

G6765050

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



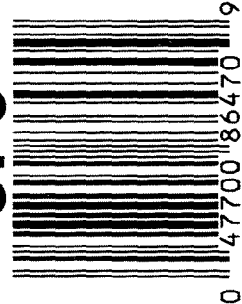
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6765050

UPC



BM FORM

GUN SERIAL # 66765050

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SPD
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUN 20 2009 OPERATOR WMS	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BJ
542	APPLY COATINGS (BARREL ACTION)		7-7-08	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

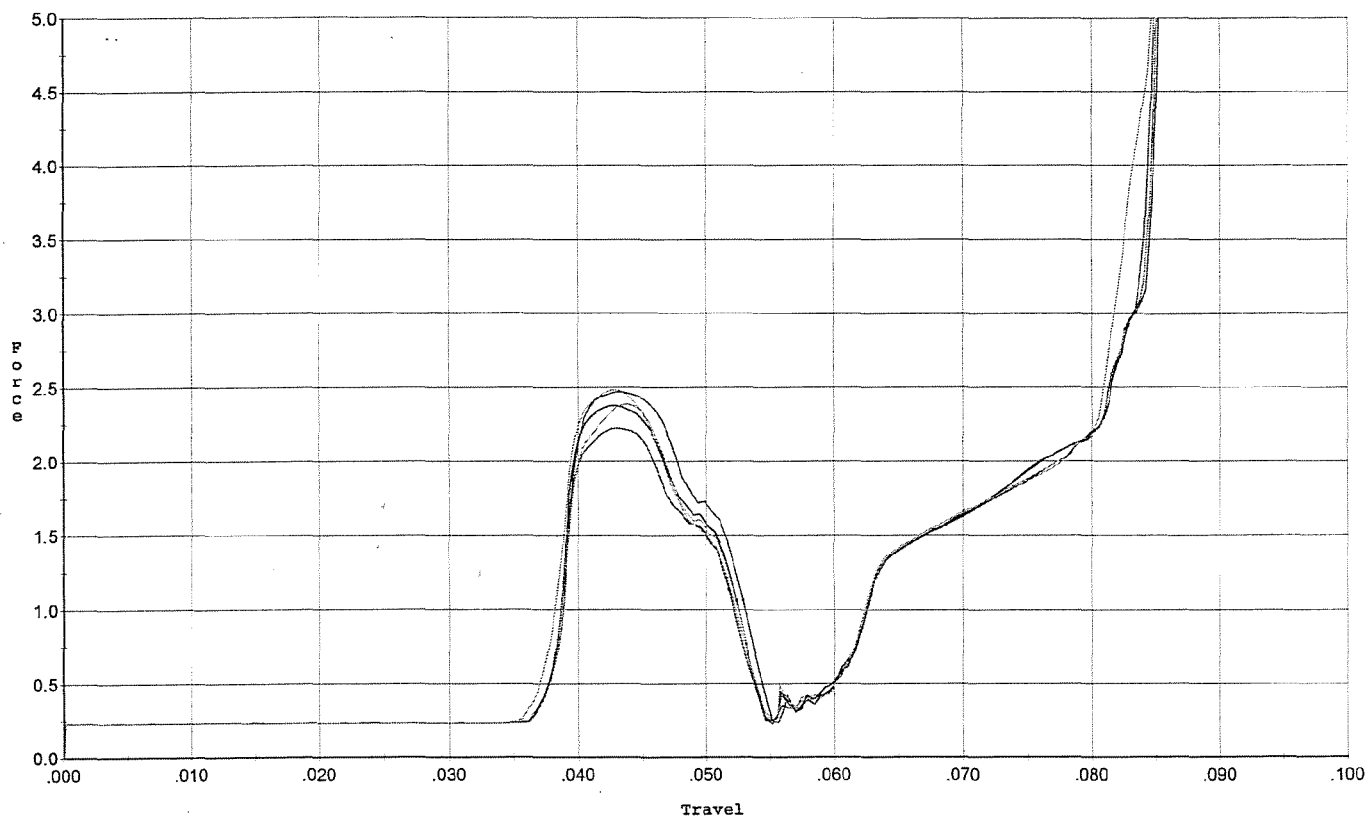
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-5	TK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-5	TK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-5	TK
	J) ASSEMBLE STOCK		7-17-08	ESW
	K) ASSEMBLE SWIVEL STUDS		8-8-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	SPD
	M) IRON SIGHT ALIGNMENT		8-8-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-21-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/21/08	MEB
670	FINAL INSPECTION A) HEADSPACE		8-8-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.70</u> <u>2.67</u> <u>2.70</u> <u>2.68</u>	8-2-08	SPD
	C) FUNCTION		8-8-08	SPD
690	PACK		8/25/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



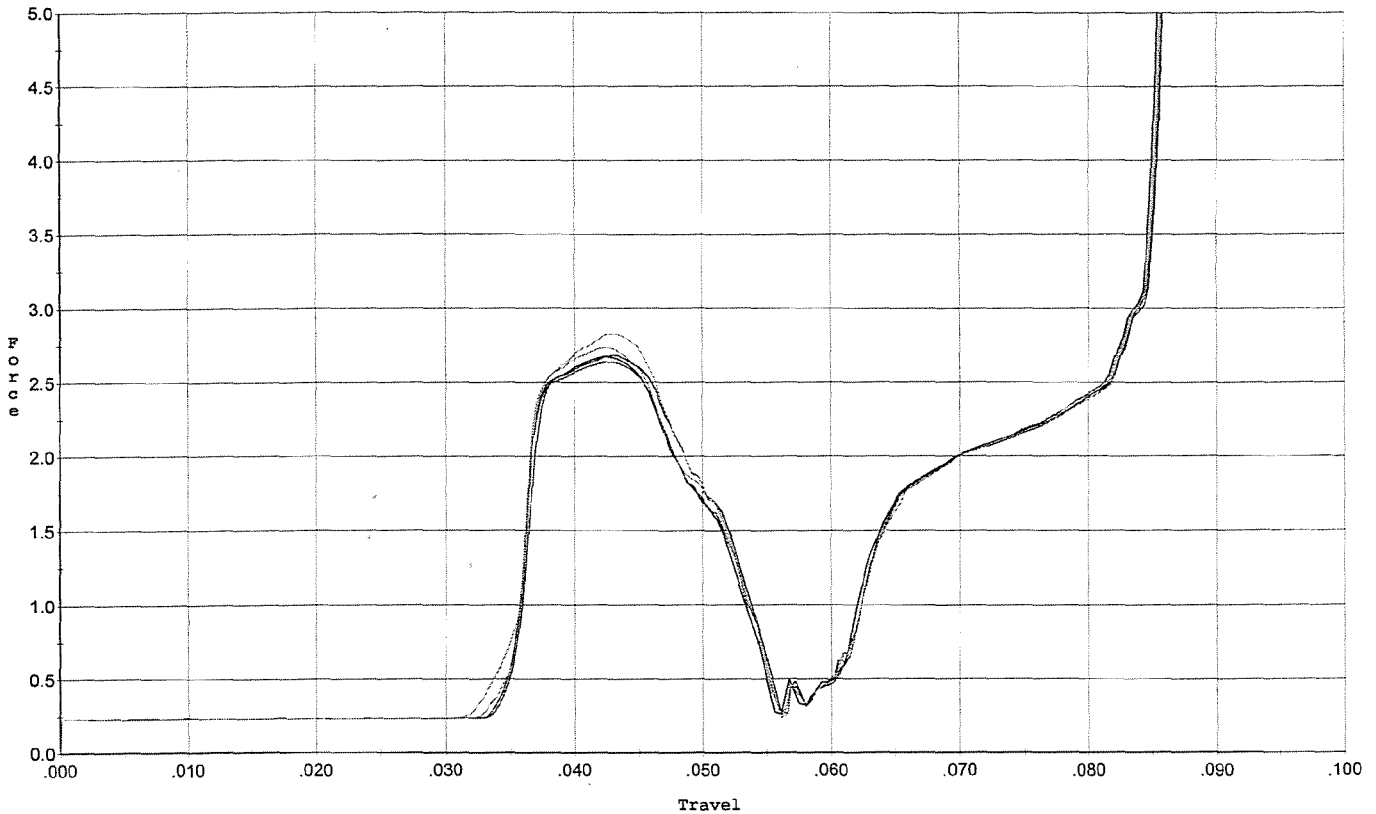
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.471	0.053	0.037	0.039	0.038		Set Trigger
2	2.378	0.052	0.037	0.039	0.036		Set Trigger
3	2.222	0.052	0.037	0.039	0.034		Set Trigger
4	2.388	0.052	0.037	0.039	0.036		Set Trigger
5	2.483	0.052	0.036	0.039	0.036		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



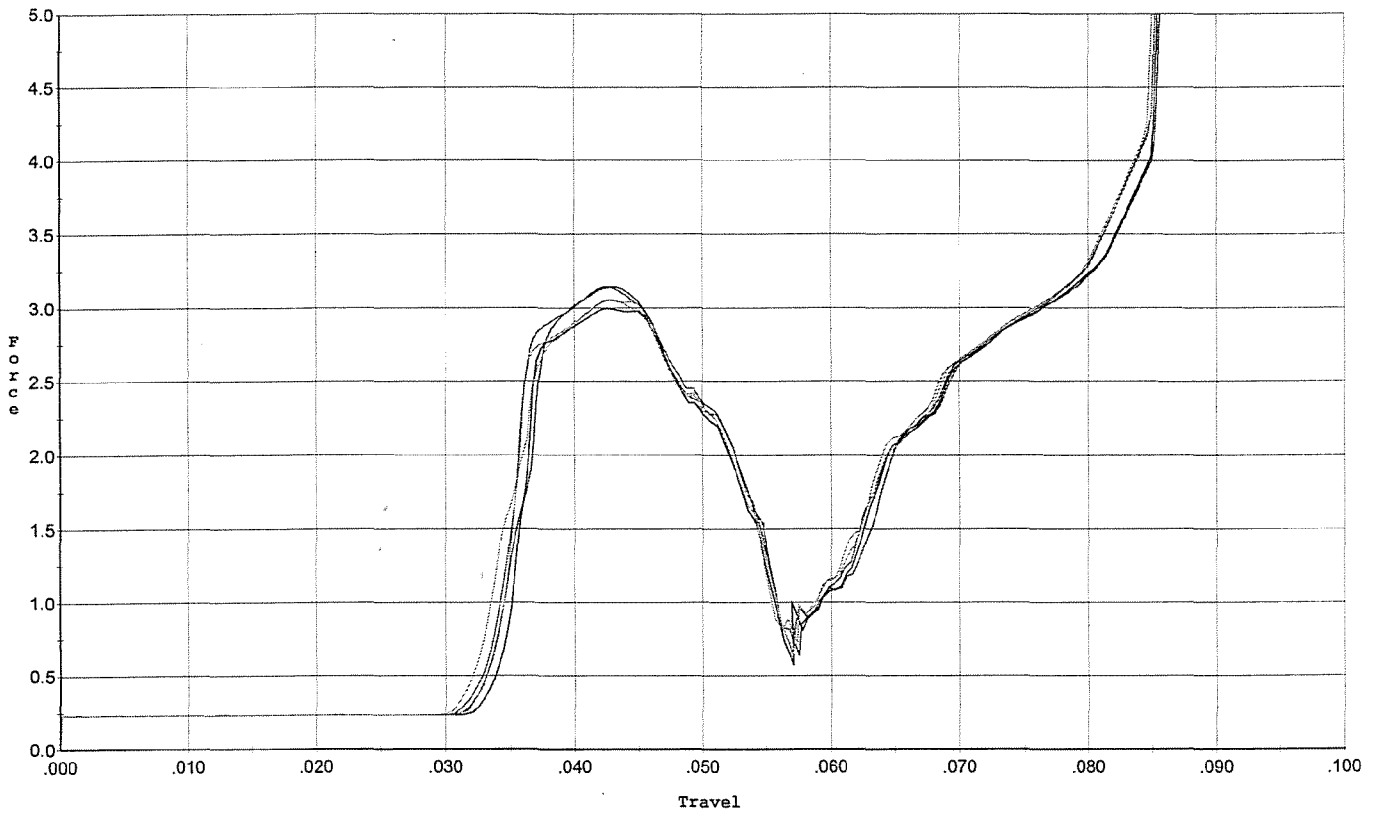
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.686	0.055	0.034	0.037	0.049		Set Trigger
2	2.677	0.054	0.034	0.037	0.047		Set Trigger
3	2.639	0.054	0.034	0.037	0.047		Set Trigger
4	2.830	0.054	0.034	0.037	0.049		Set Trigger
5	2.734	0.054	0.033	0.037	0.049		Set Trigger

Avg 2.71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



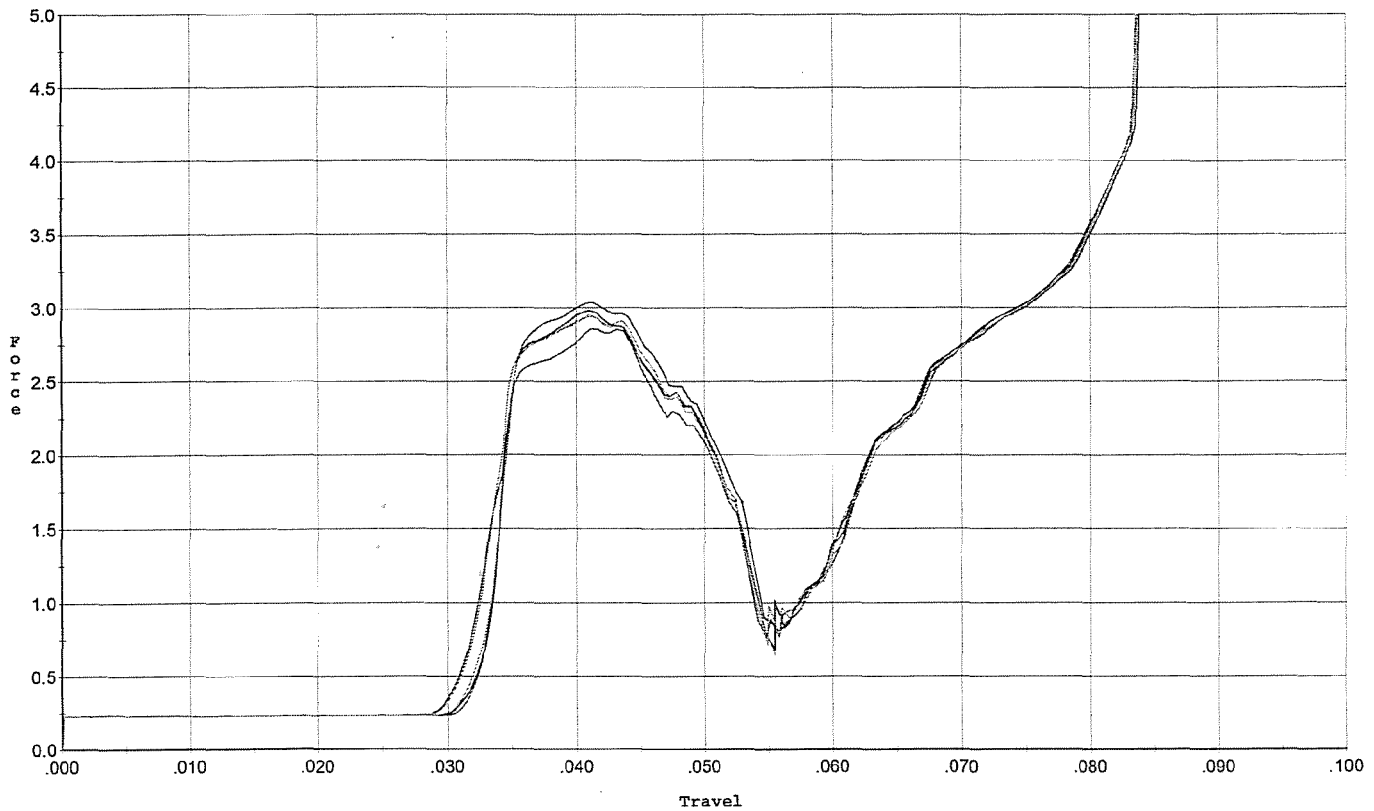
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.055	0.033	0.036	0.059		Set Trigger
2	2.997	0.054	0.033	0.036	0.056		Set Trigger
3	3.143	0.055	0.032	0.035	0.061		Set Trigger
4	3.058	0.055	0.031	0.035	0.060		Set Trigger
5	3.052	0.054	0.032	0.035	0.058		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



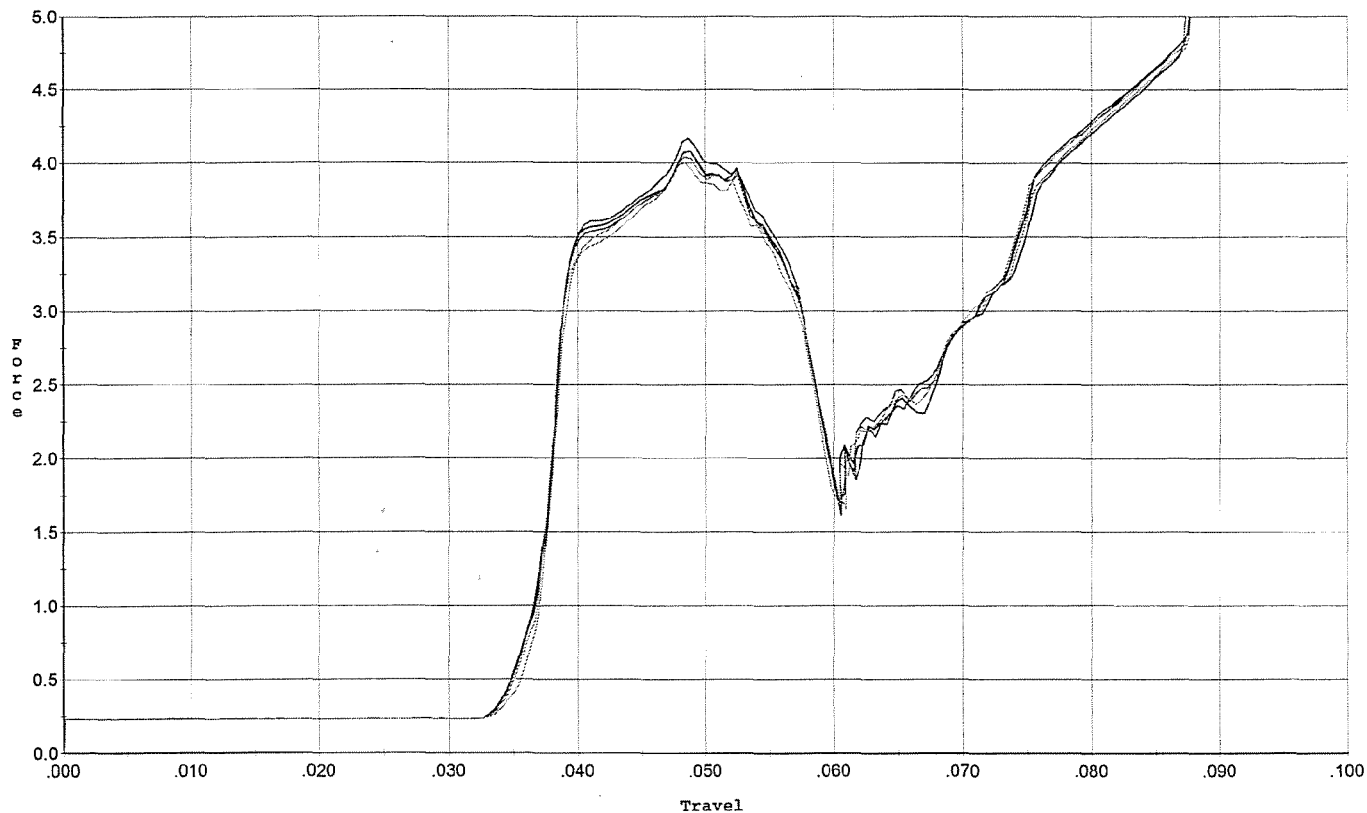
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.035	0.053	0.030	0.035	0.060		Set Trigger
2	2.982	0.052	0.032	0.035	0.056		Set Trigger
3	2.855	0.053	0.031	0.035	0.054		Set Trigger
4	2.954	0.052	0.031	0.035	0.056		Set Trigger
5	2.942	0.054	0.030	0.035	0.059		Set Trigger

Avg 2.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



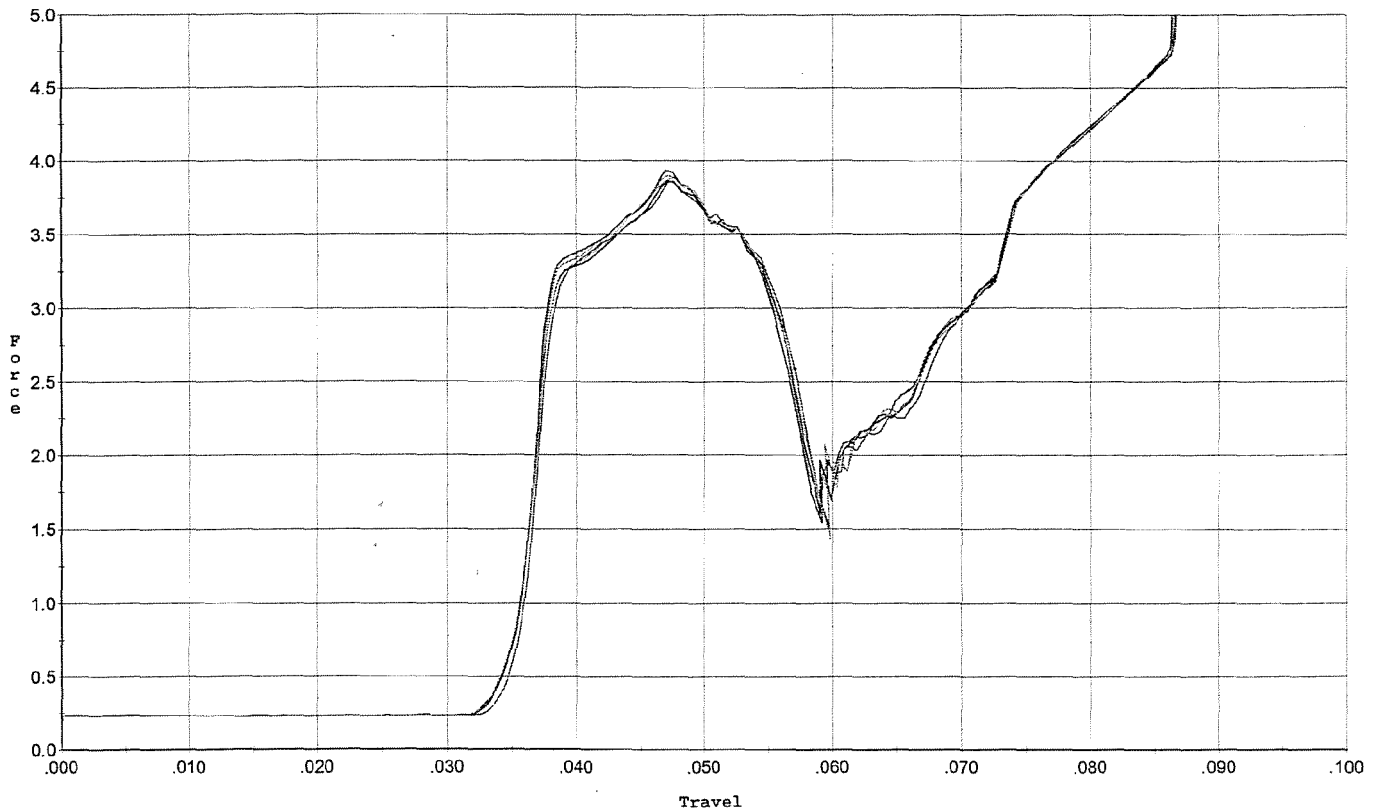
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.168	0.057	0.034	0.035	0.084		Set Trigger
2	4.080	0.057	0.034	0.035	0.083		Set Trigger
3	4.078	0.057	0.034	0.035	0.083		Set Trigger
4	4.001	0.058	0.035	0.034	0.082		Set Trigger
5	4.039	0.057	0.035	0.035	0.082		Set Trigger

AVG 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



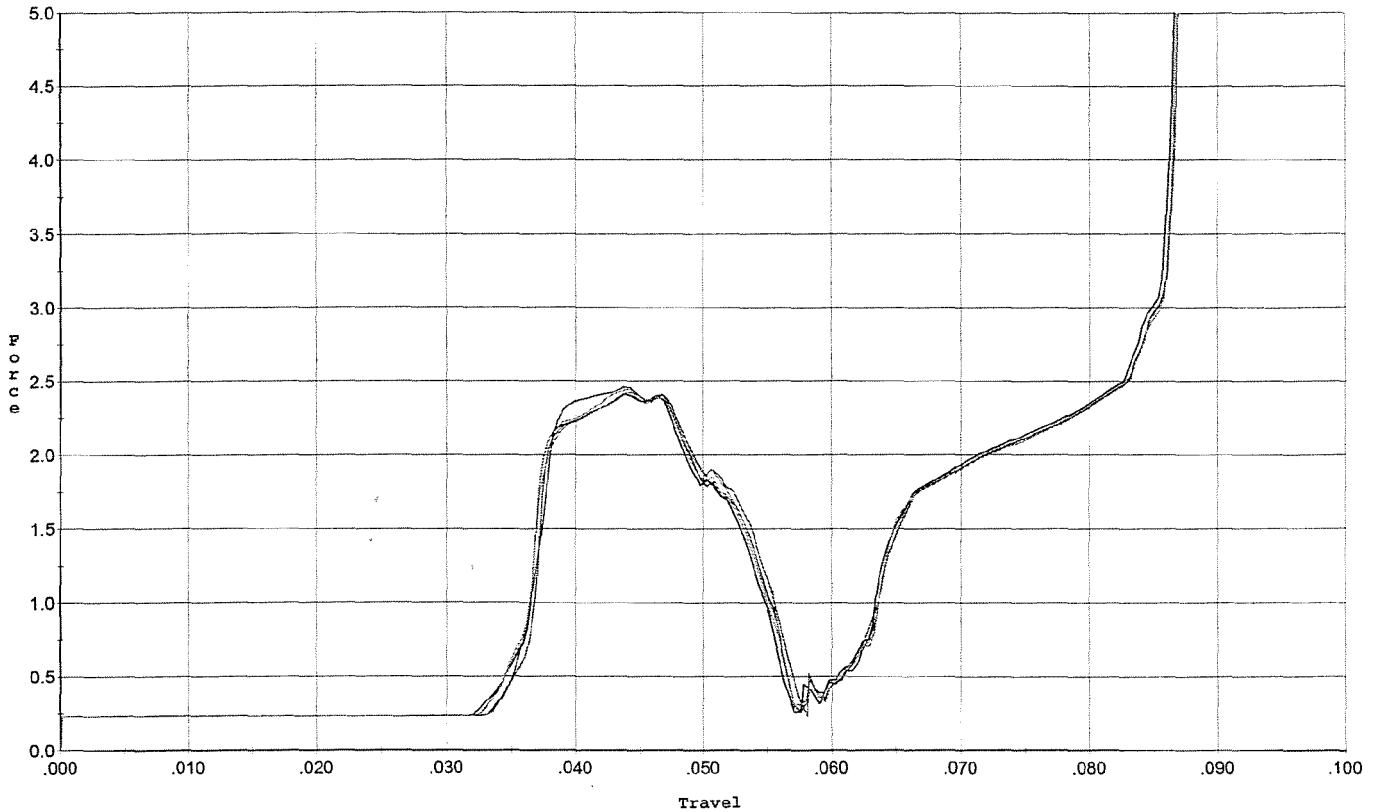
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.935	0.057	0.034	0.035	0.080		Set Trigger
2	3.866	0.056	0.033	0.035	0.078		Set Trigger
3	3.862	0.057	0.034	0.035	0.079		Set Trigger
4	3.885	0.056	0.033	0.035	0.078		Set Trigger
5	3.900	0.056	0.033	0.035	0.079		Set Trigger

Avg 3.89

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



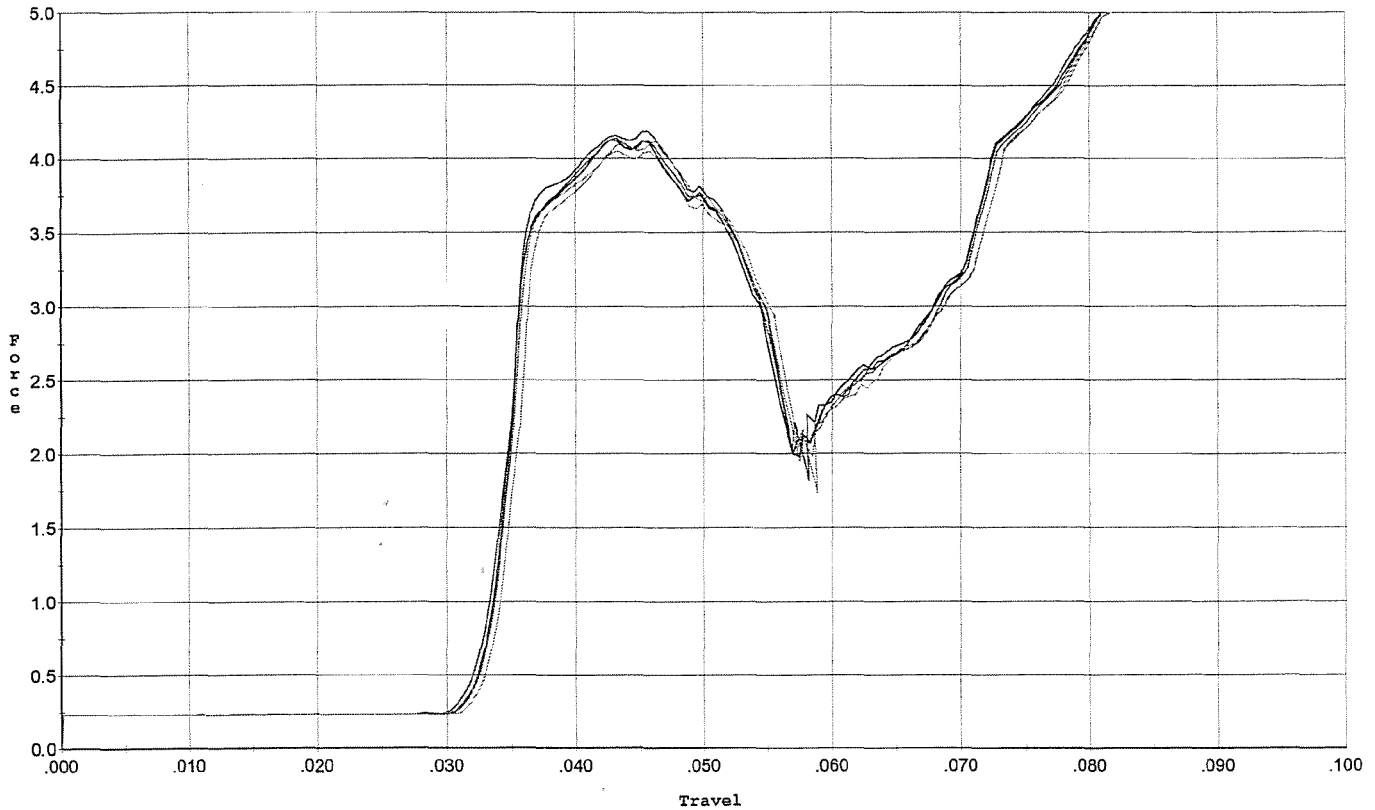
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.056	0.034	0.037	0.047		Set Trigger
2	2.411	0.055	0.034	0.037	0.046		Set Trigger
3	2.432	0.055	0.035	0.037	0.047		Set Trigger
4	2.446	0.056	0.034	0.037	0.048		Set Trigger
5	2.420	0.056	0.034	0.037	0.047		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.055	0.031	0.033	0.087		Set Trigger
2	4.127	0.054	0.032	0.034	0.084		Set Trigger
3	4.137	0.055	0.032	0.034	0.086		Set Trigger
4	4.051	0.055	0.032	0.034	0.084		Set Trigger
5	4.119	0.056	0.032	0.034	0.085		Set Trigger

Avg 4.12