

G 676 5051

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



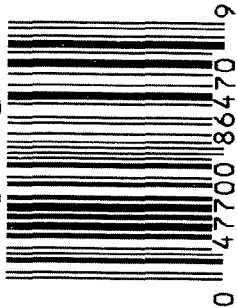
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6765051

UPC



BM FORM

GUN SERIAL #

G 6765051

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PCW
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SPD.
460	CHECK HEADSPACE		7-15-08	SPD.
470	DIS-ASSEMBLE ACTION		7-16-08	RT
472	SERIALIZE BOLT HANDLE		7-16-08	RT
475	DRILL AND TAP SIGHT HOLES		7-17-08	SP
480	MAGNAFLUX BBL ACTION		7-21-08	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25-08	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	TC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	TC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	TC
	D) OIL FIRING PIN ASSEMBLY		7-29-08	PCW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5.5</u>	8-4	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6</u> <u>6</u>	8-4	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	8-4	TC
	J) ASSEMBLE STOCK		7-29-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-7-08	SPD.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	SPD.
	M) IRON SIGHT ALIGNMENT		8-7-08	SPD.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	8-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-1-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-7-08	SPD.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>224</u> <u>227</u> <u>225</u> <u>234</u> <u>231</u>	8-4-08	RSN
	C) FUNCTION		8-7-08	SPD.
690	PACK		8/9/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-24-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.78	2.60		2.62	
PULL #2	2.64	2.85		2.76	
PULL #3	2.60	2.80		2.62	
PULL #4	2.65	2.76		2.57	
PULL #5	2.55	2.63		2.55	
TOTAL	1322	1364		1312	
AVERAGE	2.64	2.72		2.62	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.17		
PULL #2	3.34	3.15		
PULL #3	3.07	2.86		
PULL #4	3.03	3.24		
PULL #5	3.16	3.28		
TOTAL	1565	1570		
AVERAGE	3.13	3.14		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.03	4.29		4.03
PULL #2	4.06	4.26		4.13
PULL #3	4.14	4.18		4.20
PULL #4	4.34	4.01		4.04
PULL #5	4.41	3.96		4.24
TOTAL	2098	2070		2064
AVERAGE	4.19	4.14		4.12