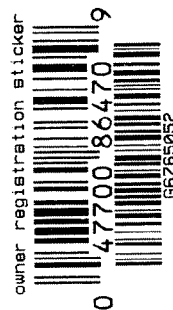


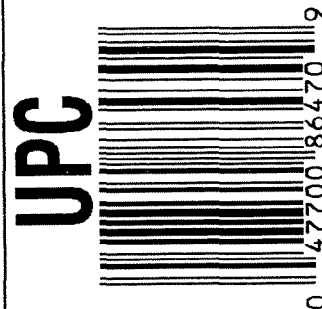
66765052

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6765052



BM FORM

GUN SERIAL # 66765052

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	BSN
430	ASSEMBLE TO STOCK		7-22-08	MEB
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RTZ
472	SERIALIZE BOLT HANDLE		7-24-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX 2000	7-28-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR B.H.	7/30/08	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-5-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-6-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-6-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-6-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	JP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

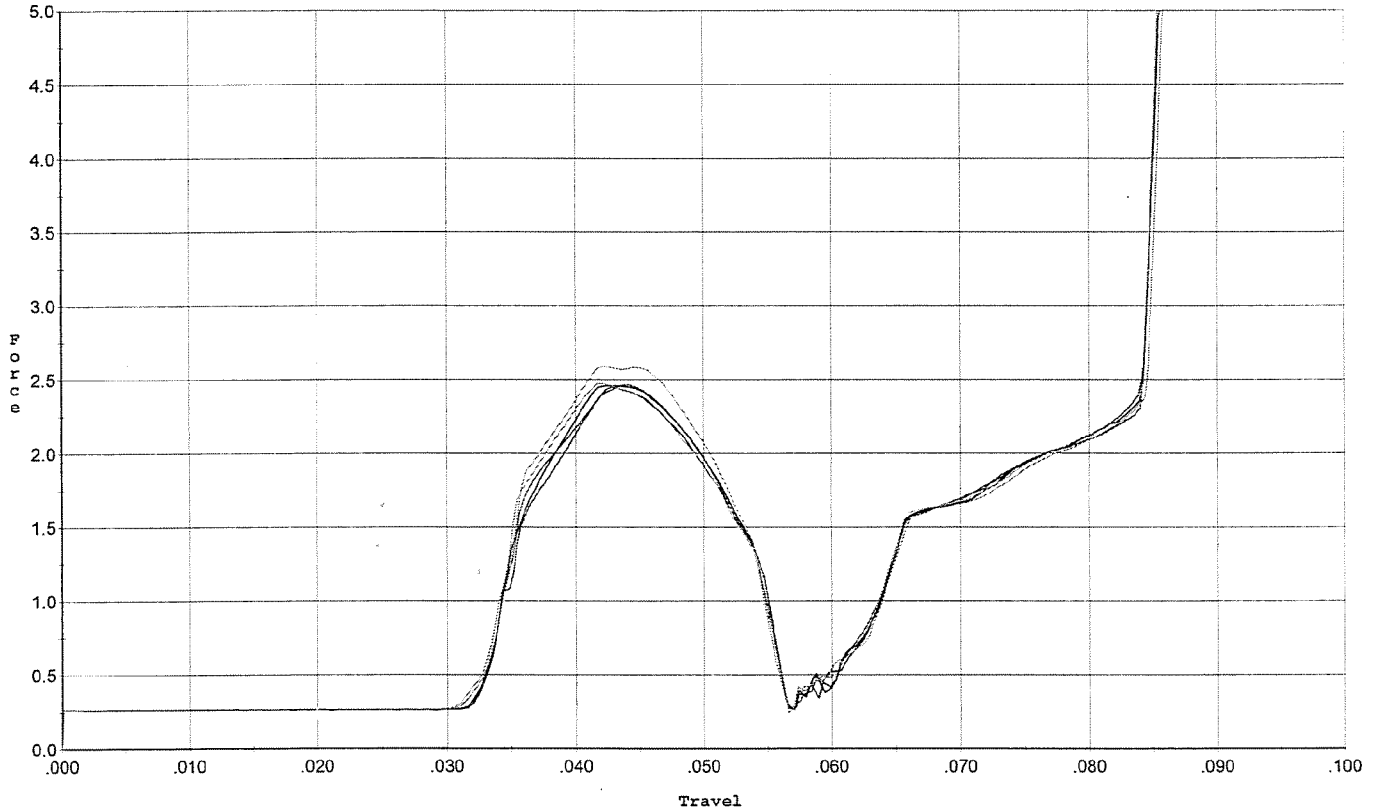
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8</u> <u>7.5</u> <u>7</u>	<u>8-14</u>	<u>TL</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>6.5</u>	<u>8-14</u>	<u>TL</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	<u>8-14</u>	<u>TL</u>
	J) ASSEMBLE STOCK		<u>8-11-08</u>	<u>SPD</u>
	K) ASSEMBLE SWIVEL STUDS		<u>8-26</u>	<u>TL</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>8-13-08</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>8-13-08</u>	<u>TL</u>
670	FINAL INSPECTION A) HEADSPACE		<u>8-26</u>	<u>TL</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.15</u> <u>2.05</u> <u>2.01</u> <u>2.08</u> <u>2.03</u>	<u>8/14/08</u>	<u>Fm</u>
	C) FUNCTION		<u>8-26</u>	<u>TL</u>
690	PACK		<u>8-27-08</u>	<u>TL</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



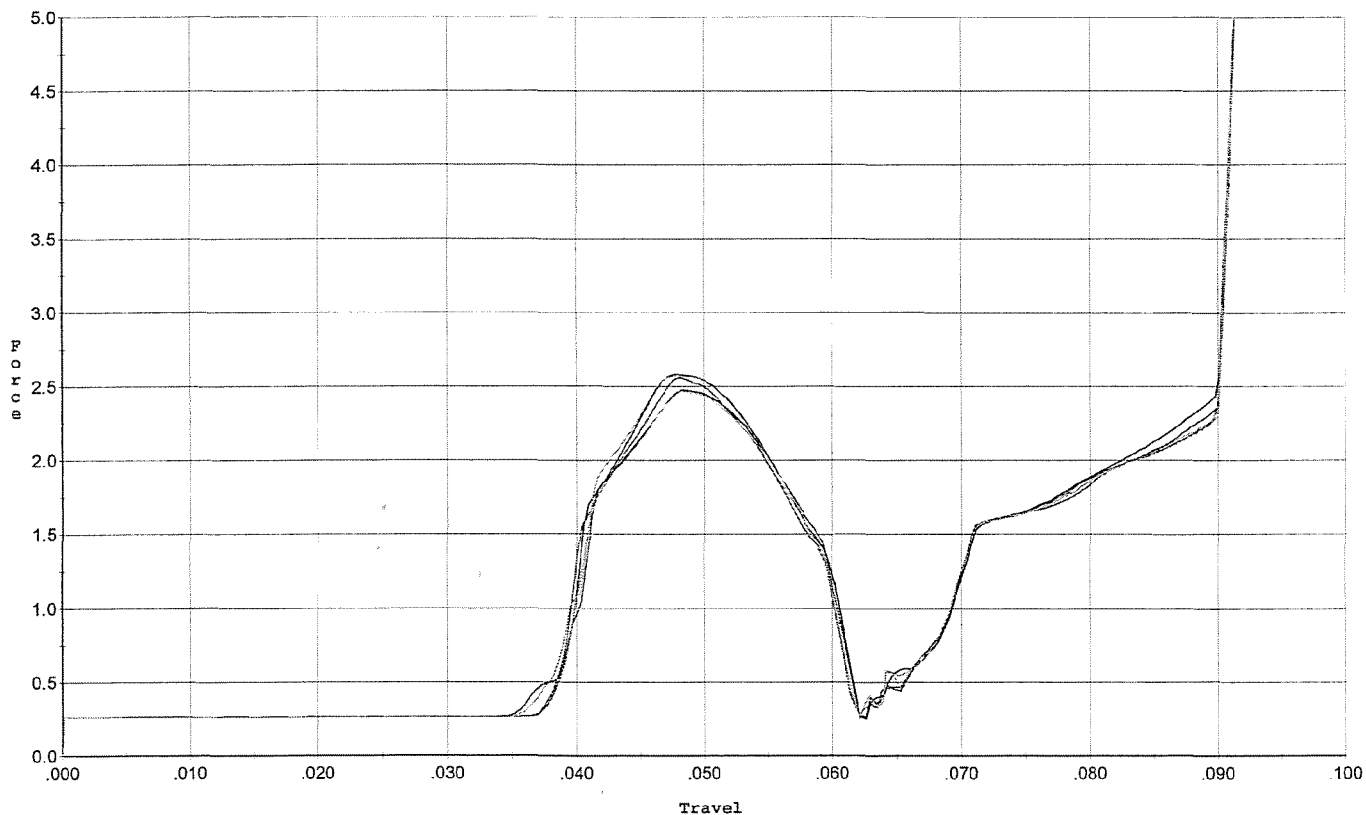
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.055	0.032	0.036	0.049		Set Trigger
2	2.458	0.055	0.032	0.036	0.051		Set Trigger
3	2.464	0.055	0.033	0.036	0.051		Set Trigger
4	2.473	0.054	0.033	0.037	0.050		Set Trigger
5	2.589	0.055	0.033	0.036	0.053		Set Trigger

AVG 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



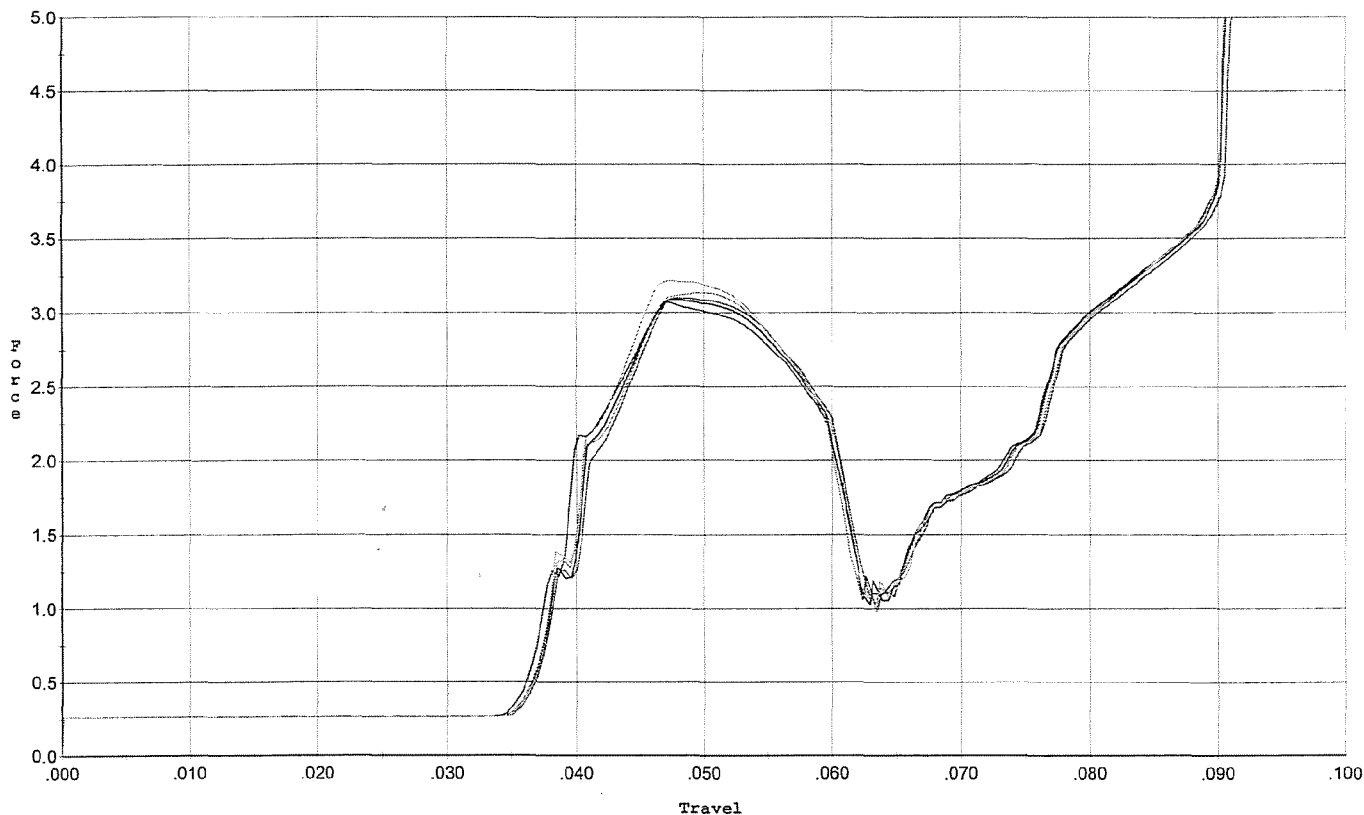
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.579	0.061	0.039	0.038	0.054		Set Trigger
2	2.477	0.060	0.038	0.038	0.052		Set Trigger
3	2.560	0.060	0.038	0.039	0.052		Set Trigger
4	2.472	0.059	0.038	0.039	0.051		Set Trigger
5	2.569	0.059	0.037	0.039	0.053		Set Trigger

AVG 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



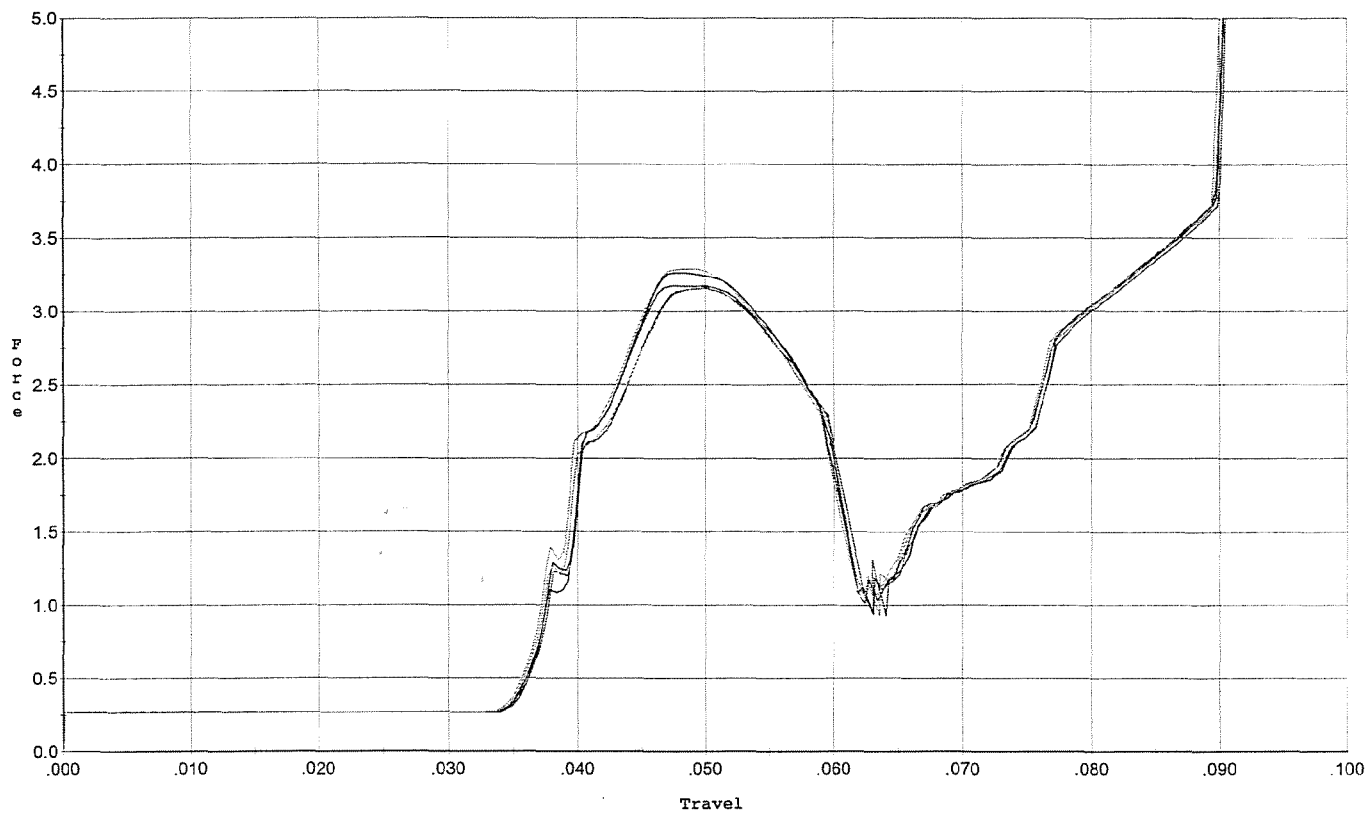
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.071	0.060	0.036	0.037	0.068		Set Trigger
2	3.089	0.061	0.036	0.036	0.069		Set Trigger
3	3.100	0.060	0.036	0.037	0.068		Set Trigger
4	3.212	0.060	0.036	0.037	0.069		Set Trigger
5	3.134	0.060	0.036	0.036	0.069		Set Trigger

AVG 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



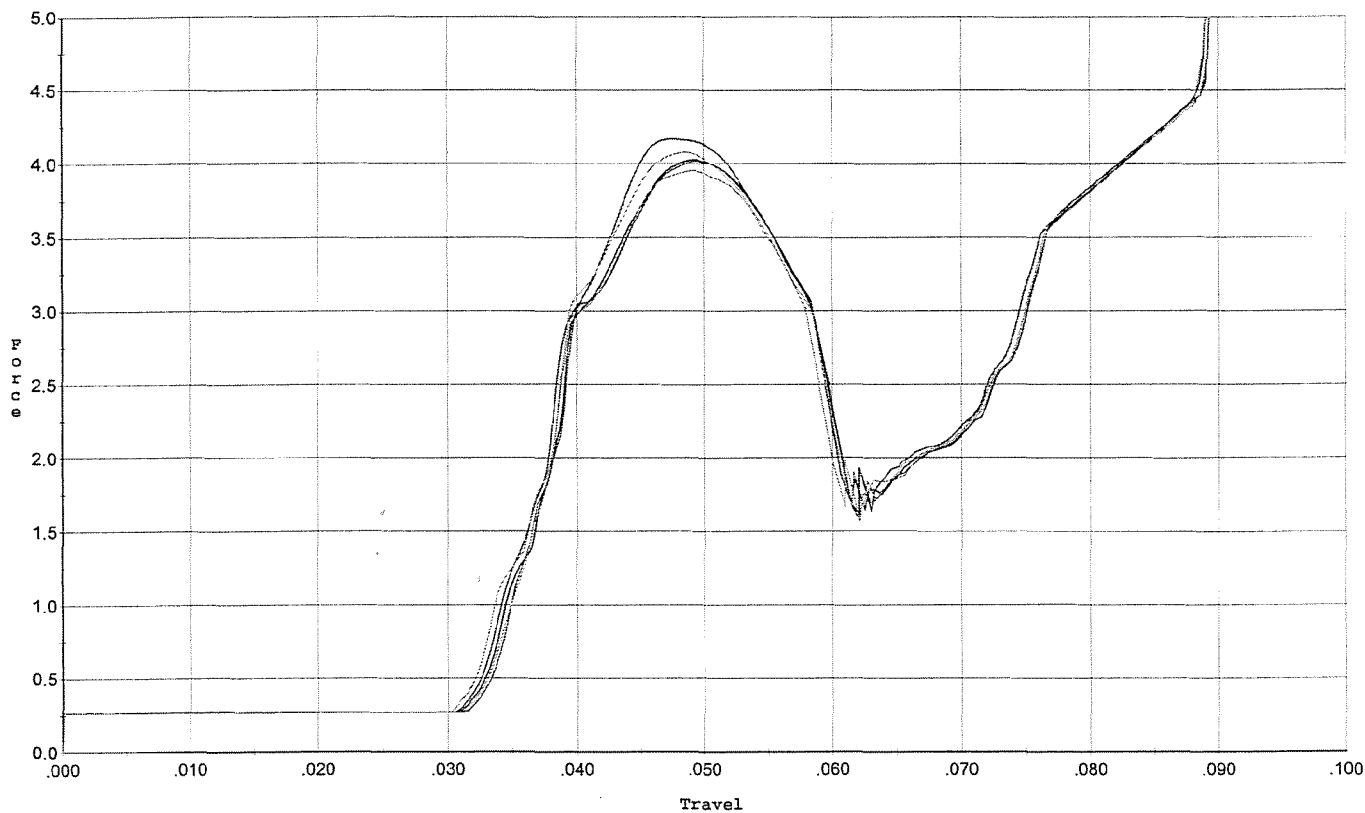
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.176	0.060	0.036	0.036	0.070		Set Trigger
2	3.262	0.060	0.035	0.036	0.070		Set Trigger
3	3.157	0.060	0.035	0.037	0.068		Set Trigger
4	3.287	0.059	0.035	0.036	0.070		Set Trigger
5	3.177	0.060	0.035	0.036	0.069		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



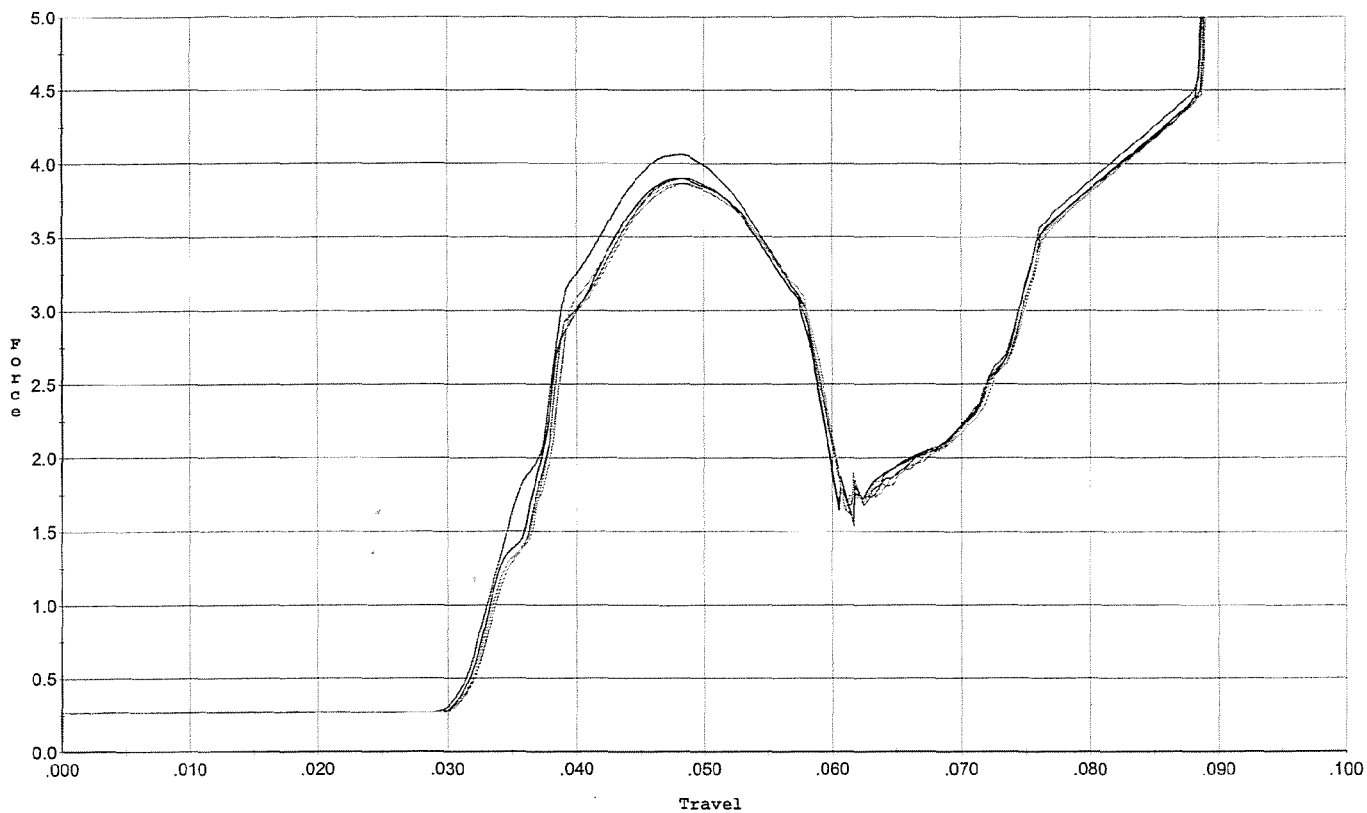
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.058	0.032	0.034	0.091		Set Trigger
2	4.026	0.060	0.033	0.034	0.090		Set Trigger
3	4.016	0.060	0.033	0.034	0.089		Set Trigger
4	4.076	0.058	0.032	0.035	0.088		Set Trigger
5	3.954	0.058	0.033	0.035	0.087		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



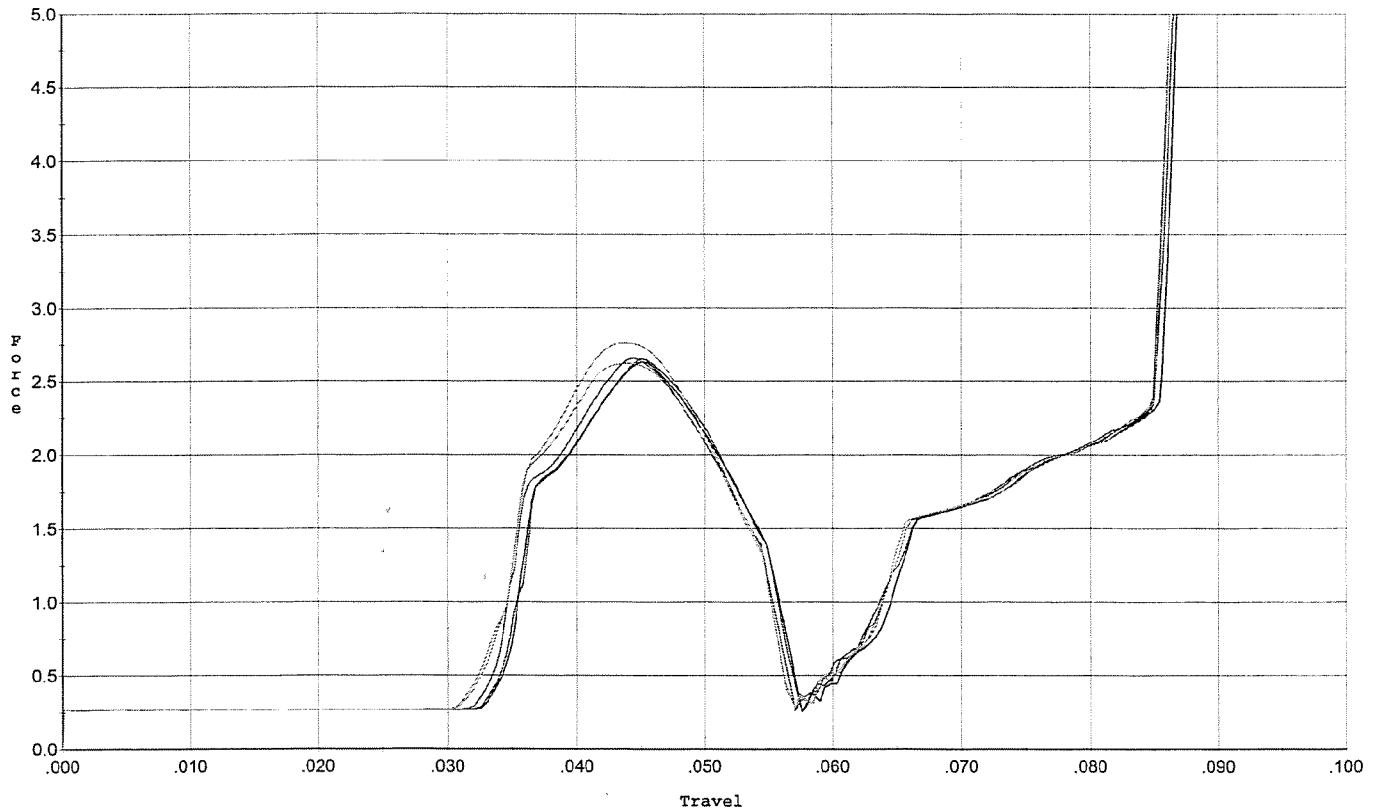
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.058	0.031	0.034	0.091		Set Trigger
2	3.899	0.058	0.031	0.034	0.088		Set Trigger
3	3.899	0.058	0.032	0.034	0.087		Set Trigger
4	3.863	0.059	0.032	0.034	0.088		Set Trigger
5	3.864	0.059	0.032	0.034	0.089		Set Trigger

Avg 3.91

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



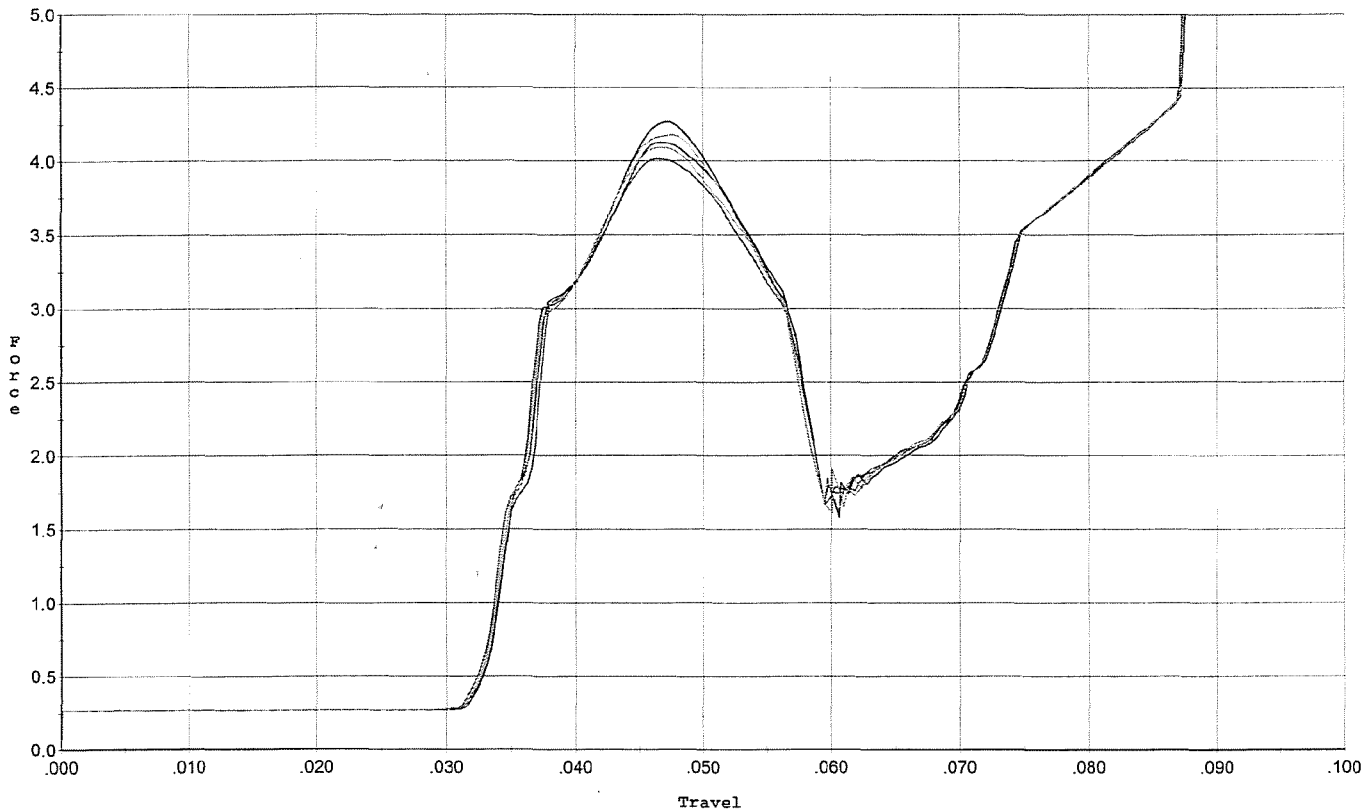
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.055	0.033	0.037	0.051		Set Trigger
2	2.631	0.056	0.033	0.036	0.052		Set Trigger
3	2.658	0.054	0.033	0.037	0.051		Set Trigger
4	2.621	0.054	0.032	0.037	0.053		Set Trigger
5	2.762	0.054	0.031	0.037	0.054		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.124	0.058	0.032	0.034	0.087		Set Trigger
2	4.267	0.057	0.032	0.034	0.088		Set Trigger
3	4.015	0.056	0.031	0.034	0.085		Set Trigger
4	4.092	0.058	0.032	0.034	0.088		Set Trigger
5	4.177	0.056	0.032	0.034	0.086		Set Trigger

Avg 4.13