

G6765654

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



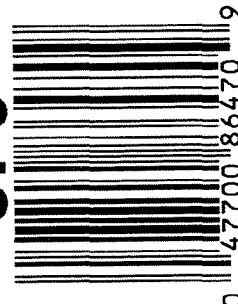
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6765054

UPC



3J FORM

GUN SERIAL # G6765054

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SPD
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX JUN 21 2008 OPERATOR WMS	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		7-13	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-16-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	7-30	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	7-30	TL
	J) ASSEMBLE STOCK		7-16-08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-28-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-22-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/22/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-28-08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>250</u> <u>251</u> <u>260</u> <u>294</u> <u>284</u>	7-30-08	RSW
	C) FUNCTION		8-28-08	RSW
690	PACK		9-2-08	TL

F004 REV 5/2006

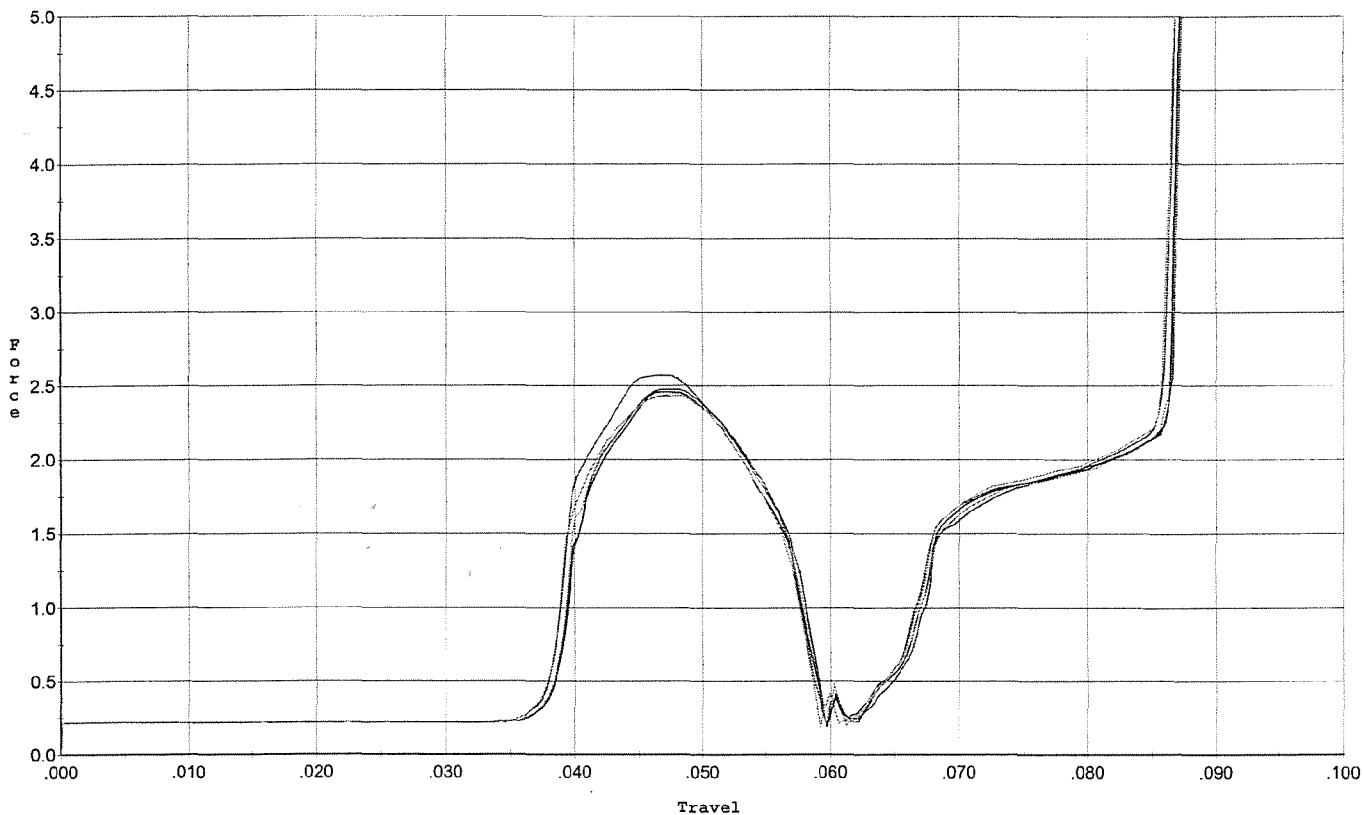
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0430223 30264

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



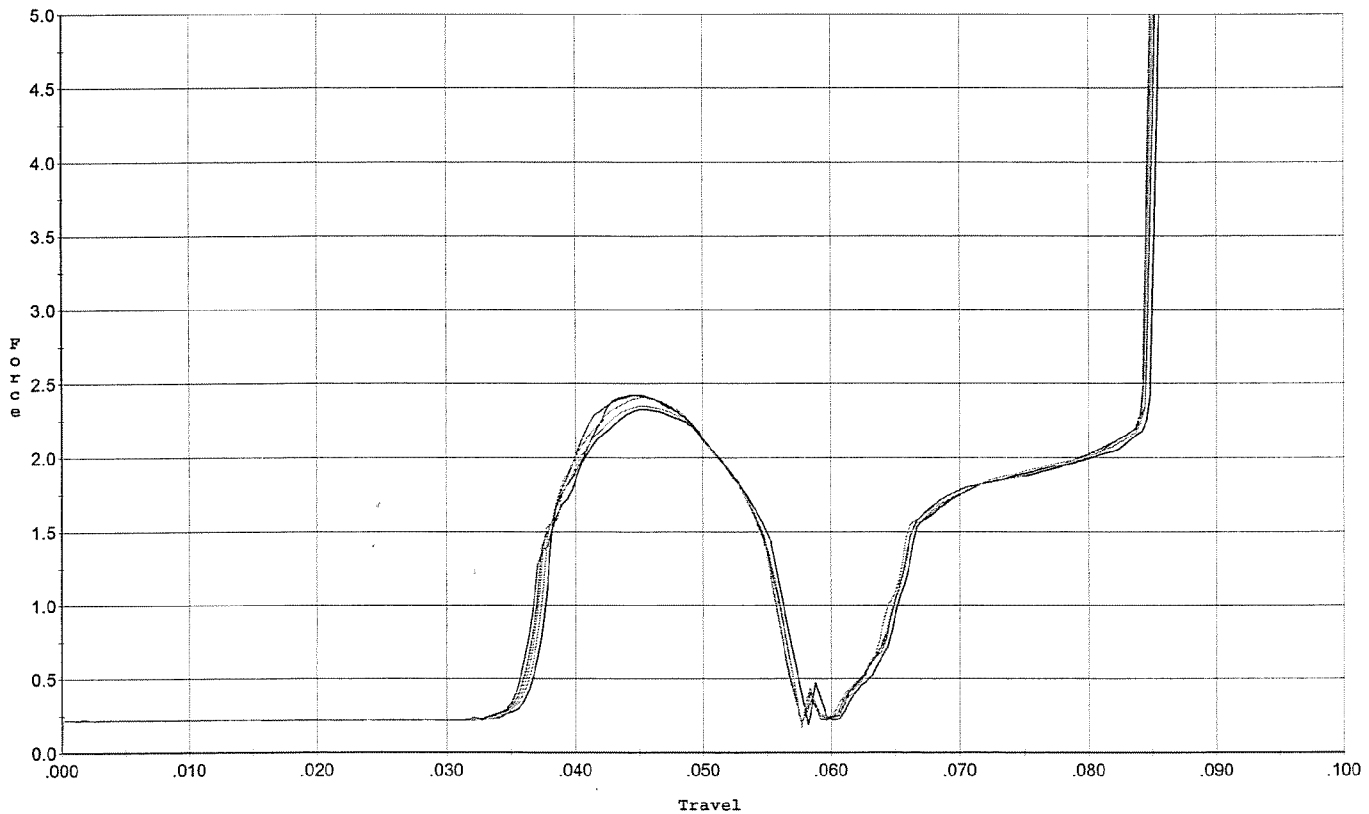
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.058	0.038	0.037	0.047		Set Trigger
2	2.456	0.057	0.038	0.037	0.046		Set Trigger
3	2.571	0.057	0.038	0.037	0.048		Set Trigger
4	2.448	0.057	0.038	0.037	0.047		Set Trigger
5	2.434	0.058	0.038	0.037	0.047		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



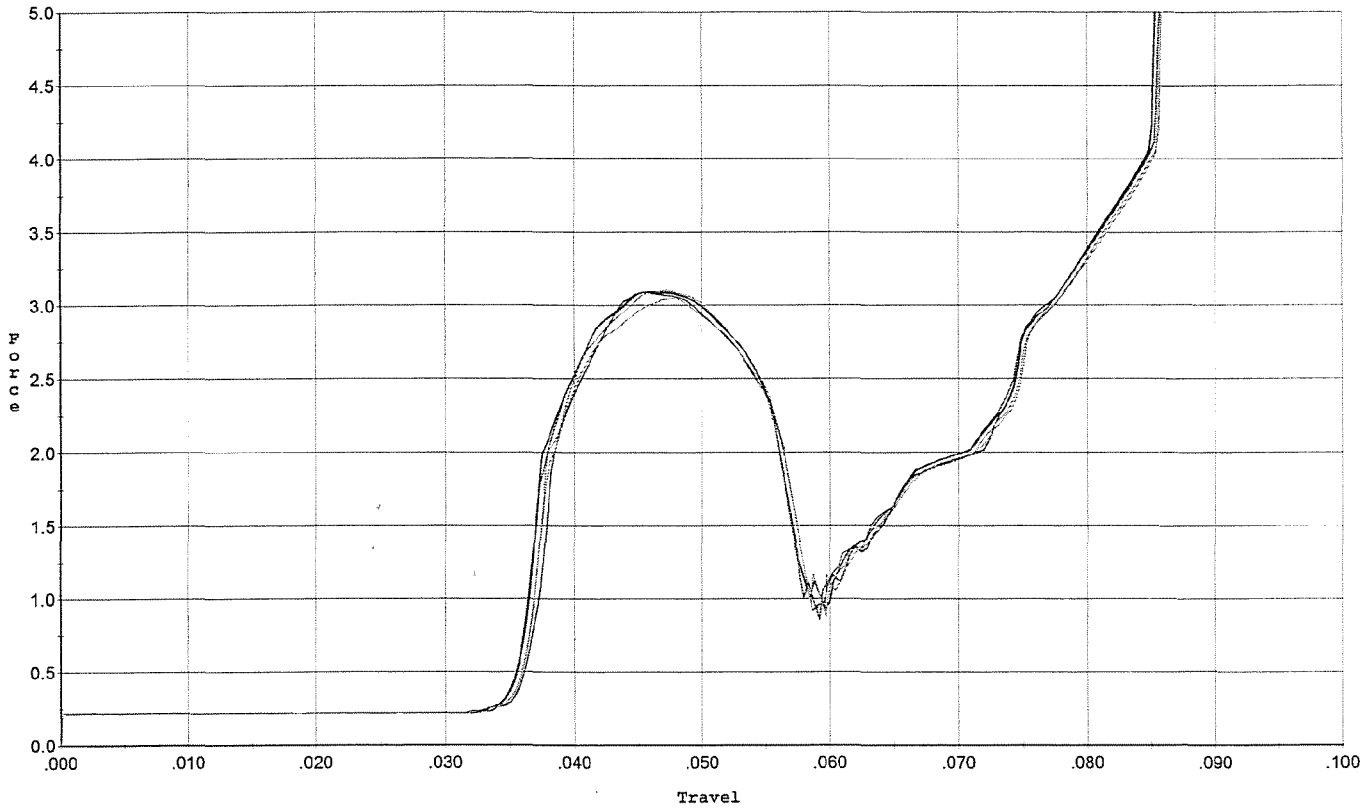
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.424	0.056	0.035	0.036	0.047		Set Trigger
2	2.326	0.055	0.036	0.037	0.045		Set Trigger
3	2.415	0.055	0.035	0.036	0.046		Set Trigger
4	2.350	0.056	0.036	0.037	0.045		Set Trigger
5	2.404	0.055	0.036	0.037	0.045		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



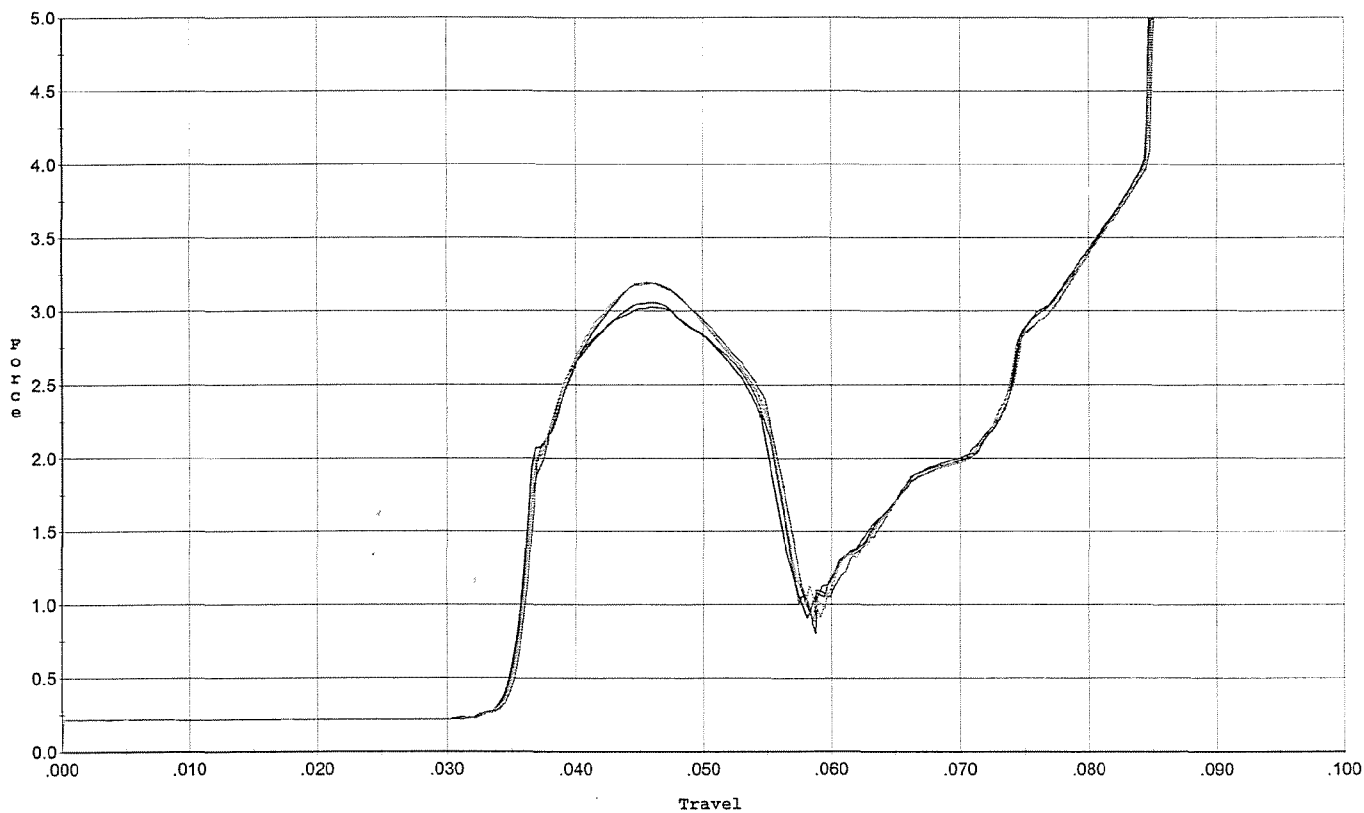
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.056	0.035	0.035	0.061		Set Trigger
2	3.089	0.056	0.035	0.035	0.061		Set Trigger
3	3.095	0.056	0.035	0.035	0.061		Set Trigger
4	3.052	0.056	0.036	0.036	0.059		Set Trigger
5	3.107	0.056	0.035	0.035	0.062		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



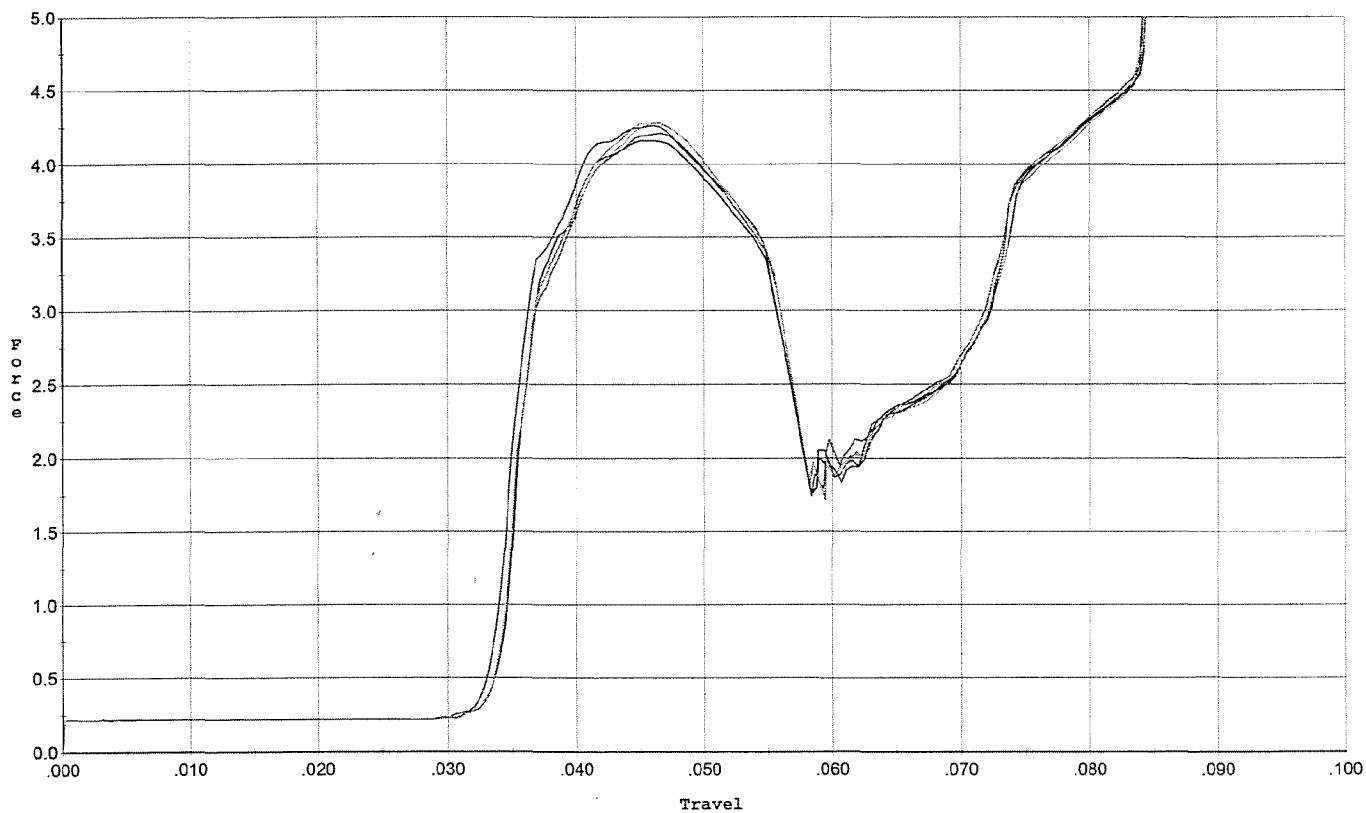
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.024	0.055	0.034	0.035	0.060		Set Trigger
2	3.058	0.055	0.034	0.035	0.059		Set Trigger
3	3.191	0.056	0.035	0.035	0.063		Set Trigger
4	3.192	0.055	0.035	0.035	0.062		Set Trigger
5	3.196	0.055	0.034	0.035	0.062		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



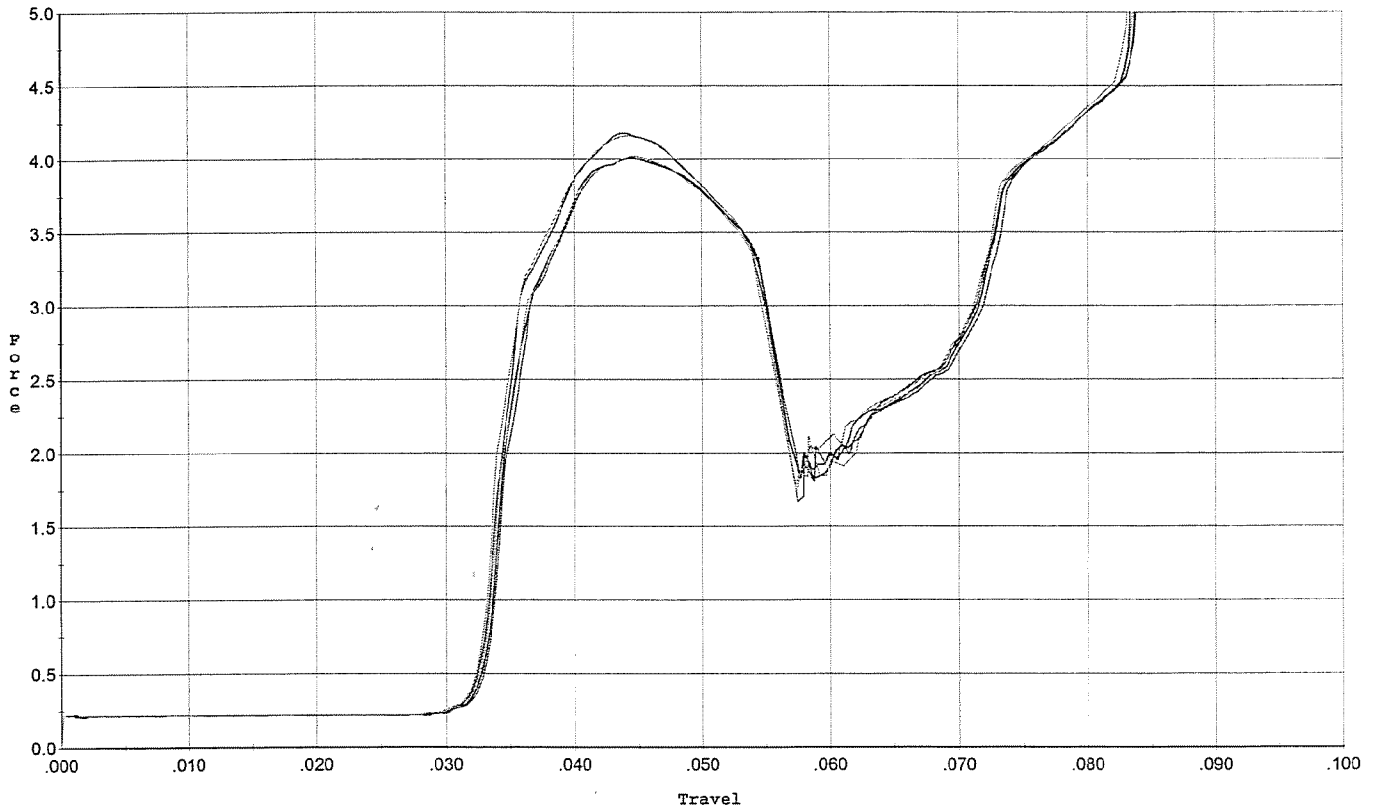
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.259	0.056	0.032	0.033	0.090		Set Trigger
2	4.161	0.056	0.033	0.033	0.087		Set Trigger
3	4.210	0.056	0.033	0.033	0.086		Set Trigger
4	4.272	0.056	0.033	0.033	0.087		Set Trigger
5	4.282	0.056	0.033	0.033	0.087		Set Trigger

AVG 4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



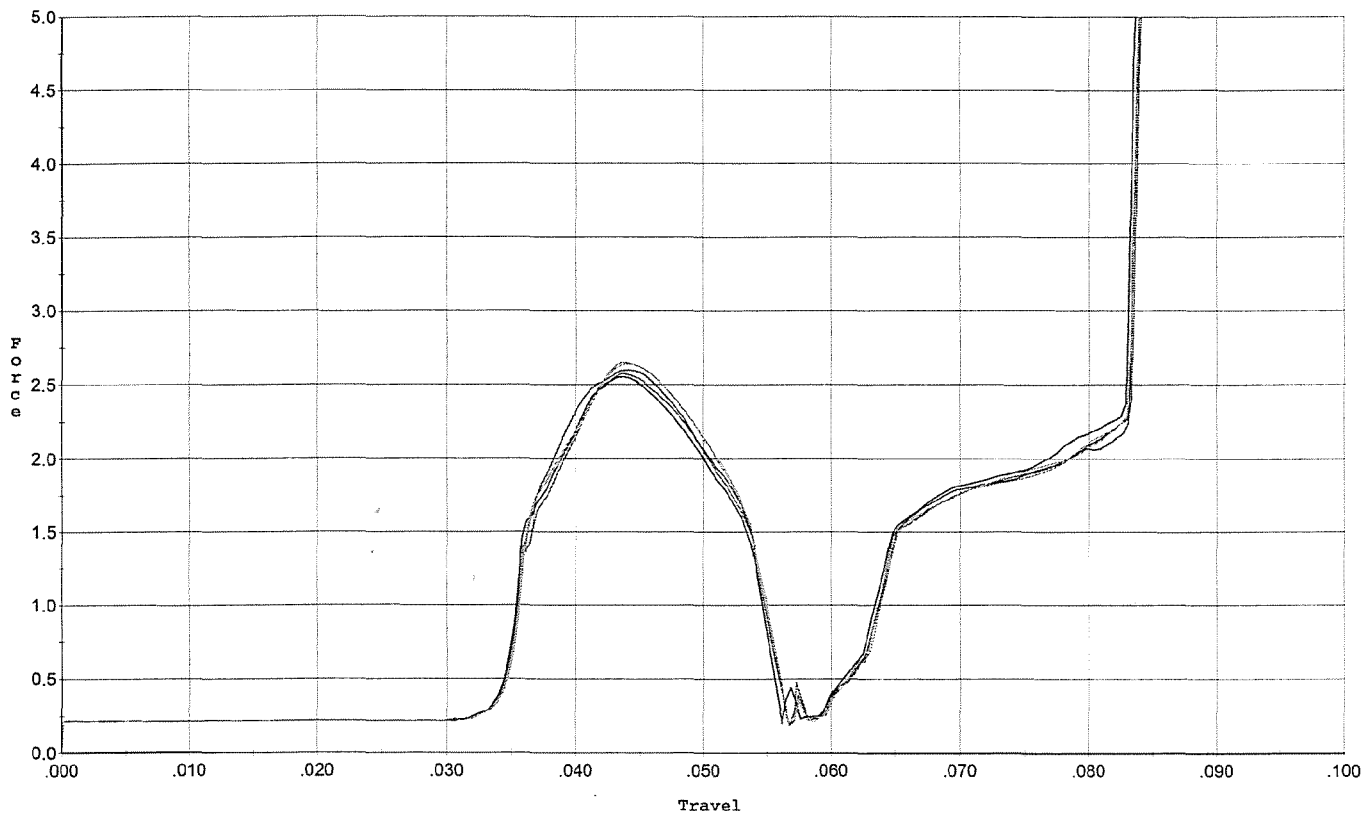
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.055	0.032	0.033	0.086		Set Trigger
2	4.013	0.055	0.032	0.033	0.083		Set Trigger
3	4.018	0.054	0.033	0.033	0.082		Set Trigger
4	4.020	0.055	0.032	0.033	0.083		Set Trigger
5	4.160	0.056	0.032	0.033	0.087		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



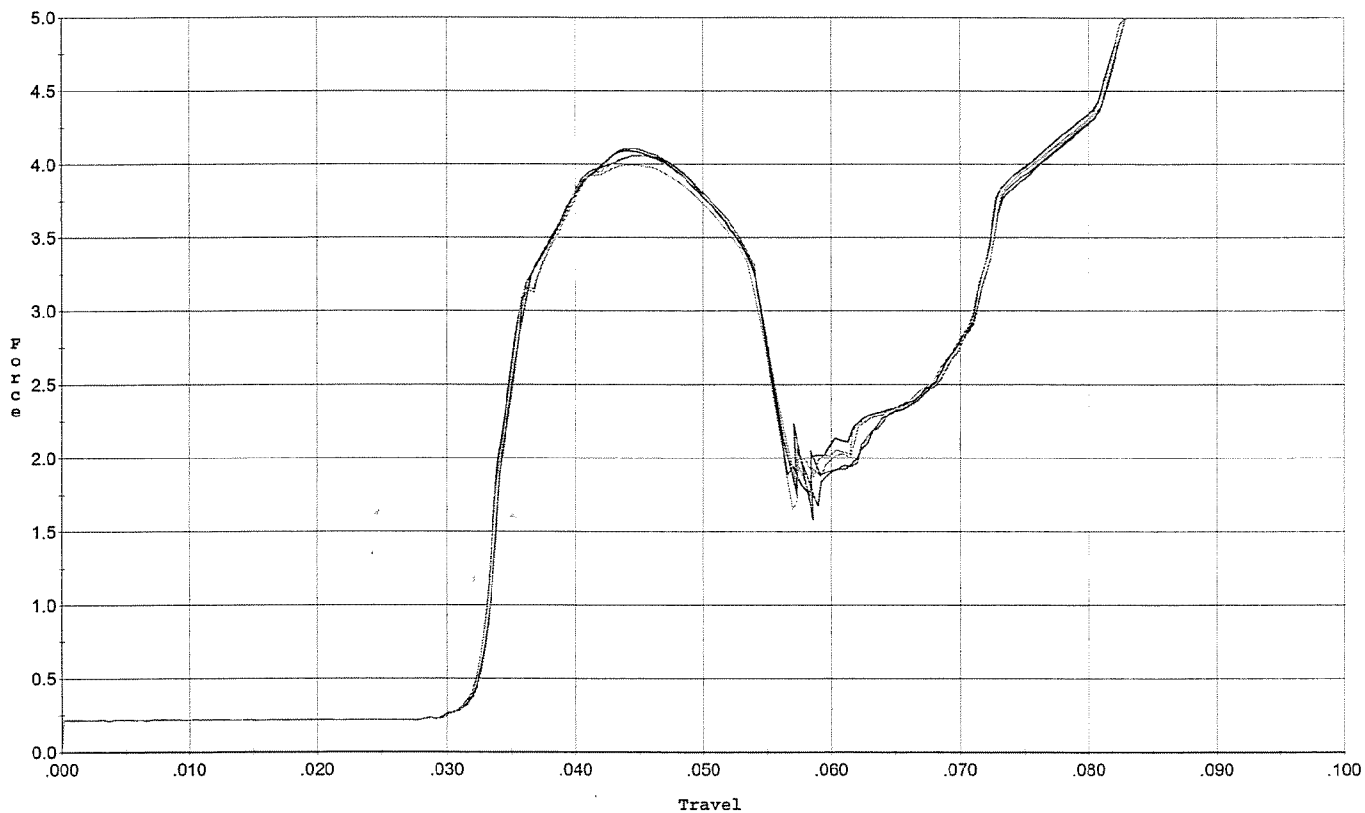
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.054	0.034	0.036	0.048		Set Trigger
2	2.553	0.054	0.034	0.036	0.047		Set Trigger
3	2.574	0.054	0.034	0.036	0.047		Set Trigger
4	2.639	0.054	0.034	0.036	0.048		Set Trigger
5	2.646	0.055	0.034	0.036	0.049		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.059	0.054	0.032	0.033	0.083		Set Trigger
2	4.091	0.054	0.032	0.033	0.084		Set Trigger
3	4.105	0.054	0.032	0.033	0.083		Set Trigger
4	3.993	0.055	0.032	0.033	0.084		Set Trigger
5	4.060	0.054	0.032	0.033	0.083		Set Trigger

Avg 4.06