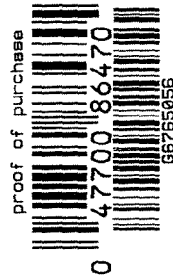


66765056

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



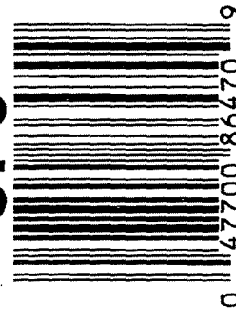
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765056

UPC



BM FORM

GUN SERIAL # 66765056

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SPD
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX JUN 25 2008 OPERATOR WMS	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BZ
542	APPLY COATINGS (BARREL ACTION)		7-3	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-16-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

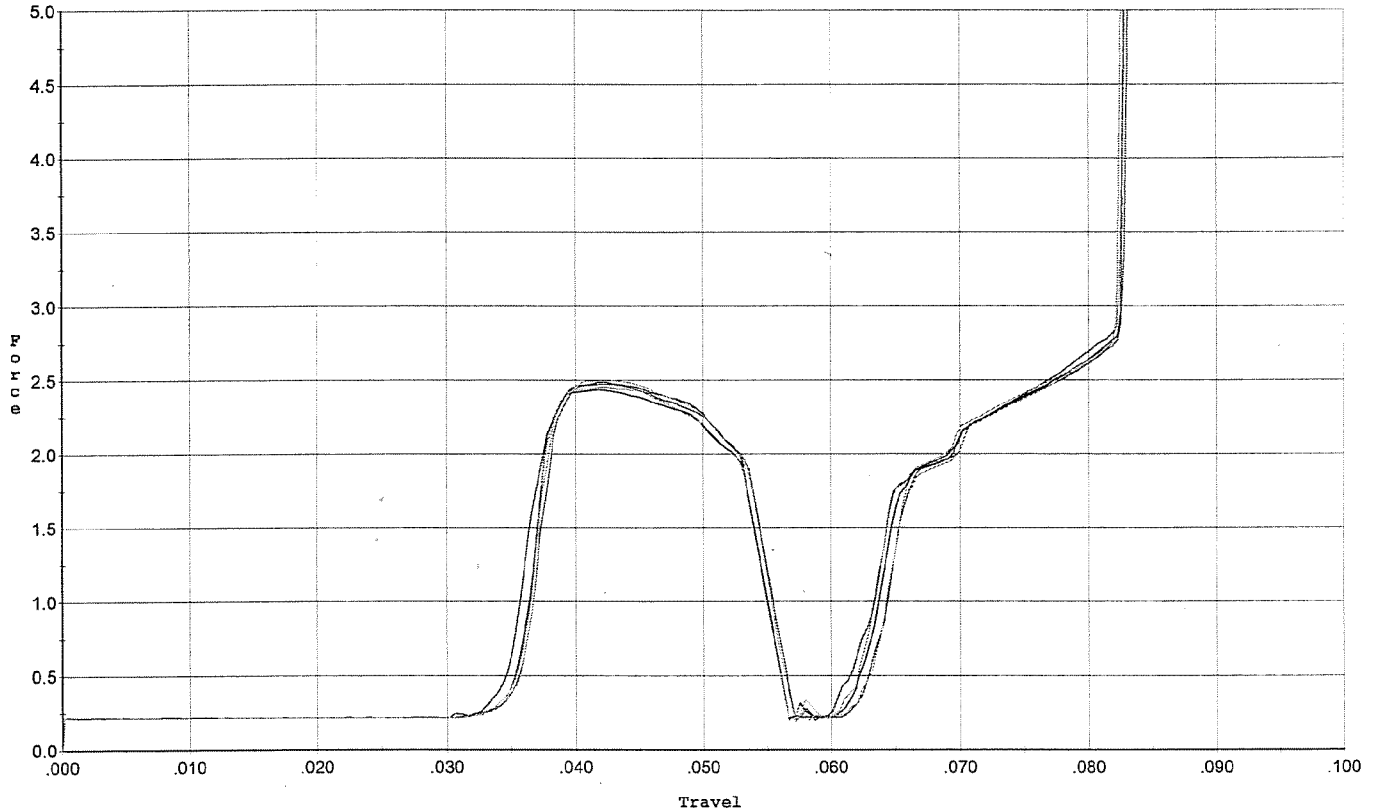
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	8-2	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	8-2	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-2	TL
	J) ASSEMBLE STOCK		7-16-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-4-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-4-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-19-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/19/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.62</u> <u>2.65</u> <u>2.16</u> <u>2.82</u>	8-1-08	RSW
	C) FUNCTION		8-4-08	L.P.D.
690	PACK		8/6/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



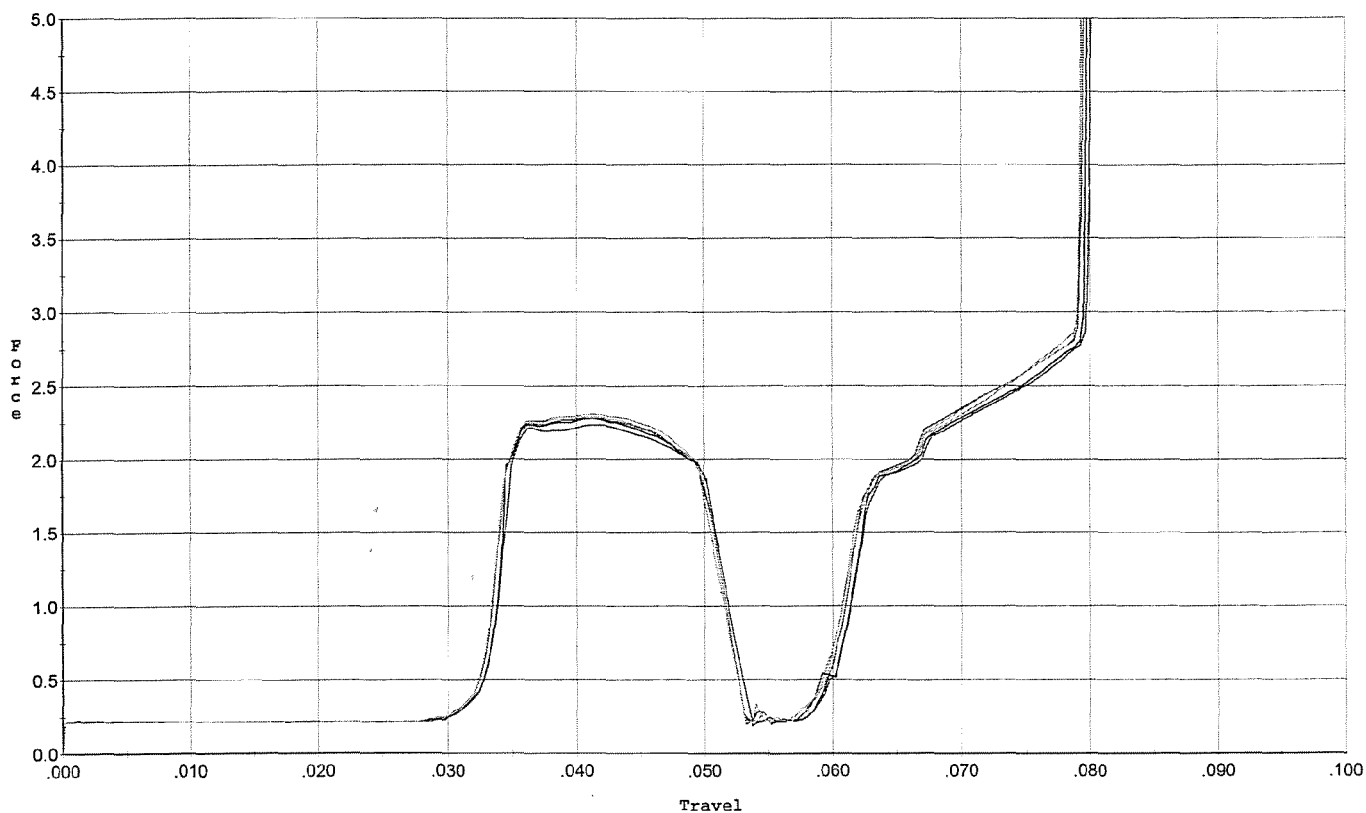
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.053	0.034	0.035	0.049		Set Trigger
2	2.435	0.053	0.035	0.036	0.047		Set Trigger
3	2.470	0.054	0.035	0.035	0.048		Set Trigger
4	2.496	0.054	0.035	0.035	0.048		Set Trigger
5	2.454	0.053	0.036	0.035	0.047		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



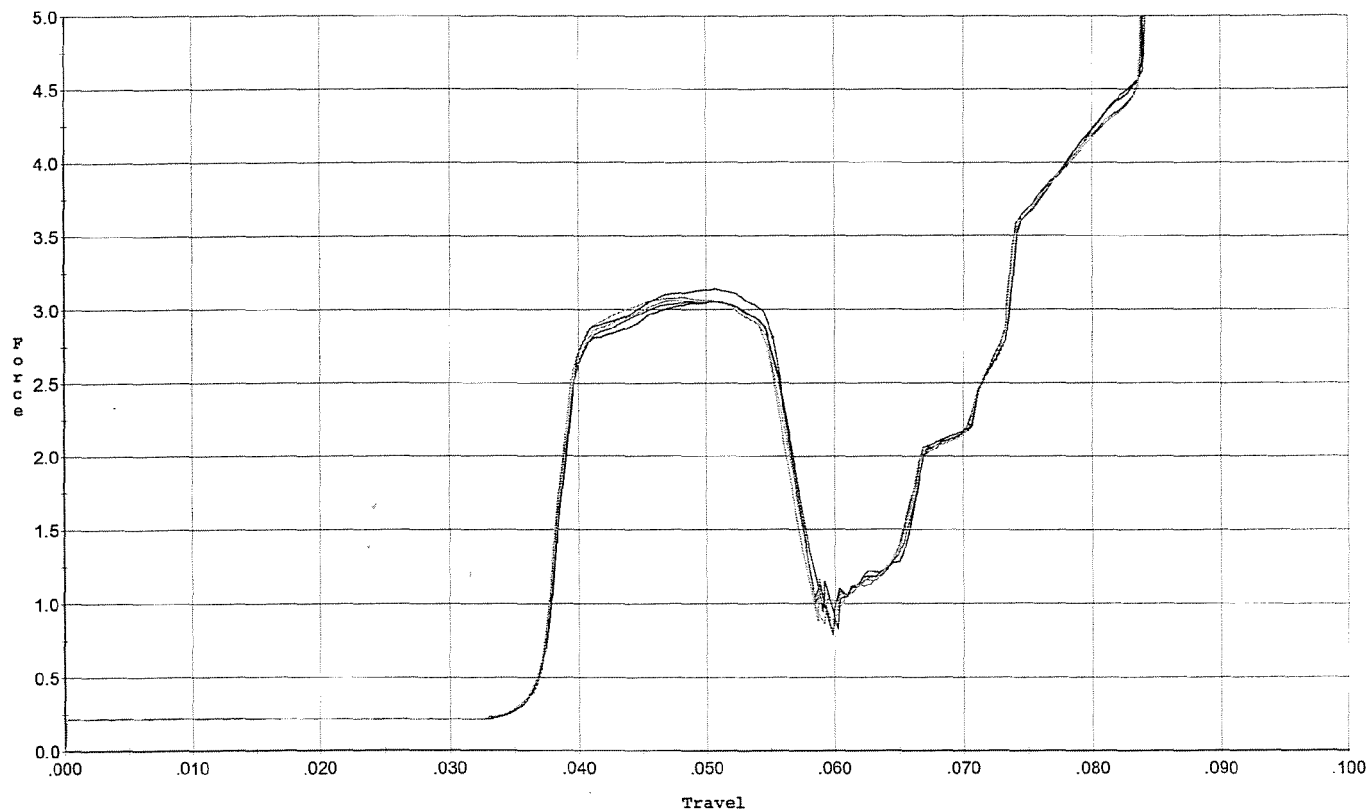
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.236	0.050	0.033	0.034	0.043		Set Trigger
2	2.277	0.050	0.033	0.034	0.044		Set Trigger
3	2.280	0.051	0.032	0.034	0.045		Set Trigger
4	2.293	0.051	0.032	0.034	0.045		Set Trigger
5	2.308	0.050	0.032	0.034	0.045		Set Trigger

Avg 2.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



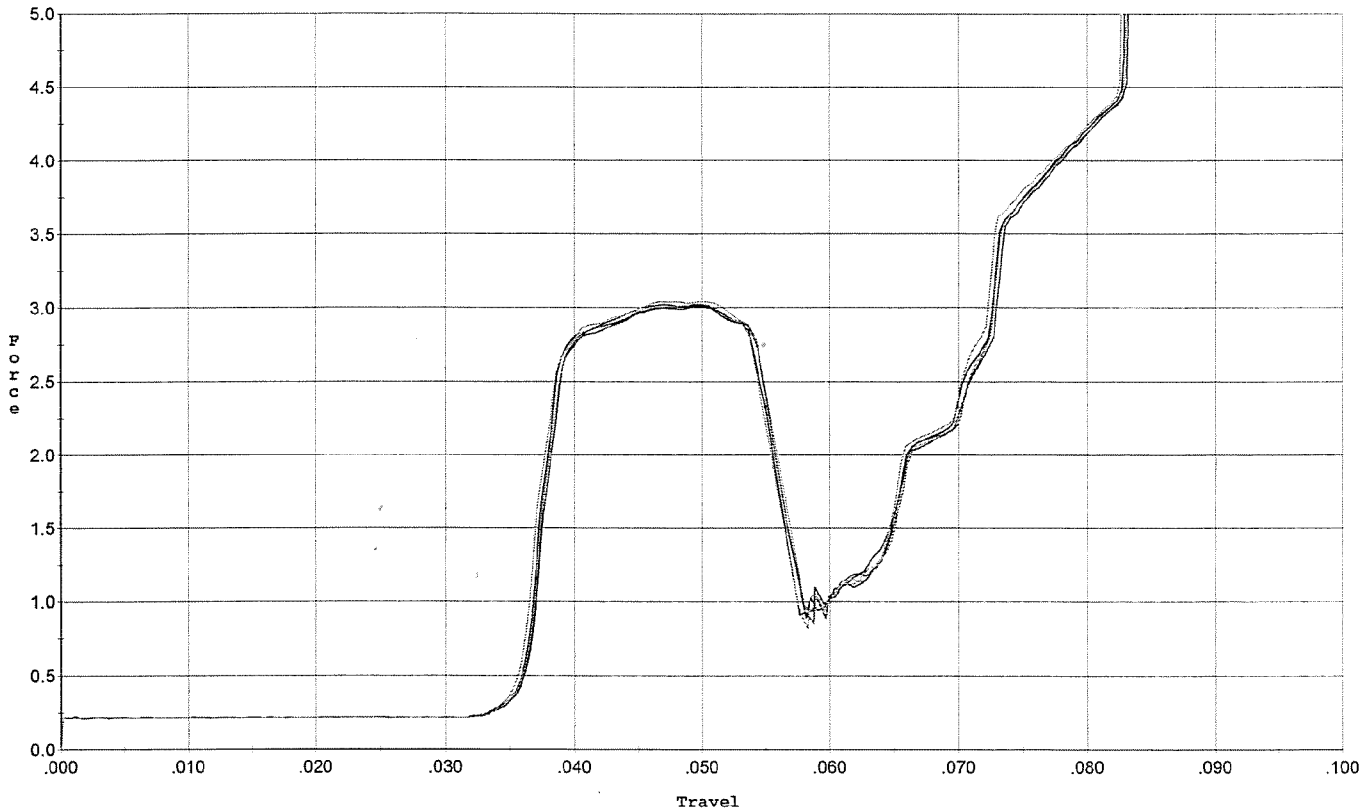
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.055	0.037	0.034	0.061		Set Trigger
2	3.052	0.056	0.037	0.034	0.060		Set Trigger
3	3.058	0.056	0.037	0.034	0.061		Set Trigger
4	3.077	0.055	0.036	0.034	0.060		Set Trigger
5	3.058	0.056	0.037	0.034	0.061		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



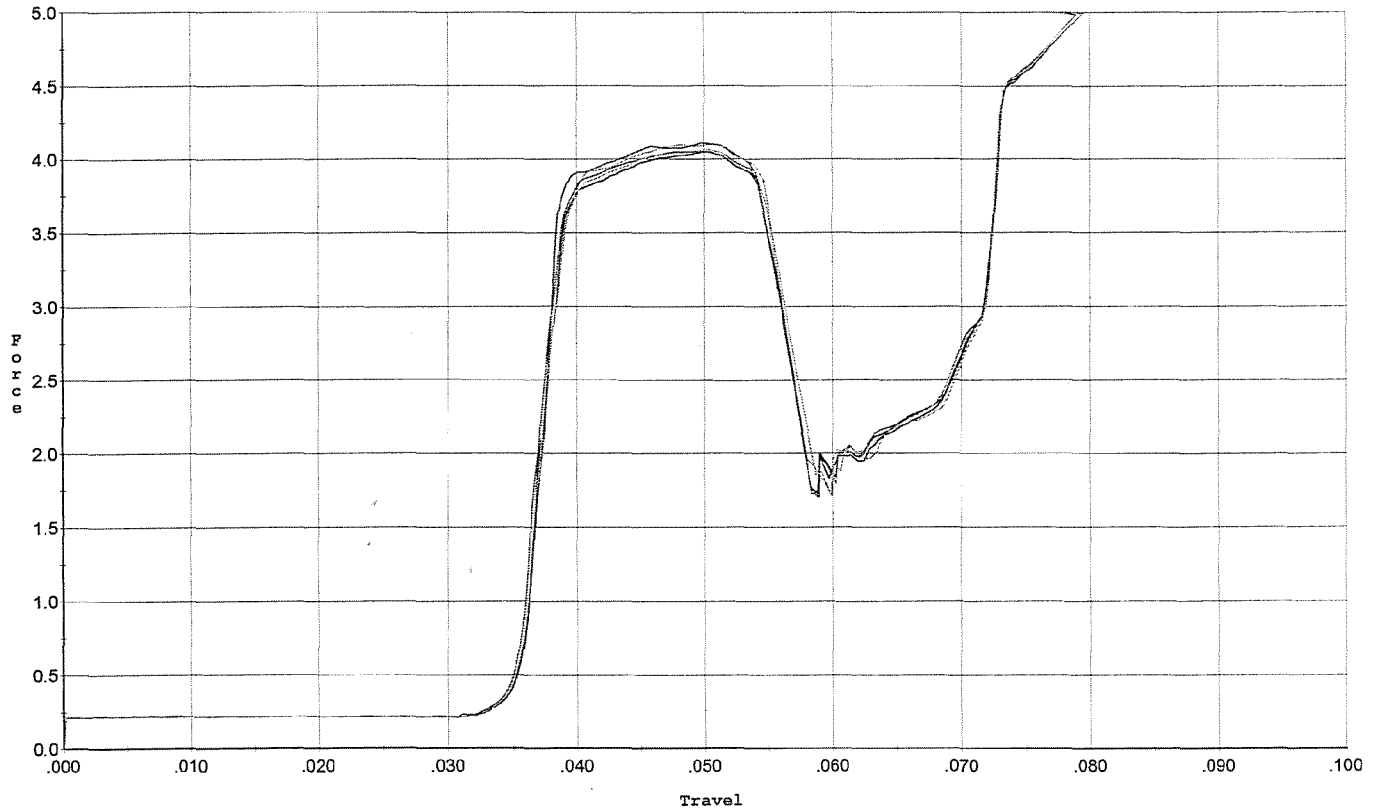
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.012	0.054	0.036	0.034	0.059		Set Trigger
2	3.020	0.055	0.036	0.034	0.060		Set Trigger
3	3.007	0.054	0.036	0.034	0.059		Set Trigger
4	3.040	0.056	0.036	0.033	0.062		Set Trigger
5	3.028	0.056	0.035	0.033	0.061		Set Trigger

AVG 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



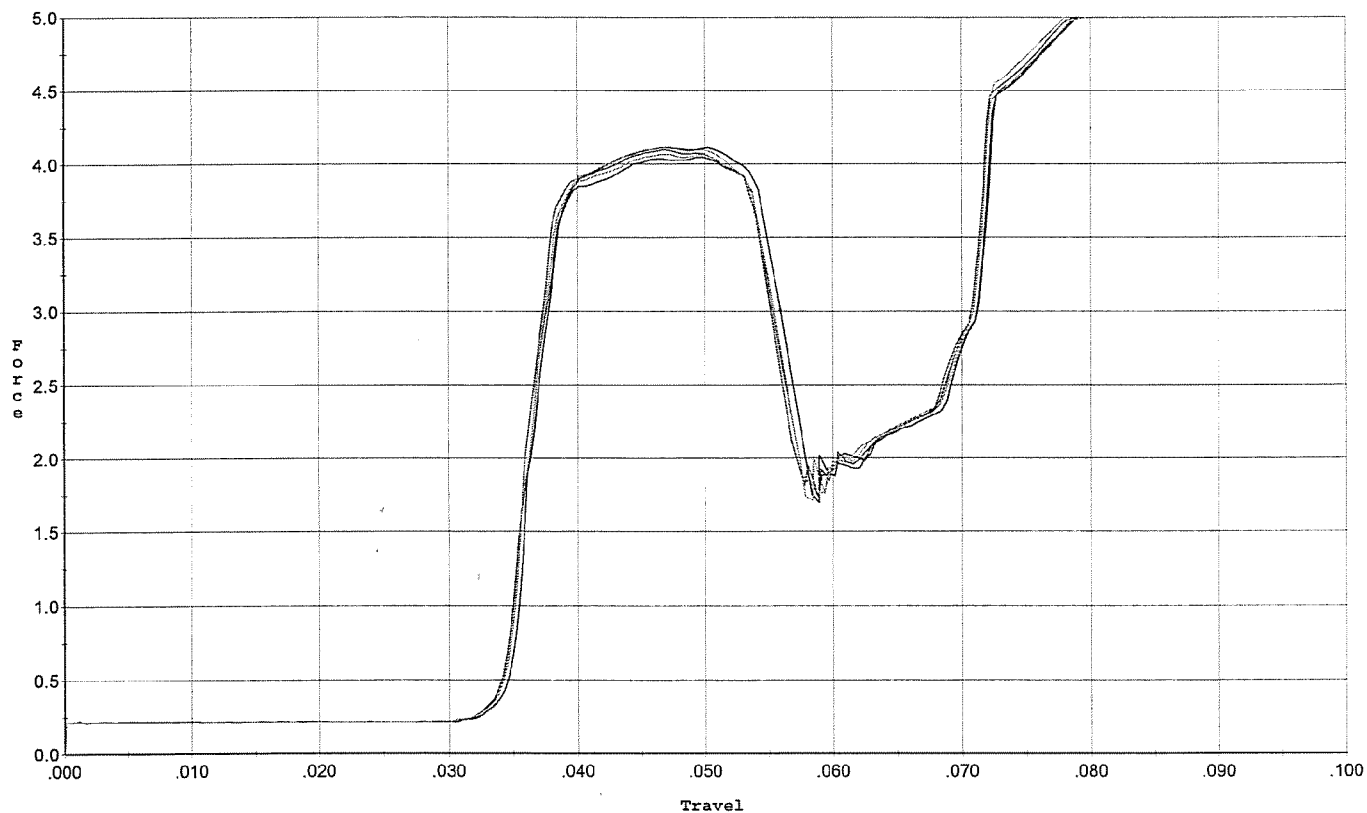
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.110	0.056	0.035	0.032	0.083		Set Trigger
2	4.050	0.056	0.035	0.032	0.082		Set Trigger
3	4.064	0.056	0.035	0.031	0.083		Set Trigger
4	4.060	0.055	0.035	0.032	0.081		Set Trigger
5	4.100	0.055	0.035	0.032	0.081		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



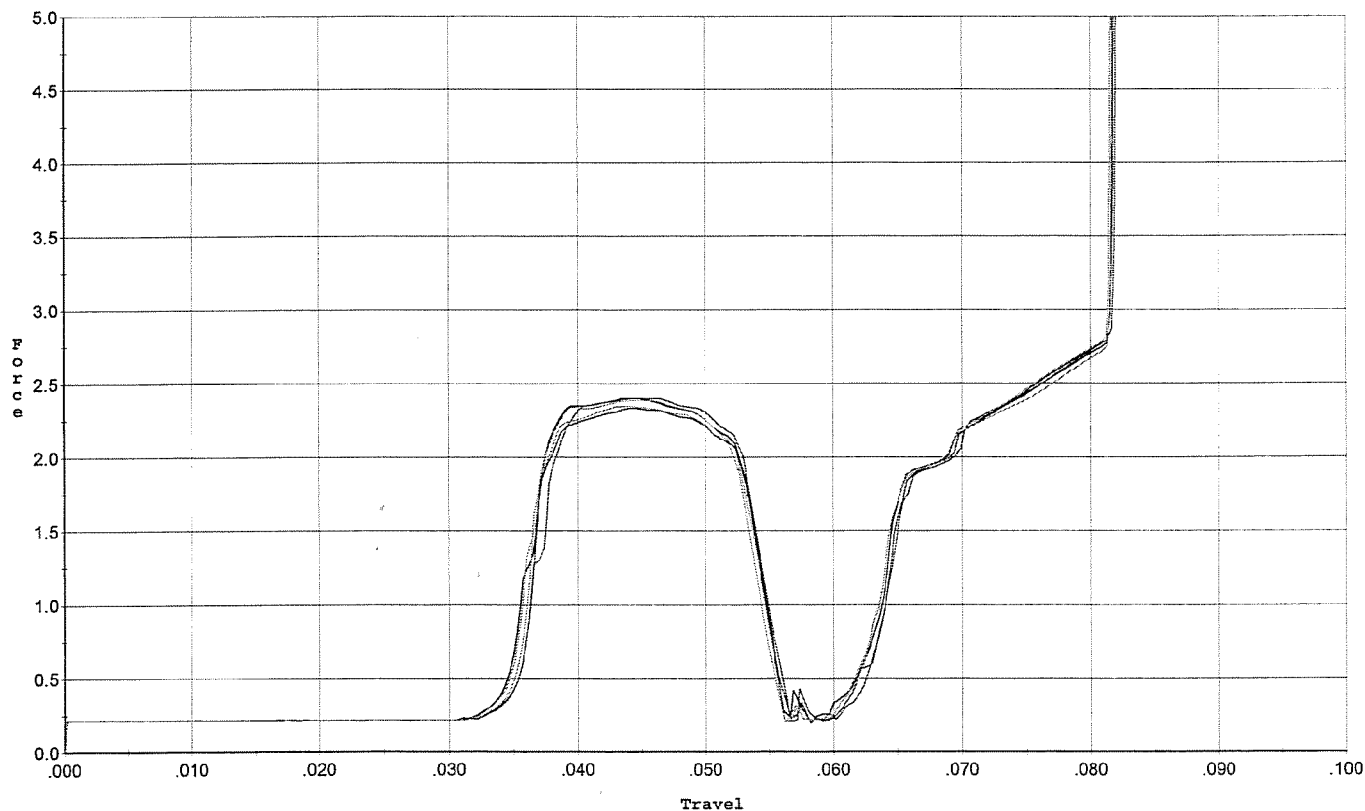
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.043	0.054	0.034	0.032	0.080		Set Trigger
2	4.110	0.056	0.034	0.031	0.085		Set Trigger
3	4.097	0.054	0.034	0.032	0.081		Set Trigger
4	4.065	0.054	0.034	0.032	0.081		Set Trigger
5	4.115	0.055	0.034	0.031	0.084		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



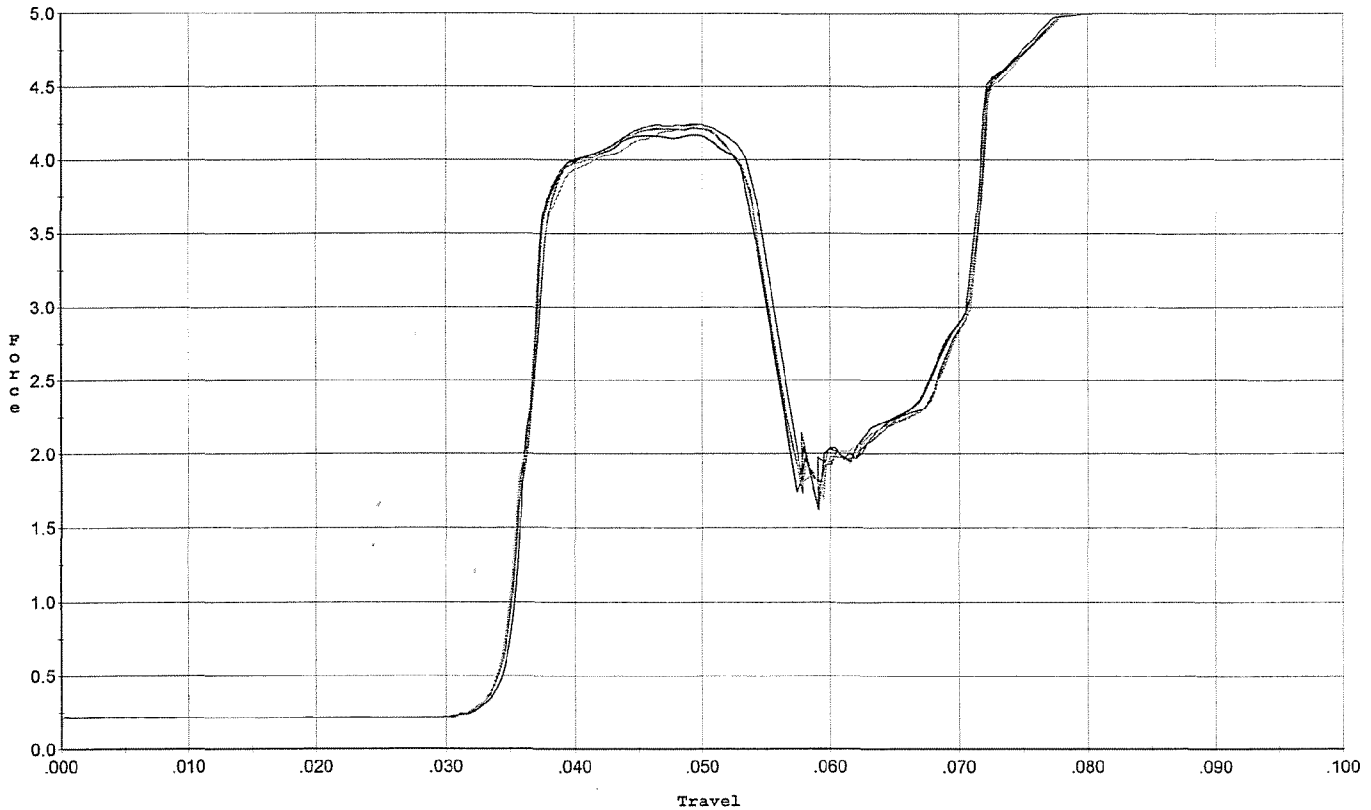
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.334	0.053	0.035	0.035	0.046		Set Trigger
2	2.400	0.053	0.034	0.035	0.048		Set Trigger
3	2.400	0.053	0.035	0.035	0.046		Set Trigger
4	2.347	0.053	0.035	0.035	0.046		Set Trigger
5	2.388	0.054	0.035	0.035	0.048		Set Trigger

AVG 2.37

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.054	0.034	0.031	0.085		Set Trigger
2	4.170	0.054	0.034	0.032	0.083		Set Trigger
3	4.214	0.054	0.034	0.031	0.083		Set Trigger
4	4.250	0.054	0.034	0.031	0.083		Set Trigger
5	4.226	0.054	0.034	0.032	0.082		Set Trigger

AVG 4.22