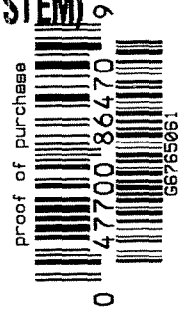


66765661

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

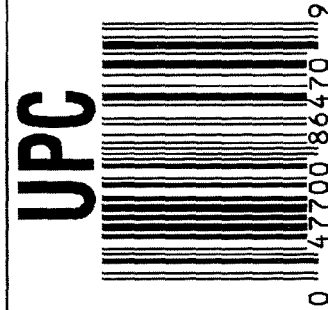


ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6765061



BM FORM

GUN SERIAL #

G 6765061

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	SP
460	CHECK HEADSPACE		7-14-08	SP
470	DIS-ASSEMBLE ACTION		7-15-08	RTZ
472	SERIALIZE BOLT HANDLE		7-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUL 17 2008 OPERATOR <i>BA</i>	7/16/08	SP
480	MAGNAFLUX BBL ACTION		7-17-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/17/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-25-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

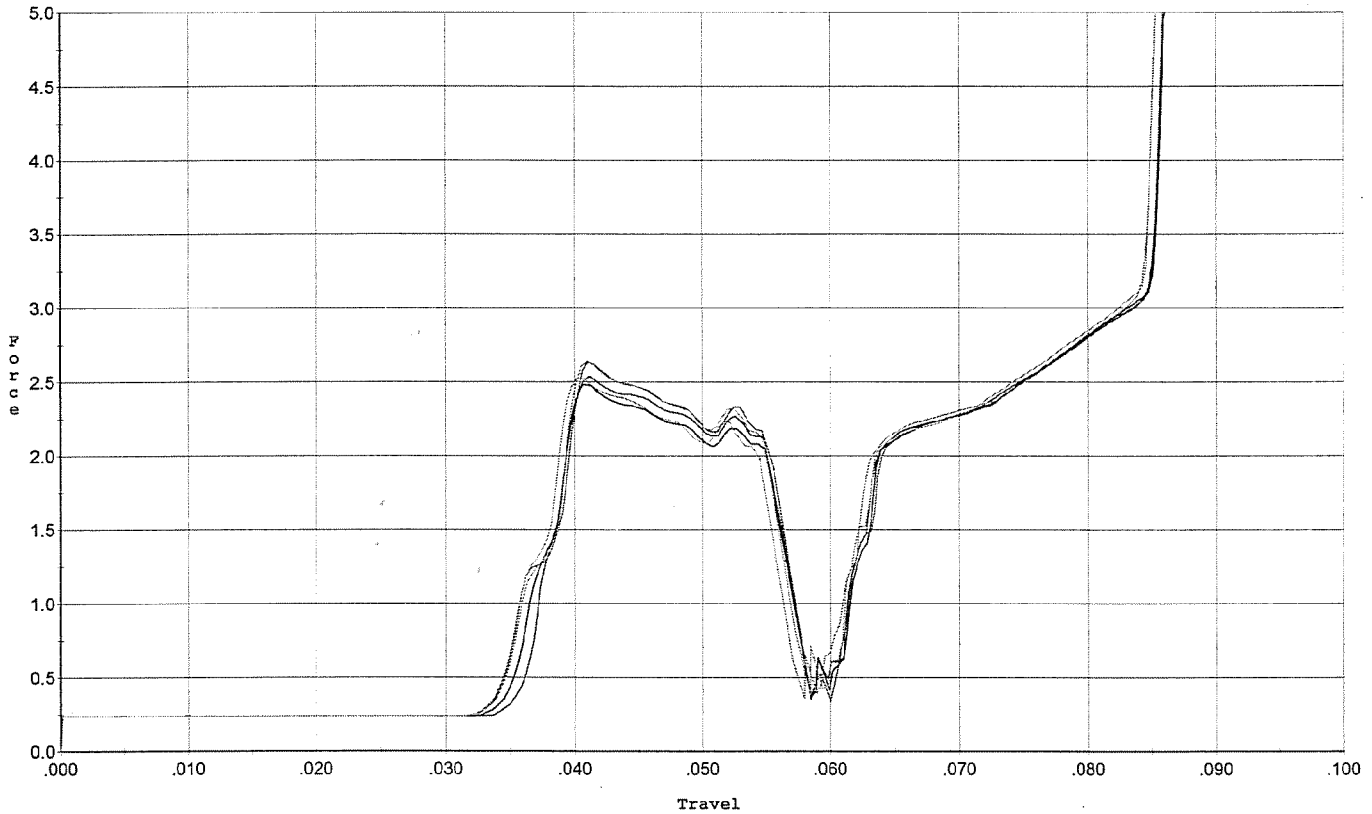
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	7-30	TC
	J) ASSEMBLE STOCK		7-25-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		8-1-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		—	
	M) IRON SIGHT ALIGNMENT		—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		—	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-26-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-26-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-1-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.52</u> <u>2.77</u> <u>2.70</u> <u>2.73</u>	7-30-08	BSN
	C) FUNCTION		8-1-08	RTZ
690	PACK		8/2/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



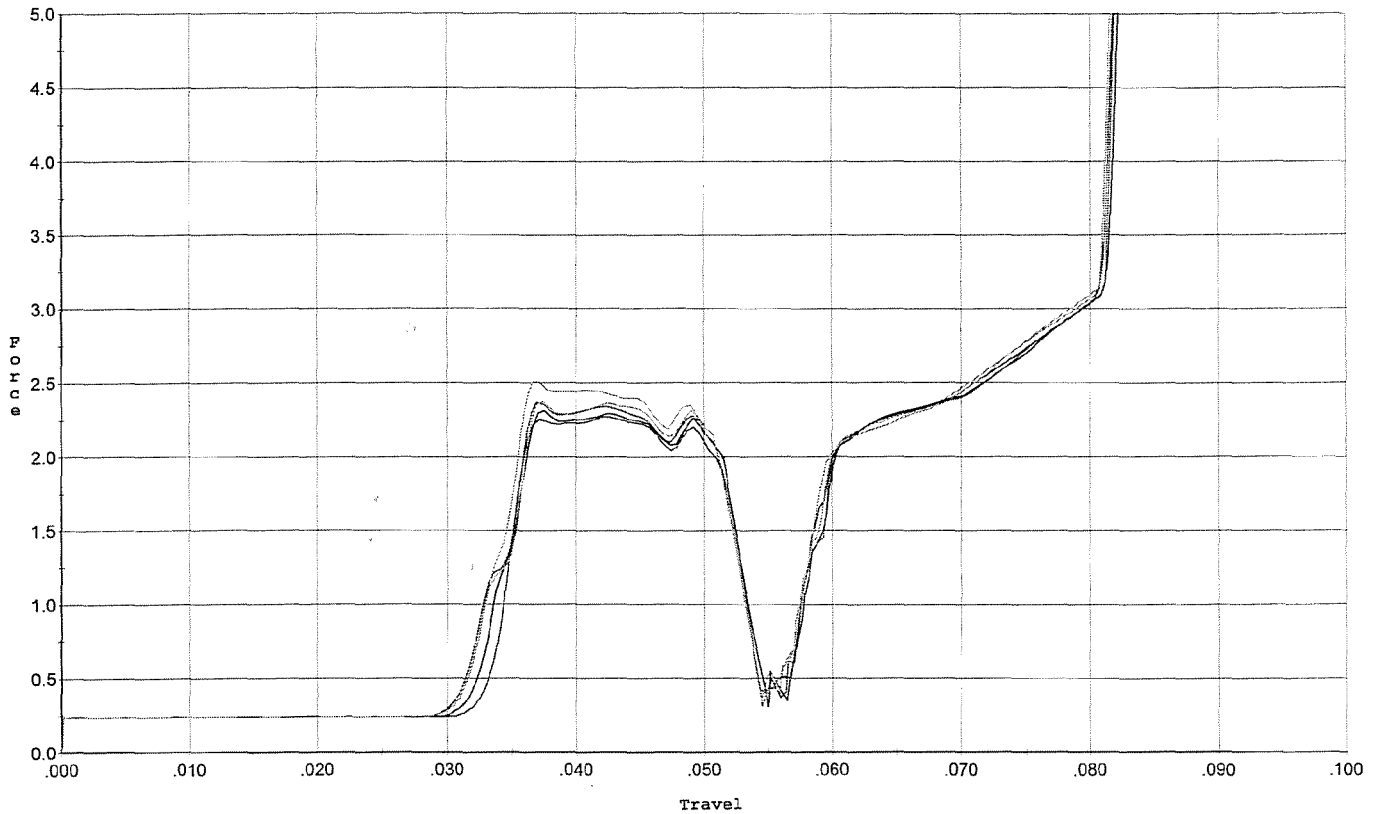
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.056	0.036	0.036	0.051		Set Trigger
2	2.485	0.057	0.035	0.036	0.051		Set Trigger
3	2.634	0.056	0.034	0.036	0.053		Set Trigger
4	2.643	0.055	0.034	0.036	0.052		Set Trigger
5	2.525	0.054	0.034	0.036	0.050		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



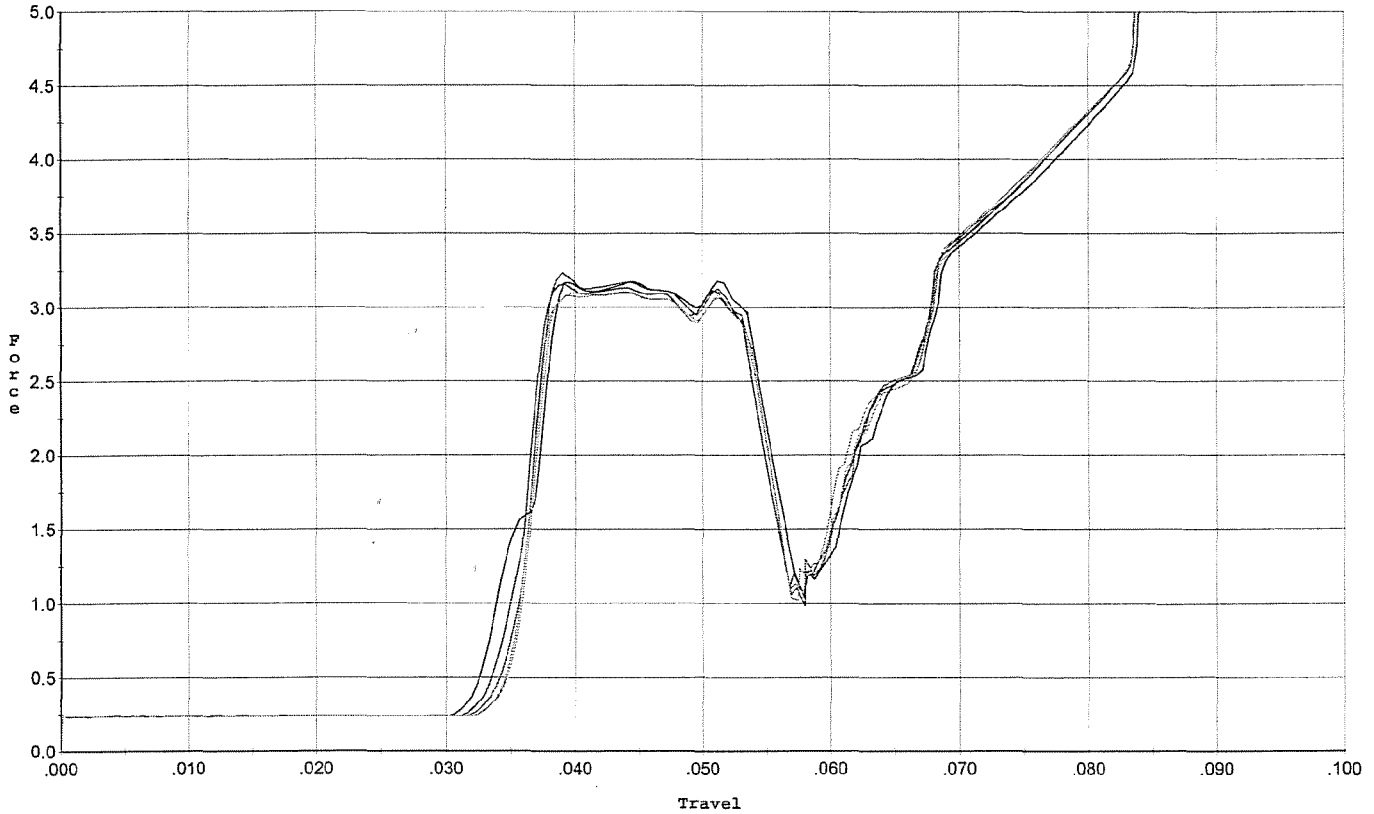
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.271	0.052	0.033	0.035	0.046		Set Trigger
2	2.313	0.051	0.032	0.035	0.047		Set Trigger
3	2.372	0.052	0.031	0.035	0.049		Set Trigger
4	2.377	0.052	0.031	0.035	0.049		Set Trigger
5	2.512	0.052	0.031	0.035	0.051		Set Trigger

Avg 2.36

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



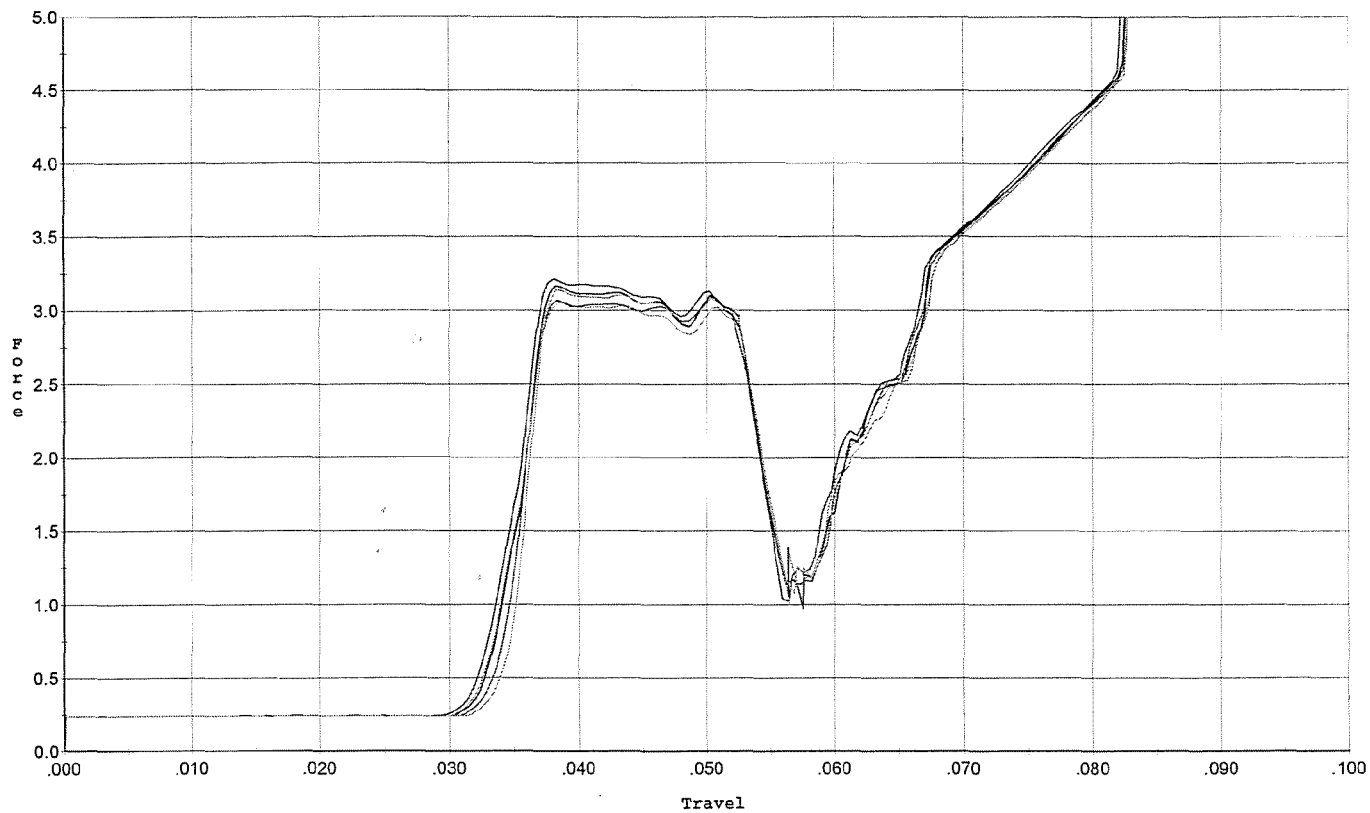
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.053	0.033	0.035	0.063		Set Trigger
2	3.177	0.053	0.032	0.034	0.065		Set Trigger
3	3.236	0.054	0.034	0.035	0.065		Set Trigger
4	3.104	0.054	0.034	0.035	0.063		Set Trigger
5	3.098	0.054	0.034	0.035	0.063		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



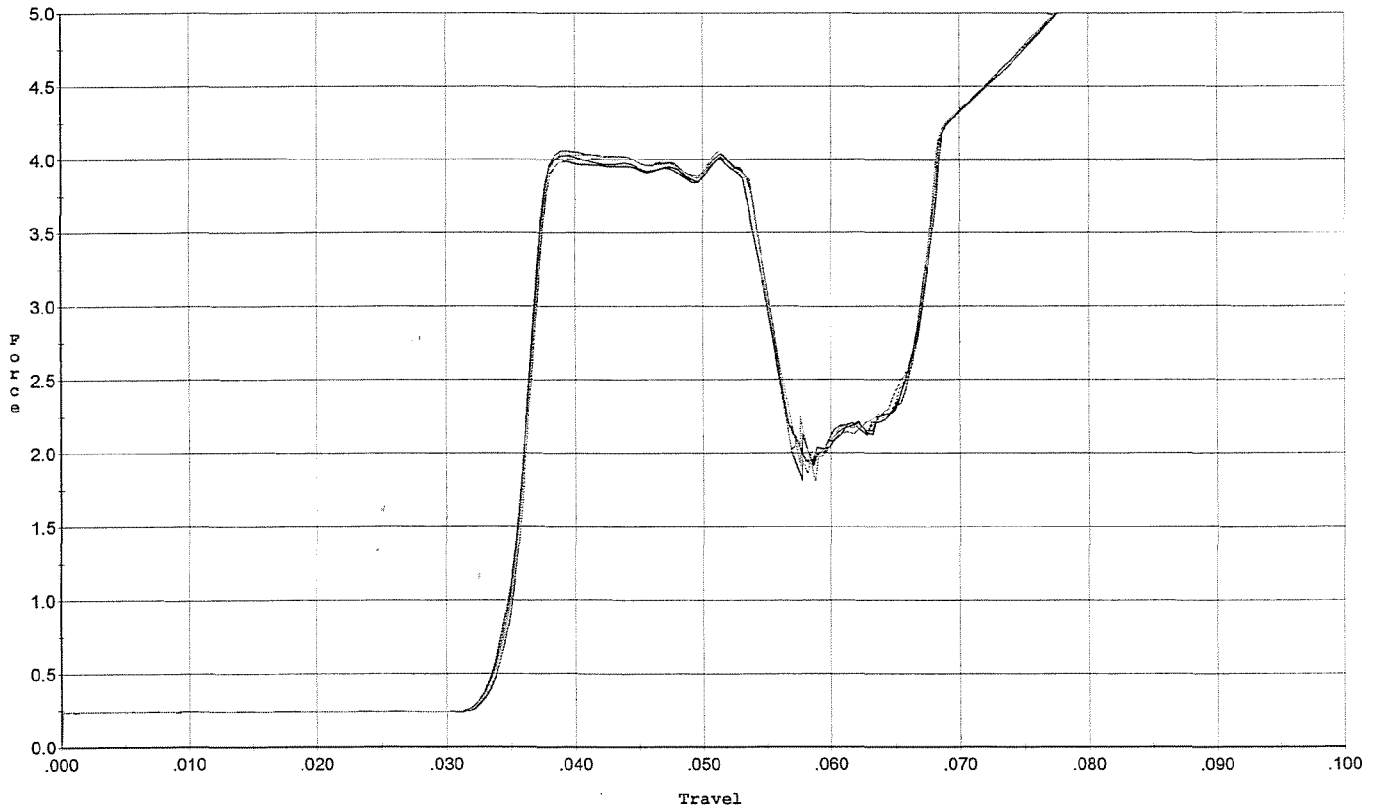
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.053	0.032	0.034	0.066		Set Trigger
2	3.168	0.053	0.032	0.034	0.064		Set Trigger
3	3.101	0.052	0.033	0.034	0.062		Set Trigger
4	3.058	0.053	0.033	0.034	0.061		Set Trigger
5	3.140	0.053	0.032	0.034	0.064		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



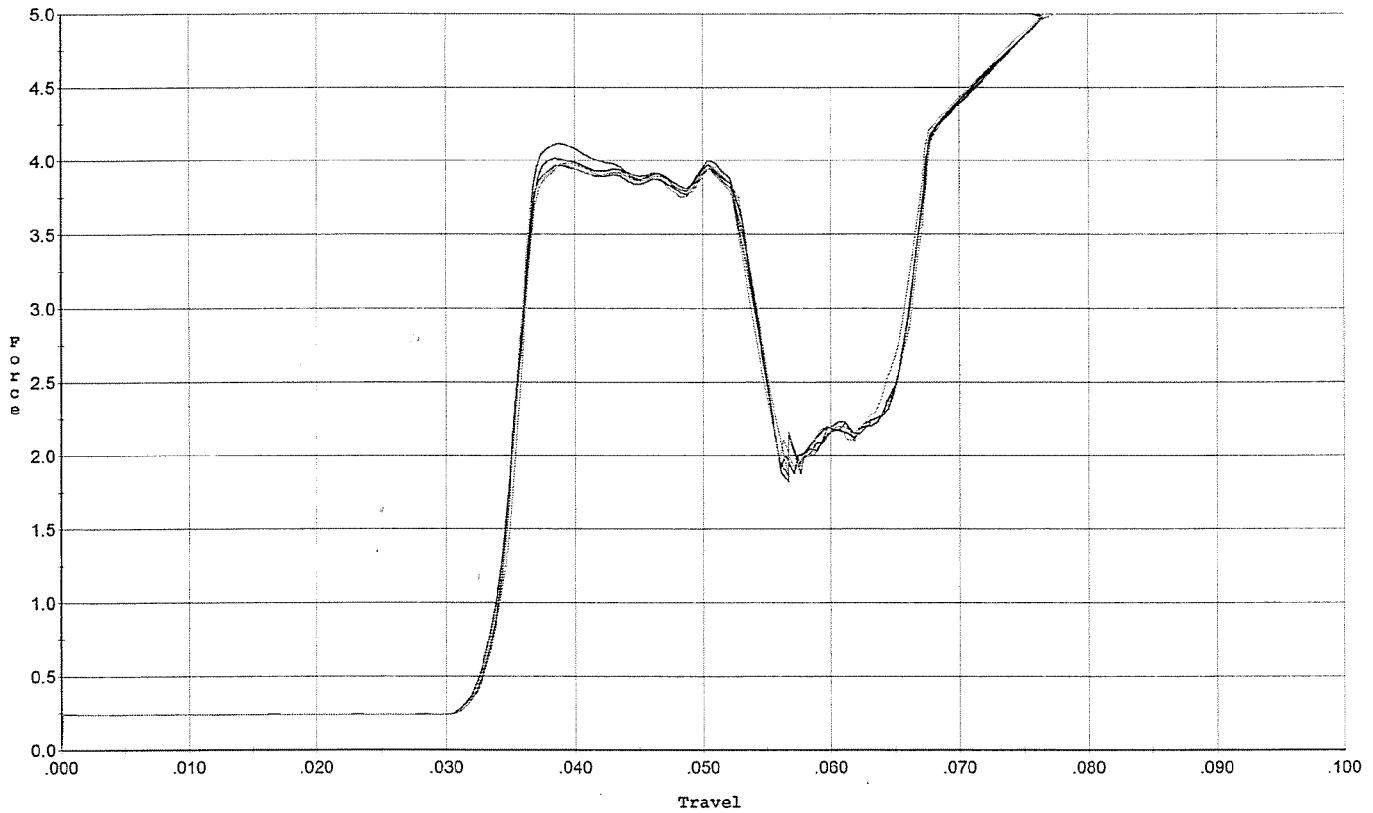
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.027	0.055	0.033	0.033	0.084		Set Trigger
2	4.017	0.054	0.033	0.033	0.081		Set Trigger
3	4.059	0.054	0.033	0.033	0.083		Set Trigger
4	4.029	0.054	0.033	0.033	0.082		Set Trigger
5	4.059	0.054	0.033	0.033	0.083		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



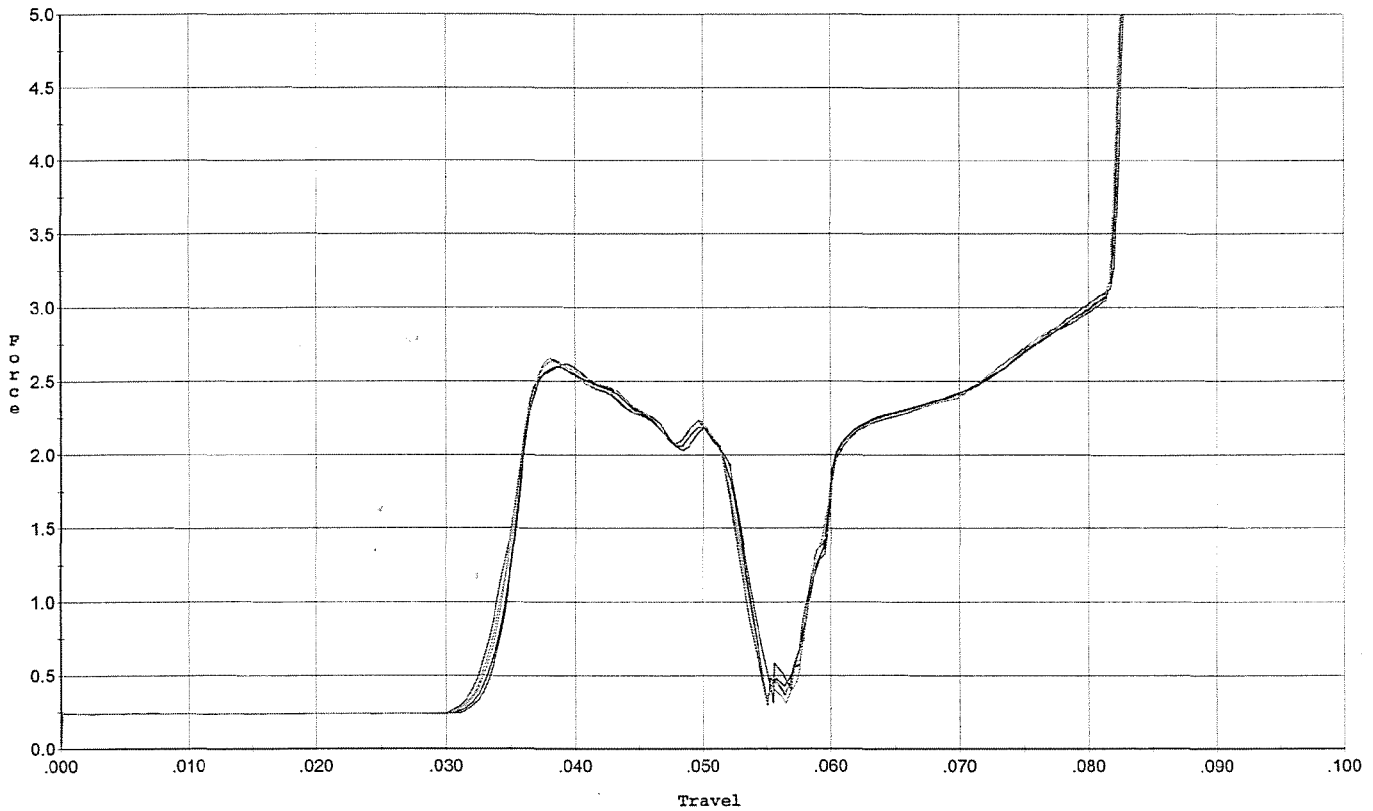
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.117	0.053	0.032	0.033	0.082		Set Trigger
2	4.017	0.053	0.032	0.033	0.081		Set Trigger
3	3.966	0.054	0.032	0.033	0.082		Set Trigger
4	3.975	0.052	0.032	0.033	0.079		Set Trigger
5	3.984	0.053	0.032	0.033	0.080		Set Trigger

Arg 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



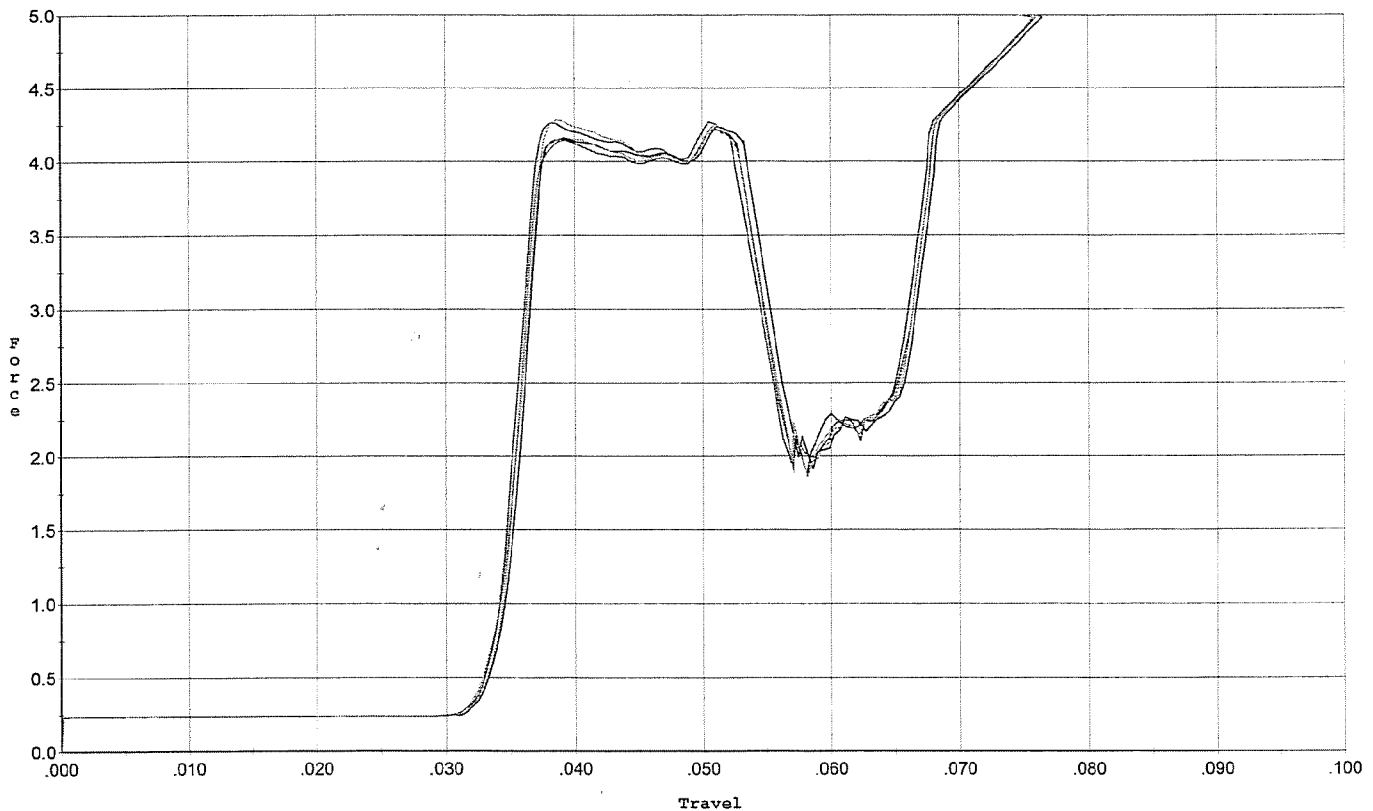
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.052	0.033	0.035	0.049		Set Trigger
2	2.599	0.052	0.033	0.035	0.049		Set Trigger
3	2.653	0.051	0.032	0.035	0.049		Set Trigger
4	2.632	0.053	0.032	0.035	0.050		Set Trigger
5	2.655	0.053	0.032	0.035	0.050		Set Trigger

AVG 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.054	0.032	0.033	0.087		Set Trigger
2	4.236	0.053	0.033	0.033	0.085		Set Trigger
3	4.221	0.053	0.033	0.033	0.084		Set Trigger
4	4.282	0.053	0.033	0.033	0.084		Set Trigger
5	4.249	0.053	0.032	0.033	0.084		Set Trigger

Avg 4.25