

G 676 5062

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

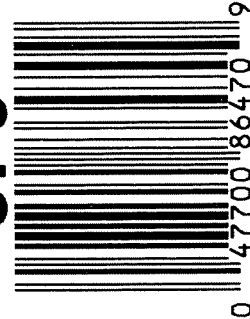
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765062

UPC



GUN SERIAL # 66765062

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	L.P.D.
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	L.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX JUN 24 2008 OPERATOR WMS	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		7-13	CL
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-16-08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

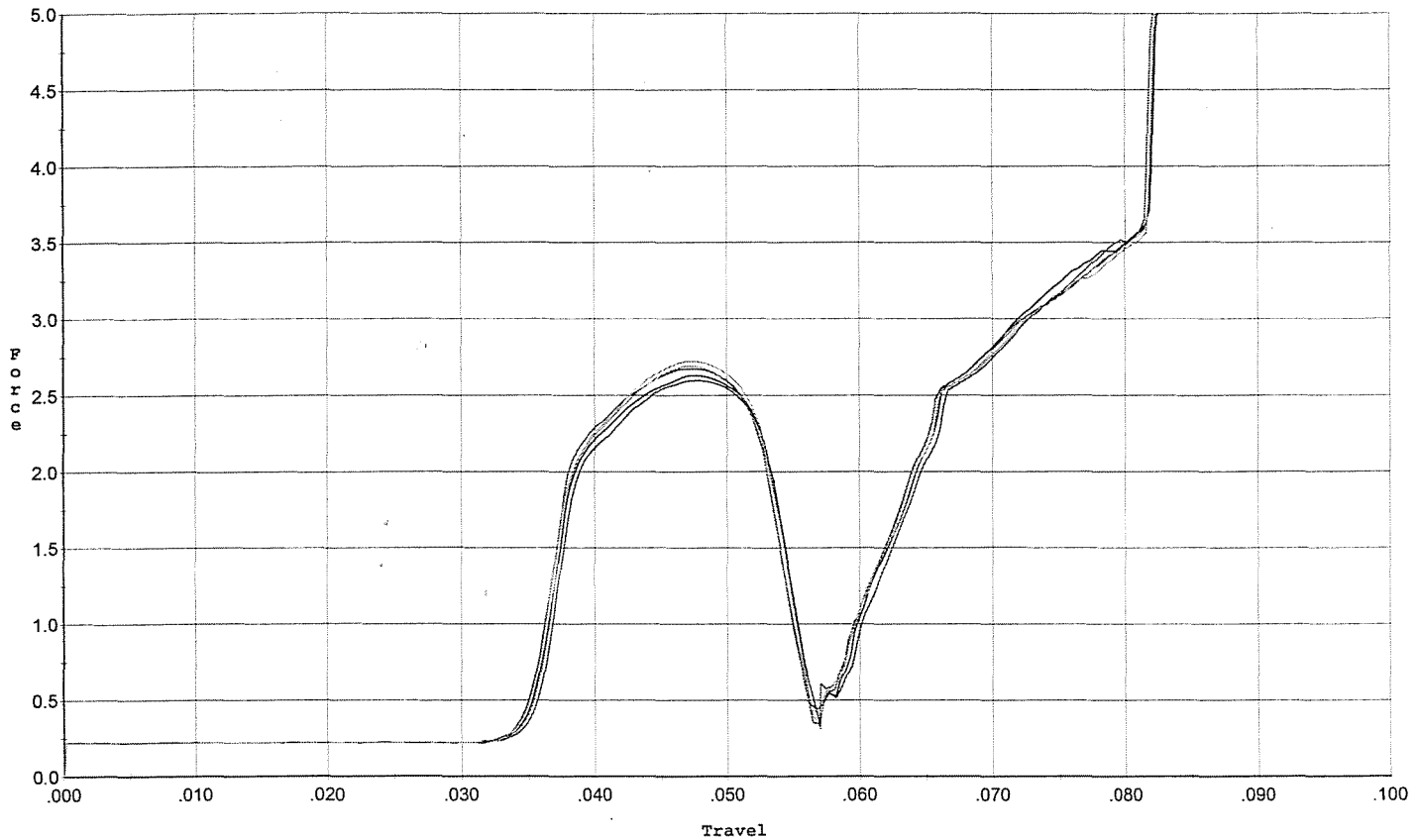
OP #	OPERATION	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7.5</u> <u>7</u>	<u>8-2</u>	<u>TC</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>5.5</u>	<u>8-2</u>	<u>TC</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	<u>8-2</u>	<u>TC</u>
	J) ASSEMBLE STOCK		<u>7-16-08</u>	<u>J.P.D.</u>
	K) ASSEMBLE SWIVEL STUDS		<u>8-4-08</u>	<u>J.P.D.</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>8-4-08</u>	<u>J.P.D.</u>
	M) IRON SIGHT ALIGNMENT		<u>8-4-08</u>	<u>J.P.D.</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>7-19-08</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>7/19/08</u>	<u>MED</u>
670	FINAL INSPECTION A) HEADSPACE		<u>8-4-08</u>	<u>J.P.D.</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.08</u> <u>2.19</u> <u>2.23</u> <u>2.15</u> <u>2.23</u>	<u>8.1.08</u>	<u>RSN</u>
	C) FUNCTION		<u>8-4-08</u>	<u>J.P.D.</u>
690	PACK		<u>8/6/08</u>	<u>Fm</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



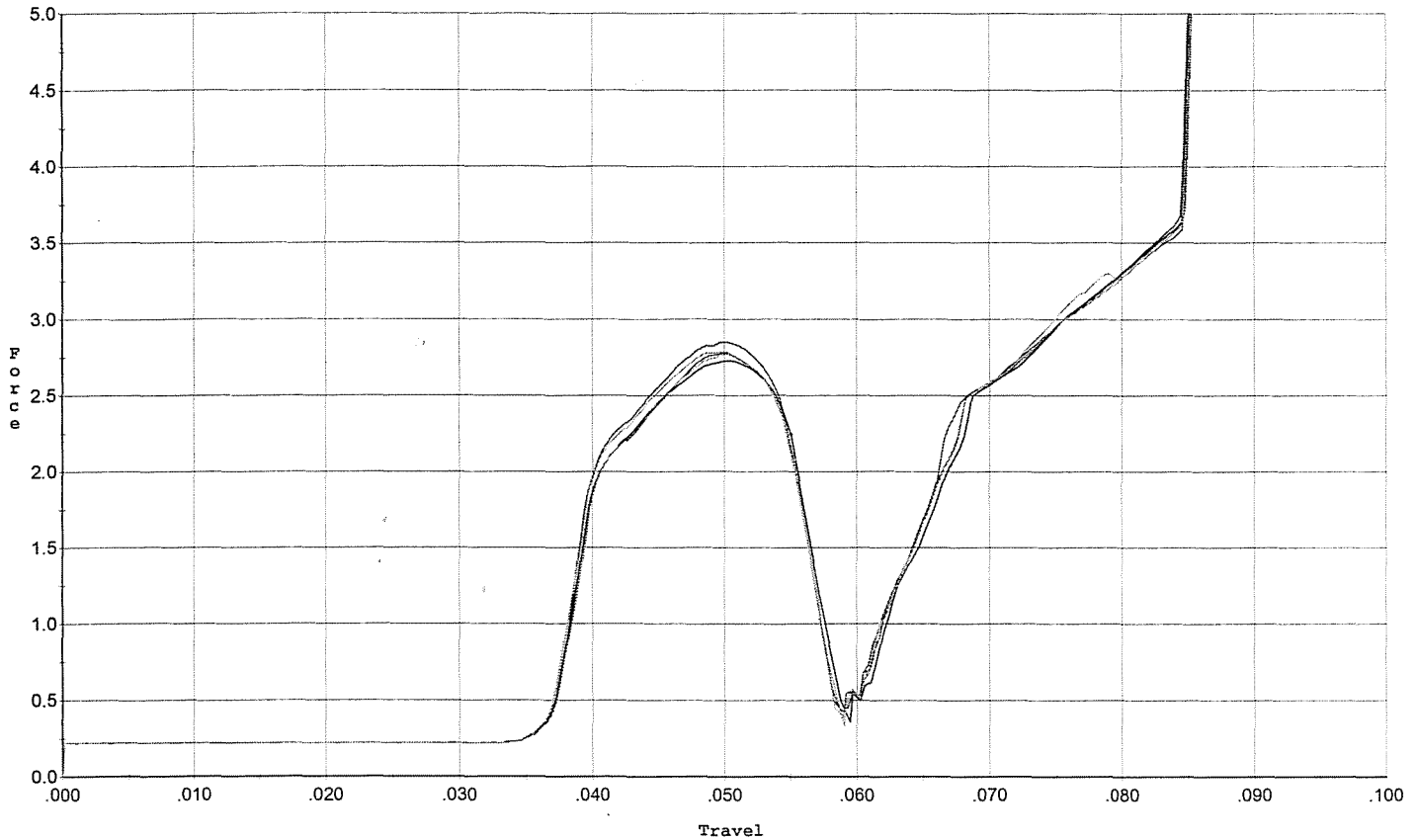
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.054	0.035	0.035	0.048		Set Trigger
2	2.628	0.054	0.035	0.035	0.049		Set Trigger
3	2.674	0.053	0.034	0.035	0.049		Set Trigger
4	2.720	0.054	0.035	0.035	0.050		Set Trigger
5	2.690	0.053	0.035	0.035	0.049		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



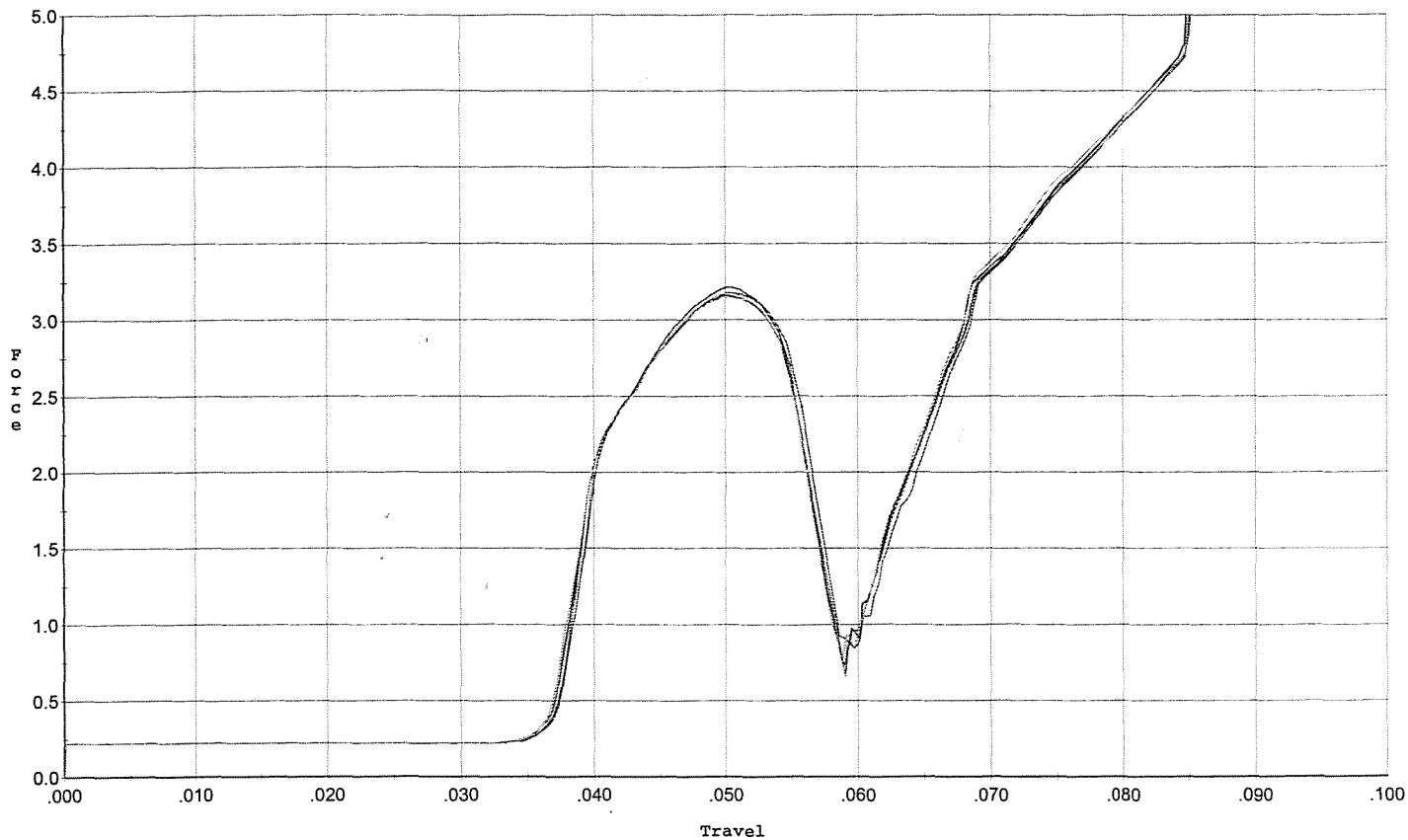
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.853	0.055	0.037	0.036	0.052		Set Trigger
2	2.730	0.055	0.037	0.036	0.050		Set Trigger
3	2.776	0.055	0.037	0.036	0.051		Set Trigger
4	2.768	0.055	0.037	0.036	0.050		Set Trigger
5	2.786	0.056	0.037	0.036	0.052		Set Trigger

Avg 2.78

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



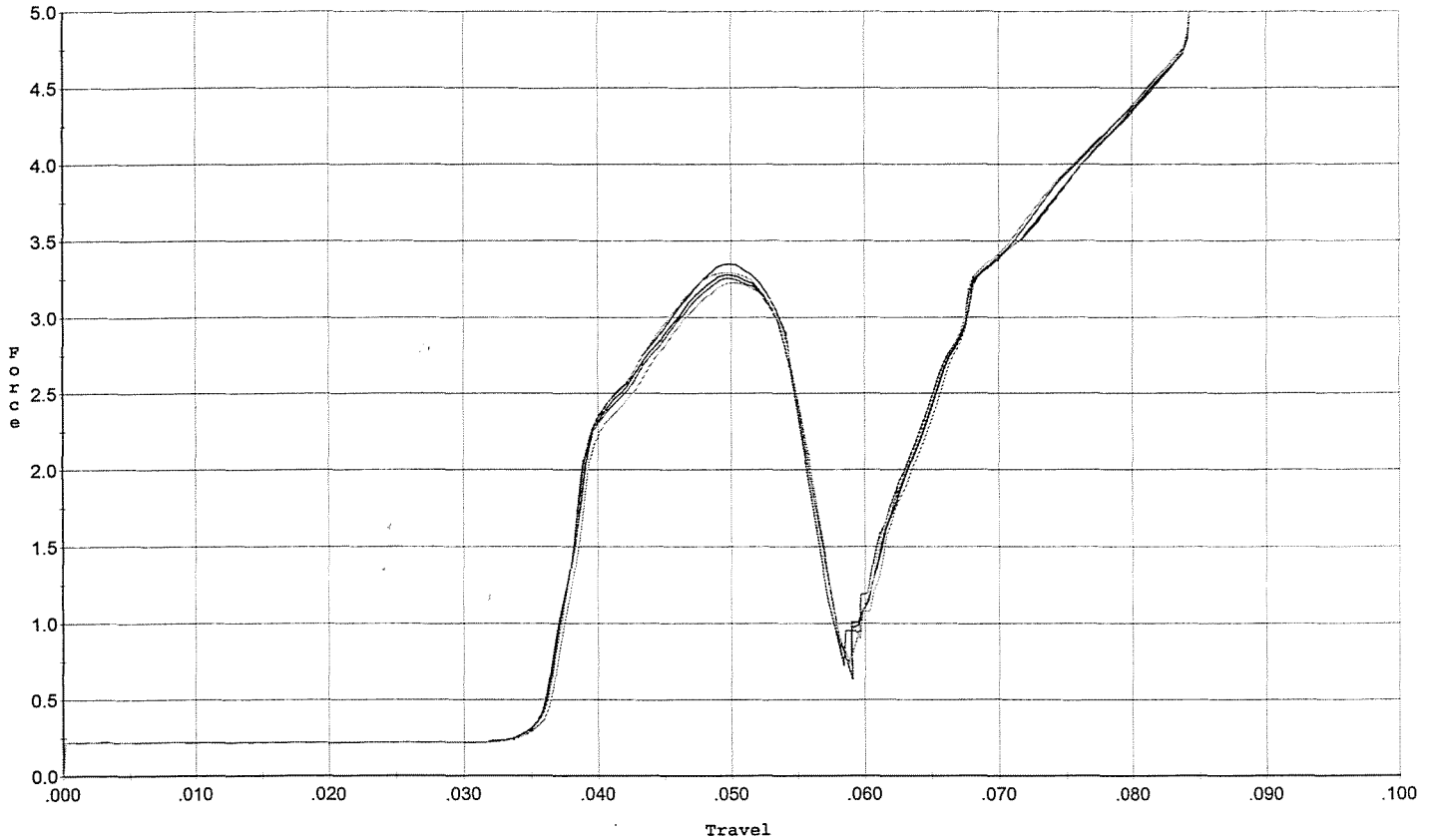
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.055	0.037	0.036	0.057		Set Trigger
2	3.160	0.055	0.037	0.035	0.057		Set Trigger
3	3.176	0.056	0.037	0.035	0.058		Set Trigger
4	3.150	0.055	0.037	0.036	0.057		Set Trigger
5	3.180	0.055	0.037	0.036	0.056		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



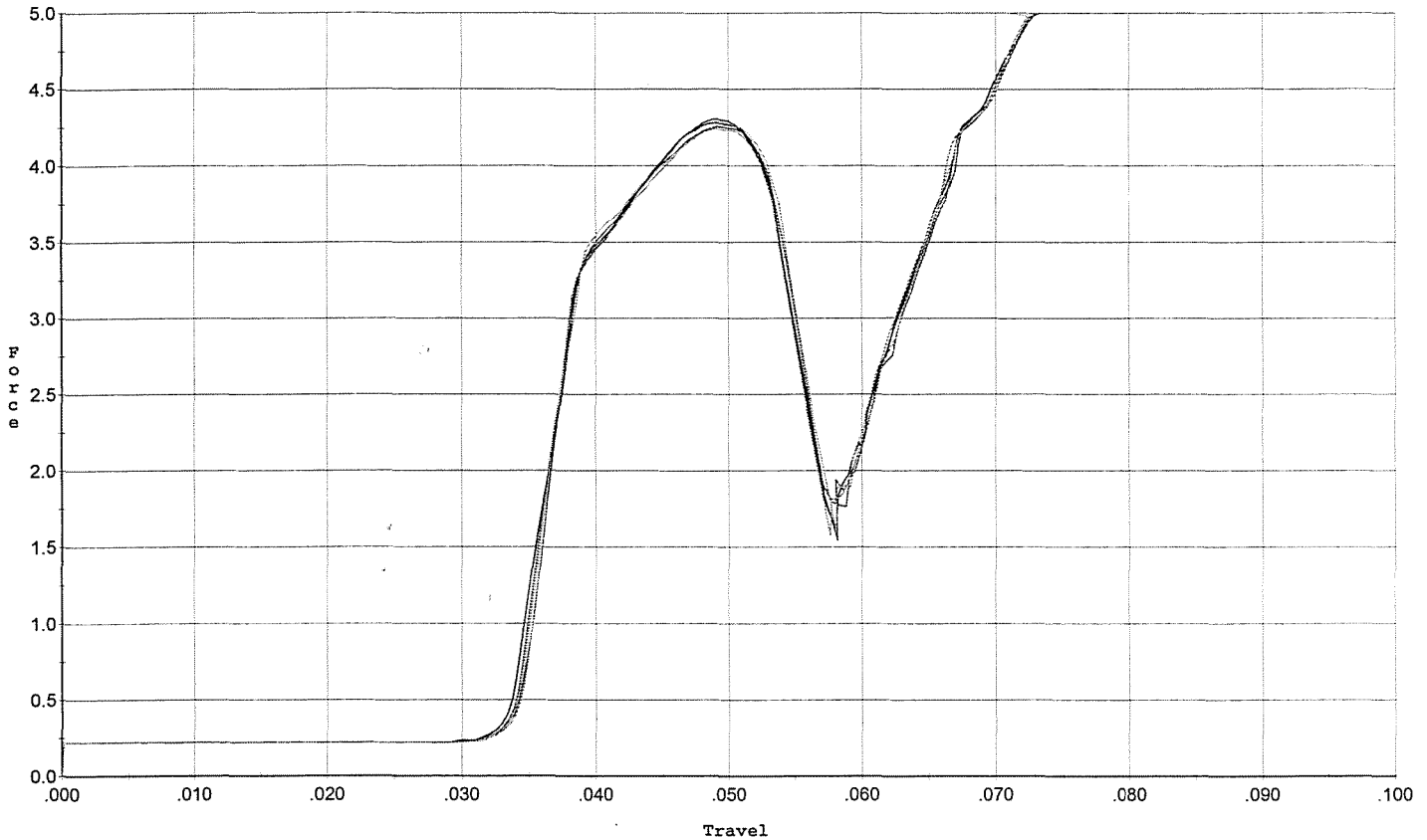
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.348	0.054	0.036	0.035	0.058		Set Trigger
2	3.275	0.054	0.036	0.035	0.058		Set Trigger
3	3.255	0.054	0.036	0.035	0.058		Set Trigger
4	3.228	0.056	0.036	0.035	0.059		Set Trigger
5	3.293	0.054	0.036	0.035	0.058		Set Trigger

Avg 3.28

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



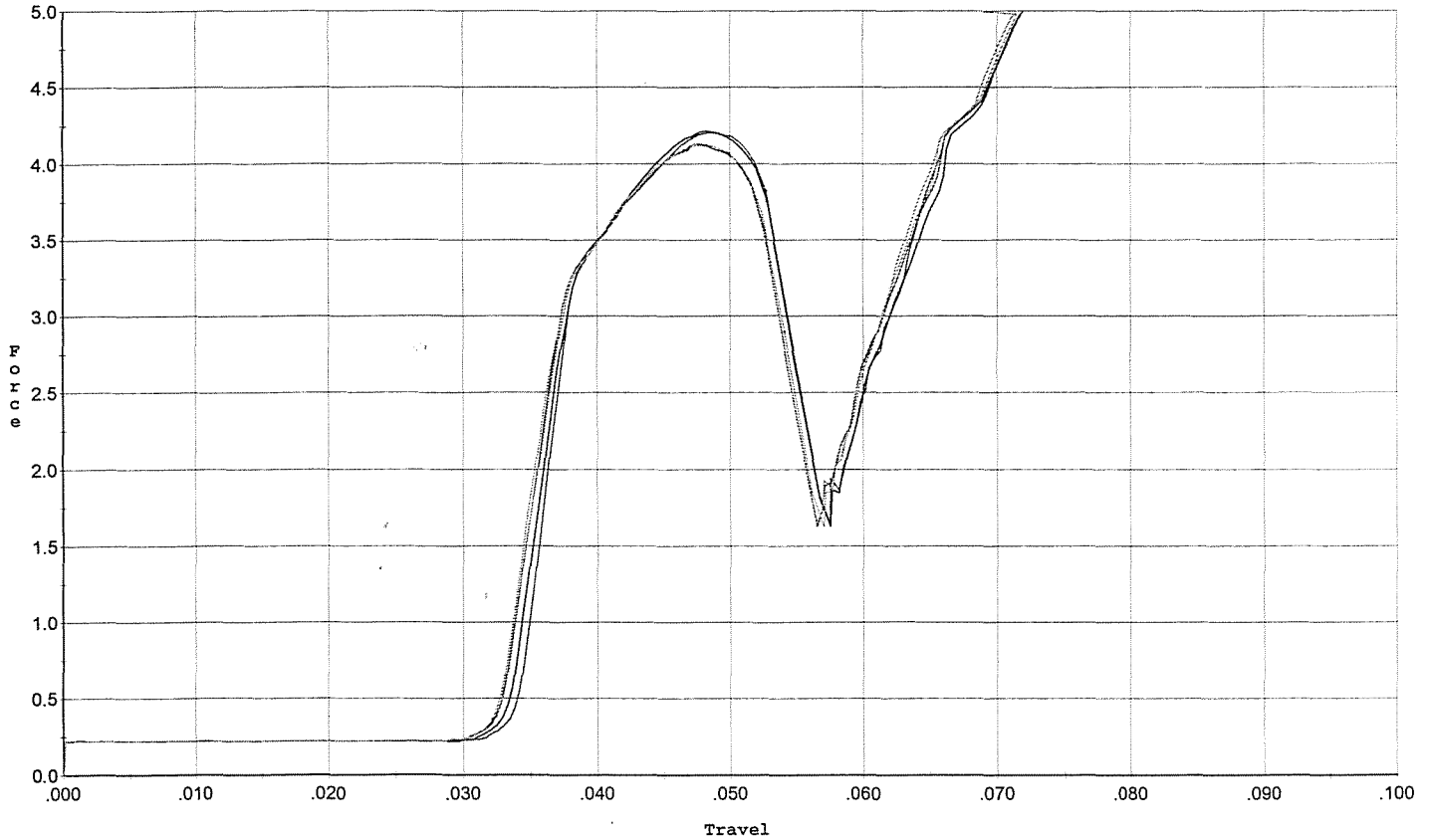
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.305	0.053	0.034	0.034	0.077		Set Trigger
2	4.279	0.053	0.033	0.033	0.078		Set Trigger
3	4.250	0.054	0.034	0.033	0.080		Set Trigger
4	4.261	0.054	0.034	0.033	0.079		Set Trigger
5	4.239	0.053	0.034	0.033	0.077		Set Trigger

AVG 4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



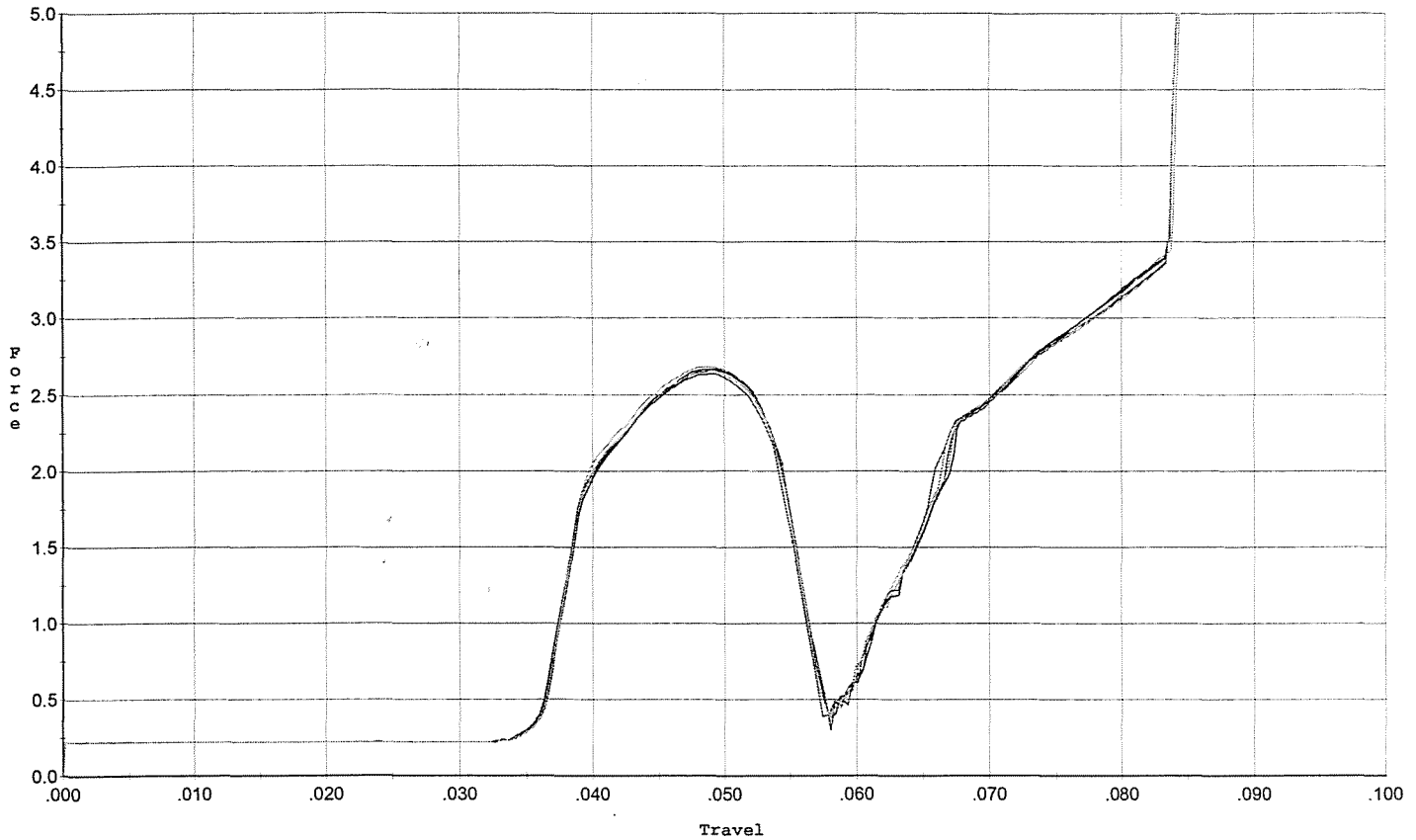
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.206	0.053	0.034	0.033	0.076		Set Trigger
2	4.215	0.053	0.033	0.033	0.077		Set Trigger
3	4.123	0.053	0.033	0.033	0.076		Set Trigger
4	4.128	0.054	0.033	0.033	0.079		Set Trigger
5	4.133	0.053	0.032	0.033	0.077		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



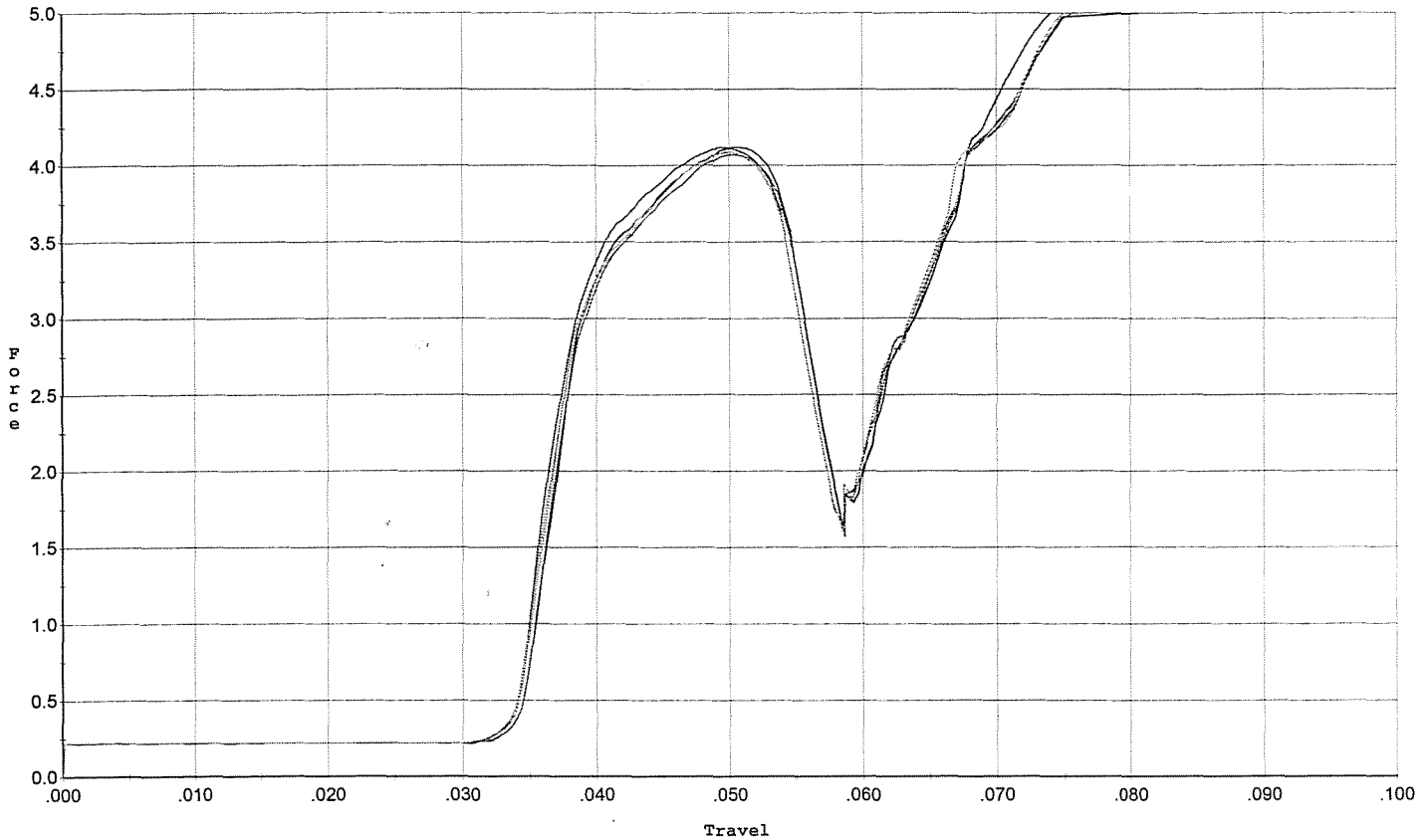
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.672	0.055	0.036	0.036	0.049		Set Trigger
2	2.665	0.054	0.036	0.036	0.049		Set Trigger
3	2.637	0.055	0.036	0.036	0.049		Set Trigger
4	2.653	0.055	0.036	0.036	0.049		Set Trigger
5	2.680	0.054	0.036	0.036	0.049		Set Trigger

AVG 2.66

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.054	0.034	0.032	0.078		Set Trigger
2	4.119	0.055	0.034	0.034	0.078		Set Trigger
3	4.070	0.055	0.034	0.034	0.078		Set Trigger
4	4.087	0.054	0.034	0.033	0.077		Set Trigger
5	4.084	0.054	0.034	0.033	0.077		Set Trigger

AVG 4.09