

G676 5064

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

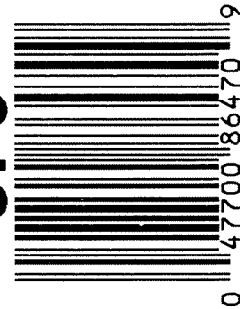
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765064

UPC



GUN SERIAL # 66765064

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	J.P.D.
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-18-08	J.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 24 2008 OPERATOR WMS	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BJ
542	APPLY COATINGS (BARREL ACTION)		7-13	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

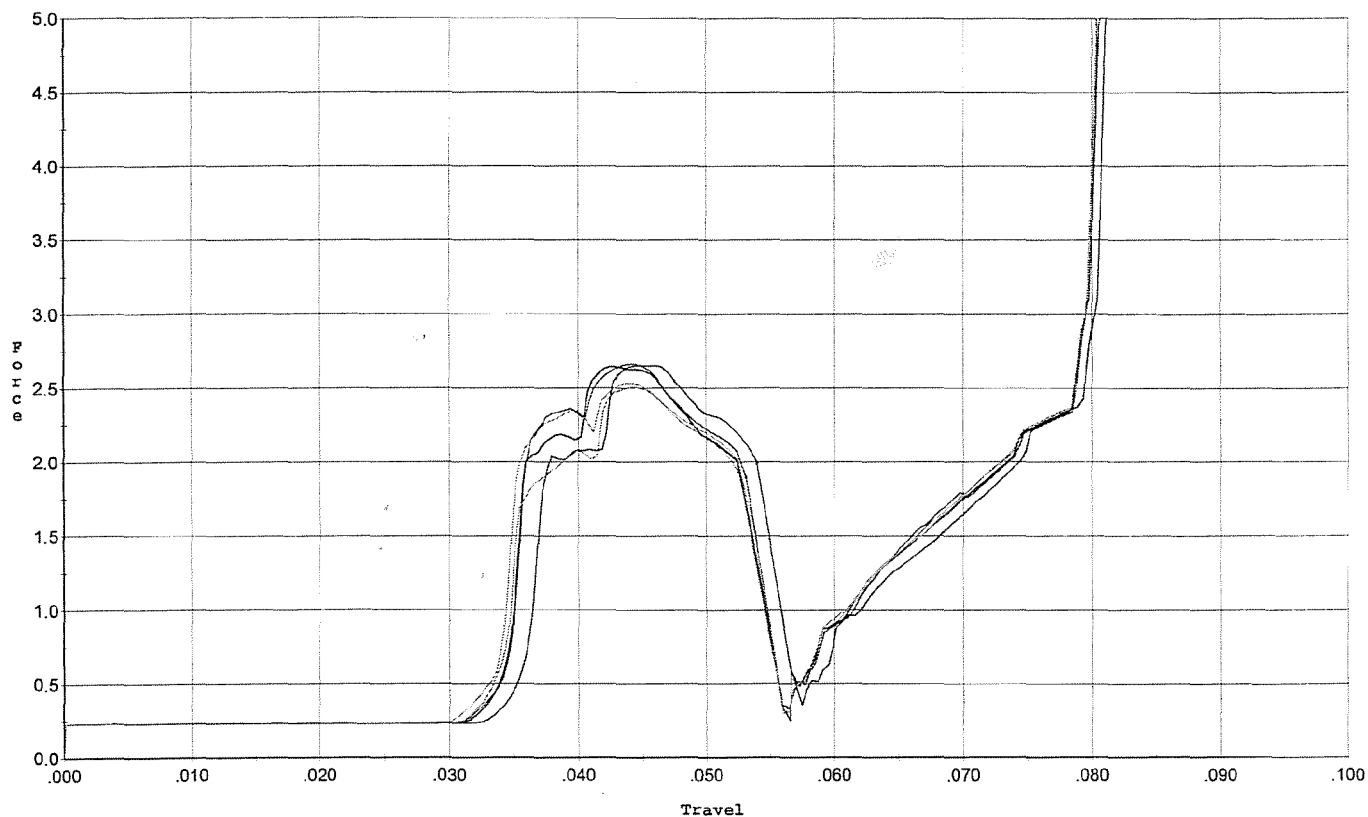
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	8-5	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-5	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	8-5	TL
	J) ASSEMBLE STOCK		7-17-08	PSW
	K) ASSEMBLE SWIVEL STUDS		8-7-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-7-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-21-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/21/08	MEH
670	FINAL INSPECTION A) HEADSPACE		8-7-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.70</u> <u>2.51</u> <u>2.53</u> <u>2.61</u>	8-2-08	L.P.D.
	C) FUNCTION		8-7-08	L.P.D.
690	PACK		8/12/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



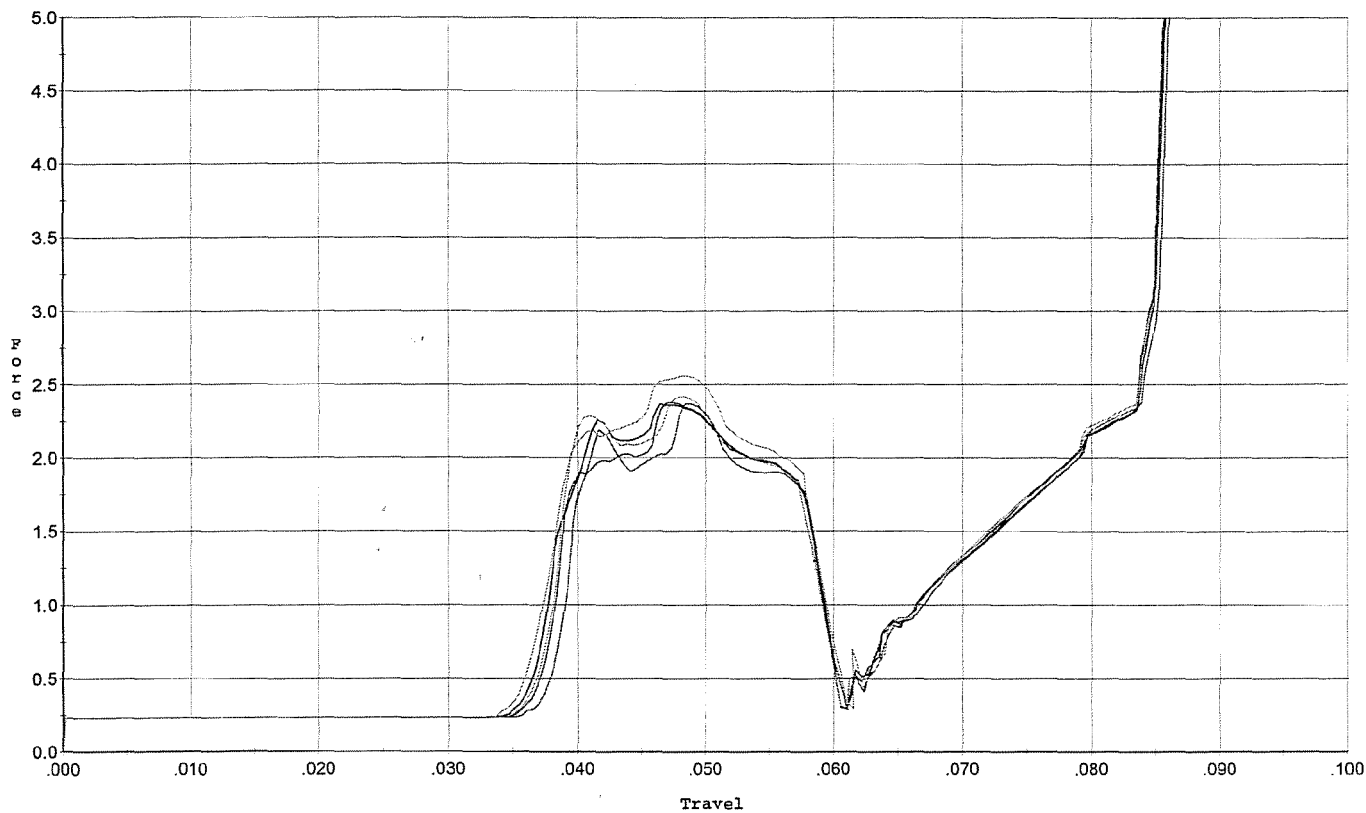
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.652	0.054	0.035	0.034	0.050		Set Trigger
2	2.646	0.054	0.034	0.033	0.051		Set Trigger
3	2.661	0.053	0.034	0.034	0.052		Set Trigger
4	2.534	0.054	0.034	0.033	0.052		Set Trigger
5	2.506	0.053	0.033	0.034	0.048		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



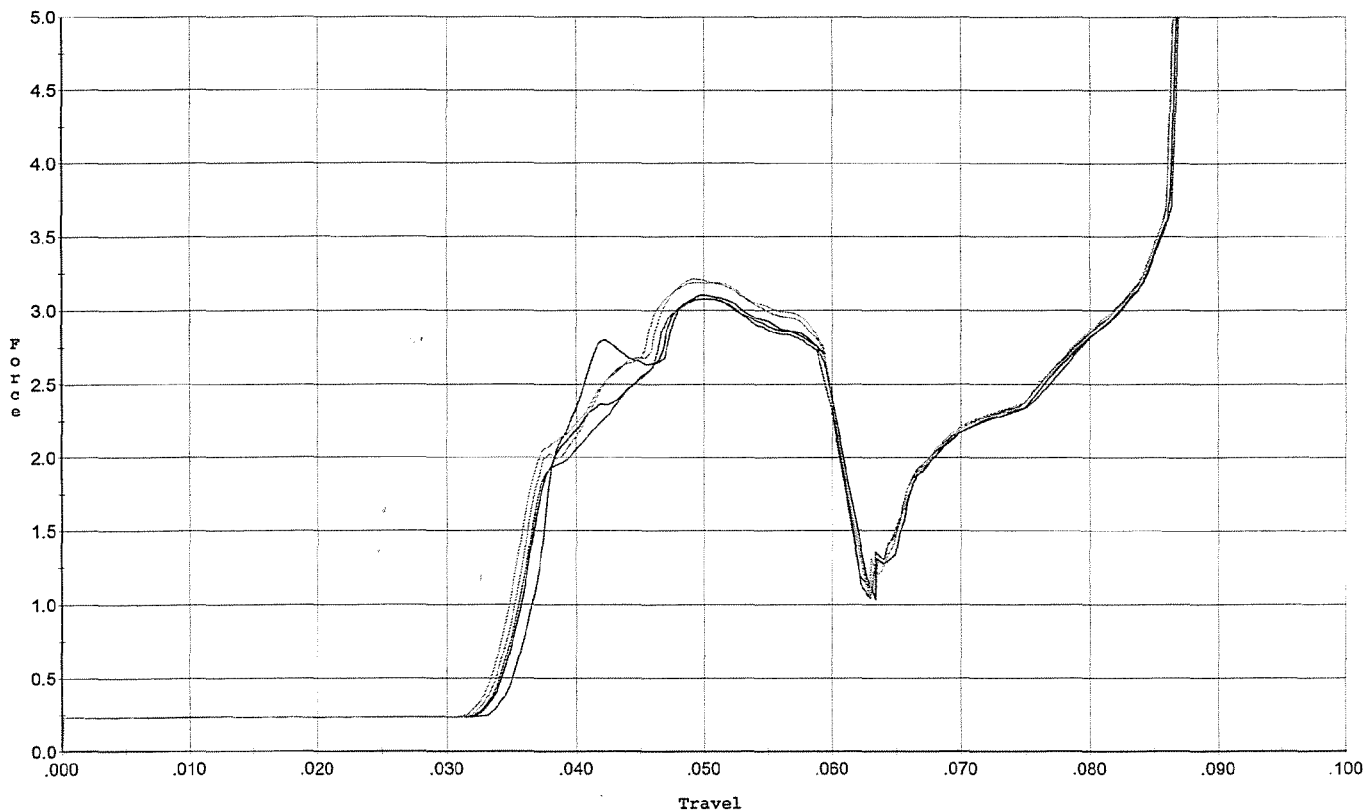
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.376	0.059	0.037	0.035	0.050		Set Trigger
2	2.366	0.058	0.036	0.035	0.051		Set Trigger
3	2.365	0.058	0.037	0.035	0.048		Set Trigger
4	2.416	0.059	0.036	0.035	0.052		Set Trigger
5	2.555	0.058	0.035	0.035	0.054		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



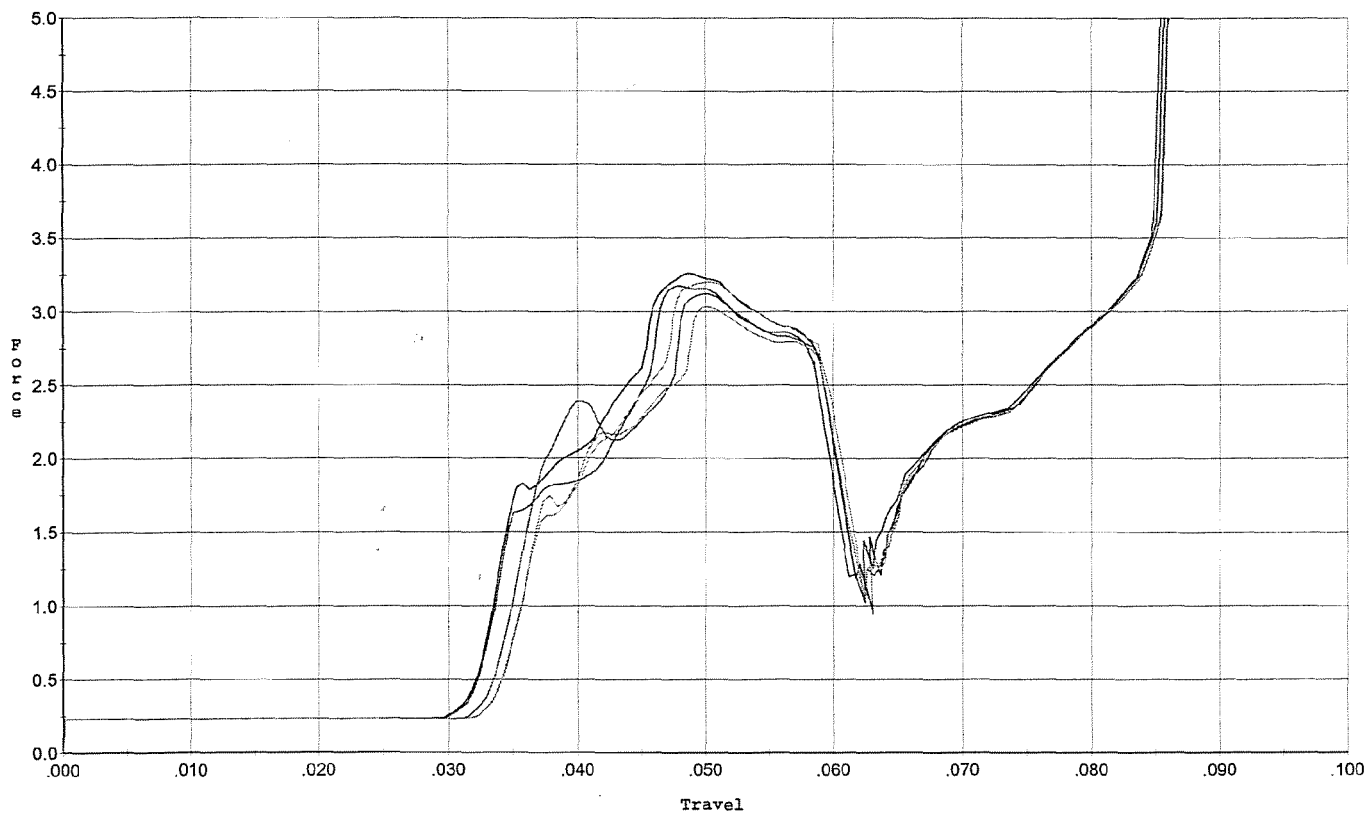
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.060	0.035	0.033	0.072		Set Trigger
2	3.104	0.059	0.034	0.033	0.072		Set Trigger
3	3.079	0.060	0.034	0.033	0.072		Set Trigger
4	3.188	0.059	0.033	0.032	0.076		Set Trigger
5	3.212	0.059	0.033	0.033	0.075		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



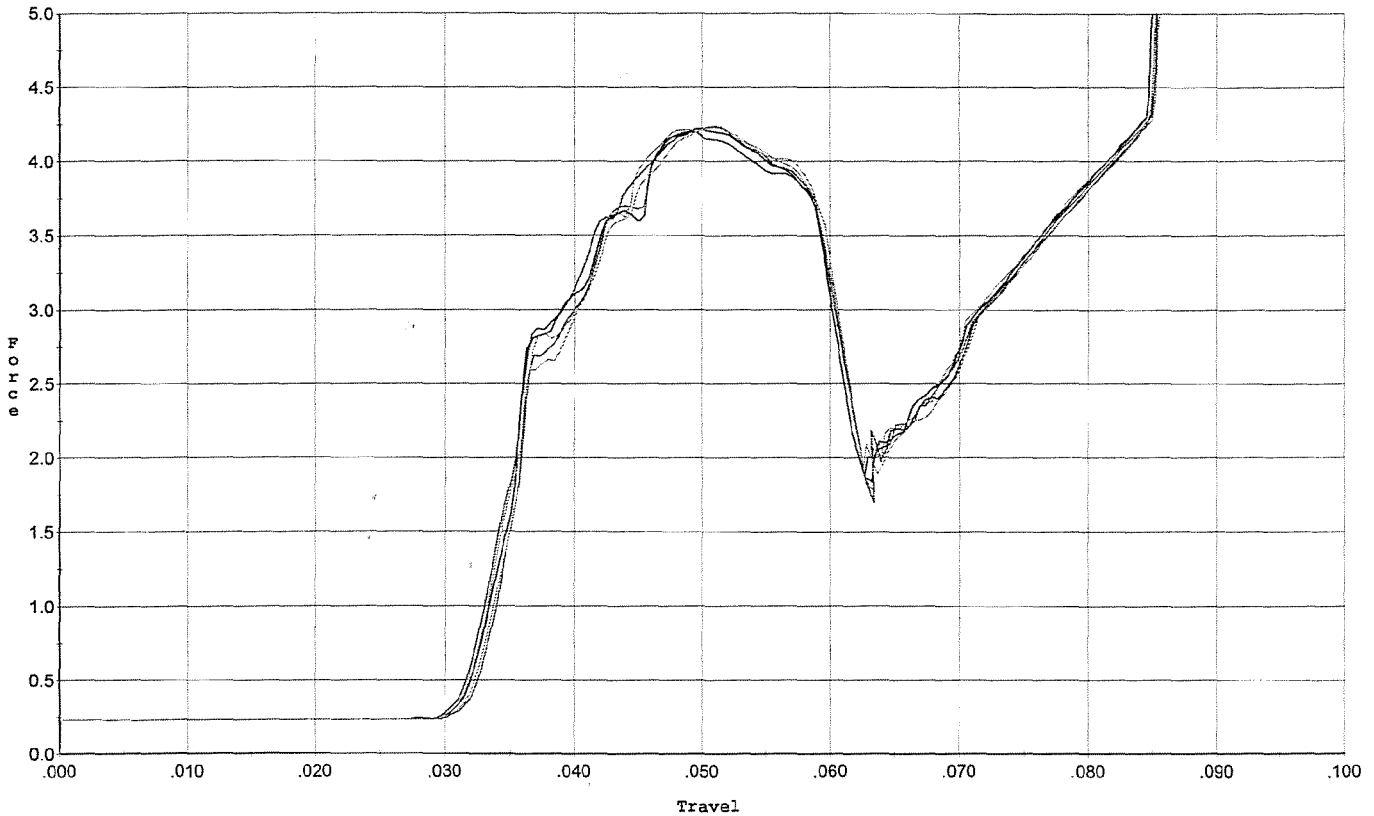
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.170	0.058	0.032	0.032	0.071		Set Trigger
2	3.258	0.059	0.032	0.032	0.075		Set Trigger
3	3.118	0.059	0.033	0.032	0.070		Set Trigger
4	3.198	0.060	0.034	0.032	0.071		Set Trigger
5	3.029	0.059	0.034	0.033	0.067		Set Trigger

AVG 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



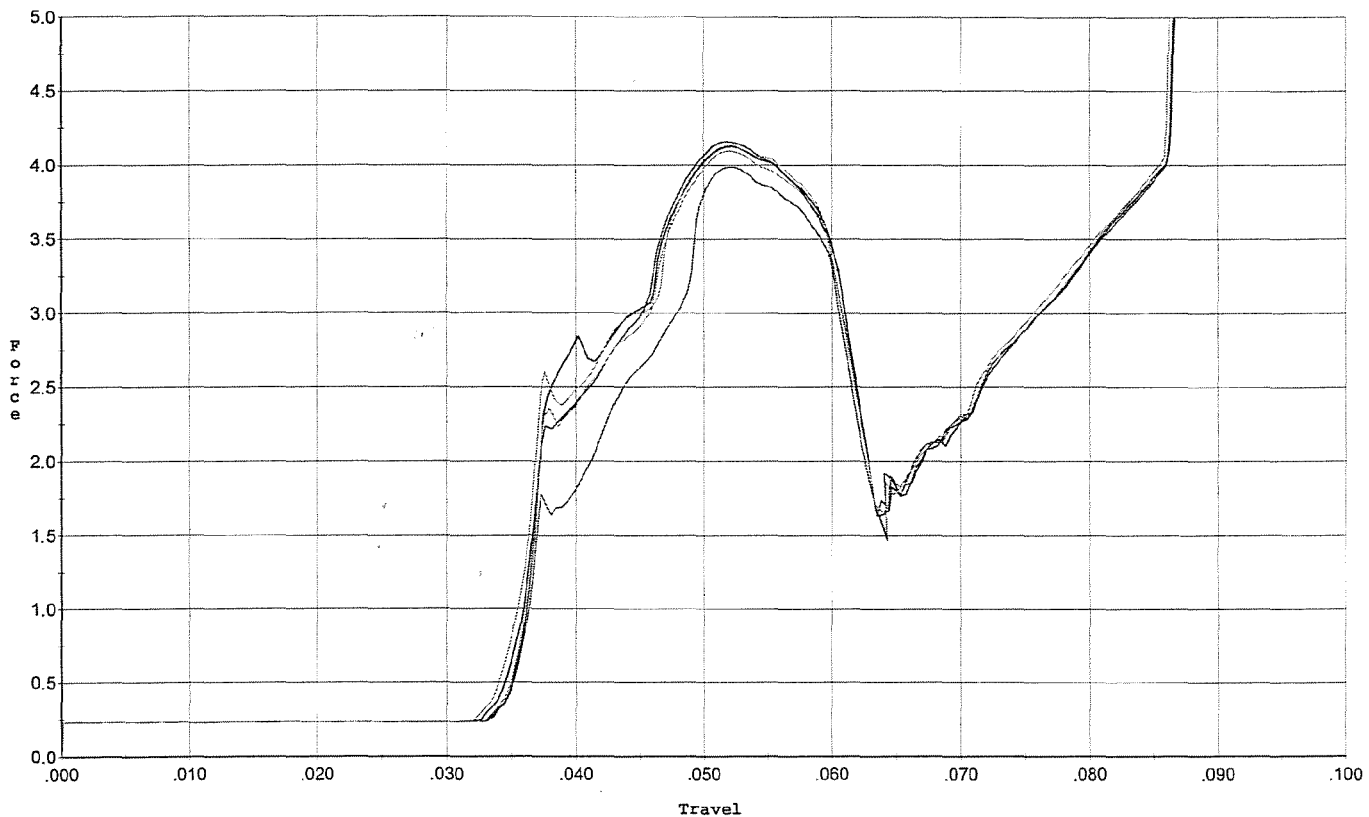
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.061	0.031	0.030	0.104		Set Trigger
2	4.217	0.059	0.032	0.030	0.100		Set Trigger
3	4.234	0.060	0.032	0.030	0.101		Set Trigger
4	4.227	0.060	0.032	0.030	0.100		Set Trigger
5	4.239	0.060	0.032	0.030	0.103		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



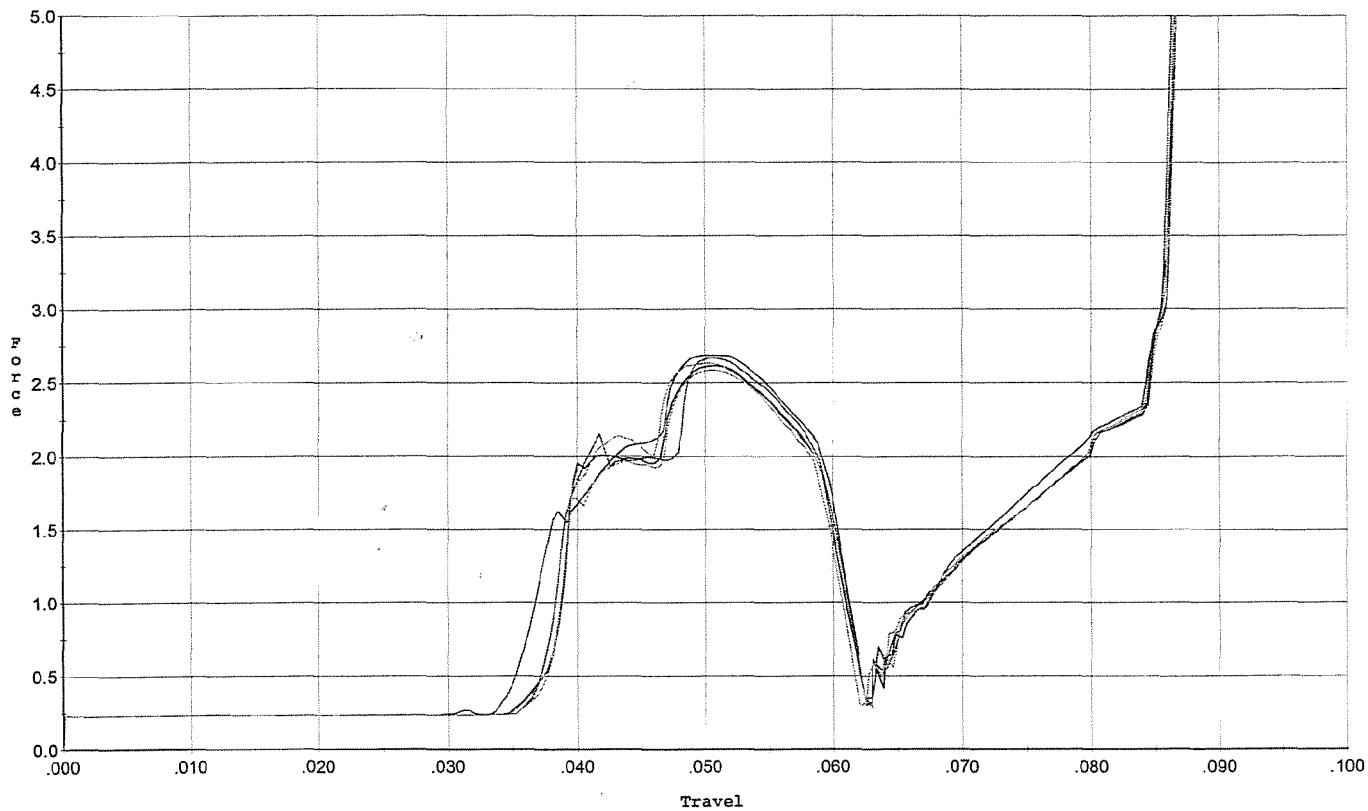
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.061	0.035	0.031	0.092		Set Trigger
2	4.128	0.060	0.034	0.031	0.093		Set Trigger
3	3.987	0.060	0.035	0.031	0.082		Set Trigger
4	4.094	0.061	0.035	0.031	0.092		Set Trigger
5	4.136	0.061	0.034	0.030	0.094		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



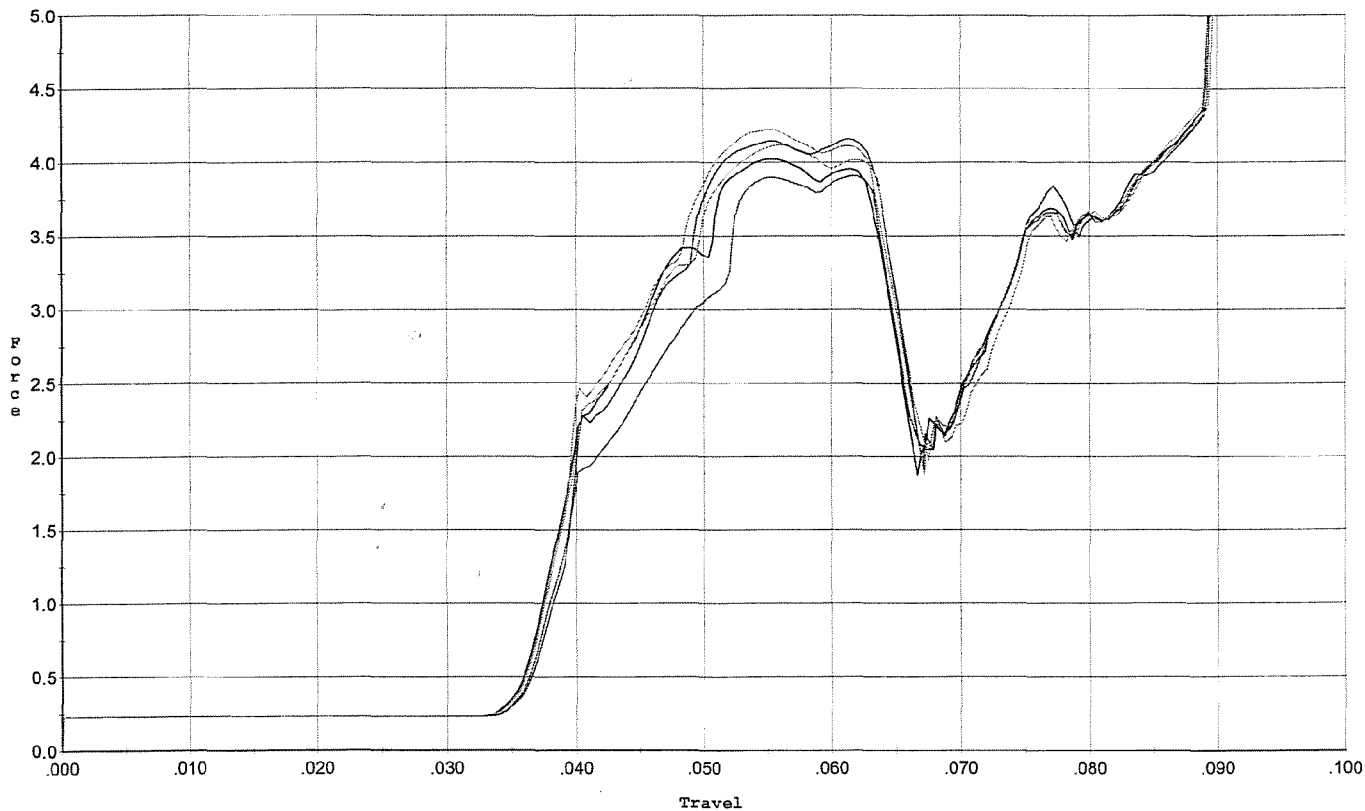
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.060	0.035	0.033	0.060		Set Trigger
2	2.613	0.059	0.038	0.034	0.055		Set Trigger
3	2.669	0.060	0.037	0.034	0.057		Set Trigger
4	2.585	0.059	0.037	0.034	0.055		Set Trigger
5	2.630	0.060	0.037	0.034	0.056		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.064	0.036	0.029	0.099		Set Trigger
2	4.023	0.064	0.036	0.030	0.098		Set Trigger
3	3.912	0.063	0.036	0.030	0.090		Set Trigger
4	4.118	0.064	0.036	0.030	0.100		Set Trigger
5	4.223	0.065	0.036	0.029	0.104		Set Trigger

Avg 4.08