

G6810330

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

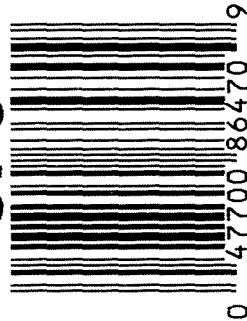
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6810330

UPC



BARBER - M24 0130350 INSPECTION CHECKLIST-NEW GUNS

 GUN SERIAL # G 681 0330

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-20-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-20-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-20-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-20-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

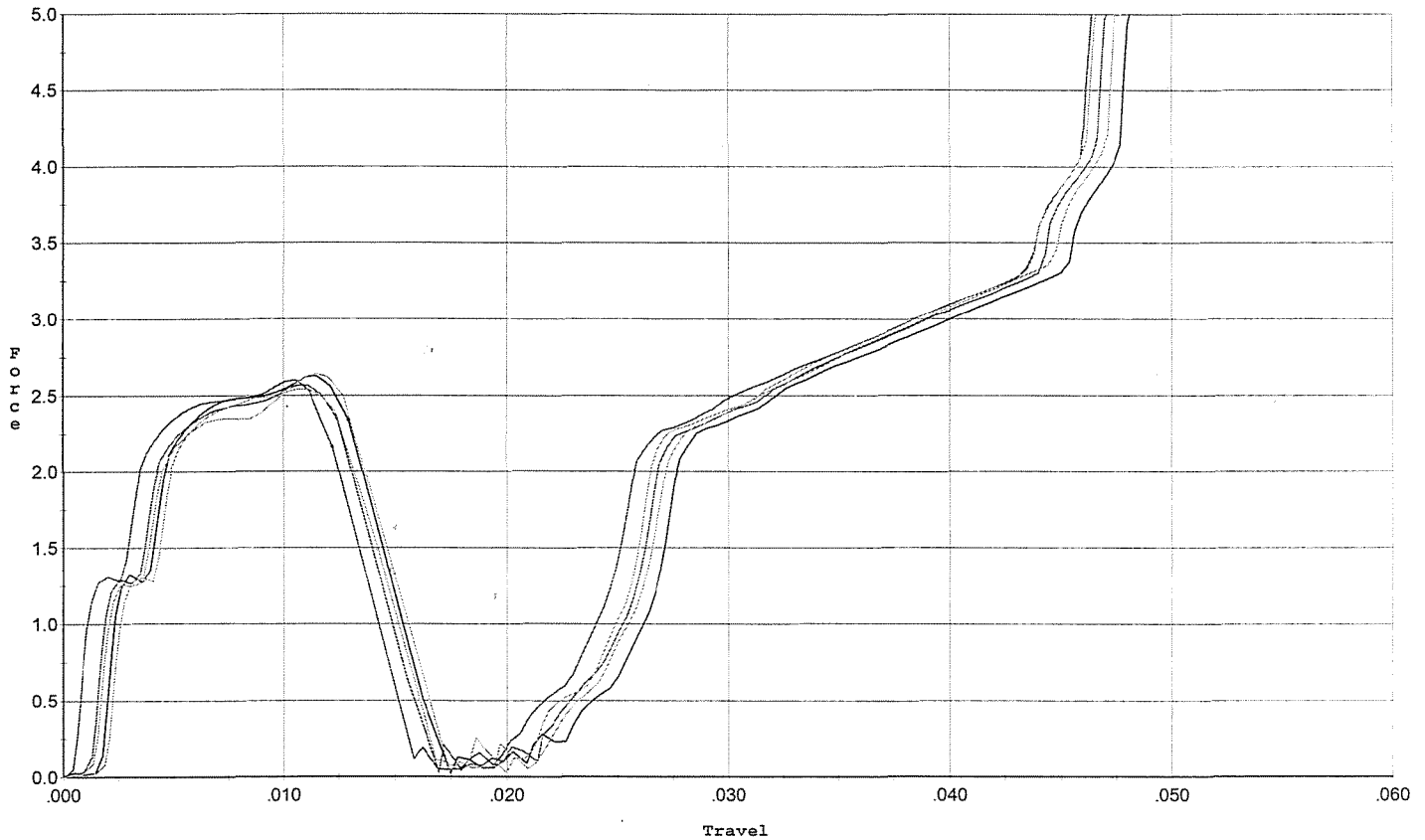
560	BARBER - M24 0130351	2 LBS MIN 10 LBS MAX	<u>6</u>	<u>7</u>	<u>7</u>	<u>227-09</u>	<u>WN</u>
CONT.	F) SAFETY ON FORCE						
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	<u>227-09</u>	<u>WN</u>
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.022</u>	<u>227-09</u>	<u>WN</u>
	J) ASSEMBLE STOCK					<u>2-20-09</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS					<u>227-09</u>	<u>WN</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 &	FUNCTION TEST AND		<u>PASS</u>	FAIL			
650	TARGET		<u>PASS</u>	FAIL		<u>2-23-09</u>	<u>RP</u>
	MALFUNCTION						
	MALFUNCTION						
	MALFUNCTION						
	MALFUNCTION						
660	INSPECT FOR LIVE AMMO					<u>2-23-09</u>	<u>RP</u>
670	FINAL INSPECTION A) HEADSPACE					<u>227-09</u>	<u>WN</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.22</u>	<u>2.18</u>	<u>2.15</u>	<u>2.20</u>	<u>2.10</u>
	C) FUNCTION					<u>227-09</u>	<u>WN</u>
690	PACK					<u>3/2/09</u>	<u>Fry</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



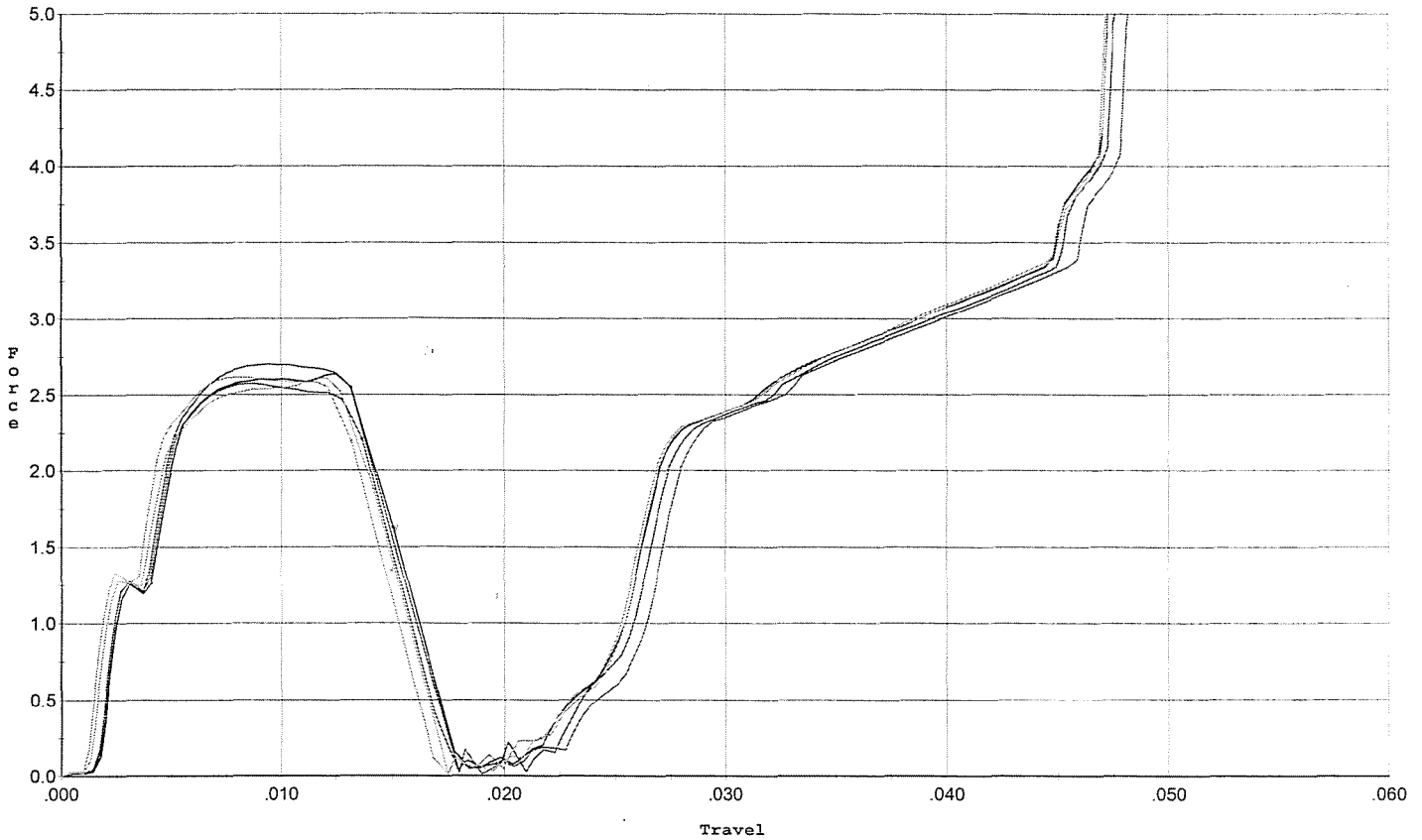
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.012	0.00	0.036	0.023		Set Trigger
2	2.628	0.013	0.002	0.037	0.023		Set Trigger
3	2.567	0.012	0.00	0.036	0.022		Set Trigger
4	2.542	0.014	0.00	0.036	0.024		Set Trigger
5	2.644	0.015	0.00	0.036	0.025		Set Trigger

A.259

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



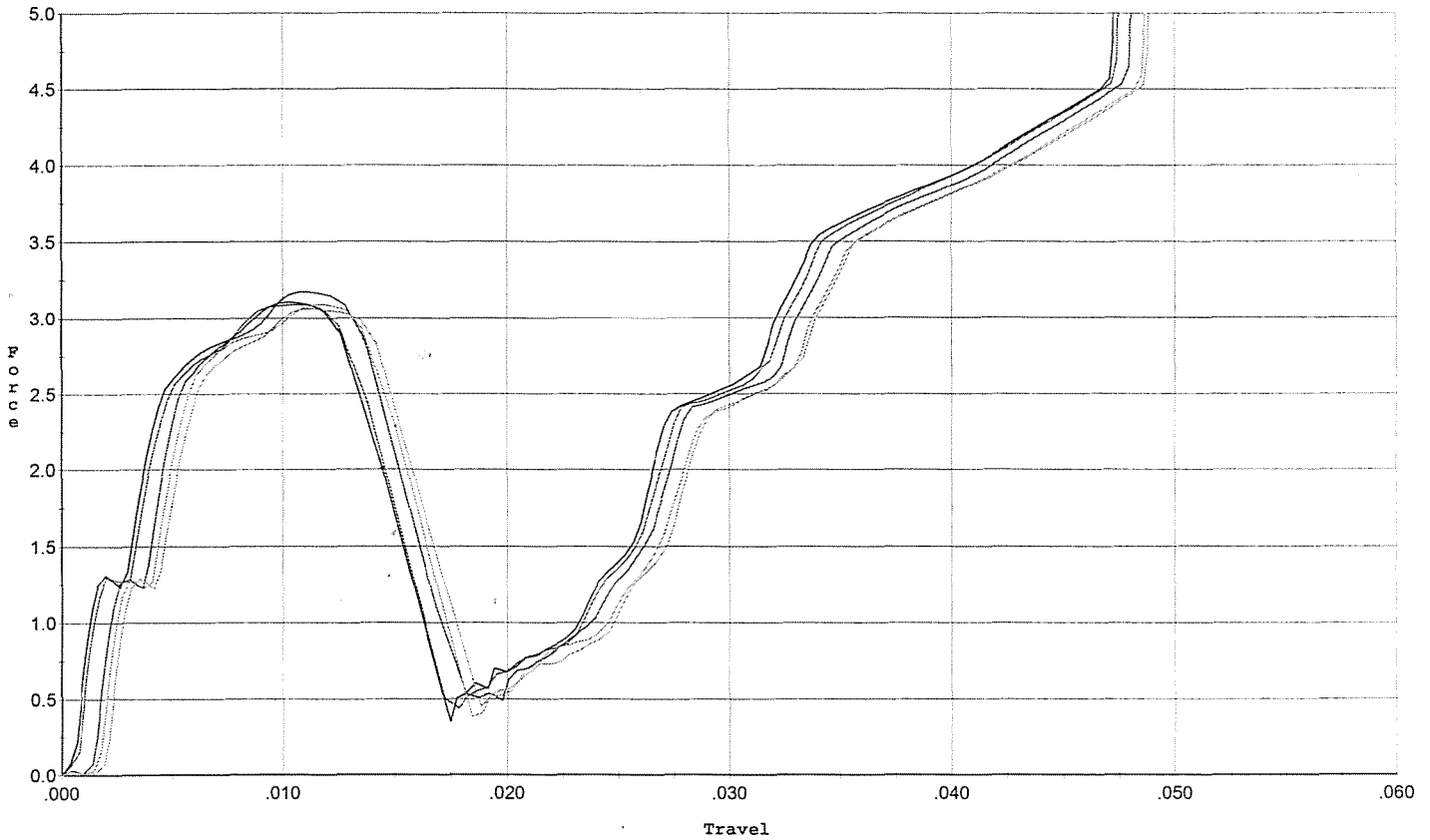
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.702	0.013	0.00	0.036	0.024		Set Trigger
2	2.639	0.015	0.00	0.035	0.027		Set Trigger
3	2.574	0.014	0.00	0.037	0.024		Set Trigger
4	2.607	0.014	0.004	0.036	0.025		Set Trigger
5	2.617	0.013	0.00	0.036	0.024		Set Trigger

A-2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



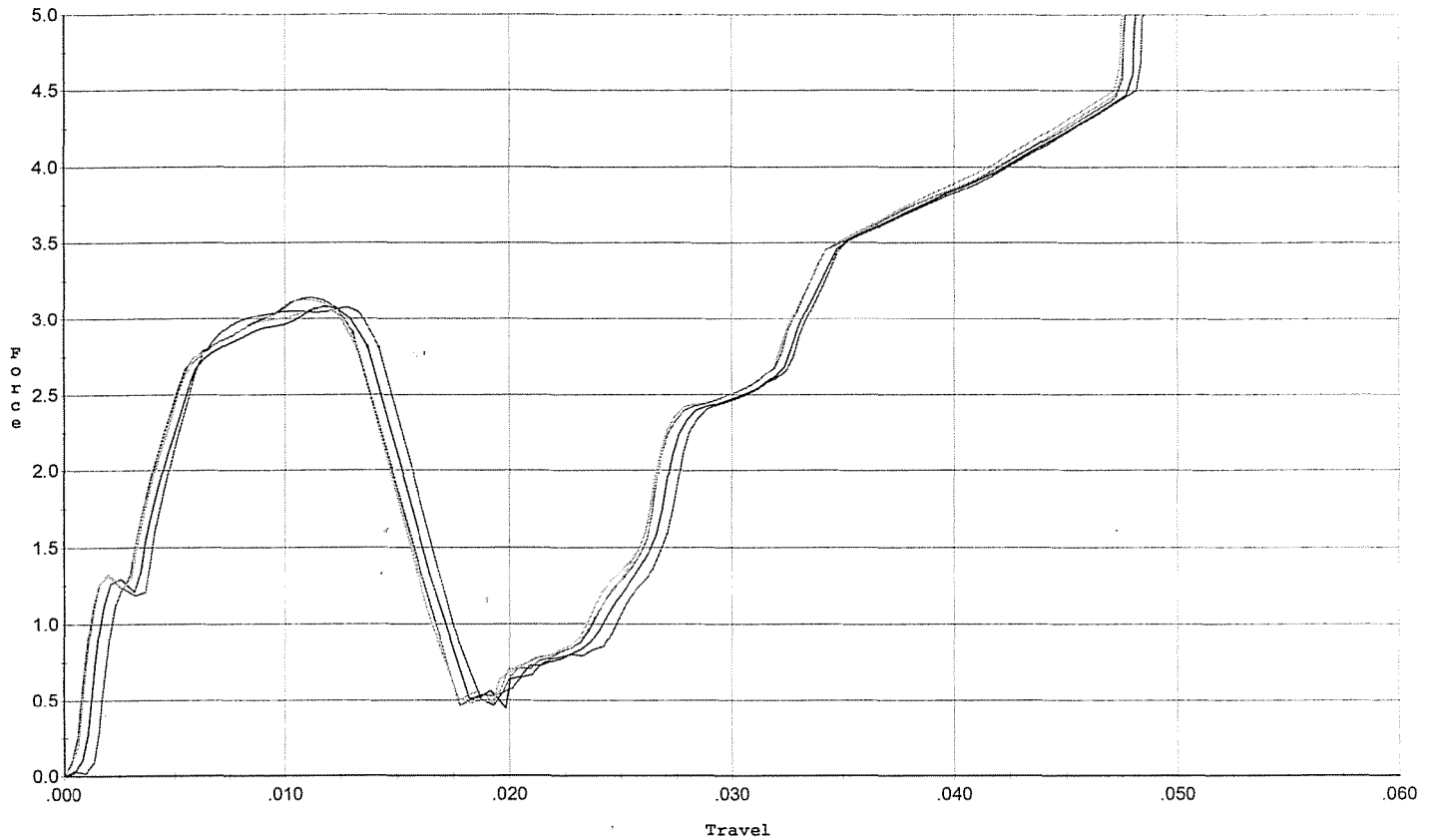
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.014	0.00	0.034	0.028		Set Trigger
2	3.107	0.014	0.00	0.034	0.031		Set Trigger
3	3.088	0.014	0.003	0.034	0.029		Set Trigger
4	3.092	0.015	0.00	0.035	0.030		Set Trigger
5	3.063	0.014	0.002	0.035	0.028		Set Trigger

A-3-10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



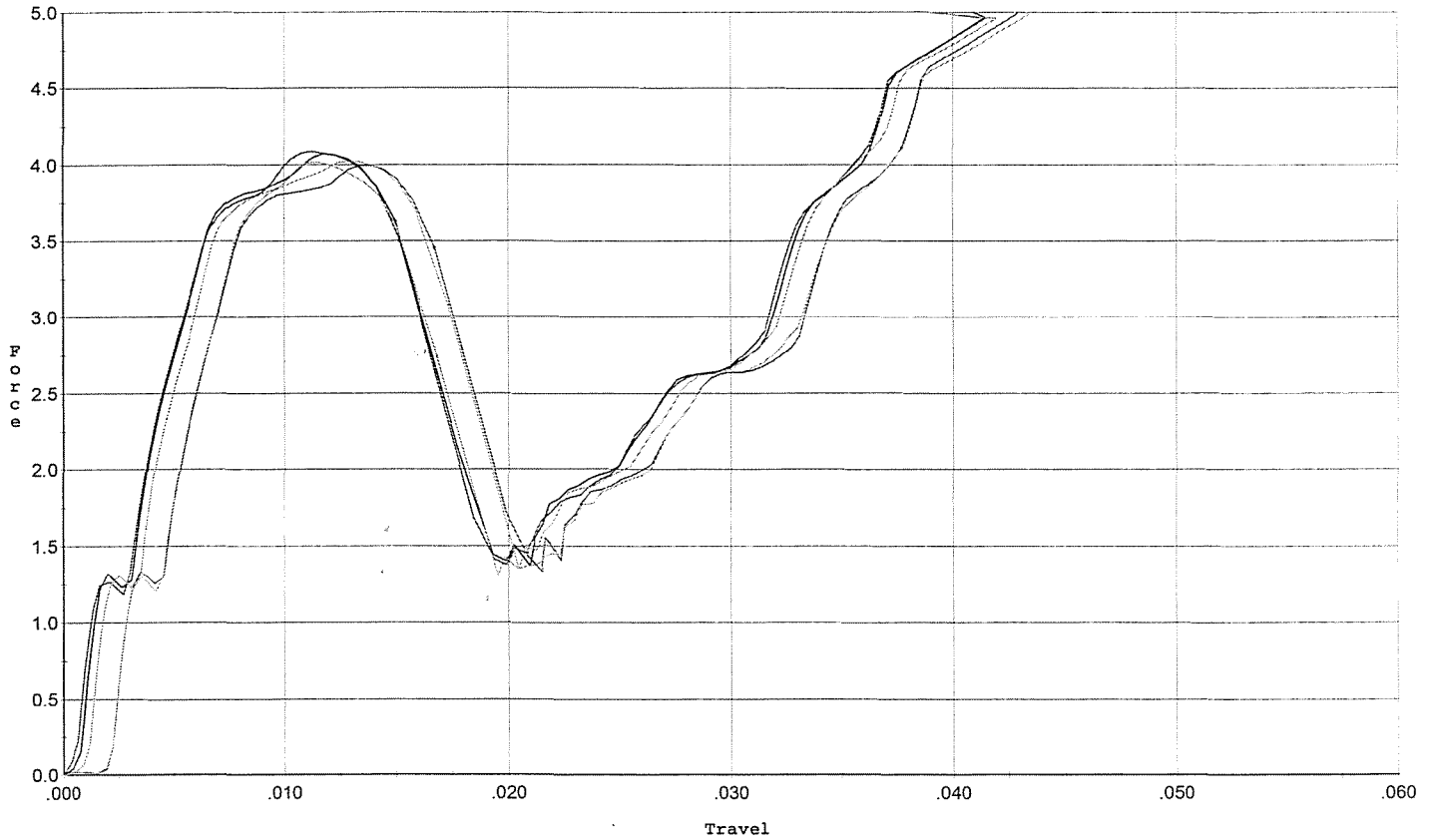
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.014	0.00	0.034	0.029		Set Trigger
2	3.085	0.014	0.00	0.035	0.029		Set Trigger
3	3.142	0.013	0.00	0.035	0.028		Set Trigger
4	3.077	0.013	0.00	0.034	0.028		Set Trigger
5	3.127	0.013	0.00	0.035	0.028		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- .75 lb



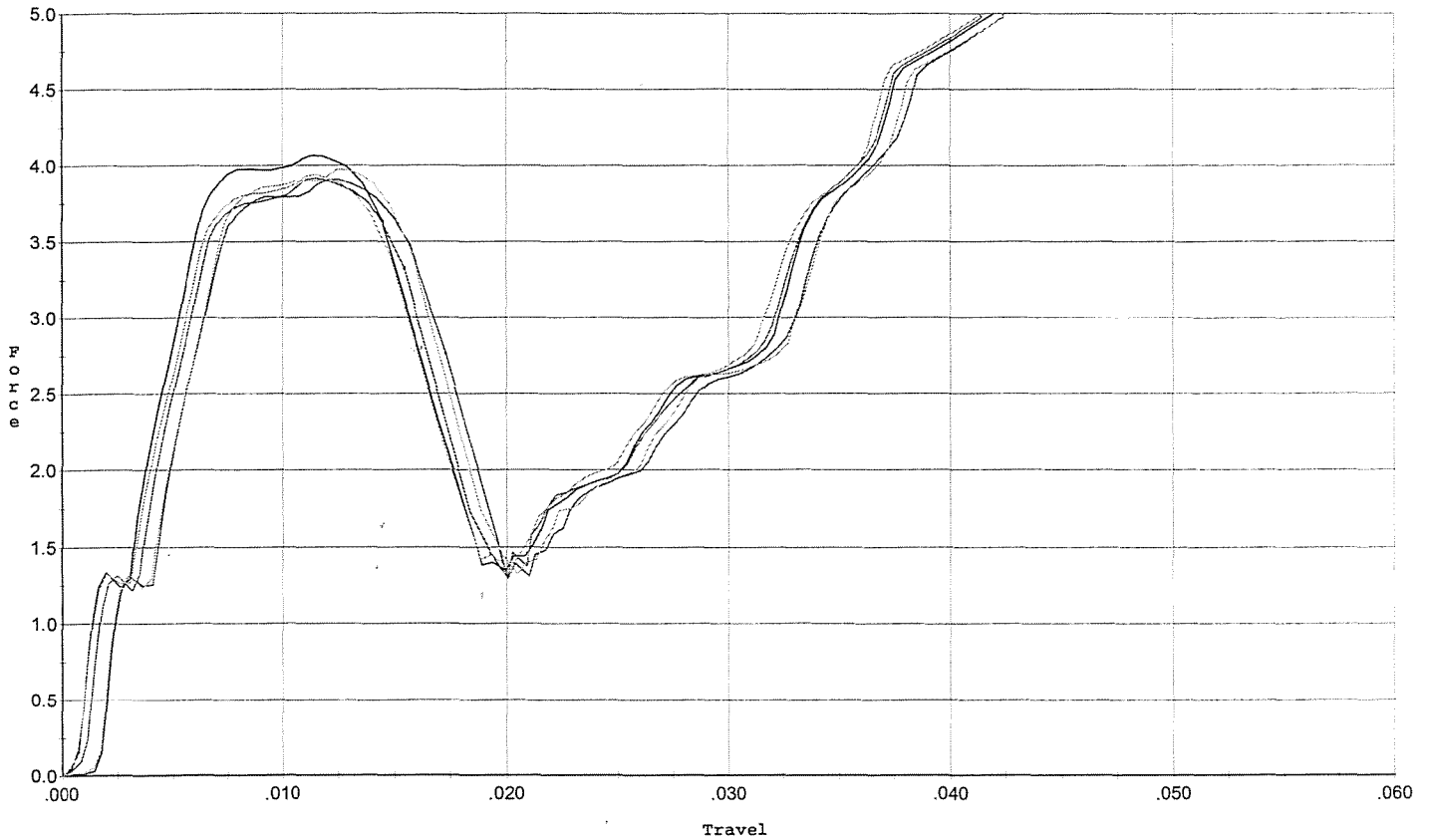
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.015	0.00	0.032	0.041		Set Trigger
2	4.073	0.015	0.00	0.032	0.040		Set Trigger
3	3.995	0.017	0.002	0.033	0.042		Set Trigger
4	4.020	0.017	0.002	0.033	0.043		Set Trigger
5	4.018	0.017	0.00	0.032	0.044		Set Trigger

A.4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- .75 lb



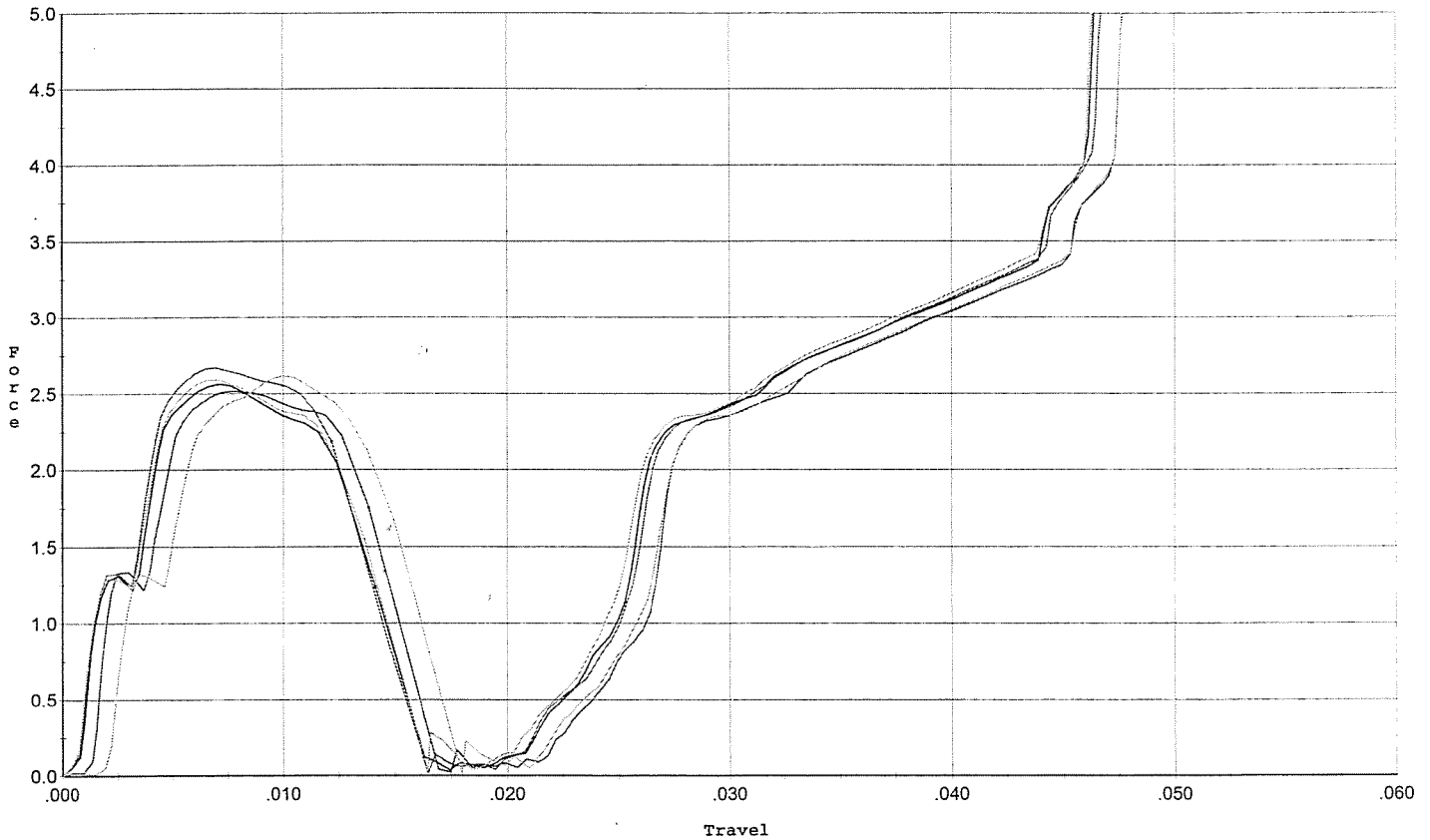
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.904	0.017	0.00	0.033	0.043		Set Trigger
2	4.065	0.014	0.00	0.033	0.039		Set Trigger
3	3.914	0.015	0.00	0.033	0.040		Set Trigger
4	3.973	0.016	0.00	0.033	0.040		Set Trigger
5	3.942	0.015	0.003	0.032	0.039		Set Trigger

A-3-96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



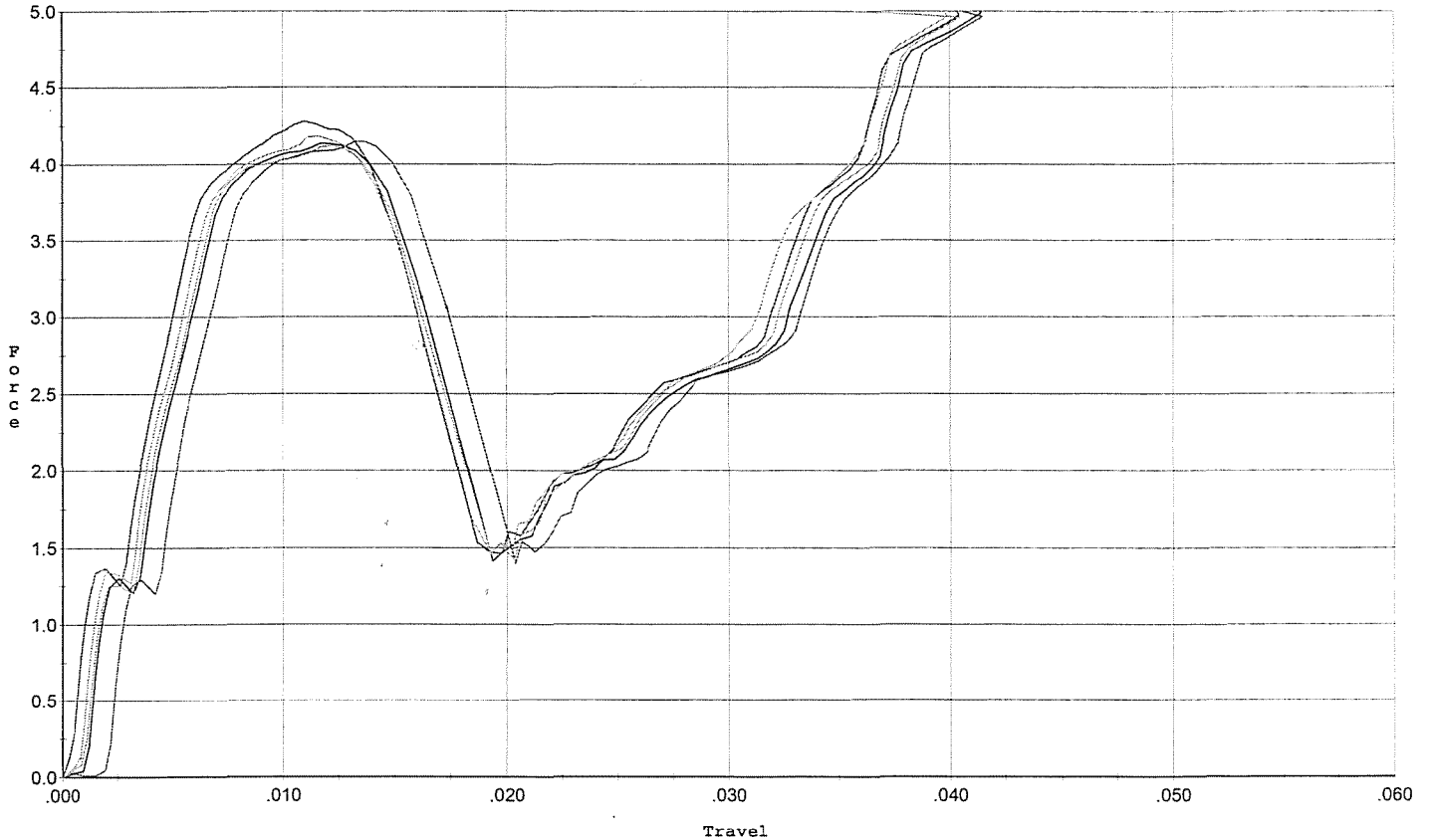
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.014	0.00	0.037	0.024		Set Trigger
2	2.561	0.014	0.00	0.036	0.025		Set Trigger
3	2.671	0.012	0.003	0.037	0.023		Set Trigger
4	2.592	0.014	0.003	0.036	0.024		Set Trigger
5	2.618	0.015	0.002	0.036	0.025		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.279	0.015	0.00	0.032	0.044		Set Trigger
2	4.134	0.016	0.00	0.033	0.043		Set Trigger
3	4.148	0.017	0.002	0.033	0.045		Set Trigger
4	4.180	0.015	0.003	0.032	0.042		Set Trigger
5	4.122	0.017	0.003	0.032	0.046		Set Trigger

A-4.17