

G6810335

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

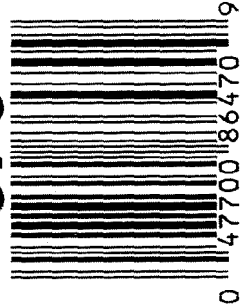
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810335

UPC



GUN SERIAL #

G6810335

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE		2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	TK
480	MAGNAFLUX BBL ACTION	OPERATOR	2/7/09	ND
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		3/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2/12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-14-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

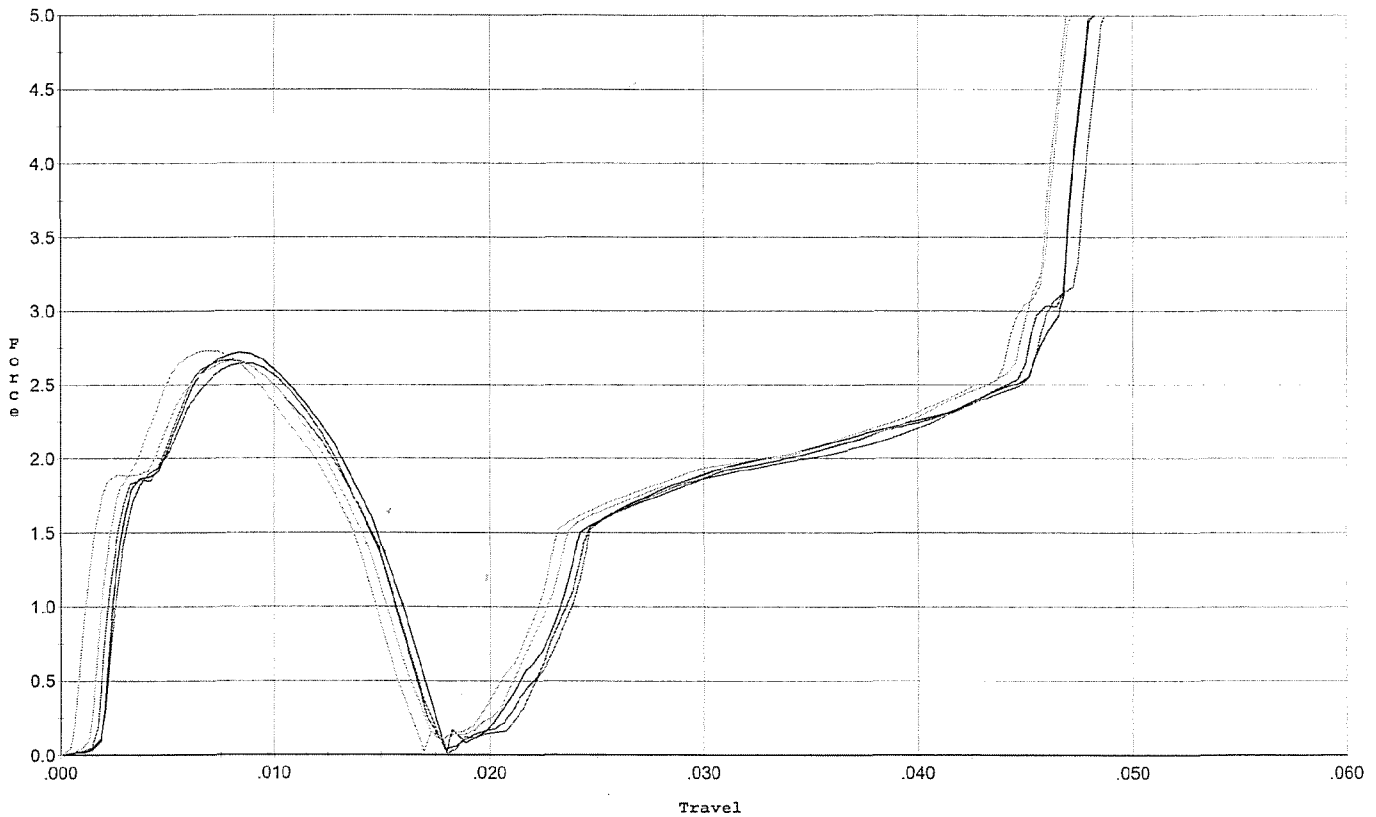
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-20-09	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-20-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.033</u> <u>.033</u> <u>.033</u>	2-20-09	RN
	J) ASSEMBLE STOCK		2-14-09	RN
	K) ASSEMBLE SWIVEL STUDS		2-20-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-16-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-16-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-20-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.37</u> <u>2.31</u> <u>2.40</u> <u>2.39</u>	2-17-09	WN
	C) FUNCTION		2-20-09	RN
690	PACK		3/4/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



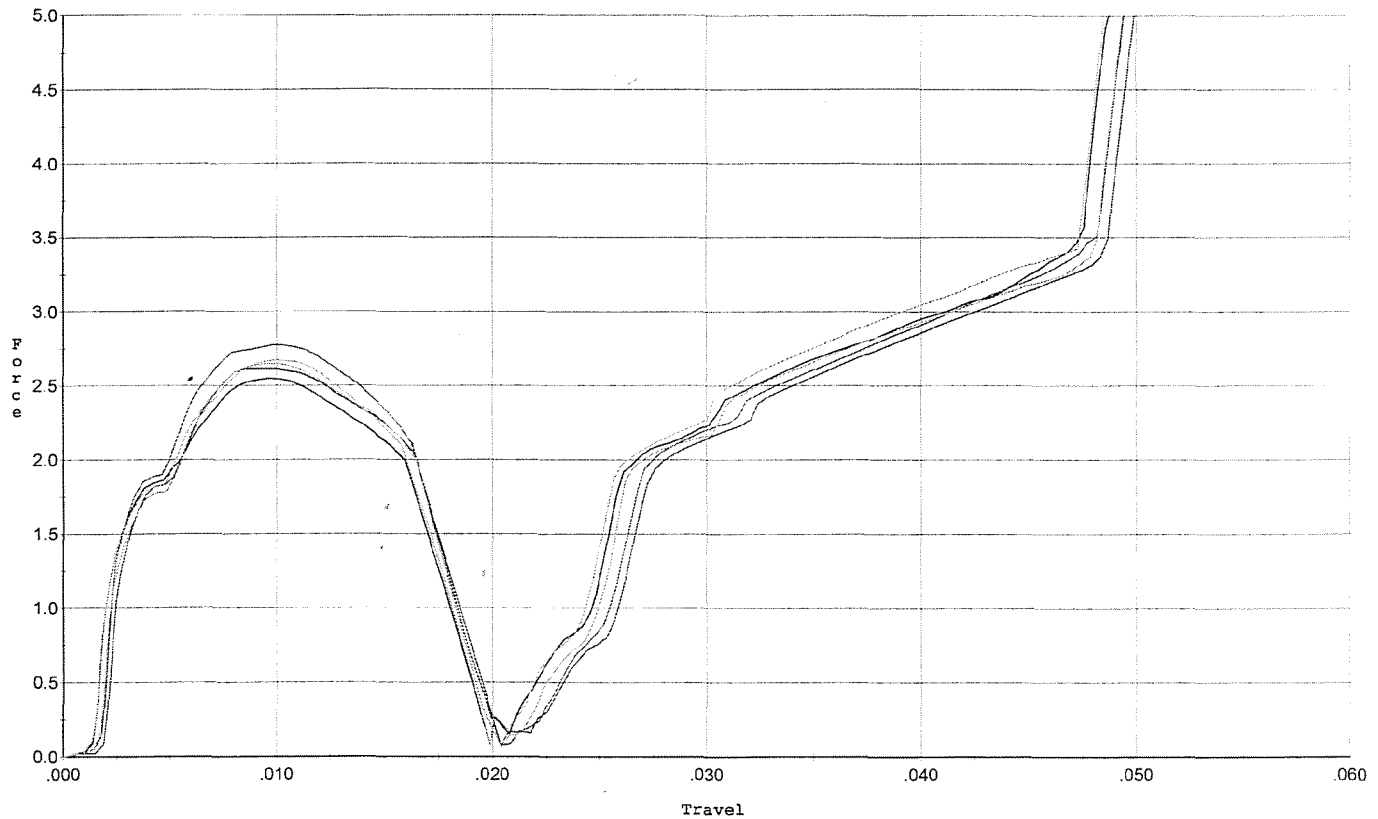
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.647	0.015	0.00	0.038	0.026		Set Trigger
2	2.719	0.016	0.00	0.037	0.028		Set Trigger
3	2.668	0.015	0.00	0.038	0.026		Set Trigger
4	2.658	0.014	0.00	0.037	0.026		Set Trigger
5	2.734	0.014	0.00	0.038	0.026		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



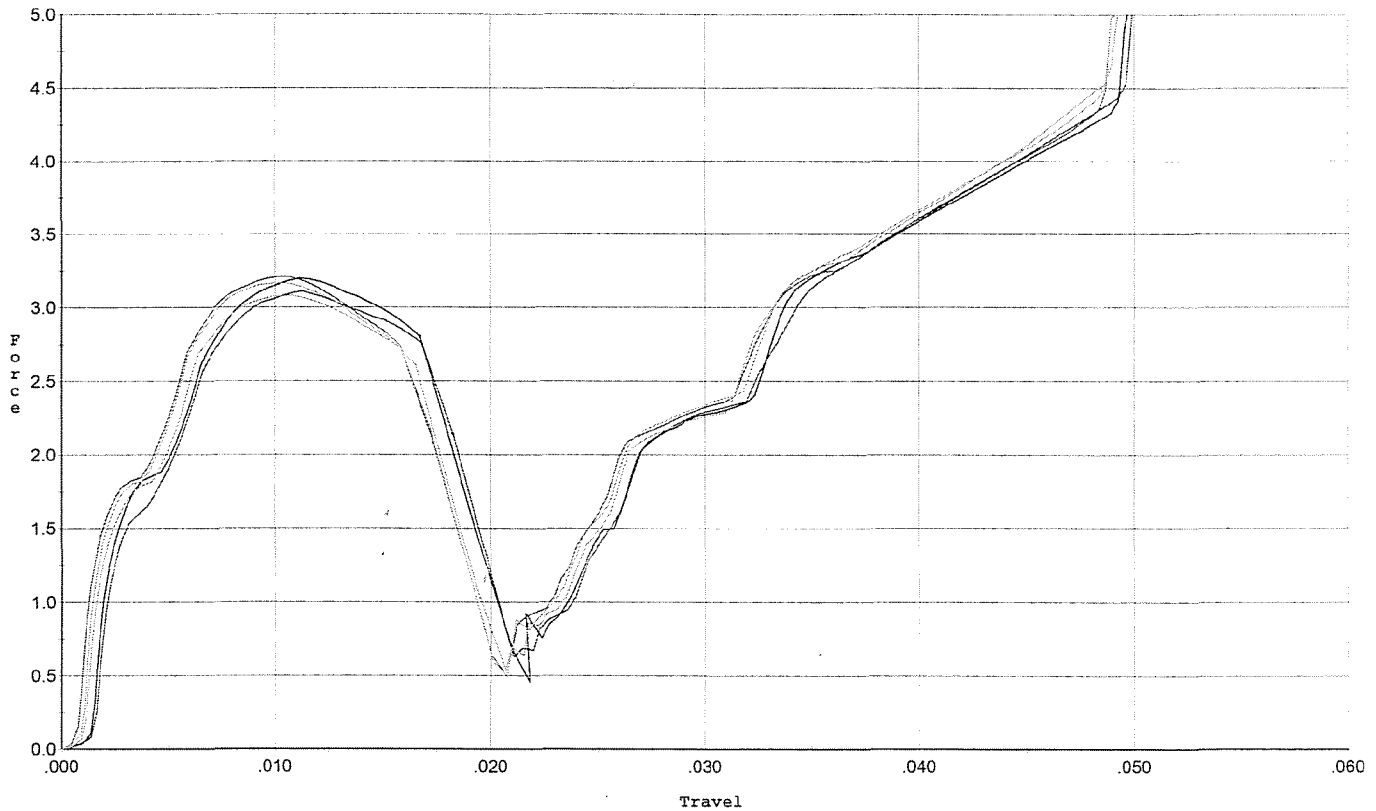
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.611	0.016	0.002	0.036	0.030		Set Trigger
2	2.547	0.018	0.00	0.035	0.032		Set Trigger
3	2.775	0.016	0.00	0.036	0.032		Set Trigger
4	2.647	0.017	0.00	0.035	0.032		Set Trigger
5	2.673	0.016	0.00	0.036	0.030		Set Trigger

A-2-65

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



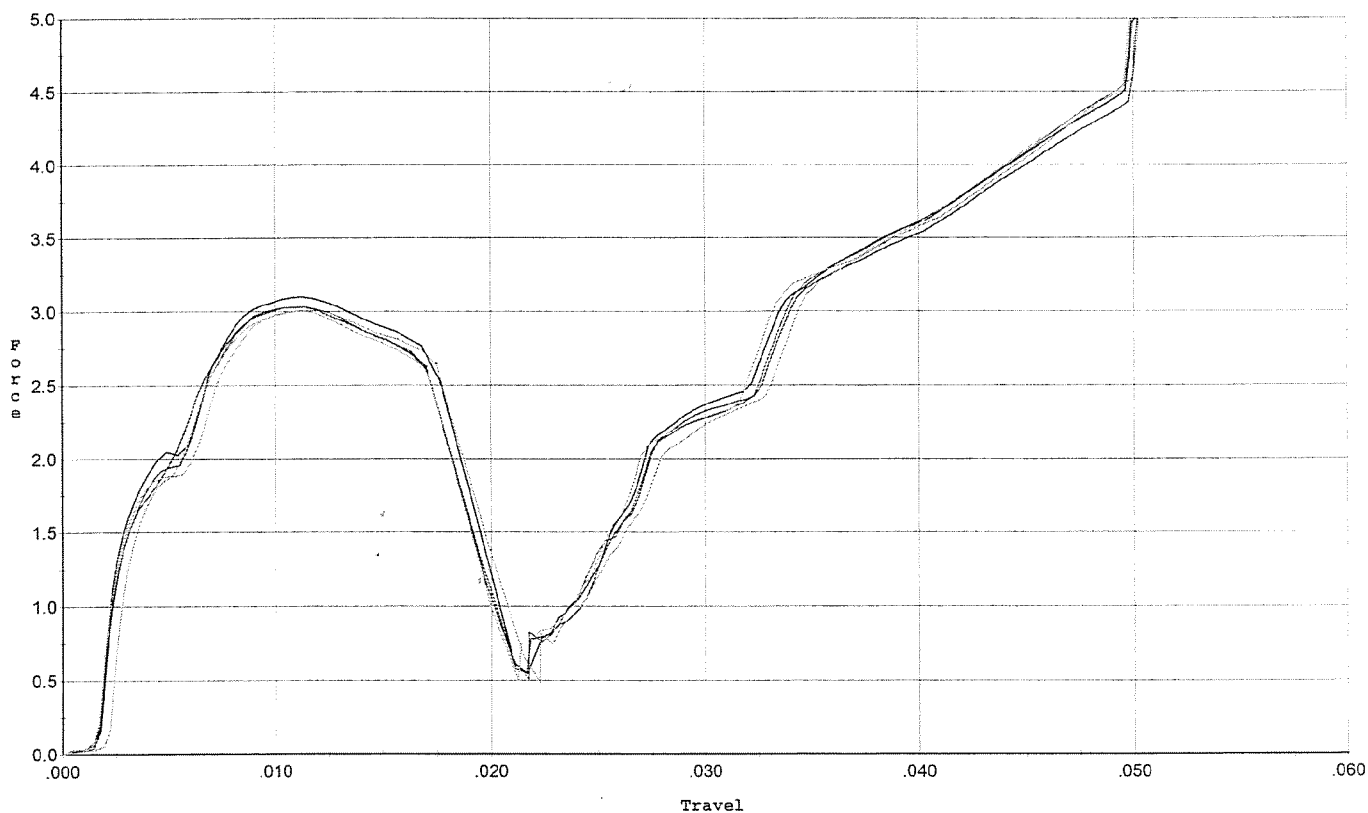
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.018	0.00	0.034	0.039		Set Trigger
2	3.197	0.017	0.00	0.034	0.037		Set Trigger
3	3.209	0.017	0.00	0.034	0.040		Set Trigger
4	3.165	0.017	0.00	0.034	0.039		Set Trigger
5	3.079	0.017	0.00	0.034	0.036		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



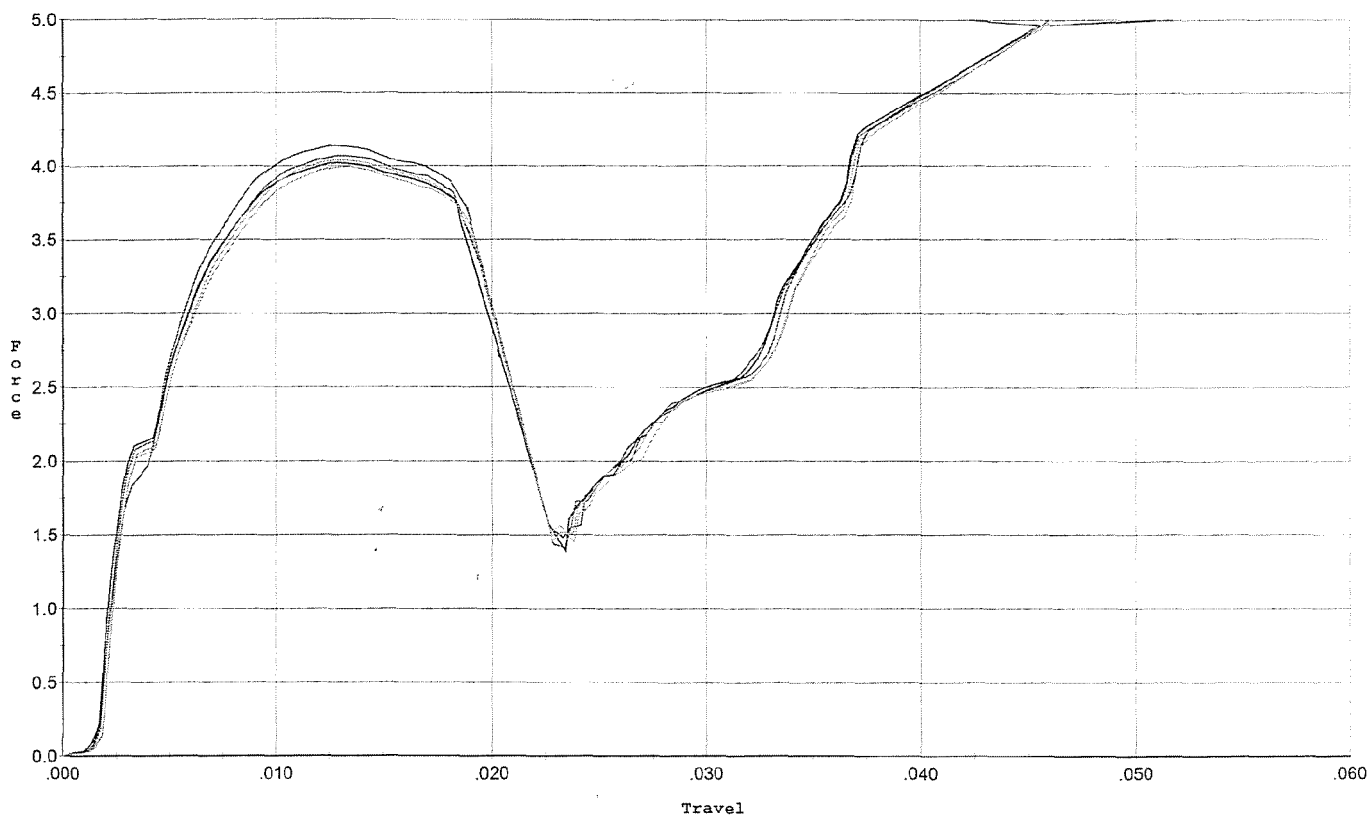
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.032	0.017	0.00	0.034	0.036		Set Trigger
2	3.097	0.018	0.00	0.034	0.038		Set Trigger
3	3.029	0.017	0.00	0.034	0.036		Set Trigger
4	3.000	0.017	0.00	0.034	0.036		Set Trigger
5	3.006	0.017	0.00	0.034	0.036		Set Trigger

A-3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



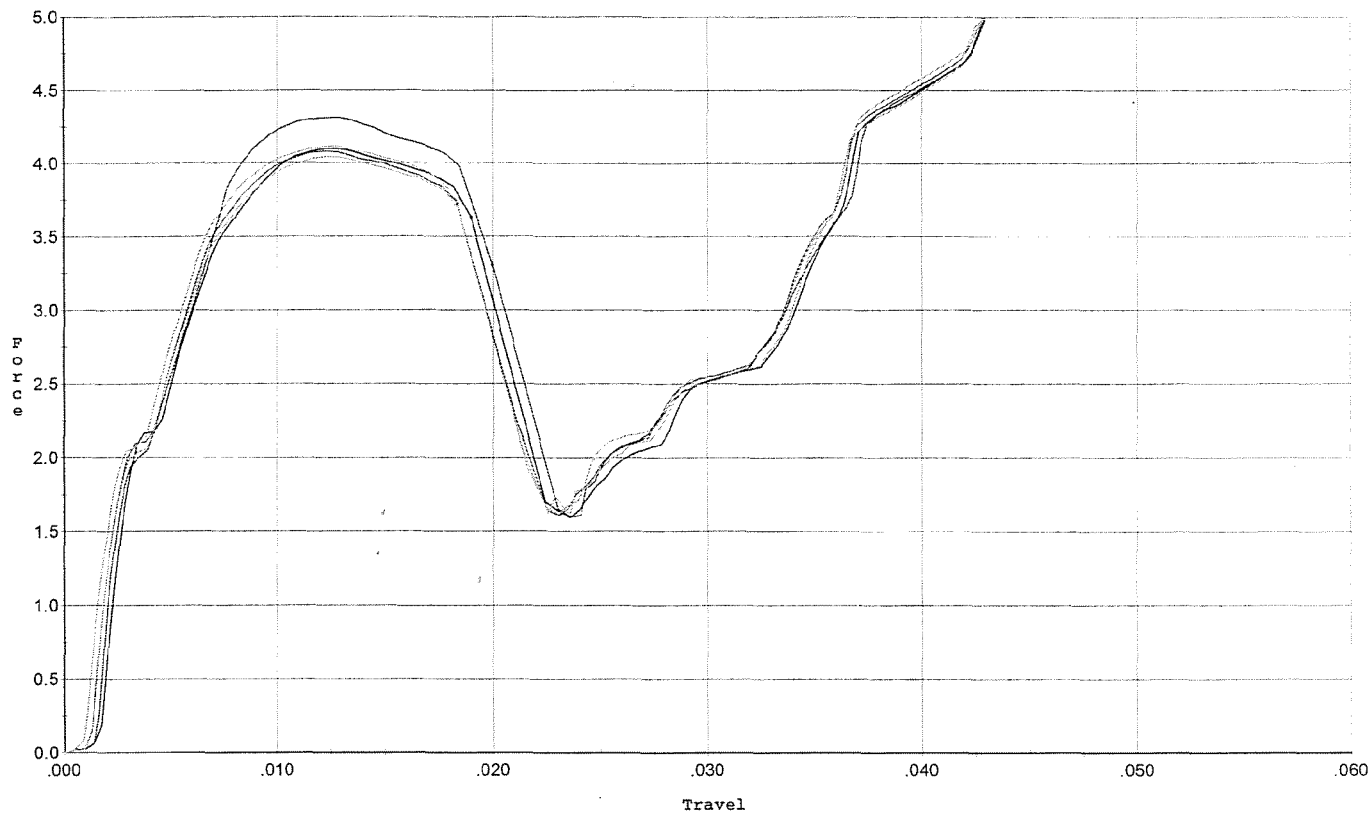
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.019	0.00	0.031	0.054		Set Trigger
2	4.023	0.020	0.00	0.031	0.057		Set Trigger
3	4.069	0.019	0.00	0.031	0.055		Set Trigger
4	4.041	0.019	0.00	0.032	0.053		Set Trigger
5	3.995	0.019	0.00	0.032	0.053		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



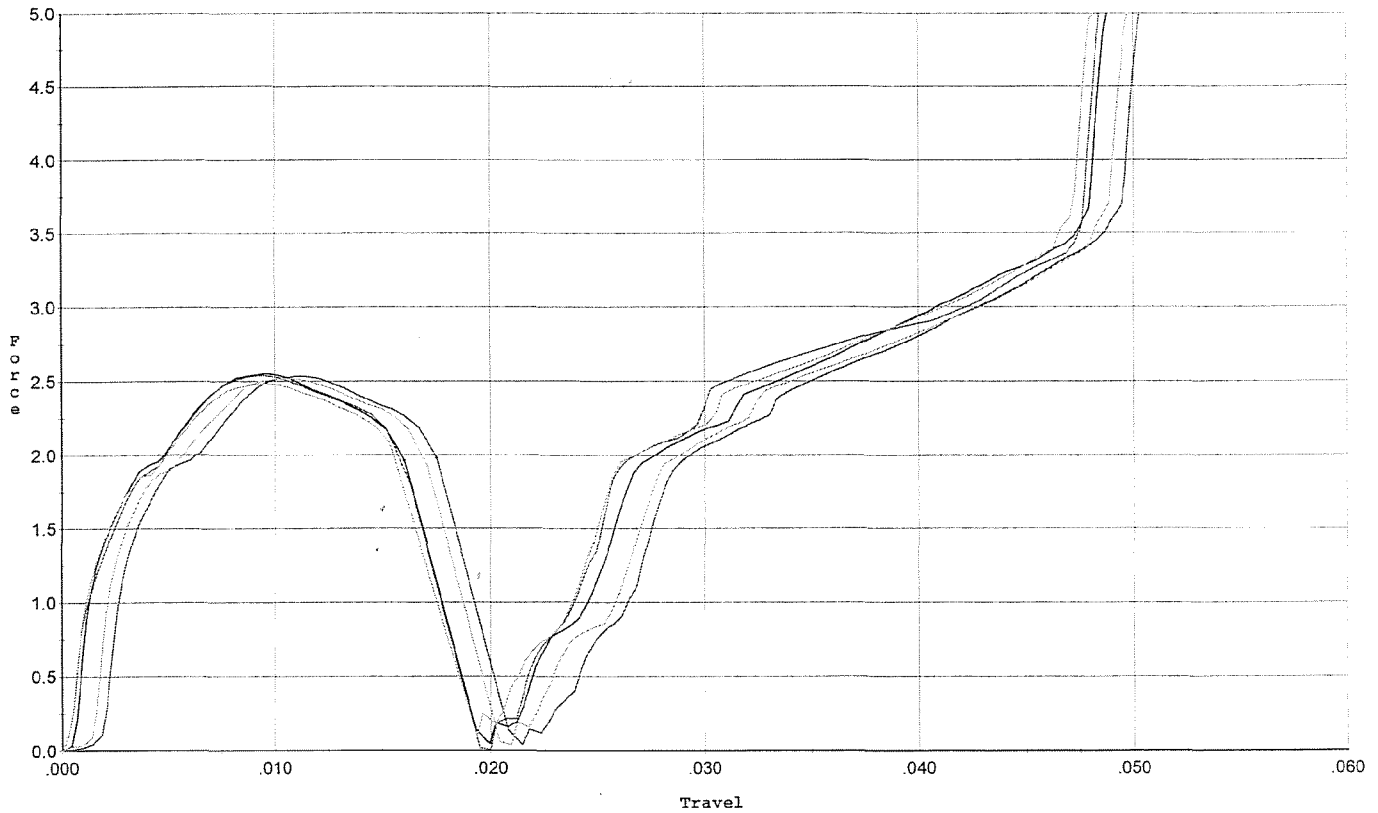
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.309	0.020	0.00	0.028	0.059		Set Trigger
2	4.097	0.019	0.00	0.028	0.054		Set Trigger
3	4.081	0.018	0.00	0.029	0.053		Set Trigger
4	4.043	0.018	0.00	0.029	0.052		Set Trigger
5	4.114	0.018	0.00	0.028	0.054		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



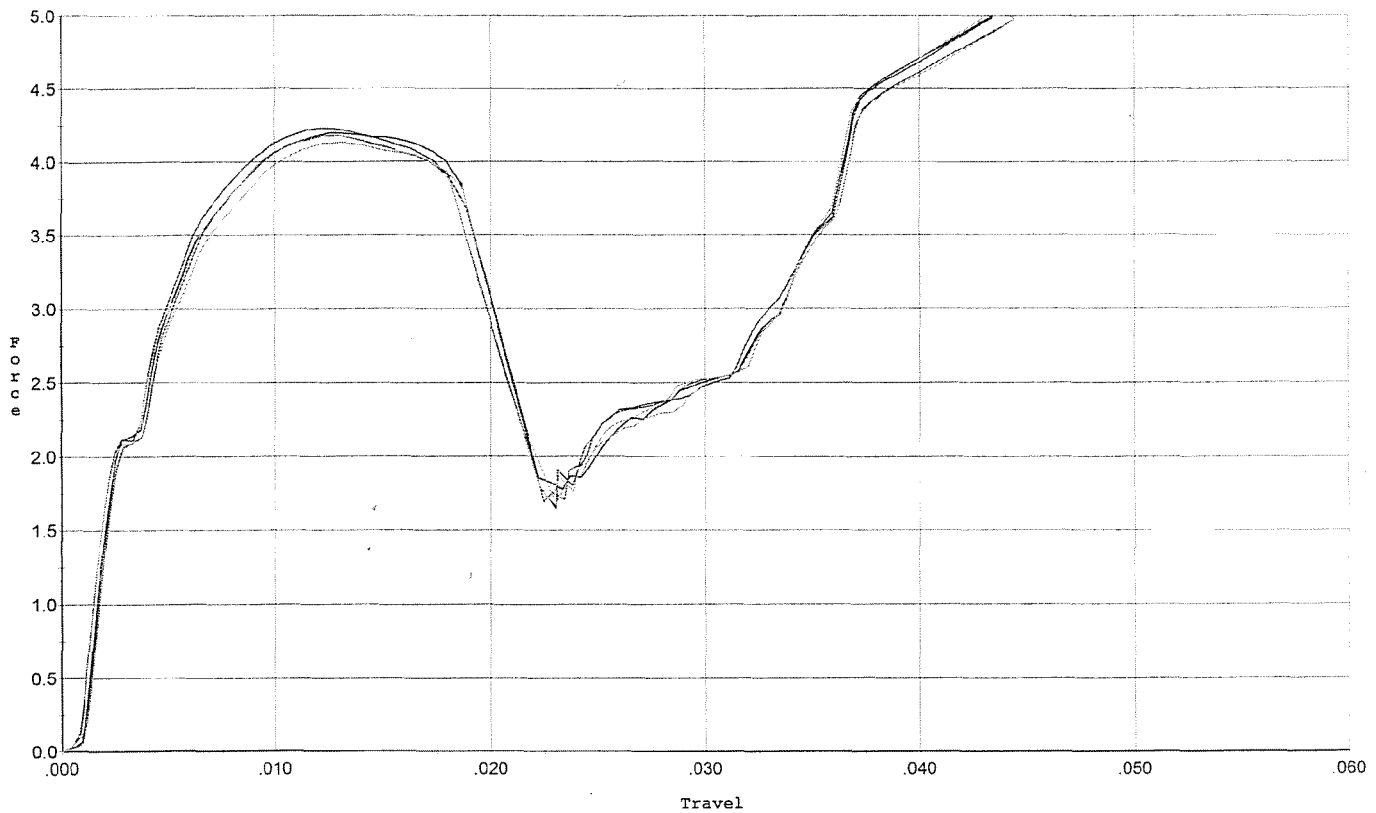
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.017	0.00	0.036	0.031		Set Trigger
2	2.551	0.016	0.00	0.035	0.031		Set Trigger
3	2.538	0.016	0.00	0.035	0.031		Set Trigger
4	2.519	0.017	0.00	0.036	0.031		Set Trigger
5	2.486	0.015	0.00	0.035	0.029		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & ACCURACY



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.018	0.00	0.032	0.055		Set Trigger
2	4.197	0.019	0.00	0.032	0.056		Set Trigger
3	4.178	0.019	0.00	0.032	0.056		Set Trigger
4	4.131	0.019	0.00	0.032	0.055		Set Trigger
5	4.182	0.018	0.00	0.032	0.054		Set Trigger

A-4.18