

66810339

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

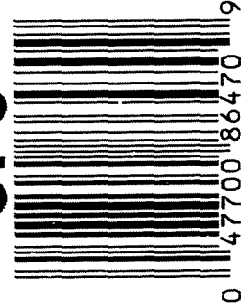
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810339

UPC



GUN SERIAL # G 6810339

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		25-09	SP
430	ASSEMBLE TO STOCK		25-09	SP
440	PROOF		25-09	SP
460	CHECK HEADSPACE		25-09	SP
470	DIS-ASSEMBLE ACTION		25-09	SP
472	SERIALIZE BOLT HANDLE		26-09	RT
475	DRILL AND TAP SIGHT HOLES		26-09	TL
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/7/09	
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9 Feb 09	
542	APPLY COATINGS (BARREL ACTION)		2-11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-11-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

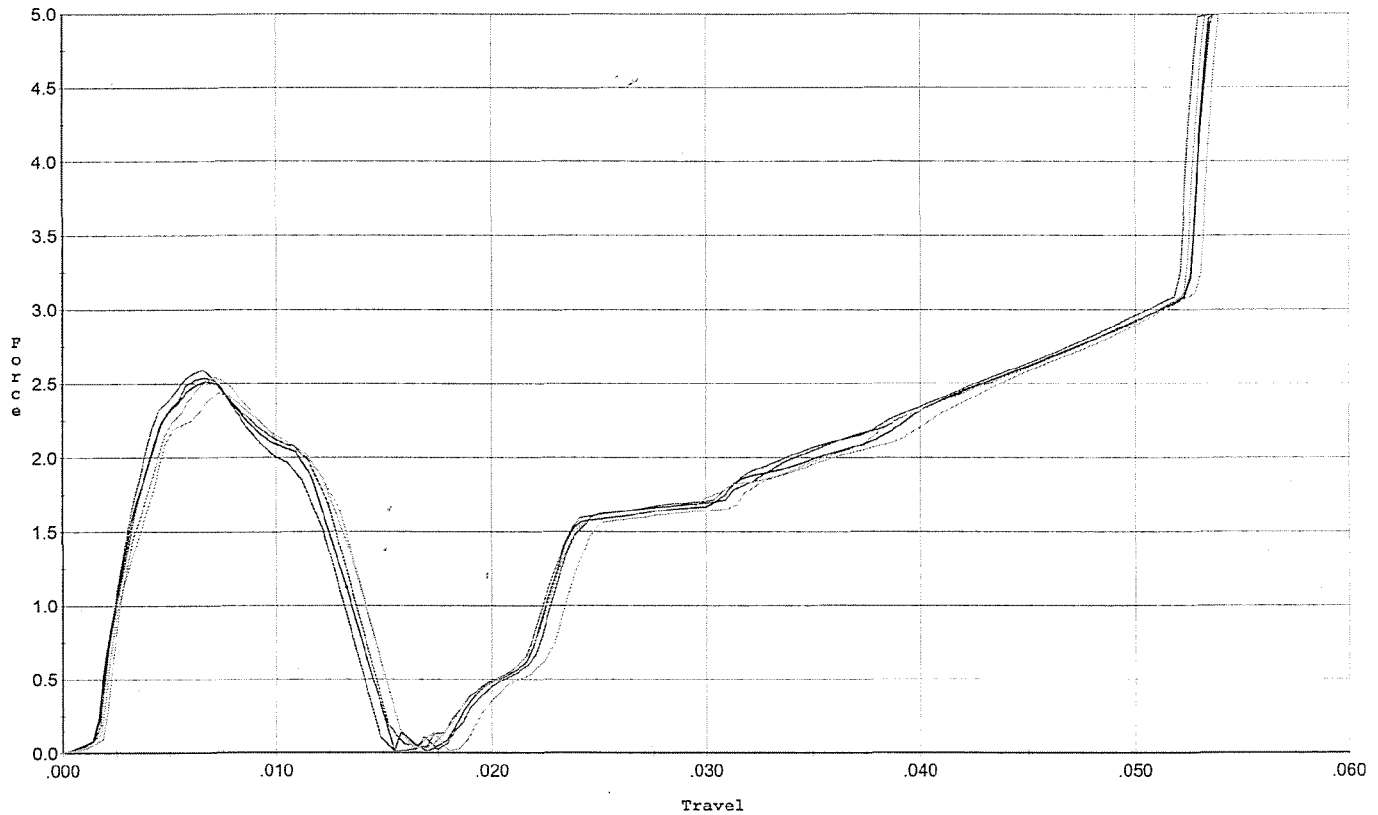
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	2-13-09	WW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	2-13-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.0225</u>	2-13-09	WW
	J) ASSEMBLE STOCK		2-11-09	SPD
	K) ASSEMBLE SWIVEL STUDS		2-13-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-12-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-12-09	WW
670	FINAL INSPECTION A) HEADSPACE		2-13-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.19</u> <u>2.32</u> <u>2.22</u> <u>2.31</u>	2-13-09	WW
	C) FUNCTION		2-13-09	WW
690	PACK		2/14/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



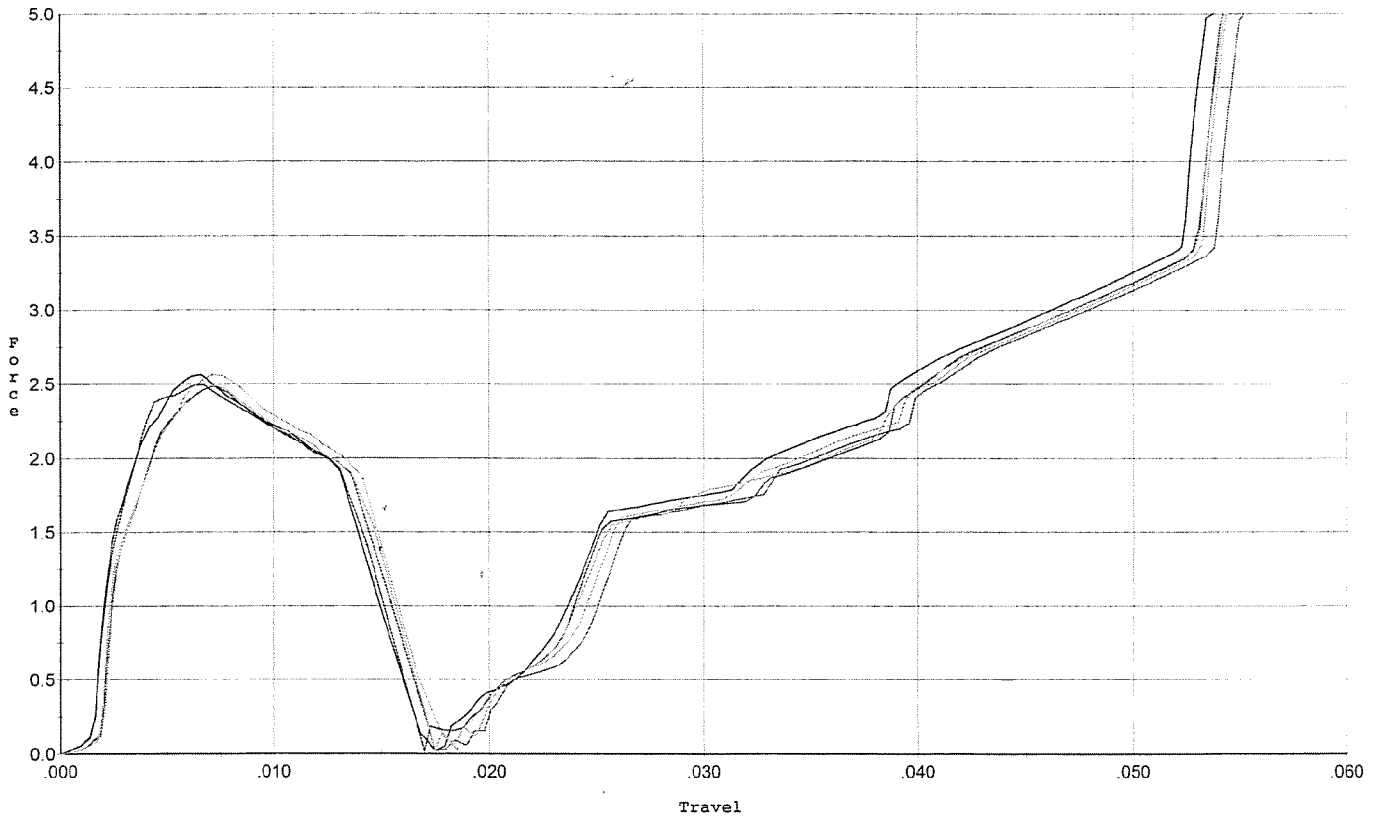
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.012	0.00	0.045	0.019		Set Trigger
2	2.515	0.013	0.00	0.045	0.021		Set Trigger
3	2.592	0.012	0.00	0.044	0.020		Set Trigger
4	2.438	0.013	0.00	0.045	0.020		Set Trigger
5	2.544	0.013	0.00	0.044	0.021		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



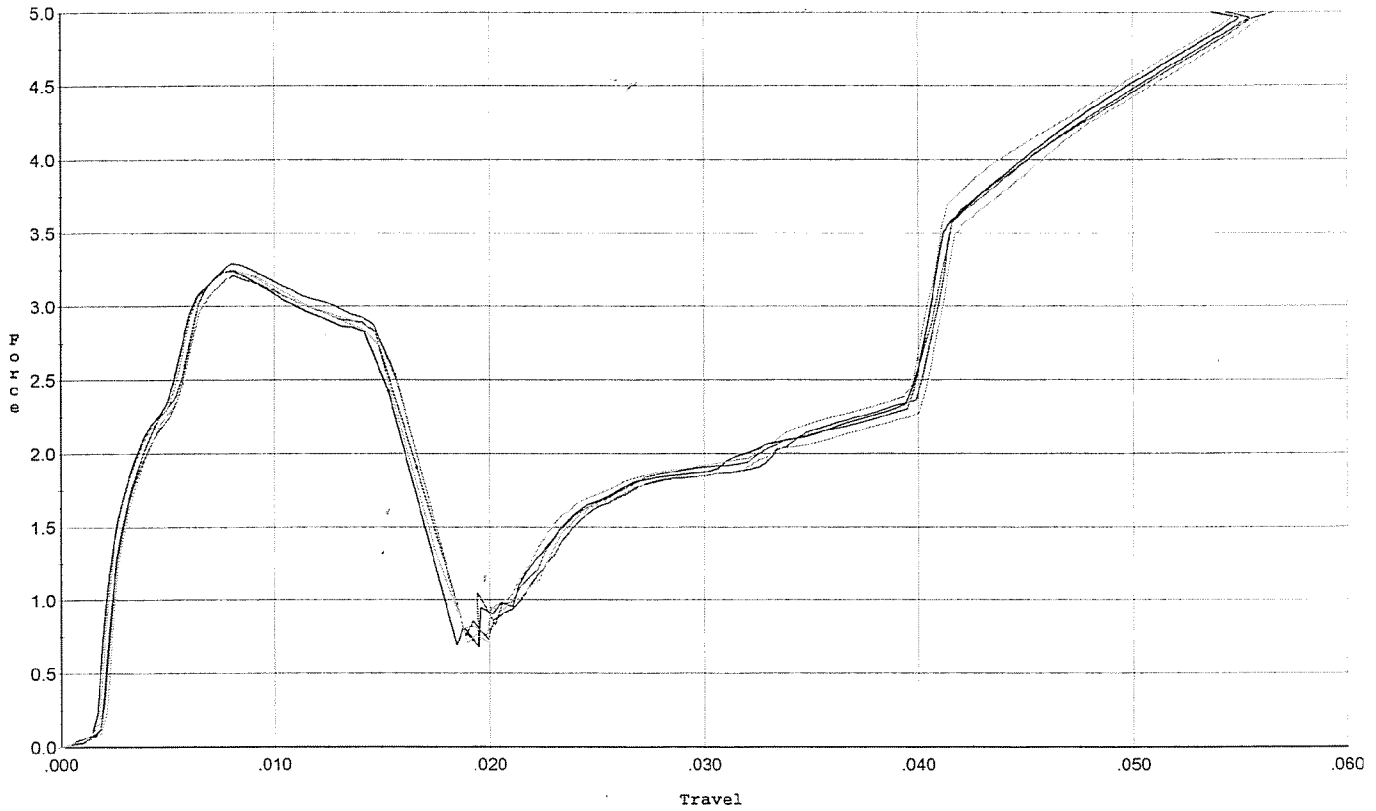
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.014	0.00	0.044	0.025		Set Trigger
2	2.562	0.013	0.00	0.043	0.023		Set Trigger
3	2.485	0.015	0.00	0.044	0.025		Set Trigger
4	2.489	0.015	0.00	0.043	0.024		Set Trigger
5	2.561	0.014	0.00	0.043	0.024		Set Trigger

A-2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



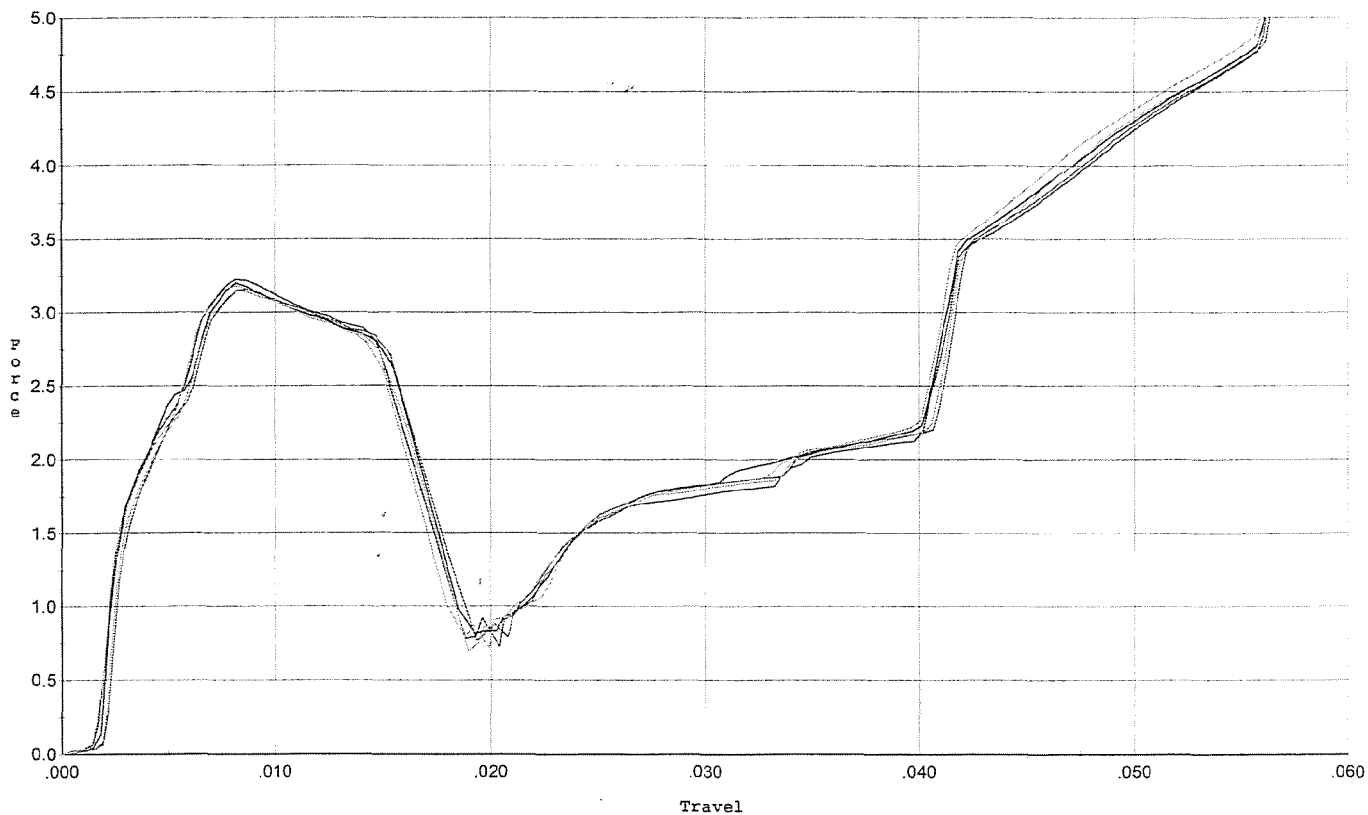
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.293	0.016	0.00	0.041	0.034		Set Trigger
2	3.242	0.015	0.00	0.041	0.033		Set Trigger
3	3.208	0.017	0.00	0.041	0.035		Set Trigger
4	3.225	0.016	0.00	0.041	0.034		Set Trigger
5	3.249	0.015	0.00	0.041	0.032		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



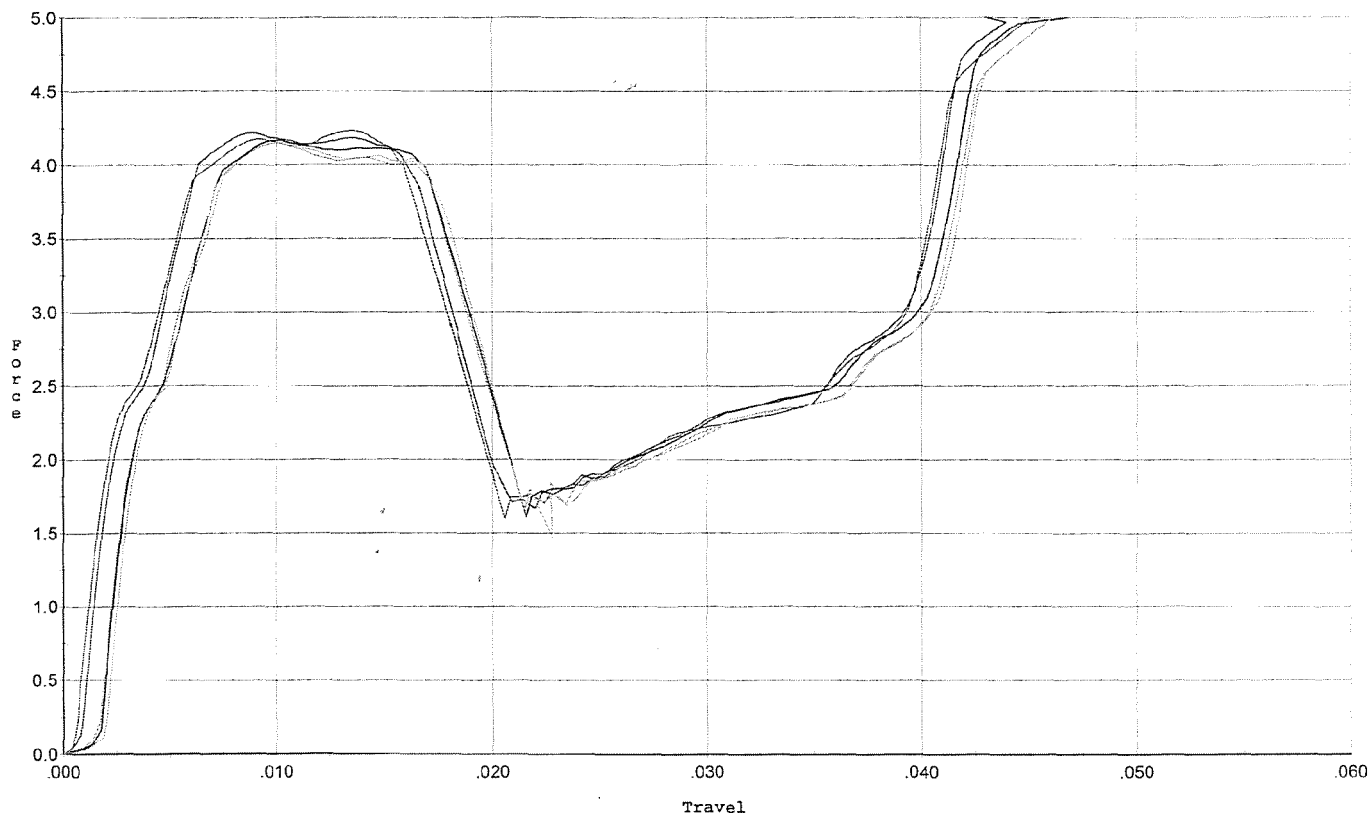
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.224	0.017	0.00	0.042	0.036		Set Trigger
2	3.199	0.015	0.00	0.042	0.033		Set Trigger
3	3.155	0.015	0.00	0.042	0.032		Set Trigger
4	3.153	0.016	0.00	0.042	0.034		Set Trigger
5	3.180	0.015	0.00	0.041	0.032		Set Trigger

A-3-18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



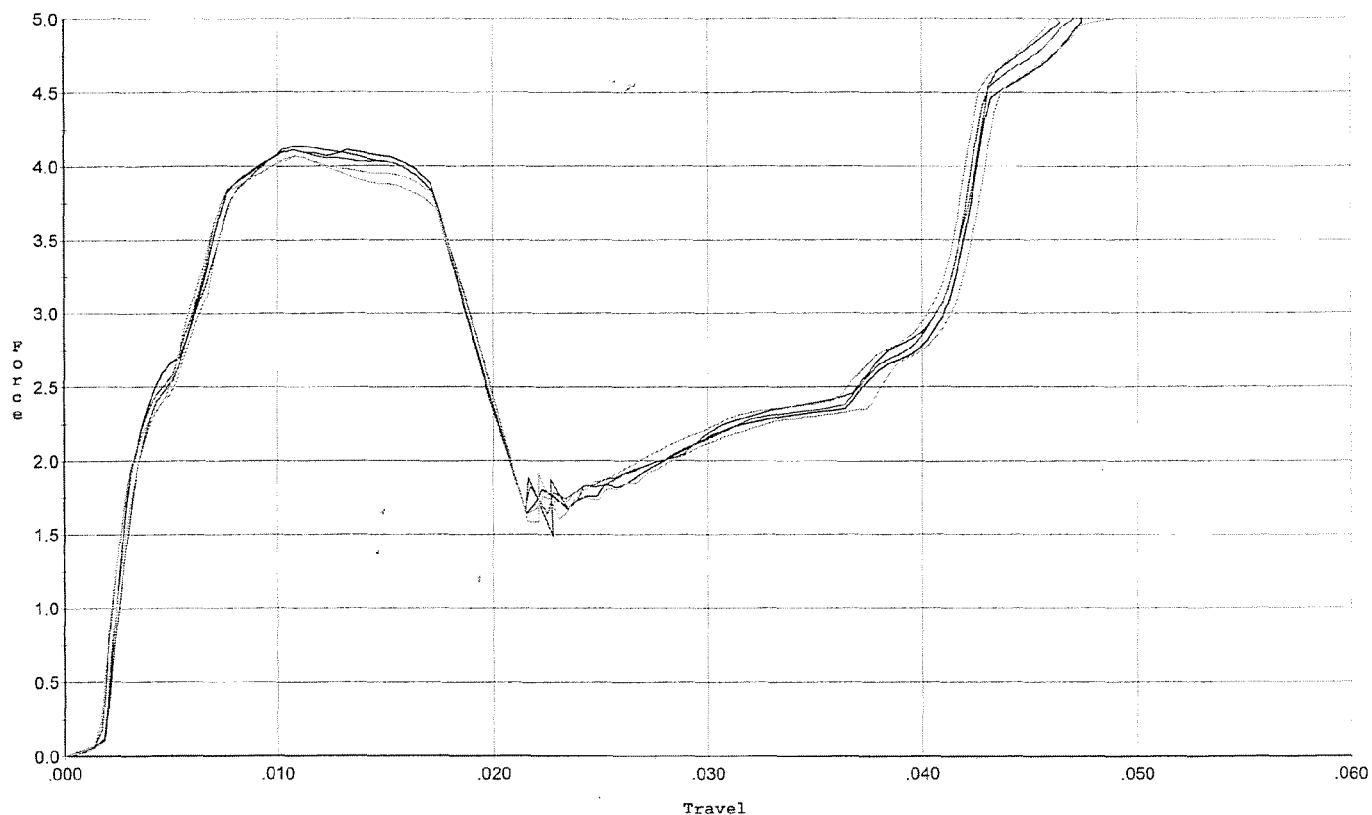
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.215	0.017	0.00	0.038	0.051		Set Trigger
2	4.172	0.019	0.00	0.038	0.055		Set Trigger
3	4.233	0.018	0.00	0.038	0.055		Set Trigger
4	4.155	0.018	0.00	0.039	0.051		Set Trigger
5	4.149	0.017	0.00	0.039	0.049		Set Trigger

A-4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



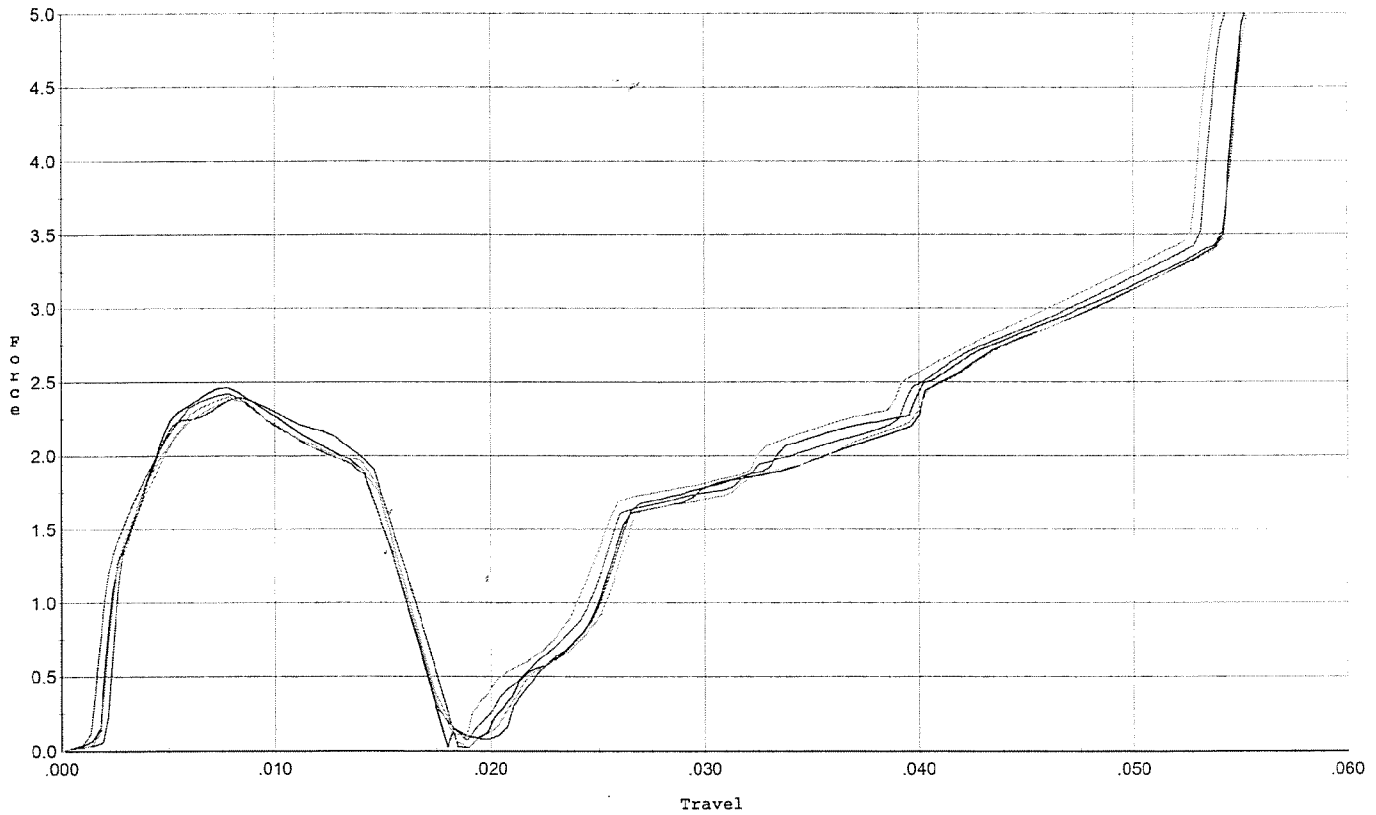
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.017	0.00	0.039	0.048		Set Trigger
2	4.112	0.019	0.00	0.039	0.054		Set Trigger
3	4.112	0.017	0.00	0.039	0.049		Set Trigger
4	4.069	0.019	0.00	0.039	0.052		Set Trigger
5	4.072	0.019	0.00	0.038	0.053		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



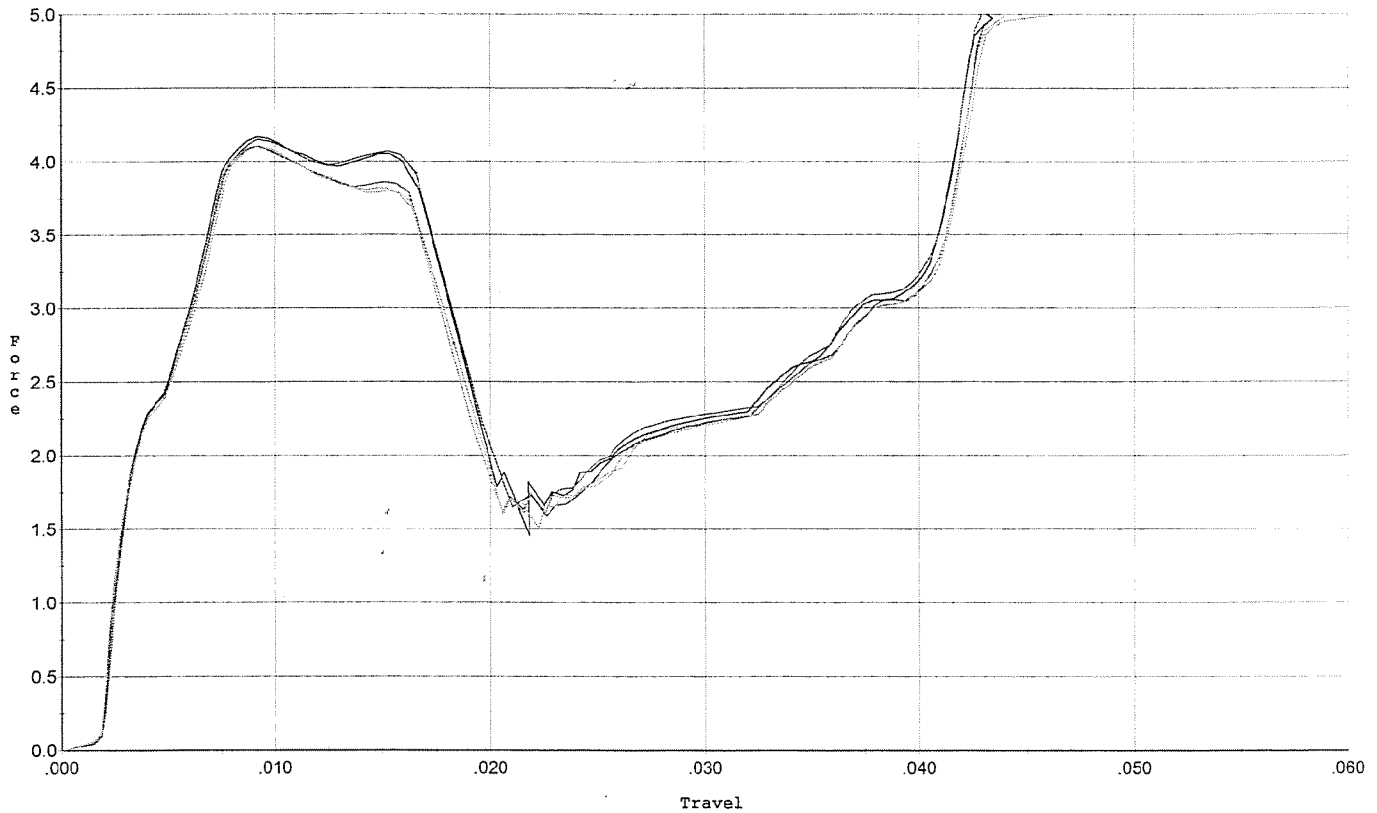
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.395	0.016	0.00	0.043	0.027		Set Trigger
2	2.464	0.016	0.00	0.044	0.026		Set Trigger
3	2.421	0.015	0.00	0.043	0.026		Set Trigger
4	2.382	0.015	0.00	0.044	0.024		Set Trigger
5	2.401	0.015	0.00	0.042	0.024		Set Trigger

A-2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.017	0.00	0.039	0.046		Set Trigger
2	4.166	0.017	0.00	0.038	0.047		Set Trigger
3	4.101	0.018	0.00	0.038	0.050		Set Trigger
4	4.106	0.018	0.00	0.039	0.049		Set Trigger
5	4.111	0.016	0.00	0.039	0.044		Set Trigger

A. 4.12