

G6810340

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

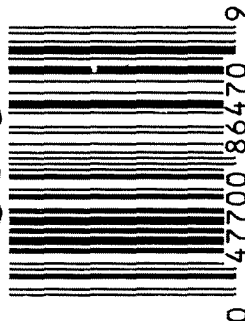
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810340

UPC



GUN SERIAL #

G6810340

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	TC
480	MAGNAFLUX BBL ACTION	OPERATOR (RT)	2/7/09	(RT)
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-13-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

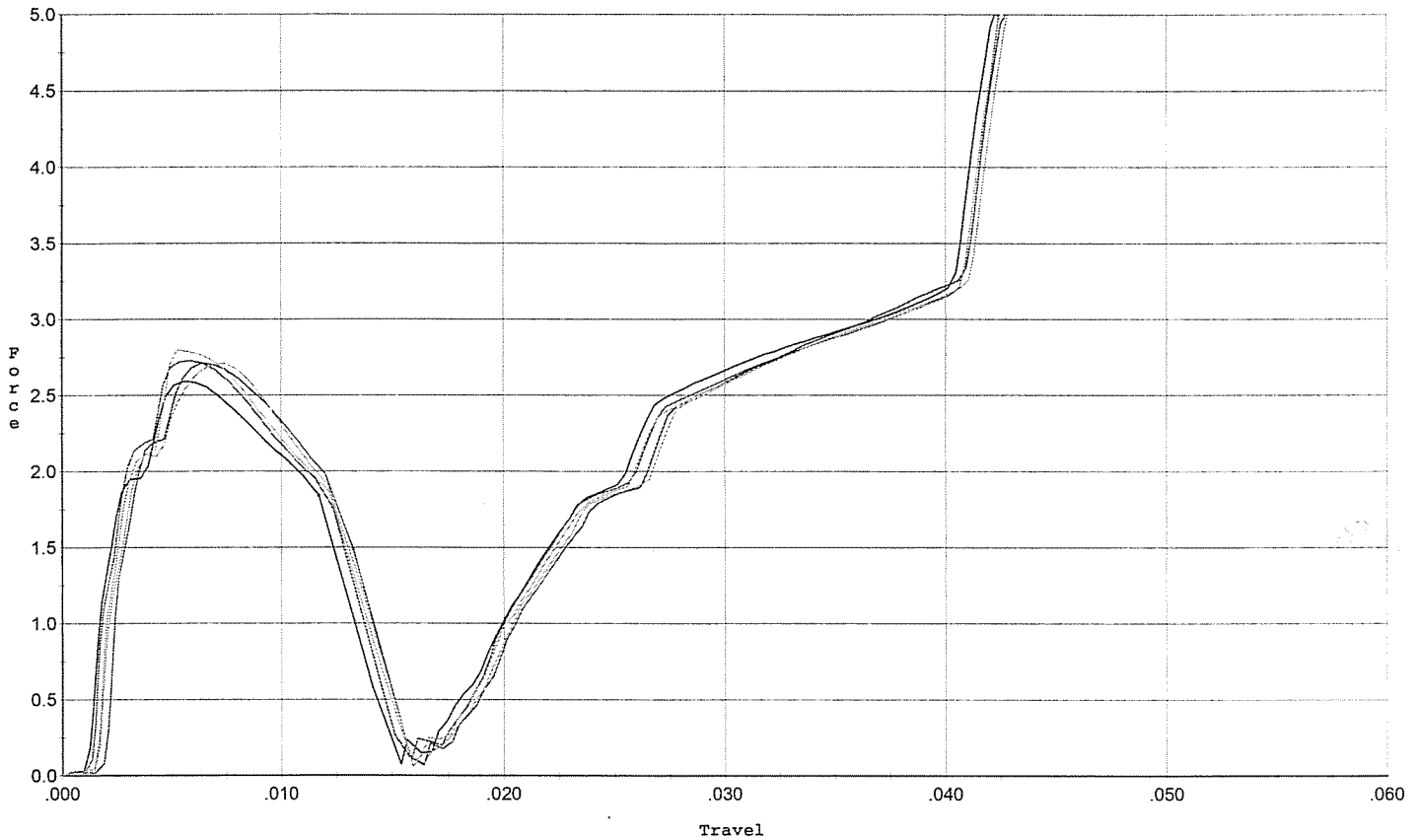
OP #	OPERATION	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-17-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-17-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	2-17-09	LJ
	J) ASSEMBLE STOCK		2-13-09	LJ
	K) ASSEMBLE SWIVEL STUDS		2-17-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-14-09	LJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-14-09	TL
670	FINAL INSPECTION A) HEADSPACE		2-17-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.50</u> <u>2.54</u> <u>2.41</u> <u>2.48</u>	2-16-09	W/W
	C) FUNCTION		2-17-09	LJ
690	PACK		2/19/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



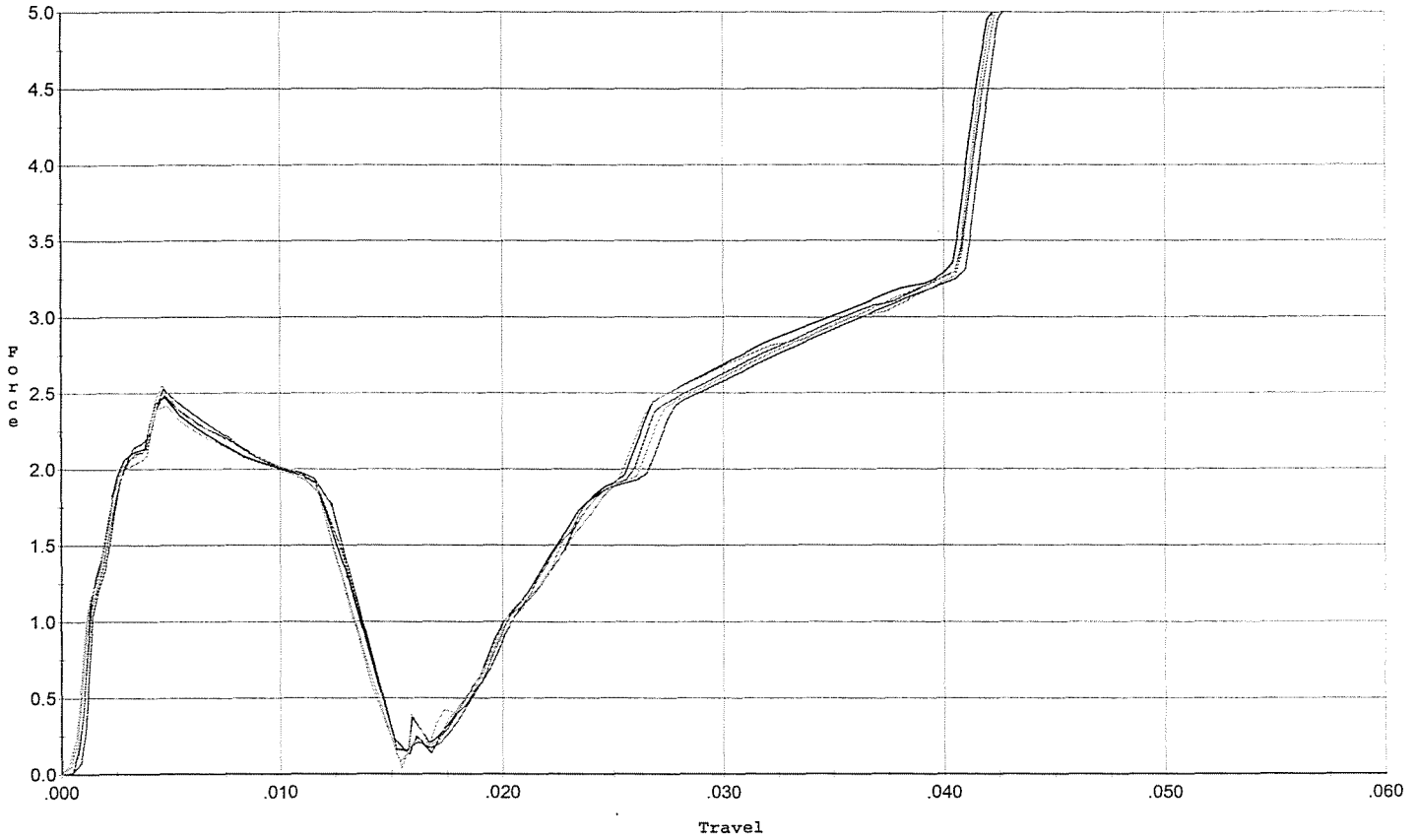
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.713	0.013	0.002	0.033	0.023		Set Trigger
2	2.591	0.012	0.00	0.034	0.020		Set Trigger
3	2.726	0.012	0.00	0.033	0.022		Set Trigger
4	2.799	0.012	0.00	0.033	0.022		Set Trigger
5	2.710	0.014	0.00	0.033	0.024		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



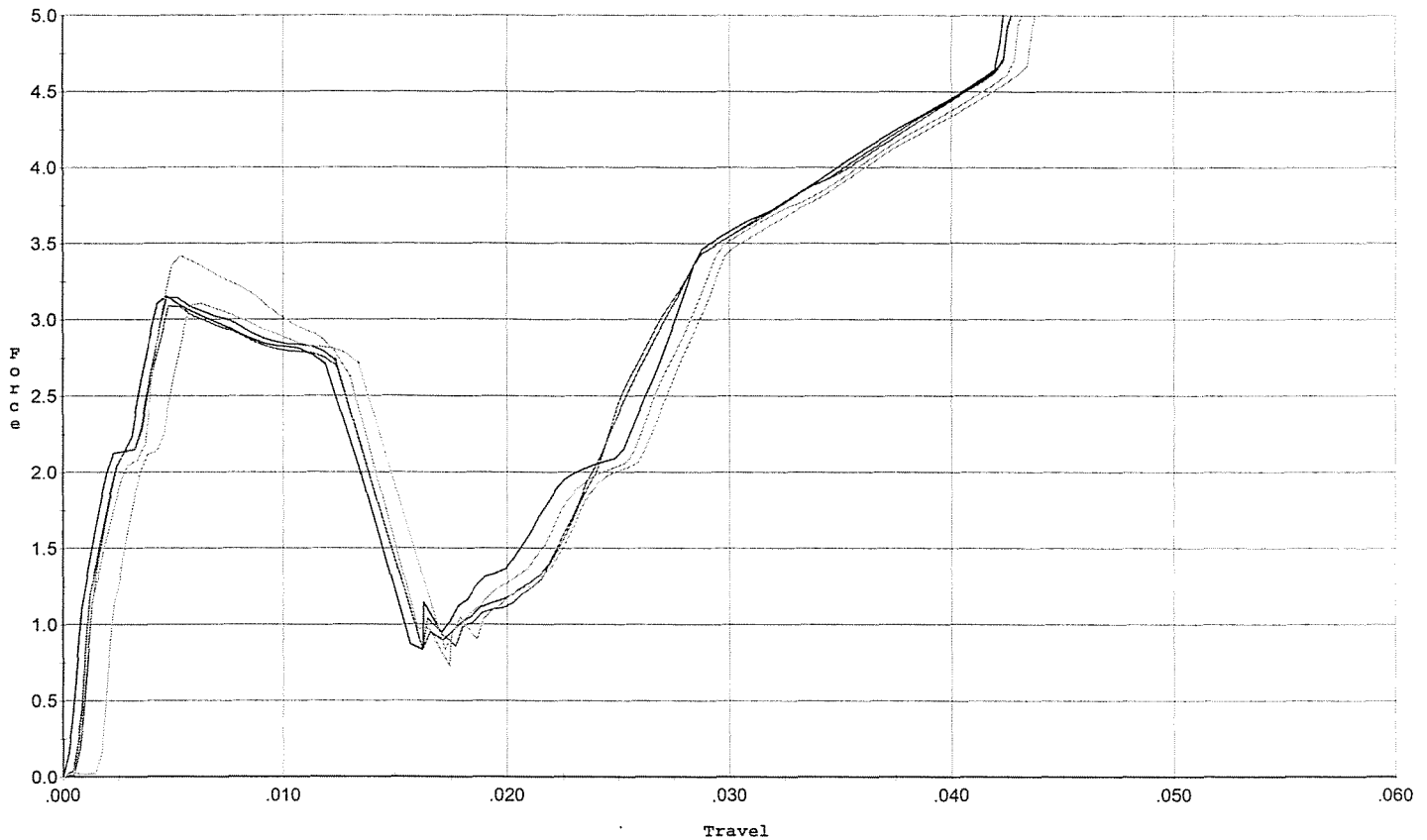
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.012	0.00	0.034	0.021		Set Trigger
2	2.472	0.013	0.00	0.033	0.022		Set Trigger
3	2.488	0.013	0.00	0.033	0.022		Set Trigger
4	2.555	0.012	0.00	0.034	0.020		Set Trigger
5	2.415	0.012	0.00	0.034	0.020		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



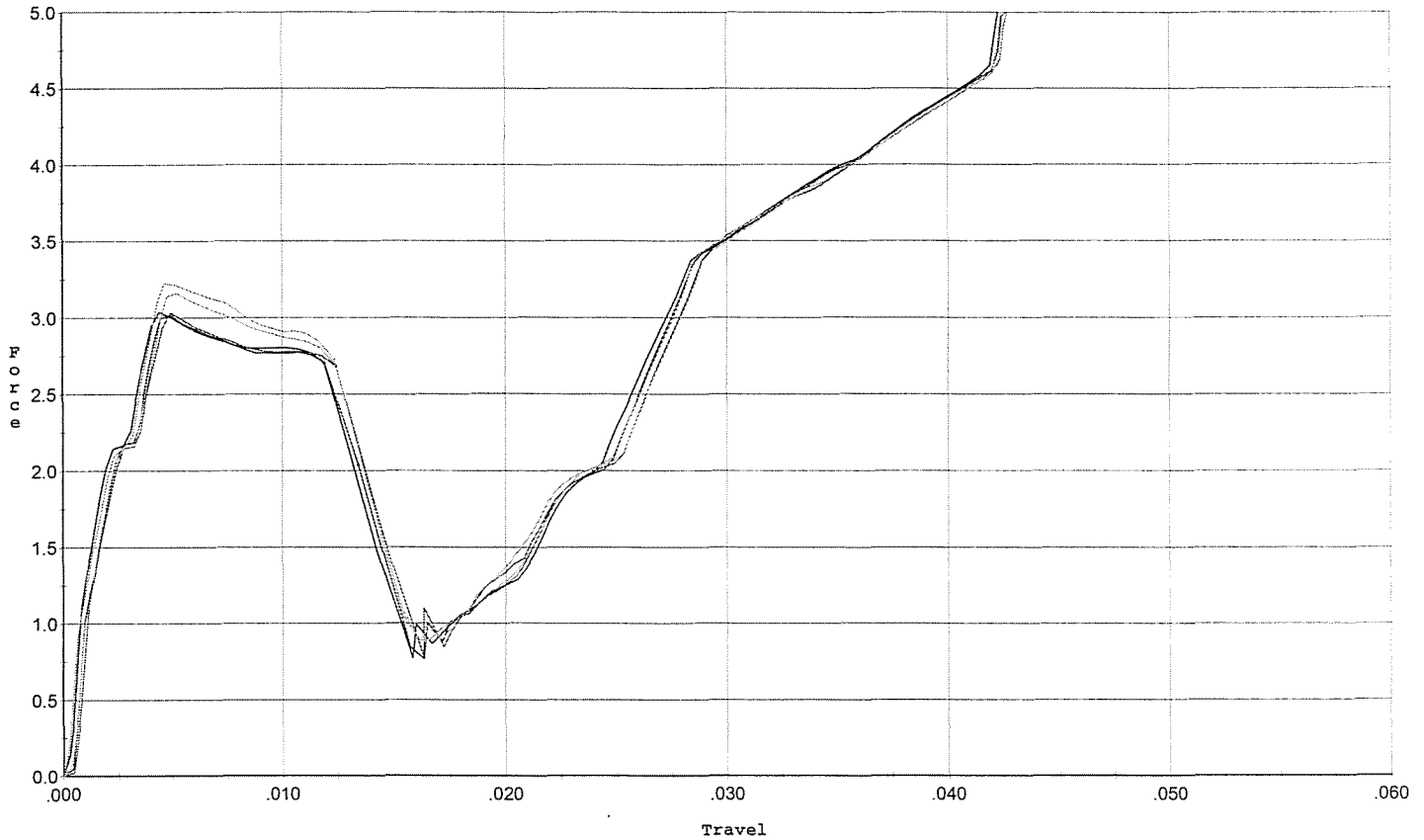
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.144	0.012	0.00	0.031	0.028		Set Trigger
2	3.153	0.013	0.00	0.030	0.030		Set Trigger
3	3.088	0.012	0.00	0.031	0.027		Set Trigger
4	3.103	0.013	0.00	0.031	0.028		Set Trigger
5	3.422	0.013	0.00	0.031	0.030		Set Trigger

A-3-18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



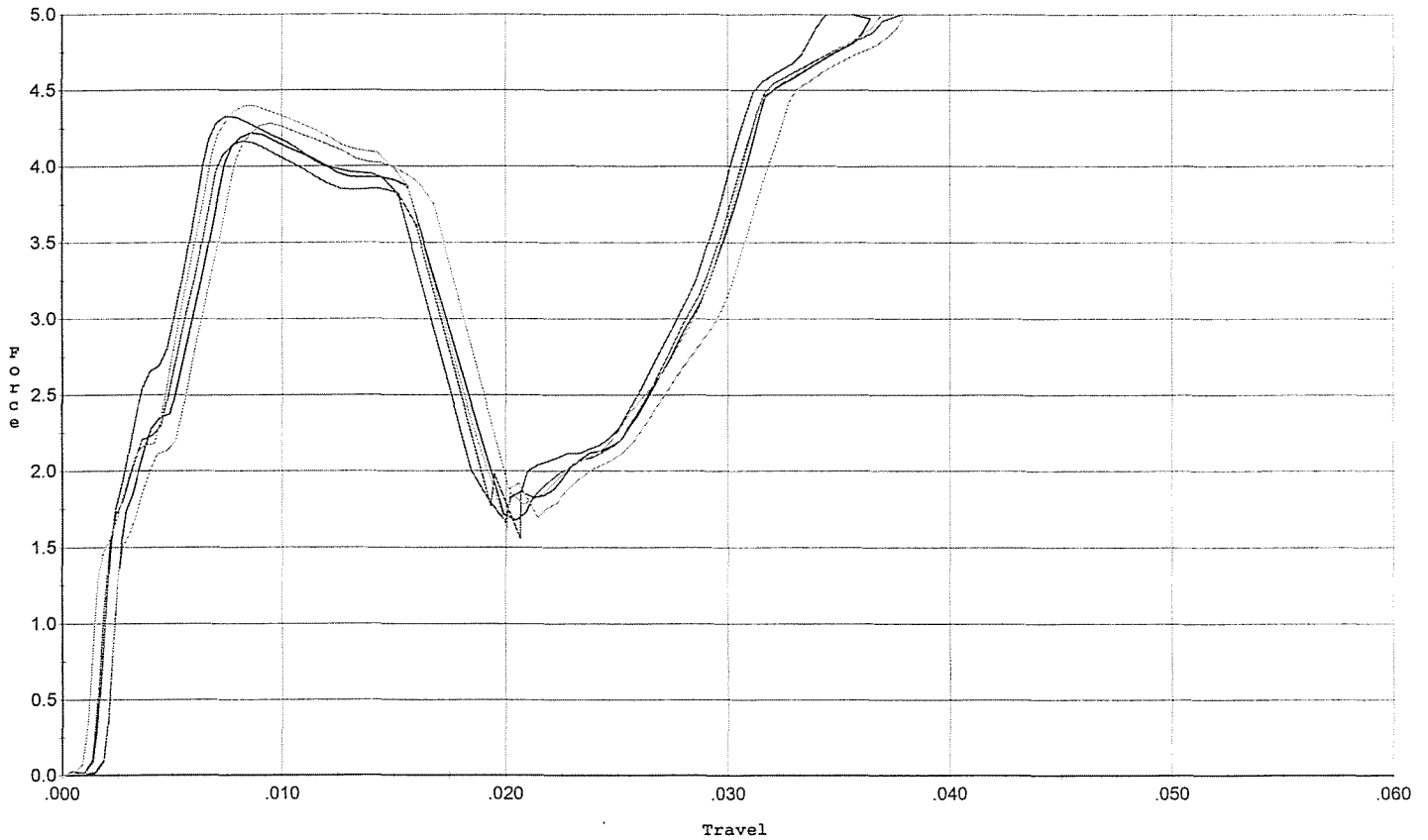
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.018	0.013	0.00	0.031	0.029		Set Trigger
2	3.034	0.012	0.00	0.031	0.027		Set Trigger
3	3.031	0.012	0.00	0.031	0.027		Set Trigger
4	3.159	0.012	0.00	0.031	0.028		Set Trigger
5	3.224	0.012	0.00	0.031	0.029		Set Trigger

A.3-0T

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



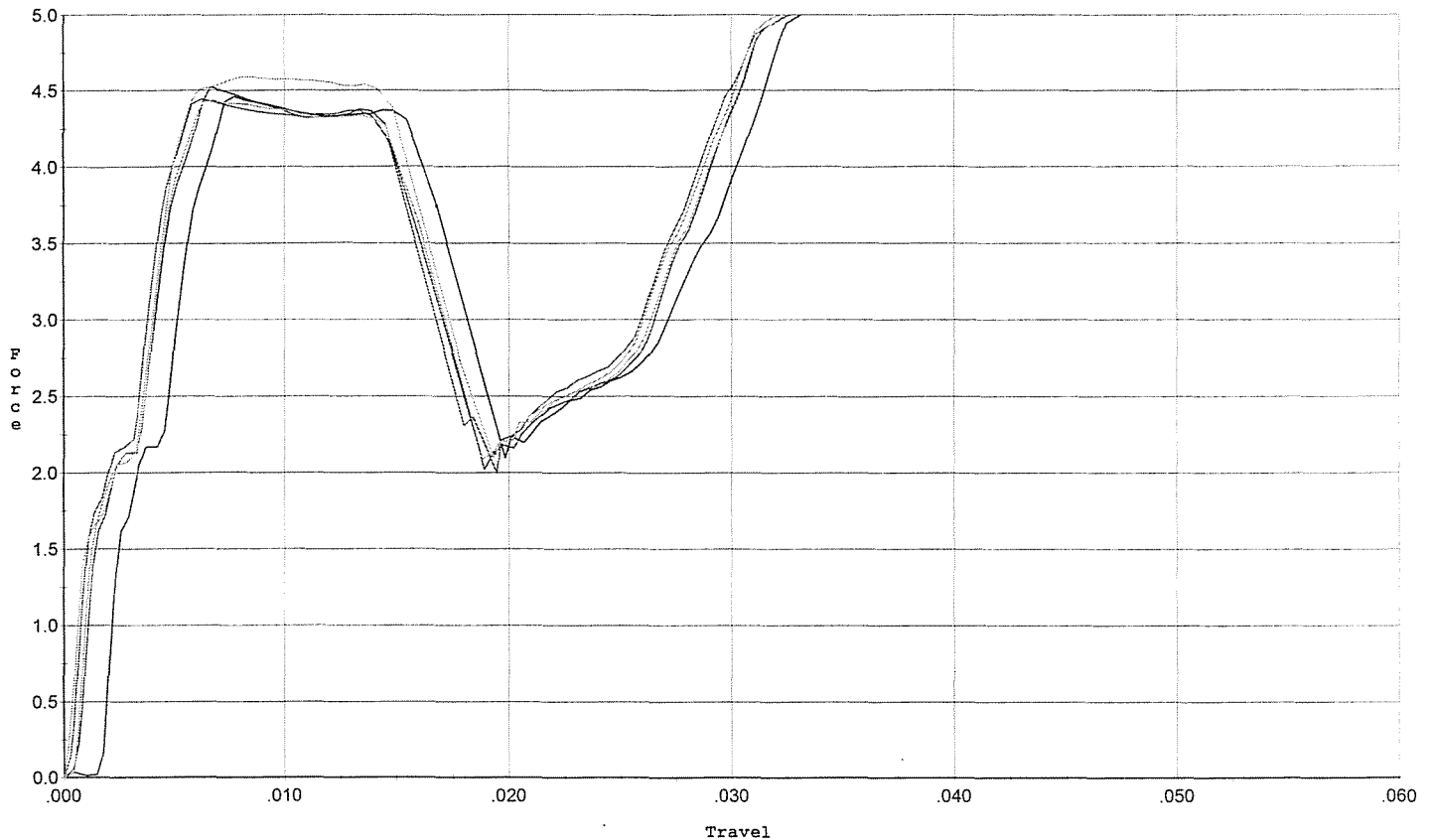
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.328	0.015	0.00	0.028	0.044		Set Trigger
2	4.220	0.016	0.002	0.029	0.043		Set Trigger
3	4.165	0.016	0.00	0.028	0.044		Set Trigger
4	4.398	0.016	0.00	0.028	0.046		Set Trigger
5	4.282	0.017	0.00	0.029	0.046		Set Trigger

A-4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



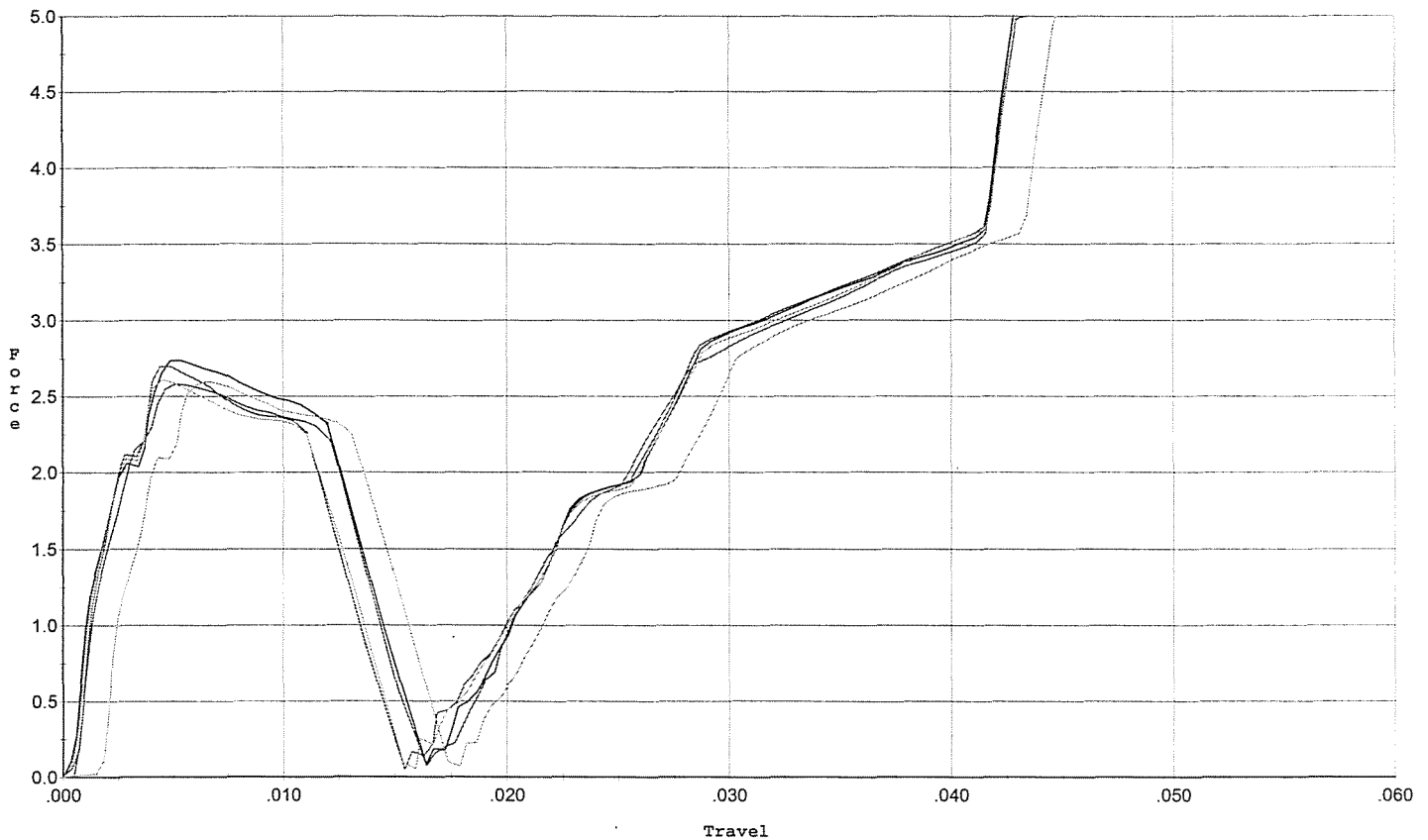
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.520	0.016	0.00	0.025	0.052		Set Trigger
2	4.461	0.017	0.00	0.025	0.050		Set Trigger
3	4.442	0.015	0.00	0.025	0.047		Set Trigger
4	4.590	0.015	0.00	0.025	0.049		Set Trigger
5	4.436	0.016	0.00	0.024	0.050		Set Trigger

A. 4.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



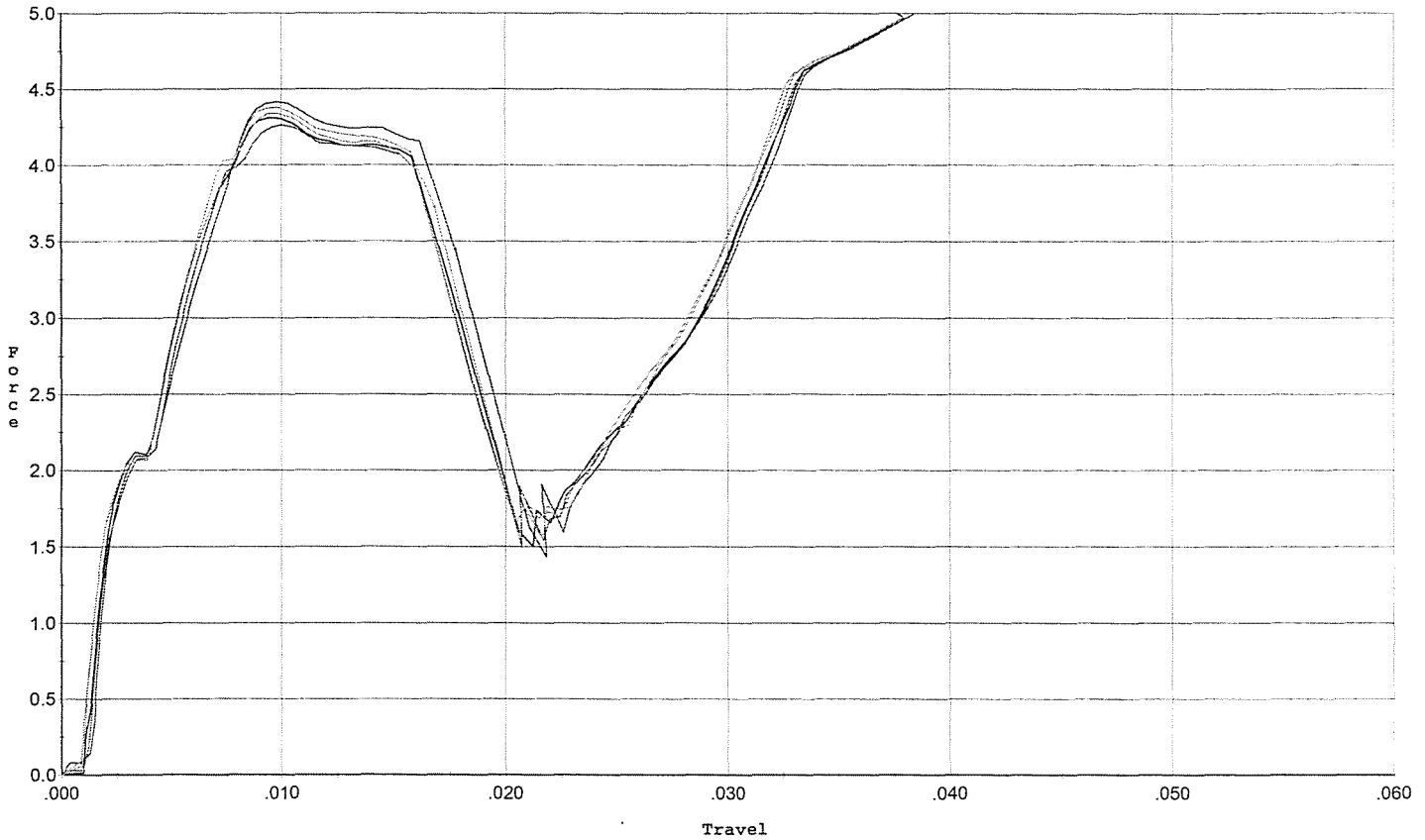
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.012	0.00	0.033	0.023		Set Trigger
2	2.739	0.012	0.00	0.033	0.024		Set Trigger
3	2.699	0.011	0.00	0.034	0.021		Set Trigger
4	2.610	0.013	0.00	0.033	0.024		Set Trigger
5	2.600	0.015	0.00	0.033	0.026		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.415	0.018	0.00	0.026	0.052		Set Trigger
2	4.311	0.018	0.00	0.027	0.052		Set Trigger
3	4.263	0.016	0.00	0.027	0.046		Set Trigger
4	4.336	0.016	0.00	0.026	0.047		Set Trigger
5	4.380	0.017	0.00	0.026	0.050		Set Trigger

A 4.34