

G6810341

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

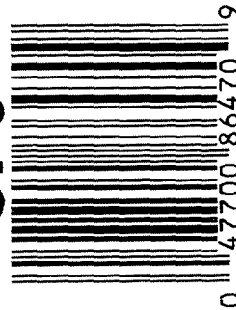
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810341

UPC



GUN SERIAL #

G6810341

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	TL
480	MAGNAFLUX BBL ACTION	OPERATOR	2/7/09	AS
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		2-5-09	SP
542	APPLY COATINGS (BARREL ACTION)		2-12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-14-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

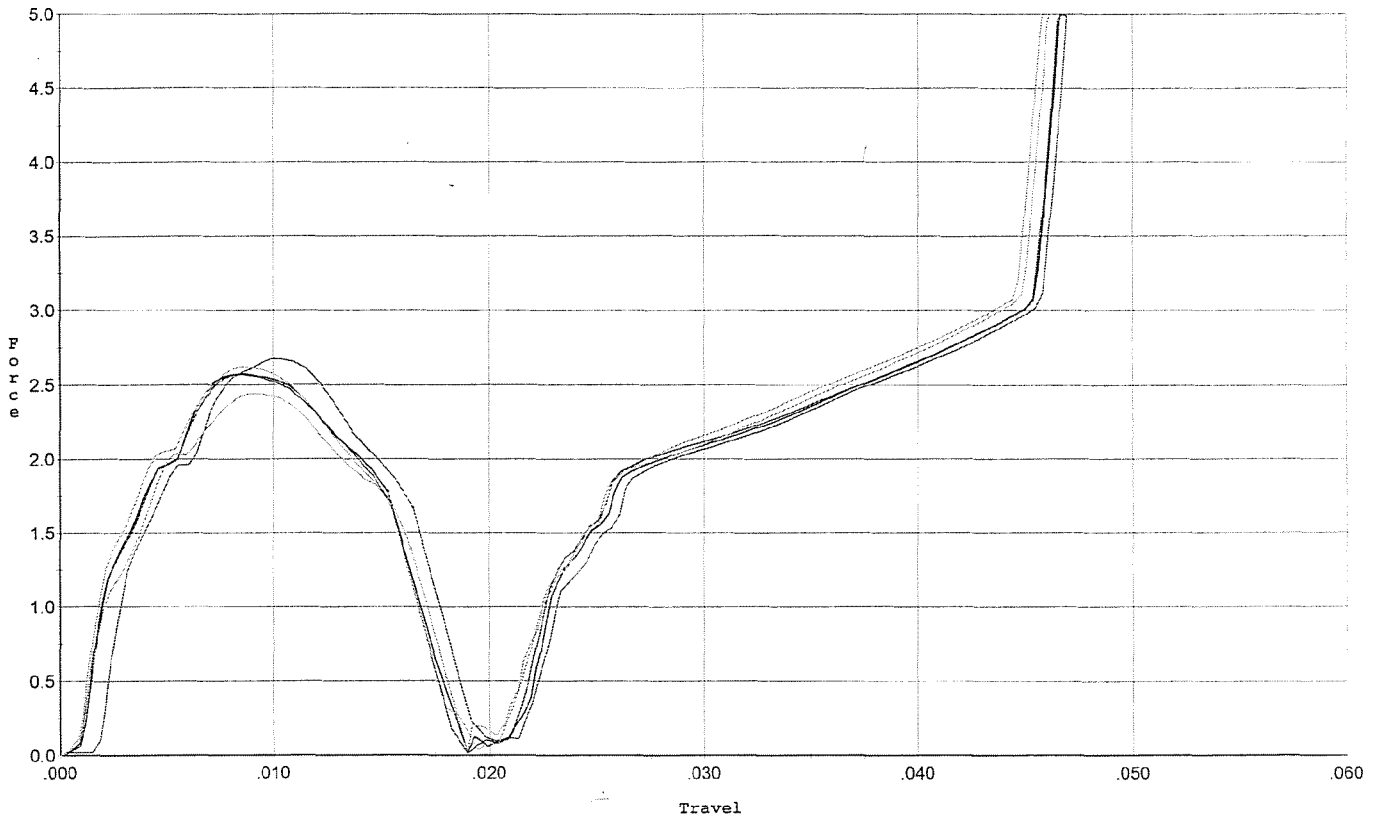
OP #	OPERATION NAME	BARBER M24 0130483	READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	2-18-09	RN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u>	<u>60</u>	<u>60</u>	2-18-09	RN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.023</u>	<u>.023</u>	2-18-09	RN		
	J) ASSEMBLE STOCK					2-14-09	RTC		
	K) ASSEMBLE SWIVEL STUDS					2-18-09	RN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		2-16-09	TK		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					2-16-09	W/W		
670	FINAL INSPECTION A) HEADSPACE					2-18-09	RN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u>	<u>2.41</u>	<u>2.48</u>	<u>2.51</u>	<u>2.61</u>	2-17-09	W/W
	C) FUNCTION					2-18-09	RN		
690	PACK					3/5/09	Fay		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



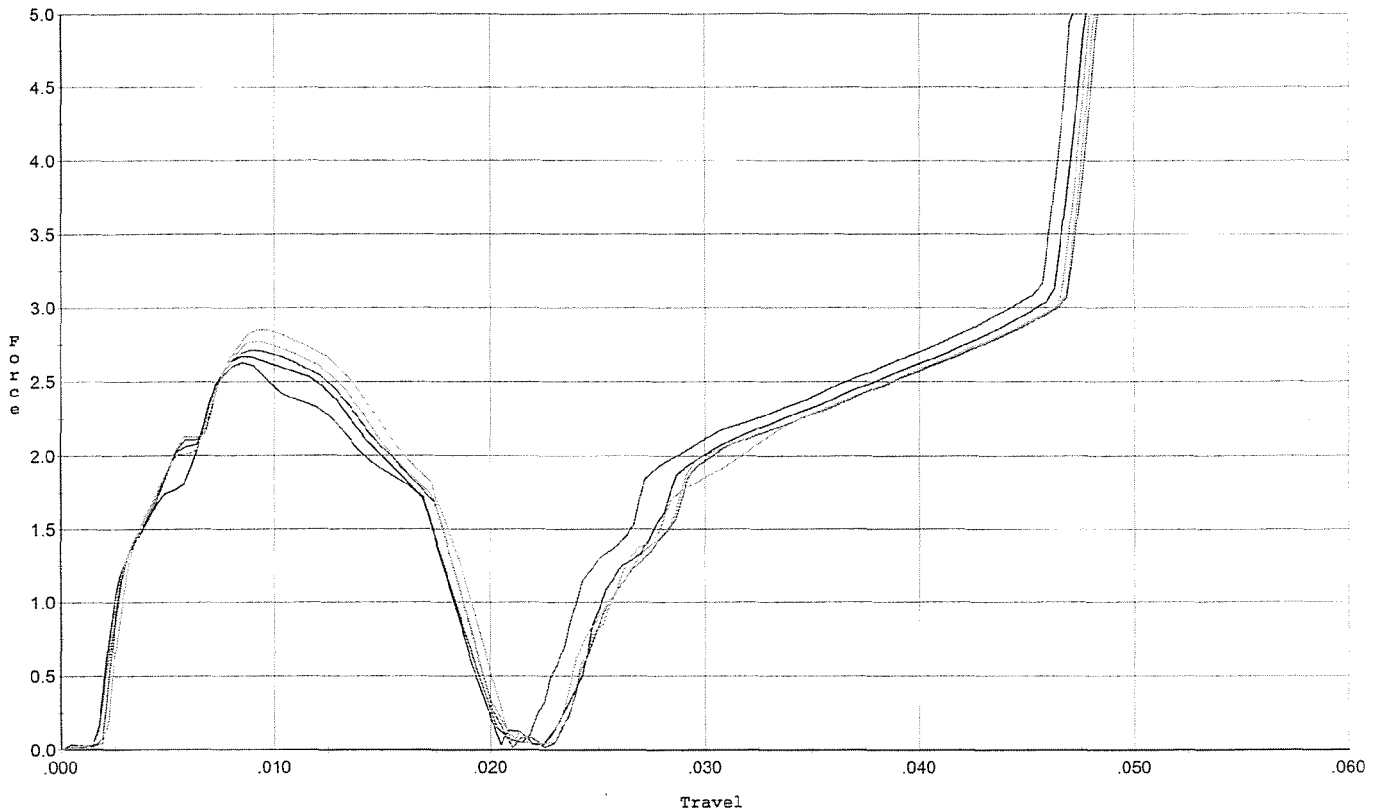
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.575	0.015	0.00	0.035	0.027		Set Trigger
2	2.567	0.015	0.00	0.035	0.027		Set Trigger
3	2.674	0.016	0.002	0.035	0.028		Set Trigger
4	2.621	0.015	0.00	0.034	0.028		Set Trigger
5	2.441	0.016	0.00	0.033	0.027		Set Trigger

A-2.57

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



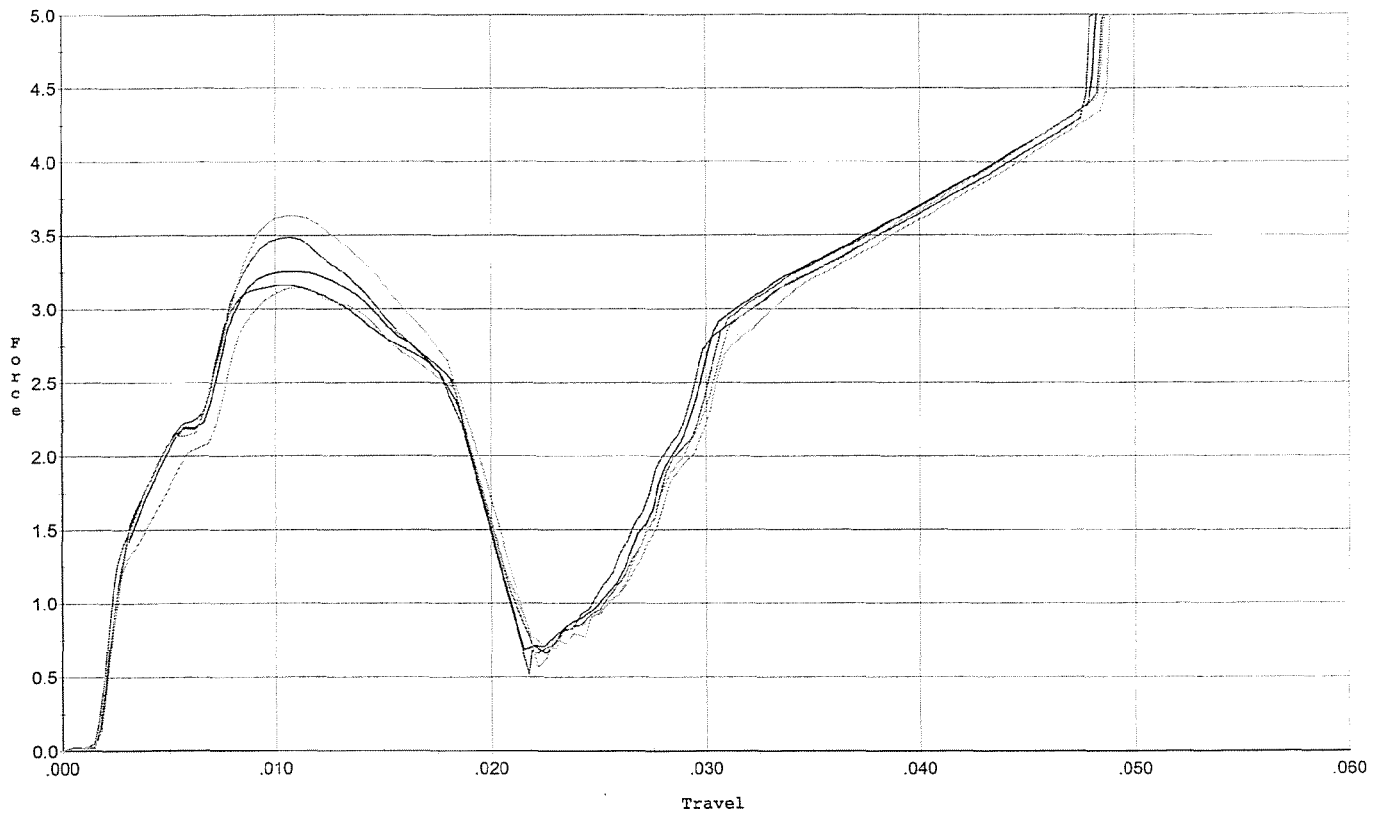
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.629	0.017	0.00	0.034	0.029		Set Trigger
2	2.669	0.017	0.002	0.035	0.030		Set Trigger
3	2.712	0.017	0.00	0.035	0.031		Set Trigger
4	2.772	0.017	0.002	0.035	0.031		Set Trigger
5	2.849	0.019	0.00	0.034	0.034		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



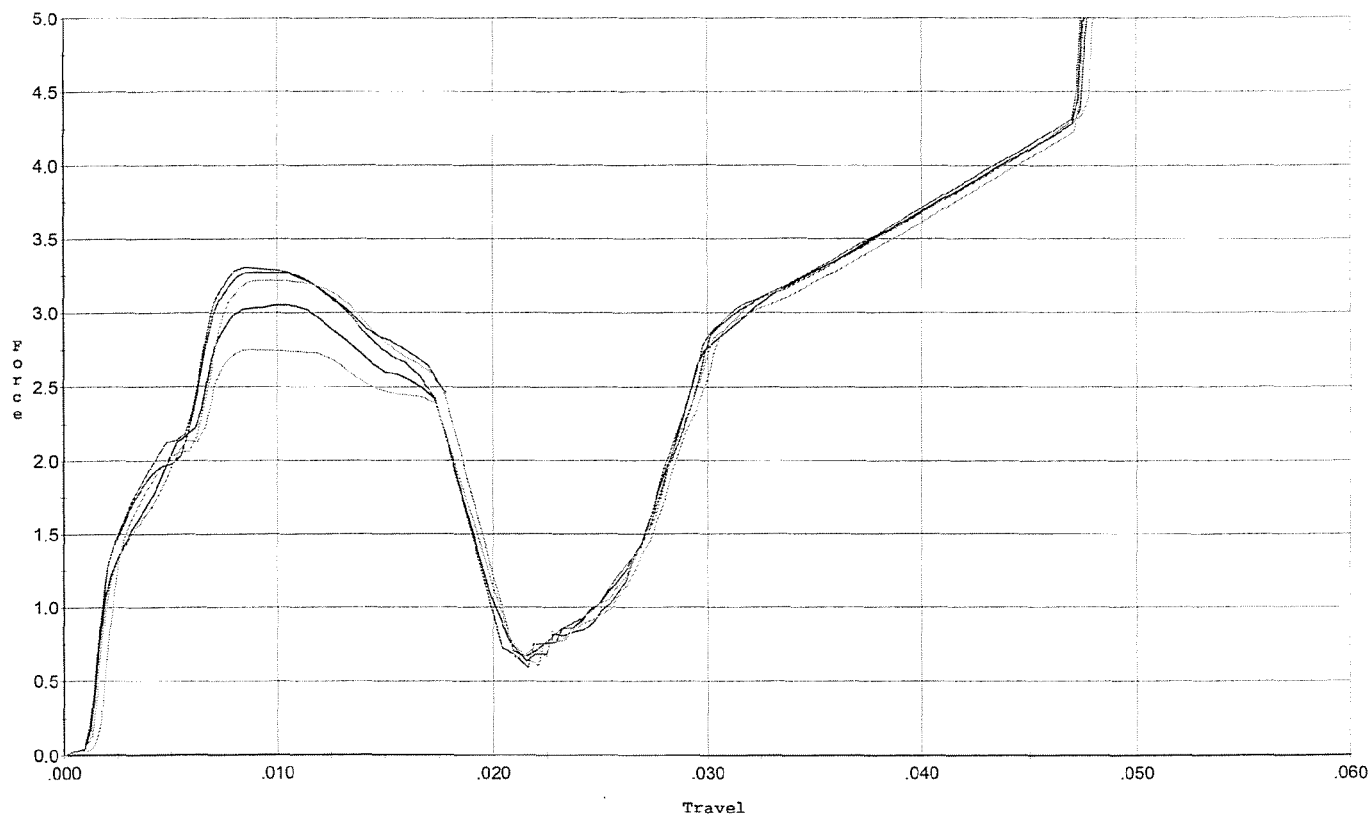
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.019	0.00	0.032	0.040		Set Trigger
2	3.253	0.018	0.002	0.031	0.040		Set Trigger
3	3.486	0.018	0.00	0.032	0.041		Set Trigger
4	3.628	0.020	0.00	0.032	0.045		Set Trigger
5	3.142	0.018	0.00	0.032	0.038		Set Trigger

A.3.33

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



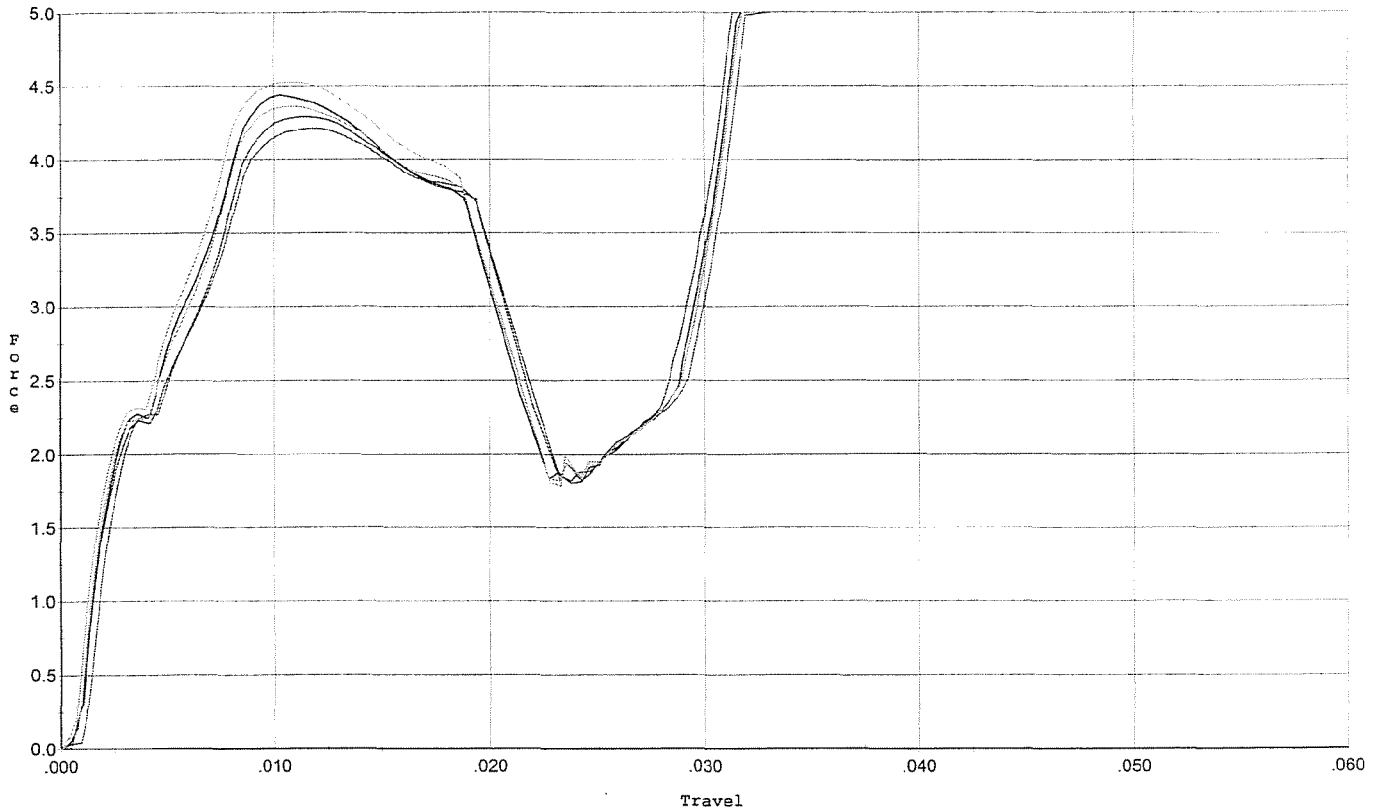
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.274	0.018	0.00	0.031	0.040		Set Trigger
2	3.050	0.017	0.00	0.032	0.036		Set Trigger
3	3.306	0.017	0.00	0.031	0.039		Set Trigger
4	3.219	0.018	0.00	0.032	0.039		Set Trigger
5	2.753	0.019	0.00	0.031	0.038		Set Trigger

A-3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



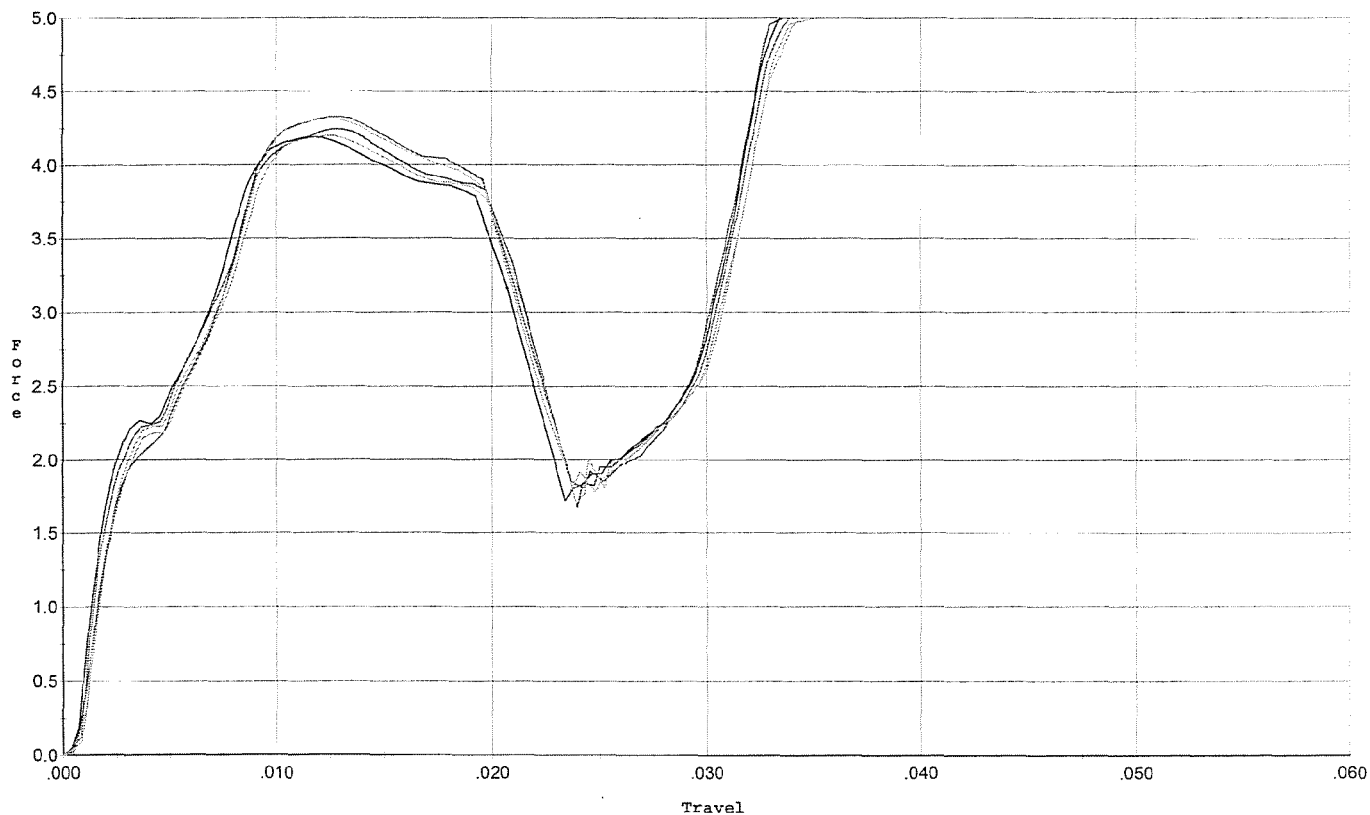
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.292	0.019	0.00	0.010	0.057		Set Trigger
2	4.442	0.019	0.00	0.011	0.057		Set Trigger
3	4.214	0.019	0.00	0.011	0.056		Set Trigger
4	4.527	0.019	0.00	0.011	0.058		Set Trigger
5	4.364	0.021	0.00	0.011	0.062		Set Trigger

A 4.36

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



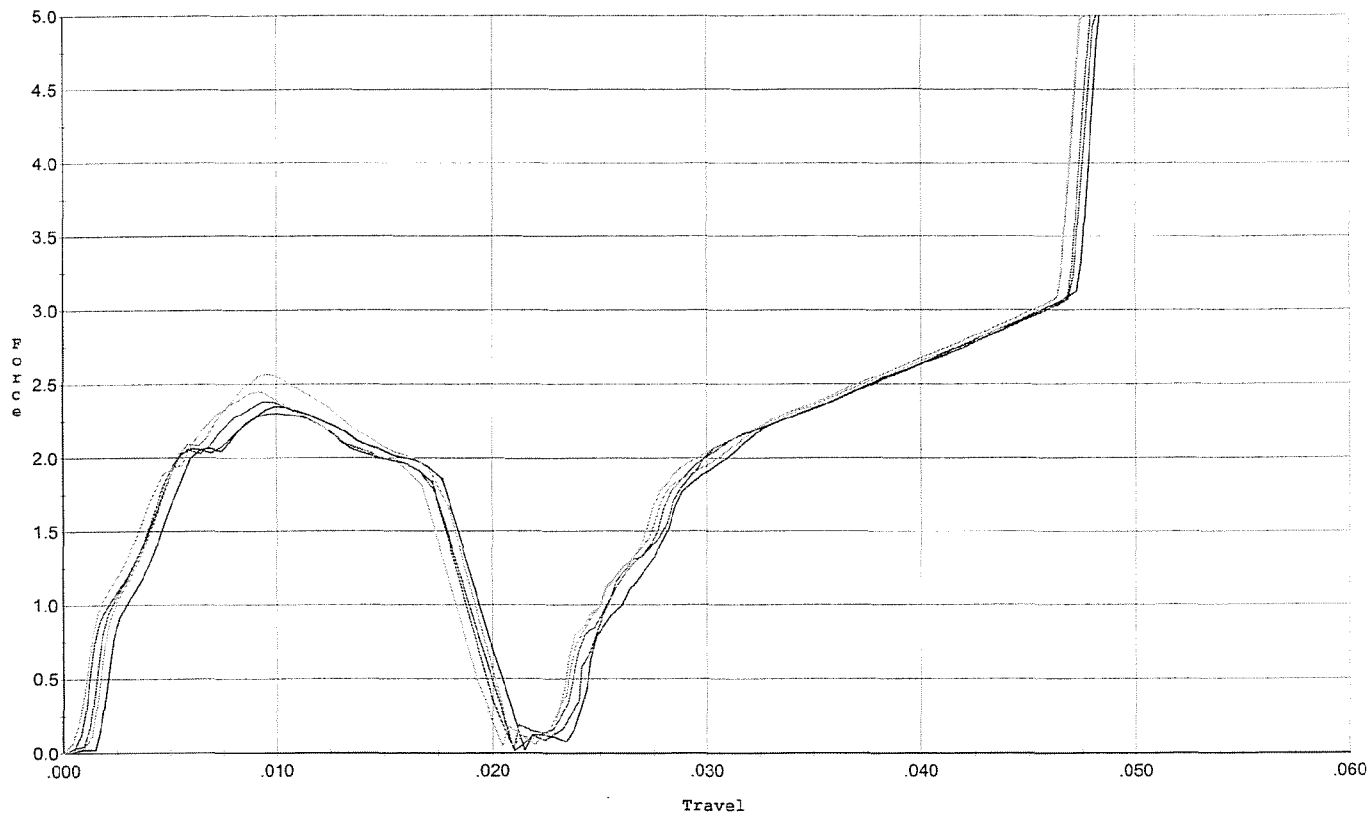
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.021	0.00	0.029	0.061		Set Trigger
2	4.191	0.021	0.00	0.029	0.061		Set Trigger
3	4.325	0.020	0.00	0.029	0.059		Set Trigger
4	4.311	0.021	0.00	0.029	0.063		Set Trigger
5	4.200	0.020	0.00	0.029	0.057		Set Trigger

A-4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



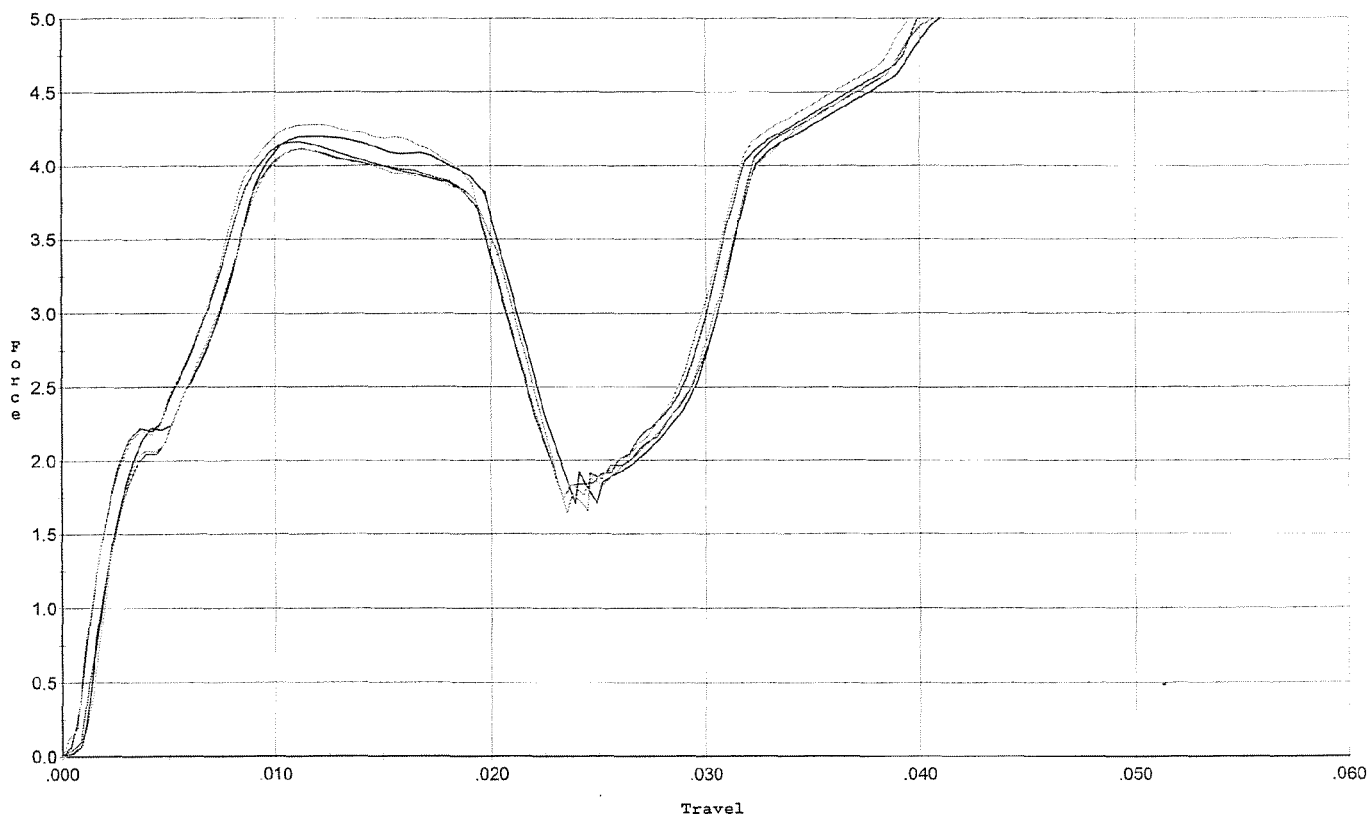
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.299	0.017	0.00	0.034	0.029		Set Trigger
2	2.347	0.018	0.00	0.034	0.029		Set Trigger
3	2.380	0.017	0.00	0.034	0.029		Set Trigger
4	2.450	0.017	0.00	0.034	0.029		Set Trigger
5	2.568	0.018	0.00	0.034	0.031		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.019	0.00	0.023	0.057		Set Trigger
2	4.200	0.020	0.00	0.024	0.057		Set Trigger
3	4.116	0.020	0.00	0.024	0.058		Set Trigger
4	4.115	0.020	0.00	0.024	0.057		Set Trigger
5	4.282	0.019	0.00	0.024	0.057		Set Trigger

A 4.17