

G-6810345-

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



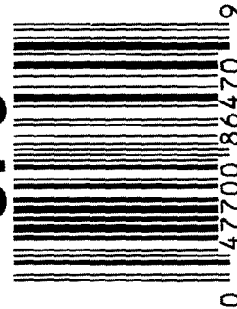
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810345

UPC



BM FORM

GUN SERIAL #

66810345

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SPD
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SPD
460	CHECK HEADSPACE		2-5-09	SPD
470	DIS-ASSEMBLE ACTION		2-5-09	SPD
472	SERIALIZE BOLT HANDLE		2-6-09	RZ
475	DRILL AND TAP SIGHT HOLES		2-6-09	TC
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/7/09	
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		7 Feb 09	
542	APPLY COATINGS (BARREL ACTION)		2/11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-12-09	RZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

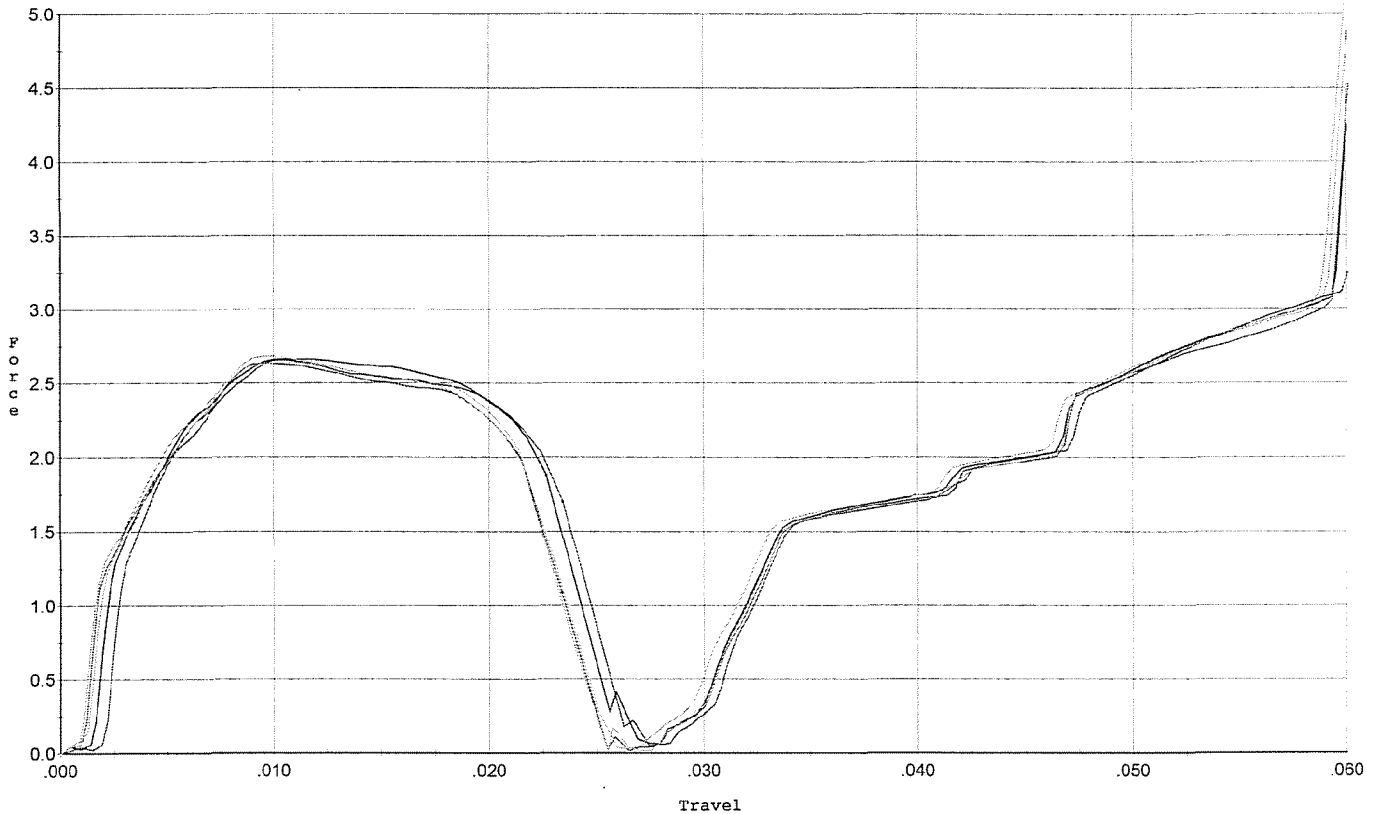
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-20-09	LD
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.0</u>	2-20-09	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-20-09	LD
	J) ASSEMBLE STOCK		2-12-09	RIZ
	K) ASSEMBLE SWIVEL STUDS		2-20-09	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-19-09	LD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-19-09	SP
670	FINAL INSPECTION A) HEADSPACE		2-20-09	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.43</u> <u>2.46</u> <u>2.11</u> <u>2.46</u>	2-20-09	N/A
	C) FUNCTION		2-20-09	LD
690	PACK		2/27/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



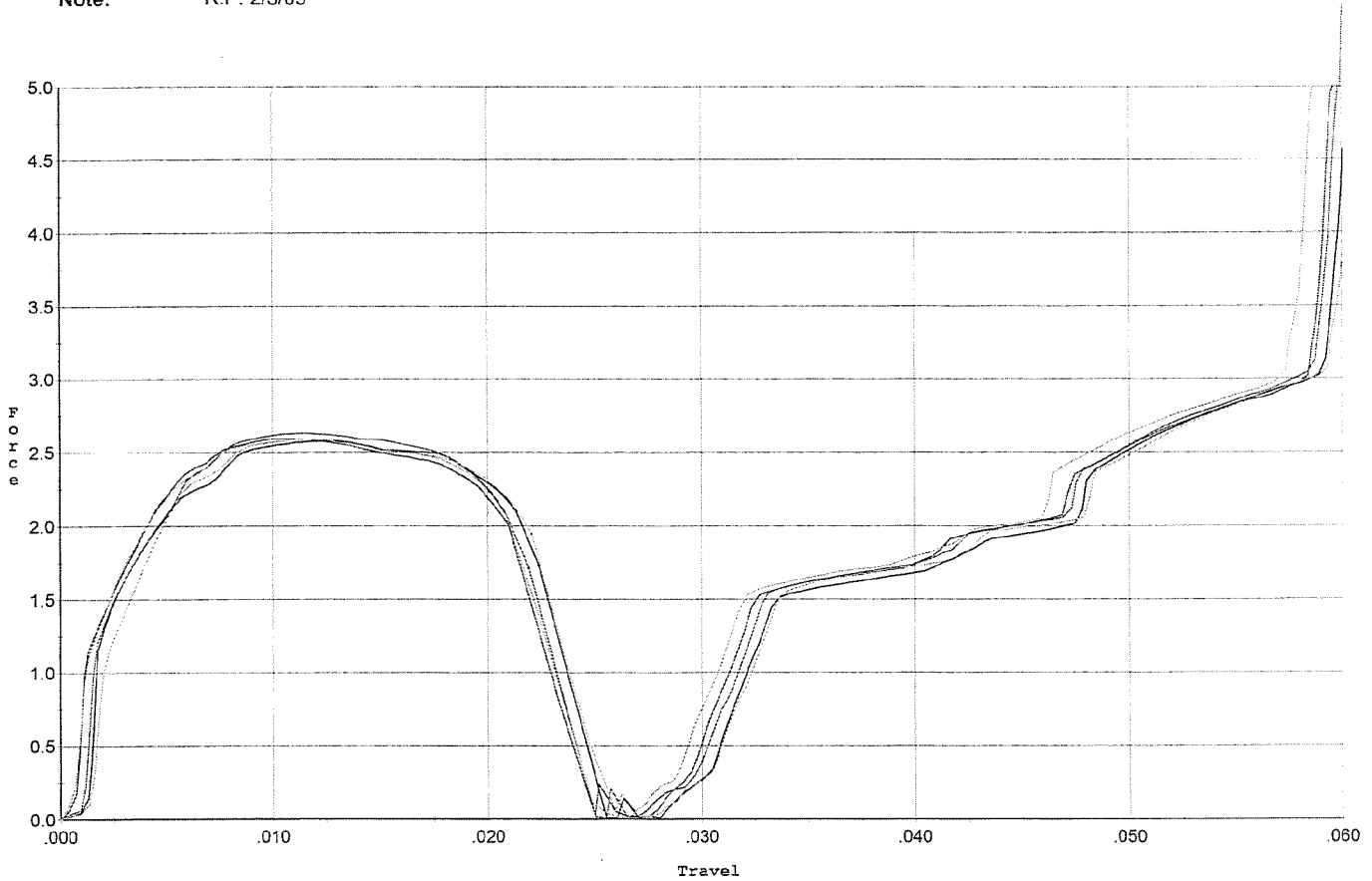
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.023	0.00	0.042	0.046		Set Trigger
2	2.661	0.023	0.00	0.042	0.046		Set Trigger
3	2.631	0.023	0.00	0.042	0.046		Set Trigger
4	2.680	0.023	0.00	0.042	0.046		Set Trigger
5	2.637	0.022	0.00	0.043	0.044		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



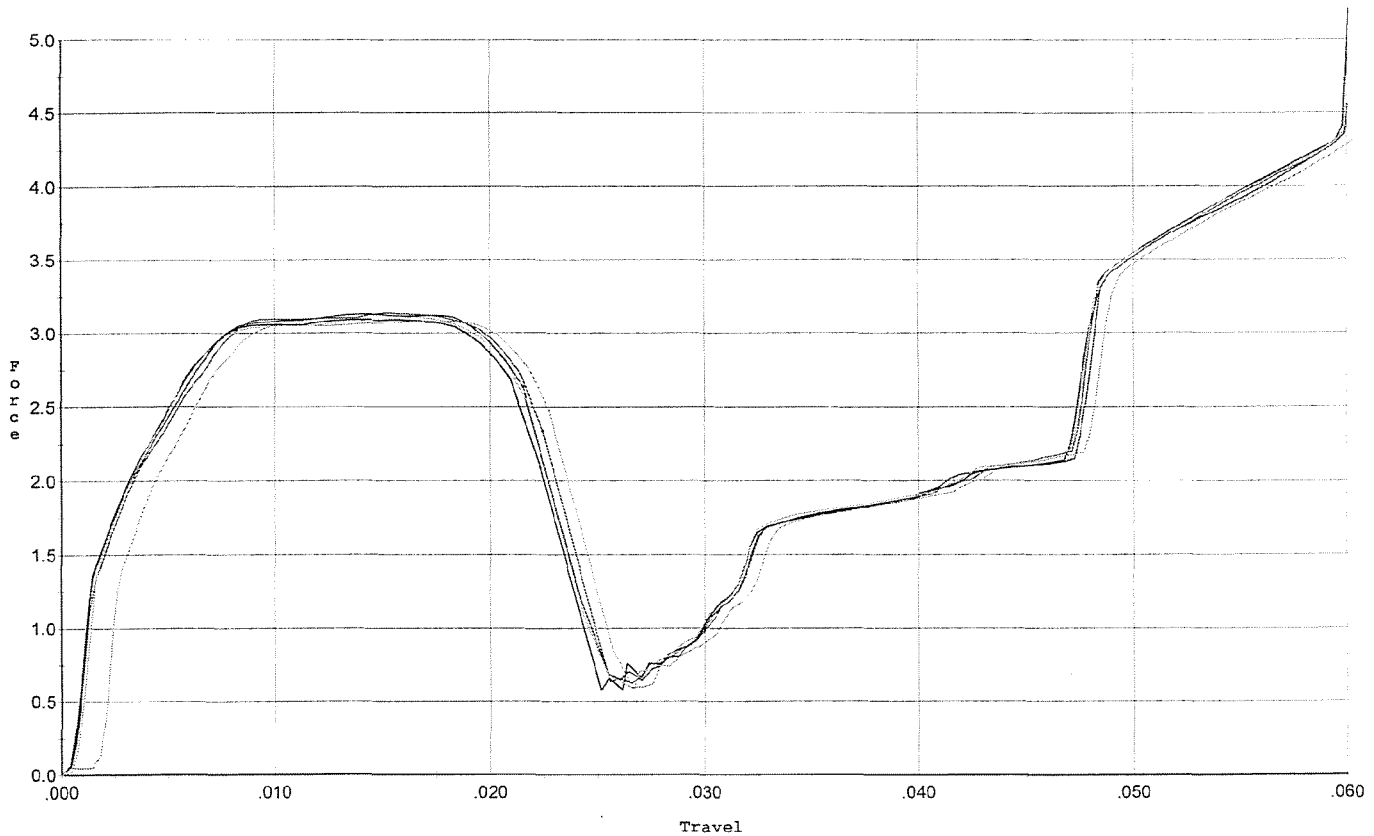
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.021	0.00	0.043	0.043		Set Trigger
2	2.575	0.022	0.00	0.042	0.045		Set Trigger
3	2.631	0.022	0.00	0.042	0.045		Set Trigger
4	2.589	0.022	0.00	0.043	0.044		Set Trigger
5	2.590	0.022	0.00	0.041	0.046		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



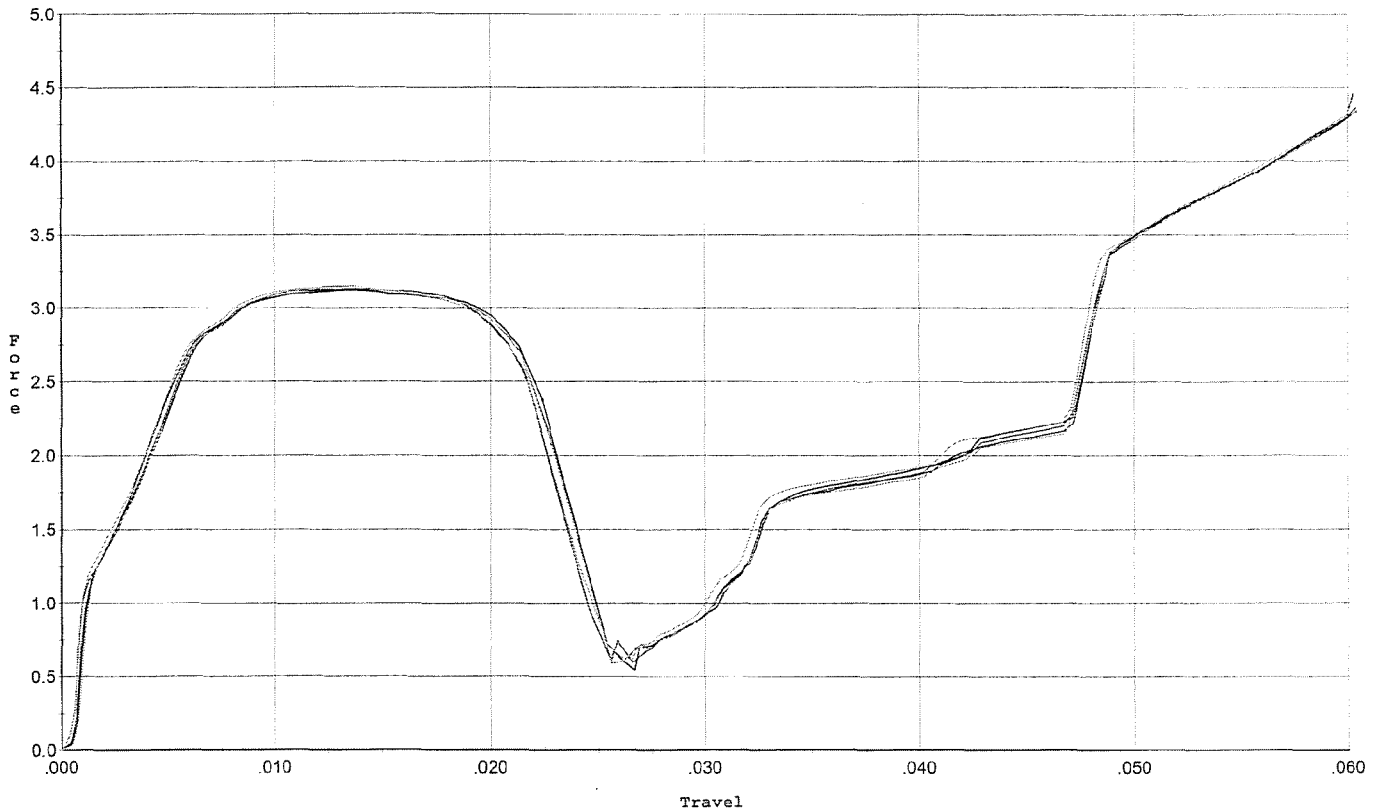
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.021	0.00	0.041	0.053		Set Trigger
2	3.091	0.022	0.00	0.042	0.055		Set Trigger
3	3.137	0.022	0.00	0.041	0.055		Set Trigger
4	3.107	0.022	0.00	0.041	0.053		Set Trigger
5	3.081	0.023	0.002	0.042	0.053		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



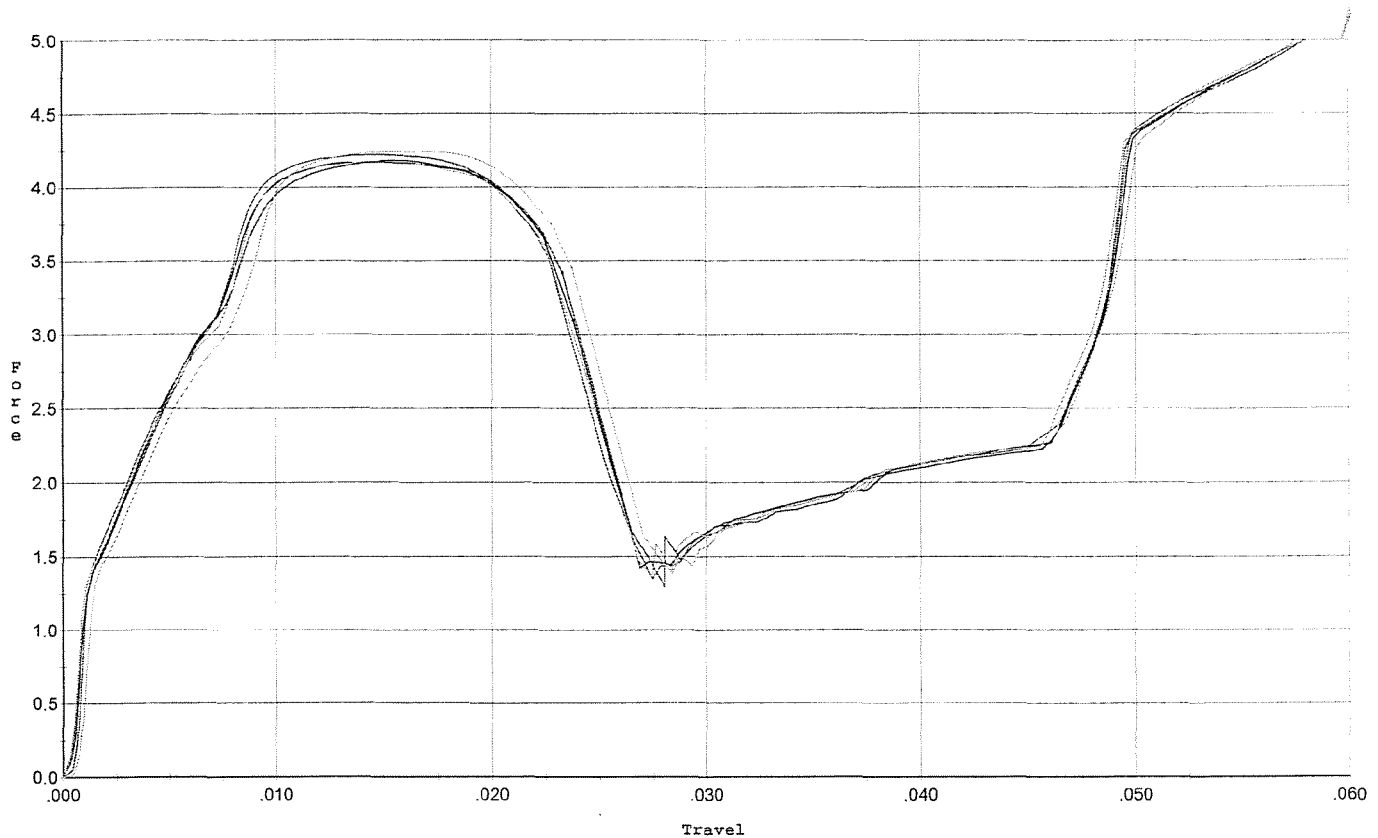
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.022	0.00	0.042	0.053		Set Trigger
2	3.119	0.022	0.00	0.041	0.054		Set Trigger
3	3.126	0.023	0.00	0.041	0.056		Set Trigger
4	3.146	0.023	0.00	0.042	0.055		Set Trigger
5	3.149	0.022	0.00	0.042	0.053		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



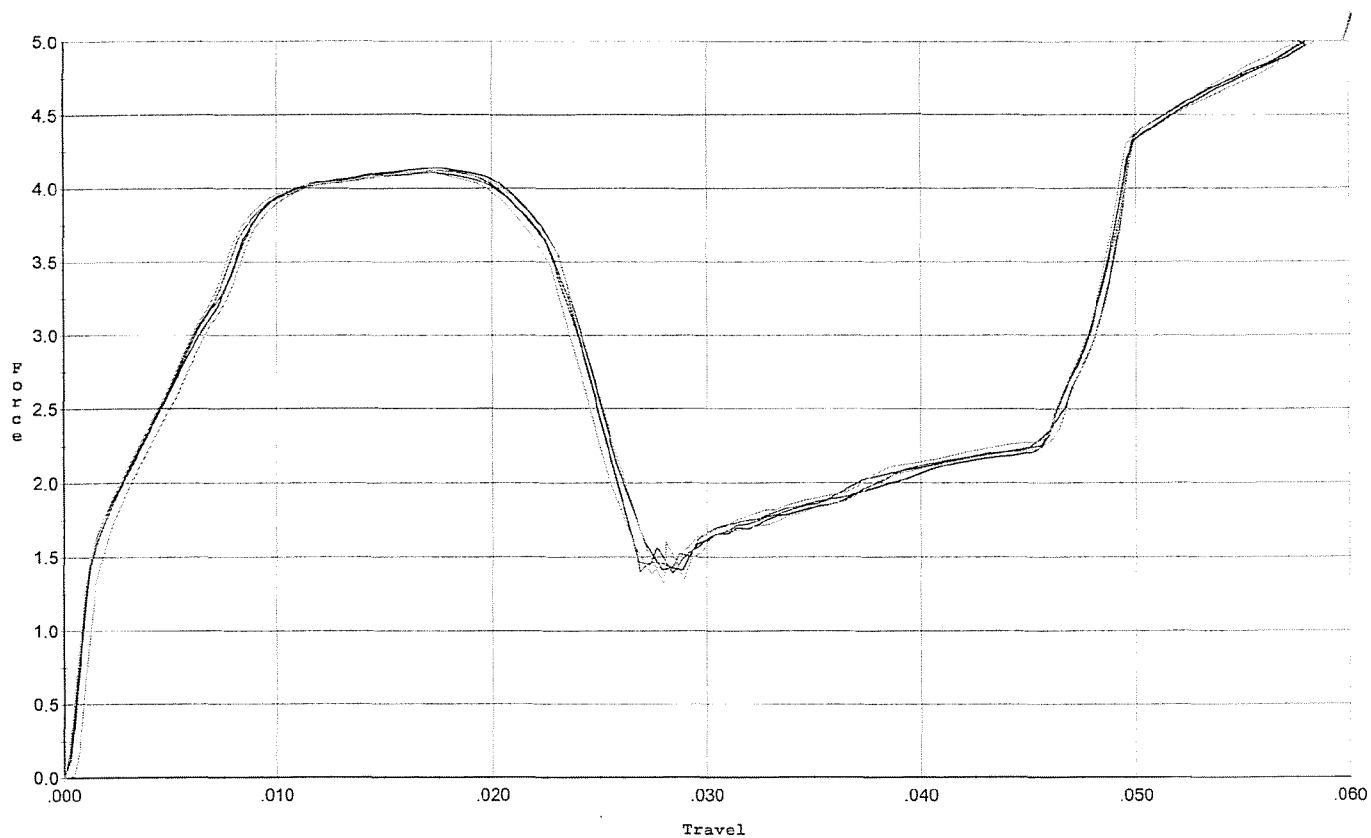
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.186	0.023	0.00	0.039	0.072		Set Trigger
2	4.172	0.024	0.00	0.039	0.074		Set Trigger
3	4.220	0.023	0.00	0.040	0.071		Set Trigger
4	4.247	0.024	0.00	0.039	0.073		Set Trigger
5	4.175	0.024	0.00	0.039	0.075		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



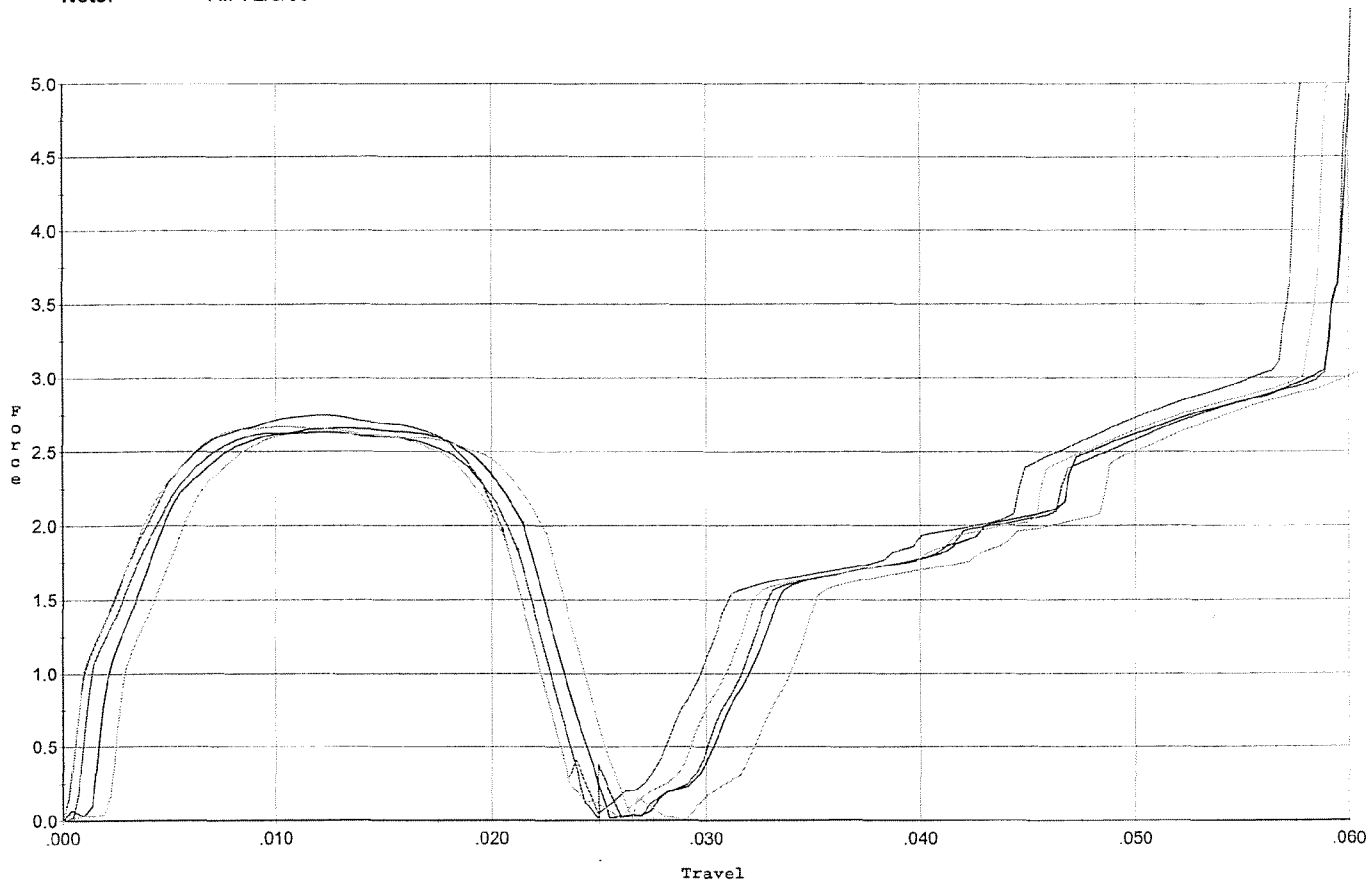
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.119	0.024	0.00	0.039	0.073		Set Trigger
2	4.138	0.023	0.00	0.039	0.072		Set Trigger
3	4.107	0.024	0.00	0.039	0.074		Set Trigger
4	4.110	0.023	0.00	0.040	0.070		Set Trigger
5	4.120	0.023	0.00	0.040	0.070		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



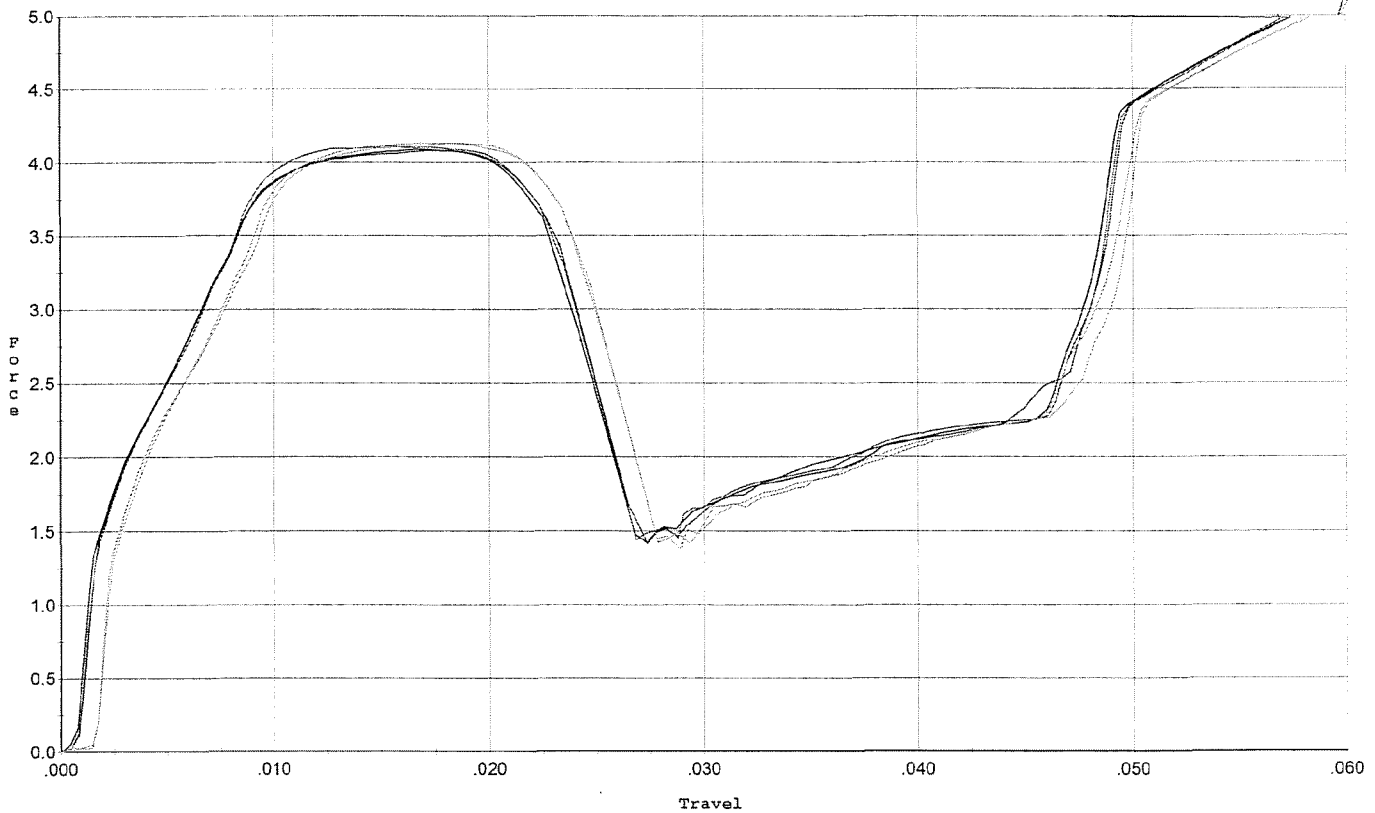
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.634	0.021	0.00	0.043	0.044		Set Trigger
2	2.661	0.021	0.00	0.043	0.044		Set Trigger
3	2.747	0.020	0.00	0.041	0.044		Set Trigger
4	2.672	0.021	0.00	0.043	0.044		Set Trigger
5	2.628	0.023	0.00	0.044	0.044		Set Trigger

Aug 2.66

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.081	0.023	0.00	0.040	0.070		Set Trigger
2	4.091	0.024	0.00	0.039	0.073		Set Trigger
3	4.107	0.024	0.00	0.040	0.071		Set Trigger
4	4.131	0.025	0.00	0.040	0.074		Set Trigger
5	4.131	0.025	0.002	0.039	0.073		Set Trigger

Avg 4.10