

66810352

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



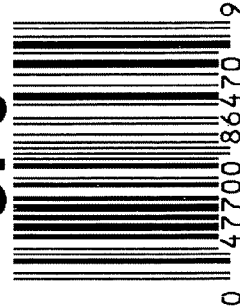
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810352

UPC



BM FORM

GUN SERIAL # G 6810352

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	SP
475	DRILL AND TAP SIGHT HOLES	FEB 12 2009	2-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	2/13/09	(H)
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-20-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-20-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-20-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-23-09	L. N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

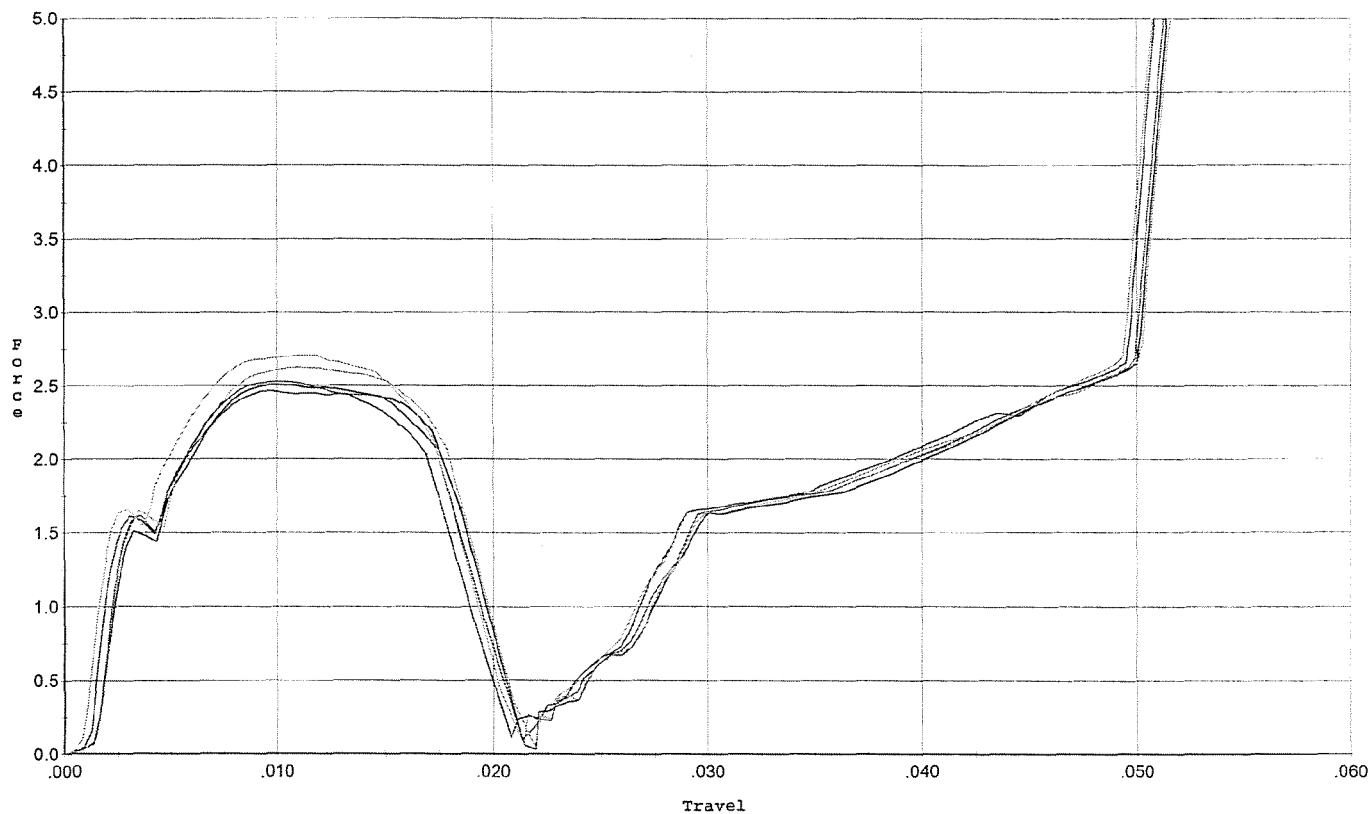
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>7</u> <u>7</u>	2-27-09	WN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	2-27-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	2-27-09	WN
	J) ASSEMBLE STOCK		2-23-09	RP
	K) ASSEMBLE SWIVEL STUDS		2-27-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-24-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-24-09	RP
670	FINAL INSPECTION A) HEADSPACE		2-27-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.43</u> <u>2.41</u> <u>2.42</u> <u>2.36</u>	2-25-09	WN
	C) FUNCTION		2-27-09	WN
690	PACK		2-3-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



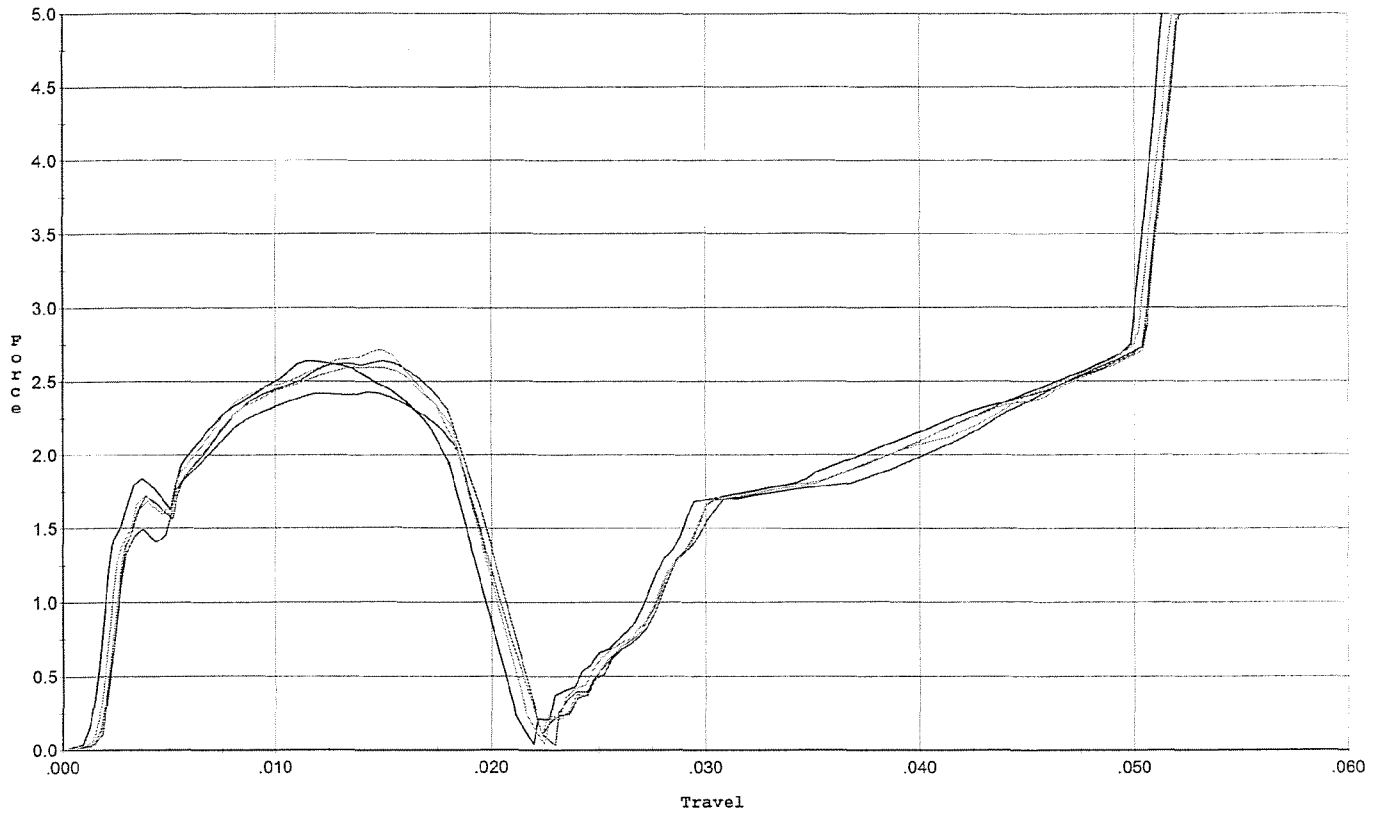
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.017	0.00	0.038	0.031		Set Trigger
2	2.508	0.018	0.005	0.038	0.034		Set Trigger
3	2.529	0.017	0.00	0.038	0.032		Set Trigger
4	2.706	0.017	0.00	0.037	0.035		Set Trigger
5	2.628	0.018	0.005	0.038	0.034		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



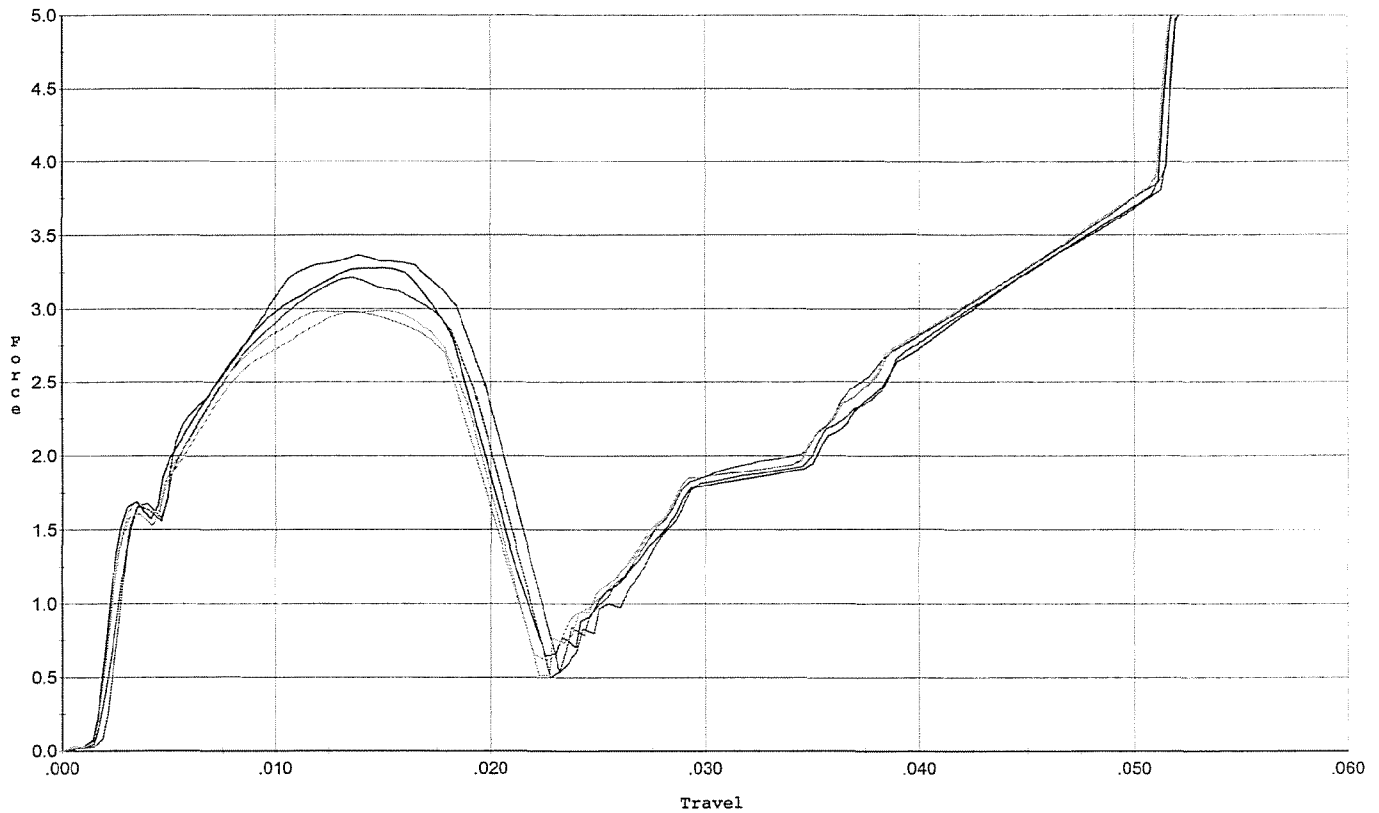
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.429	0.018	0.00	0.038	0.032		Set Trigger
2	2.638	0.018	0.00	0.037	0.034		Set Trigger
3	2.640	0.020	0.005	0.037	0.036		Set Trigger
4	2.719	0.018	0.00	0.037	0.035		Set Trigger
5	2.597	0.018	0.00	0.038	0.033		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



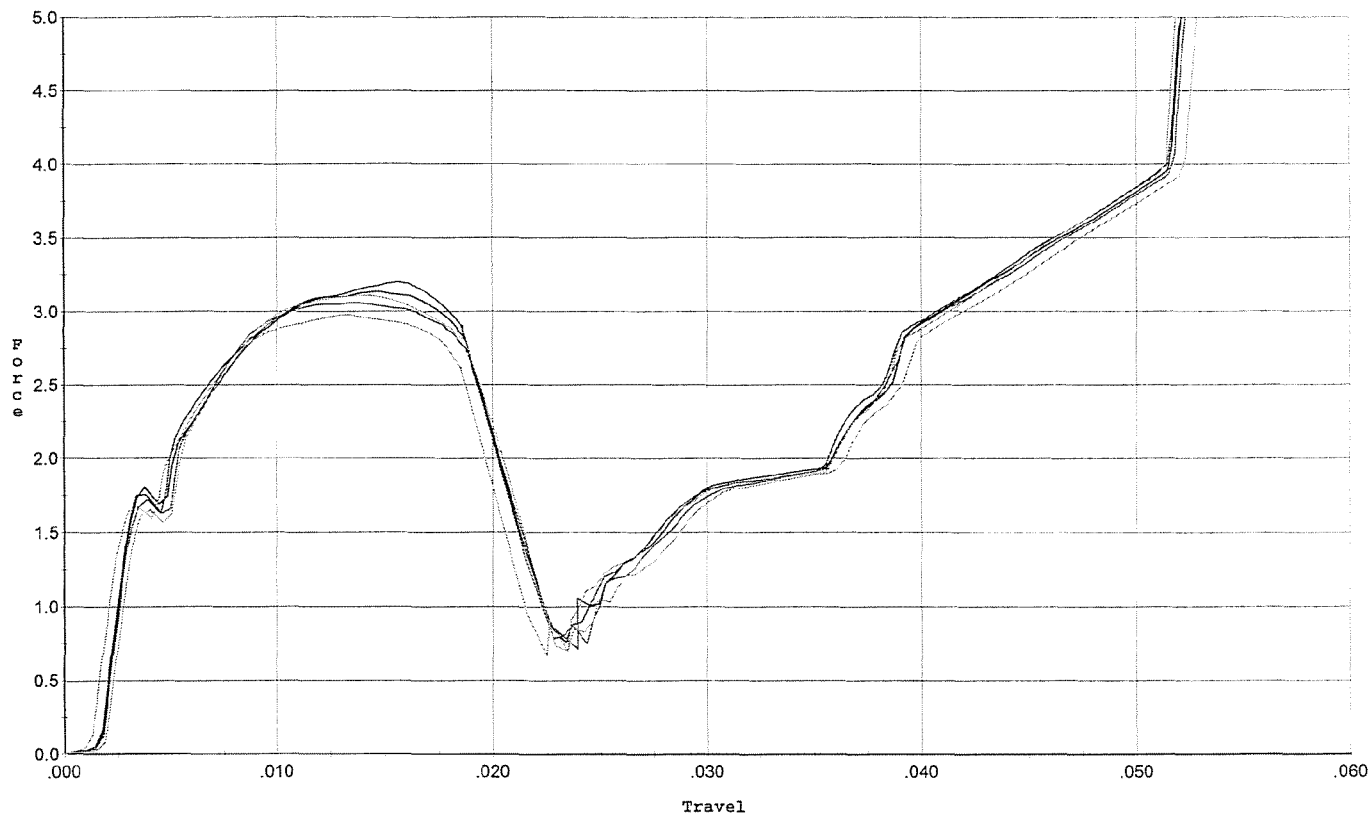
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.364	0.020	0.005	0.035	0.045		Set Trigger
2	3.279	0.018	0.00	0.036	0.041		Set Trigger
3	3.212	0.019	0.00	0.036	0.042		Set Trigger
4	2.990	0.019	0.00	0.036	0.039		Set Trigger
5	2.986	0.018	0.005	0.036	0.038		Set Trigger

A-3-16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



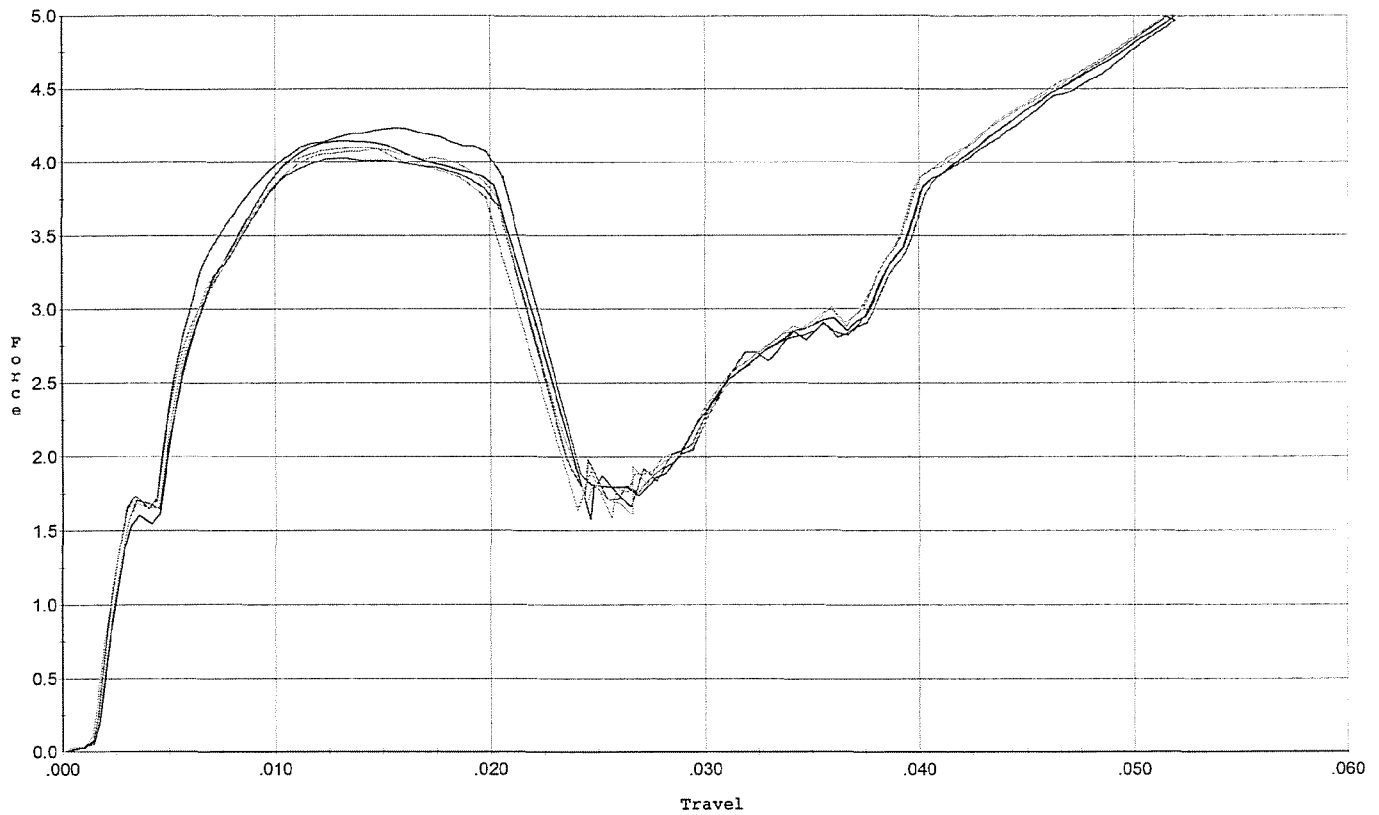
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.199	0.019	0.005	0.036	0.042		Set Trigger
2	3.135	0.019	0.00	0.036	0.041		Set Trigger
3	3.055	0.019	0.00	0.036	0.041		Set Trigger
4	3.110	0.020	0.00	0.036	0.044		Set Trigger
5	2.974	0.019	0.00	0.036	0.040		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



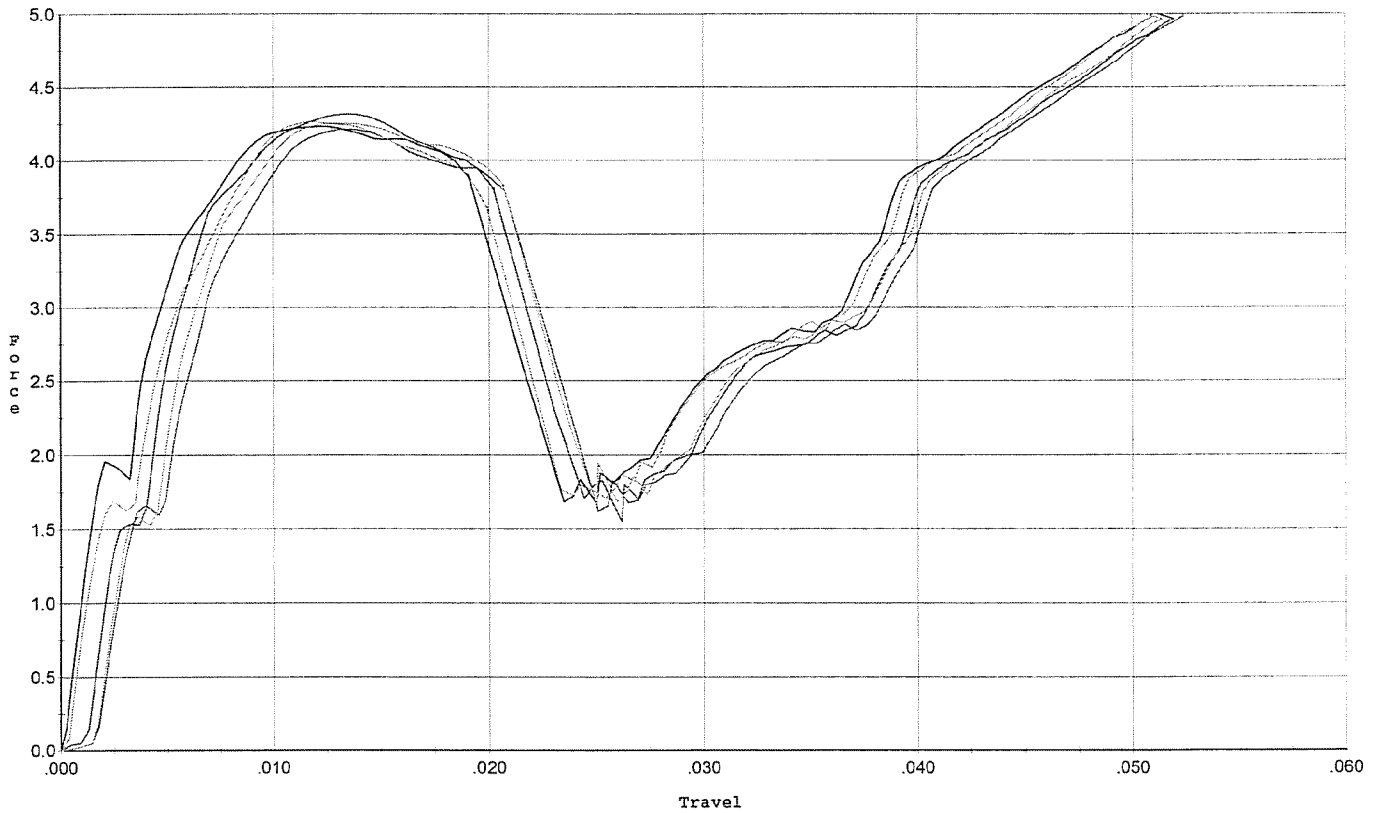
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.021	0.00	0.032	0.061		Set Trigger
2	4.144	0.022	0.00	0.032	0.063		Set Trigger
3	4.026	0.020	0.005	0.032	0.057		Set Trigger
4	4.089	0.020	0.005	0.032	0.058		Set Trigger
5	4.101	0.020	0.00	0.032	0.056		Set Trigger

A-4-11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



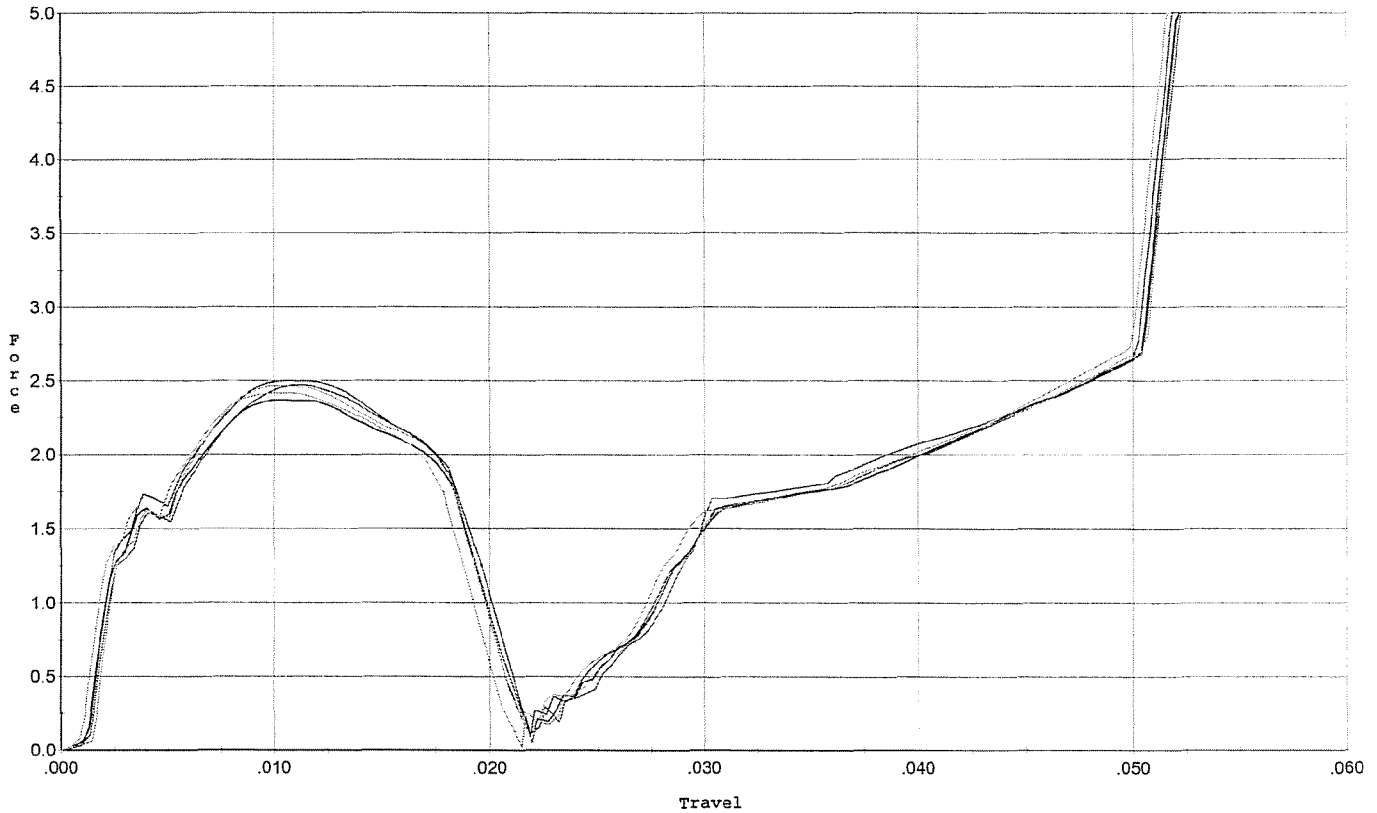
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.315	0.020	0.00	0.032	0.061		Set Trigger
2	4.229	0.019	0.003	0.032	0.060		Set Trigger
3	4.211	0.023	0.00	0.032	0.065		Set Trigger
4	4.251	0.021	0.00	0.032	0.060		Set Trigger
5	4.260	0.020	0.00	0.032	0.060		Set Trigger

A. 4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



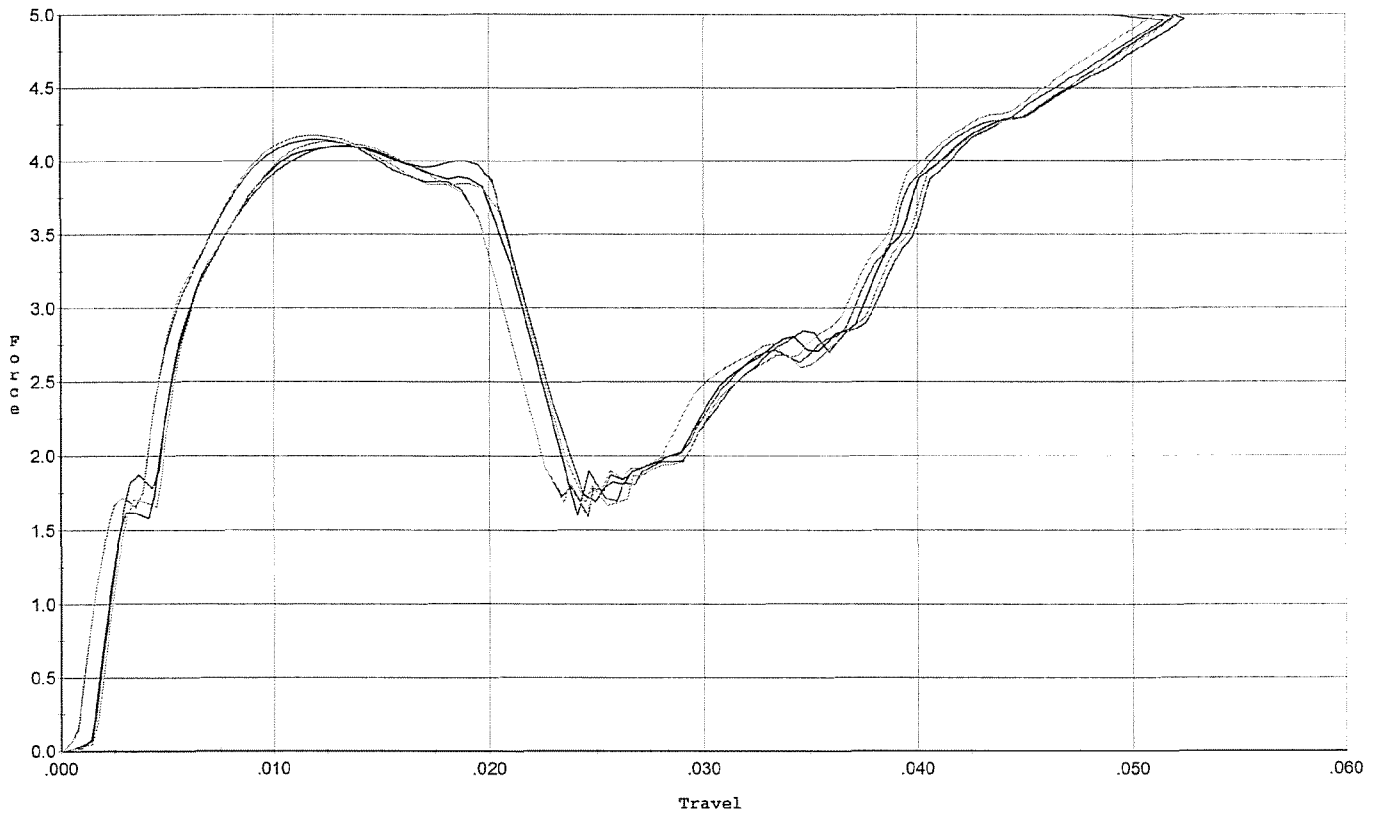
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.020	0.00	0.038	0.035		Set Trigger
2	2.369	0.018	0.00	0.038	0.032		Set Trigger
3	2.470	0.018	0.00	0.038	0.032		Set Trigger
4	2.415	0.018	0.00	0.038	0.032		Set Trigger
5	2.467	0.018	0.00	0.038	0.032		Set Trigger

A.2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.020	0.00	0.033	0.058		Set Trigger
2	4.103	0.021	0.004	0.032	0.060		Set Trigger
3	4.144	0.019	0.00	0.033	0.057		Set Trigger
4	4.173	0.019	0.00	0.033	0.057		Set Trigger
5	4.128	0.020	0.005	0.033	0.058		Set Trigger

A. 4.12