

66810355-

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

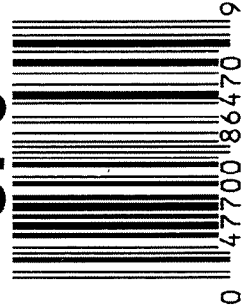
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810355

UPC



GUN SERIAL # G 6810355

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE		2-11-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	TL
480	MAGNAFLUX BBL ACTION		2/13/09	AD
490	MAGNAFLUX BOLT		2/13/09	MS
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/21	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

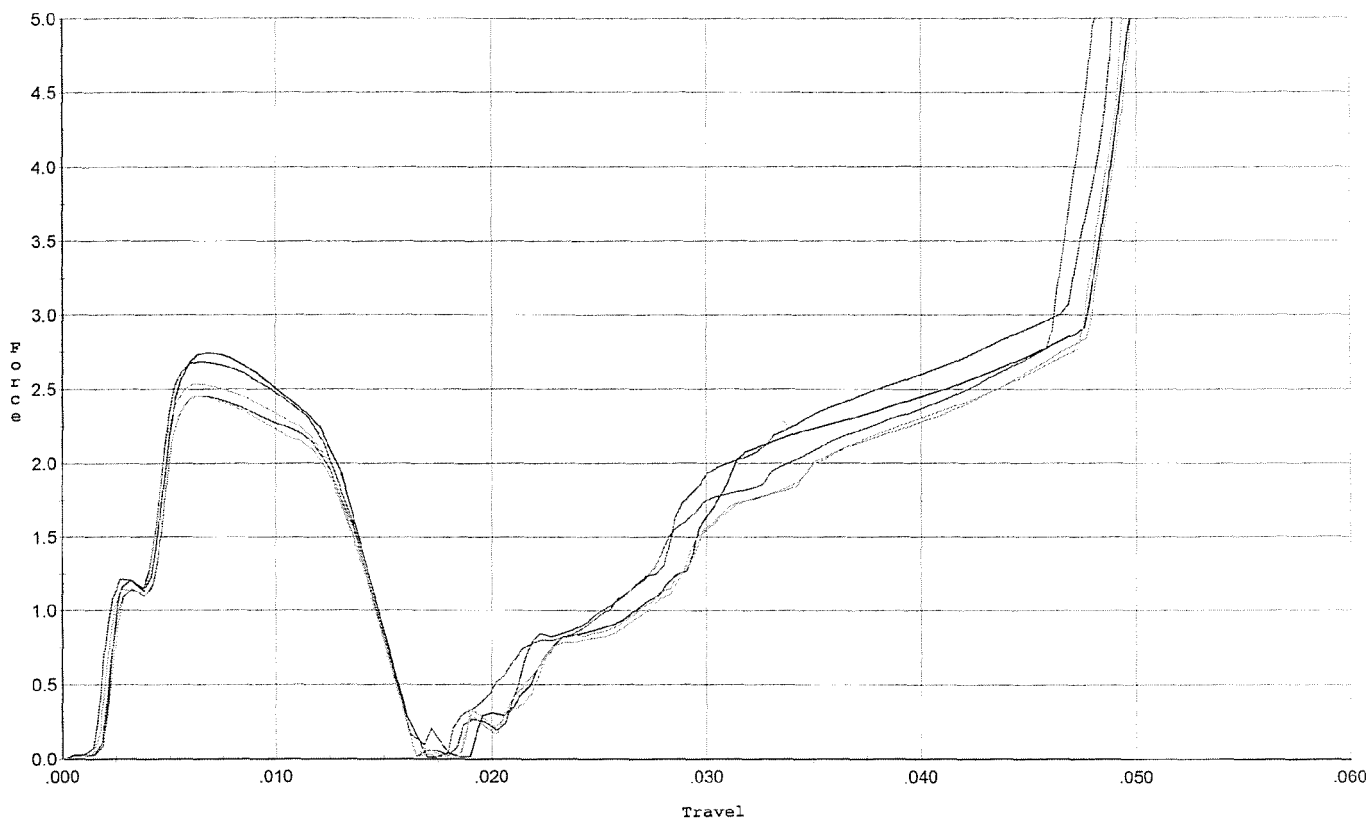
560	BARBER - M24 0130627 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u> <u>6</u> <u>8</u>	2-27-09	NR
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u> <u>4.5</u> <u>4.5</u>	2-27-09	NR
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	2-27-09	NR
	J) ASSEMBLE STOCK			2-24-09	RP
	K) ASSEMBLE SWIVEL STUDS			2-27-09	NR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS PASS FAIL FAIL	2-25-09	RP
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			2-25-09	RP
670	FINAL INSPECTION A) HEADSPACE			2-27-09	NR
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.48</u> <u>2.43</u> <u>2.37</u> <u>2.34</u>	2-25-09	NR
	C) FUNCTION			2-27-09	NR
690	PACK			2-27-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



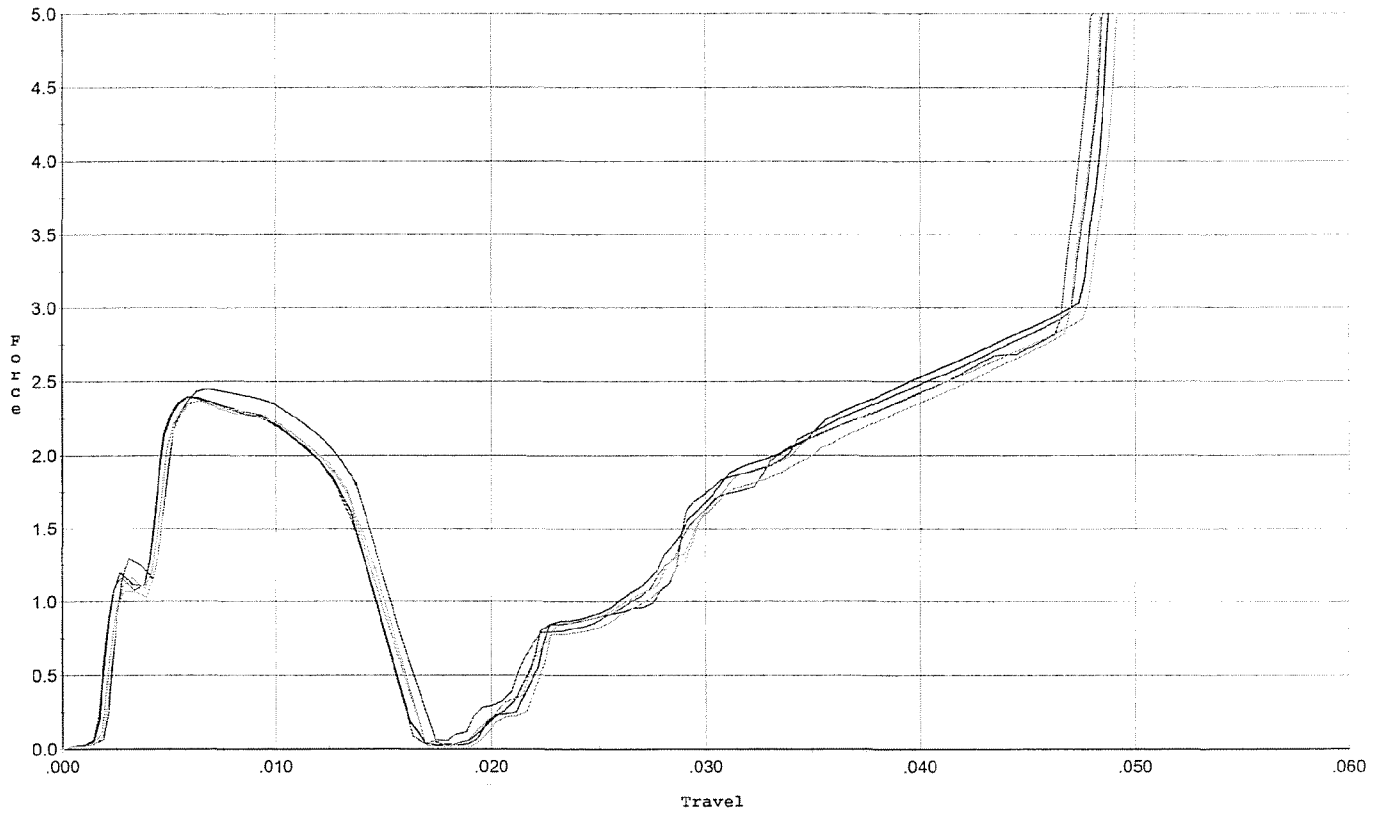
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.014	0.004	0.039	0.023		Set Trigger
2	2.747	0.013	0.00	0.040	0.022		Set Trigger
3	2.457	0.014	0.00	0.039	0.021		Set Trigger
4	2.535	0.014	0.004	0.040	0.023		Set Trigger
5	2.454	0.014	0.00	0.040	0.021		Set Trigger

A-2.57

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



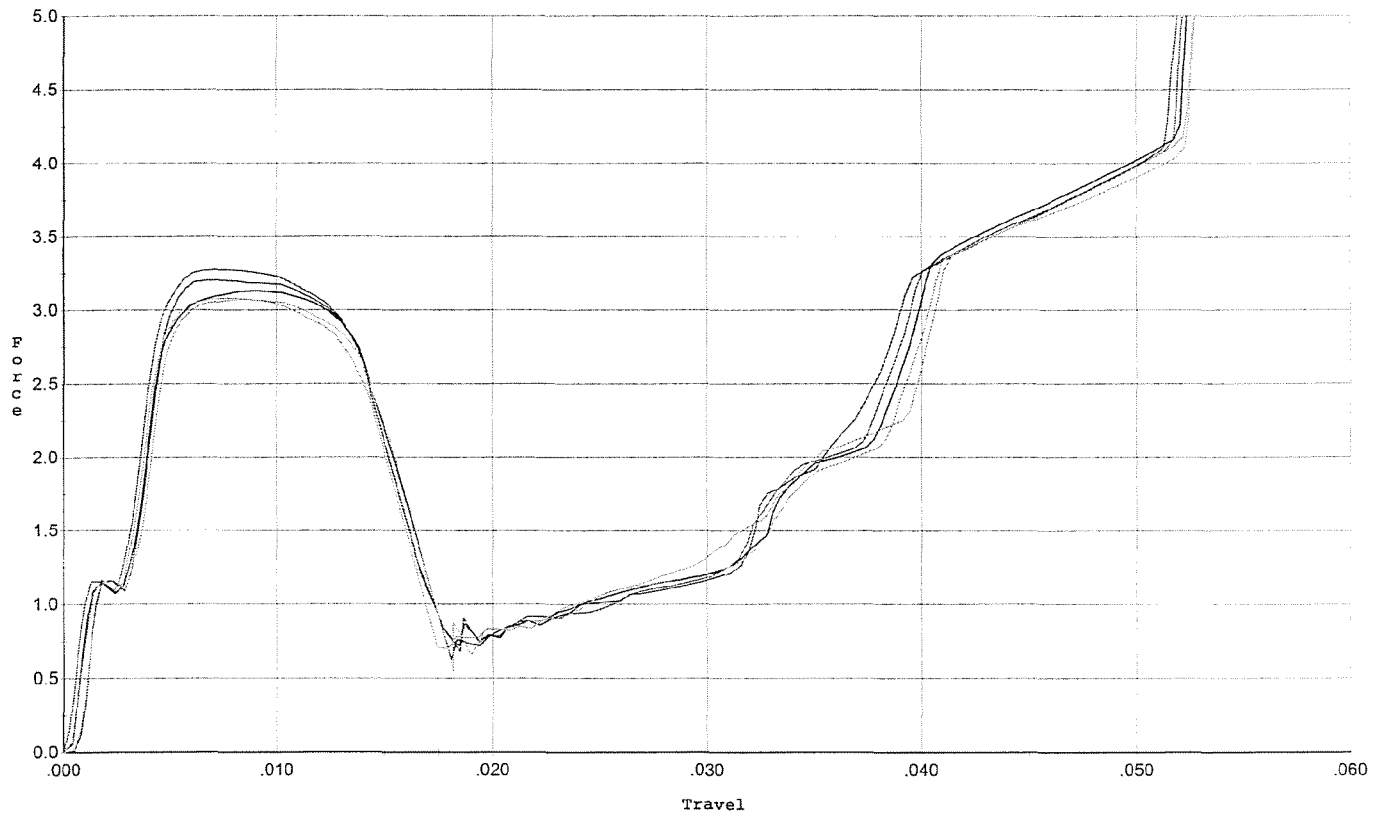
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.454	0.014	0.002	0.038	0.022		Set Trigger
2	2.396	0.014	0.004	0.039	0.021		Set Trigger
3	2.398	0.014	0.00	0.038	0.022		Set Trigger
4	2.364	0.015	0.004	0.038	0.022		Set Trigger
5	2.364	0.013	0.00	0.039	0.021		Set Trigger

A-2.39

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



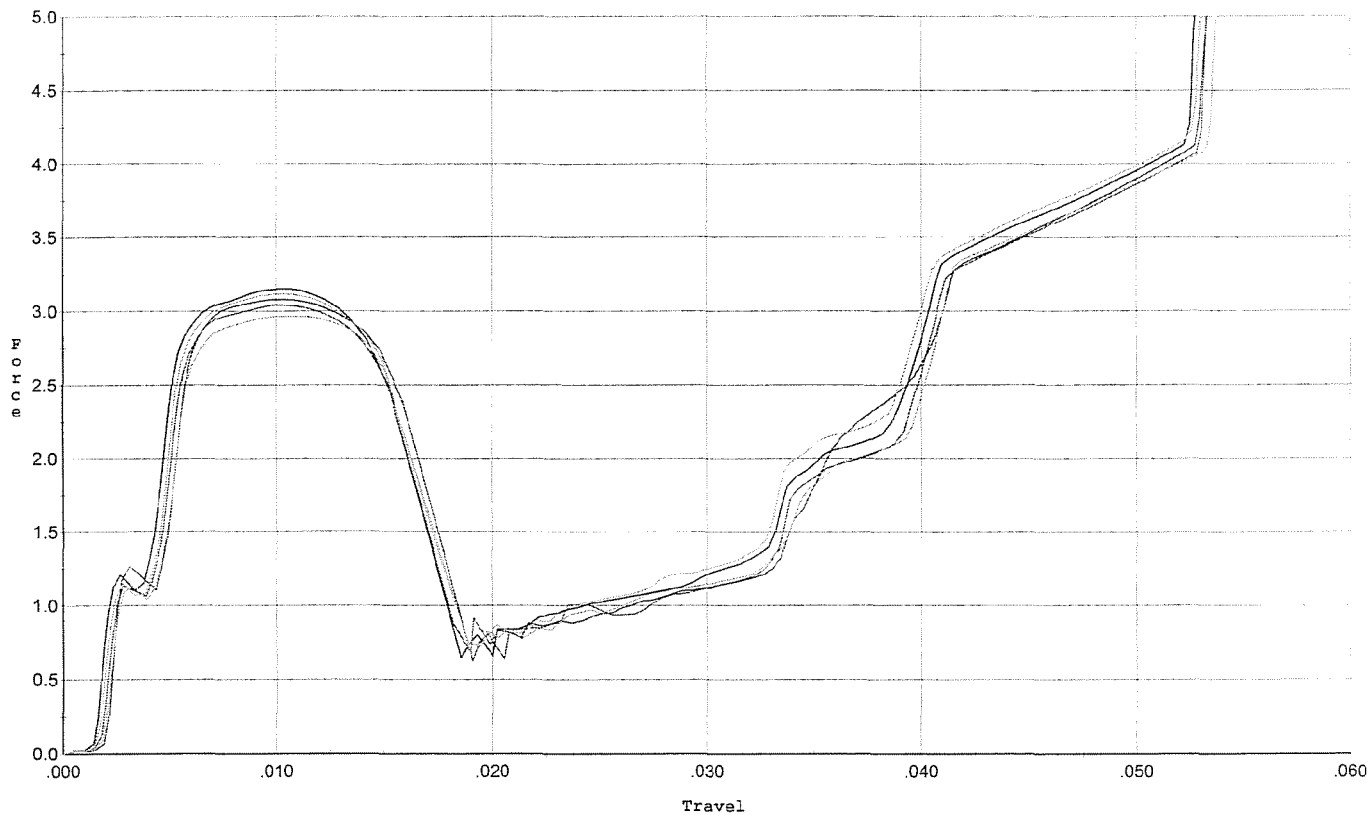
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.206	0.014	0.00	0.039	0.031		Set Trigger
2	3.130	0.016	0.00	0.039	0.034		Set Trigger
3	3.274	0.014	0.003	0.039	0.032		Set Trigger
4	3.070	0.015	0.00	0.040	0.033		Set Trigger
5	3.080	0.014	0.00	0.040	0.031		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



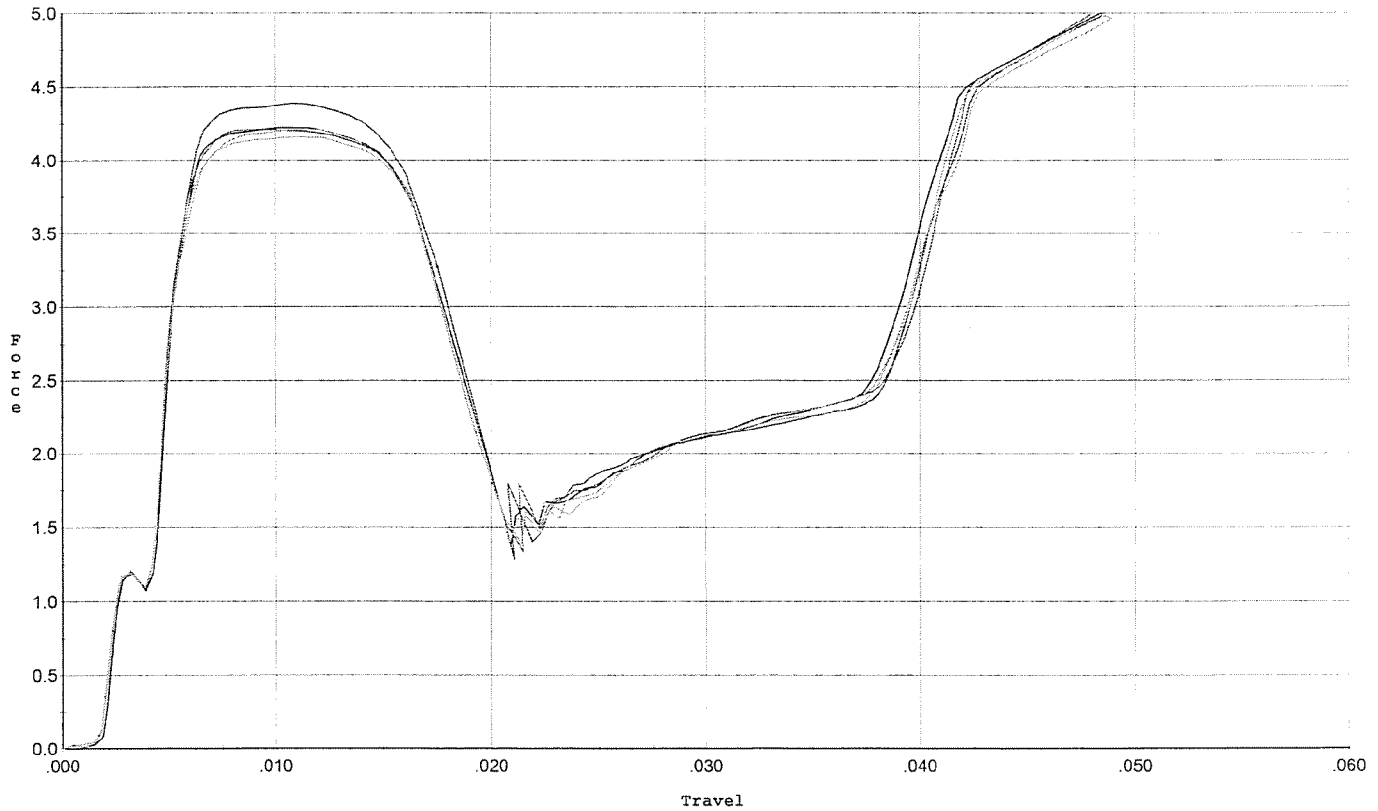
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.079	0.016	0.005	0.040	0.032		Set Trigger
2	3.150	0.015	0.00	0.040	0.032		Set Trigger
3	3.042	0.015	0.004	0.040	0.031		Set Trigger
4	3.116	0.015	0.00	0.039	0.031		Set Trigger
5	2.964	0.017	0.00	0.040	0.033		Set Trigger

A-3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



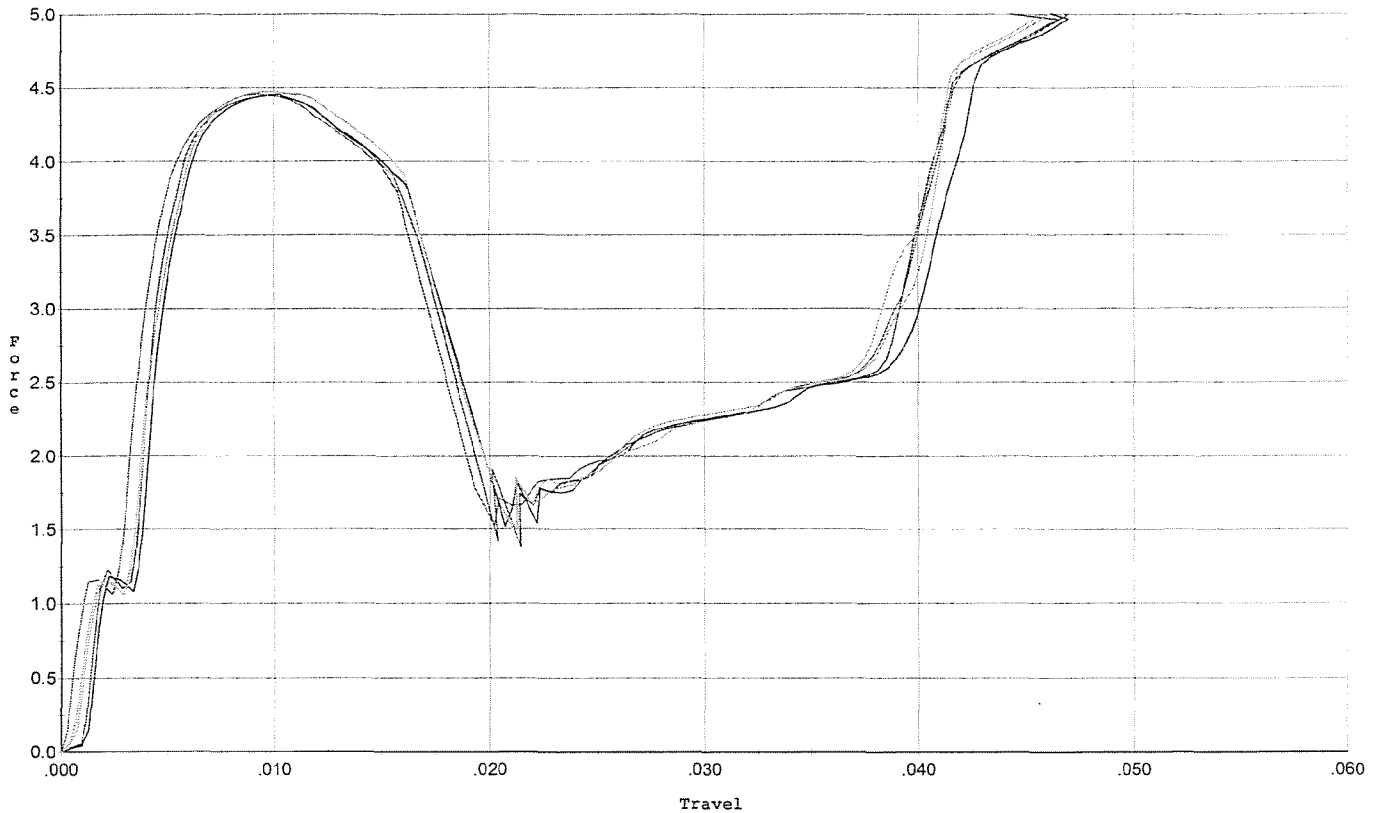
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.387	0.018	0.00	0.037	0.050		Set Trigger
2	4.222	0.018	0.00	0.037	0.051		Set Trigger
3	4.208	0.016	0.00	0.037	0.046		Set Trigger
4	4.161	0.016	0.00	0.037	0.045		Set Trigger
5	4.208	0.016	0.00	0.037	0.045		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



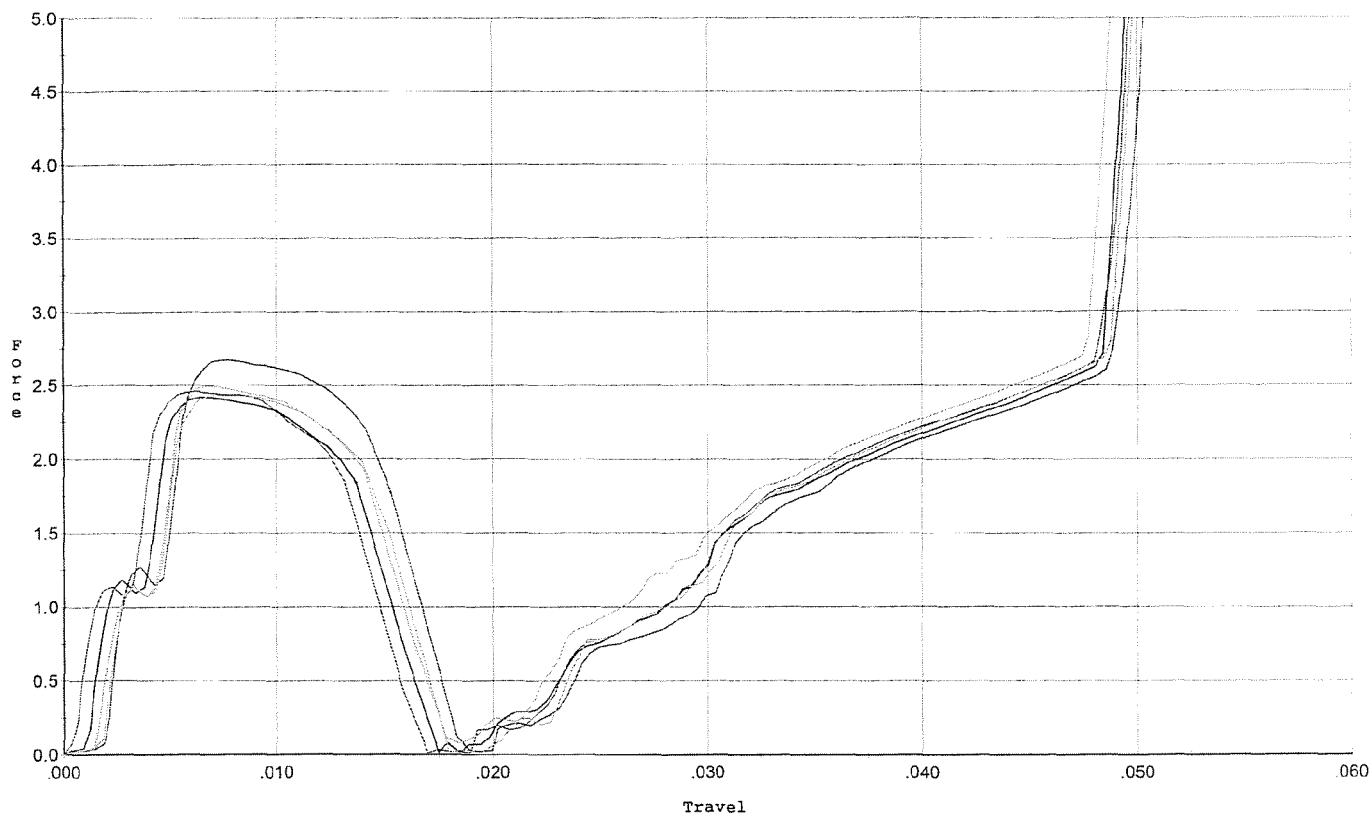
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.447	0.017	0.00	0.034	0.050		Set Trigger
2	4.451	0.016	0.004	0.035	0.047		Set Trigger
3	4.456	0.016	0.00	0.035	0.048		Set Trigger
4	4.471	0.016	0.003	0.034	0.048		Set Trigger
5	4.474	0.016	0.00	0.034	0.048		Set Trigger

A-4-46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



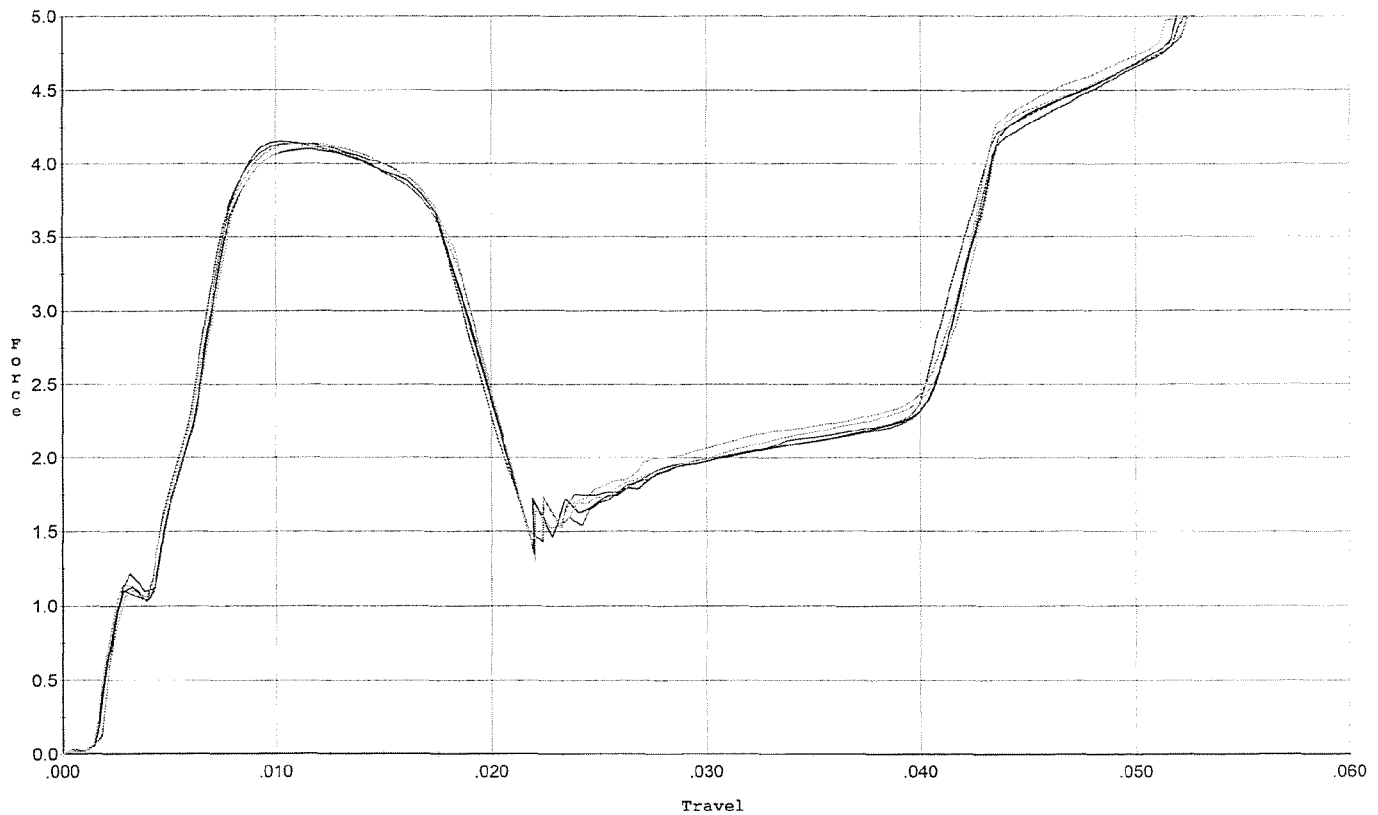
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.674	0.015	0.00	0.039	0.027		Set Trigger
2	2.416	0.014	0.00	0.039	0.023		Set Trigger
3	2.458	0.013	0.00	0.040	0.023		Set Trigger
4	2.496	0.014	0.00	0.038	0.023		Set Trigger
5	2.431	0.015	0.00	0.039	0.024		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.019	0.00	0.037	0.051		Set Trigger
2	4.097	0.019	0.00	0.037	0.050		Set Trigger
3	4.136	0.018	0.004	0.038	0.046		Set Trigger
4	4.124	0.018	0.00	0.037	0.048		Set Trigger
5	4.142	0.019	0.004	0.036	0.049		Set Trigger

A-4.13