

G6810359

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



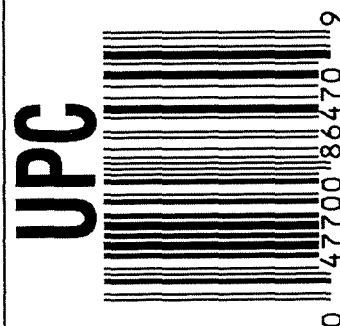
BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810359



GUN SERIAL # G6810359

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-9-09	SP
475	DRILL AND TAP SIGHT HOLES	FEB 10 2009	2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	2/13/09	SP
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		16-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2/27/09	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

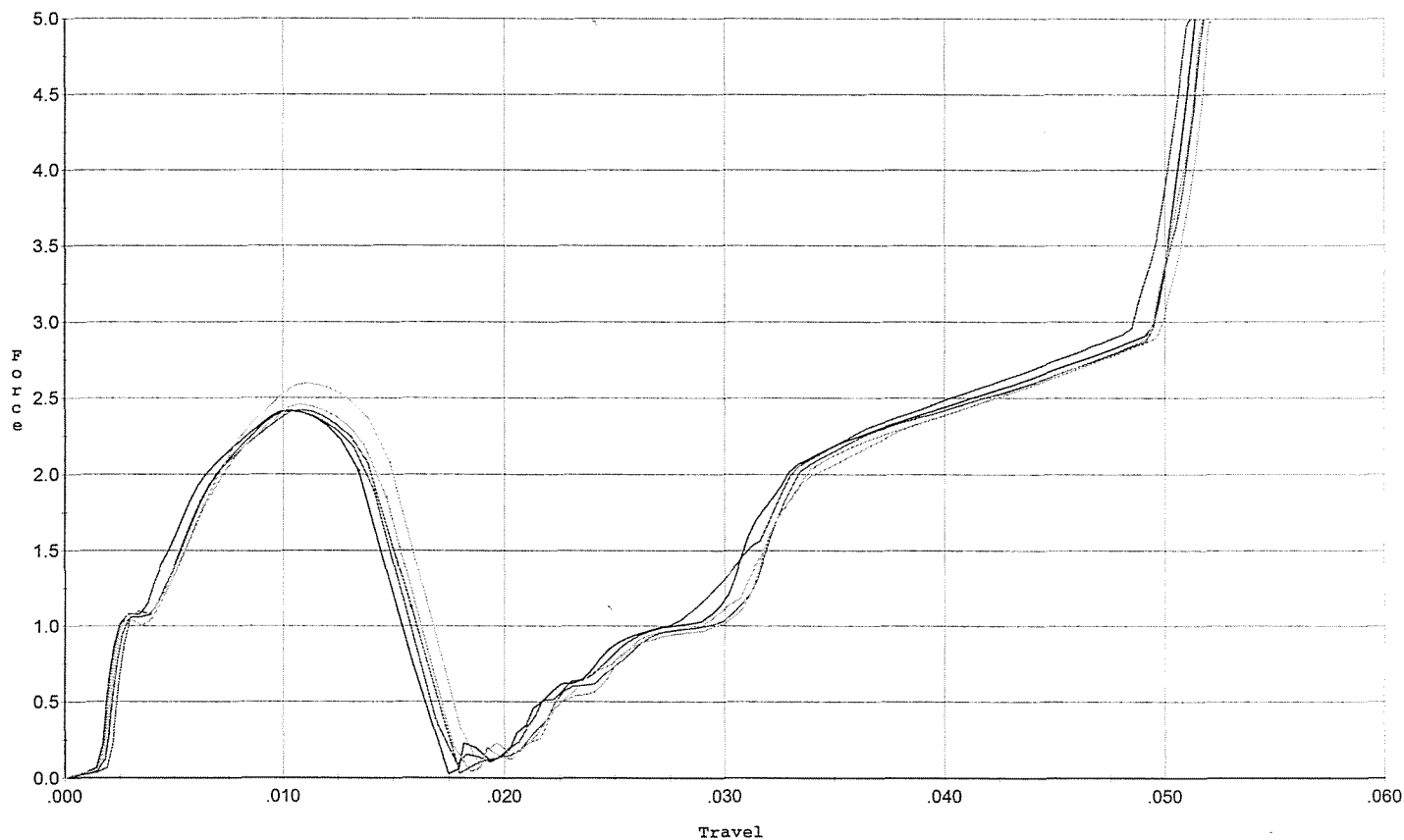
OP #	DESCRIPTION	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	3-6-09	WW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-6-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	3-6-09	WW
	J) ASSEMBLE STOCK		3-4-09	RP
	K) ASSEMBLE SWIVEL STUDS		3-6-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-5-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-5-09	RP
670	FINAL INSPECTION A) HEADSPACE		3-6-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.66</u> <u>2.59</u> <u>2.59</u> <u>2.58</u>	3-6-09	WW
	C) FUNCTION		3-6-09	WW
690	PACK		3/6/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



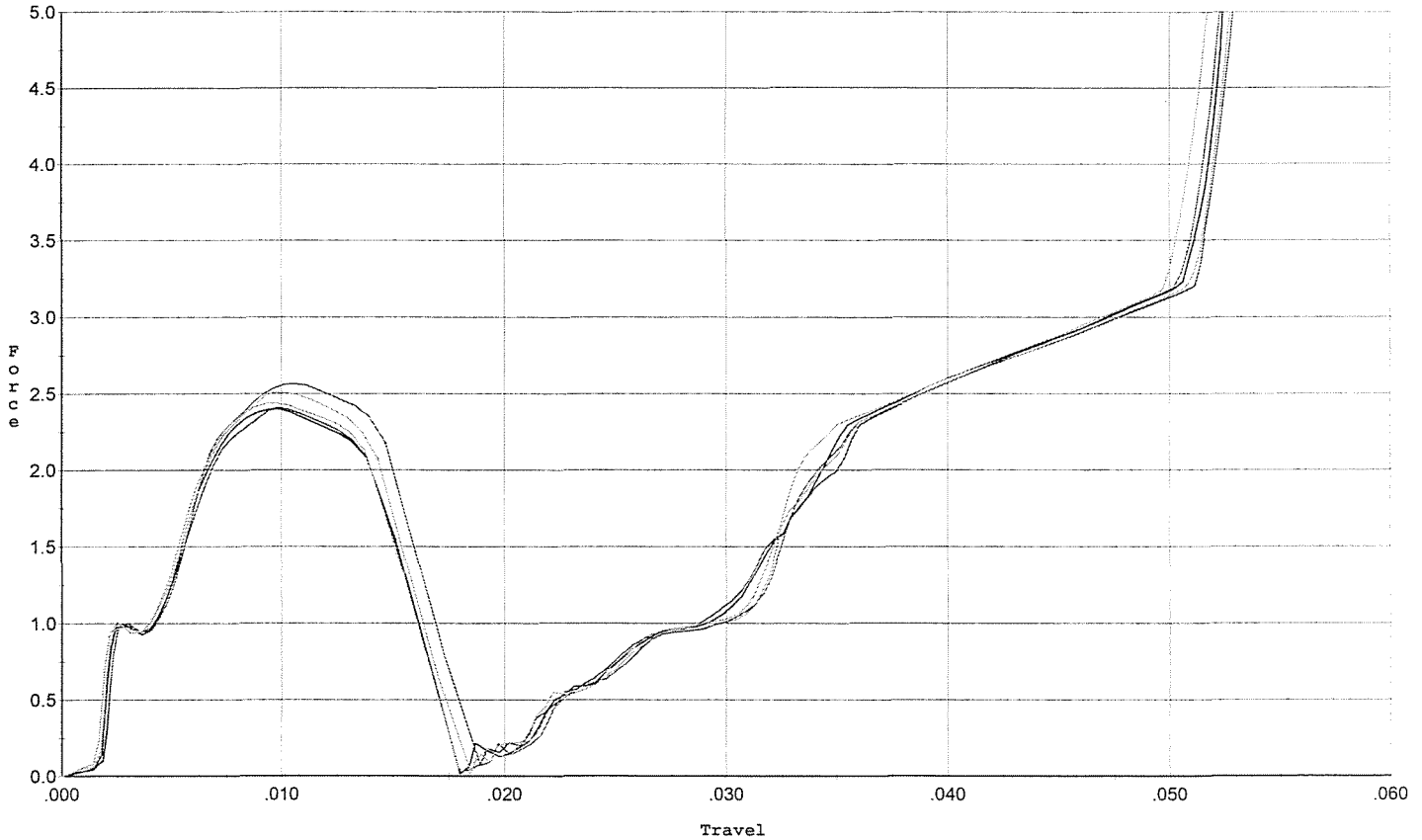
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.014	0.00	0.040	0.022		Set Trigger
2	2.416	0.013	0.00	0.041	0.021		Set Trigger
3	2.421	0.016	0.00	0.040	0.024		Set Trigger
4	2.599	0.015	0.00	0.040	0.024		Set Trigger
5	2.458	0.015	0.00	0.040	0.023		Set Trigger

A.2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



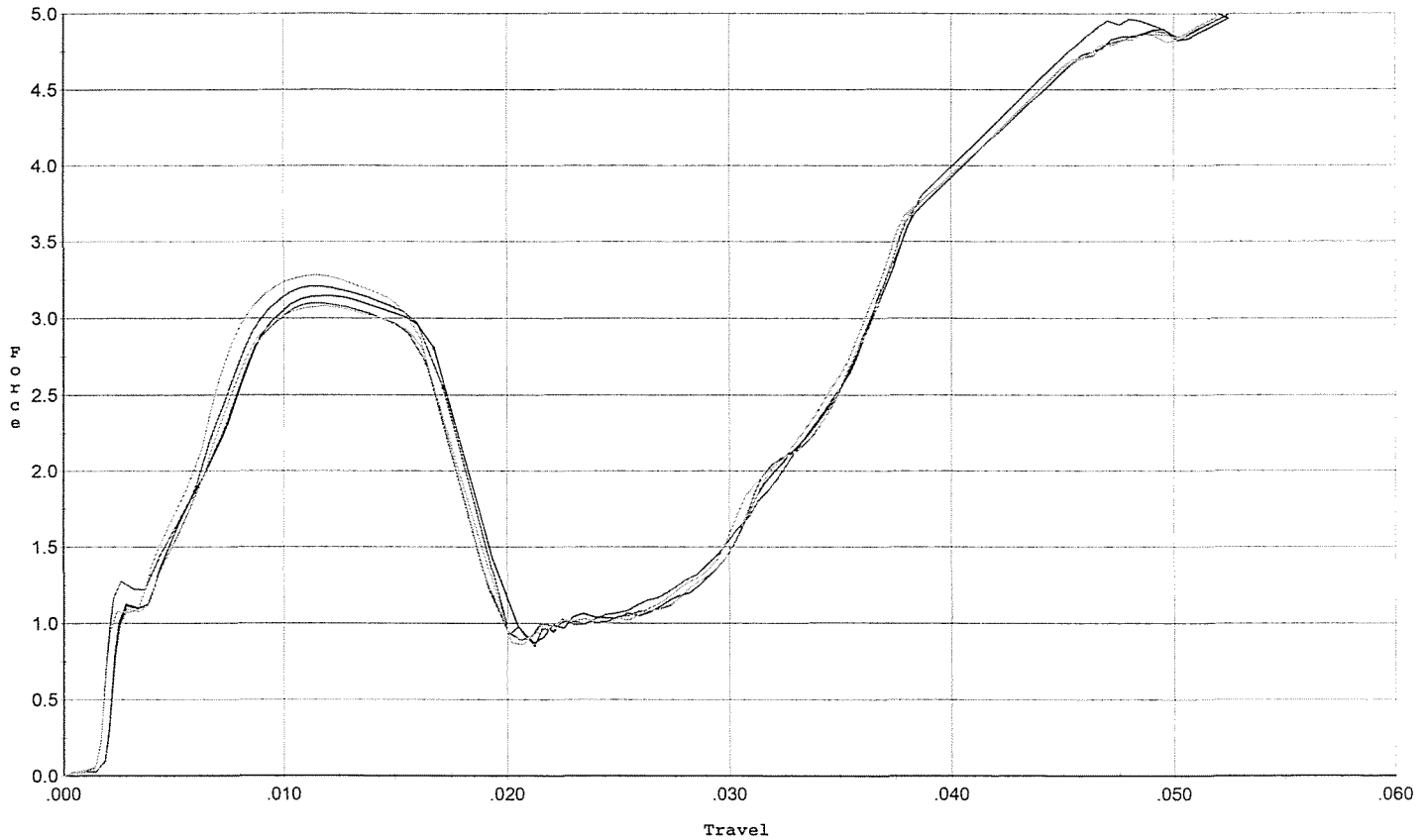
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.410	0.015	0.00	0.041	0.023		Set Trigger
2	2.402	0.015	0.004	0.041	0.023		Set Trigger
3	2.564	0.015	0.004	0.040	0.024		Set Trigger
4	2.437	0.015	0.004	0.040	0.024		Set Trigger
5	2.512	0.014	0.004	0.041	0.023		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



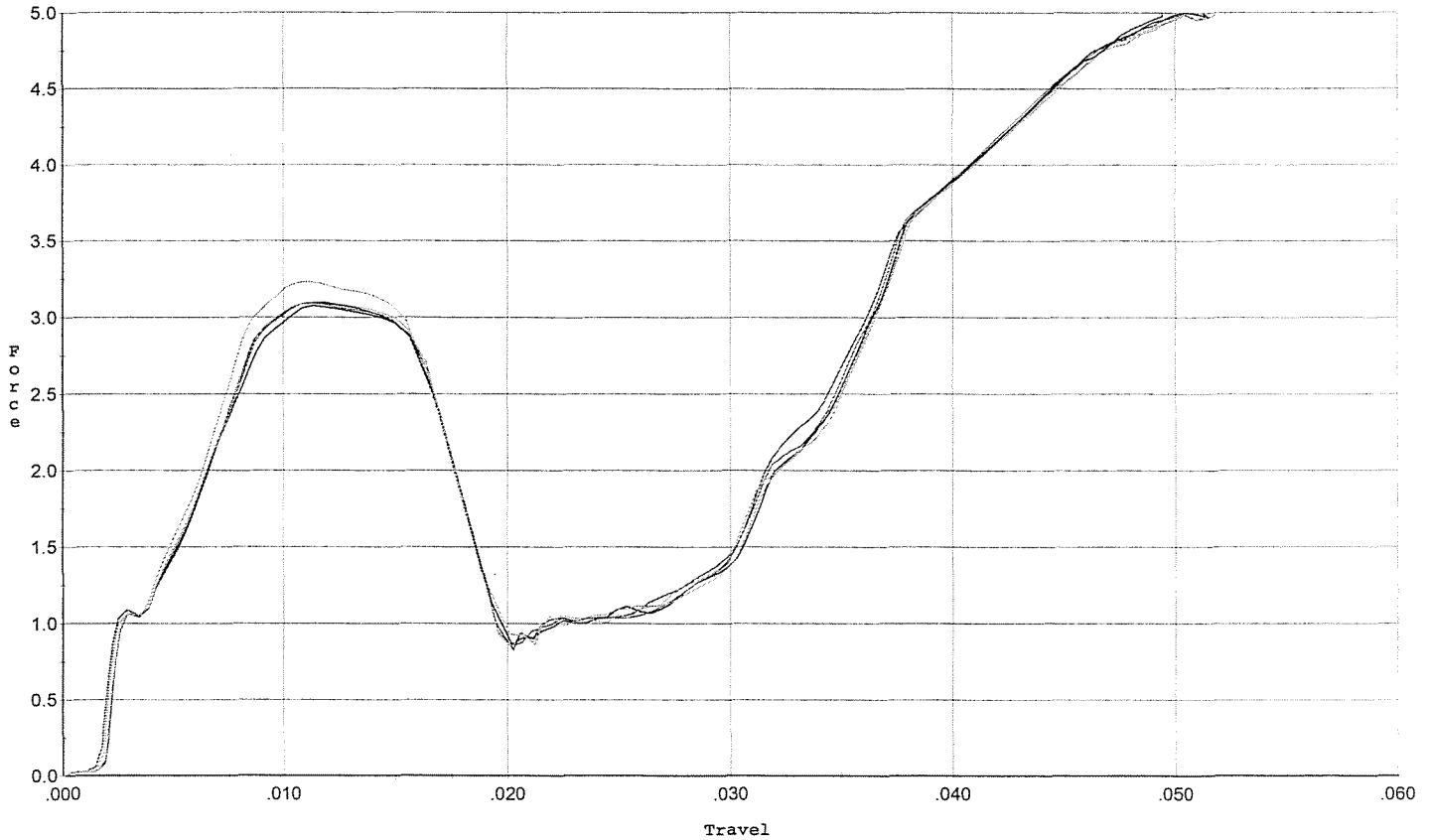
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.207	0.017	0.004	0.037	0.036		Set Trigger
2	3.144	0.017	0.002	0.037	0.034		Set Trigger
3	3.097	0.016	0.00	0.037	0.032		Set Trigger
4	3.080	0.016	0.00	0.037	0.032		Set Trigger
5	3.280	0.016	0.00	0.037	0.034		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



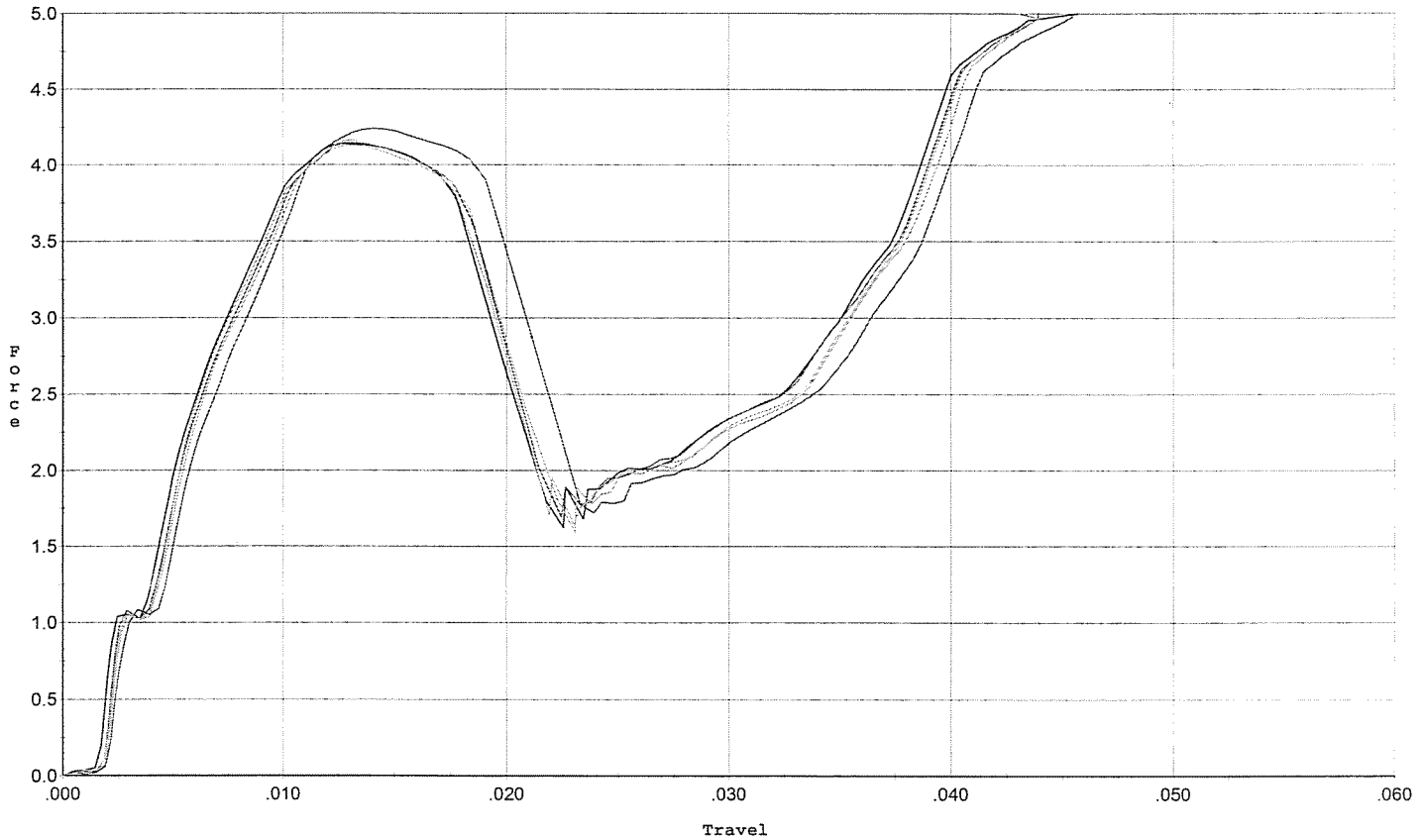
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.017	0.00	0.037	0.033		Set Trigger
2	3.075	0.016	0.00	0.037	0.032		Set Trigger
3	3.089	0.017	0.002	0.037	0.033		Set Trigger
4	3.102	0.016	0.002	0.037	0.032		Set Trigger
5	3.231	0.017	0.00	0.037	0.034		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



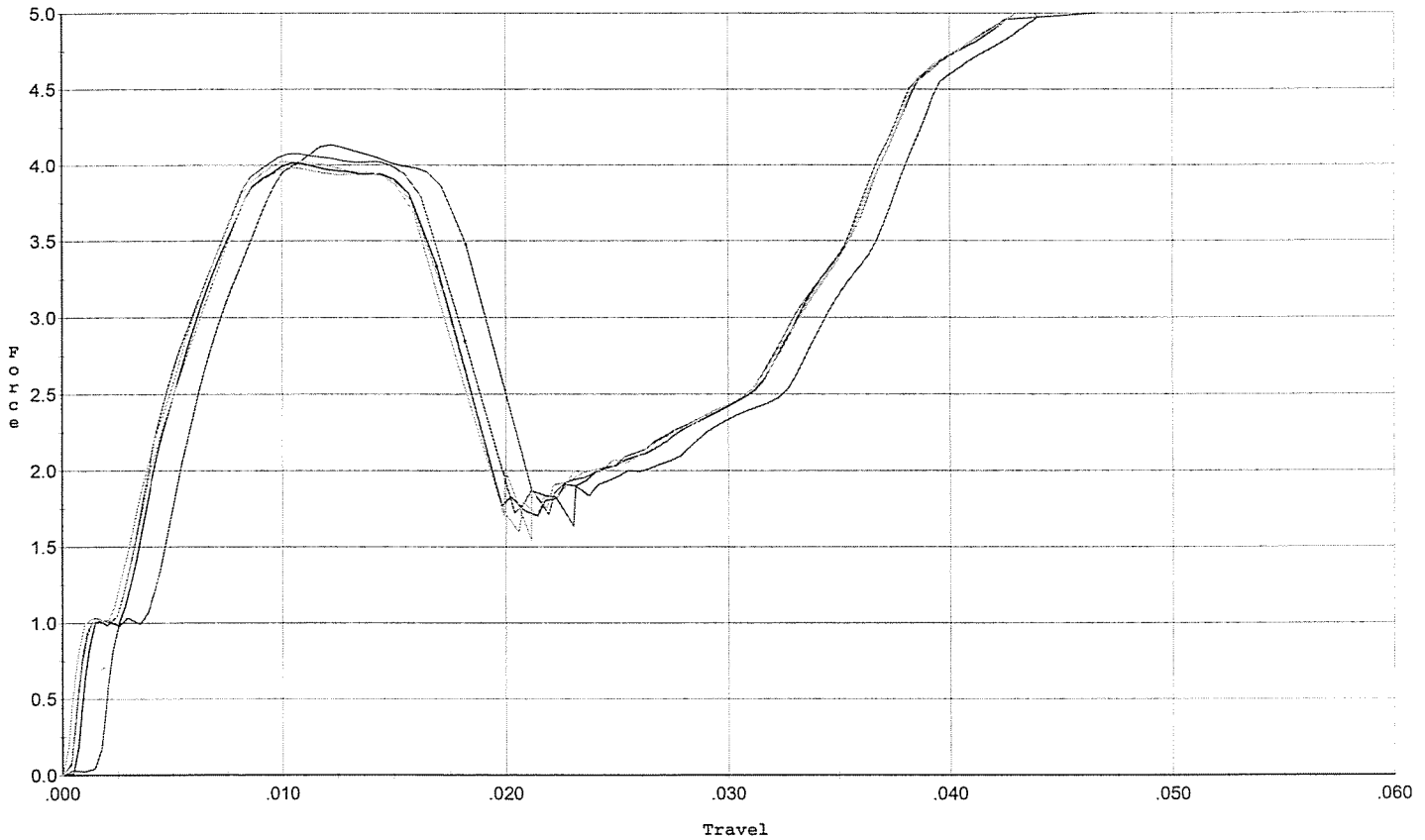
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.240	0.021	0.00	0.031	0.056		Set Trigger
2	4.139	0.018	0.00	0.031	0.047		Set Trigger
3	4.146	0.019	0.002	0.031	0.048		Set Trigger
4	4.130	0.019	0.00	0.031	0.050		Set Trigger
5	4.162	0.018	0.00	0.031	0.048		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



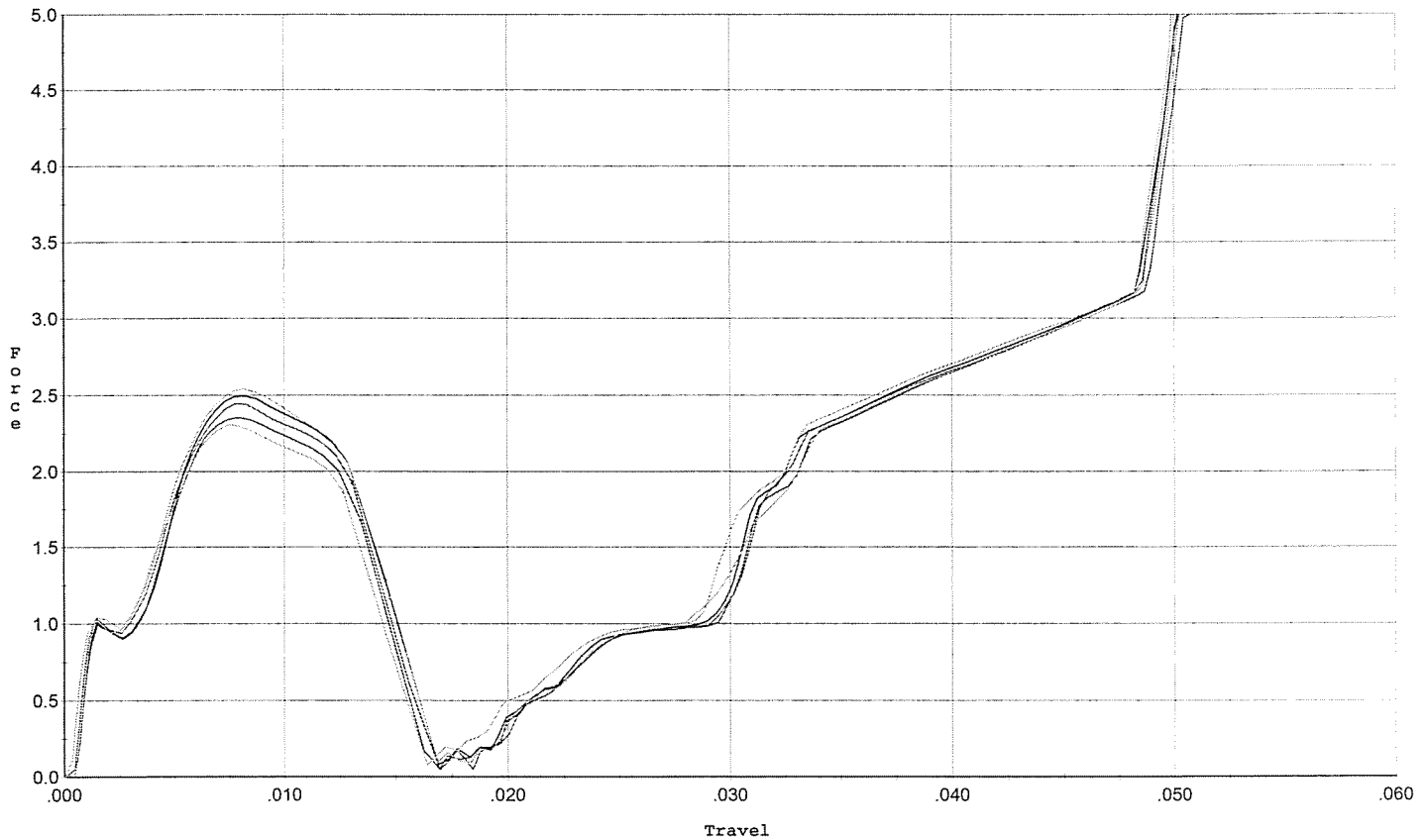
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.018	0.00	0.031	0.048		Set Trigger
2	4.014	0.017	0.00	0.032	0.046		Set Trigger
3	4.075	0.018	0.00	0.031	0.050		Set Trigger
4	4.024	0.016	0.00	0.032	0.044		Set Trigger
5	3.985	0.017	0.00	0.031	0.046		Set Trigger

A-4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



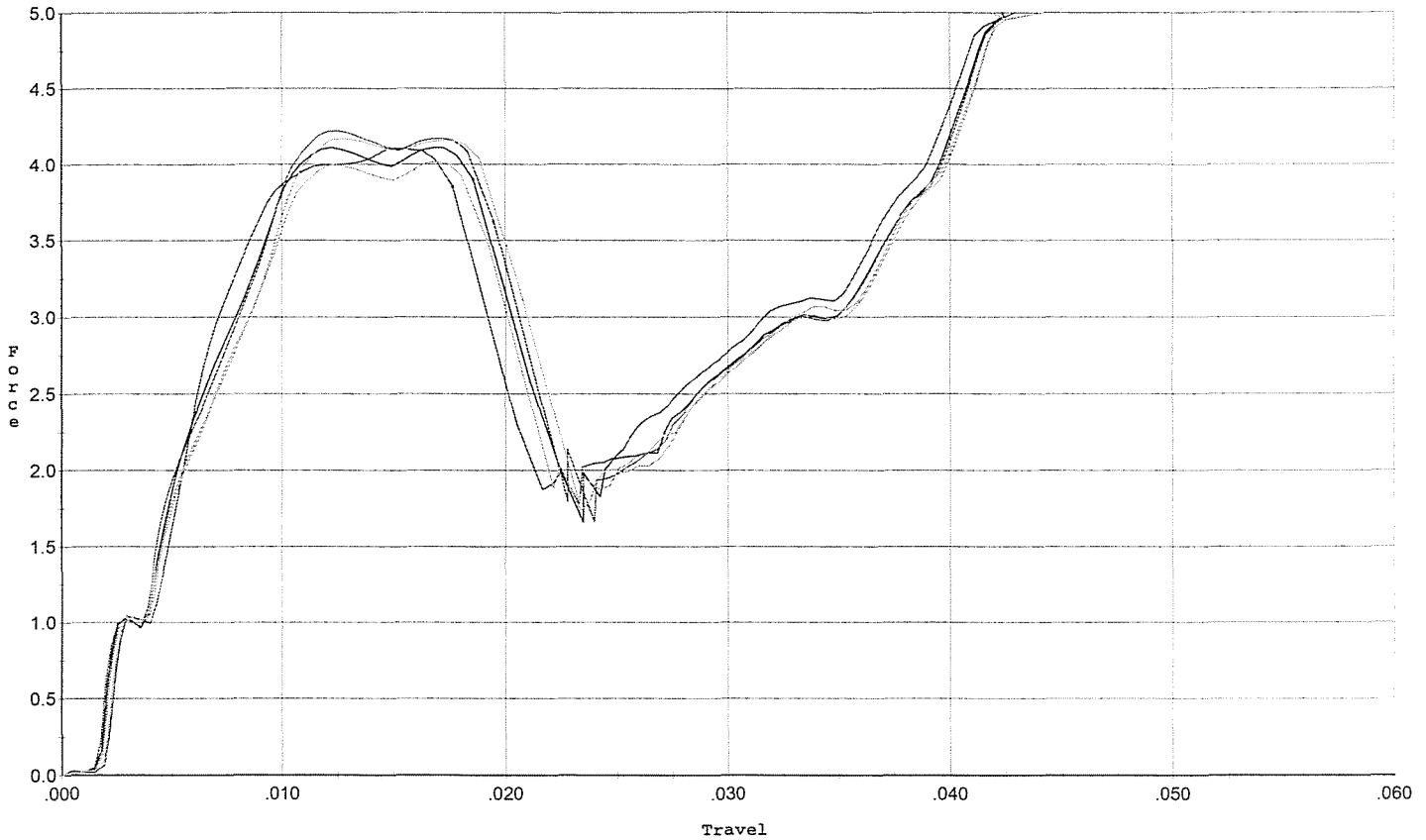
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.353	0.013	0.003	0.040	0.021		Set Trigger
2	2.495	0.015	0.003	0.039	0.024		Set Trigger
3	2.445	0.013	0.003	0.040	0.022		Set Trigger
4	2.308	0.013	0.00	0.040	0.020		Set Trigger
5	2.542	0.015	0.003	0.040	0.025		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.103	0.018	0.004	0.032	0.046		Set Trigger
2	4.111	0.019	0.00	0.031	0.049		Set Trigger
3	4.220	0.019	0.00	0.031	0.053		Set Trigger
4	4.169	0.021	0.00	0.031	0.055		Set Trigger
5	4.018	0.019	0.00	0.032	0.049		Set Trigger

A-4.12