

66810360

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

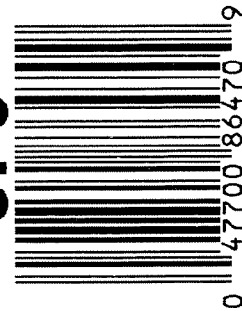
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810360

UPC



GUN SERIAL #

G 6810360

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	2/13/09	(H)
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DG
542	APPLY COATINGS (BARREL ACTION)		2/20	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-20-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-20-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-20-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-23-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

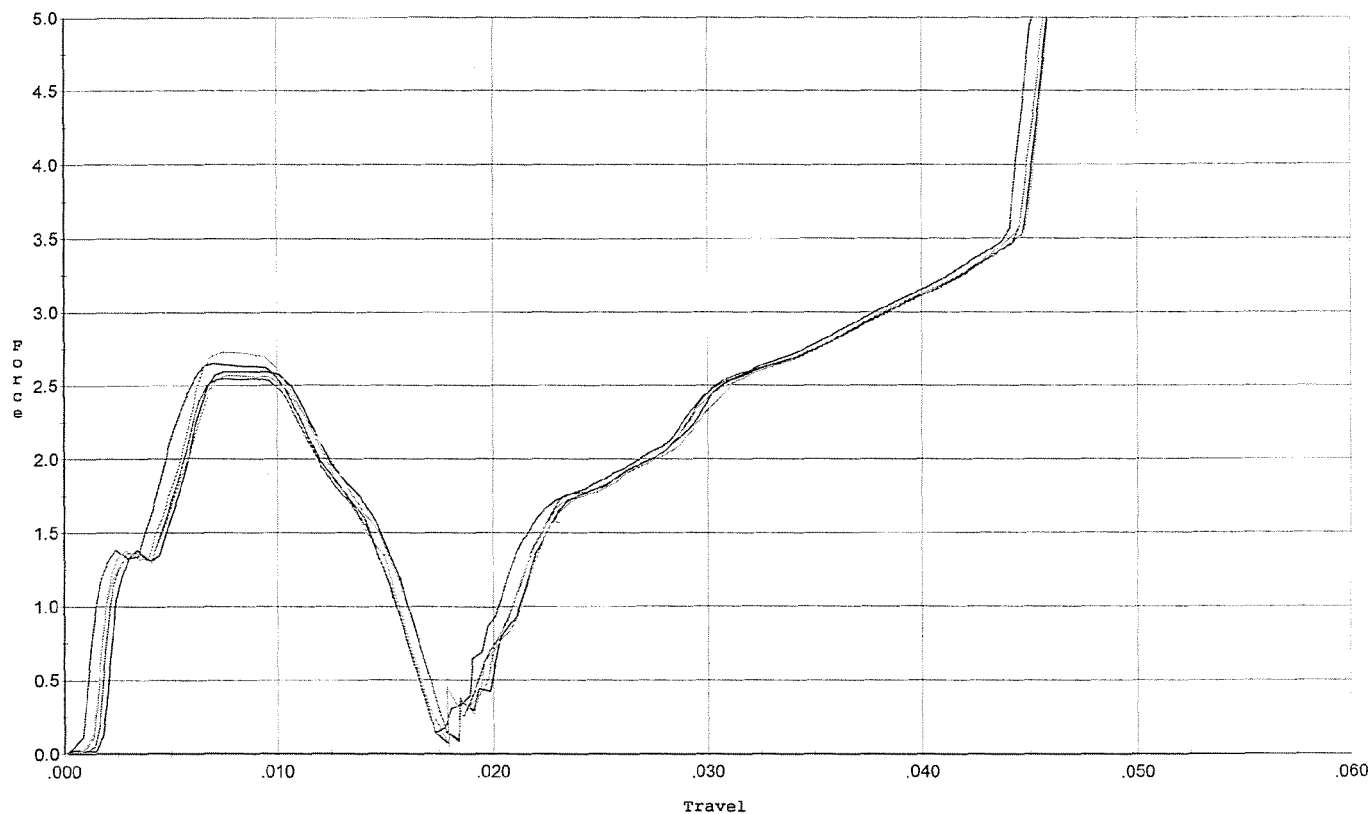
OP #	OPERATION NAME	130675	READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5</u>	<u>5</u>	<u>5</u>	2-27-09	WN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u>	<u>3</u>	<u>3.5</u>	2-27-09	WN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.023</u>	2-27-09	WN		
	J) ASSEMBLE STOCK					2-23-09	RP		
	K) ASSEMBLE SWIVEL STUDS					2-27-09	WN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		2-24-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					2-24-09	RP		
670	FINAL INSPECTION A) HEADSPACE					2-27-09	WN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u>	<u>2.75</u>	<u>2.71</u>	<u>2.73</u>	<u>2.72</u>	2-25-09	WN
	C) FUNCTION							2-27-09	WN
690	PACK							3/3/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



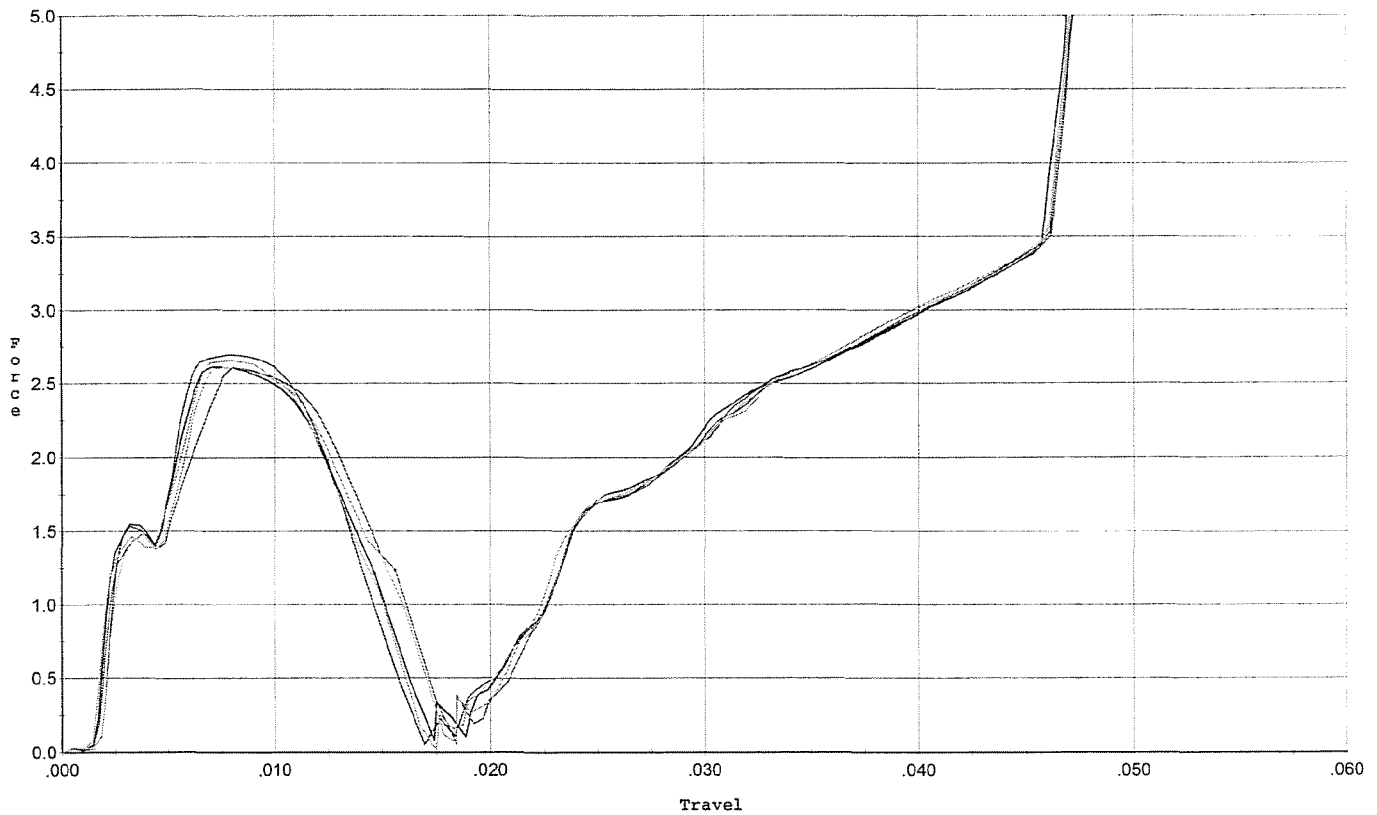
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.015	0.00	0.034	0.027		Set Trigger
2	2.596	0.016	0.002	0.034	0.025		Set Trigger
3	2.547	0.015	0.004	0.034	0.025		Set Trigger
4	2.728	0.015	0.00	0.034	0.025		Set Trigger
5	2.569	0.016	0.004	0.034	0.026		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



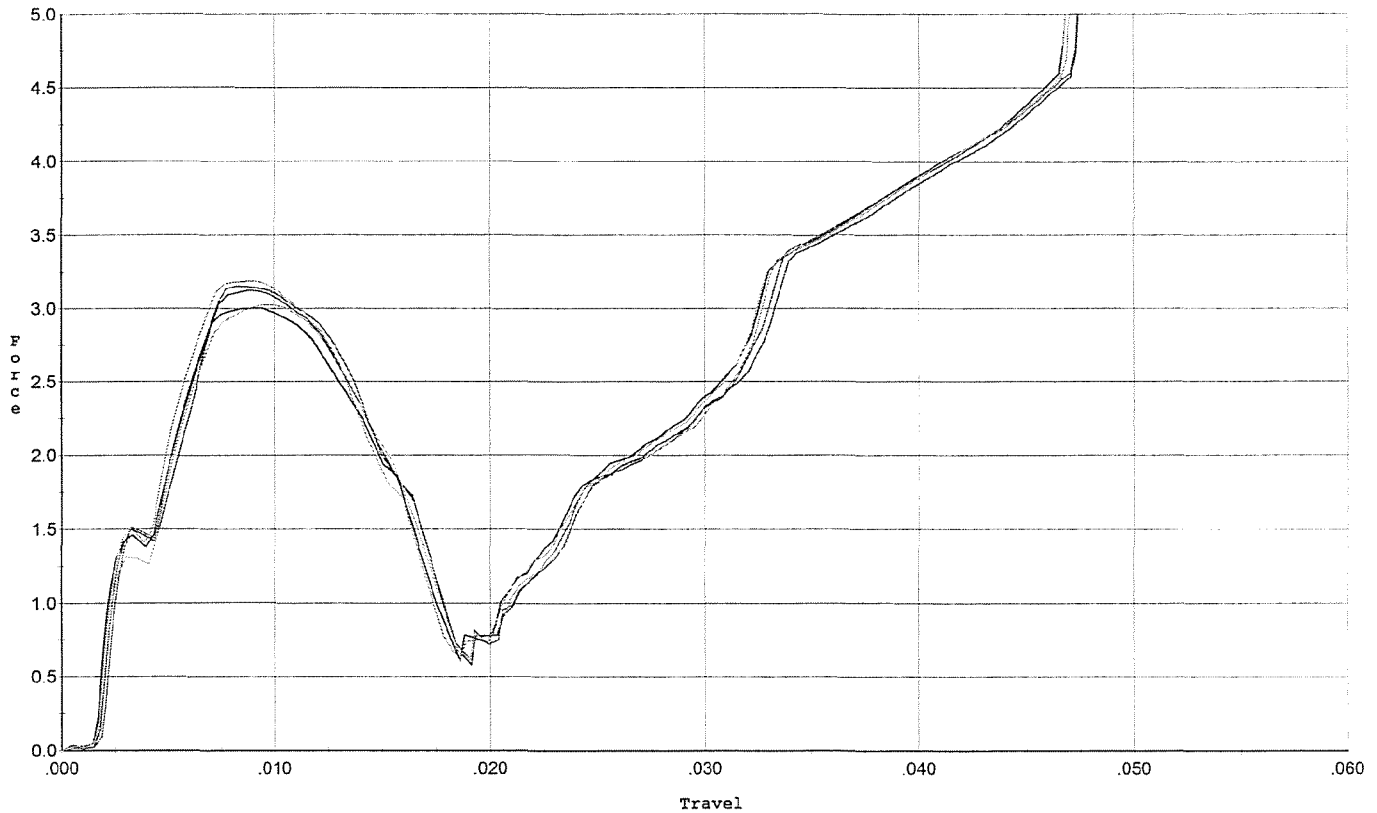
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.695	0.012	0.005	0.037	0.021		Set Trigger
2	2.607	0.015	0.005	0.036	0.024		Set Trigger
3	2.611	0.016	0.00	0.035	0.025		Set Trigger
4	2.607	0.016	0.002	0.035	0.026		Set Trigger
5	2.653	0.015	0.005	0.036	0.024		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



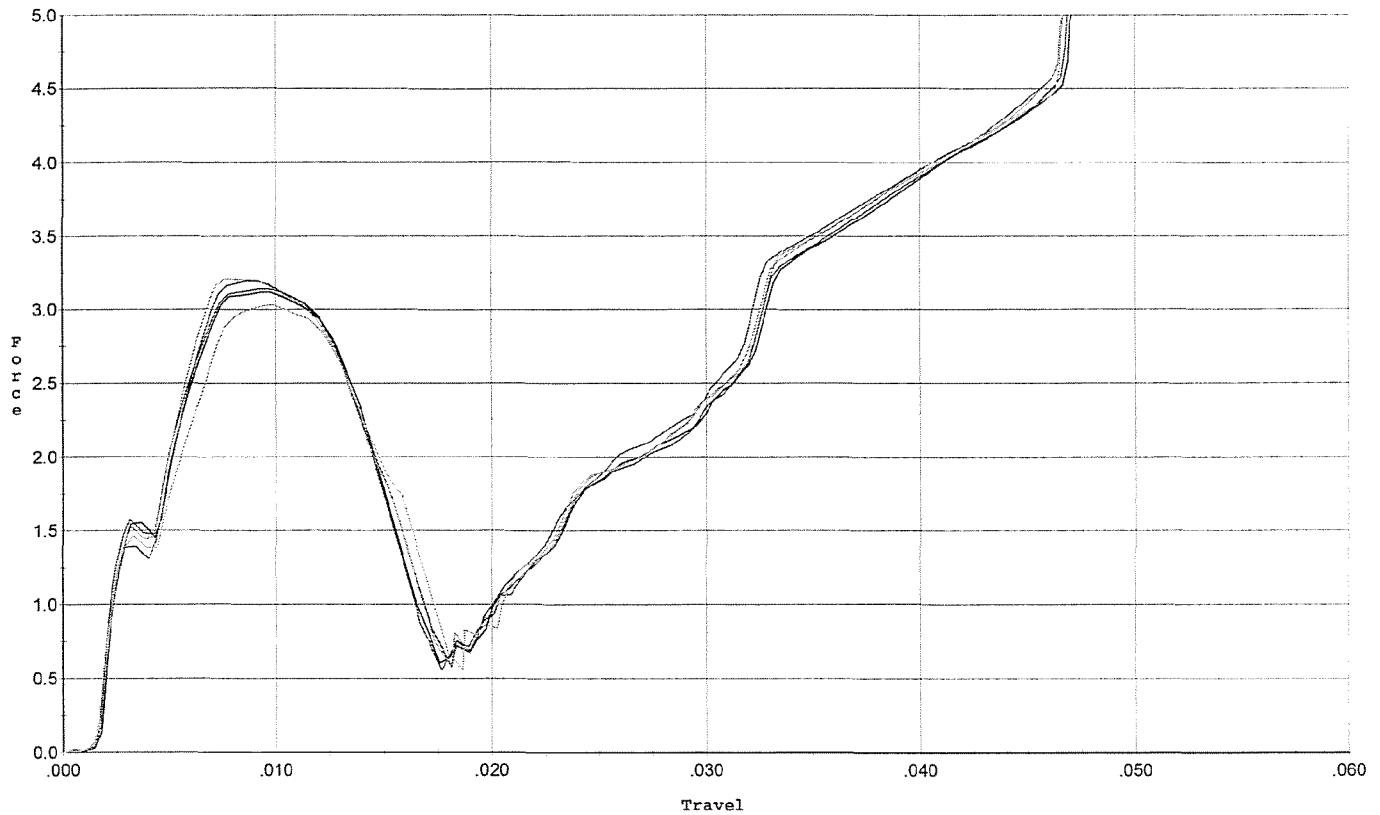
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.124	0.016	0.002	0.033	0.032		Set Trigger
2	3.003	0.016	0.00	0.033	0.030		Set Trigger
3	3.153	0.016	0.005	0.033	0.032		Set Trigger
4	3.026	0.017	0.004	0.033	0.032		Set Trigger
5	3.187	0.016	0.00	0.033	0.032		Set Trigger

A-3-09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



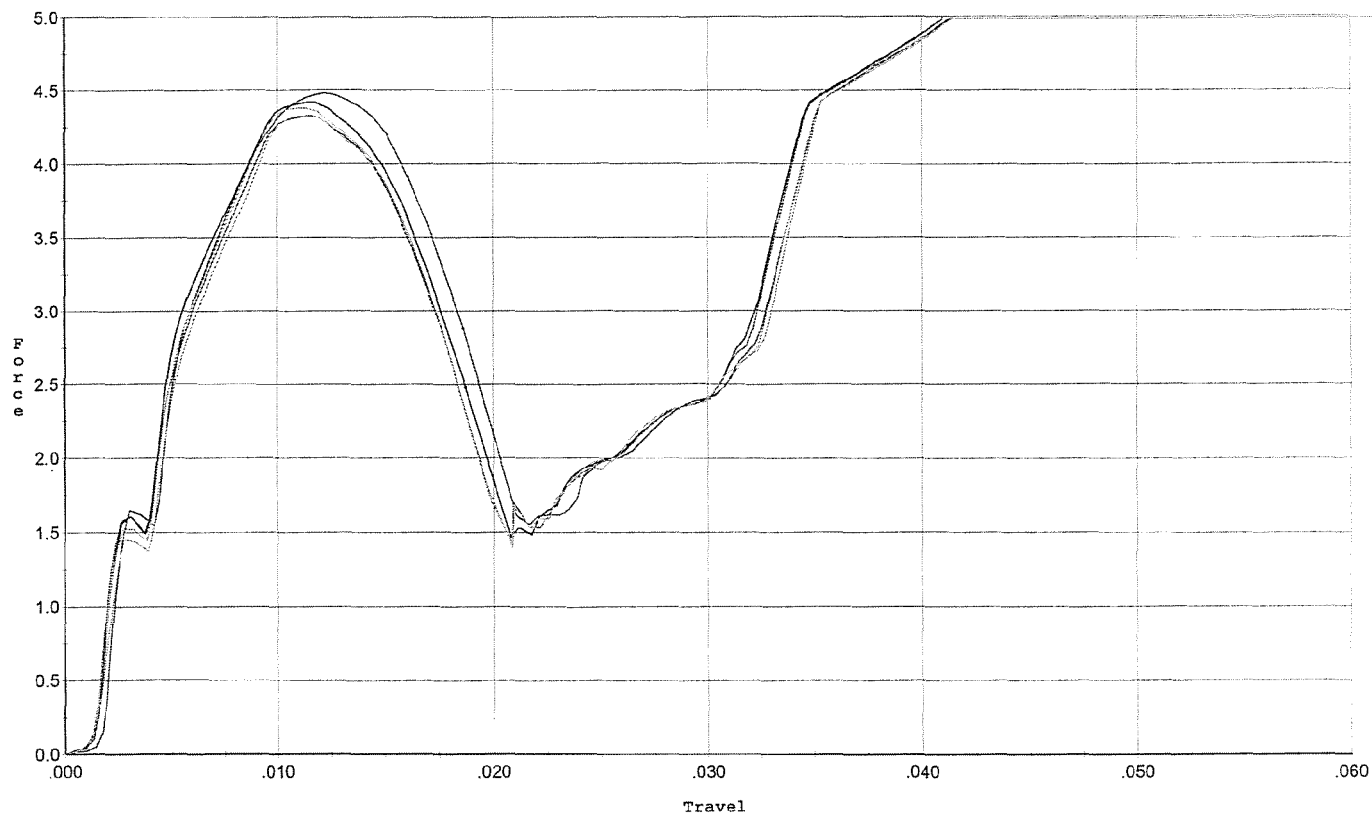
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.014	0.004	0.034	0.029		Set Trigger
2	3.118	0.014	0.00	0.034	0.028		Set Trigger
3	3.195	0.015	0.004	0.033	0.030		Set Trigger
4	3.031	0.016	0.005	0.033	0.030		Set Trigger
5	3.208	0.015	0.00	0.033	0.031		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



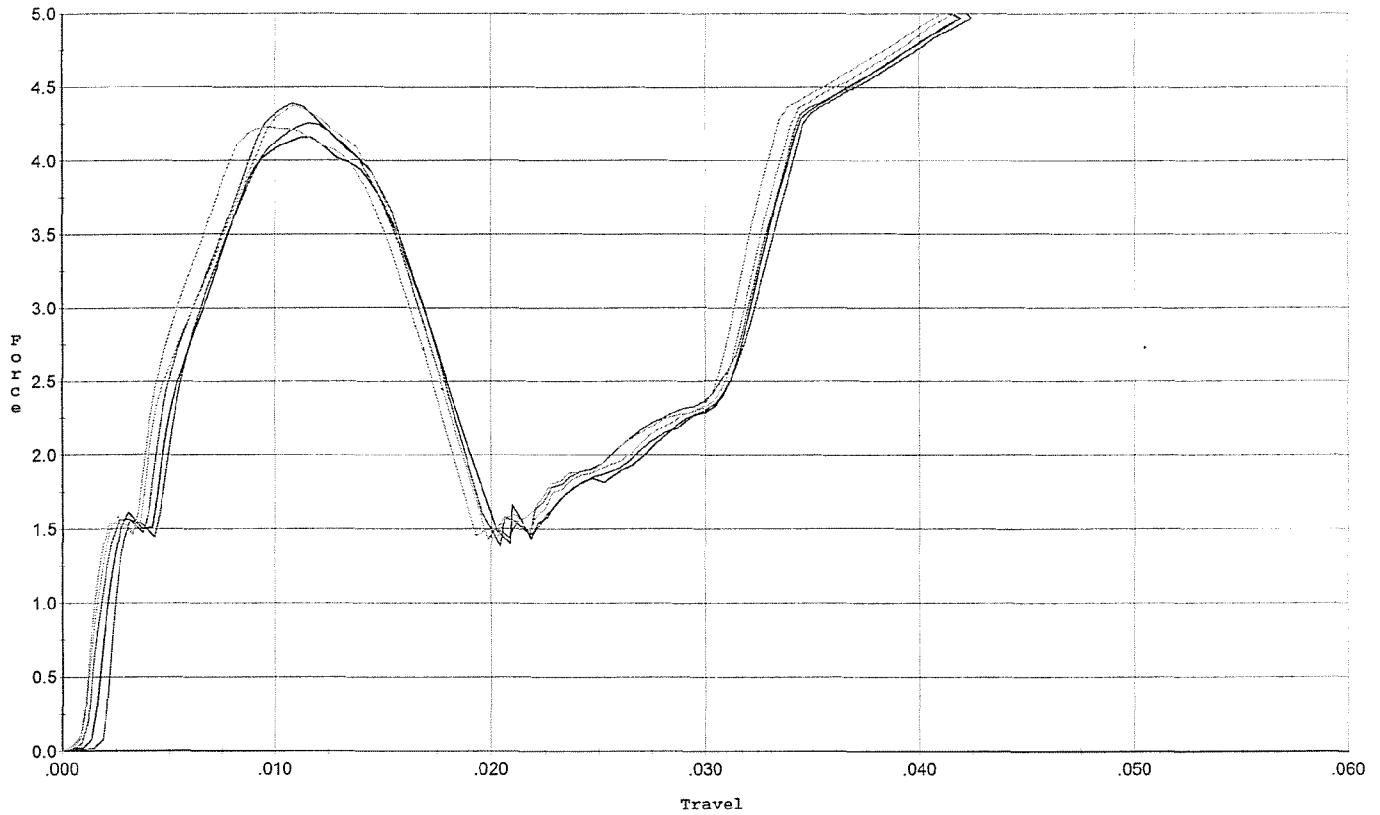
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.482	0.019	0.004	0.031	0.052		Set Trigger
2	4.417	0.019	0.00	0.031	0.052		Set Trigger
3	4.329	0.018	0.00	0.031	0.048		Set Trigger
4	4.380	0.018	0.004	0.031	0.048		Set Trigger
5	4.325	0.018	0.004	0.032	0.047		Set Trigger

A-4.38

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



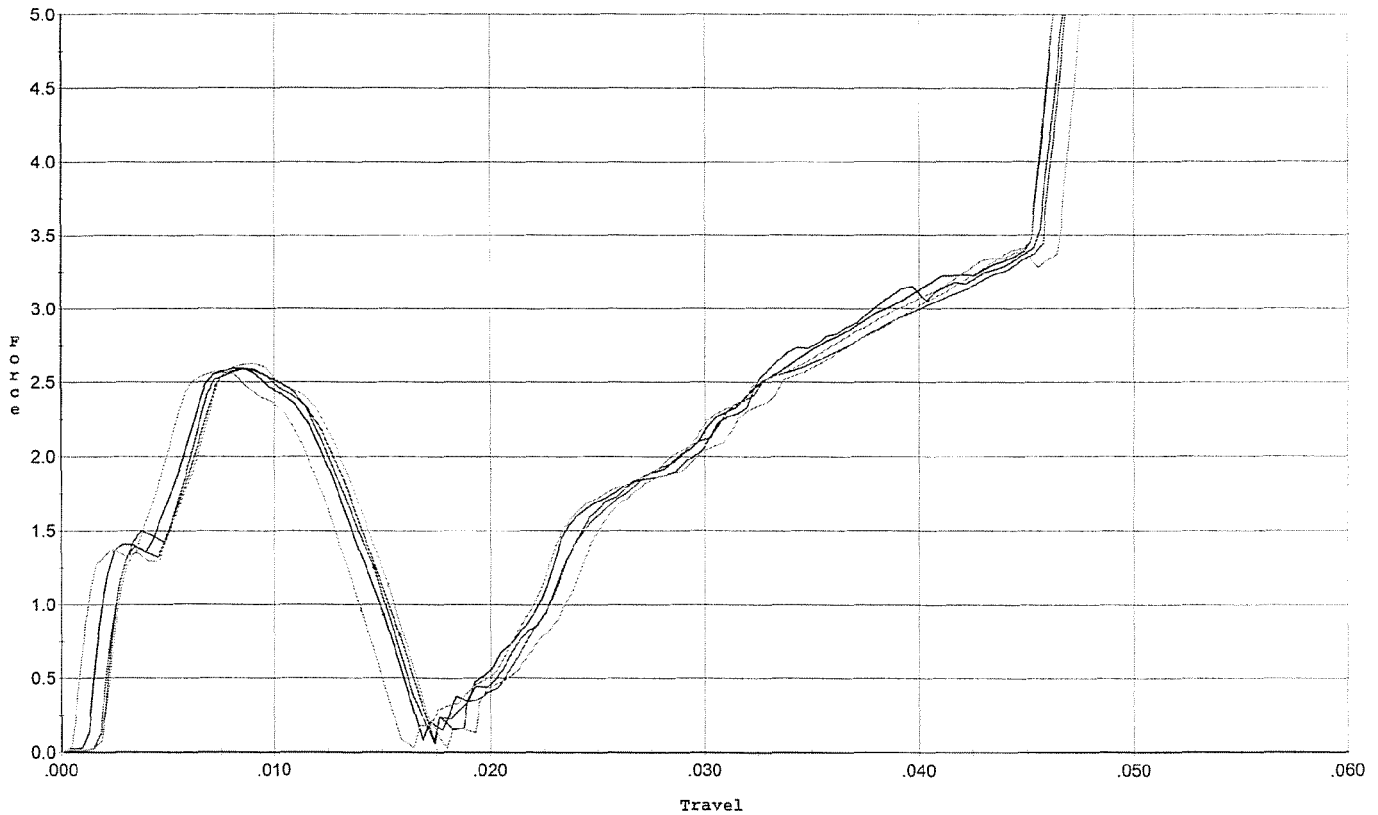
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.017	0.005	0.032	0.044		Set Trigger
2	4.155	0.017	0.00	0.031	0.044		Set Trigger
3	4.388	0.018	0.004	0.032	0.048		Set Trigger
4	4.372	0.016	0.00	0.032	0.043		Set Trigger
5	4.228	0.017	0.004	0.031	0.046		Set Trigger

A-4-27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



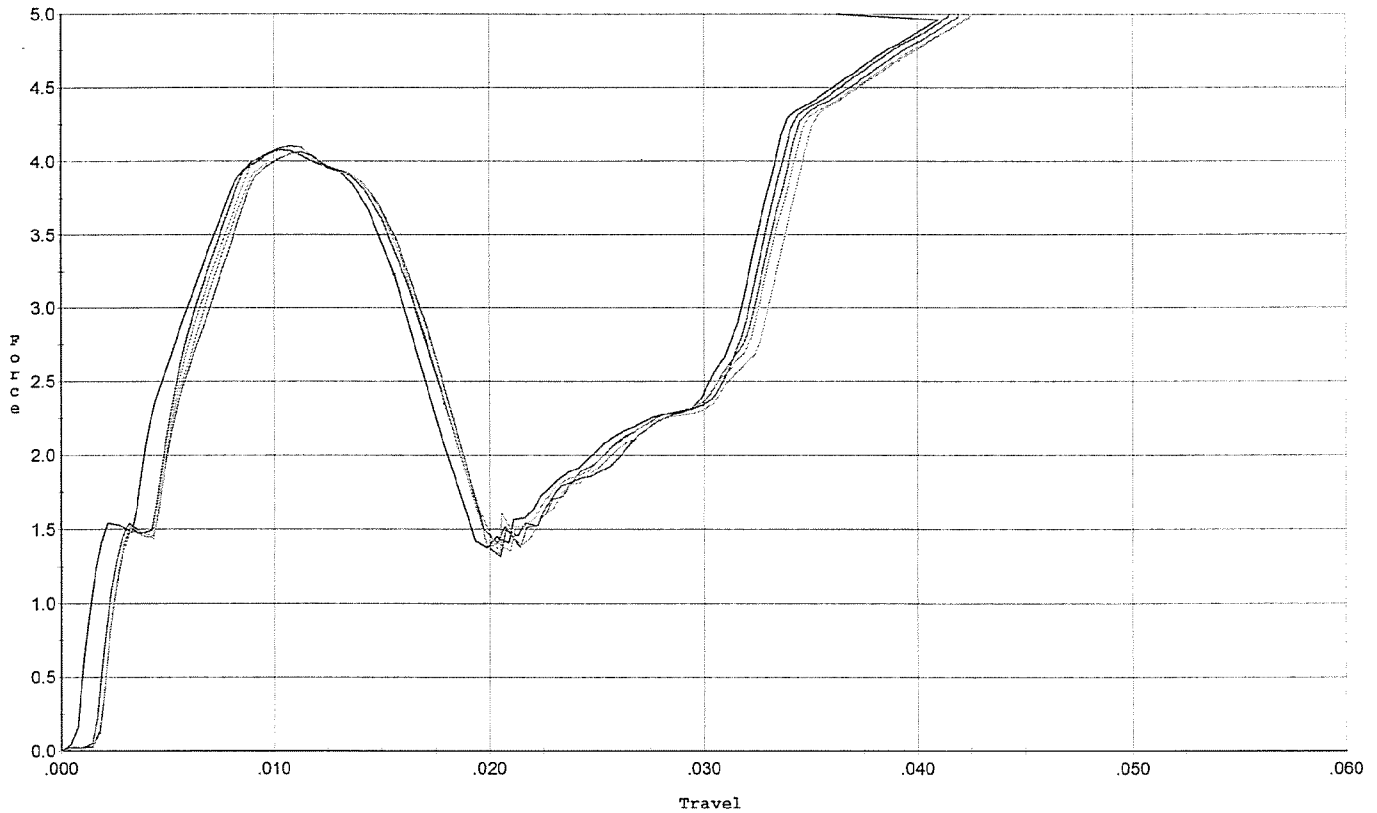
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.589	0.015	0.002	0.036	0.023		Set Trigger
2	2.593	0.015	0.004	0.035	0.025		Set Trigger
3	2.591	0.016	0.005	0.035	0.025		Set Trigger
4	2.628	0.015	0.002	0.036	0.024		Set Trigger
5	2.580	0.014	0.00	0.036	0.024		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.018	0.00	0.031	0.046		Set Trigger
2	4.078	0.016	0.004	0.032	0.042		Set Trigger
3	4.064	0.017	0.005	0.032	0.043		Set Trigger
4	4.096	0.018	0.005	0.032	0.045		Set Trigger
5	4.053	0.017	0.005	0.032	0.043		Set Trigger

A-4.08