

G6810364

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

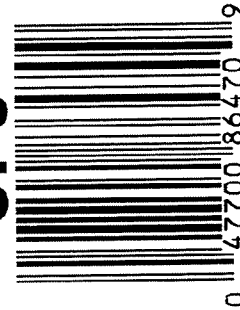
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810364

UPC



GUN SERIAL # G 6810364

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	RTZ
475	DRILL AND TAP SIGHT HOLES	FEB 13 2009	2-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	2/13/09	(H)
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DG
542	APPLY COATINGS (BARREL ACTION)		2/20	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-20-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-20-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-20-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-20-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

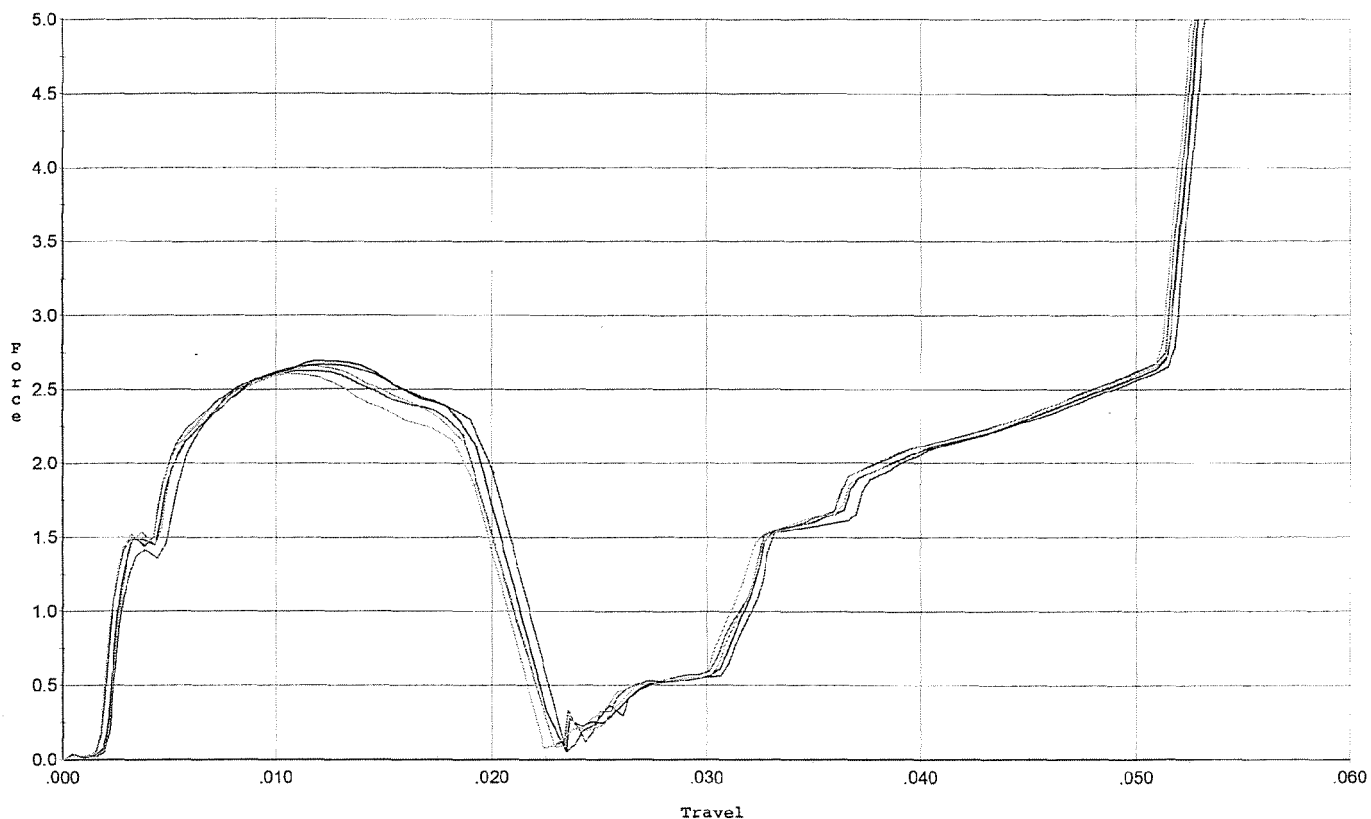
560	BARBER - M24 0130723 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-25-09	L.N.
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	2-25-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	2-25-09	L.N.
	J) ASSEMBLE STOCK			2-20-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS			2-25-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	2-23-09	L.P.D.
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			2-23-09	RP
670	FINAL INSPECTION A) HEADSPACE			2-25-09	L.N.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.35</u> <u>2.51</u> <u>2.33</u> <u>2.34</u>	2-24-09	WN
	C) FUNCTION			2-25-09	L.N.
690	PACK			2/28/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



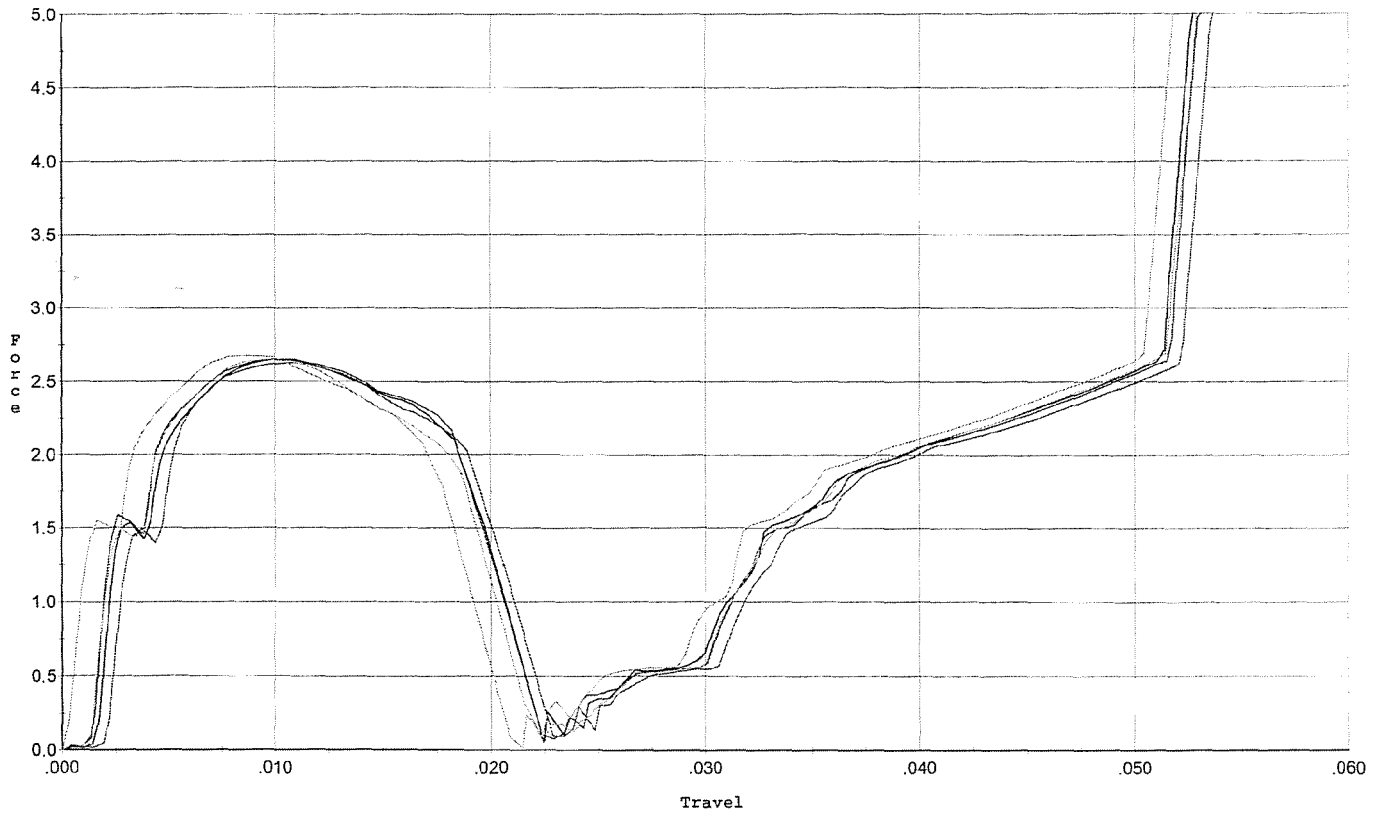
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.672	0.020	0.002	0.037	0.038		Set Trigger
2	2.693	0.019	0.002	0.037	0.037		Set Trigger
3	2.626	0.019	0.00	0.038	0.036		Set Trigger
4	2.604	0.019	0.00	0.037	0.036		Set Trigger
5	2.656	0.019	0.002	0.038	0.035		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



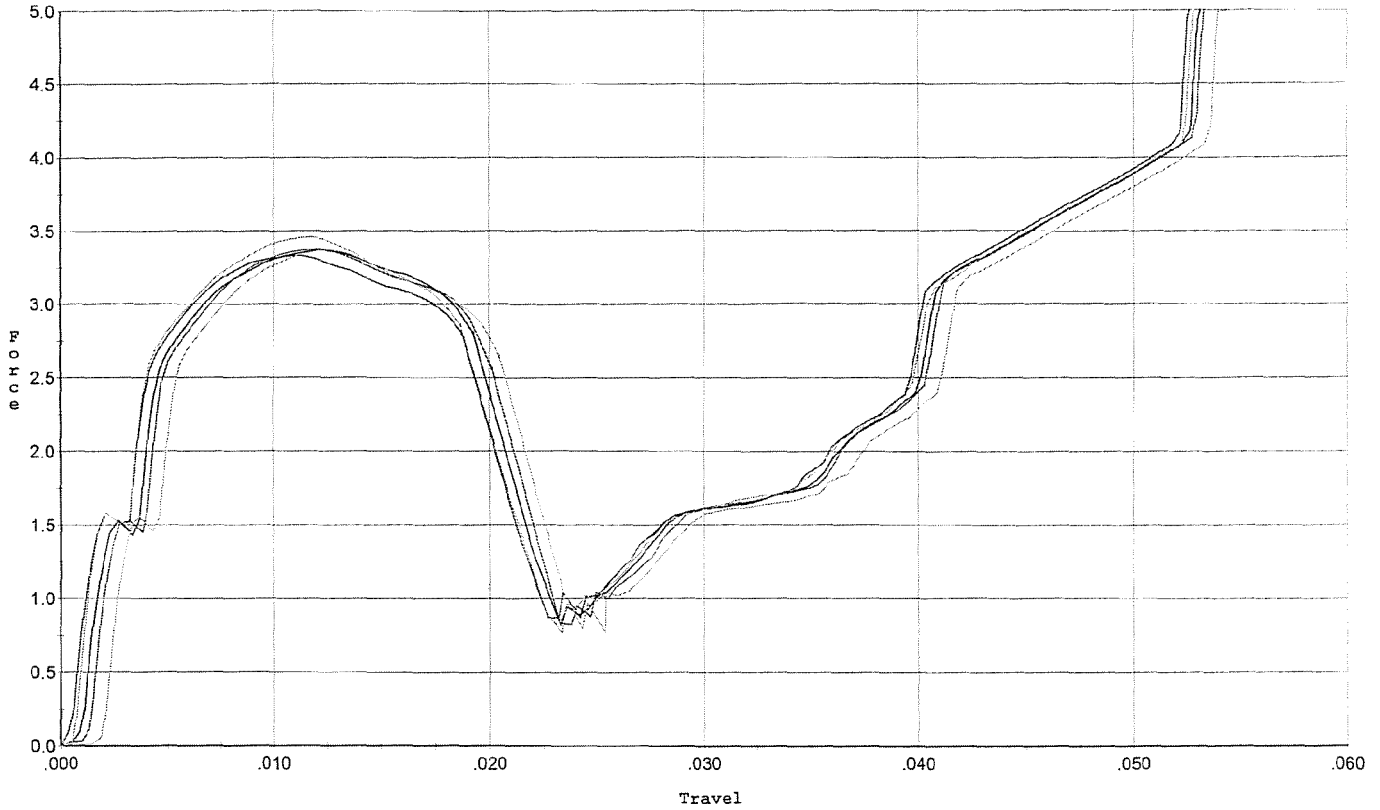
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.652	0.020	0.004	0.038	0.039		Set Trigger
2	2.648	0.020	0.00	0.038	0.038		Set Trigger
3	2.623	0.021	0.002	0.038	0.038		Set Trigger
4	2.647	0.019	0.00	0.038	0.036		Set Trigger
5	2.674	0.018	0.003	0.038	0.037		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



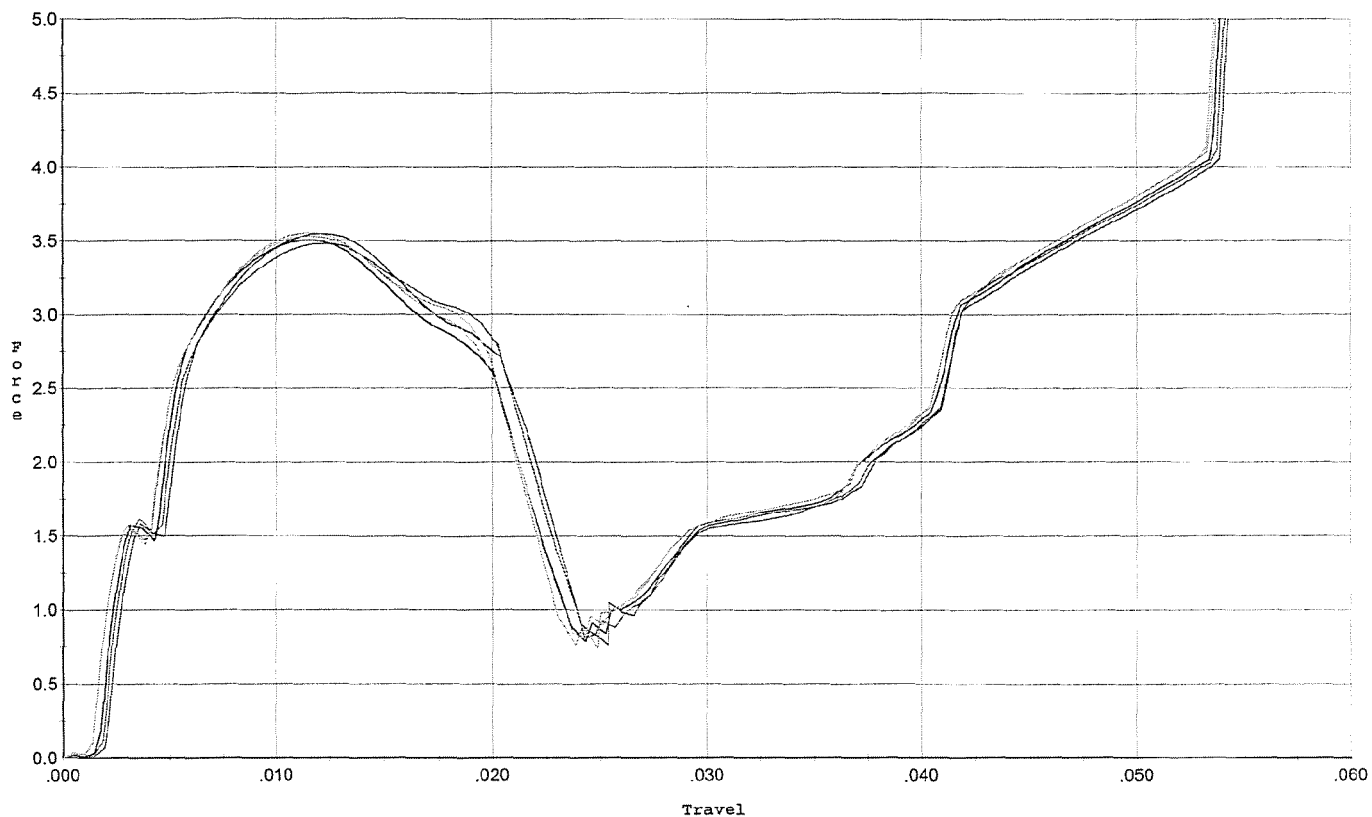
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.331	0.019	0.00	0.036	0.047		Set Trigger
2	3.368	0.019	0.00	0.036	0.048		Set Trigger
3	3.376	0.020	0.00	0.036	0.049		Set Trigger
4	3.370	0.020	0.002	0.036	0.048		Set Trigger
5	3.461	0.019	0.00	0.036	0.048		Set Trigger

A-3.38

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



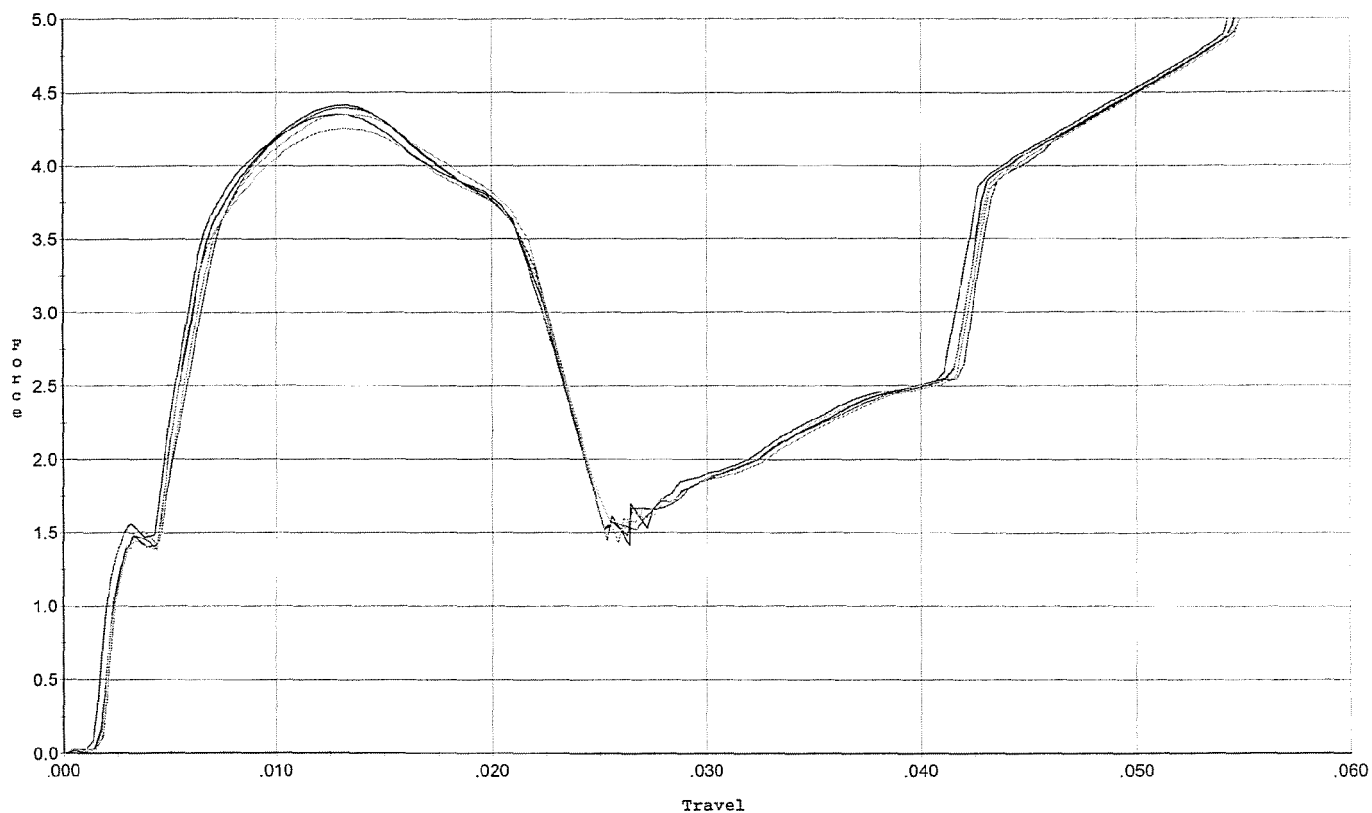
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.547	0.022	0.002	0.036	0.052		Set Trigger
2	3.504	0.020	0.004	0.037	0.048		Set Trigger
3	3.477	0.020	0.00	0.037	0.049		Set Trigger
4	3.528	0.020	0.00	0.037	0.049		Set Trigger
5	3.554	0.020	0.00	0.037	0.049		Set Trigger

A-3.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



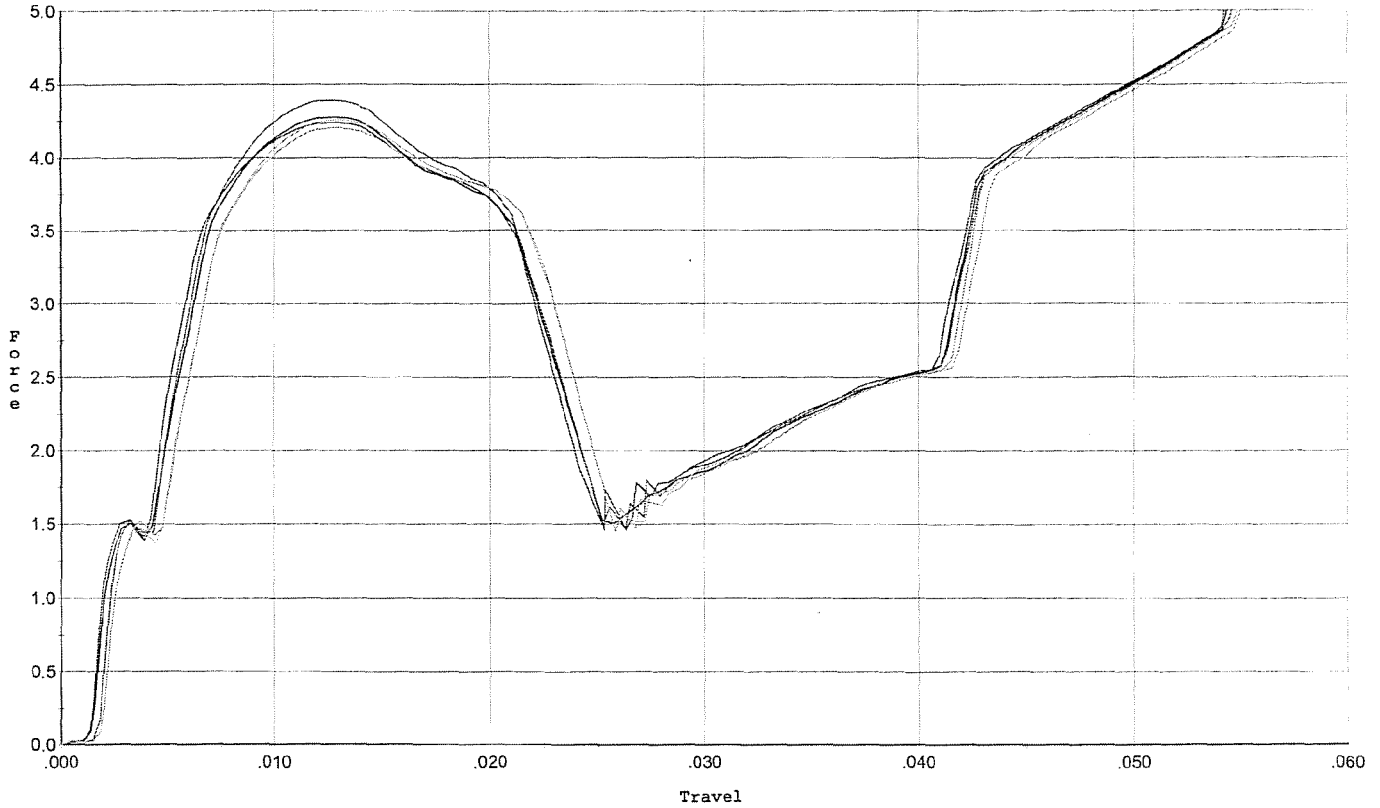
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.353	0.023	0.00	0.034	0.068		Set Trigger
2	4.412	0.022	0.00	0.034	0.066		Set Trigger
3	4.397	0.022	0.005	0.034	0.064		Set Trigger
4	4.349	0.022	0.002	0.034	0.064		Set Trigger
5	4.253	0.022	0.002	0.034	0.064		Set Trigger

A-4-35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



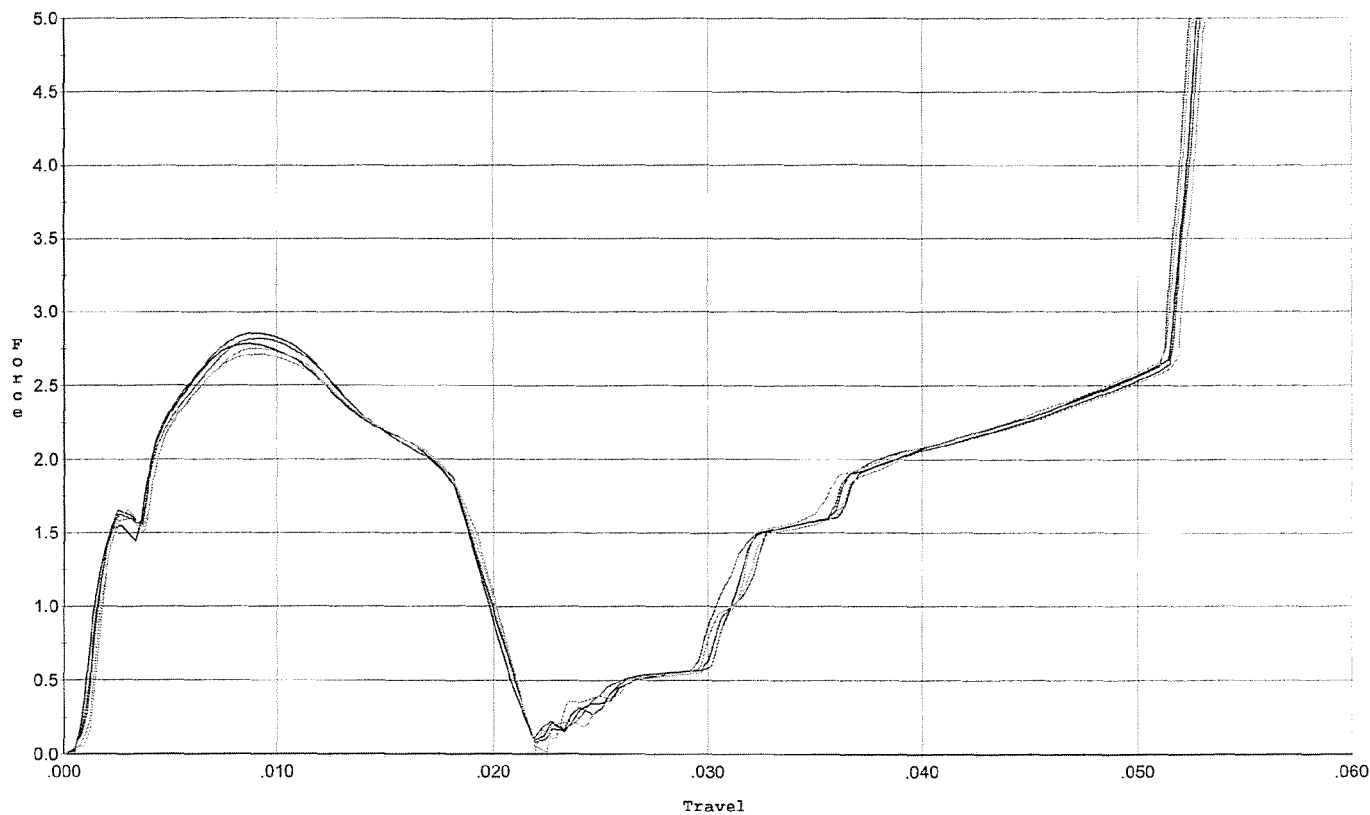
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.240	0.021	0.00	0.034	0.063		Set Trigger
2	4.277	0.023	0.00	0.034	0.067		Set Trigger
3	4.392	0.023	0.004	0.034	0.068		Set Trigger
4	4.258	0.023	0.002	0.034	0.065		Set Trigger
5	4.205	0.023	0.00	0.034	0.064		Set Trigger

A-4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



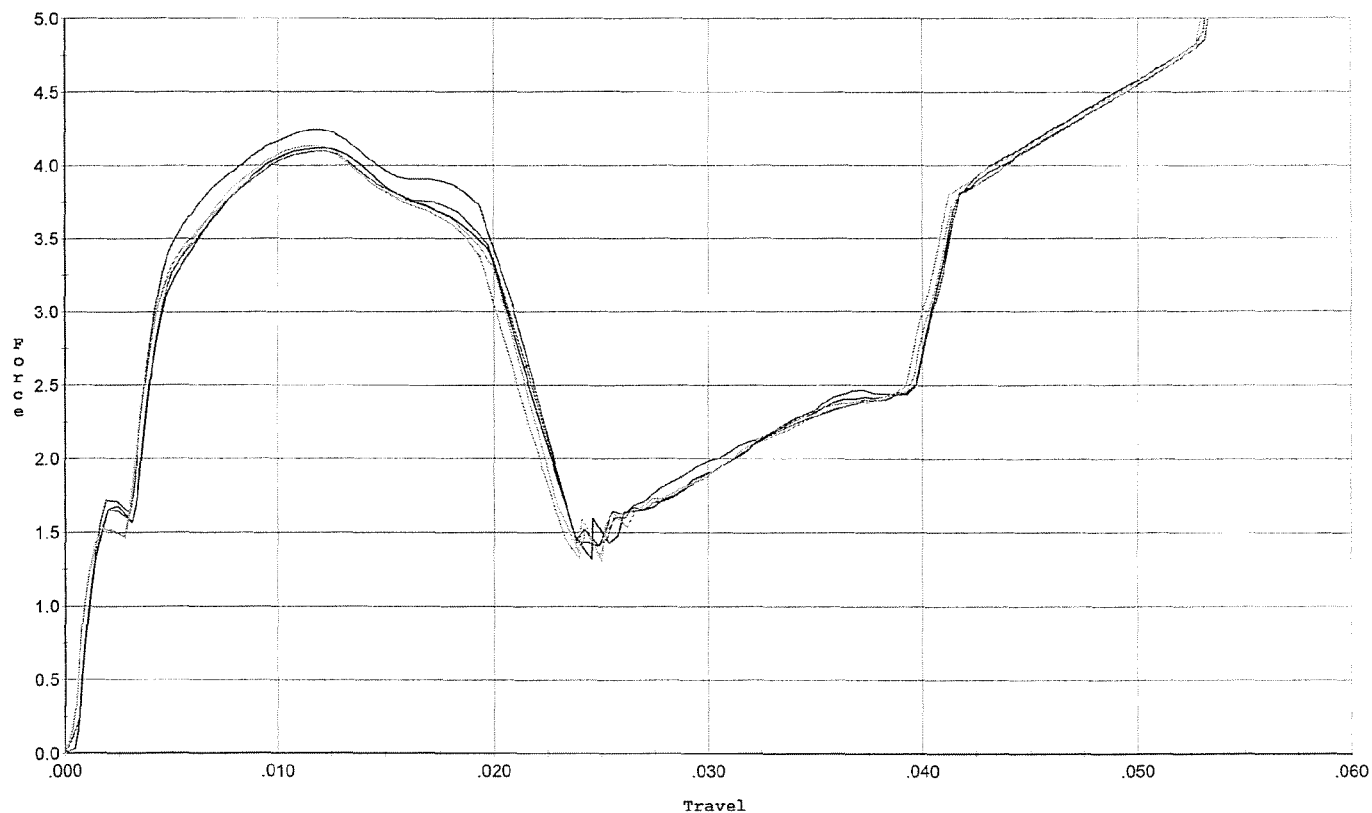
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.854	0.018	0.004	0.038	0.037		Set Trigger
2	2.781	0.018	0.00	0.038	0.036		Set Trigger
3	2.820	0.018	0.004	0.038	0.036		Set Trigger
4	2.750	0.020	0.00	0.039	0.038		Set Trigger
5	2.712	0.019	0.00	0.038	0.037		Set Trigger

A-2-78

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- .50 lb for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.021	0.003	0.034	0.065		Set Trigger
2	4.119	0.020	0.00	0.035	0.059		Set Trigger
3	4.097	0.022	0.003	0.034	0.064		Set Trigger
4	4.101	0.020	0.003	0.034	0.060		Set Trigger
5	4.134	0.019	0.003	0.035	0.058		Set Trigger

A-4.13