

BARBER - M24 0130744

G-6810366

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0130744 **M2400130783**

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



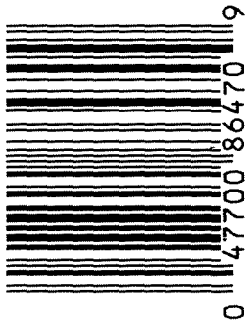
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6810366

UPC



BM FORM

GUN SERIAL # G 6810366

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-10-09	RT
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		16-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2-17-09	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-5-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

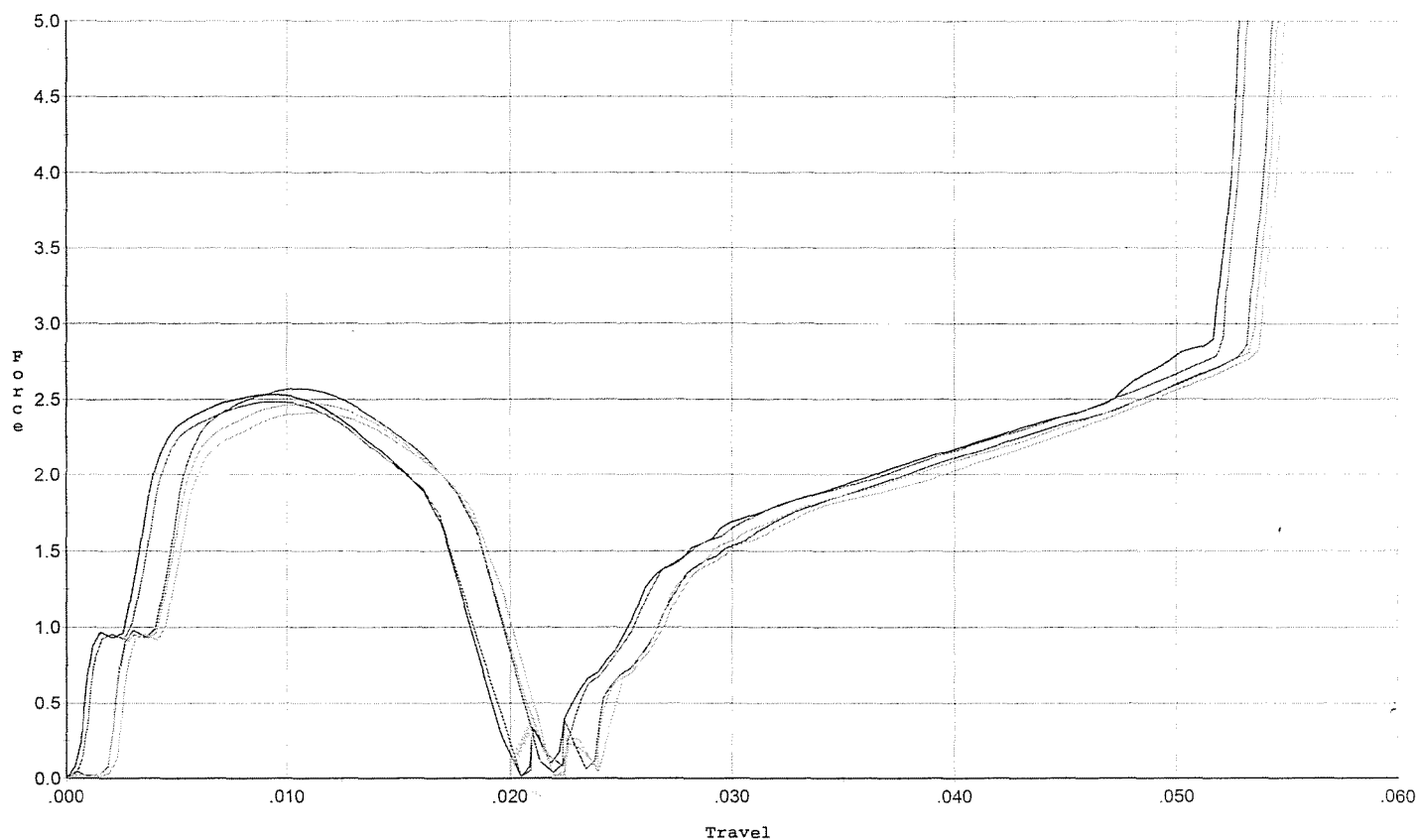
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0130747 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	3-9-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-9-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	3-9-09	WV
	J) ASSEMBLE STOCK		3-5-09	2.93
	K) ASSEMBLE SWIVEL STUDS		3-9-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL <u>PASS</u> FAIL	3-6-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-6-09	WV
670	FINAL INSPECTION A) HEADSPACE		3-9-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u> <u>2.23</u> <u>2.27</u> <u>2.25</u> <u>2.27</u>	3-9-09	WV
	C) FUNCTION		3-9-09	WV
690	PACK		5-27-09	WV

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



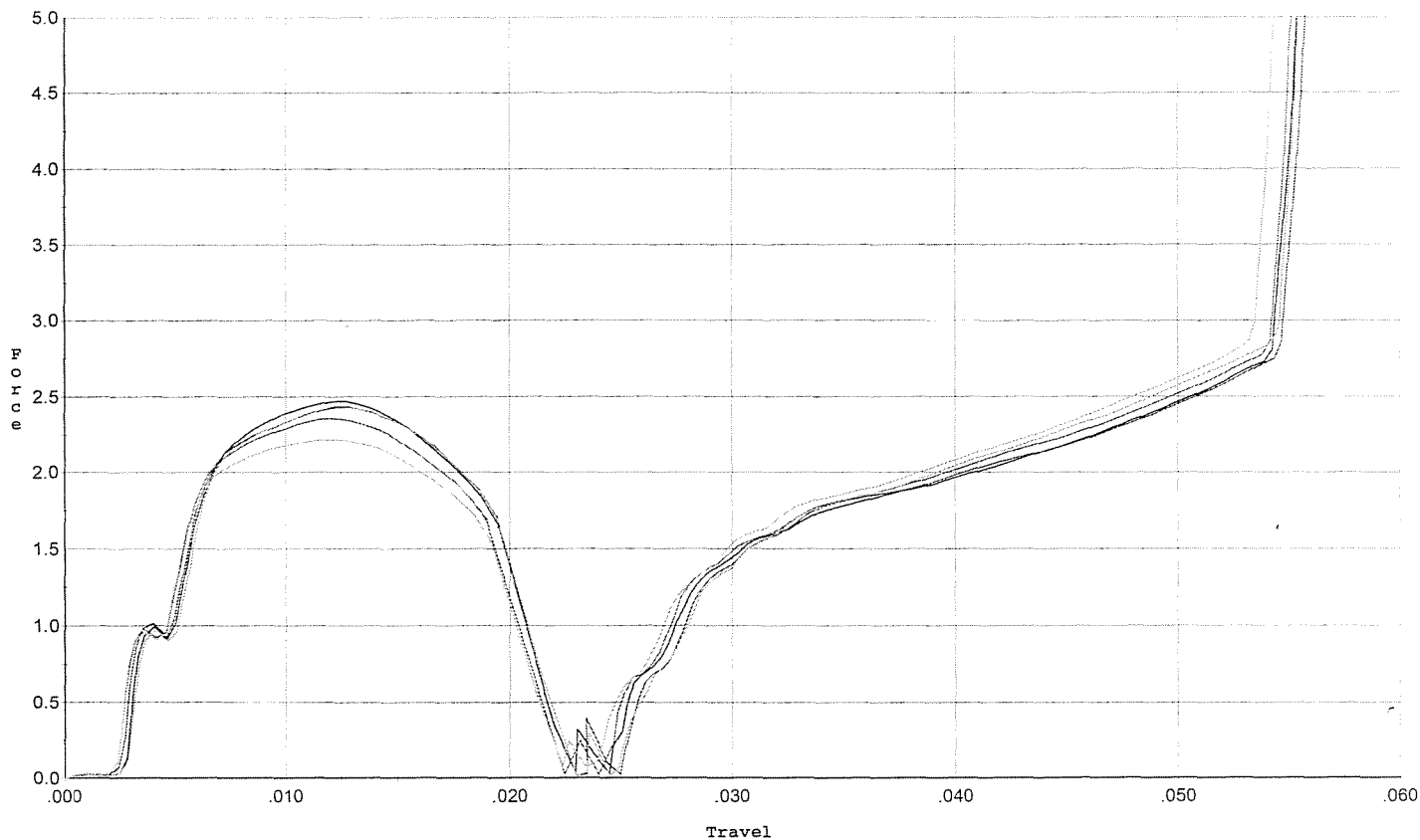
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.019	0.00	0.040	0.033		Set Trigger
2	2.531	0.017	0.00	0.040	0.032		Set Trigger
3	2.482	0.017	0.00	0.040	0.030		Set Trigger
4	2.410	0.020	0.002	0.040	0.032		Set Trigger
5	2.473	0.018	0.00	0.040	0.032		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



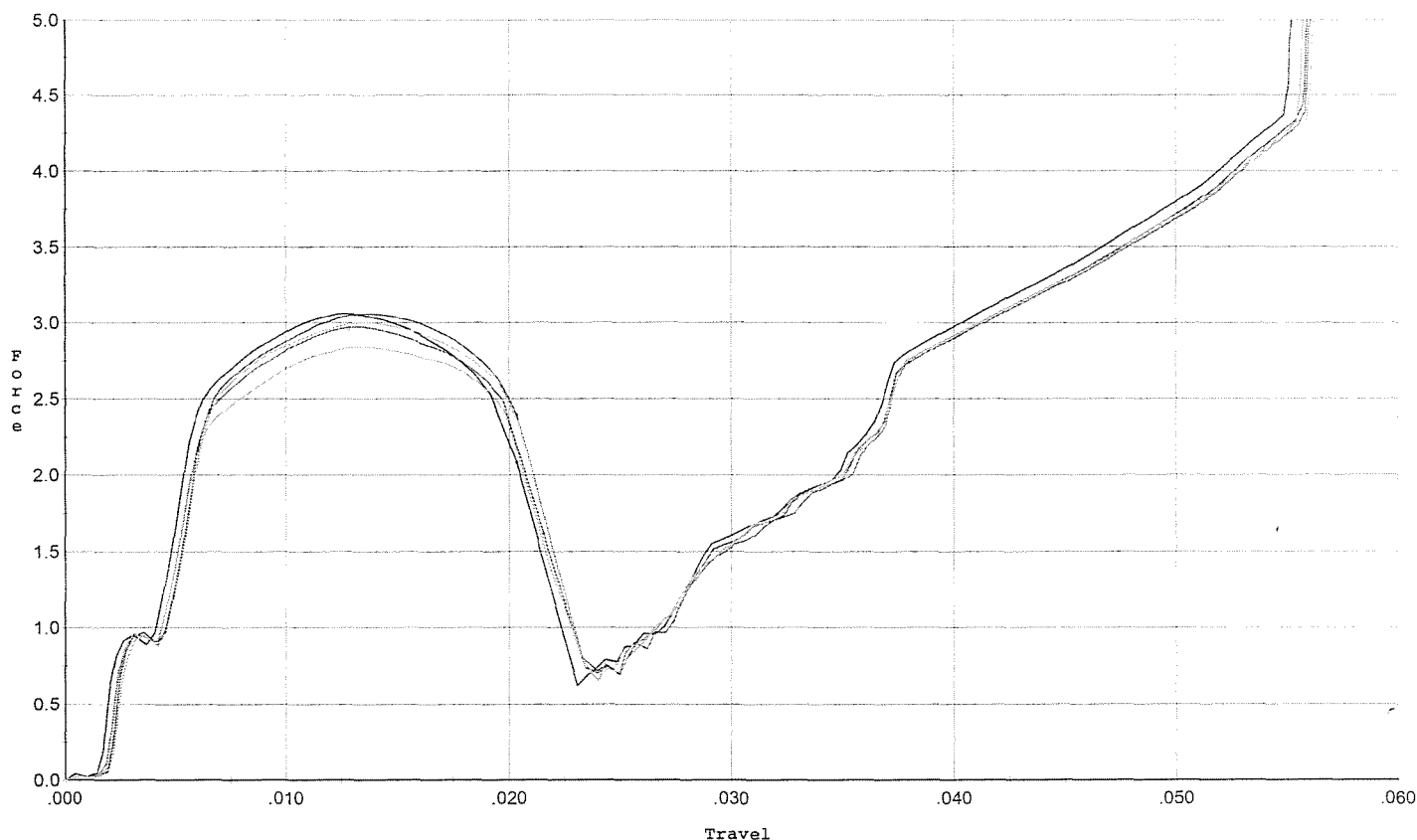
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.019	0.003	0.040	0.032		Set Trigger
2	2.469	0.019	0.003	0.040	0.032		Set Trigger
3	2.358	0.019	0.00	0.040	0.030		Set Trigger
4	2.218	0.019	0.002	0.039	0.029		Set Trigger
5	2.430	0.019	0.00	0.040	0.031		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



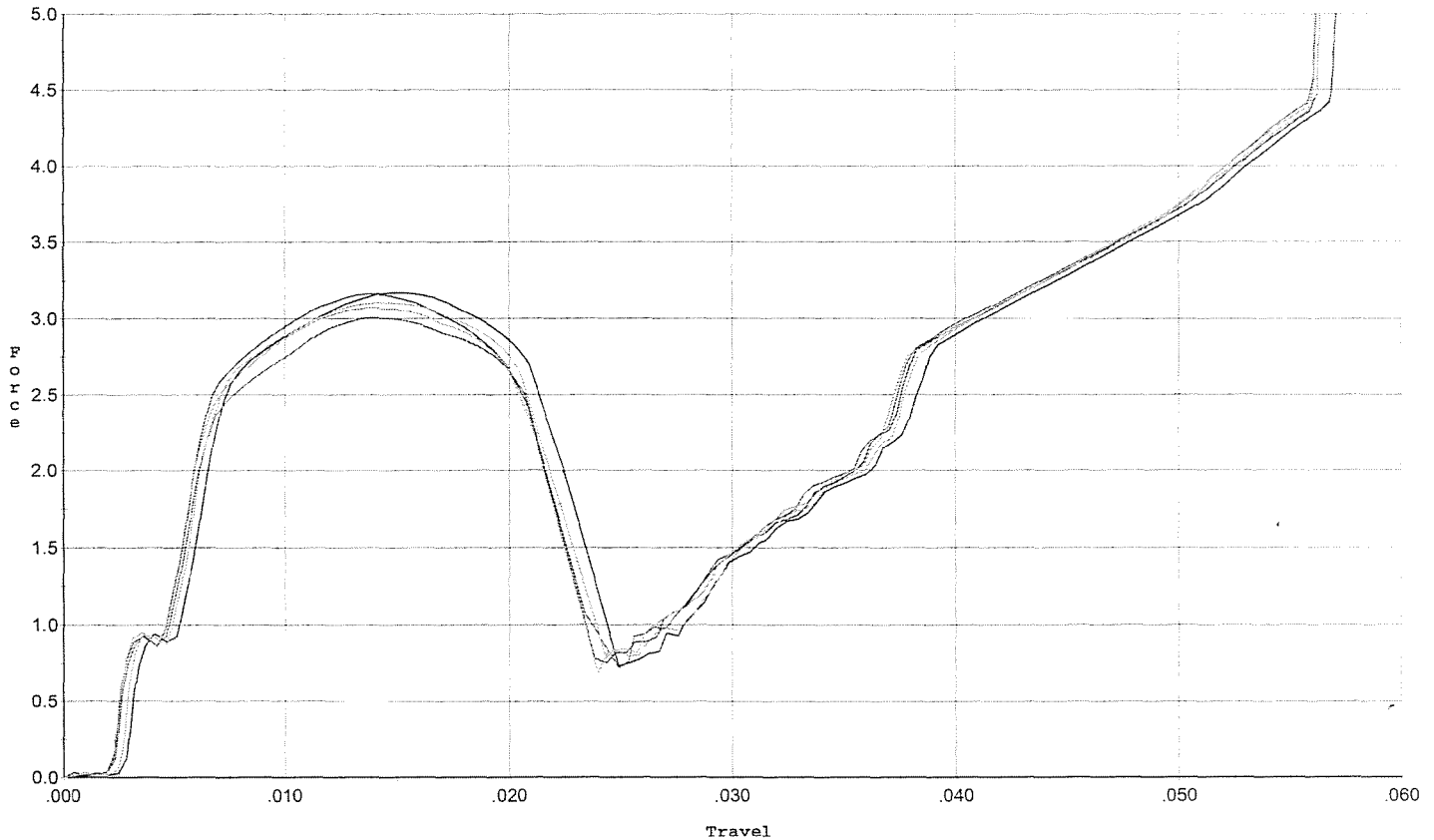
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.059	0.020	0.002	0.037	0.043		Set Trigger
2	3.061	0.020	0.00	0.037	0.043		Set Trigger
3	2.971	0.022	0.004	0.038	0.044		Set Trigger
4	2.999	0.020	0.002	0.038	0.042		Set Trigger
5	2.842	0.020	0.002	0.038	0.039		Set Trigger

A-2-98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



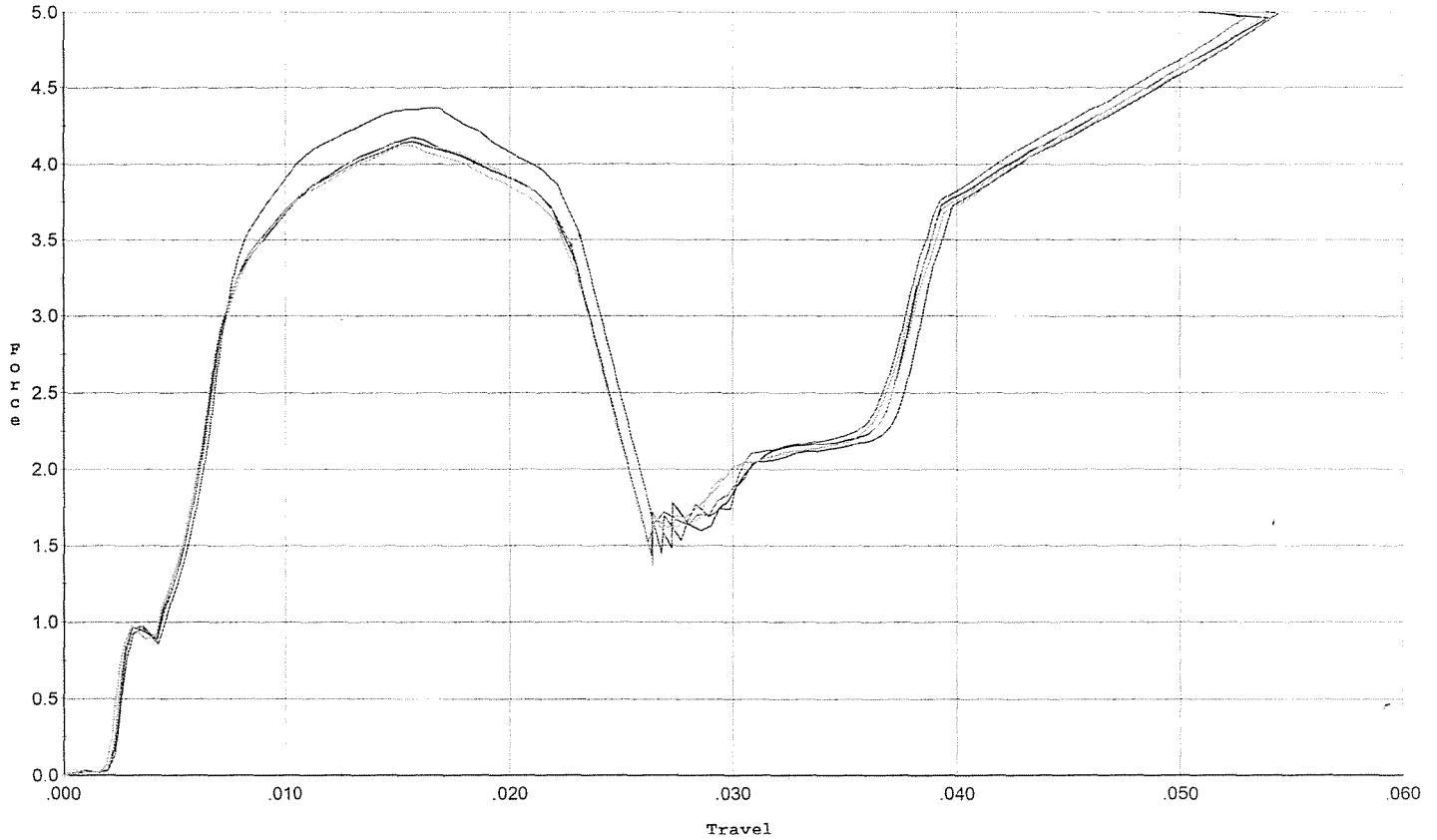
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.165	0.021	0.002	0.038	0.044		Set Trigger
2	3.173	0.022	0.00	0.038	0.047		Set Trigger
3	3.007	0.021	0.00	0.038	0.042		Set Trigger
4	3.107	0.022	0.005	0.037	0.046		Set Trigger
5	3.073	0.021	0.00	0.038	0.044		Set Trigger

A-3-10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



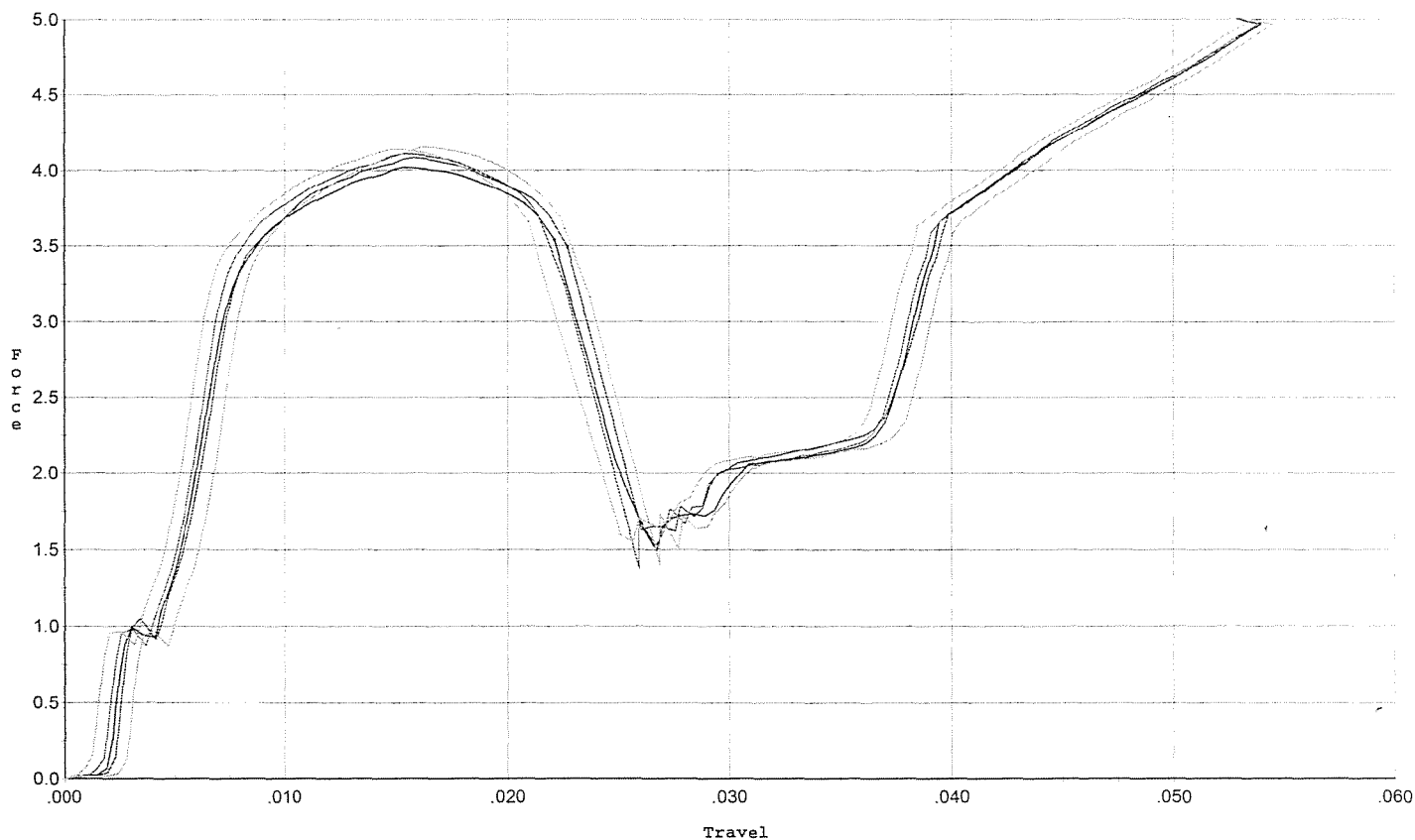
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.368	0.023	0.00	0.035	0.066		Set Trigger
2	4.176	0.023	0.004	0.035	0.063		Set Trigger
3	4.147	0.023	0.00	0.035	0.062		Set Trigger
4	4.124	0.023	0.002	0.035	0.063		Set Trigger
5	4.157	0.023	0.004	0.035	0.064		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



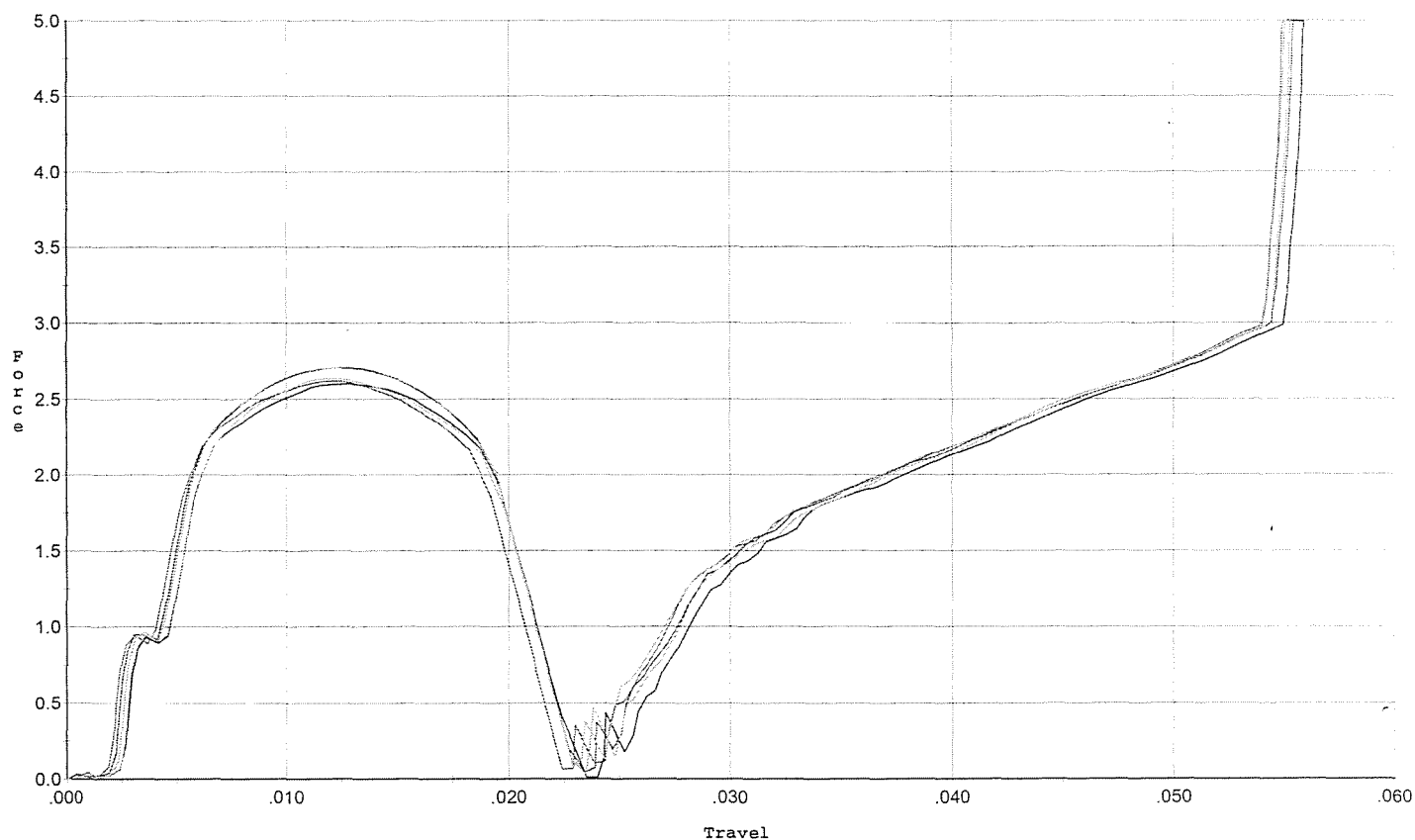
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.023	0.00	0.035	0.062		Set Trigger
2	4.020	0.022	0.002	0.035	0.060		Set Trigger
3	4.109	0.023	0.00	0.035	0.063		Set Trigger
4	4.142	0.021	0.00	0.036	0.059		Set Trigger
5	4.155	0.024	0.003	0.035	0.064		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



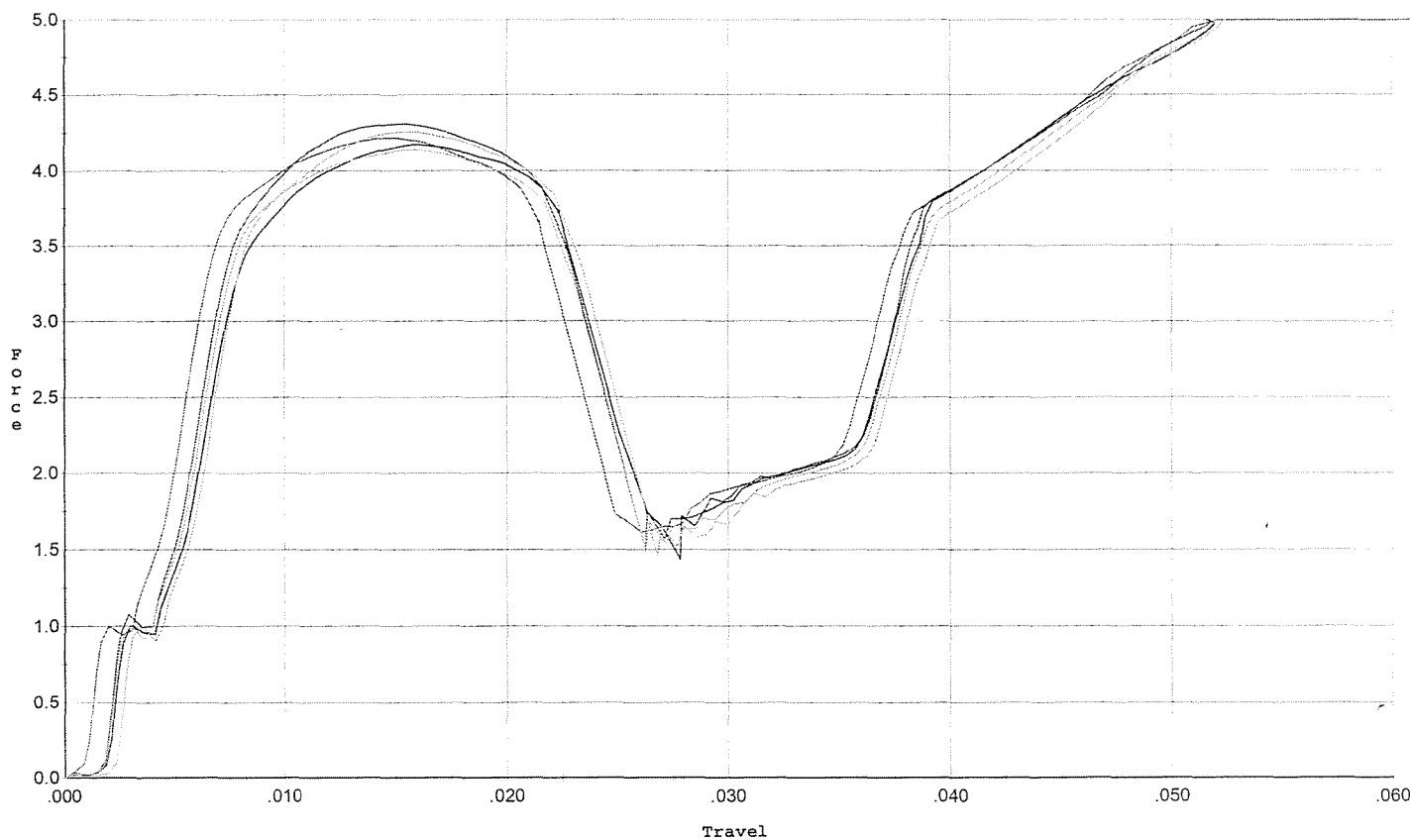
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.709	0.019	0.002	0.039	0.036		Set Trigger
2	2.599	0.020	0.00	0.040	0.035		Set Trigger
3	2.618	0.019	0.00	0.039	0.035		Set Trigger
4	2.707	0.019	0.00	0.039	0.036		Set Trigger
5	2.636	0.020	0.00	0.039	0.035		Set Trigger

A-2-65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.309	0.023	0.00	0.035	0.066		Set Trigger
2	4.170	0.022	0.004	0.035	0.063		Set Trigger
3	4.216	0.021	0.00	0.035	0.063		Set Trigger
4	4.139	0.023	0.002	0.035	0.065		Set Trigger
5	4.256	0.023	0.00	0.035	0.066		Set Trigger

A - 4.21