

G6810371

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

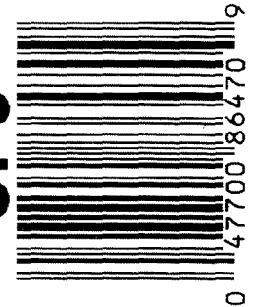
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810371

UPC



GUN SERIAL # G 6810371

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	RTZ
475	DRILL AND TAP SIGHT HOLES	FEB 10 2009	2-11-09	TL
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	2/13/09	(H)
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

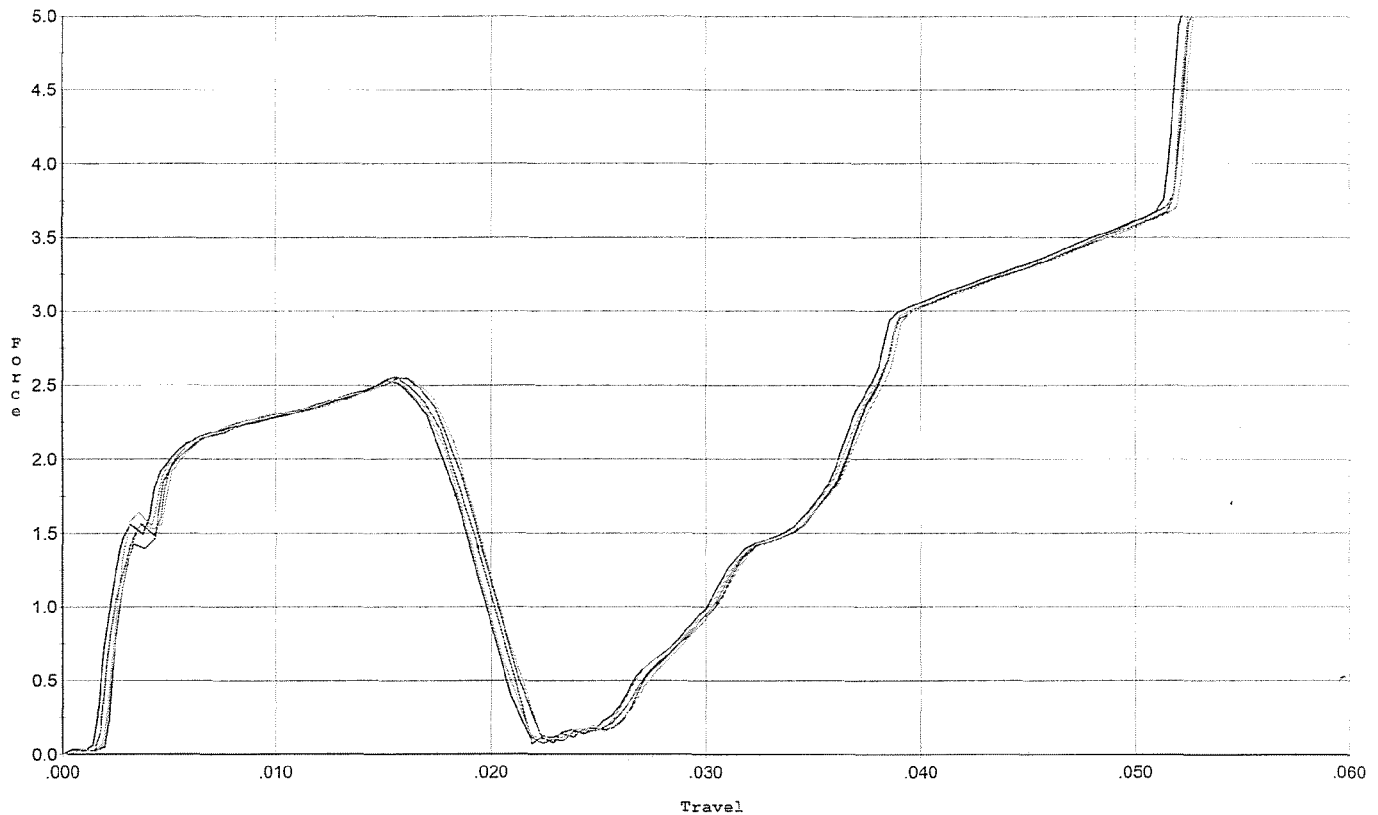
560	BARBER M24 0130795 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	3-2-09	WW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	3-2-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	3-2-09	WW
	J) ASSEMBLE STOCK			2-24-09	CTZ
	K) ASSEMBLE SWIVEL STUDS			3-2-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	2-25-09	RP
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			2-25-09	RP
670	FINAL INSPECTION A) HEADSPACE			3-2-09	WW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.28</u> <u>2.27</u> <u>2.26</u> <u>2.33</u>	2-26-09	WW
	C) FUNCTION			3-2-09	WW
690	PACK			3/5/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



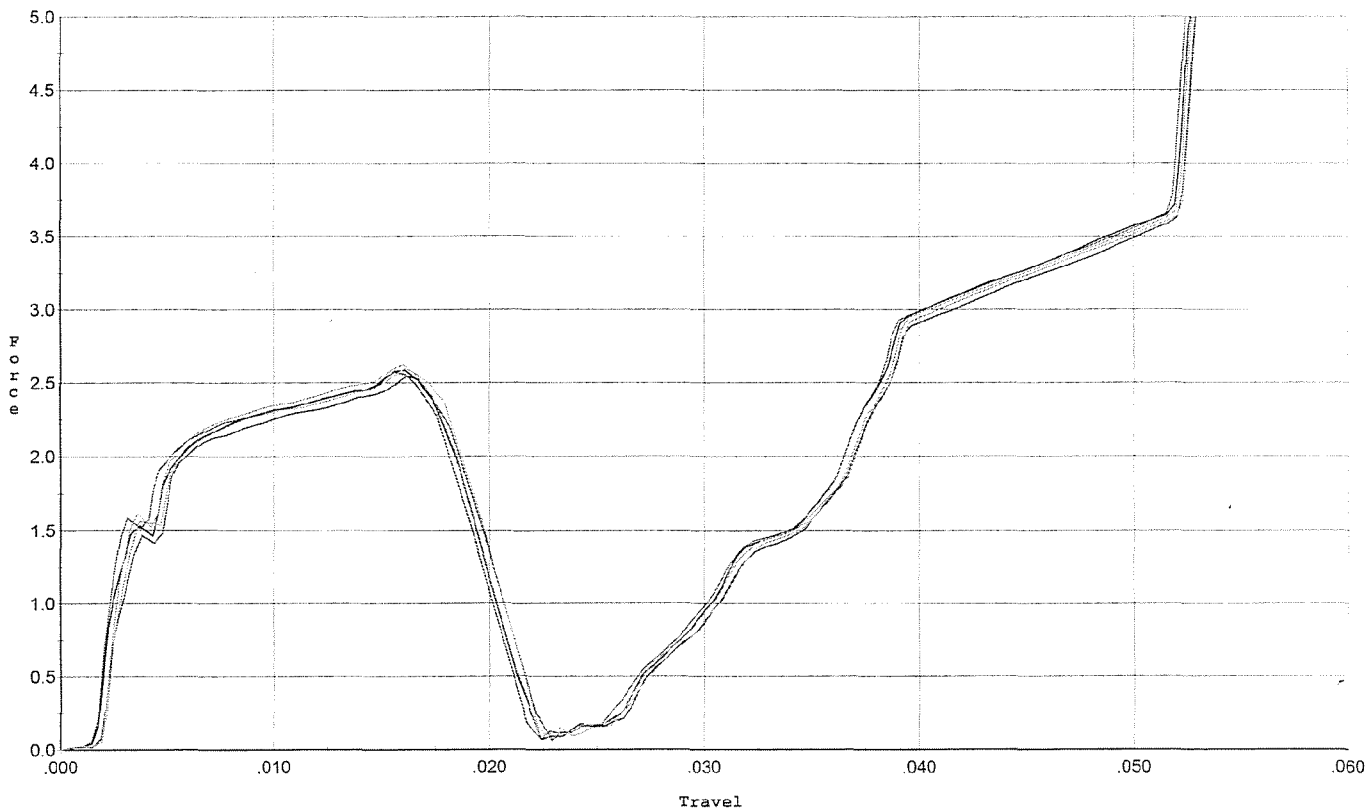
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.548	0.019	0.002	0.037	0.033		Set Trigger
2	2.534	0.018	0.00	0.037	0.033		Set Trigger
3	2.556	0.019	0.002	0.037	0.035		Set Trigger
4	2.531	0.018	0.00	0.038	0.032		Set Trigger
5	2.554	0.018	0.00	0.037	0.033		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



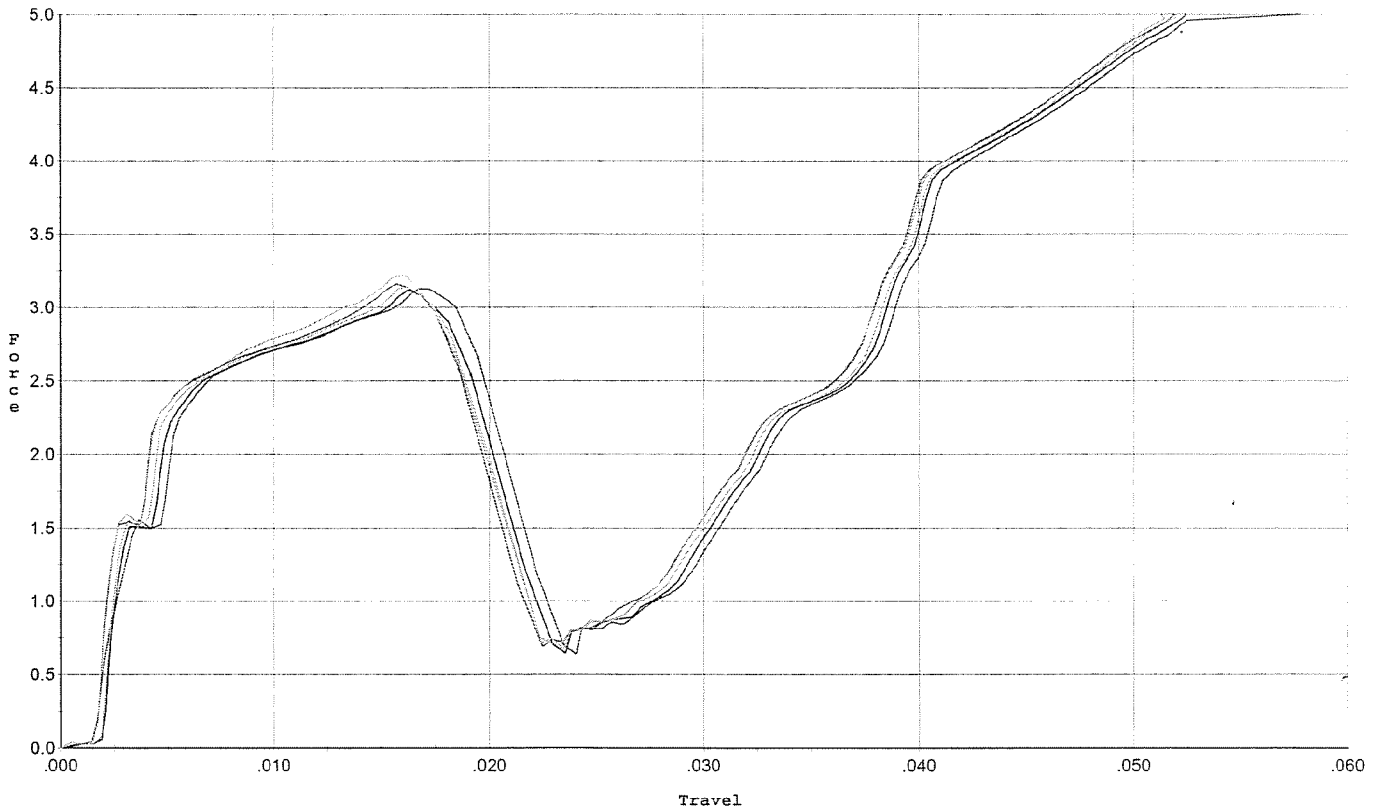
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.020	0.00	0.037	0.035		Set Trigger
2	2.586	0.019	0.00	0.037	0.034		Set Trigger
3	2.575	0.019	0.00	0.037	0.035		Set Trigger
4	2.597	0.020	0.00	0.038	0.035		Set Trigger
5	2.624	0.018	0.002	0.038	0.034		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



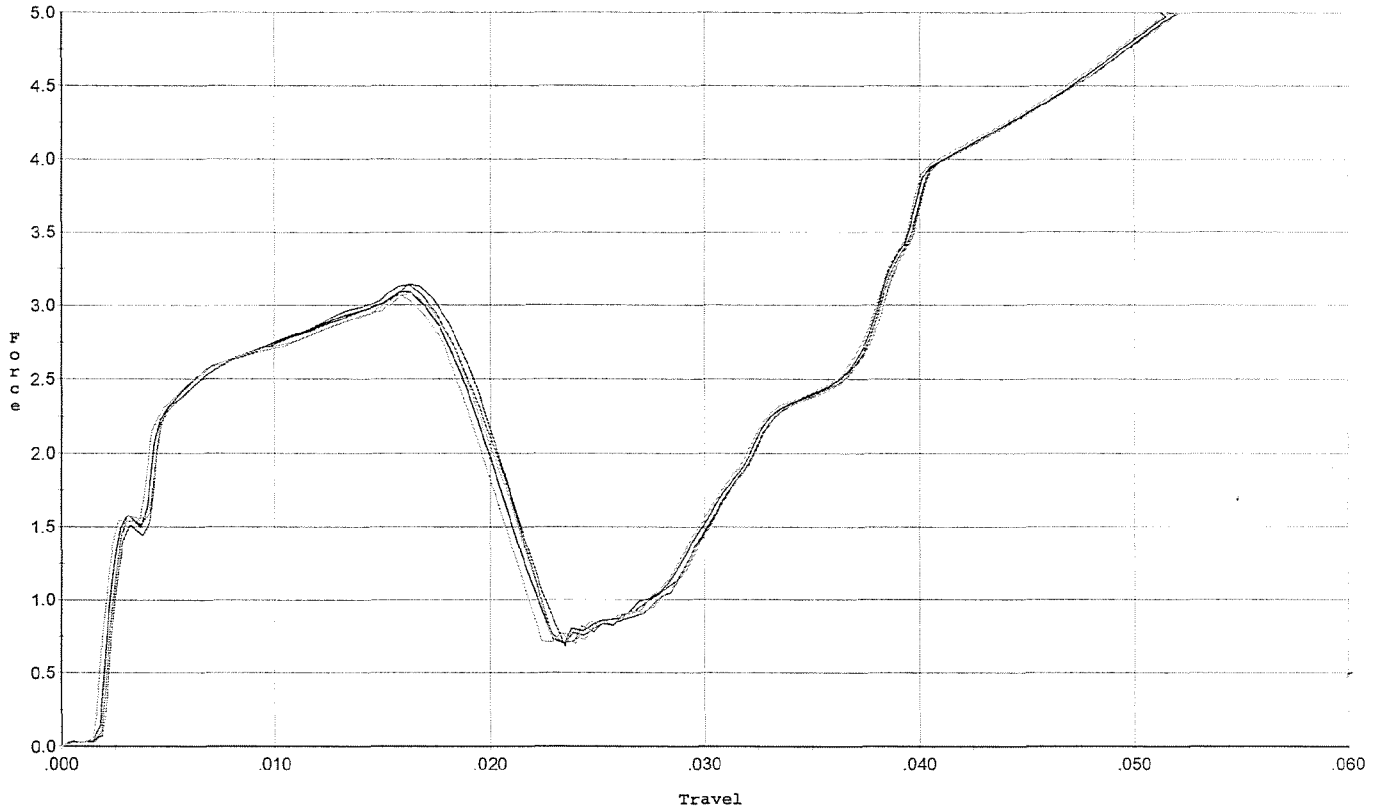
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.130	0.019	0.00	0.036	0.042		Set Trigger
2	3.119	0.019	0.004	0.036	0.041		Set Trigger
3	3.160	0.019	0.002	0.036	0.041		Set Trigger
4	3.138	0.020	0.00	0.036	0.043		Set Trigger
5	3.223	0.020	0.00	0.036	0.045		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



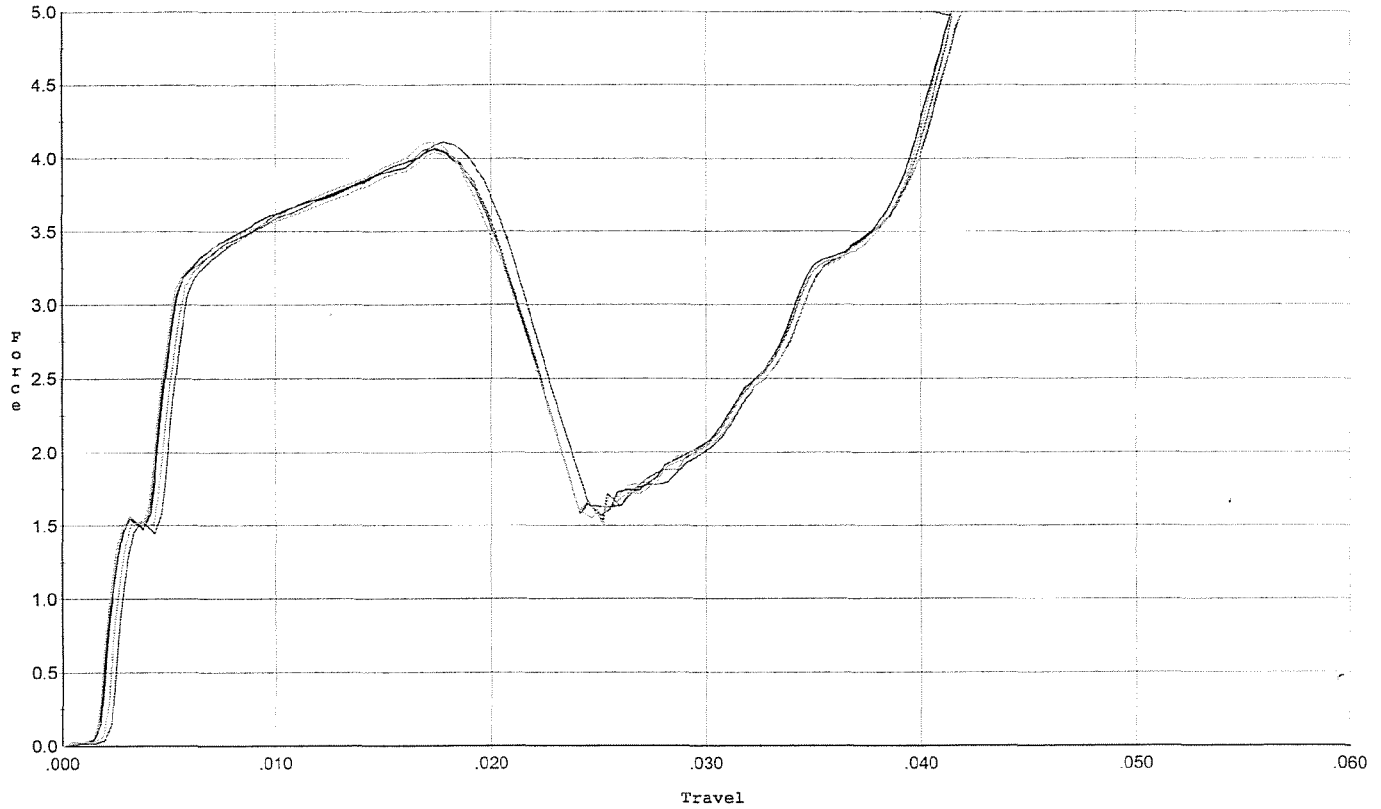
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.143	0.021	0.00	0.035	0.044		Set Trigger
2	3.088	0.020	0.002	0.036	0.043		Set Trigger
3	3.141	0.021	0.002	0.035	0.045		Set Trigger
4	3.085	0.021	0.00	0.035	0.045		Set Trigger
5	3.074	0.021	0.00	0.036	0.044		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



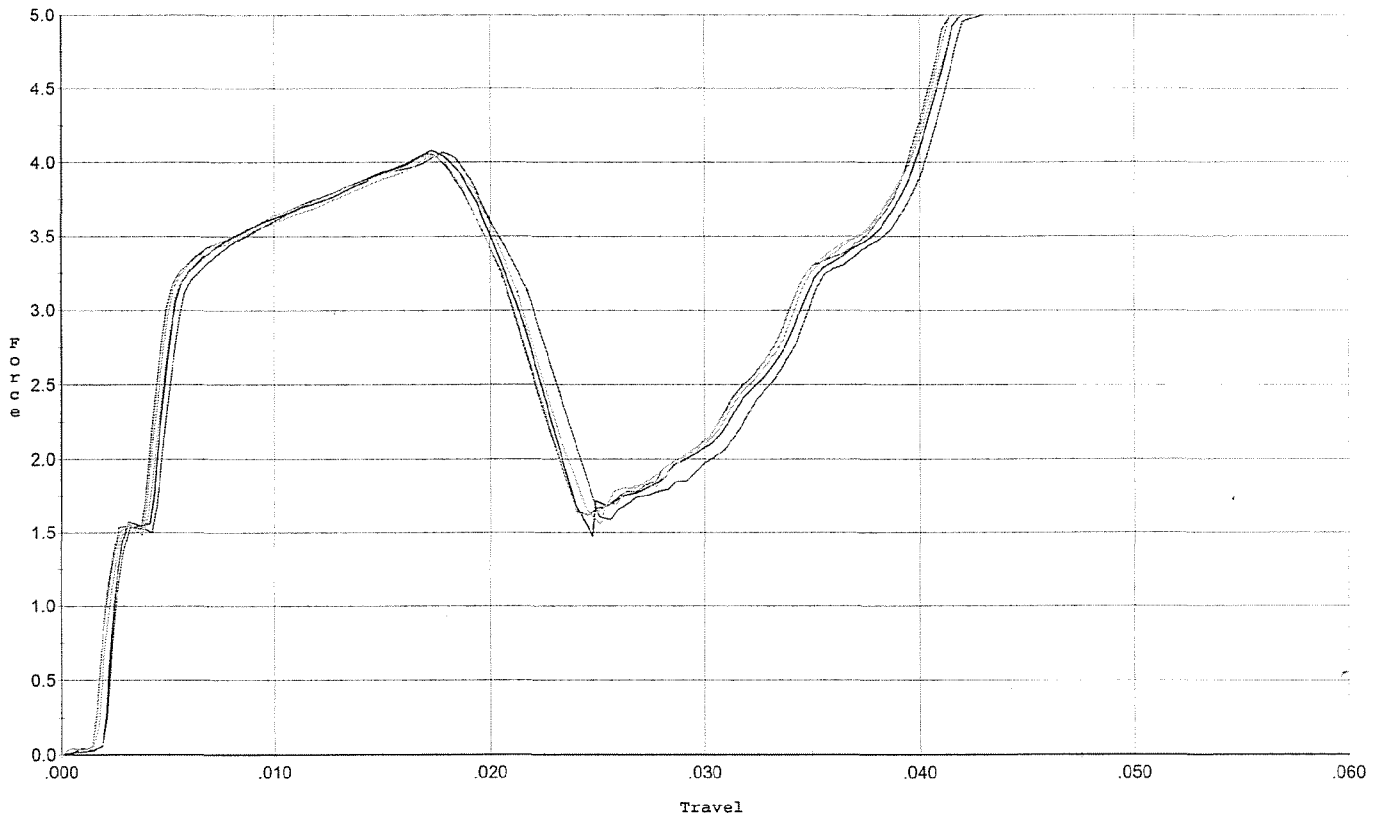
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.021	0.002	0.033	0.057		Set Trigger
2	4.061	0.022	0.00	0.033	0.061		Set Trigger
3	4.075	0.022	0.00	0.033	0.061		Set Trigger
4	4.043	0.022	0.002	0.033	0.060		Set Trigger
5	4.115	0.022	0.00	0.033	0.062		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



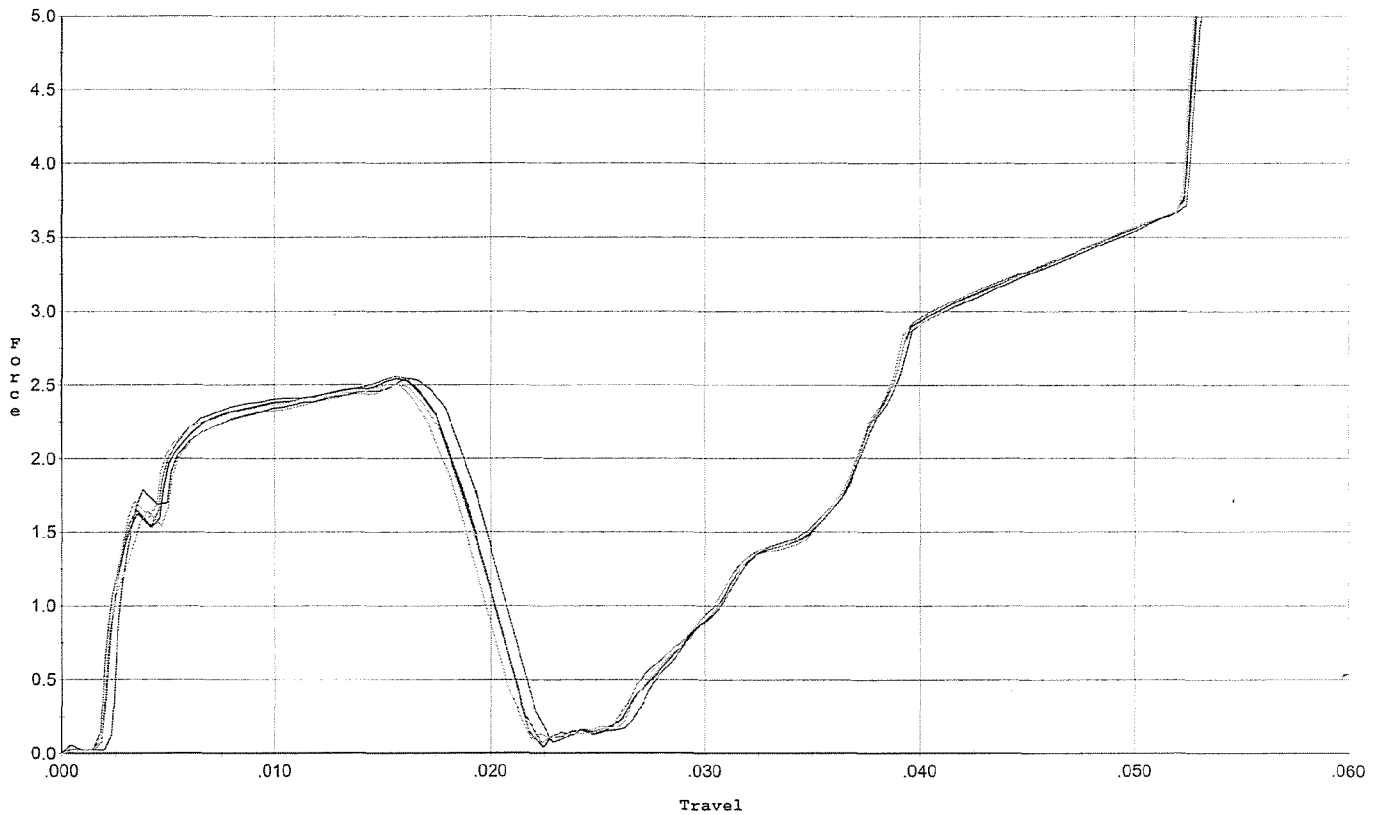
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.022	0.002	0.033	0.060		Set Trigger
2	4.082	0.022	0.00	0.033	0.060		Set Trigger
3	4.055	0.021	0.00	0.033	0.058		Set Trigger
4	4.050	0.021	0.002	0.033	0.059		Set Trigger
5	4.042	0.021	0.00	0.033	0.058		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



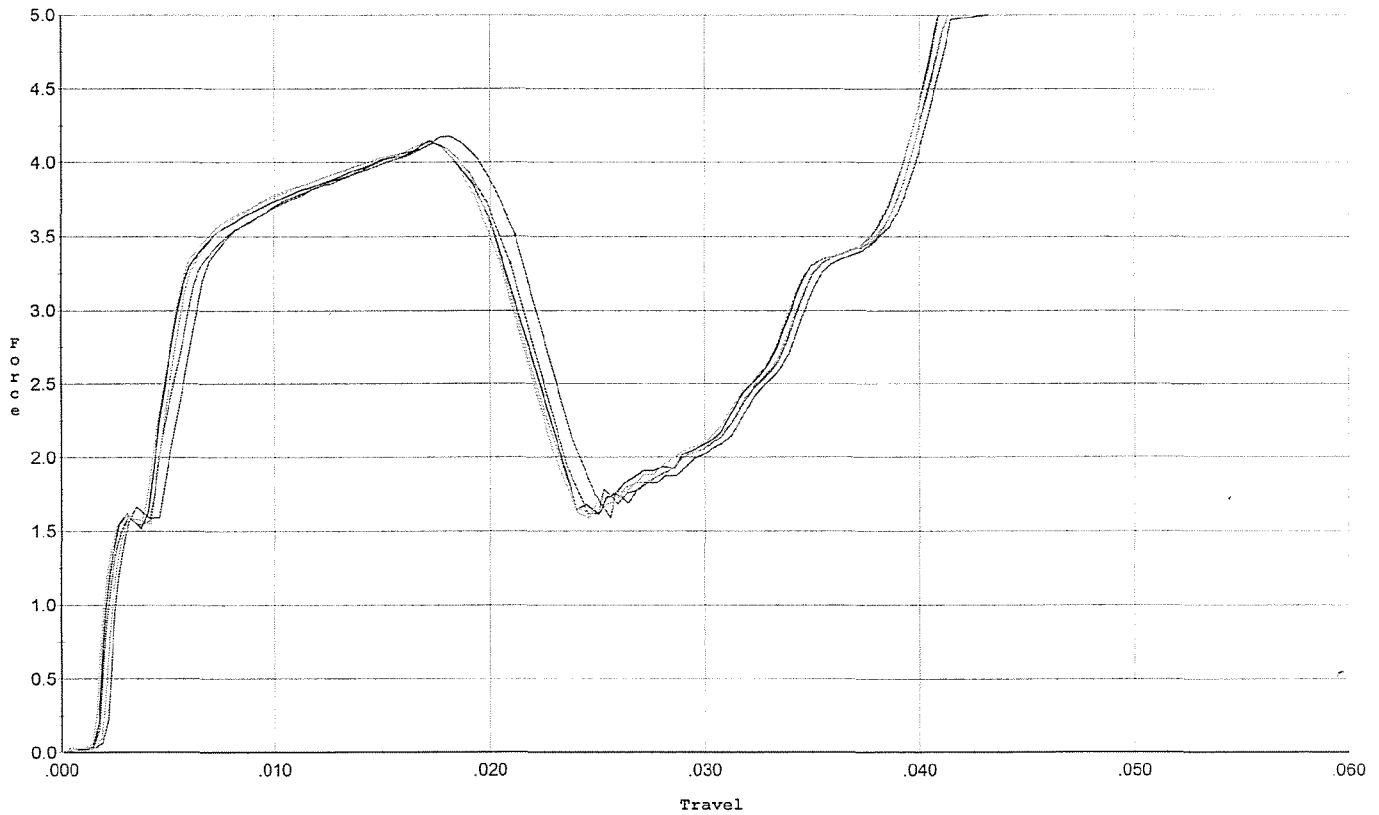
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.548	0.019	0.002	0.038	0.035		Set Trigger
2	2.547	0.019	0.002	0.038	0.035		Set Trigger
3	2.561	0.019	0.00	0.038	0.035		Set Trigger
4	2.512	0.018	0.002	0.038	0.033		Set Trigger
5	2.507	0.019	0.00	0.038	0.034		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.021	0.005	0.032	0.060		Set Trigger
2	4.146	0.022	0.00	0.032	0.062		Set Trigger
3	4.126	0.021	0.00	0.032	0.059		Set Trigger
4	4.155	0.020	0.00	0.032	0.059		Set Trigger
5	4.152	0.020	0.004	0.033	0.057		Set Trigger

Avg 4.15