

G-6810377

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

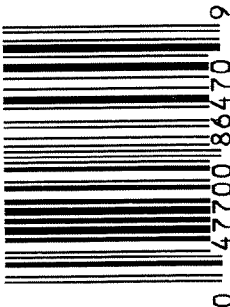


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6810377

UPC



GUN SERIAL #

G 6810377

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE		2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	TC
480	MAGNAFLUX BBL ACTION		2/7/09	(H)
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2-11-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-12-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

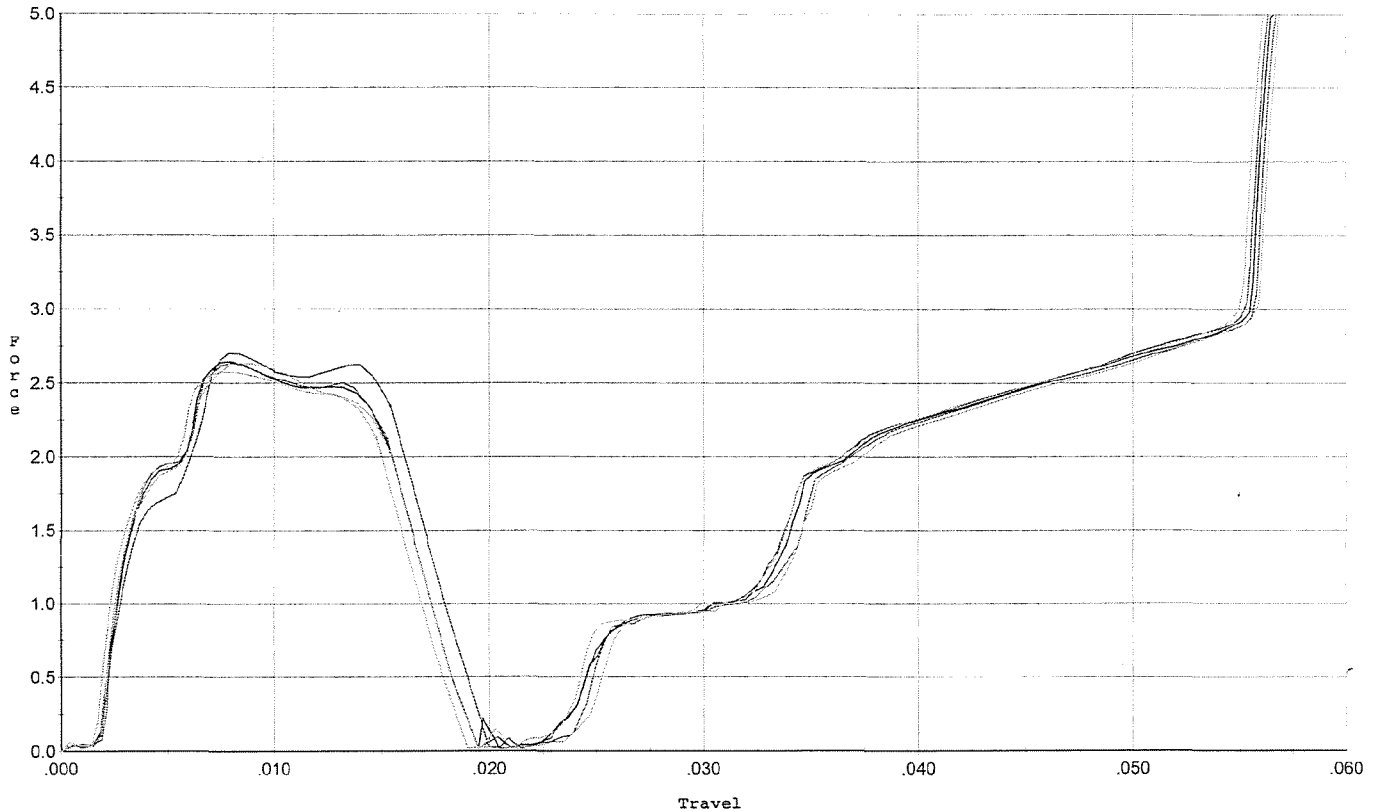
OP #	OPERATION NAME	READINGS	DATE	INITIAL
BARBER - M24 0130820				
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-17-09	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-17-09	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-17-09	LJN
	J) ASSEMBLE STOCK		2-12-09	LJN
	K) ASSEMBLE SWIVEL STUDS		2-17-09	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-14-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-14-09	LJN
670	FINAL INSPECTION A) HEADSPACE		2-17-09	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.25</u> <u>2.17</u> <u>2.19</u> <u>2.16</u>	2-16-09	NW
	C) FUNCTION		2-17-09	LJN
690	PACK		2/25/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



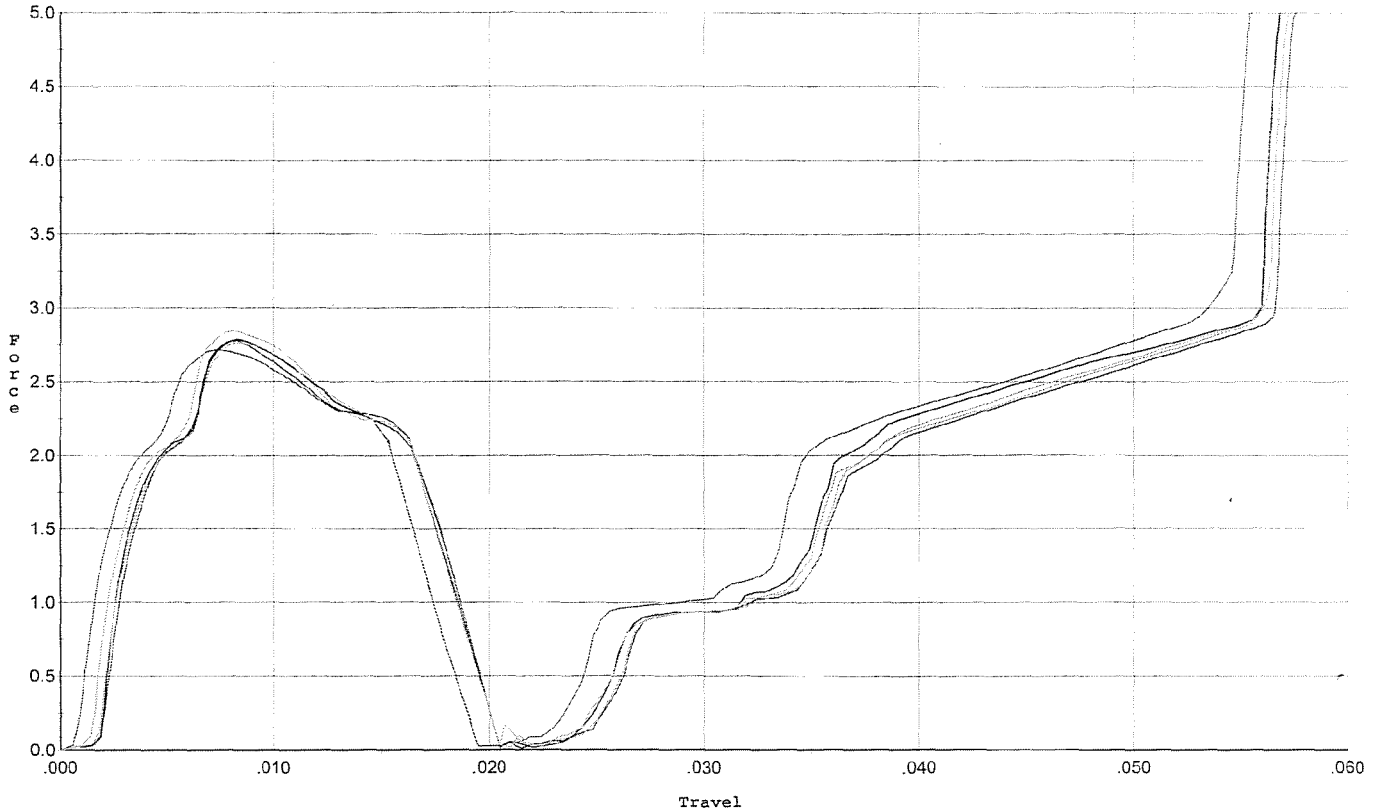
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.703	0.015	0.002	0.044	0.028		Set Trigger
2	2.646	0.015	0.00	0.044	0.028		Set Trigger
3	2.635	0.015	0.00	0.044	0.028		Set Trigger
4	2.576	0.015	0.00	0.044	0.027		Set Trigger
5	2.636	0.015	0.002	0.045	0.028		Set Trigger

A: 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



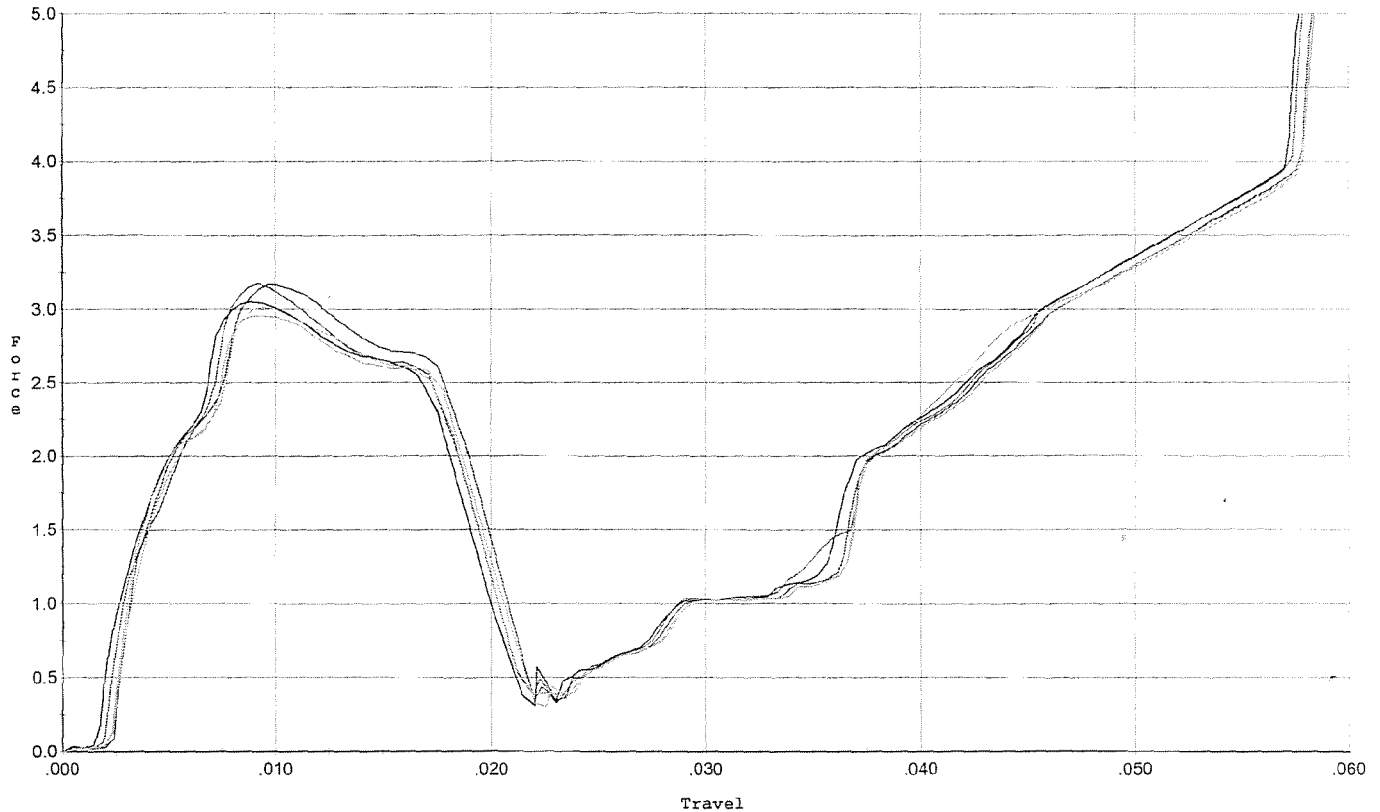
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.782	0.018	0.00	0.044	0.033		Set Trigger
2	2.791	0.018	0.00	0.043	0.033		Set Trigger
3	2.717	0.015	0.00	0.043	0.030		Set Trigger
4	2.847	0.016	0.00	0.044	0.031		Set Trigger
5	2.768	0.018	0.00	0.043	0.032		Set Trigger

A-2-78

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



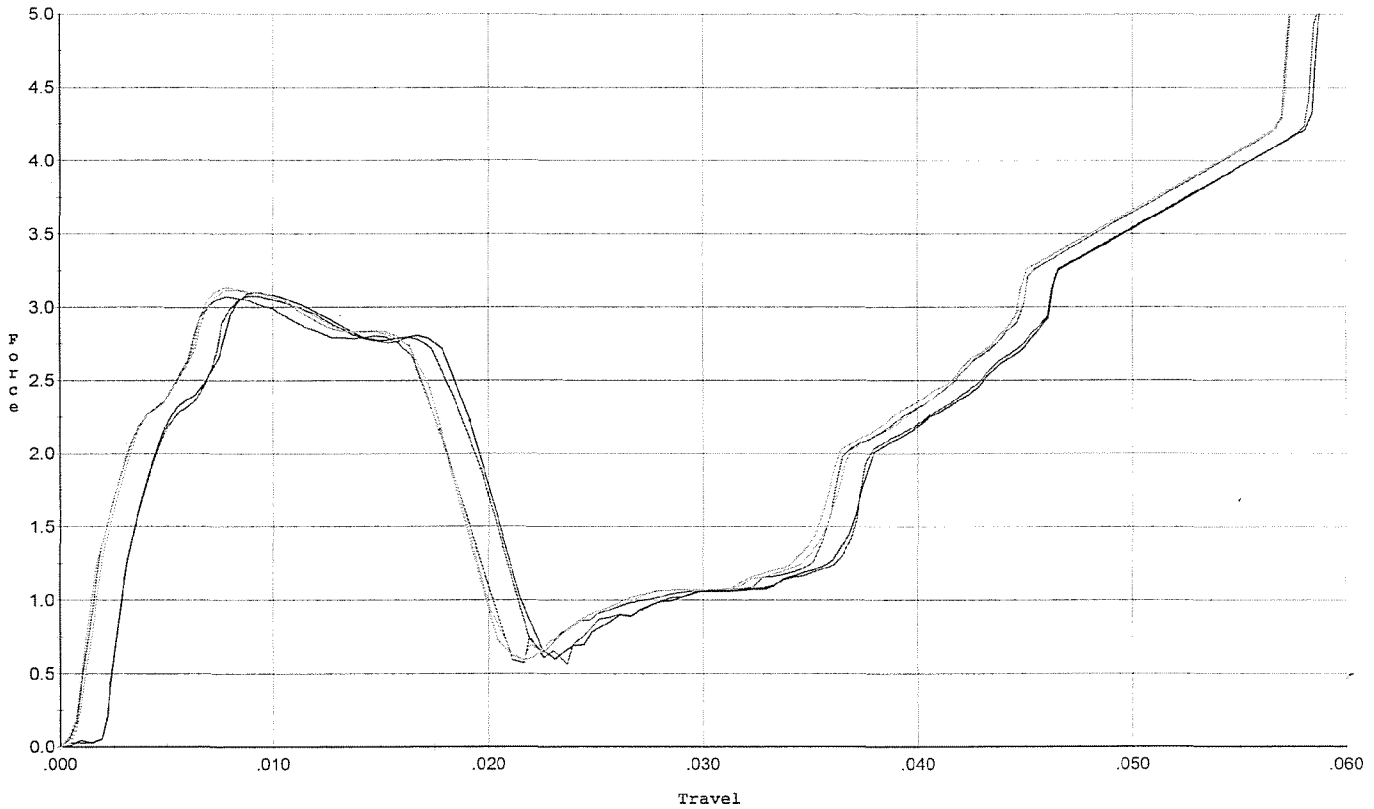
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.169	0.019	0.002	0.042	0.038		Set Trigger
2	3.052	0.017	0.00	0.043	0.036		Set Trigger
3	3.172	0.018	0.002	0.043	0.037		Set Trigger
4	3.015	0.018	0.00	0.043	0.035		Set Trigger
5	2.955	0.018	0.00	0.043	0.036		Set Trigger

A-3-07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



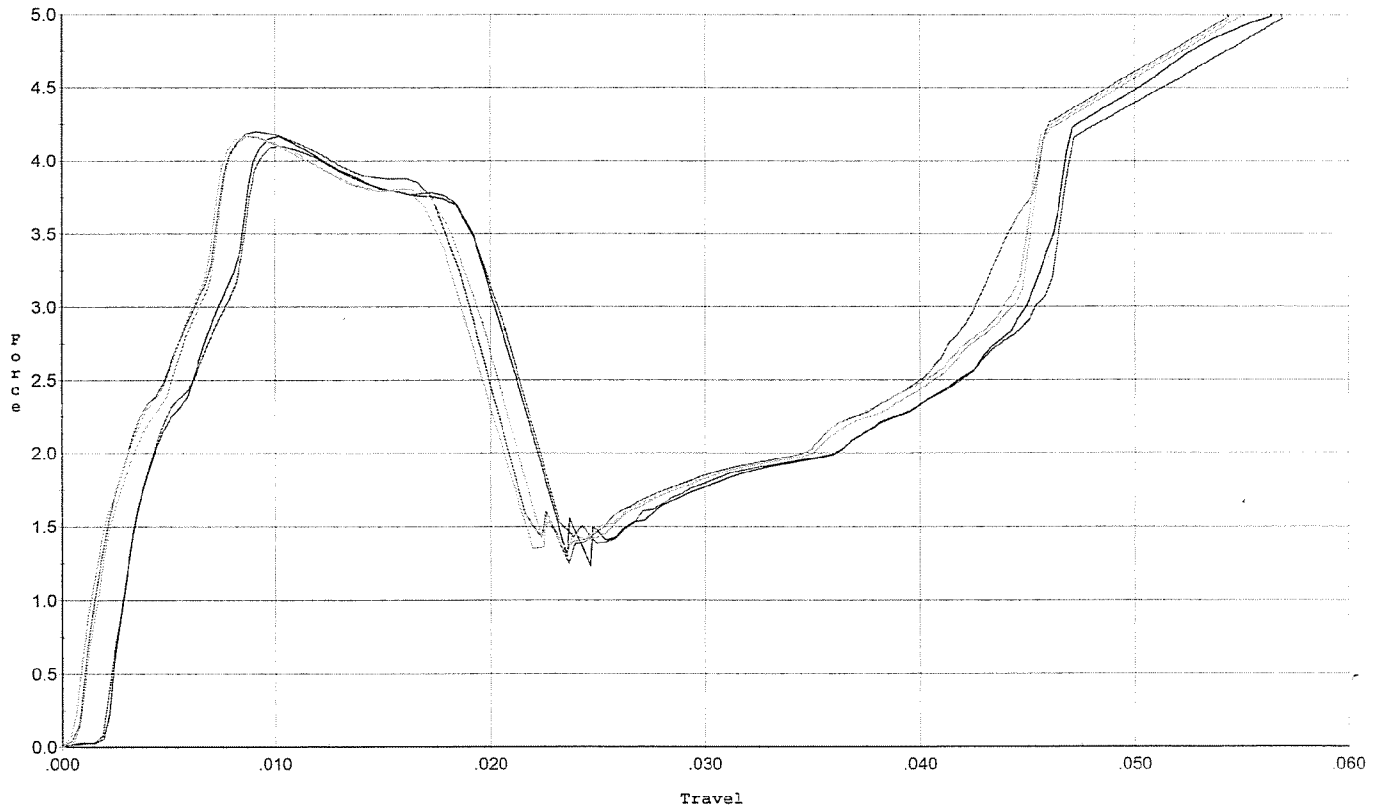
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.078	0.020	0.002	0.042	0.041		Set Trigger
2	3.102	0.019	0.00	0.042	0.041		Set Trigger
3	3.072	0.018	0.00	0.043	0.040		Set Trigger
4	3.115	0.017	0.00	0.042	0.039		Set Trigger
5	3.133	0.018	0.00	0.042	0.040		Set Trigger

A-3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbsn ini +/- 1.0 lb



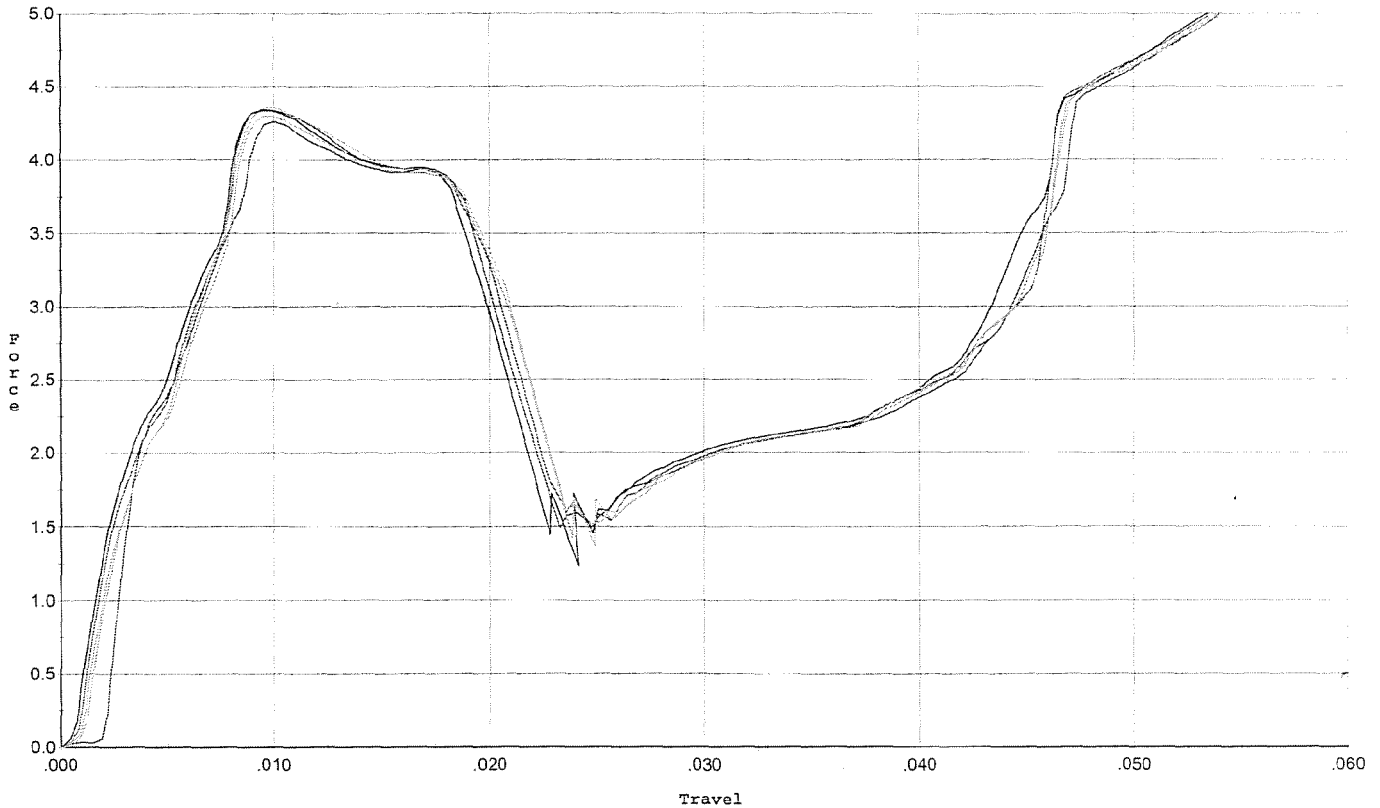
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.021	0.00	0.040	0.055		Set Trigger
2	4.166	0.021	0.00	0.040	0.057		Set Trigger
3	4.199	0.019	0.00	0.040	0.054		Set Trigger
4	4.165	0.018	0.00	0.040	0.051		Set Tngger
5	4.164	0.020	0.00	0.040	0.055		Set Trigger

A. 4.15

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



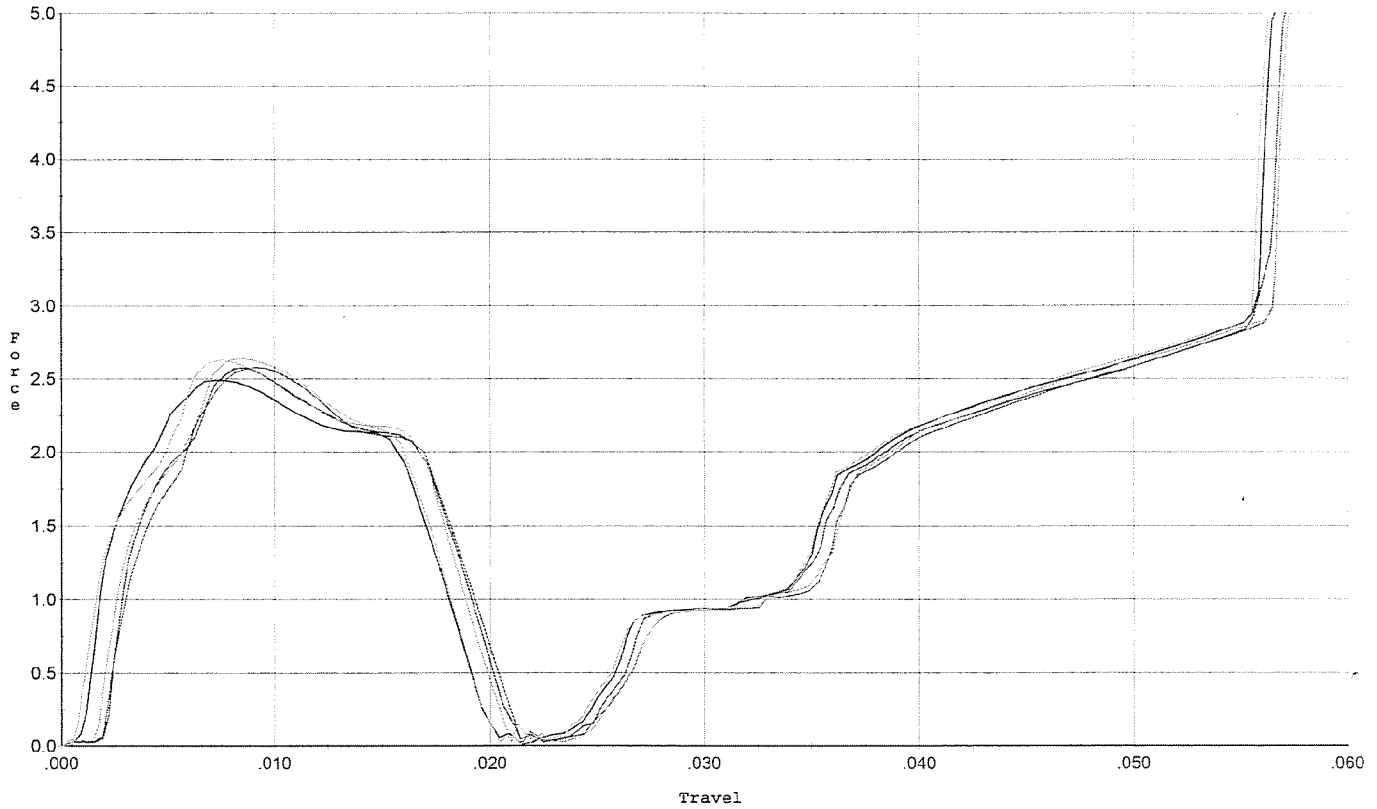
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.259	0.019	0.002	0.040	0.053		Set Trigger
2	4.336	0.020	0.00	0.040	0.059		Set Trigger
3	4.345	0.020	0.00	0.039	0.058		Set Trigger
4	4.358	0.021	0.00	0.039	0.060		Set Trigger
5	4.295	0.021	0.00	0.039	0.060		Set Trigger

A-431

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



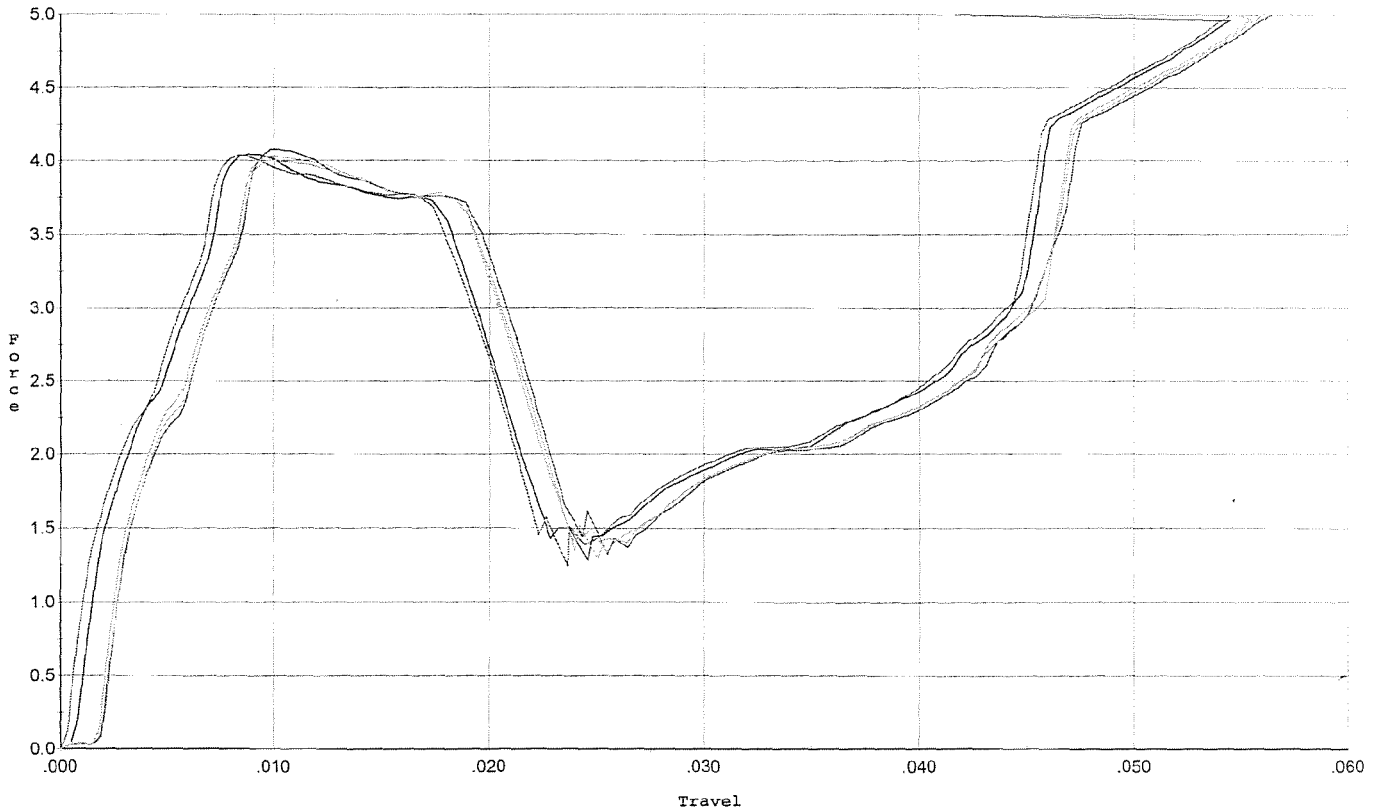
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.575	0.019	0.002	0.043	0.032		Set Trigger
2	2.491	0.018	0.00	0.043	0.032		Set Trigger
3	2.578	0.018	0.002	0.044	0.031		Set Trigger
4	2.629	0.017	0.00	0.043	0.032		Set Trigger
5	2.639	0.017	0.00	0.043	0.031		Set Trigger

A 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.021	0.002	0.040	0.058		Set Trigger
2	4.045	0.020	0.00	0.040	0.055		Set Trigger
3	4.039	0.020	0.00	0.039	0.057		Set Trigger
4	4.030	0.020	0.002	0.040	0.056		Set Trigger
5	4.007	0.022	0.00	0.040	0.059		Set Trigger

A. 4.03