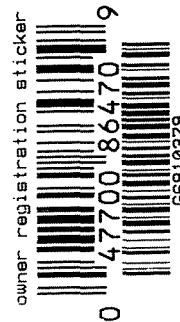
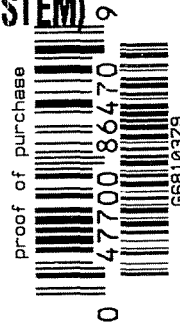


676810379

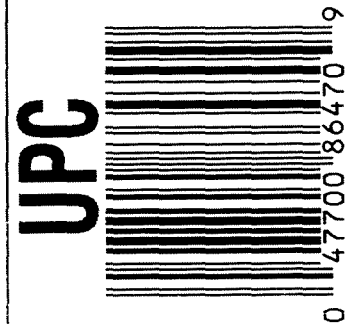
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6810379



GUN SERIAL # G 681 0379

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	TL
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DE
542	APPLY COATINGS (BARREL ACTION)		2/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

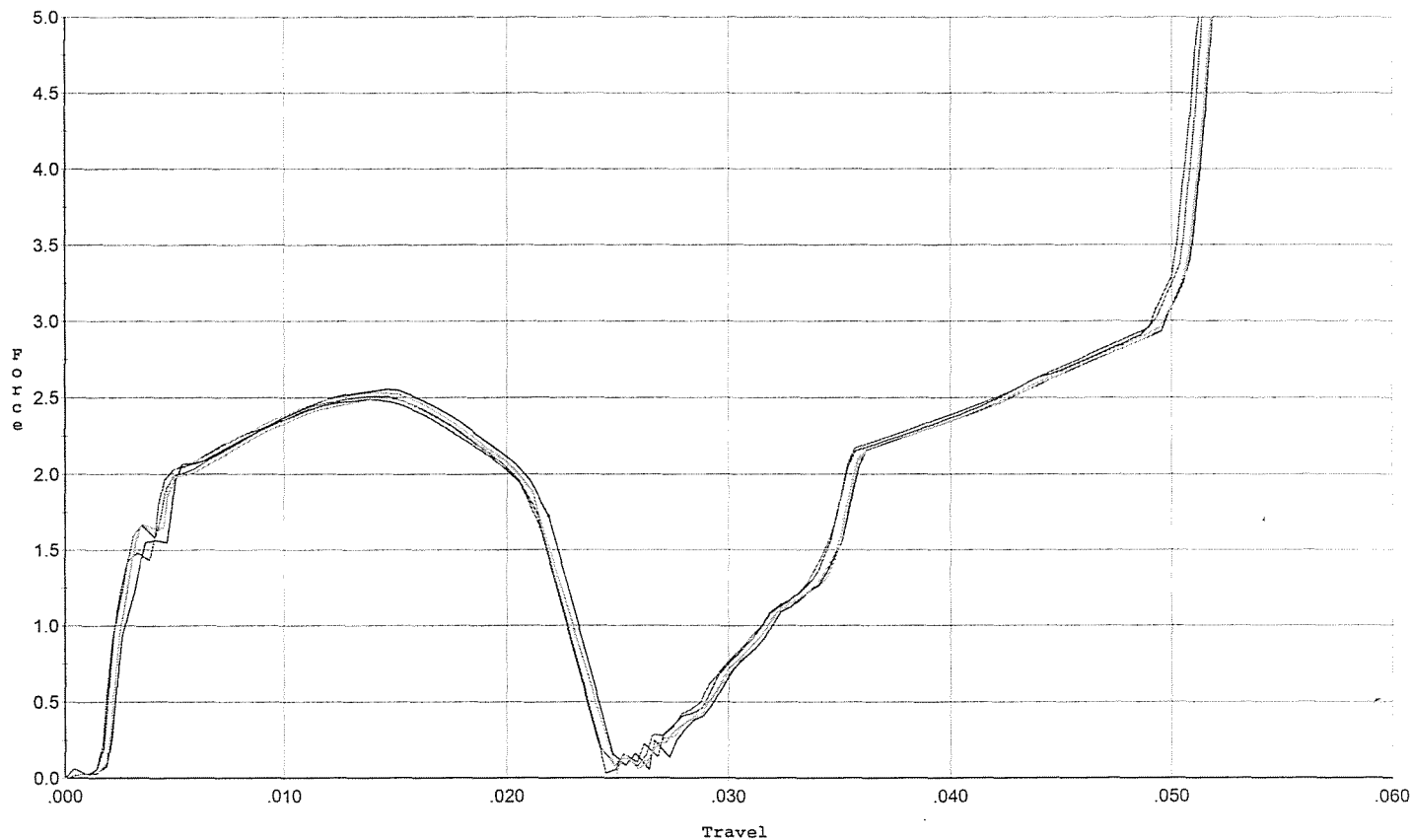
560	F) SAFETY ON FORCE	10 LBS MAX	<u>4</u>	<u>3</u>	<u>3</u>	2-26-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u>	<u>50</u>	<u>50</u>	2-26-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	2-26-09	RP		
	J) ASSEMBLE STOCK								
	K) ASSEMBLE SWIVEL STUDS					2-26-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		2-25-09	RP		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					2-25-09	RP		
670	FINAL INSPECTION A) HEADSPACE					2-26-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>258</u>	<u>249</u>	<u>250</u>	<u>253</u>	<u>249</u>	2-26-09	NW
	C) FUNCTION							2-26-09	RP
690	PACK							3/3/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



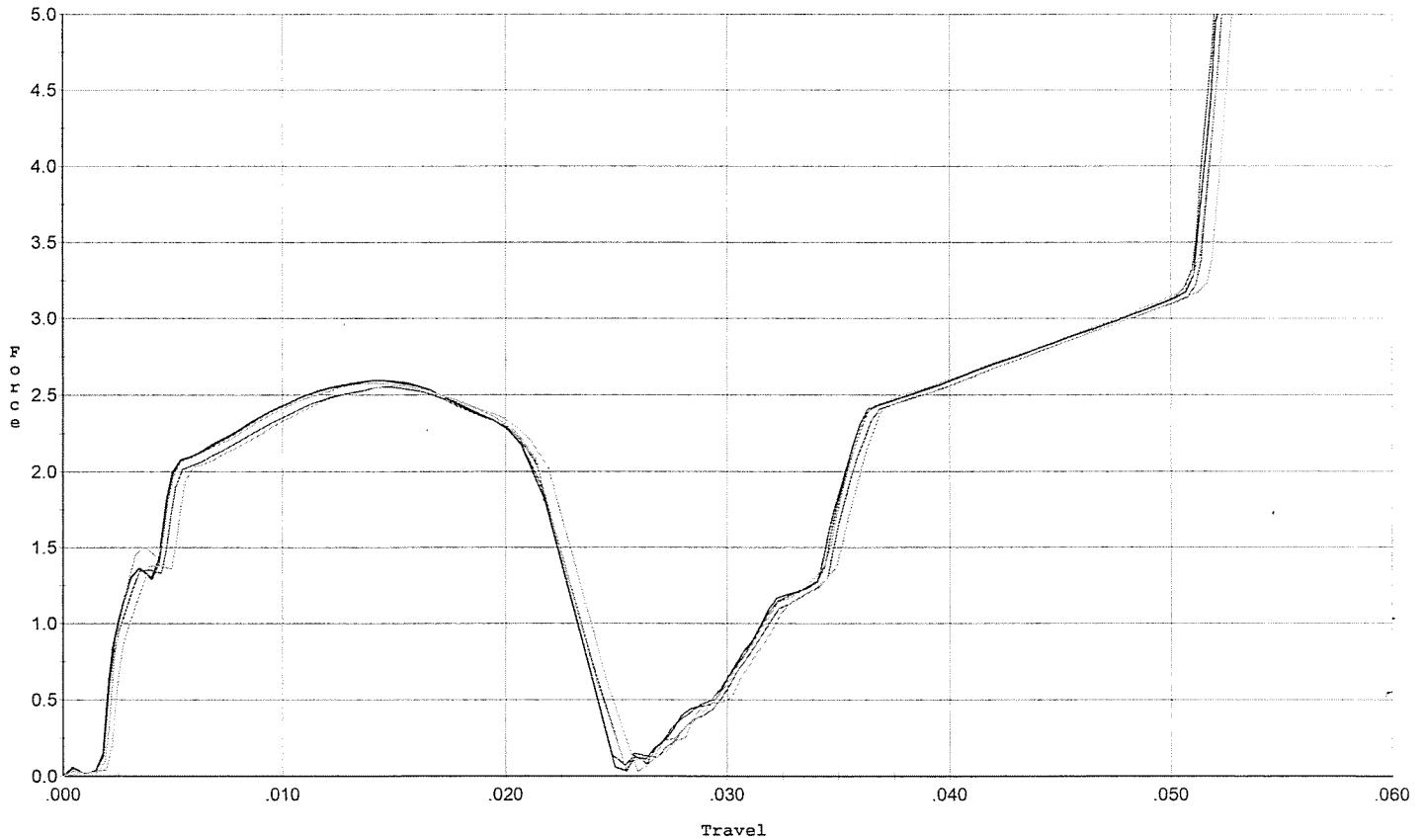
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.021	0.00	0.035	0.040		Set Trigger
2	2.554	0.022	0.00	0.035	0.041		Set Trigger
3	2.507	0.021	0.00	0.035	0.040		Set Trigger
4	2.532	0.021	0.00	0.035	0.040		Set Trigger
5	2.494	0.023	0.00	0.035	0.042		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



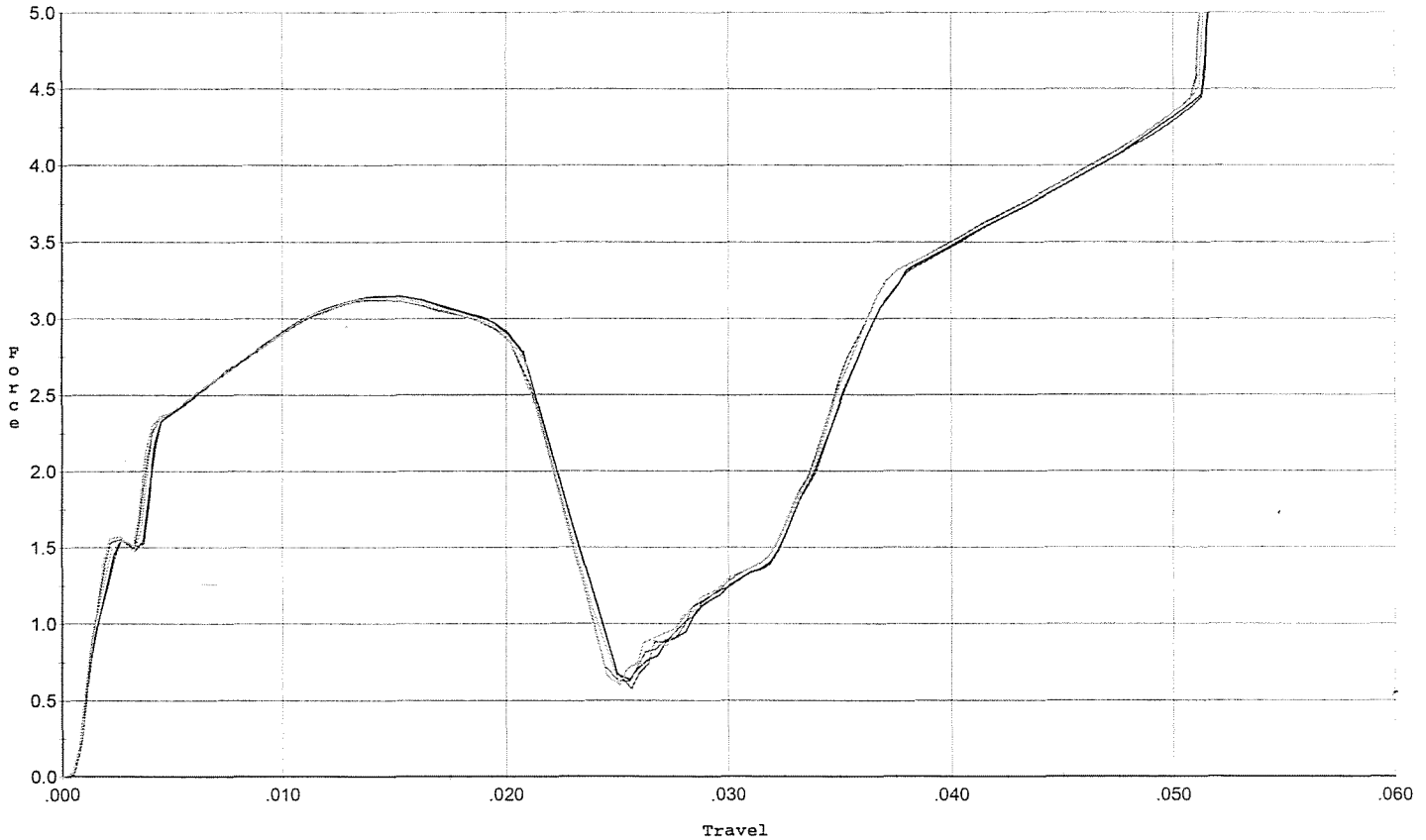
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.594	0.022	0.00	0.035	0.041		Set Trigger
2	2.594	0.022	0.00	0.035	0.042		Set Trigger
3	2.551	0.021	0.00	0.035	0.040		Set Trigger
4	2.560	0.022	0.005	0.035	0.041		Set Trigger
5	2.577	0.021	0.002	0.035	0.041		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



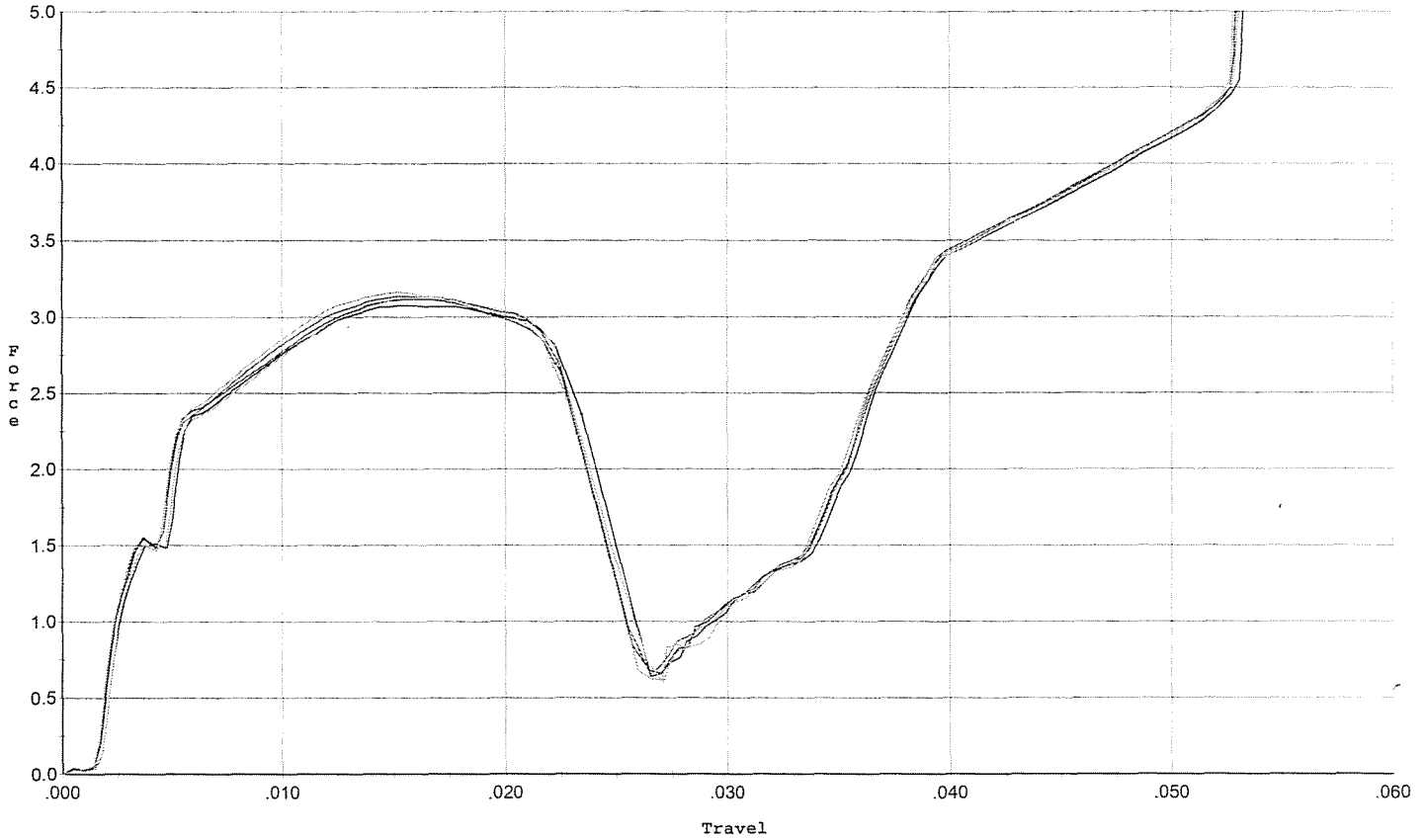
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.149	0.021	0.00	0.033	0.049		Set Trigger
2	3.147	0.021	0.00	0.033	0.049		Set Trigger
3	3.121	0.021	0.00	0.033	0.050		Set Trigger
4	3.137	0.021	0.00	0.033	0.049		Set Trigger
5	3.127	0.021	0.00	0.033	0.050		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



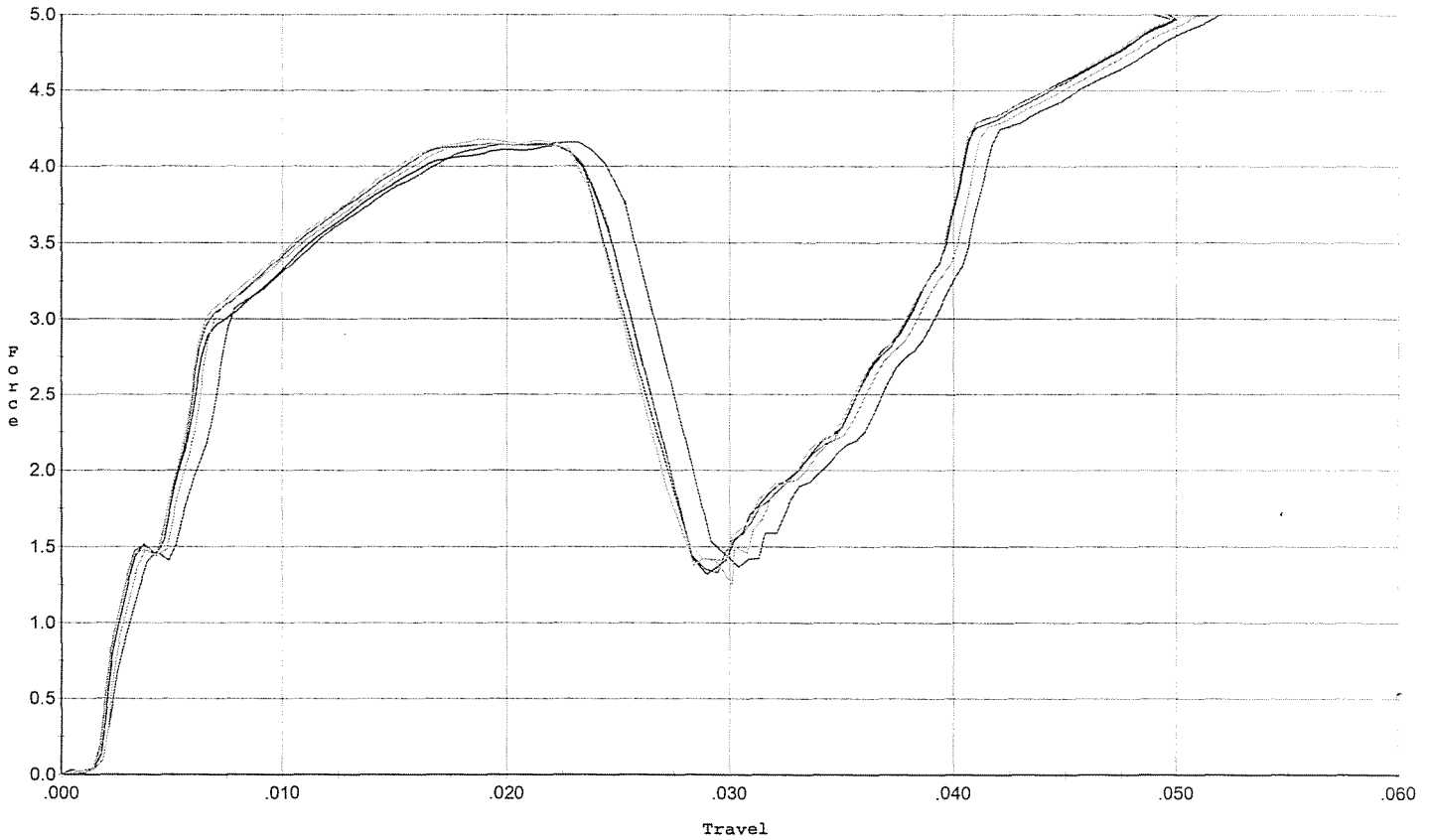
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.023	0.00	0.034	0.051		Set Trigger
2	3.078	0.023	0.00	0.034	0.053		Set Trigger
3	3.137	0.022	0.00	0.034	0.051		Set Trigger
4	3.133	0.022	0.00	0.034	0.050		Set Trigger
5	3.162	0.023	0.00	0.034	0.052		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



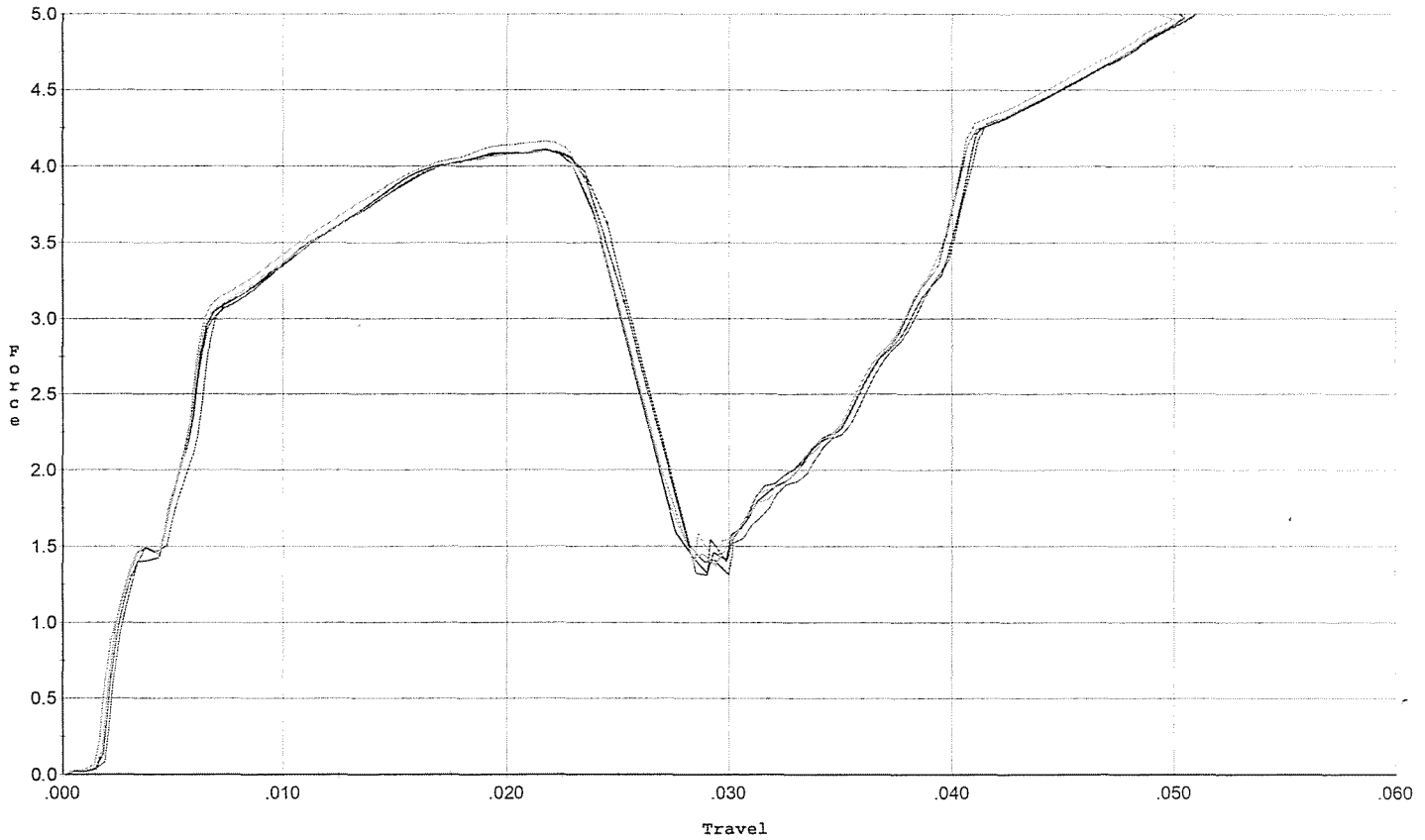
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.025	0.00	0.031	0.072		Set Trigger
2	4.135	0.025	0.00	0.031	0.070		Set Trigger
3	4.149	0.023	0.00	0.031	0.068		Set Trigger
4	4.179	0.024	0.00	0.031	0.069		Set Trigger
5	4.145	0.024	0.00	0.031	0.070		Set Trigger

Aug 4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



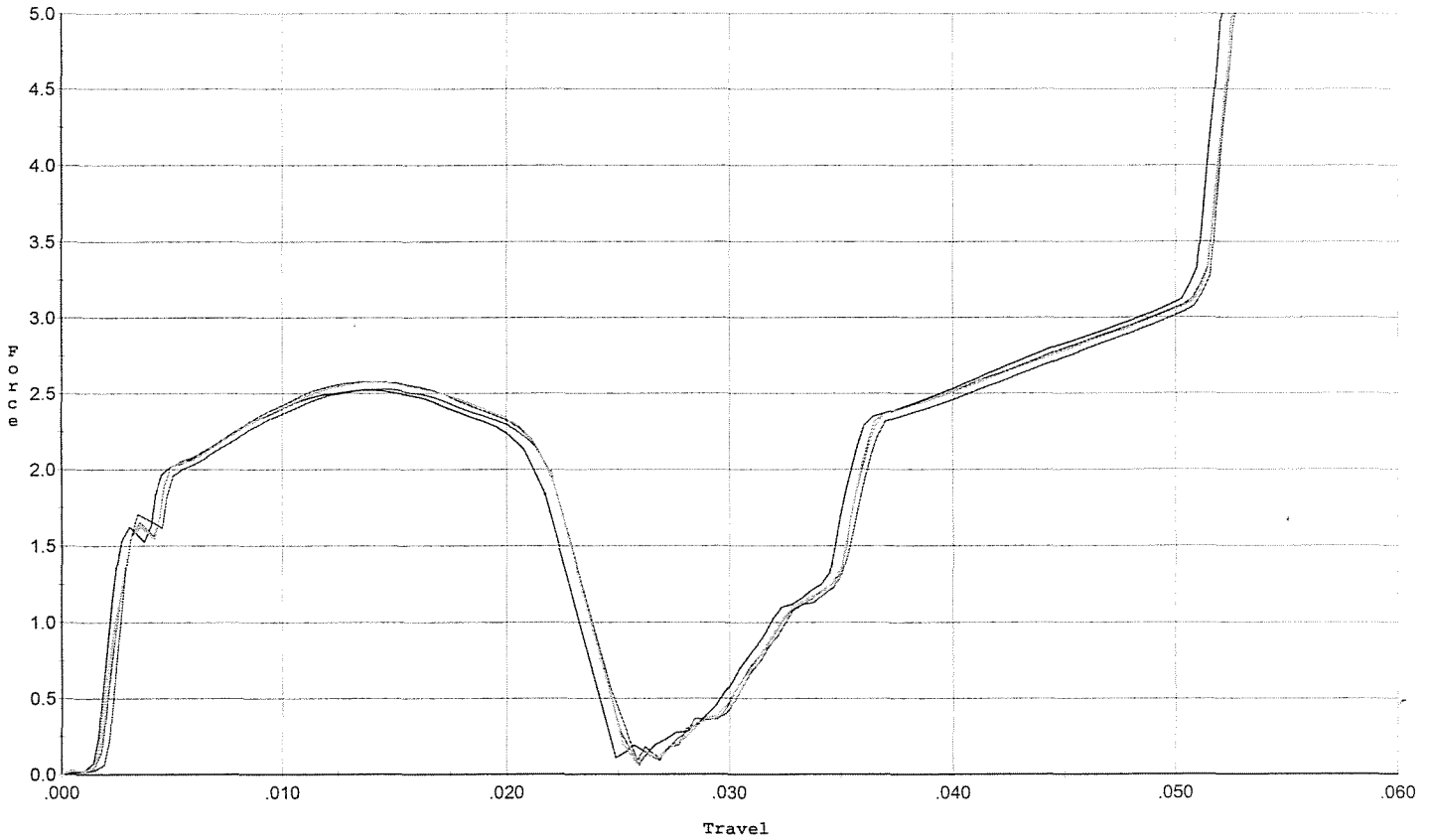
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.100	0.025	0.00	0.031	0.072		Set Trigger
2	4.107	0.024	0.00	0.031	0.068		Set Trigger
3	4.101	0.024	0.00	0.031	0.069		Set Trigger
4	4.101	0.024	0.00	0.031	0.068		Set Trigger
5	4.163	0.024	0.00	0.031	0.068		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



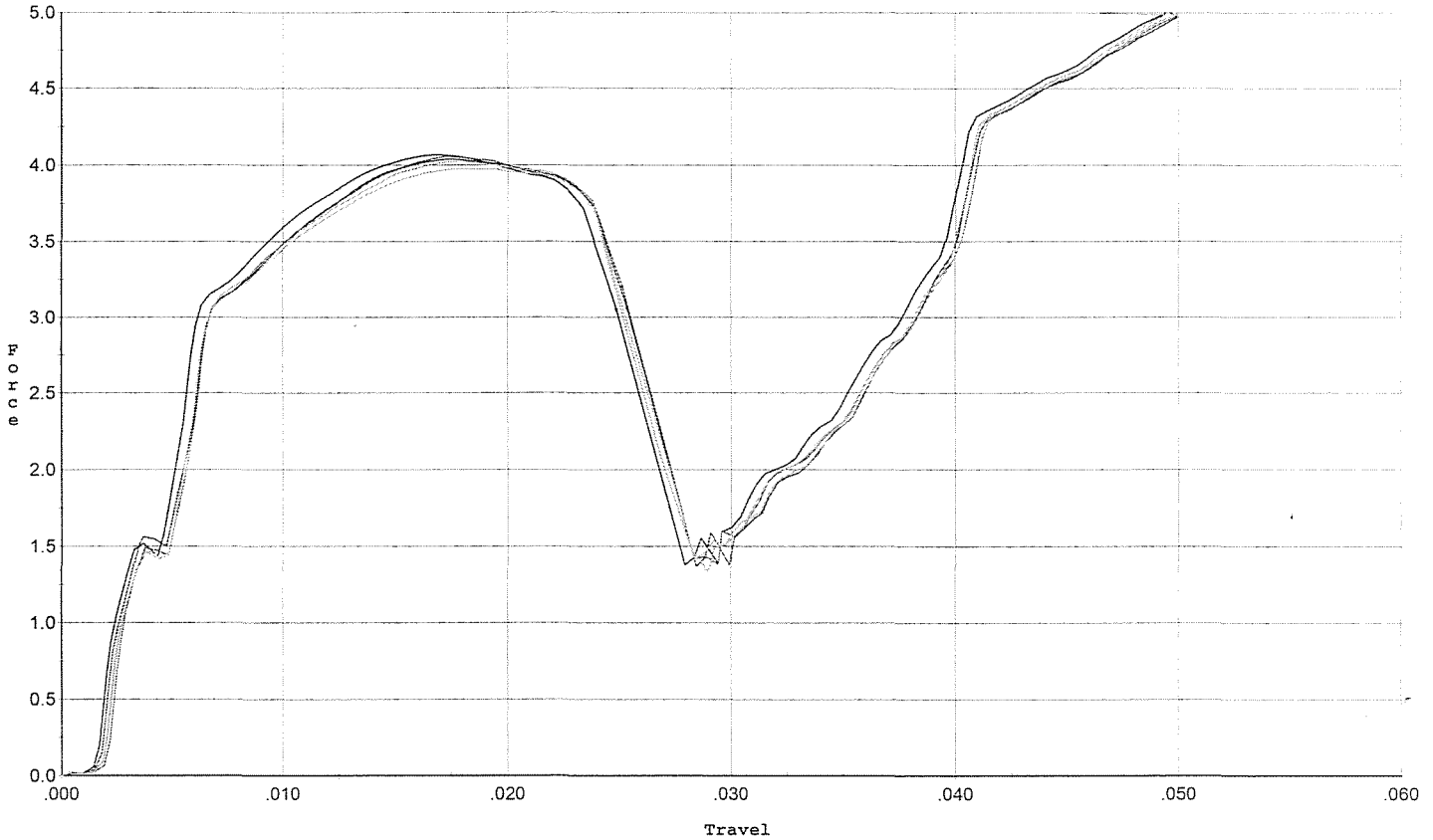
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.022	0.00	0.035	0.042		Set Trigger
2	2.523	0.022	0.00	0.035	0.042		Set Trigger
3	2.579	0.022	0.00	0.035	0.043		Set Trigger
4	2.580	0.022	0.00	0.035	0.043		Set Trigger
5	2.573	0.022	0.00	0.035	0.043		Set Trigger

AVG 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.039	0.025	0.005	0.031	0.072		Set Trigger
2	4.067	0.025	0.00	0.031	0.072		Set Trigger
3	4.057	0.025	0.005	0.031	0.071		Set Trigger
4	3.977	0.024	0.00	0.031	0.067		Set Trigger
5	4.024	0.024	0.005	0.031	0.067		Set Trigger

Avg 4.03