

G6810396

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



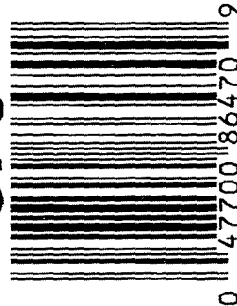
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810396

UPC



BM FORM

GUN SERIAL #

G 6810396

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	2-10-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/14/09	DG
542	APPLY COATINGS (BARREL ACTION)		2/20	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-20-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

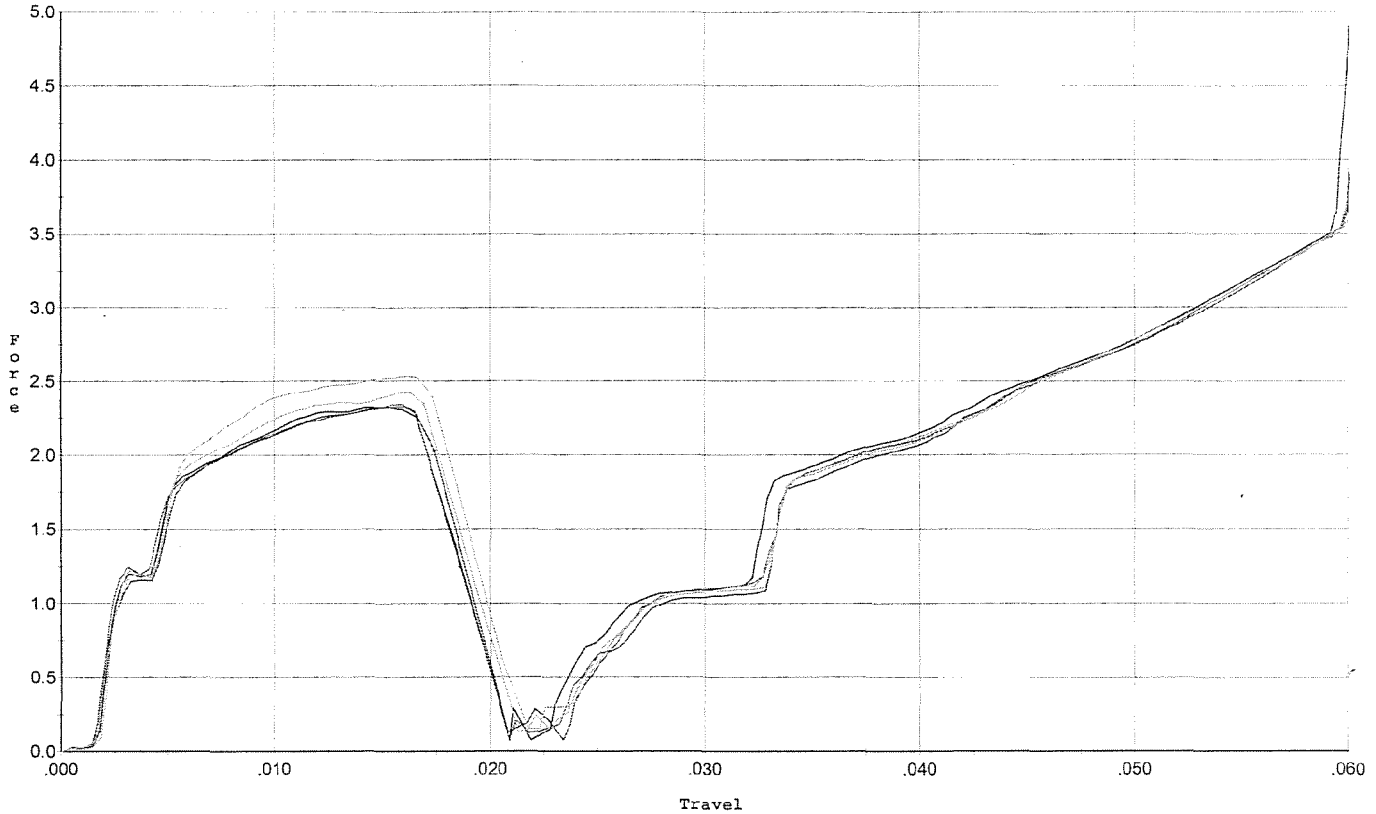
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-26-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-26-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	2-26-09	LJ
	J) ASSEMBLE STOCK		2-24-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-26-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-24-09	LJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-24-09	RP
670	FINAL INSPECTION A) HEADSPACE		2-26-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.32</u> <u>2.39</u> <u>2.33</u> <u>2.29</u>	2-25-09	NV
	C) FUNCTION		2-26-09	LJ
690	PACK		3/3/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



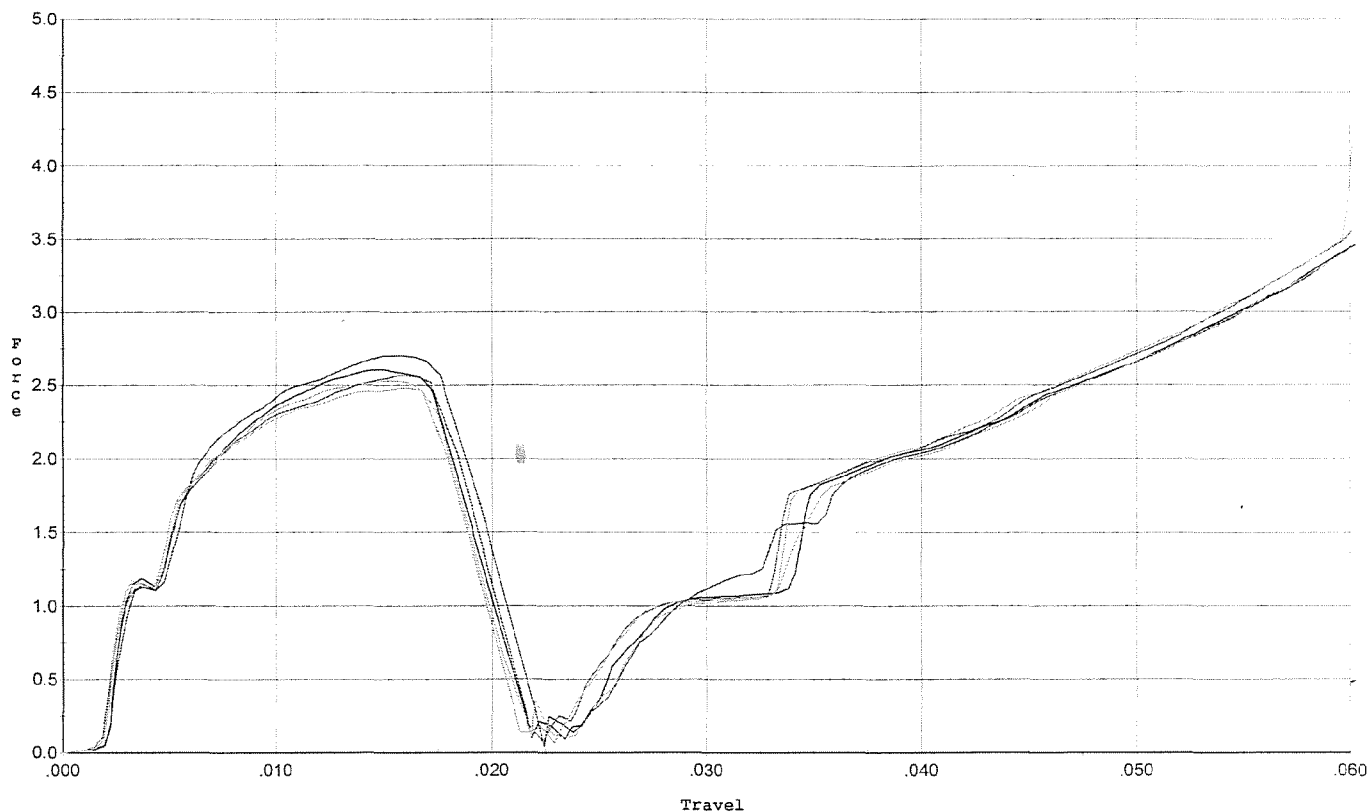
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.326	0.017	0.00	0.046	0.029		Set Trigger
2	2.323	0.018	0.00	0.046	0.030		Set Trigger
3	2.341	0.019	0.00	0.046	0.030		Set Trigger
4	2.425	0.017	0.004	0.046	0.029		Set Trigger
5	2.536	0.017	0.00	0.046	0.031		Set Trigger

A-239

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



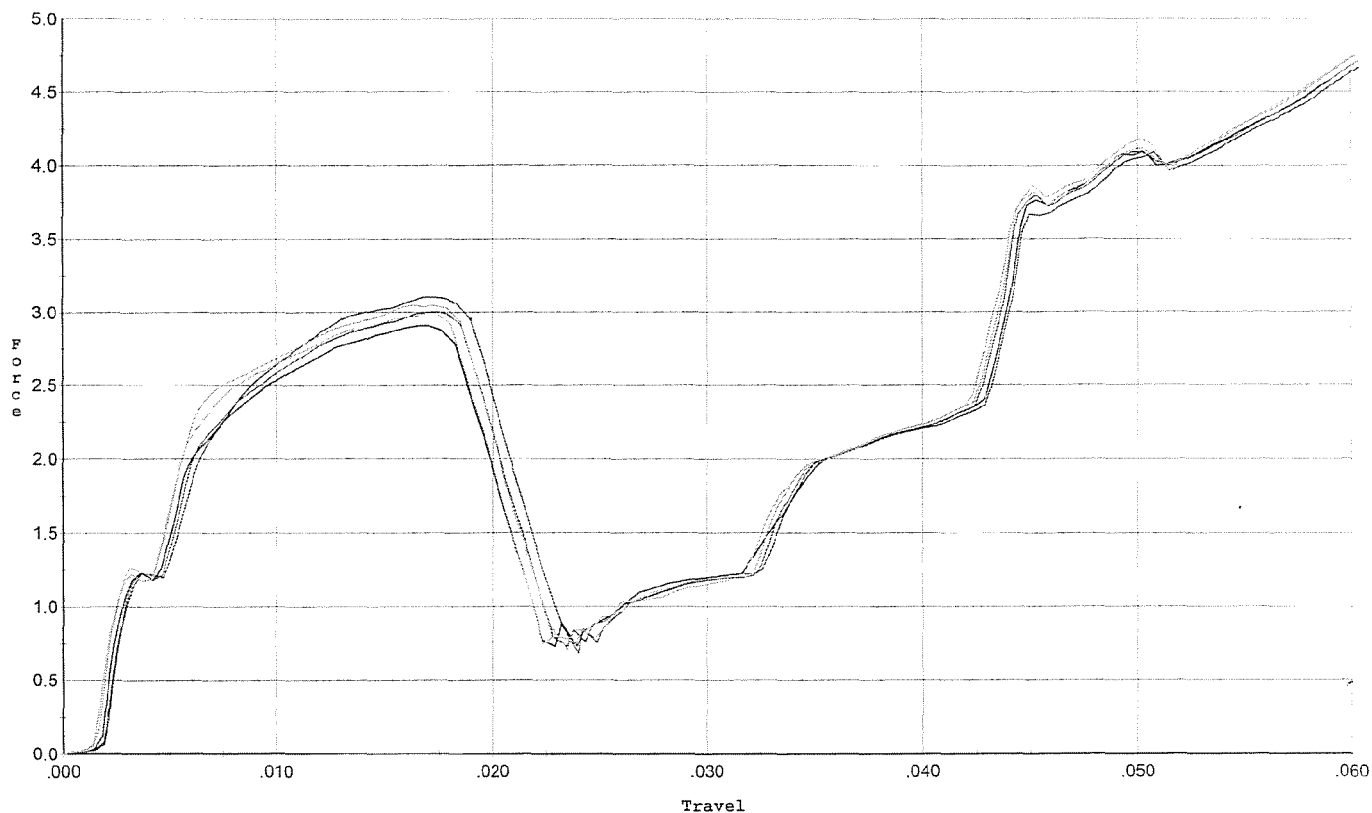
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.698	0.019	0.00	0.046	0.035		Set Trigger
2	2.604	0.017	0.002	0.047	0.030		Set Trigger
3	2.563	0.018	0.00	0.045	0.032		Set Trigger
4	2.480	0.017	0.00	0.047	0.030		Set Trigger
5	2.527	0.018	0.005	0.046	0.031		Set Trigger

A-2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



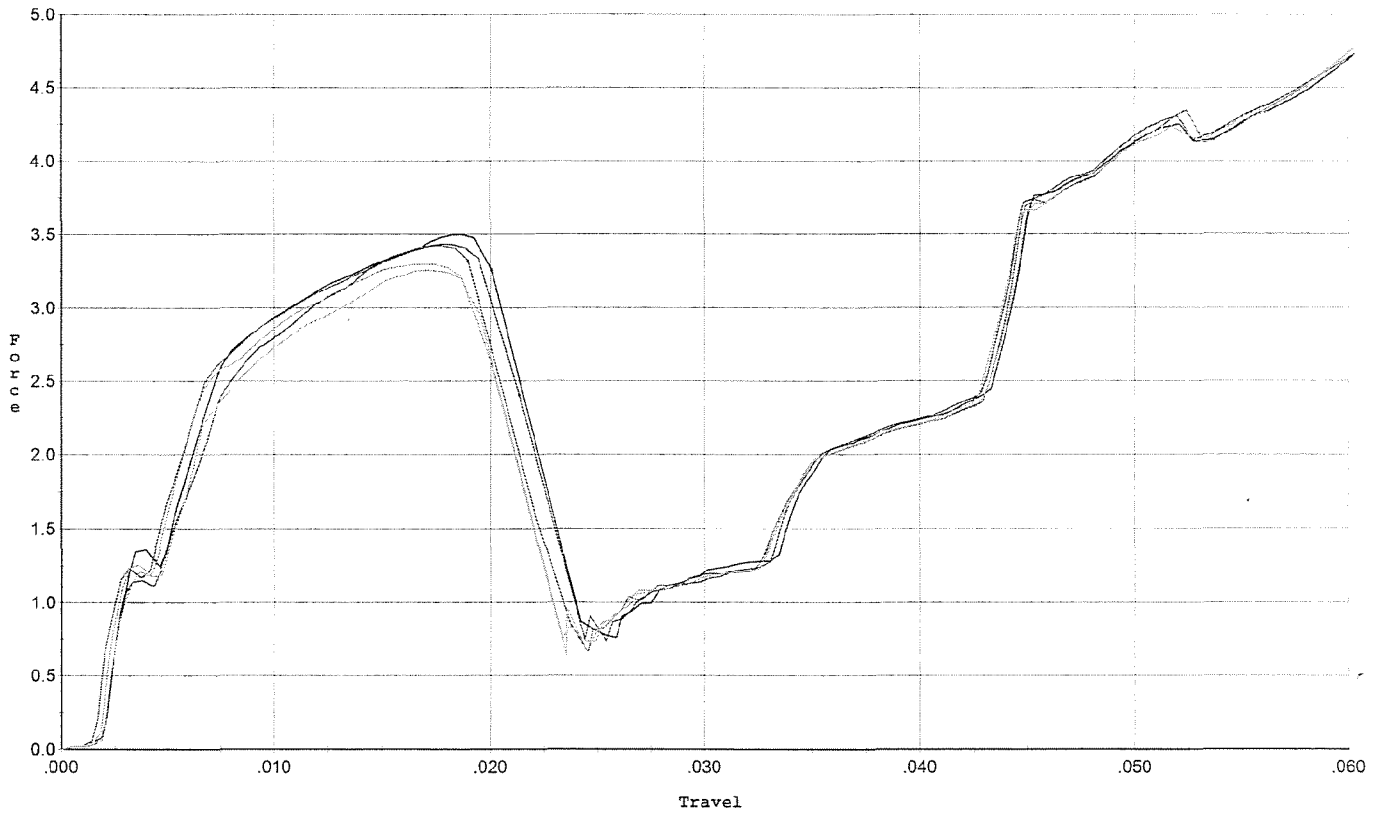
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.019	0.005	0.044	0.039		Set Trigger
2	2.907	0.020	0.00	0.044	0.039		Set Trigger
3	3.002	0.019	0.00	0.044	0.037		Set Trigger
4	2.994	0.020	0.00	0.043	0.041		Set Trigger
5	3.048	0.019	0.004	0.044	0.039		Set Trigger

A.3.01

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



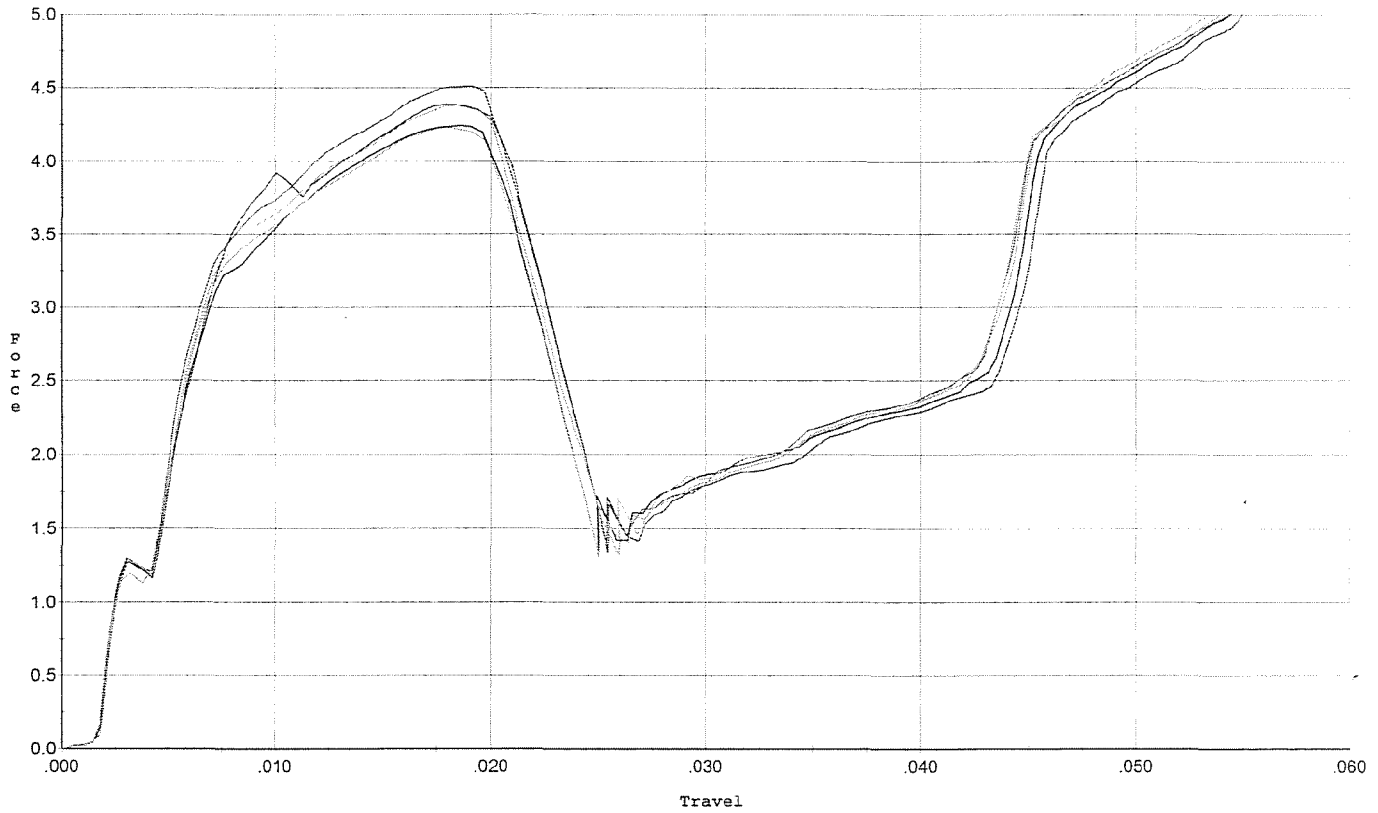
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.434	0.021	0.00	0.043	0.047		Set Trigger
2	3.498	0.020	0.00	0.043	0.046		Set Trigger
3	3.422	0.019	0.00	0.043	0.043		Set Trigger
4	3.256	0.020	0.00	0.043	0.041		Set Trigger
5	3.299	0.020	0.00	0.043	0.044		Set Trigger

A-3-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



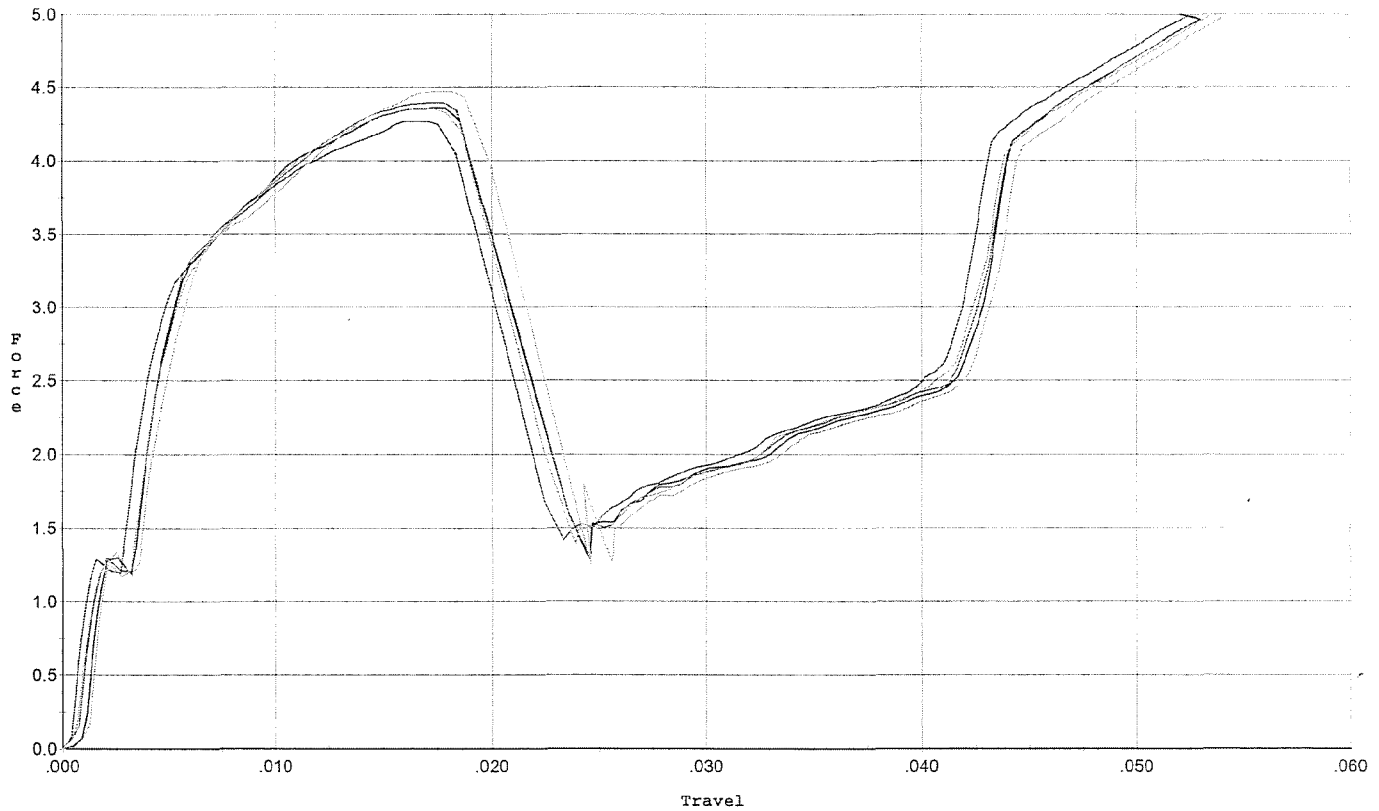
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.385	0.021	0.004	0.035	0.060		Set Trigger
2	4.242	0.021	0.004	0.036	0.058		Set Trigger
3	4.510	0.021	0.004	0.035	0.063		Set Trigger
4	4.382	0.020	0.004	0.036	0.057		Set Trigger
5	4.230	0.021	0.00	0.036	0.059		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



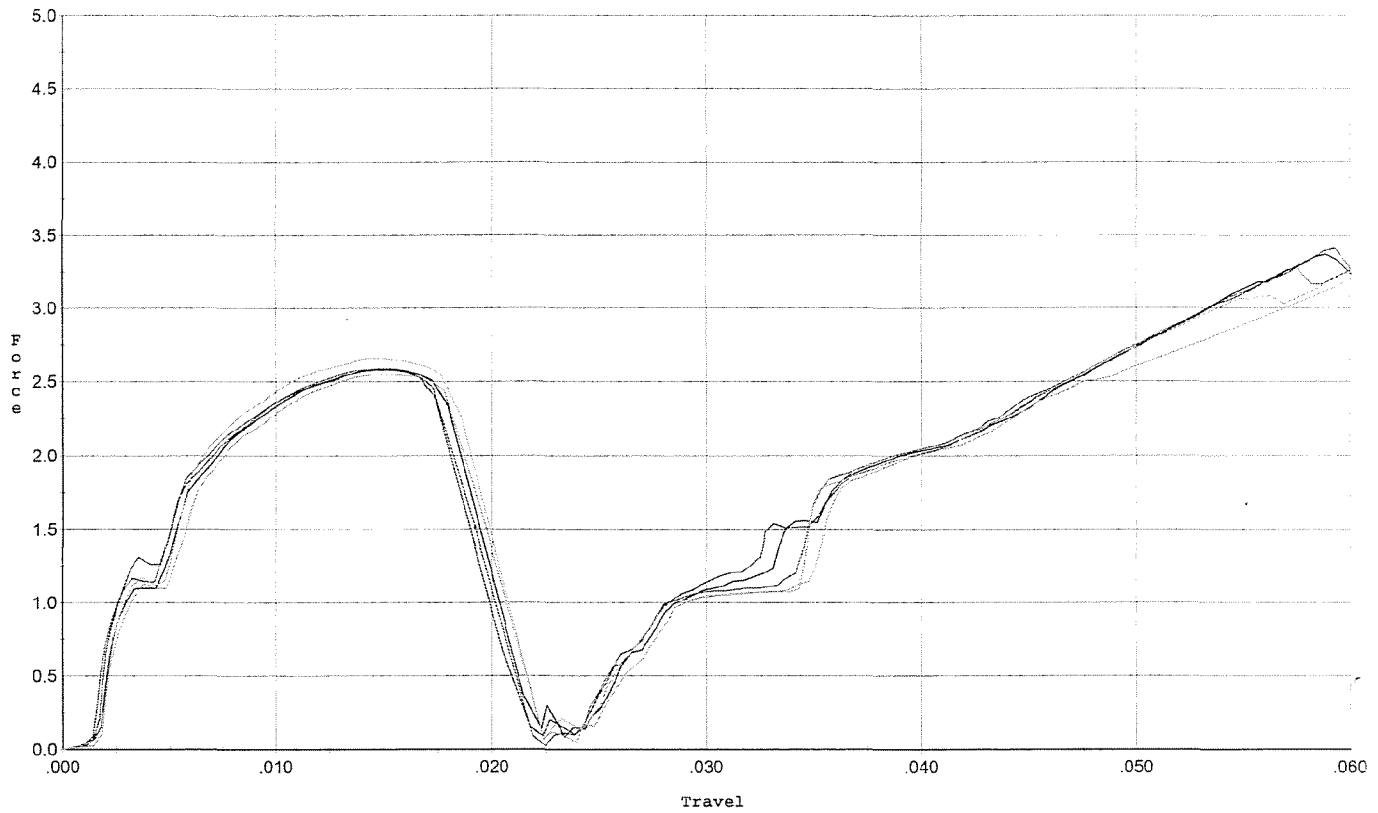
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.018	0.003	0.037	0.055		Set Trigger
2	4.358	0.018	0.00	0.037	0.055		Set Trigger
3	4.396	0.018	0.003	0.037	0.055		Set Trigger
4	4.471	0.020	0.00	0.036	0.060		Set Trigger
5	4.353	0.019	0.00	0.037	0.056		Set Trigger

A-4-36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



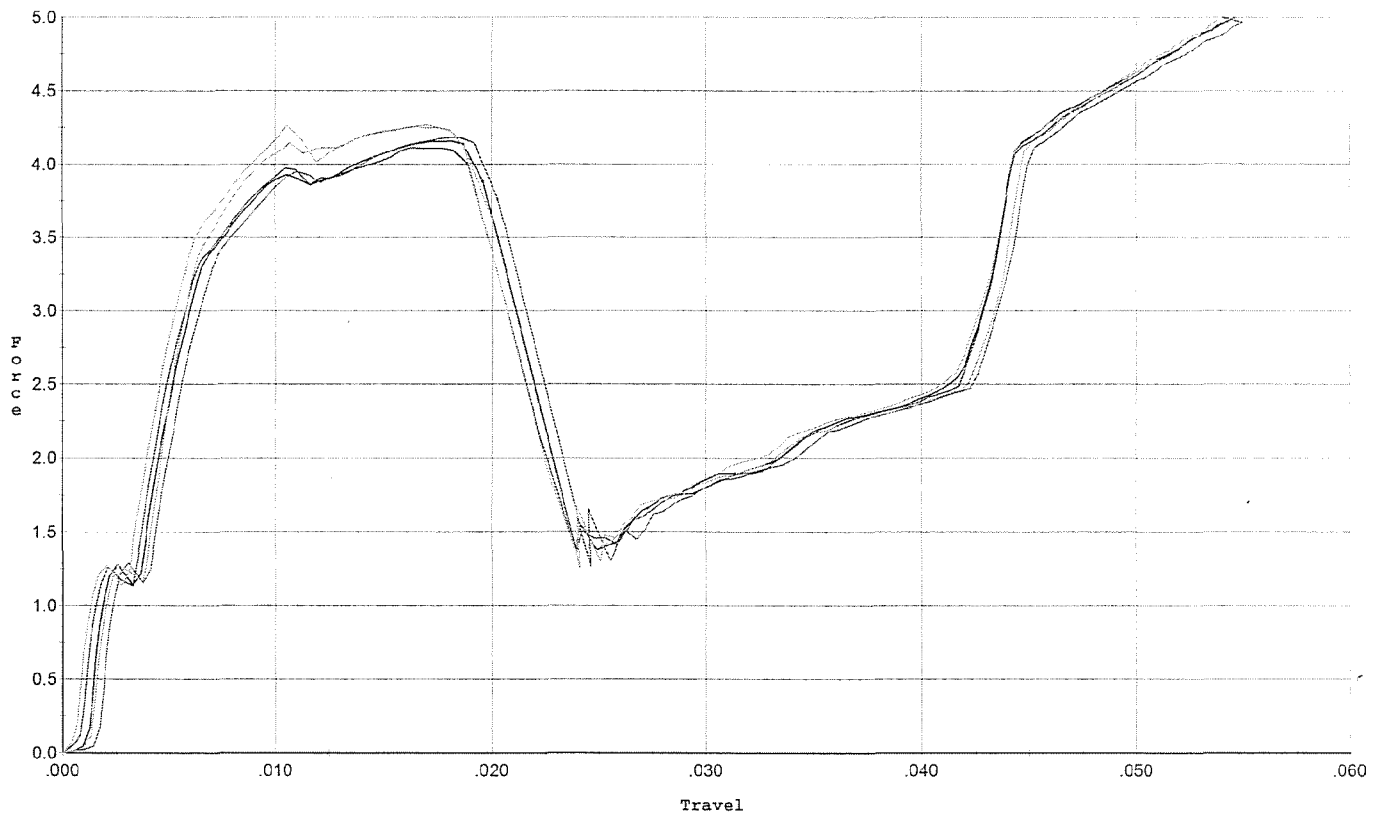
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.017	0.005	0.046	0.031		Set Trigger
2	2.585	0.018	0.005	0.046	0.032		Set Trigger
3	2.582	0.019	0.005	0.046	0.034		Set Trigger
4	2.658	0.019	0.00	0.046	0.034		Set Trigger
5	2.550	0.020	0.005	0.046	0.034		Set Trigger

A-2-S9

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.019	0.003	0.039	0.054		Set Trigger
2	4.159	0.020	0.00	0.039	0.056		Set Trigger
3	4.183	0.020	0.00	0.039	0.057		Set Trigger
4	4.264	0.019	0.00	0.039	0.057		Set Trigger
5	4.268	0.020	0.004	0.039	0.059		Set Trigger

A-4.19