

G6810398

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



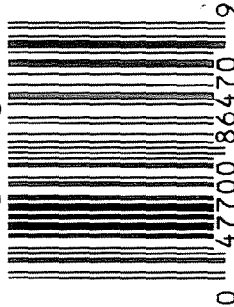
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6810398

UPC



BM FORM

GUN SERIAL #

G6810398

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	L.P.D.
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	L.P.D.
460	CHECK HEADSPACE		2-26-09	L.P.D.
470	DIS-ASSEMBLE ACTION		2-26-09	L.P.D.
472	SERIALIZE BOLT HANDLE		2-27-09	RJZ
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION		3/2/09	RB
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/3/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DB
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-11-09	L.J.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

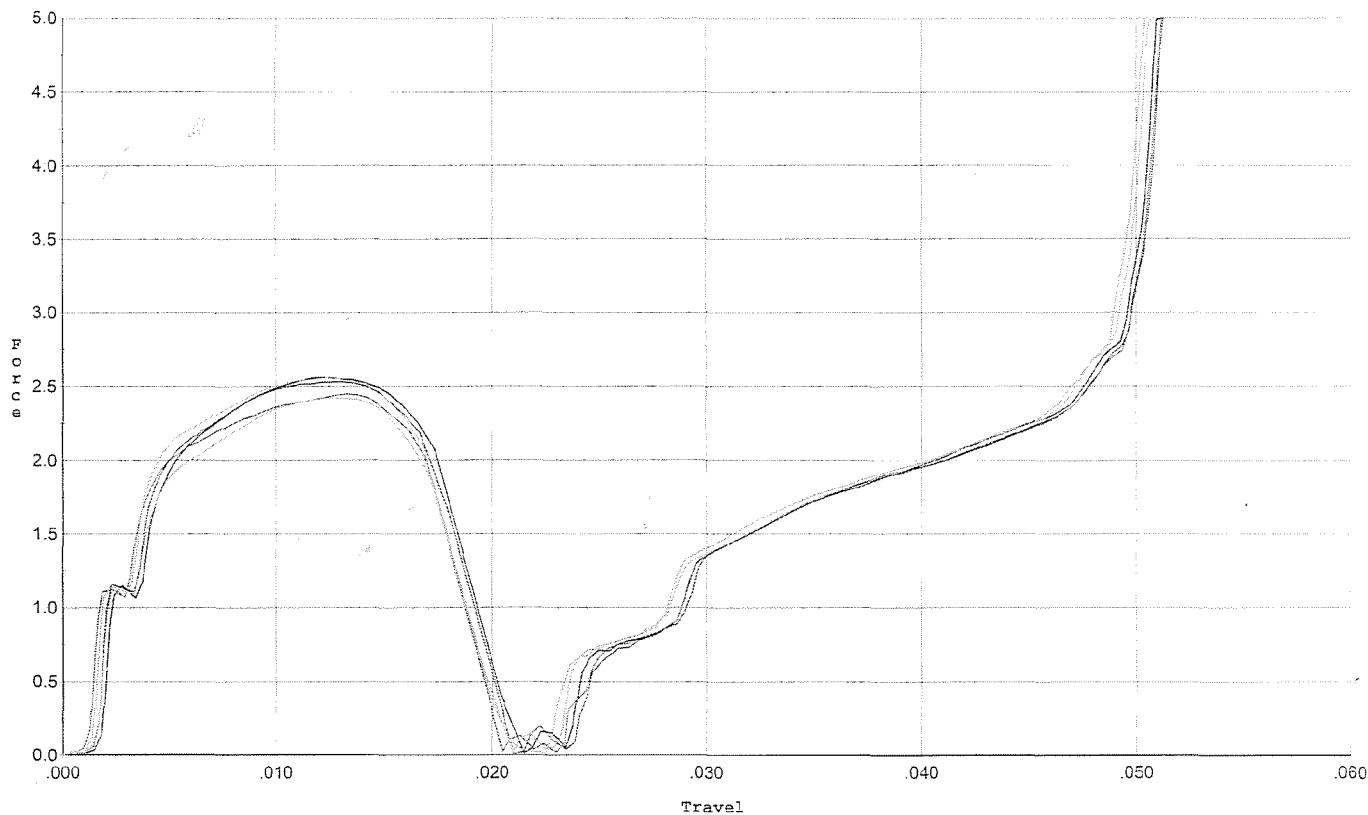
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	4-20-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3.5</u> <u>3.5</u>	4-20-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	4-20-09	WV
	J) ASSEMBLE STOCK		3-11-09	Z.J.
	K) ASSEMBLE SWIVEL STUDS		4-20-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	3-16-09	TC
650	TARGET	<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-16-09	WV
670	FINAL INSPECTION A) HEADSPACE		4-20-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.50</u> <u>2.58</u> <u>2.62</u> <u>2.51</u>	3-18-09	TC
	C) FUNCTION		4-20-09	WV
690	PACK		5-28-09	WV

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



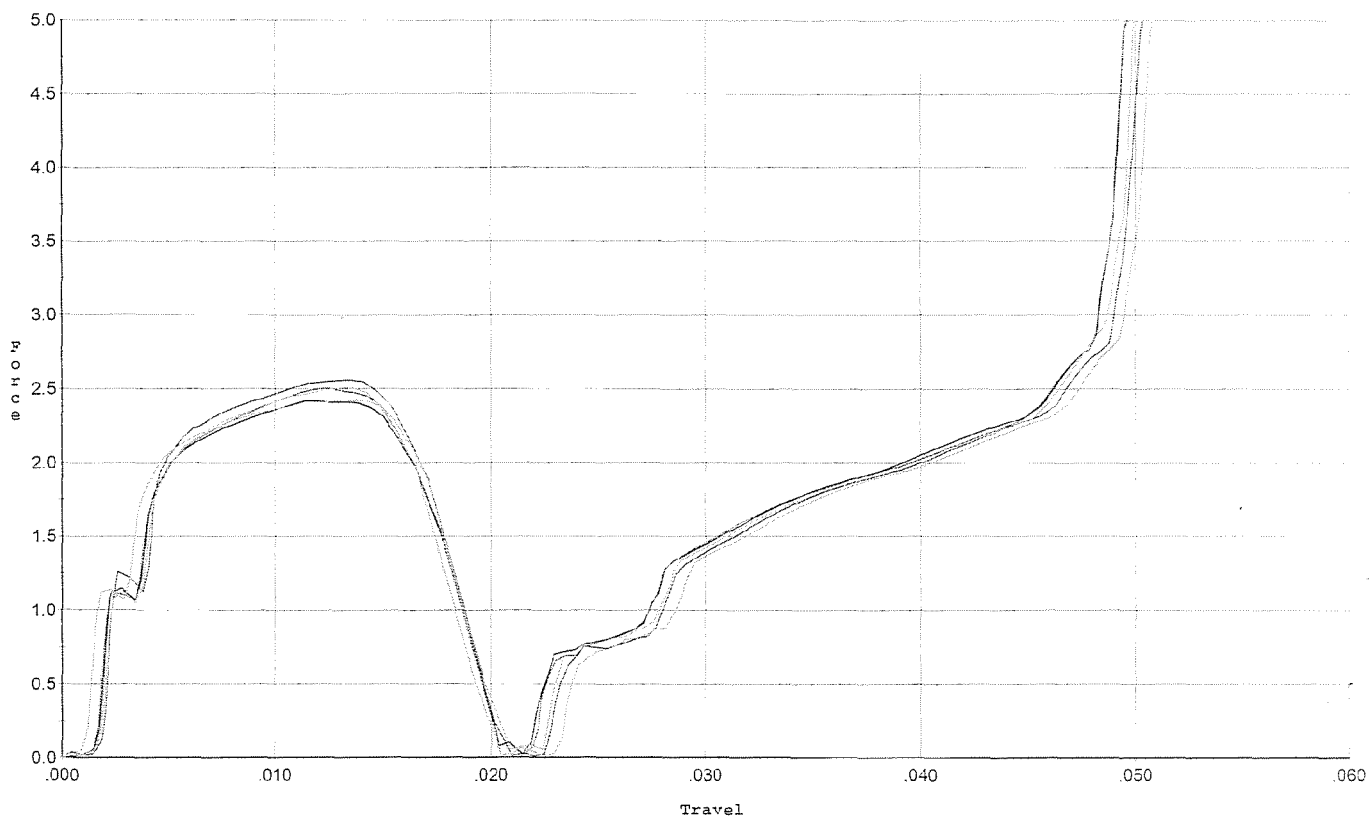
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.529	0.018	0.004	0.038	0.033		Set Trigger
2	2.559	0.017	0.00	0.037	0.032		Set Trigger
3	2.447	0.017	0.00	0.038	0.031		Set Trigger
4	2.561	0.017	0.00	0.038	0.031		Set Trigger
5	2.422	0.017	0.004	0.037	0.030		Set Trigger

A - 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



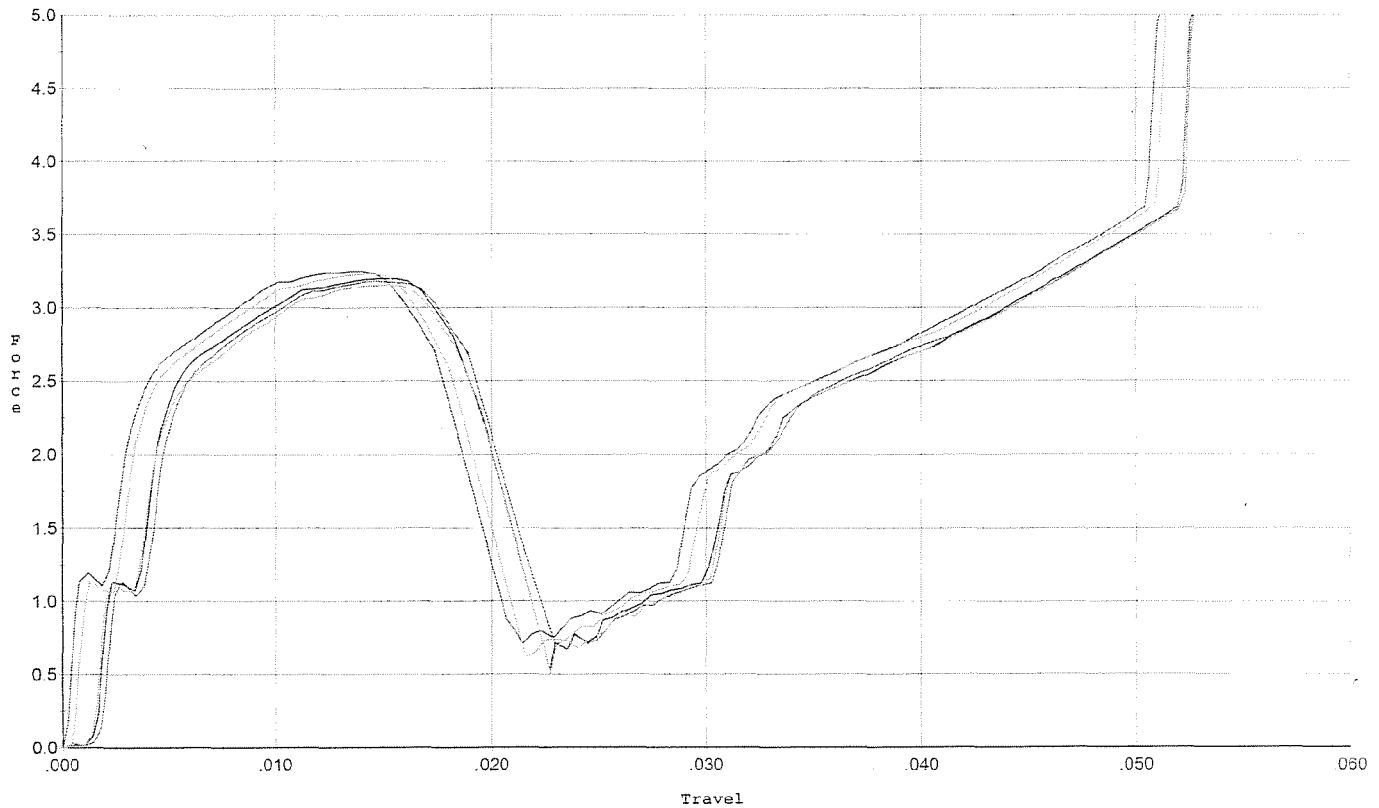
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.017	0.004	0.037	0.031		Set Trigger
2	2.418	0.018	0.00	0.037	0.031		Set Trigger
3	2.499	0.018	0.004	0.037	0.031		Set Trigger
4	2.507	0.016	0.00	0.038	0.030		Set Trigger
5	2.426	0.017	0.00	0.038	0.030		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



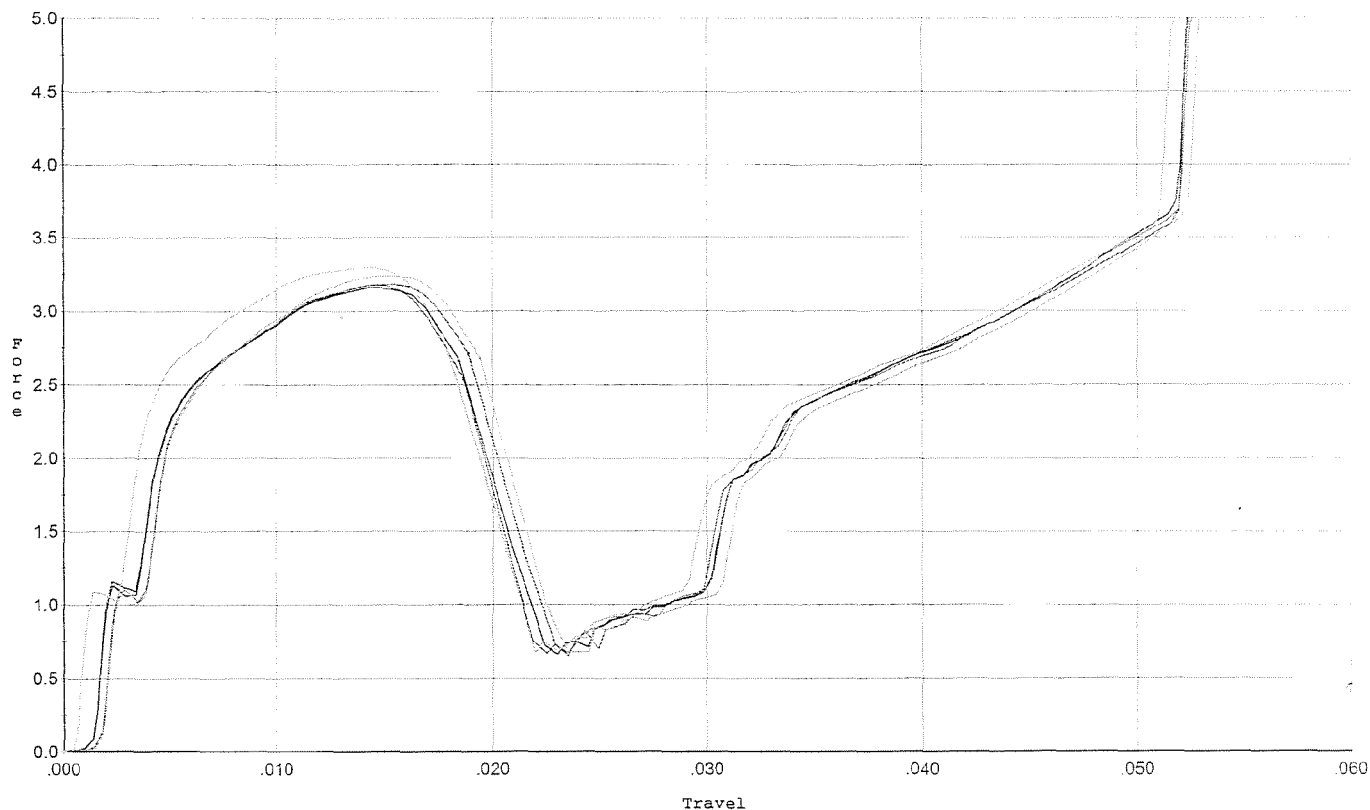
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.248	0.017	0.00	0.036	0.042		Set Trigger
2	3.199	0.020	0.004	0.036	0.044		Set Trigger
3	3.182	0.019	0.00	0.036	0.042		Set Trigger
4	3.230	0.018	0.003	0.035	0.043		Set Trigger
5	3.155	0.019	0.00	0.036	0.043		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



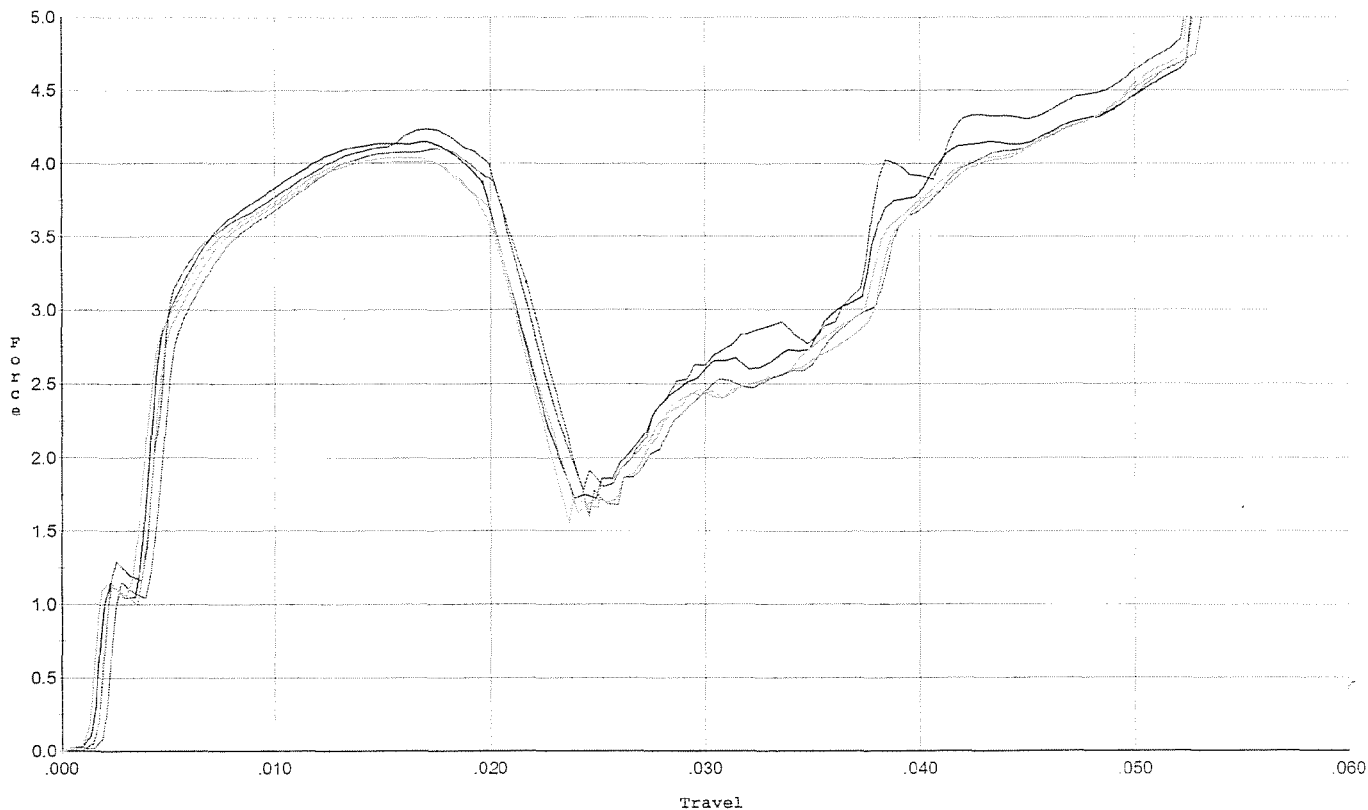
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.177	0.019	0.004	0.036	0.041		Set Trigger
2	3.159	0.018	0.00	0.036	0.041		Set Trigger
3	3.182	0.019	0.00	0.036	0.041		Se: Trigger
4	3.300	0.020	0.003	0.035	0.047		Set Trigger
5	3.236	0.019	0.00	0.035	0.043		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



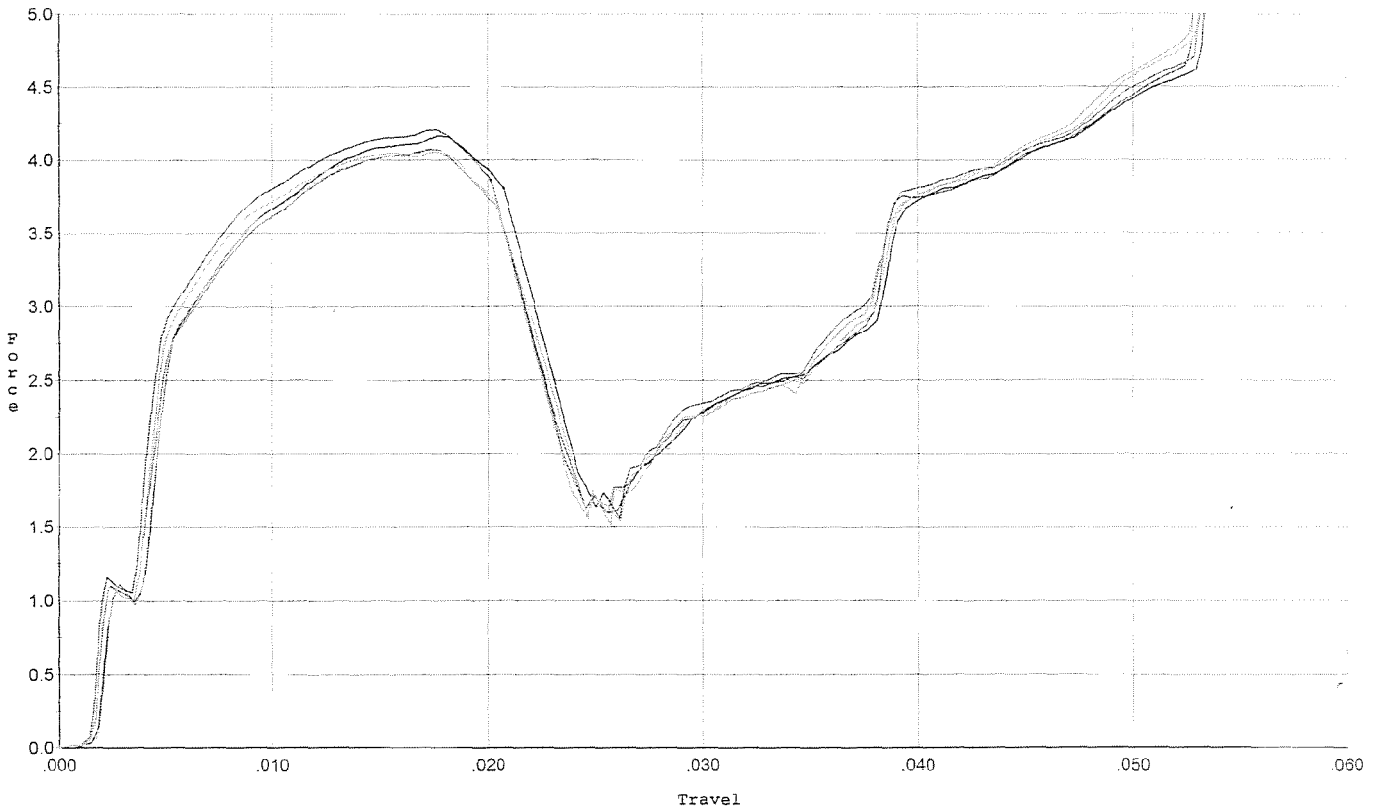
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.240	0.020	0.004	0.032	0.058		Set Trigger
2	4.147	0.020	0.00	0.033	0.057		Set Trigger
3	4.100	0.022	0.002	0.033	0.061		Set Trigger
4	4.041	0.020	0.00	0.033	0.058		Set Trigger
5	4.016	0.020	0.004	0.033	0.056		Set Trigger

A. 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



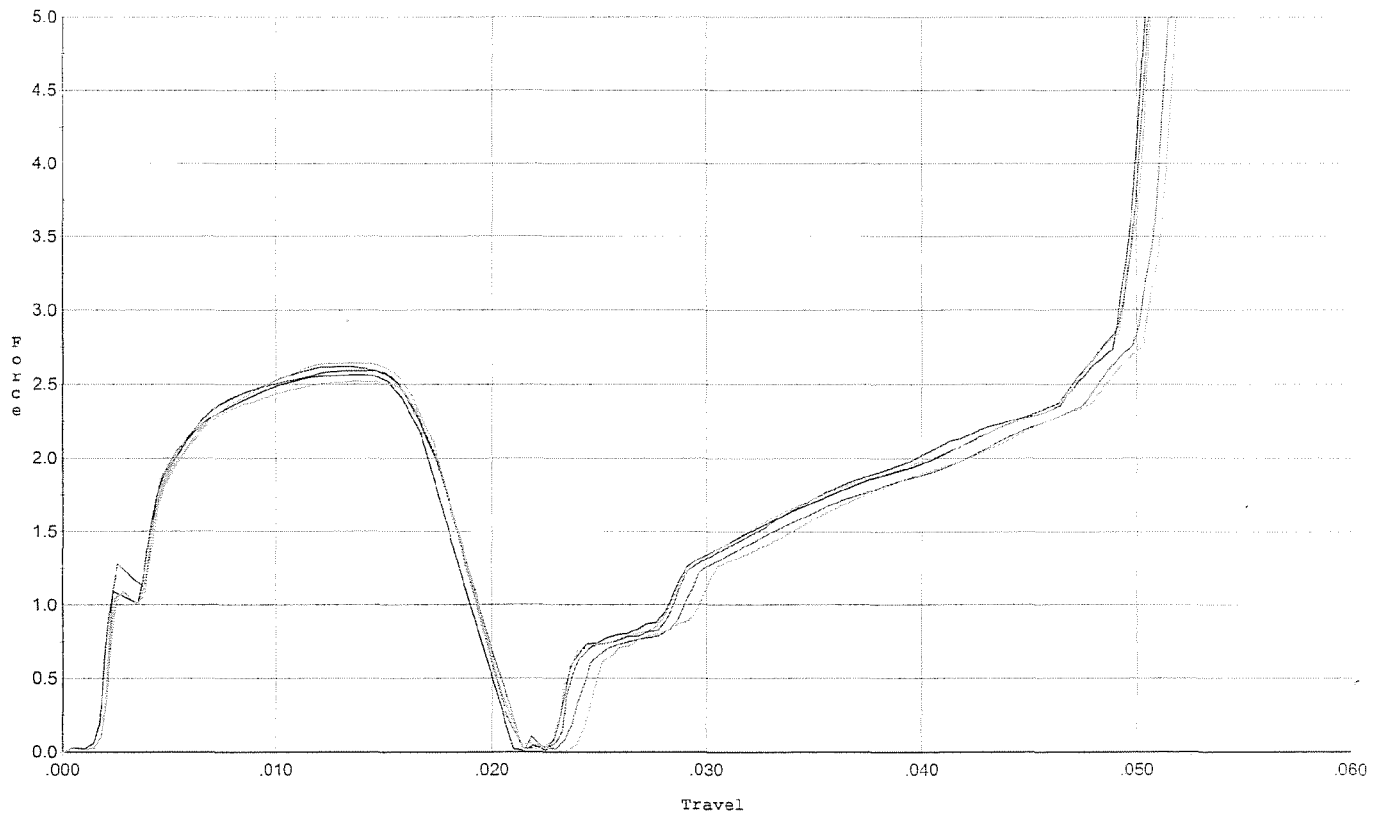
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.208	0.020	0.004	0.033	0.059		Set Trigger
2	4.166	0.021	0.00	0.033	0.059		Set Trigger
3	4.073	0.020	0.004	0.033	0.057		Set Trigger
4	4.060	0.022	0.00	0.033	0.062		Set Trigger
5	4.064	0.020	0.004	0.033	0.058		Set Trigger

A. 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



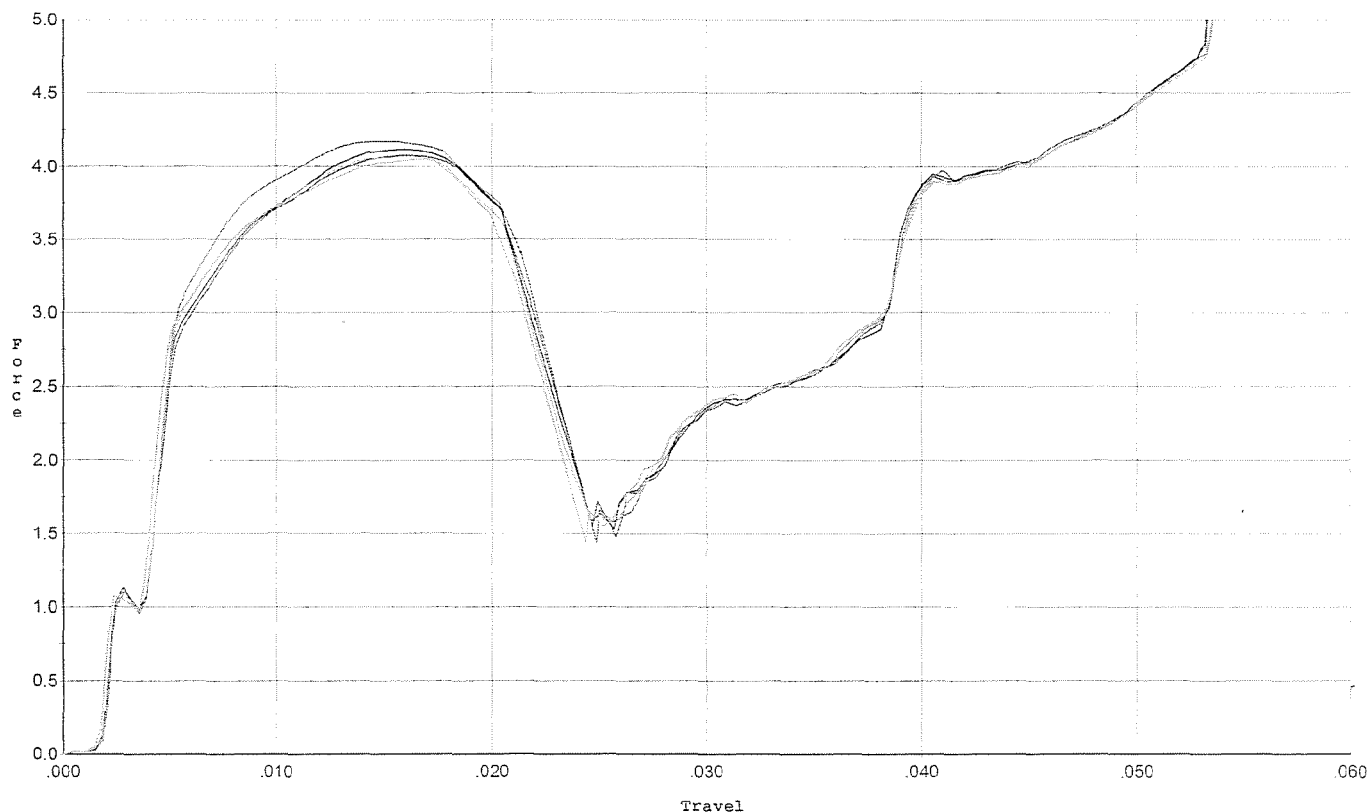
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.018	0.004	0.037	0.032		Set Trigger
2	2.564	0.017	0.004	0.037	0.030		Set Trigger
3	2.622	0.017	0.00	0.038	0.032		Set Trigger
4	2.520	0.017	0.00	0.038	0.031		Set Trigger
5	2.644	0.017	0.00	0.037	0.032		Set Trigger

A-258

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.022	0.00	0.033	0.062		Set Trigger
2	4.114	0.020	0.00	0.033	0.057		Set Trigger
3	4.172	0.021	0.00	0.033	0.062		Set Trigger
4	4.047	0.021	0.00	0.033	0.057		Set Trigger
5	4.066	0.021	0.004	0.033	0.060		Set Trigger

A. 4.09