

G6810399

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

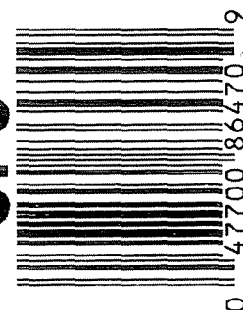
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810399

UPC



GUN SERIAL #

G 6810399

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	R.P.D.
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	R.P.D.
460	CHECK HEADSPACE		2-9-09	R.P.D.
470	DIS-ASSEMBLE ACTION		2-9-09	R.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-7-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (PS)	2/13/09	(PS)
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/1/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-19-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

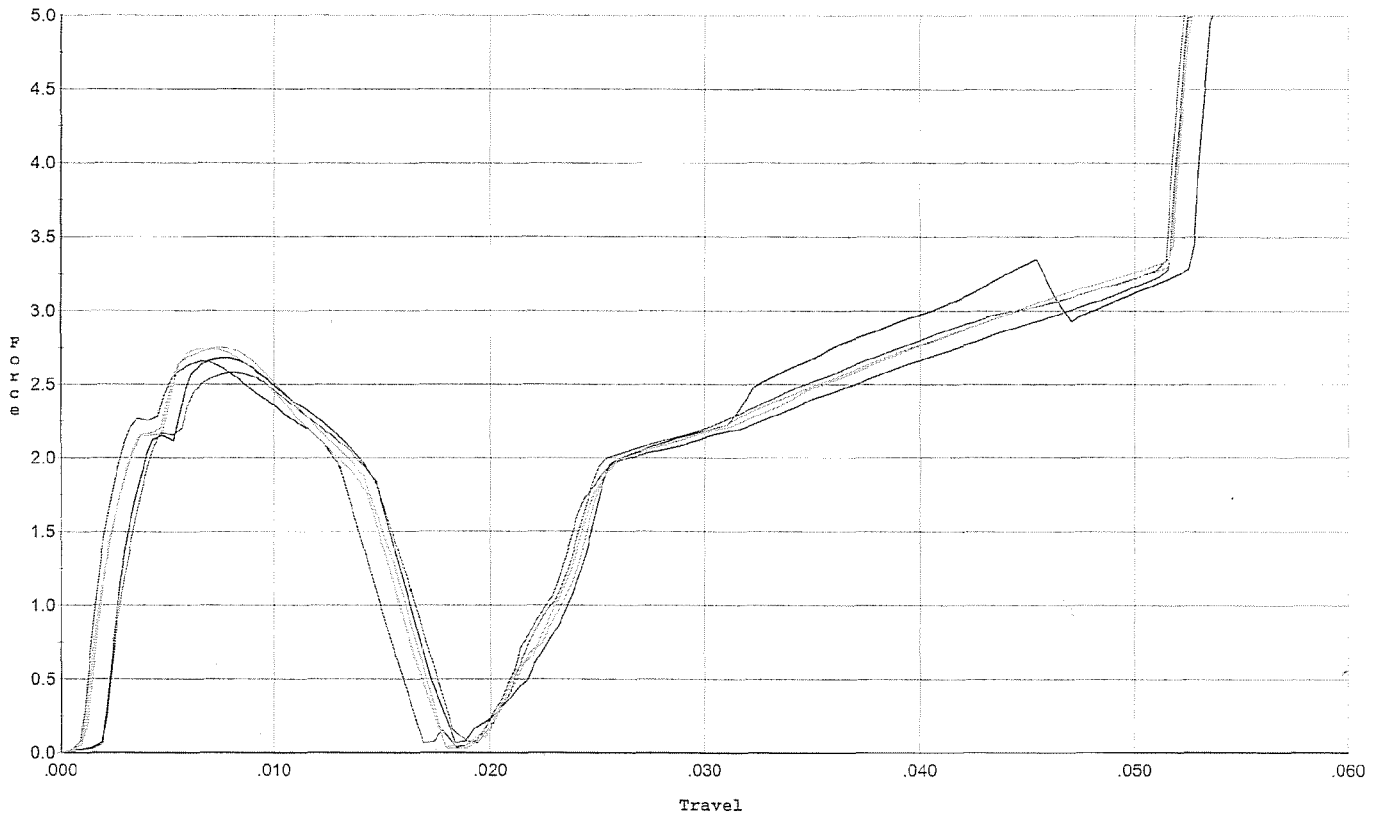
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4</u> <u>7</u>	2-27-09	WN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	2-27-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	2-27-09	WN
	J) ASSEMBLE STOCK		2-19-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-27-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	2-23-09	RPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-23-09	RP
670	FINAL INSPECTION A) HEADSPACE		2-27-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.70</u> <u>2.63</u> <u>2.37</u> <u>2.55</u>	2-24-09	WN
	C) FUNCTION		2-27-09	WN
690	PACK		3/2/09	Fn

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



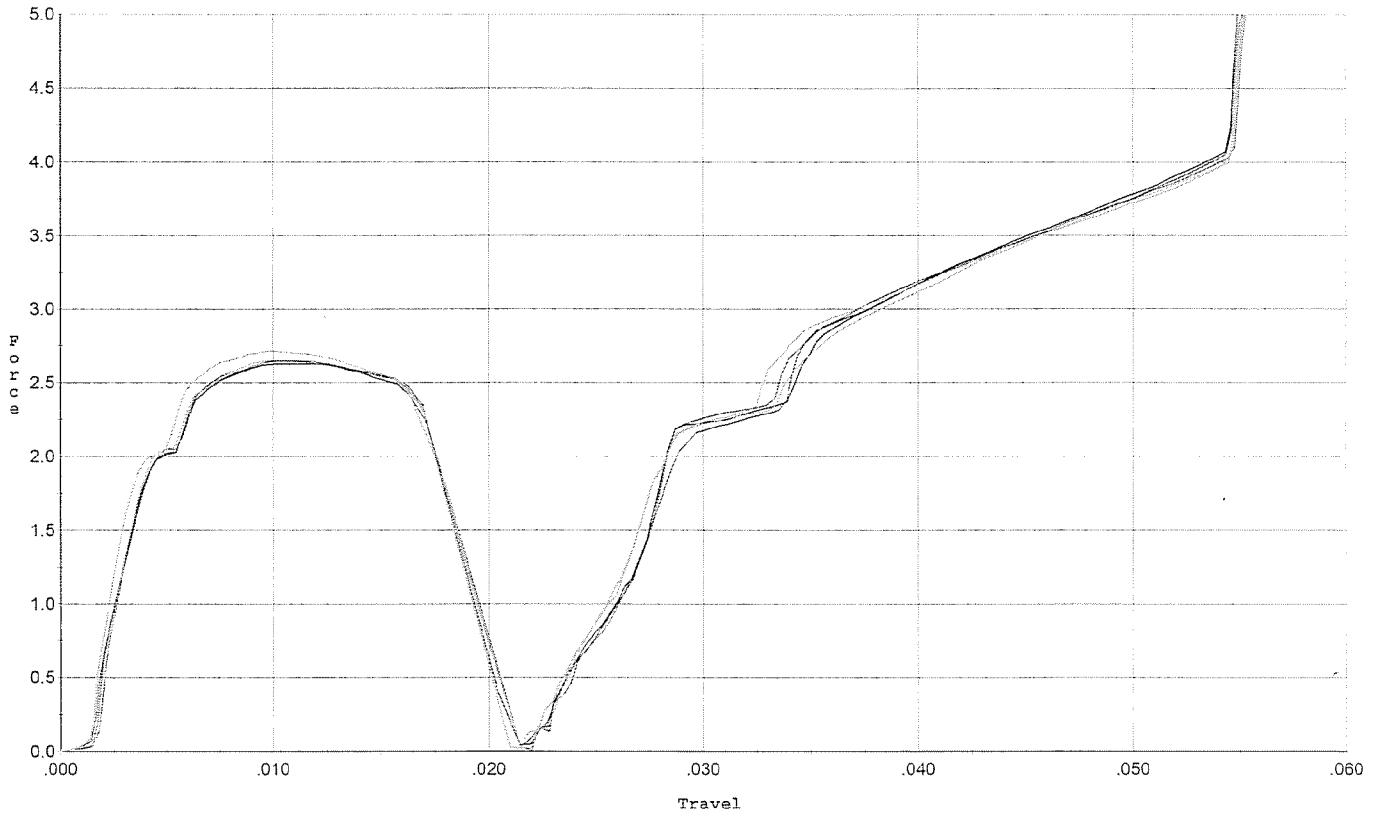
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.661	0.013	0.00	0.042	0.025		Set Trigger
2	2.680	0.015	0.00	0.041	0.026		Set Trigger
3	2.583	0.016	0.00	0.040	0.028		Set Trigger
4	2.740	0.014	0.00	0.041	0.027		Set Trigger
5	2.753	0.016	0.00	0.041	0.029		Set Trigger

A-2-68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



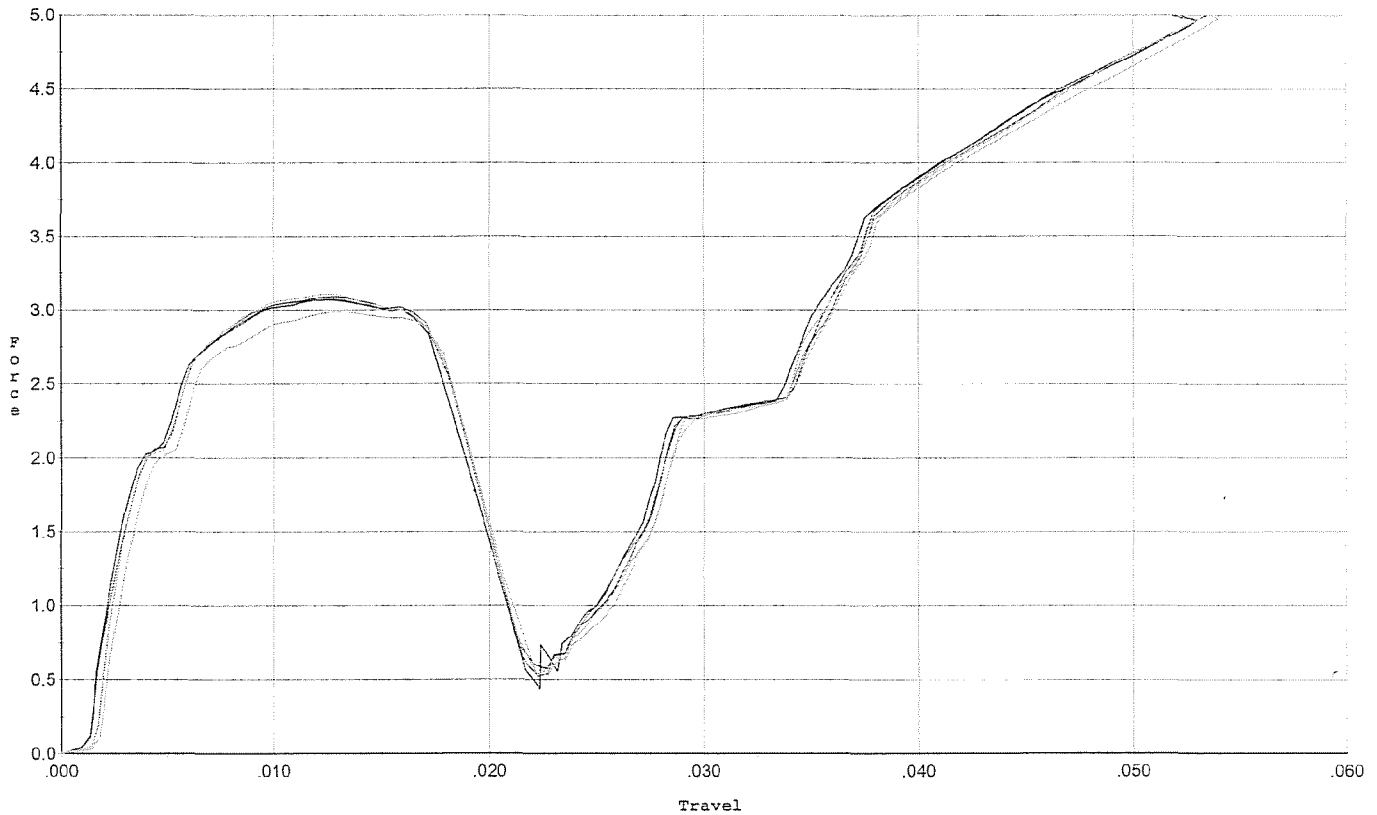
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.651	0.017	0.00	0.040	0.033		Set Trigger
2	2.626	0.017	0.00	0.040	0.032		Set Trigger
3	2.646	0.017	0.00	0.040	0.033		Set Trigger
4	2.653	0.017	0.00	0.040	0.033		Set Trigger
5	2.715	0.017	0.00	0.040	0.035		Set Trigger

A.2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



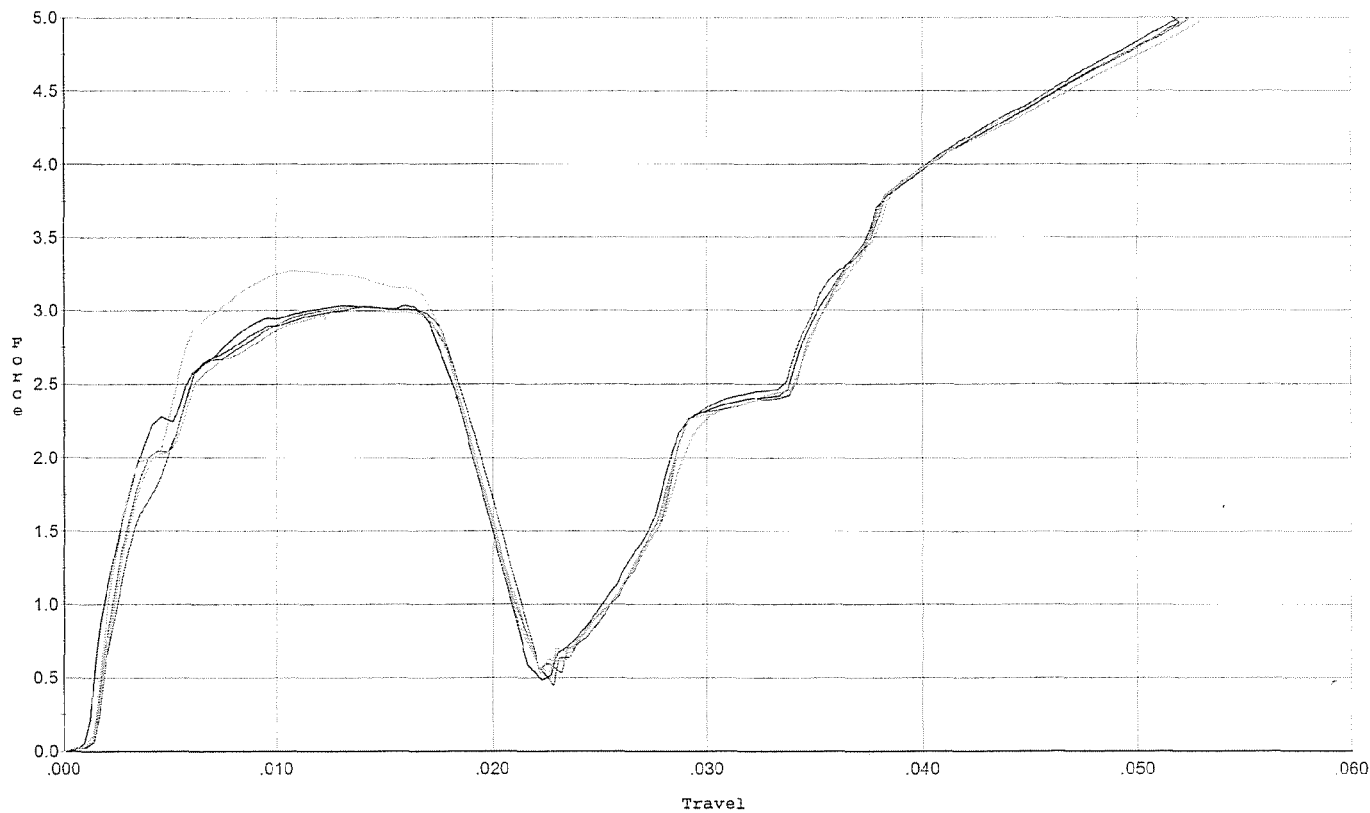
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.089	0.018	0.00	0.038	0.040		Set Trigger
2	3.066	0.019	0.00	0.037	0.043		Set Trigger
3	3.074	0.018	0.00	0.038	0.040		Set Trigger
4	3.107	0.018	0.00	0.038	0.040		Set Trigger
5	2.991	0.018	0.00	0.038	0.038		Set Trigger

A-3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



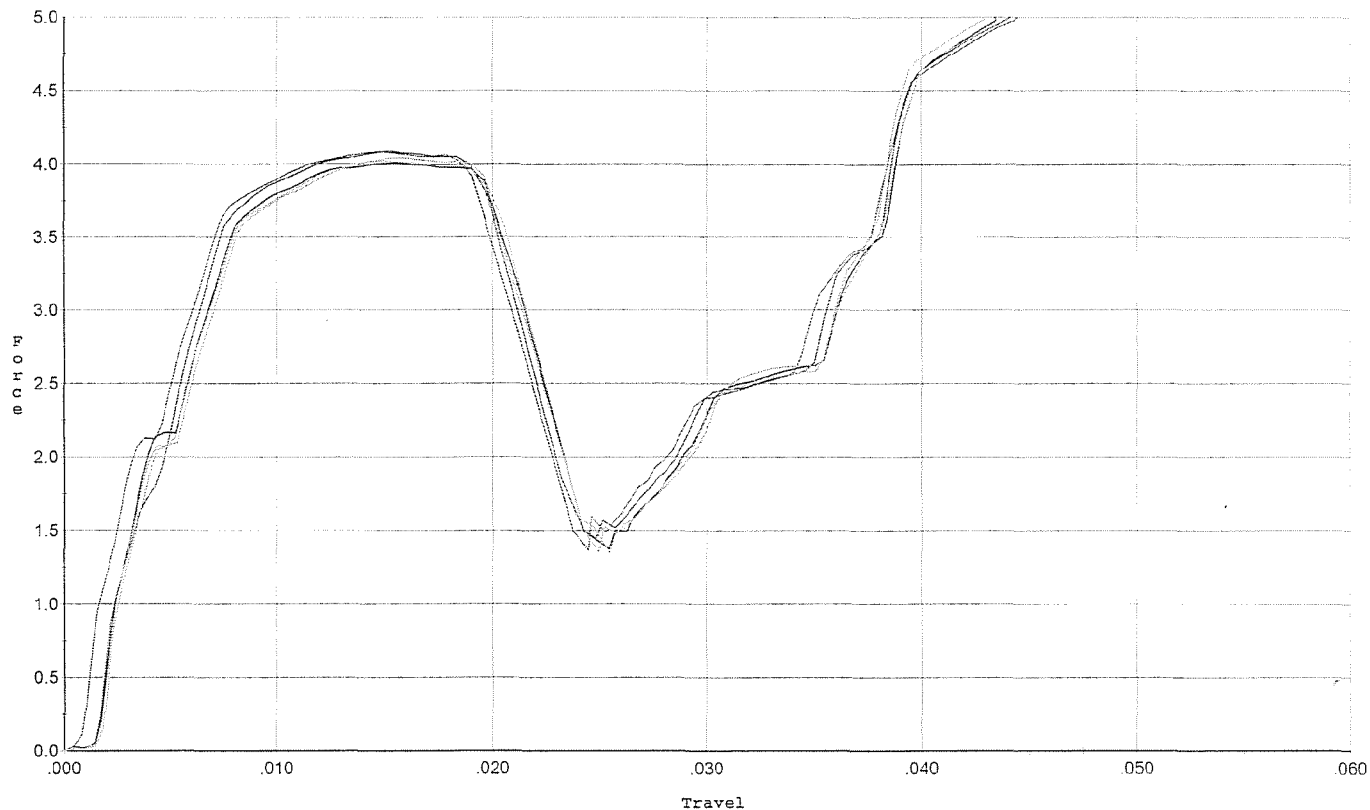
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.023	0.019	0.00	0.038	0.042		Set Trigger
2	3.031	0.018	0.00	0.038	0.041		Set Trigger
3	3.027	0.018	0.00	0.038	0.039		Se: Trigger
4	3.271	0.018	0.00	0.038	0.042		Set Trigger
5	2.997	0.018	0.00	0.038	0.039		Set Trigger

A-3-07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



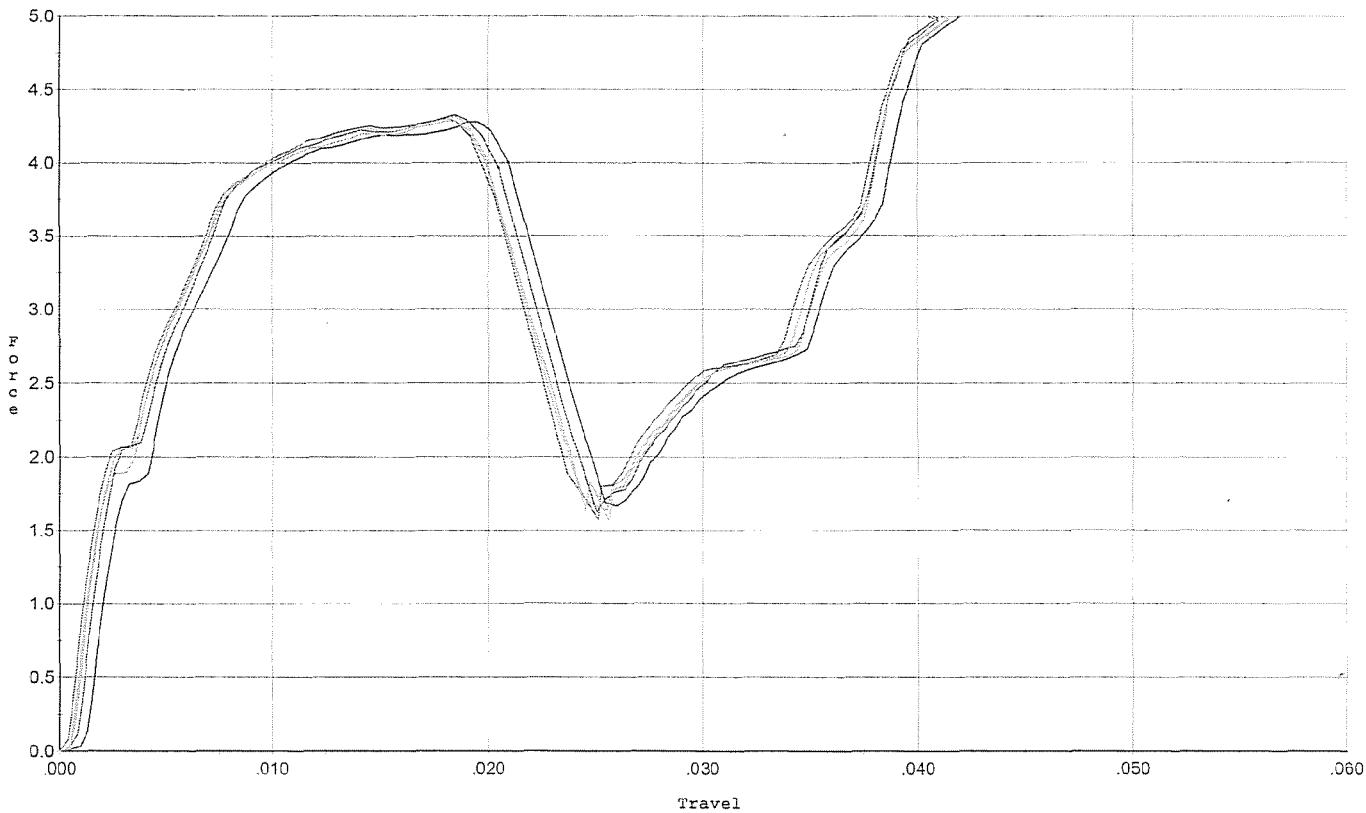
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.089	0.020	0.00	0.034	0.056		Set Trigger
2	4.008	0.021	0.00	0.033	0.060		Set Trigger
3	4.083	0.021	0.00	0.033	0.062		Set Trigger
4	4.045	0.021	0.00	0.033	0.057		Set Trigger
5	4.020	0.022	0.00	0.033	0.061		Set Trigger

A. 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



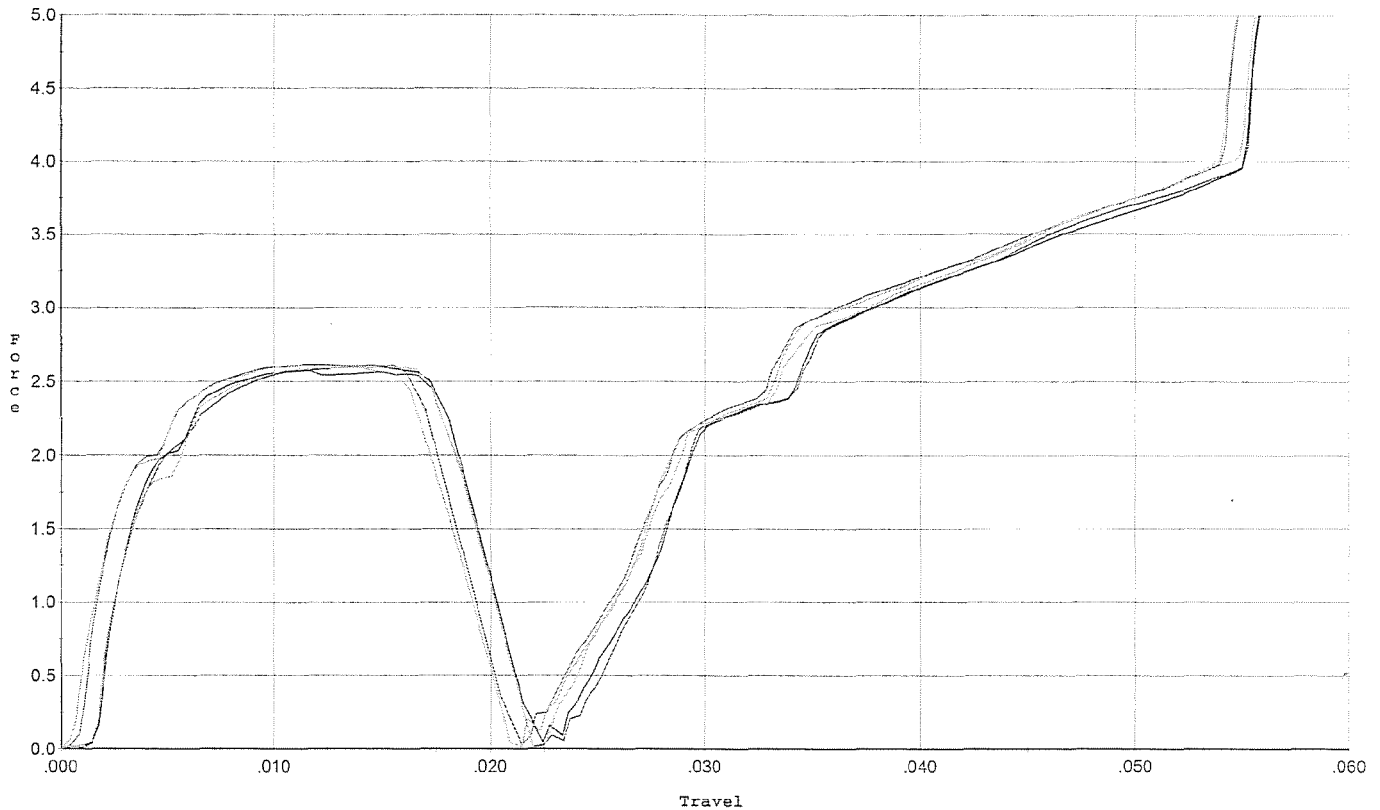
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.327	0.020	0.00	0.032	0.063		Set Trigger
2	4.279	0.021	0.00	0.033	0.063		Set Trigger
3	4.304	0.020	0.00	0.032	0.063		Set Trigger
4	4.283	0.020	0.00	0.033	0.062		Set Trigger
5	4.315	0.020	0.00	0.033	0.062		Set Trigger

A. 4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



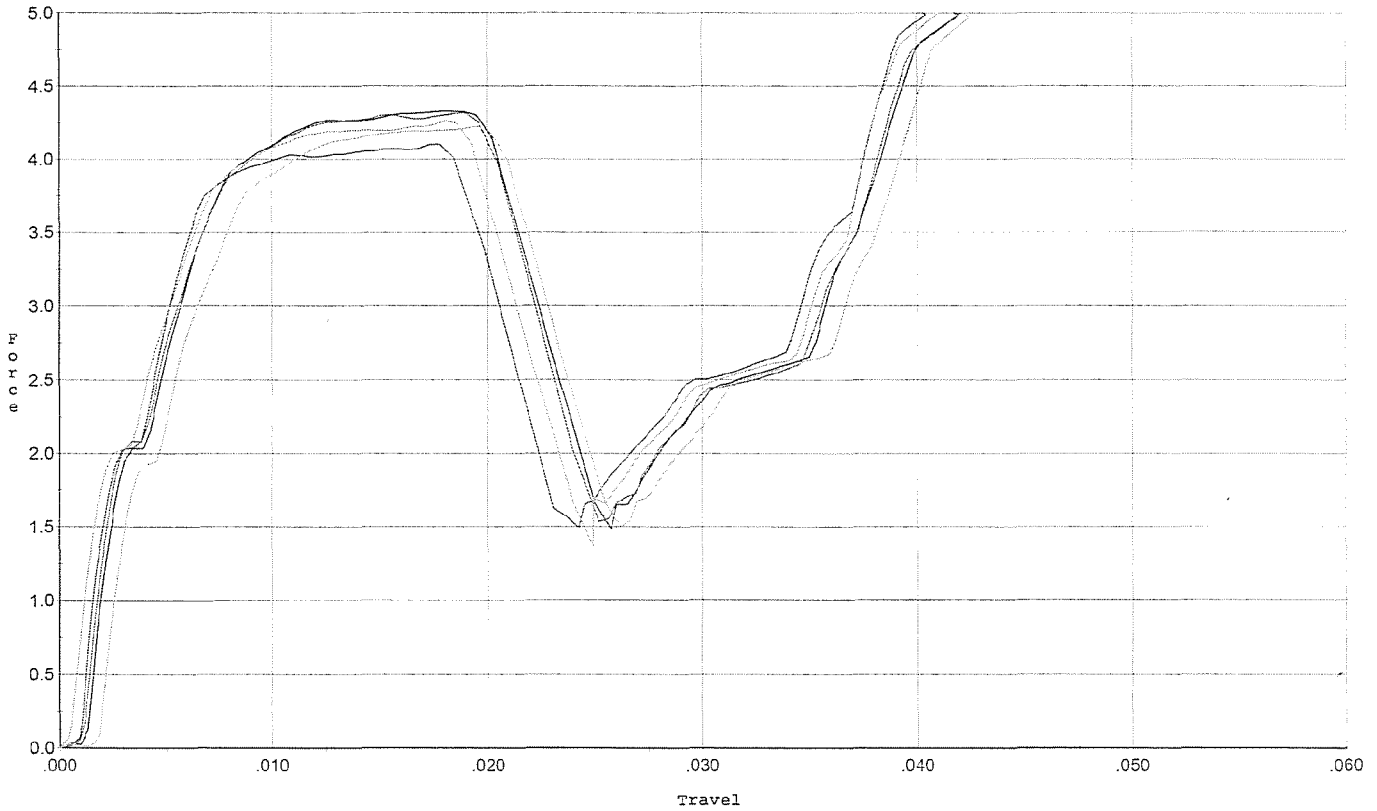
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.019	0.00	0.040	0.036		Set Trigger
2	2.594	0.018	0.00	0.039	0.035		Set Trigger
3	2.612	0.017	0.00	0.039	0.034		Set Trigger
4	2.595	0.019	0.00	0.039	0.036		Set Trigger
5	2.605	0.018	0.00	0.039	0.036		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.020	0.00	0.033	0.060		Set Trigger
2	4.329	0.020	0.00	0.033	0.063		Set Trigger
3	4.318	0.020	0.00	0.033	0.064		Set Trigger
4	4.222	0.021	0.002	0.033	0.062		Set Trigger
5	4.262	0.019	0.00	0.033	0.060		Set Trigger

A-4.24