

G-6810405

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

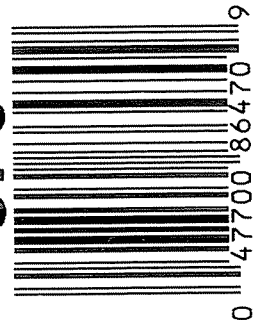
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810405

UPC



GUN SERIAL #

G 6810405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD
460	CHECK HEADSPACE		2-26-09	SPD
470	DIS-ASSEMBLE ACTION		2-26-09	SPD
472	SERIALIZE BOLT HANDLE		2-27-09	RTC
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION		3/2/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DG
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

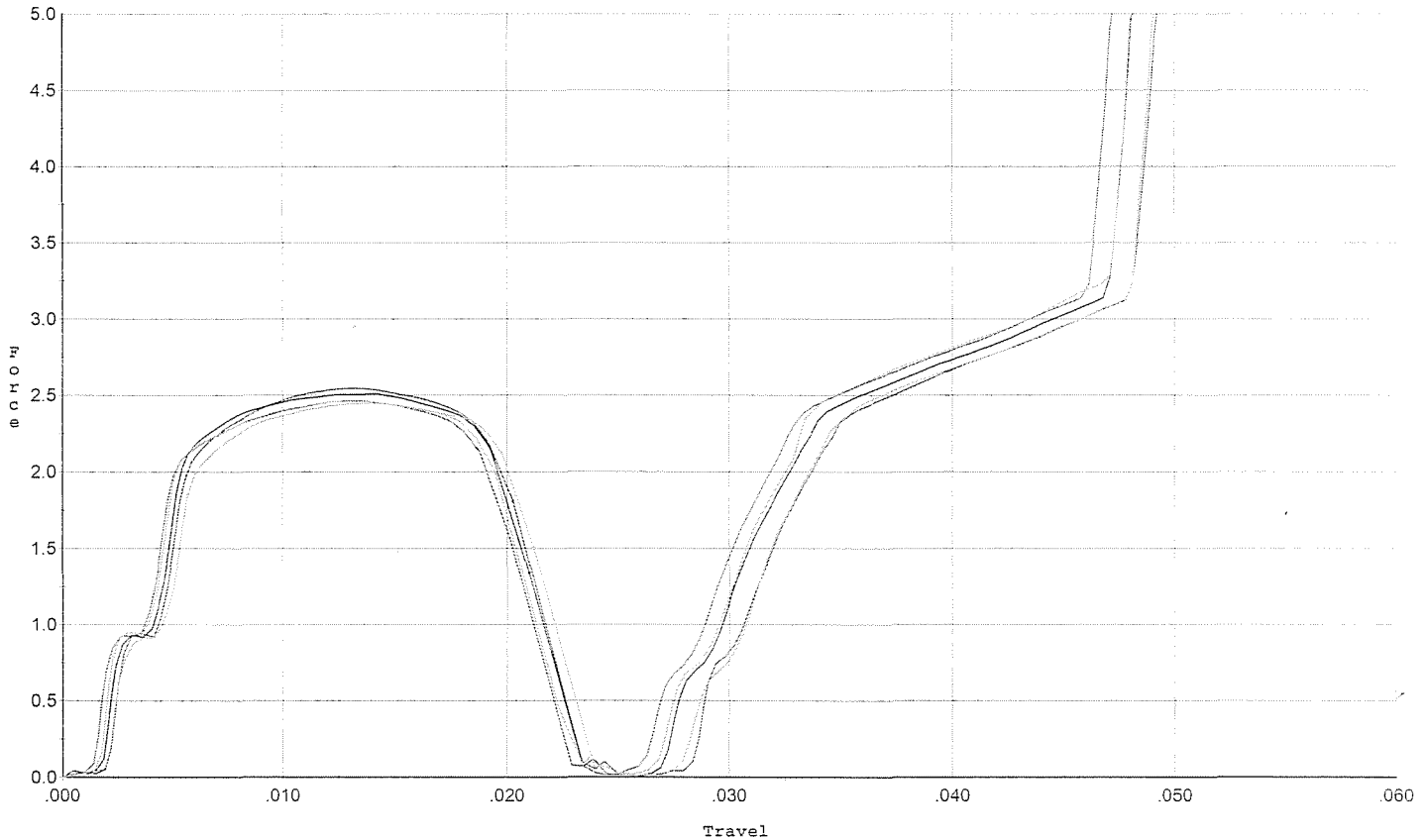
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5</u>	<u>5</u>	<u>5</u>	3-12-09	W W		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u>	<u>4</u>	<u>4</u>	3-12-09	W W		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.23</u>	<u>.27</u>	<u>.27</u>	3-12-09	W W		
	J) ASSEMBLE STOCK					3-9-09	SPD		
	K) ASSEMBLE SWIVEL STUDS					3-12-09	W W		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		3-11-09	TL		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					3-11-09	W W		
670	FINAL INSPECTION A) HEADSPACE					3-12-09	W W		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u>	<u>2.66</u>	<u>2.69</u>	<u>2.60</u>	<u>2.70</u>	3-12-09	W W
	C) FUNCTION					3-12-09	W W		
690	PACK					3/28/09	Fen		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



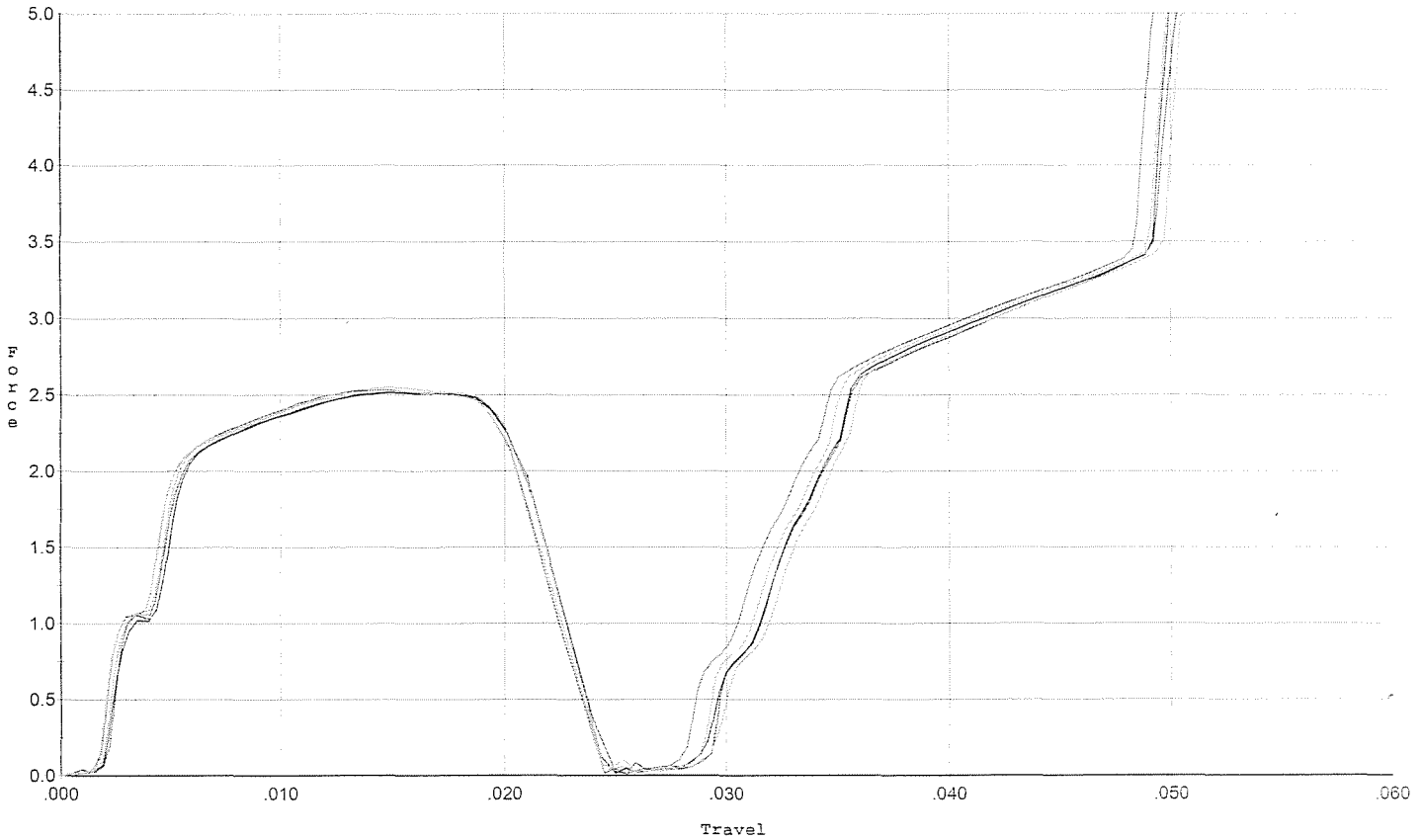
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.020	0.002	0.033	0.037		Set Trigger
2	2.510	0.021	0.00	0.032	0.038		Set Trigger
3	2.464	0.020	0.00	0.032	0.036		Set Trigger
4	2.467	0.019	0.00	0.033	0.035		Set Trigger
5	2.447	0.021	0.00	0.031	0.037		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



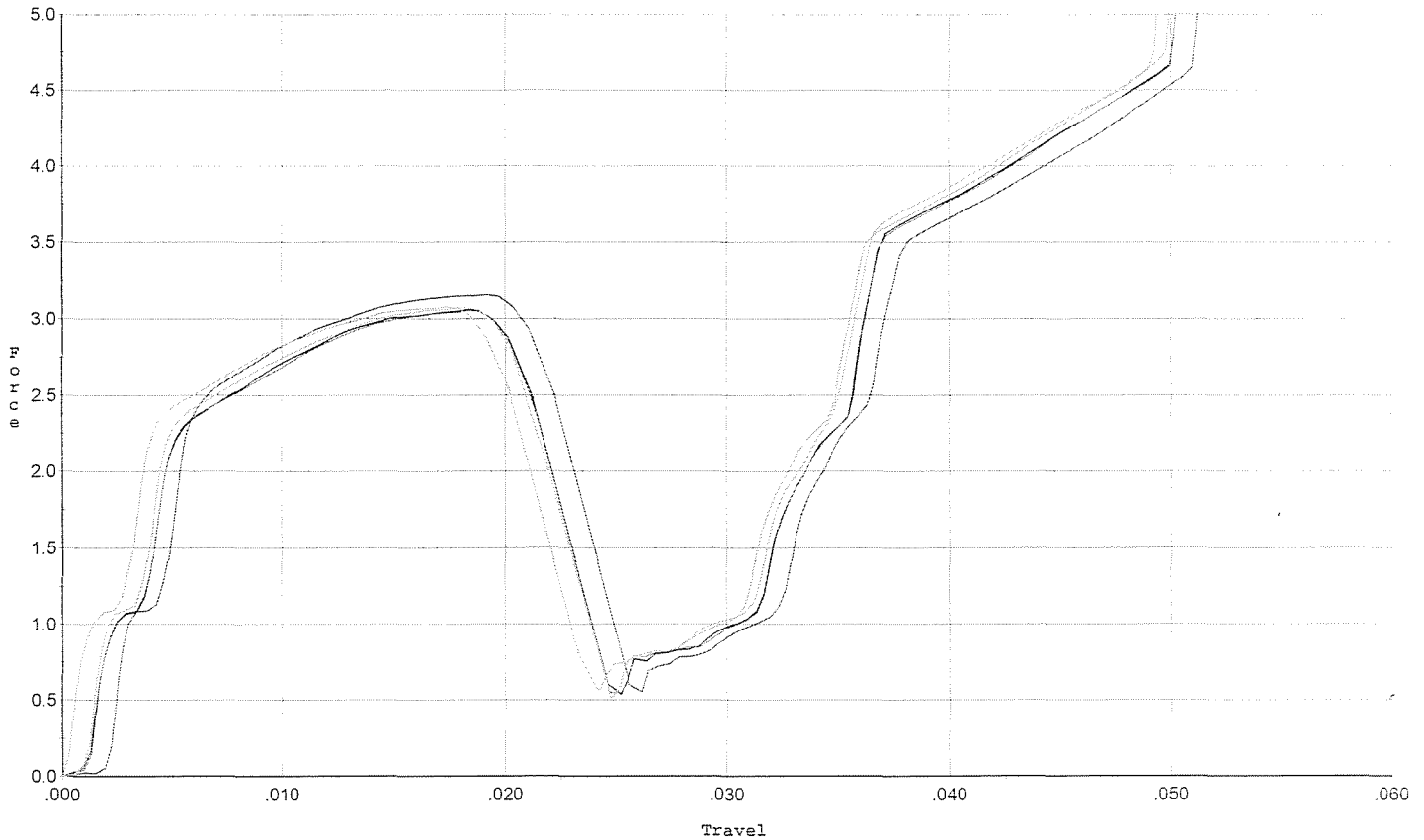
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.021	0.00	0.034	0.039		Set Trigger
2	2.514	0.021	0.00	0.033	0.039		Set Trigger
3	2.534	0.020	0.00	0.033	0.038		Set Trigger
4	2.521	0.022	0.00	0.033	0.041		Set Trigger
5	2.550	0.021	0.00	0.034	0.039		Set Trigger

Aug 252

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



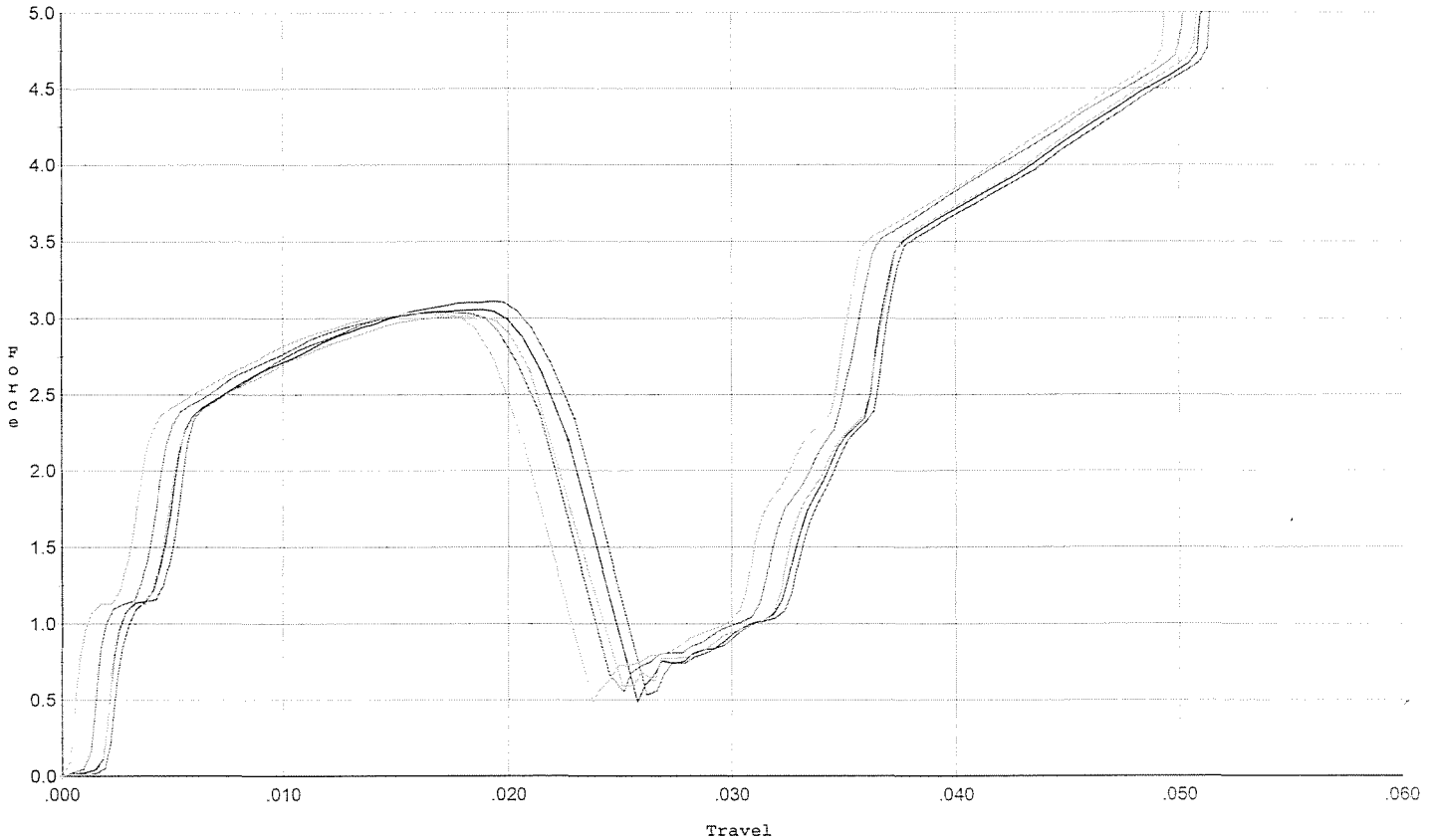
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.022	0.00	0.033	0.049		Set Trigger
2	3.056	0.021	0.00	0.032	0.047		Set Trigger
3	3.064	0.021	0.00	0.032	0.047		Set Trigger
4	3.074	0.022	0.00	0.032	0.049		Set Trigger
5	3.077	0.020	0.00	0.032	0.047		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



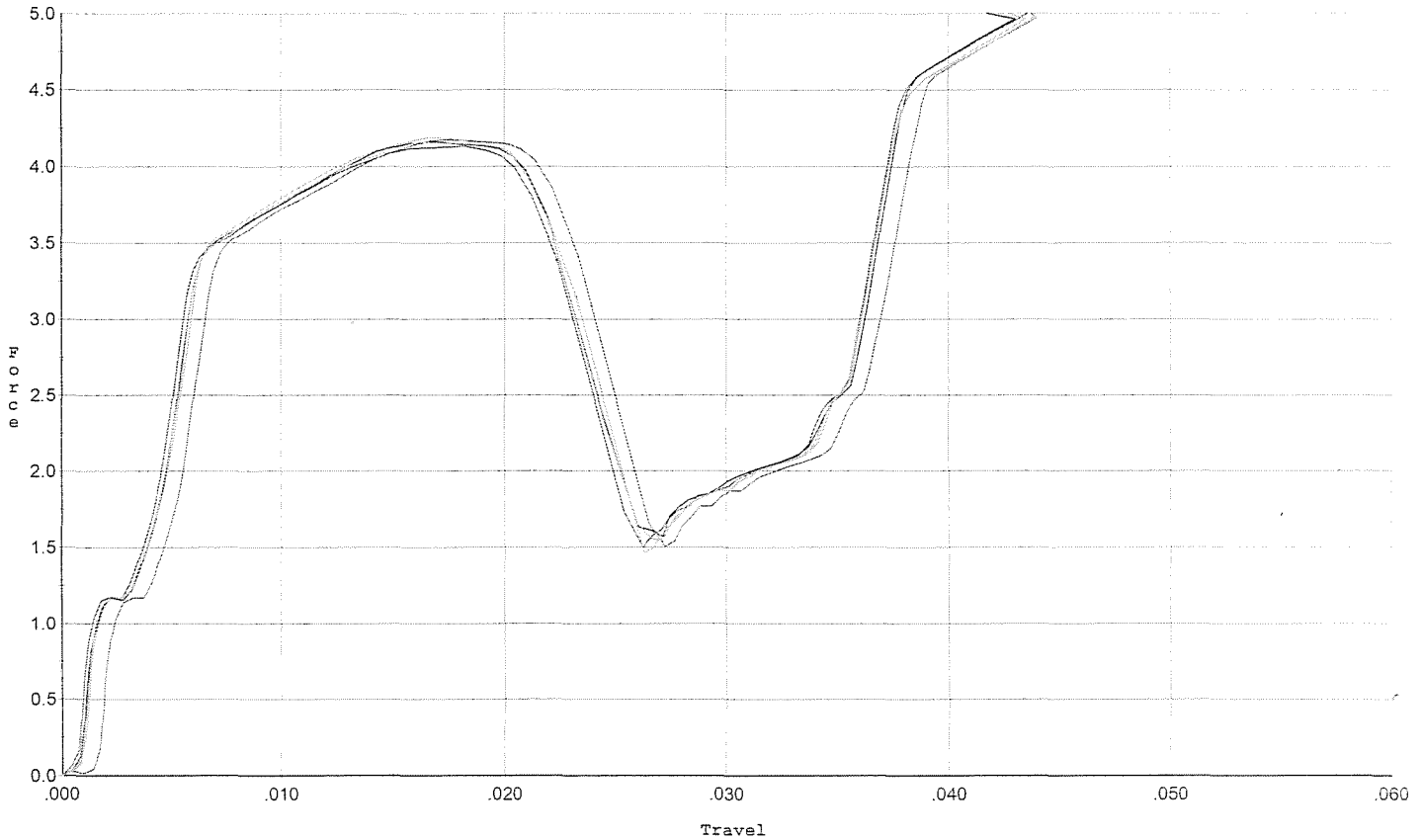
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.110	0.023	0.002	0.033	0.050		Set Trigger
2	3.057	0.023	0.00	0.033	0.049		Set Trigger
3	3.037	0.021	0.00	0.032	0.048		Set Trigger
4	3.031	0.021	0.00	0.032	0.048		Set Trigger
5	3.012	0.021	0.00	0.033	0.045		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



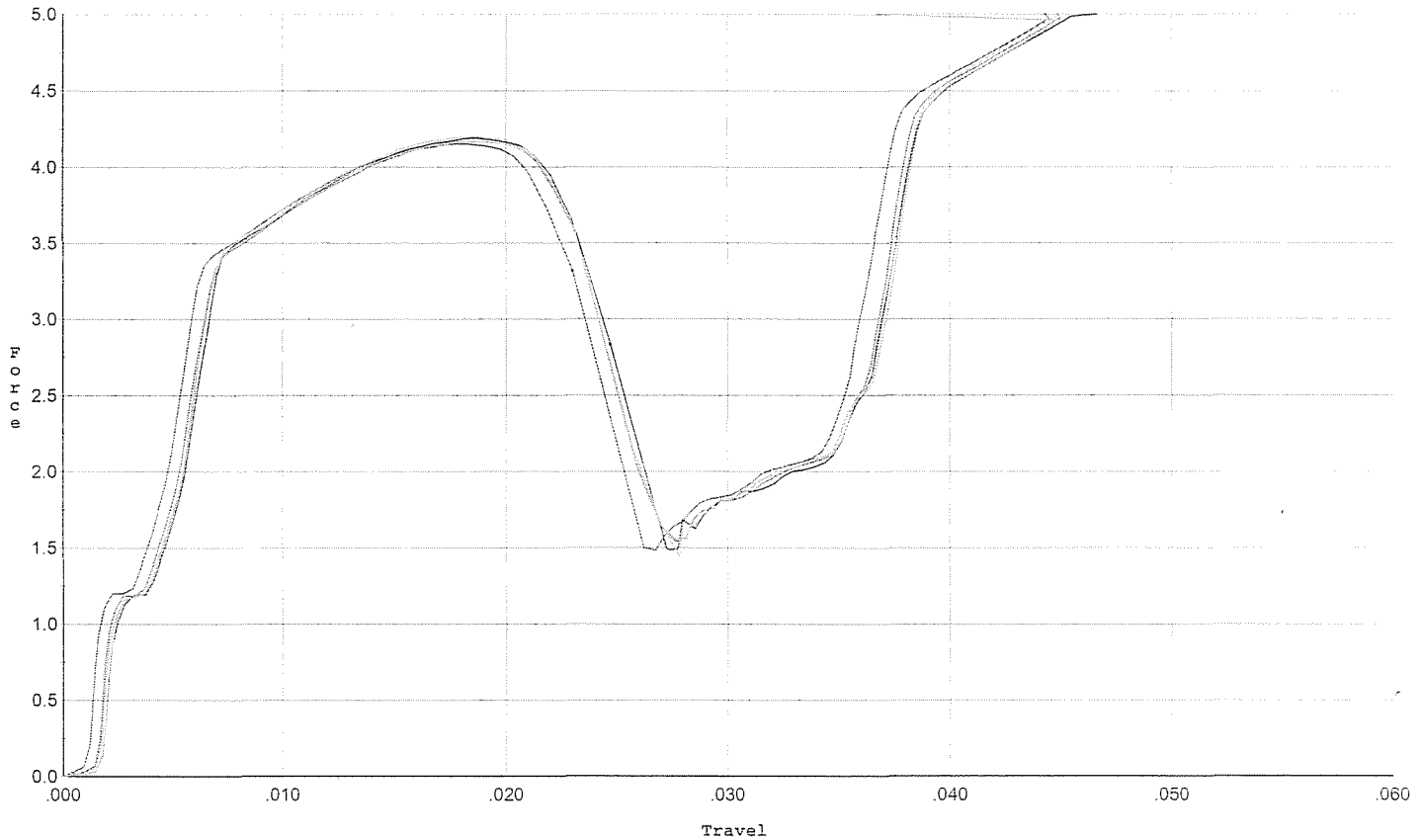
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.133	0.022	0.00	0.030	0.066		Set Trigger
2	4.160	0.022	0.00	0.030	0.065		Set Trigger
3	4.173	0.023	0.00	0.030	0.067		Set Trigger
4	4.189	0.023	0.00	0.030	0.069		Set Trigger
5	4.158	0.022	0.00	0.031	0.065		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



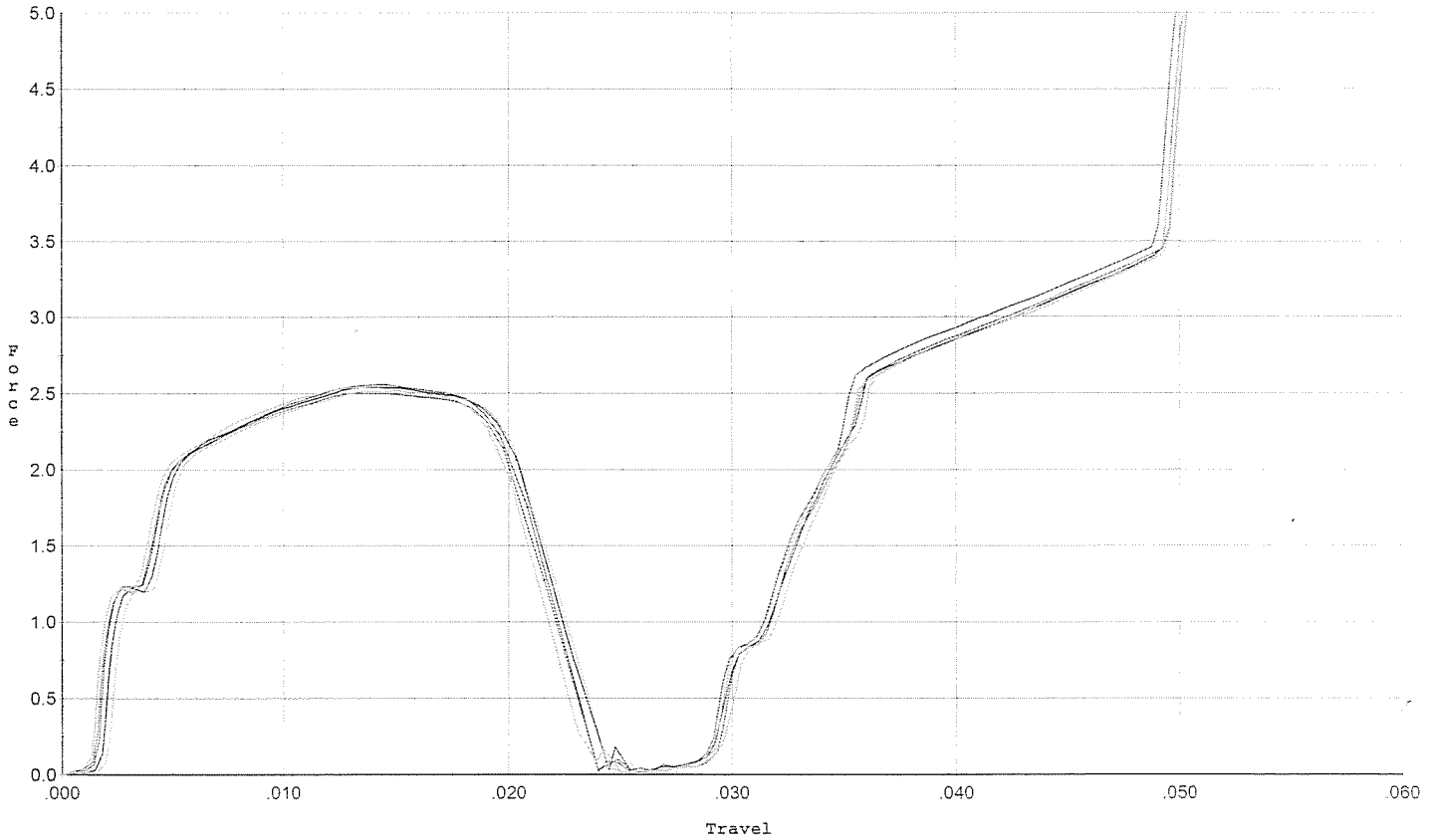
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.023	0.00	0.030	0.068		Set Trigger
2	4.191	0.025	0.00	0.030	0.071		Set Trigger
3	4.172	0.023	0.00	0.030	0.067		Set Trigger
4	4.199	0.023	0.00	0.030	0.067		Set Trigger
5	4.169	0.023	0.00	0.030	0.067		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



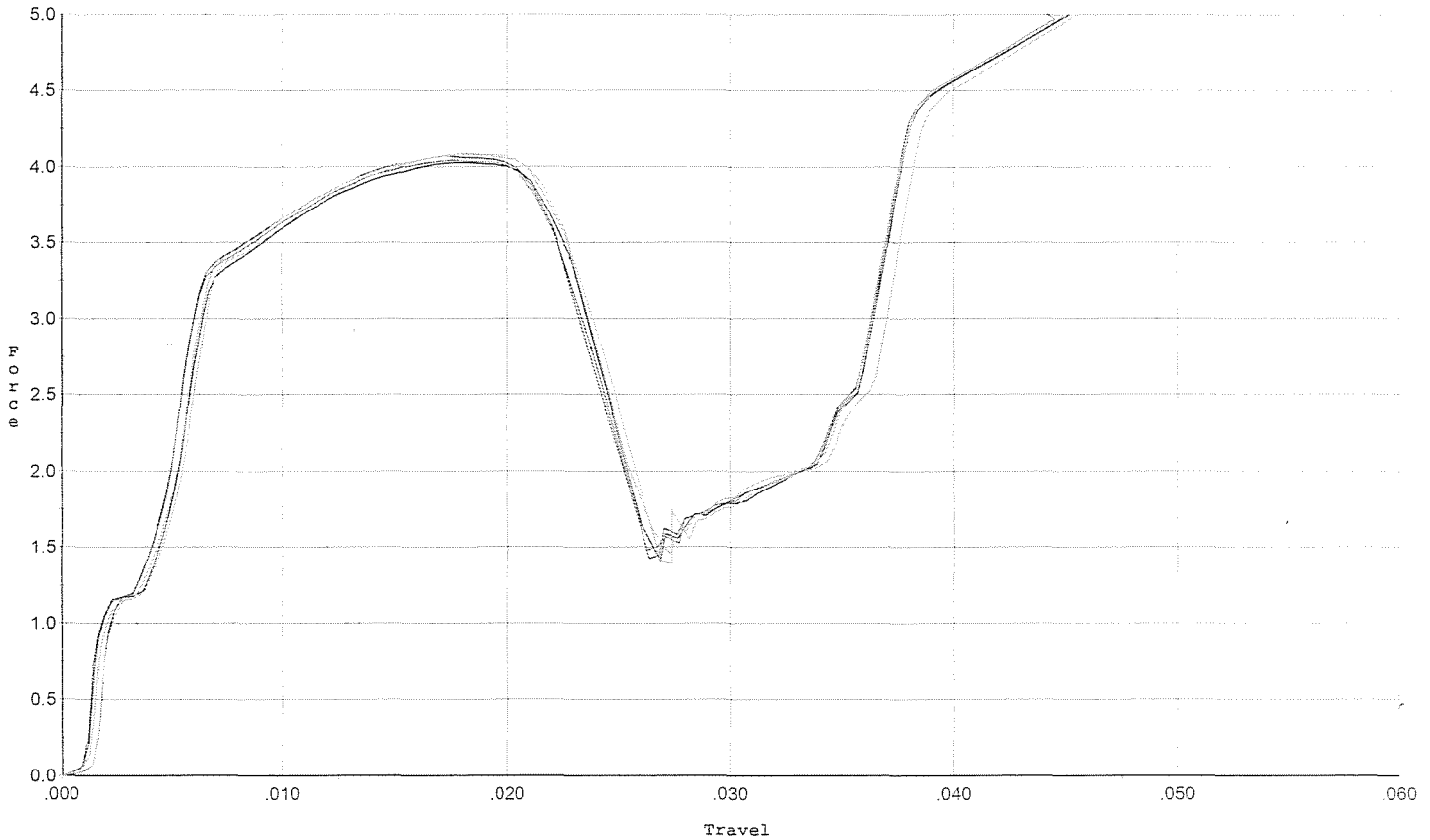
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.021	0.00	0.033	0.040		Set Trigger
2	2.539	0.020	0.00	0.034	0.038		Set Trigger
3	2.500	0.022	0.00	0.034	0.041		Set Trigger
4	2.515	0.022	0.002	0.034	0.041		Set Trigger
5	2.538	0.020	0.00	0.034	0.039		Set Trigger

AVG 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.024	0.00	0.030	0.069		Set Trigger
2	4.029	0.023	0.00	0.030	0.065		Set Trigger
3	4.042	0.022	0.00	0.031	0.063		Set Trigger
4	4.086	0.023	0.00	0.030	0.065		Set Trigger
5	4.080	0.024	0.00	0.030	0.069		Set Trigger

Avg 4.06