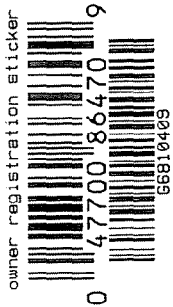
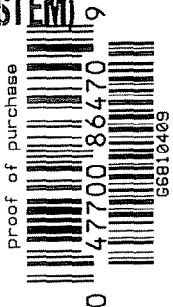


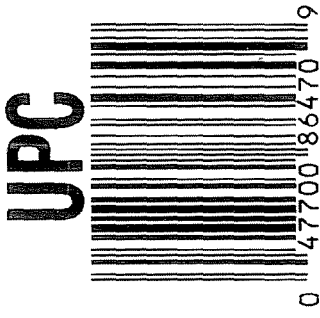
G6816409

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6810409



BM FORM

GUN SERIAL #

G 6810409

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SPD
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SPD
460	CHECK HEADSPACE		2-9-09	SPD
470	DIS-ASSEMBLE ACTION		2-9-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	2-10-09	RT
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		16-Feb-09	
542	APPLY COATINGS (BARREL ACTION)		2/27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-4-09	LH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

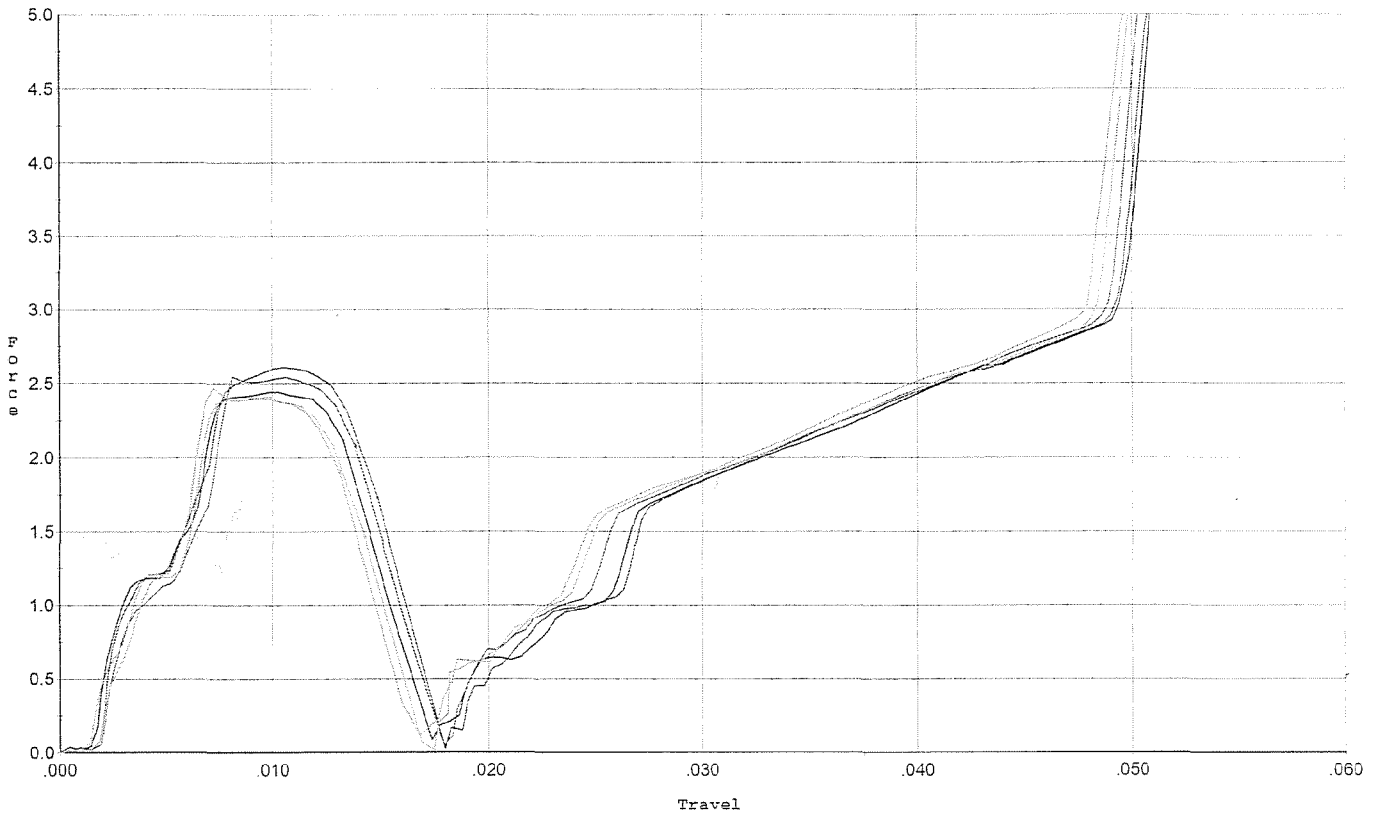
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	3-9-09	WV
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>4</u> <u>4</u>	3-9-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	3-9-09	WV
	J) ASSEMBLE STOCK		3-4-09	RP
	K) ASSEMBLE SWIVEL STUDS		3-9-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-5-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-5-09	RP
670	FINAL INSPECTION A) HEADSPACE		3-9-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.35</u> <u>2.28</u> <u>2.26</u> <u>2.30</u>	3-6-09	WV
	C) FUNCTION		3-9-09	WV
690	PACK		3-27-09	WV

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



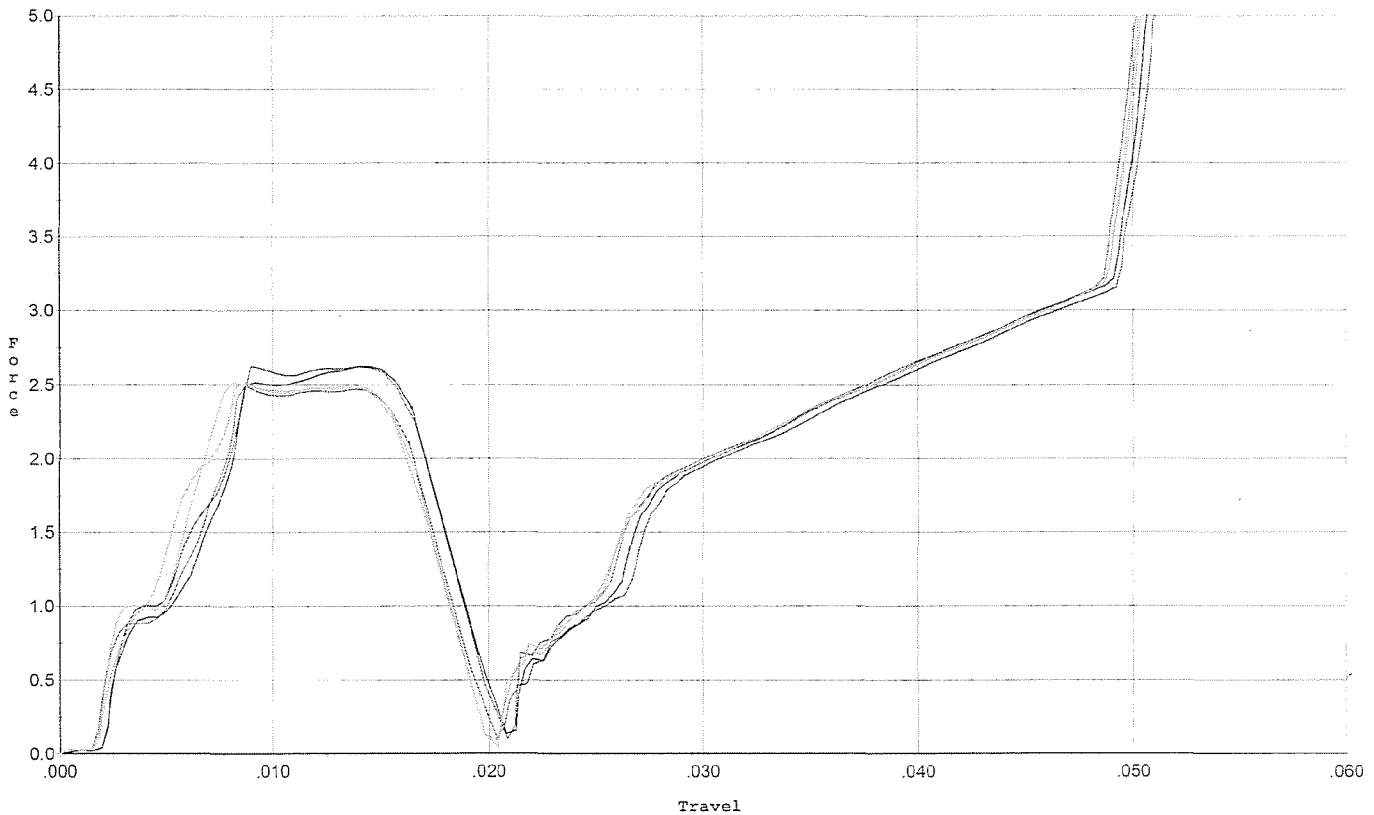
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.015	0.00	0.039	0.024		Set Trigger
2	2.443	0.013	0.00	0.041	0.020		Set Trigger
3	2.545	0.014	0.002	0.040	0.021		Set Trigger
4	2.410	0.014	0.00	0.040	0.021		Set Trigger
5	2.466	0.013	0.00	0.040	0.020		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



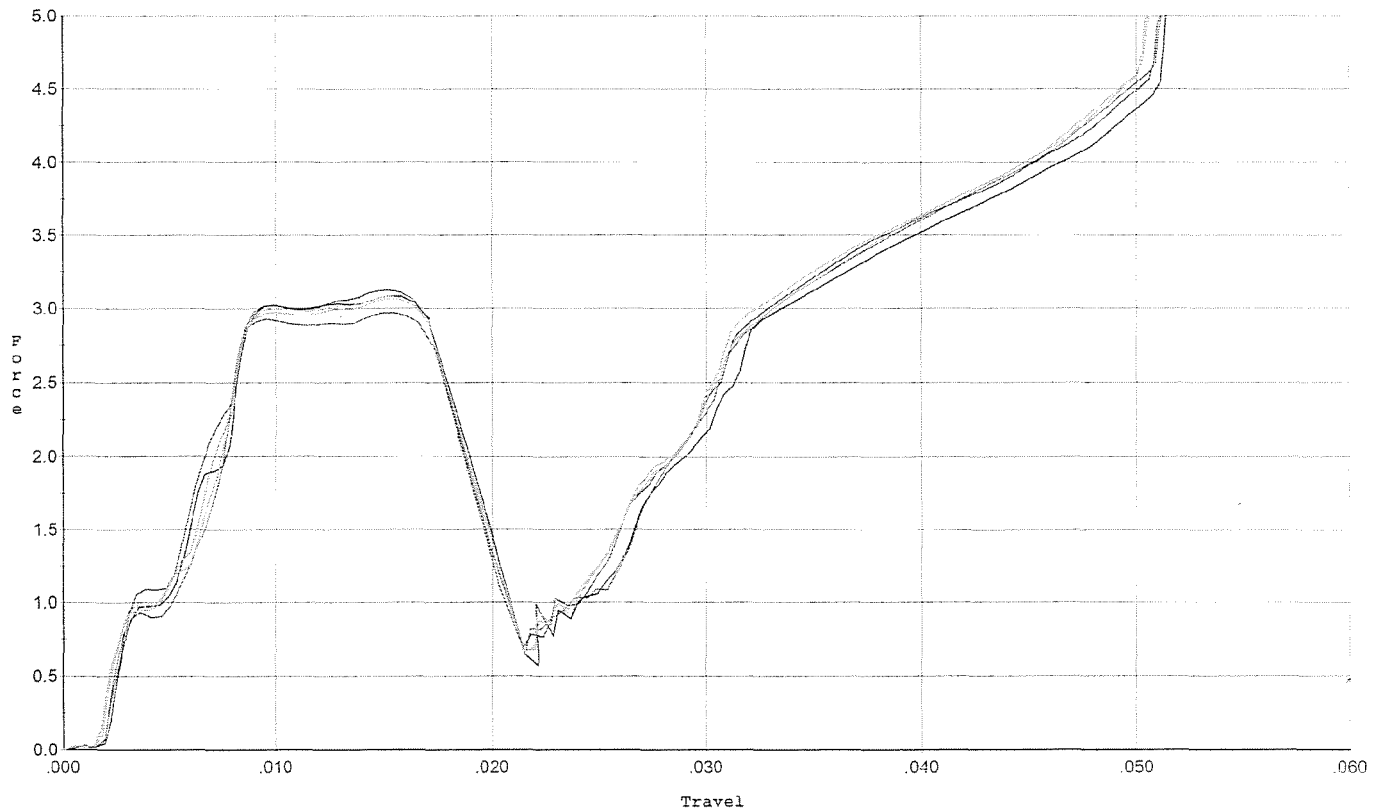
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.017	0.002	0.037	0.028		Set Trigger
2	2.625	0.016	0.00	0.037	0.027		Set Trigger
3	2.496	0.016	0.005	0.037	0.026		Set Trigger
4	2.522	0.017	0.00	0.037	0.028		Set Trigger
5	2.512	0.017	0.002	0.037	0.028		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



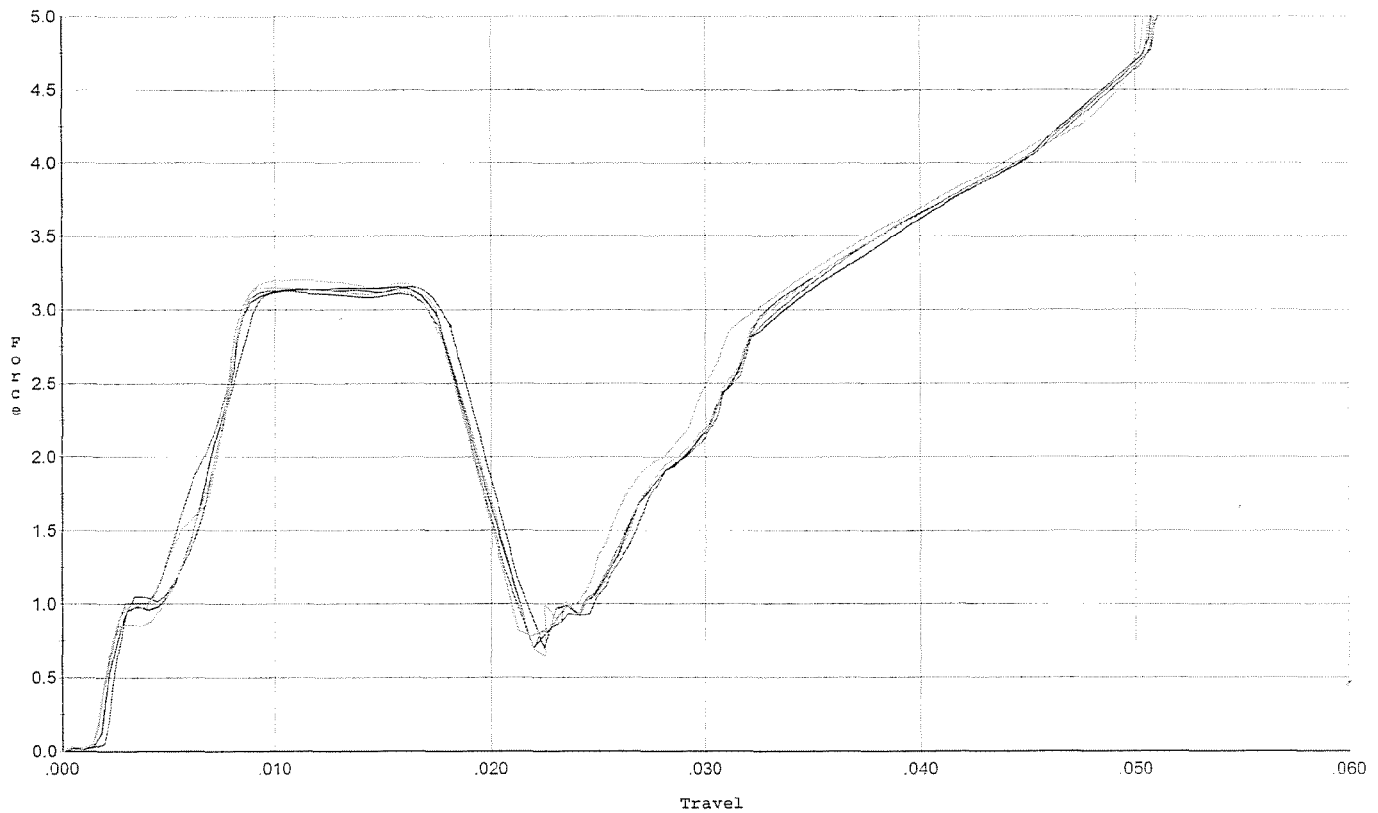
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.017	0.002	0.035	0.034		Set Trigger
2	3.085	0.019	0.005	0.034	0.037		Set Trigger
3	2.970	0.017	0.002	0.035	0.033		Set Trigger
4	3.069	0.017	0.002	0.034	0.033		Set Trigger
5	3.083	0.017	0.00	0.034	0.033		Set Trigger

A-3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



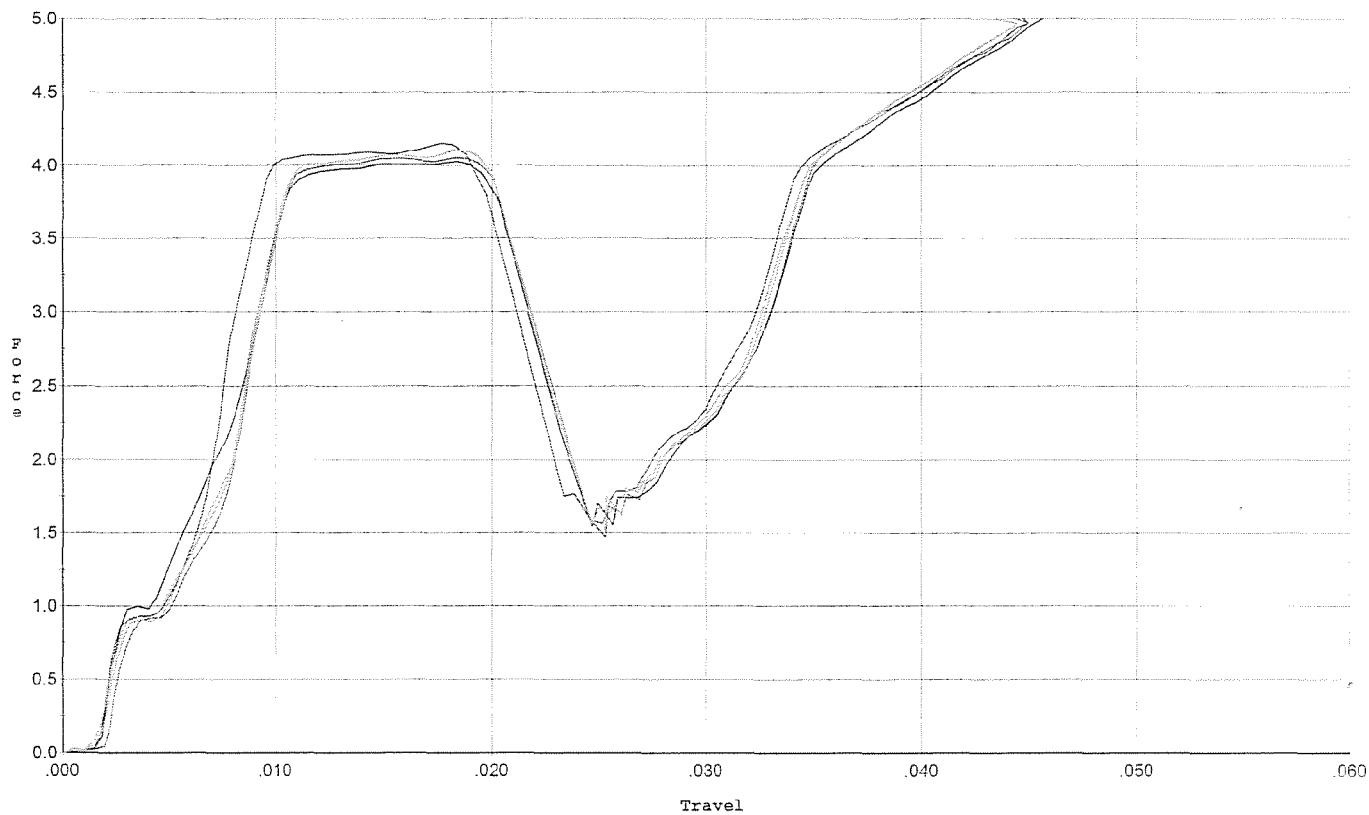
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.159	0.018	0.005	0.034	0.037		Set Trigger
2	3.155	0.017	0.00	0.034	0.036		Set Trigger
3	3.129	0.018	0.004	0.034	0.037		Set Trigger
4	3.204	0.020	0.00	0.033	0.041		Set Trigger
5	3.152	0.018	0.00	0.034	0.036		Set Trigger

A.3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



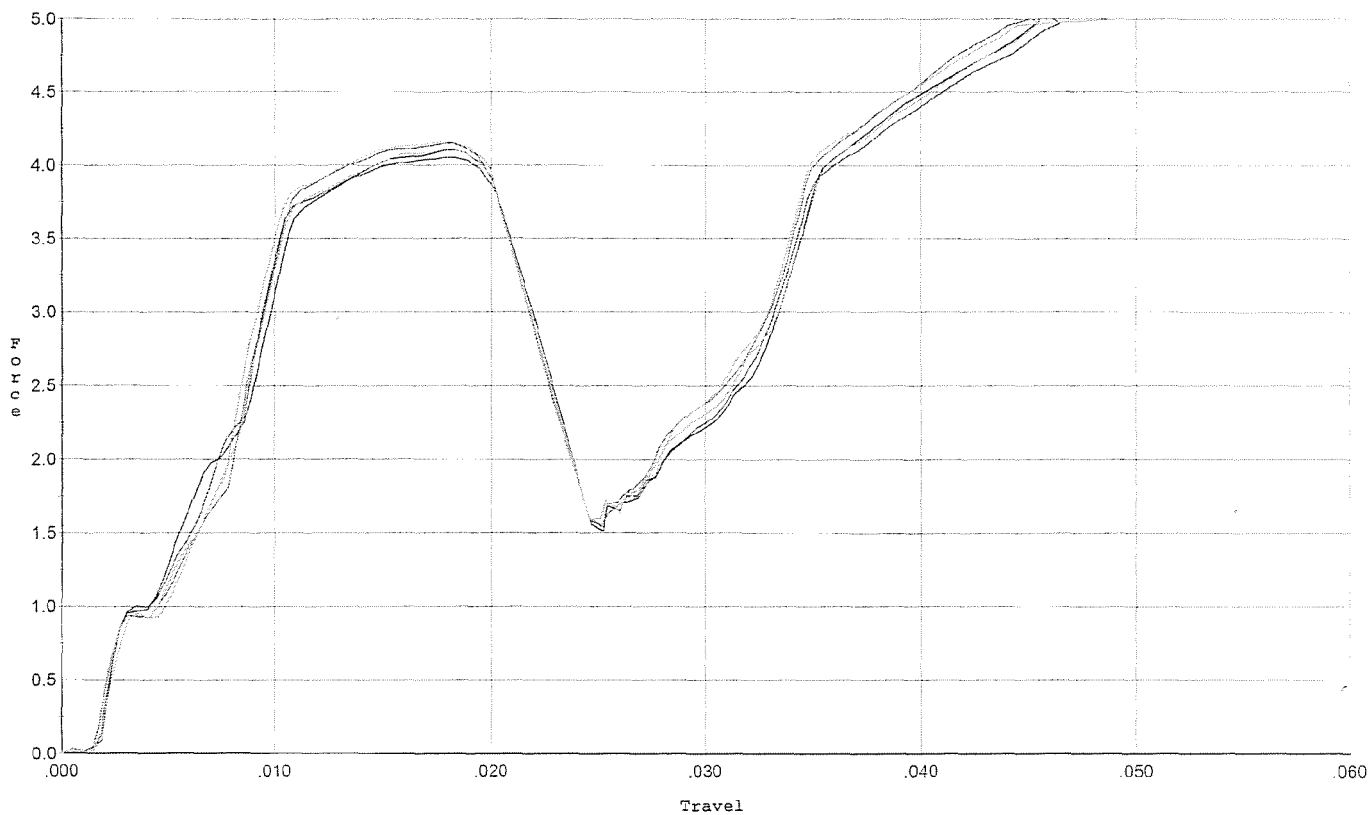
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.020	0.00	0.032	0.052		Set Trigger
2	4.025	0.020	0.00	0.032	0.052		Set Trigger
3	4.053	0.020	0.002	0.032	0.050		Set Trigger
4	4.107	0.020	0.00	0.032	0.051		Set Trigger
5	4.104	0.022	0.00	0.031	0.056		Set Trigger

A-4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



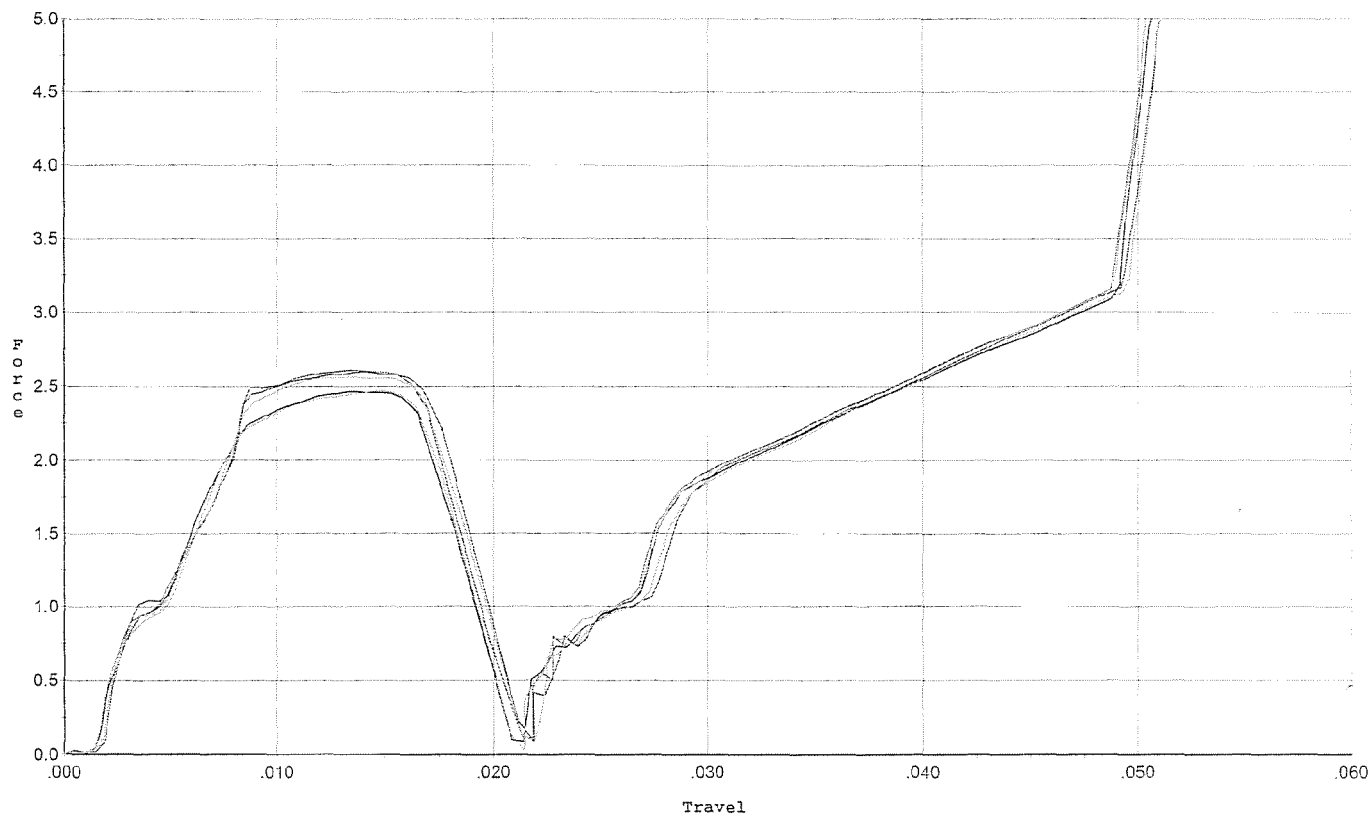
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.020	0.00	0.032	0.051		Set Trigger
2	4.106	0.022	0.002	0.032	0.055		Set Trigger
3	4.152	0.020	0.004	0.032	0.051		Set Trigger
4	4.161	0.020	0.004	0.031	0.051		Set Trigger
5	4.108	0.020	0.002	0.032	0.050		Set Trigger

A-4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



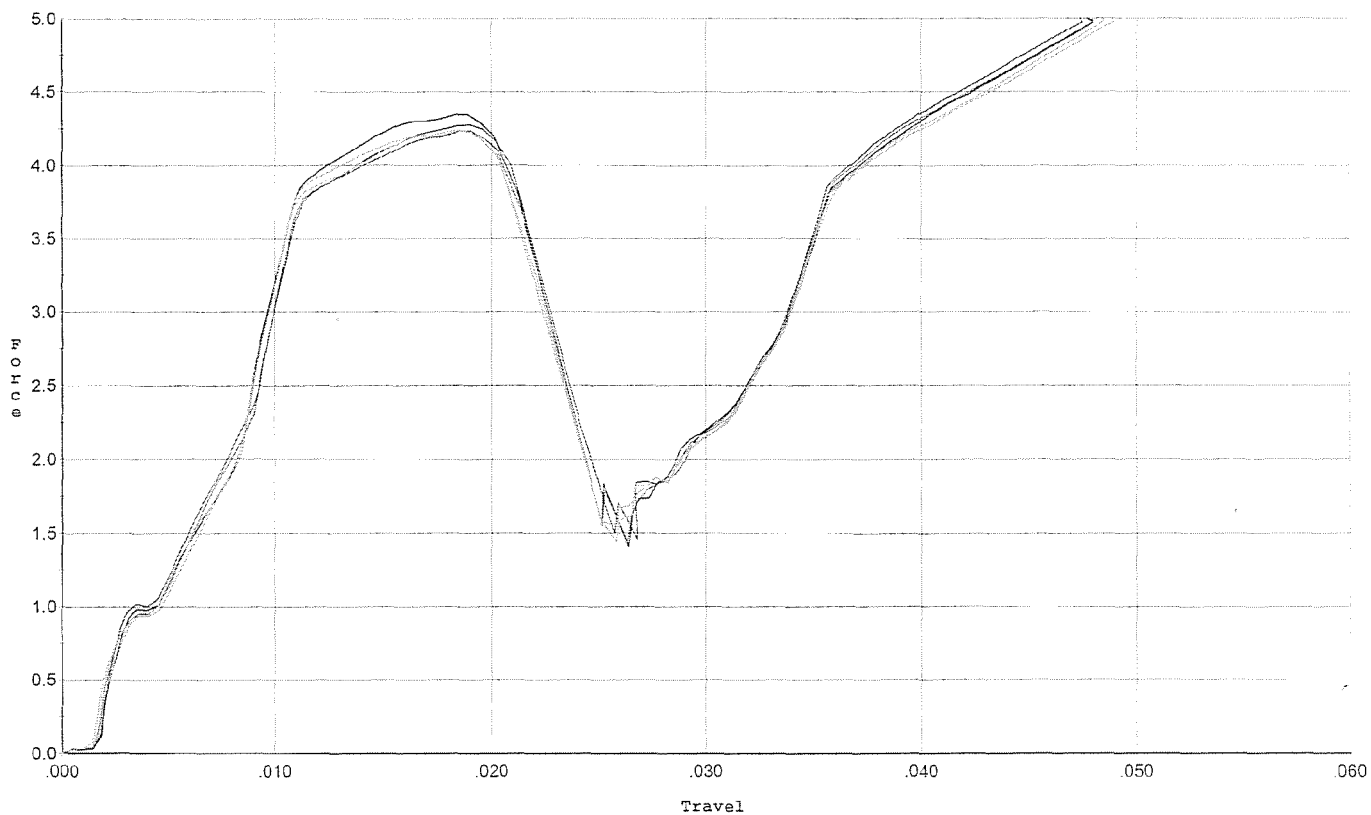
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.018	0.00	0.036	0.030		Set Trigger
2	2.462	0.018	0.00	0.036	0.029		Set Trigger
3	2.610	0.017	0.00	0.036	0.029		Set Trigger
4	2.563	0.019	0.002	0.036	0.031		Set Trigger
5	2.472	0.018	0.00	0.036	0.029		Set Trigger

A-2-54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.277	0.021	0.002	0.032	0.054		Set Trigger
2	4.348	0.021	0.002	0.032	0.055		Set Trigger
3	4.234	0.021	0.00	0.032	0.055		Set Trigger
4	4.245	0.022	0.00	0.032	0.057		Set Trigger
5	4.236	0.023	0.002	0.032	0.058		Set Trigger

A. 4.26