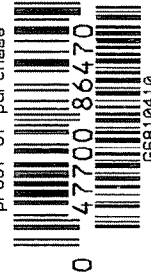


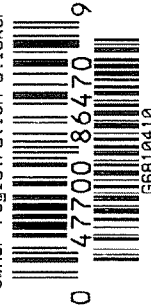
66810410

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO
 WITH BIPOD

proof of purchase



owner registration sticker



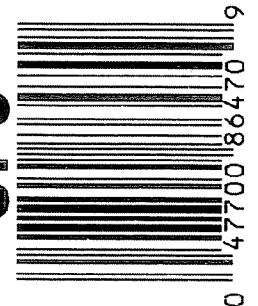
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810410

UPC



BM FORM

GUN SERIAL #

G 6810410

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE		2-10-09	RV
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION		2/13/09	NS
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		16. FEB 09	SP
542	APPLY COATINGS (BARREL ACTION)		2/27	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-3-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

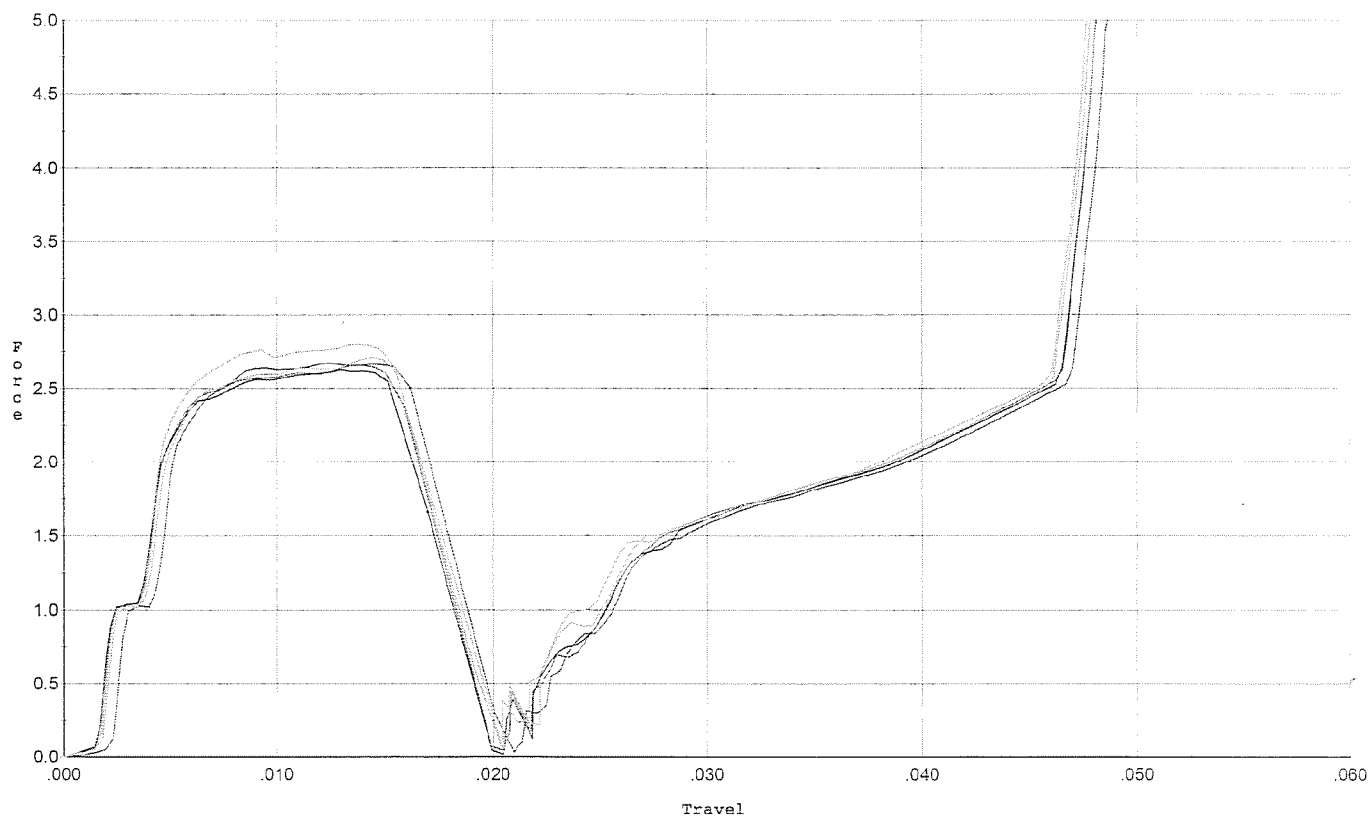
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	3-5-09	WN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-5-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	3-5-09	WN
	J) ASSEMBLE STOCK		3-3-09	APD
	K) ASSEMBLE SWIVEL STUDS		3-5-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-4-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-4-09	WN
670	FINAL INSPECTION A) HEADSPACE		3-5-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u> <u>2.31</u> <u>2.37</u> <u>2.42</u> <u>2.46</u>	3-4-09	WN
	C) FUNCTION		3-5-09	WN
690	PACK		3-6-09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



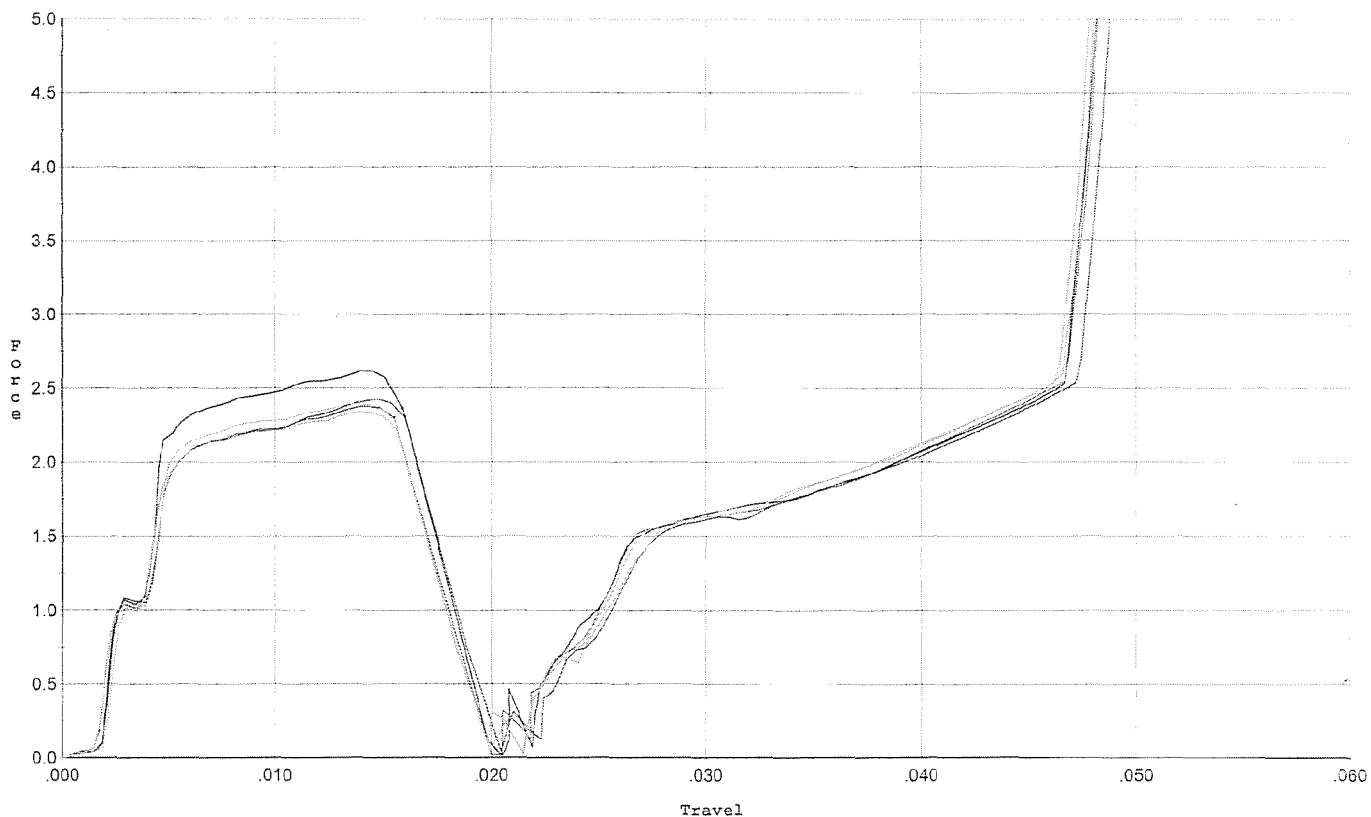
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.674	0.016	0.00	0.036	0.030		Set Trigger
2	2.628	0.017	0.00	0.036	0.032		Set Trigger
3	2.658	0.016	0.00	0.036	0.030		Set Trigger
4	2.710	0.016	0.00	0.035	0.029		Set Trigger
5	2.803	0.015	0.00	0.035	0.030		Set Trigger

A-2-69

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



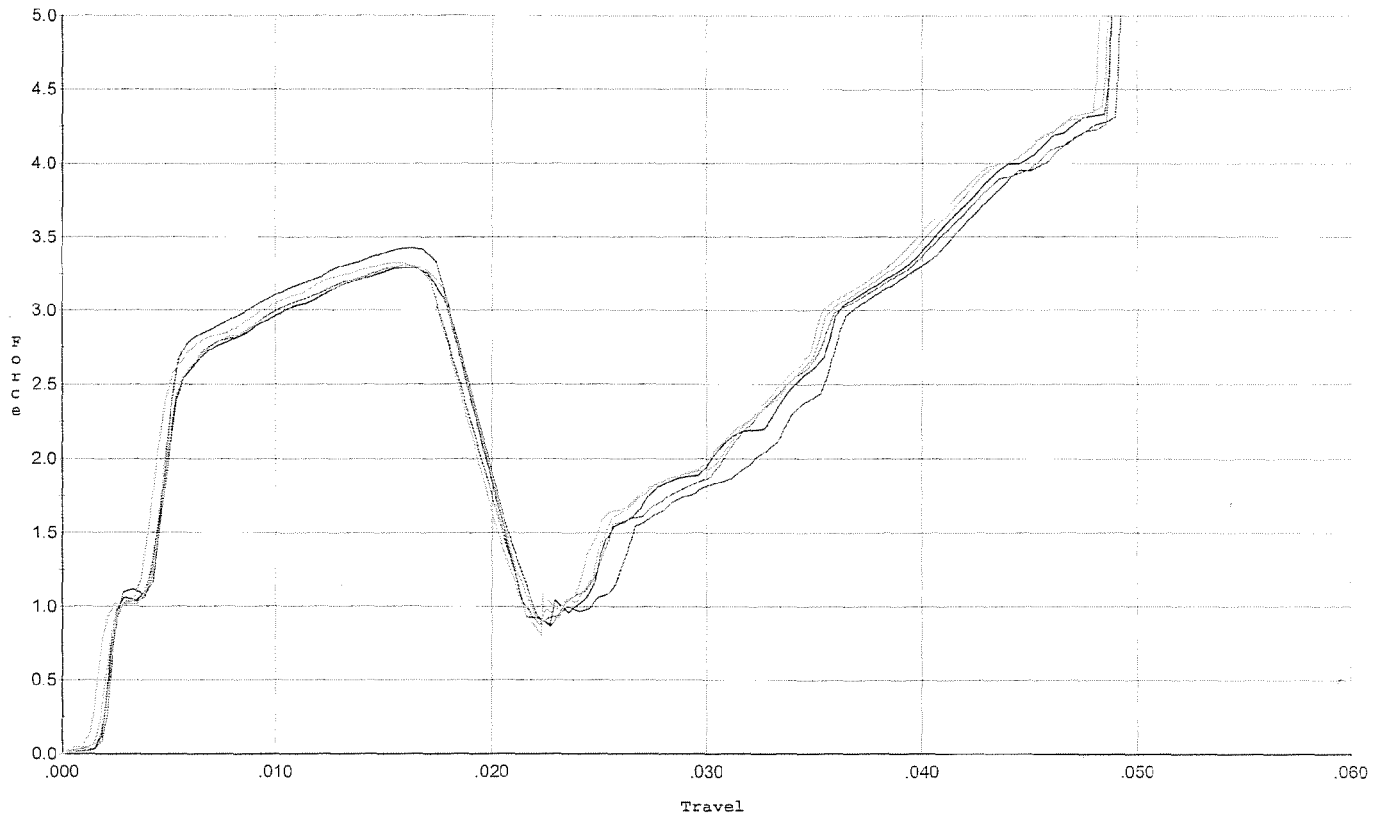
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.016	0.002	0.036	0.027		Set Trigger
2	2.618	0.016	0.00	0.036	0.029		Set Trigger
3	2.374	0.016	0.00	0.036	0.026		Set Trigger
4	2.395	0.016	0.00	0.036	0.026		Set Trigger
5	2.340	0.016	0.00	0.036	0.026		Set Trigger

A-2-43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



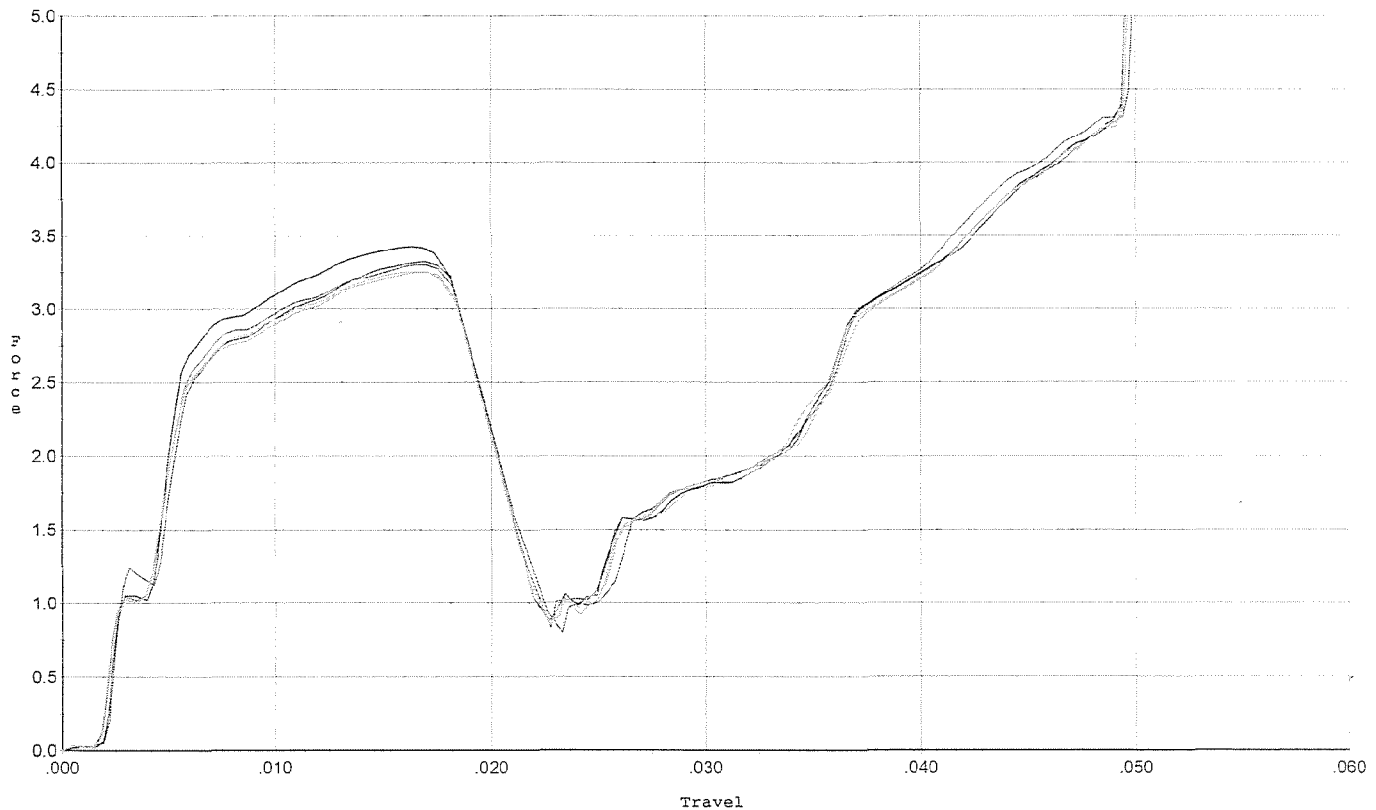
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.424	0.017	0.00	0.033	0.040		Set Trigger
2	3.290	0.018	0.00	0.033	0.040		Set Trigger
3	3.306	0.017	0.00	0.033	0.038		Set Trigger
4	3.324	0.017	0.00	0.032	0.039		Set Trigger
5	3.307	0.018	0.00	0.032	0.040		Set Trigger

A-3-33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.325	0.018	0.005	0.033	0.040		Set Trigger
2	3.426	0.018	0.004	0.033	0.042		Set Trigger
3	3.302	0.018	0.002	0.033	0.041		Set Trigger
4	3.258	0.018	0.002	0.033	0.040		Set Trigger
5	3.250	0.018	0.002	0.033	0.040		Set Trigger

A-3.31

Trigger Scan 2.01 ,SN 10337, printed by Remington Arms Co., Inc.. 2/26/2009 8:16:35 AM

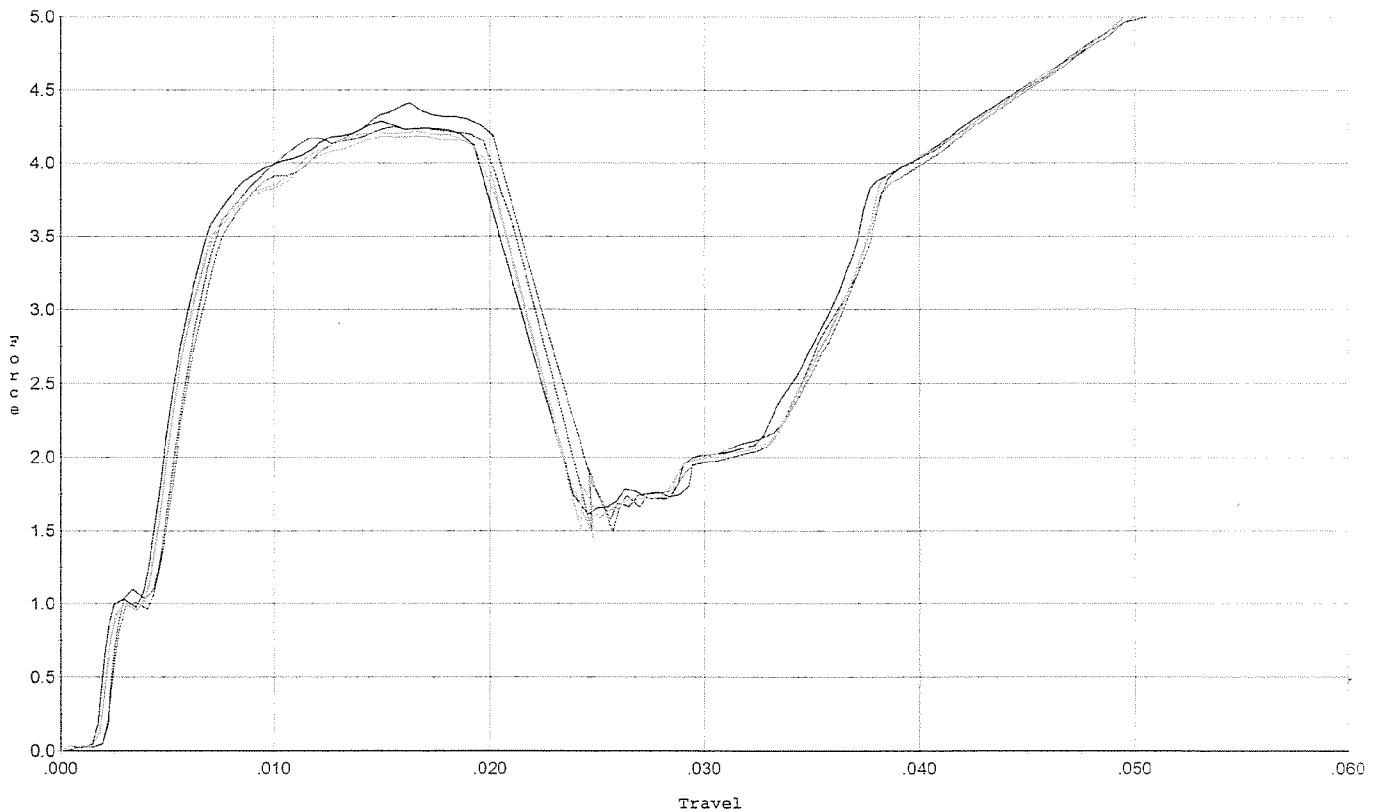
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0131076 0131115

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.412	0.020	0.00	0.030	0.058		Set Trigger
2	4.288	0.019	0.00	0.031	0.056		Set Trigger
3	4.248	0.021	0.00	0.030	0.060		Set Trigger
4	4.186	0.020	0.002	0.031	0.057		Set Trigger
5	4.217	0.020	0.00	0.031	0.058		Set Trigger

A-4.27

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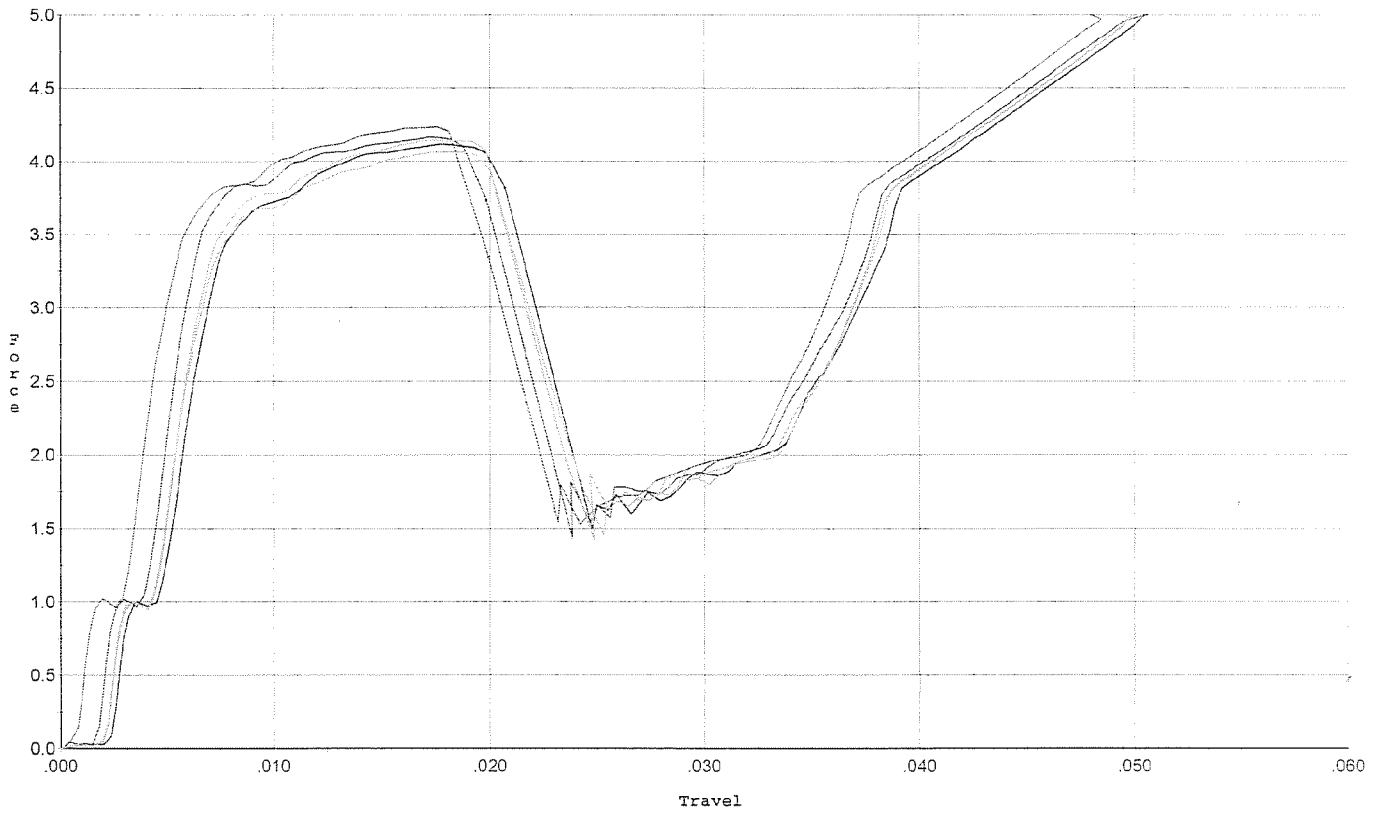
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0131077 **M2400131116**

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.020	0.00	0.031	0.056		Set Trigger
2	4.120	0.021	0.002	0.031	0.056		Set Trigger
3	4.238	0.020	0.00	0.031	0.059		Set Trigger
4	4.146	0.020	0.00	0.031	0.055		Set Trigger
5	4.062	0.020	0.002	0.031	0.054		Set Trigger

A-4-14

Trigger Scan 2.01, SN 10337, printed by Remington Arms Co., Inc.. 2/26/2009 8:19:38 AM

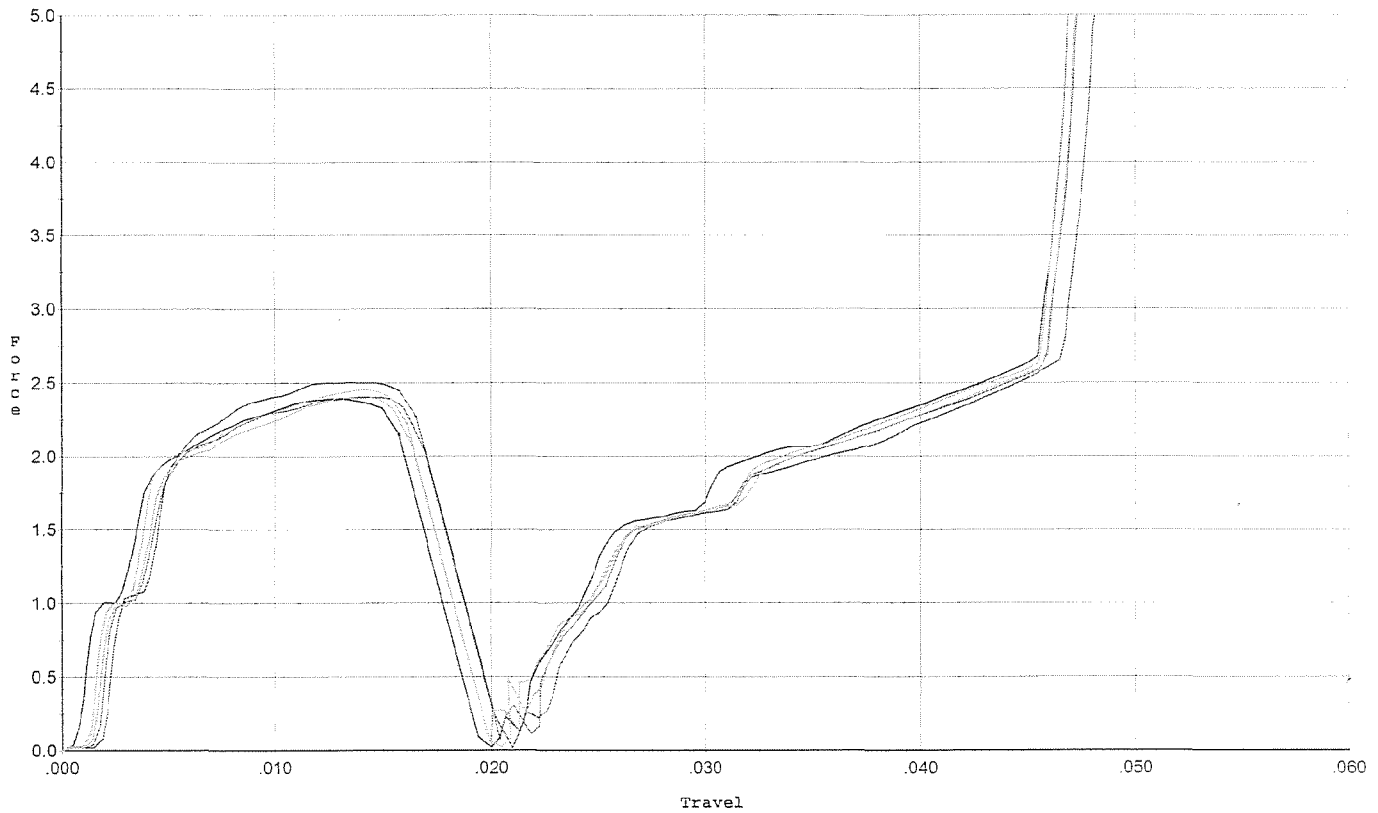
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
 KINZER V. REMINGTON

BARBER - M24 0131078 0131117

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs ini +/- .50 lb for final test



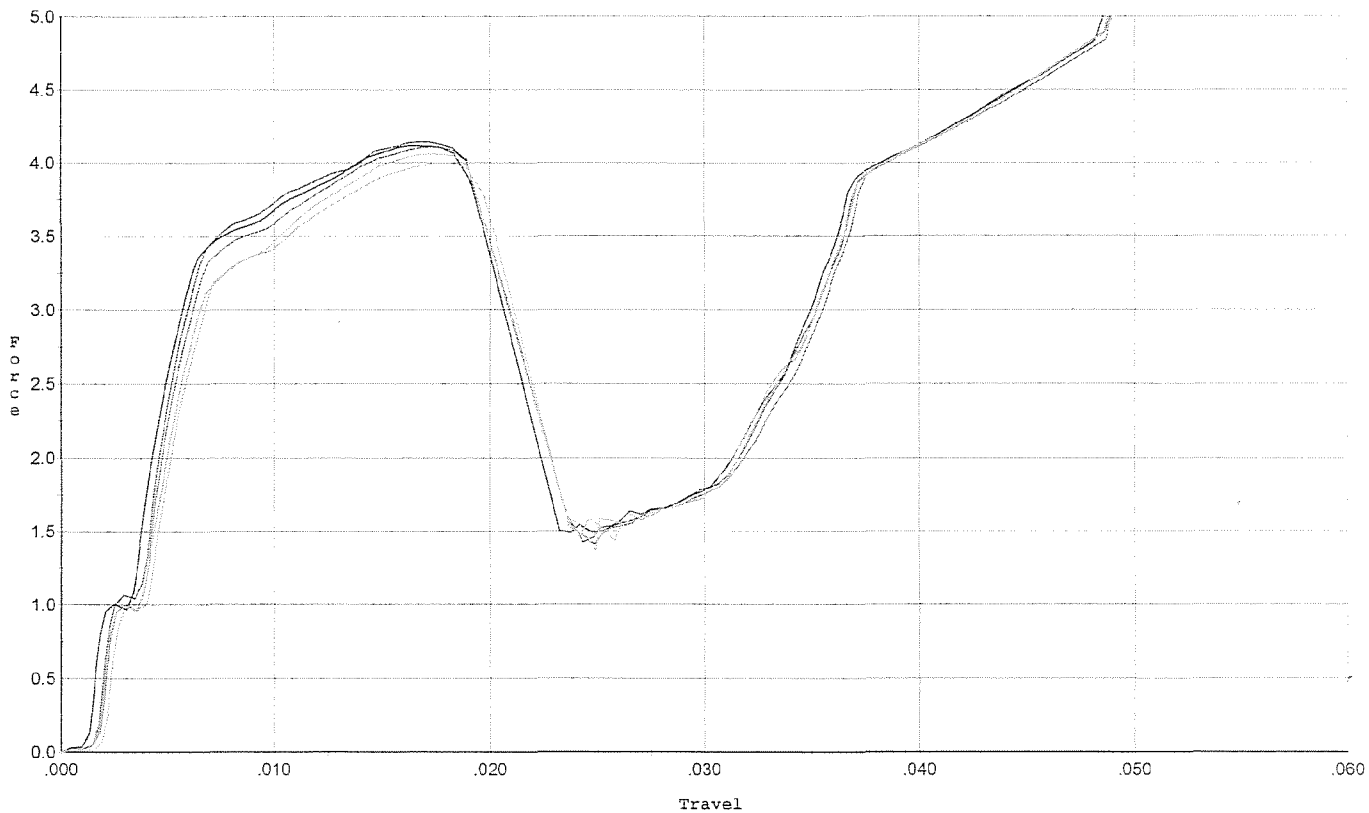
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.503	0.017	0.002	0.035	0.029		Set Trigger
2	2.394	0.016	0.00	0.034	0.028		Set Trigger
3	2.402	0.017	0.00	0.034	0.029		Set Trigger
4	2.456	0.016	0.00	0.034	0.028		Set Trigger
5	2.407	0.016	0.00	0.034	0.028		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.019	0.00	0.031	0.053		Set Trigger
2	4.118	0.019	0.00	0.030	0.054		Set Trigger
3	4.109	0.021	0.00	0.030	0.058		Set Trigger
4	4.000	0.020	0.002	0.030	0.052		Set Trigger
5	4.061	0.021	0.00	0.030	0.056		Set Trigger

A-4.08