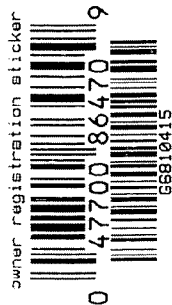
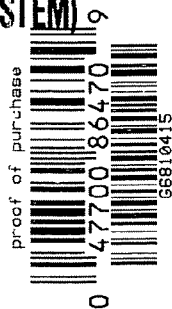


G68/0415

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO
WITH BIPOD

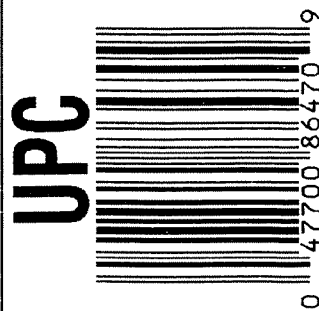


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810415



BM FORM

GUN SERIAL #

G6810415

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-9-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	2/13/09	SP
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/18	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-19-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

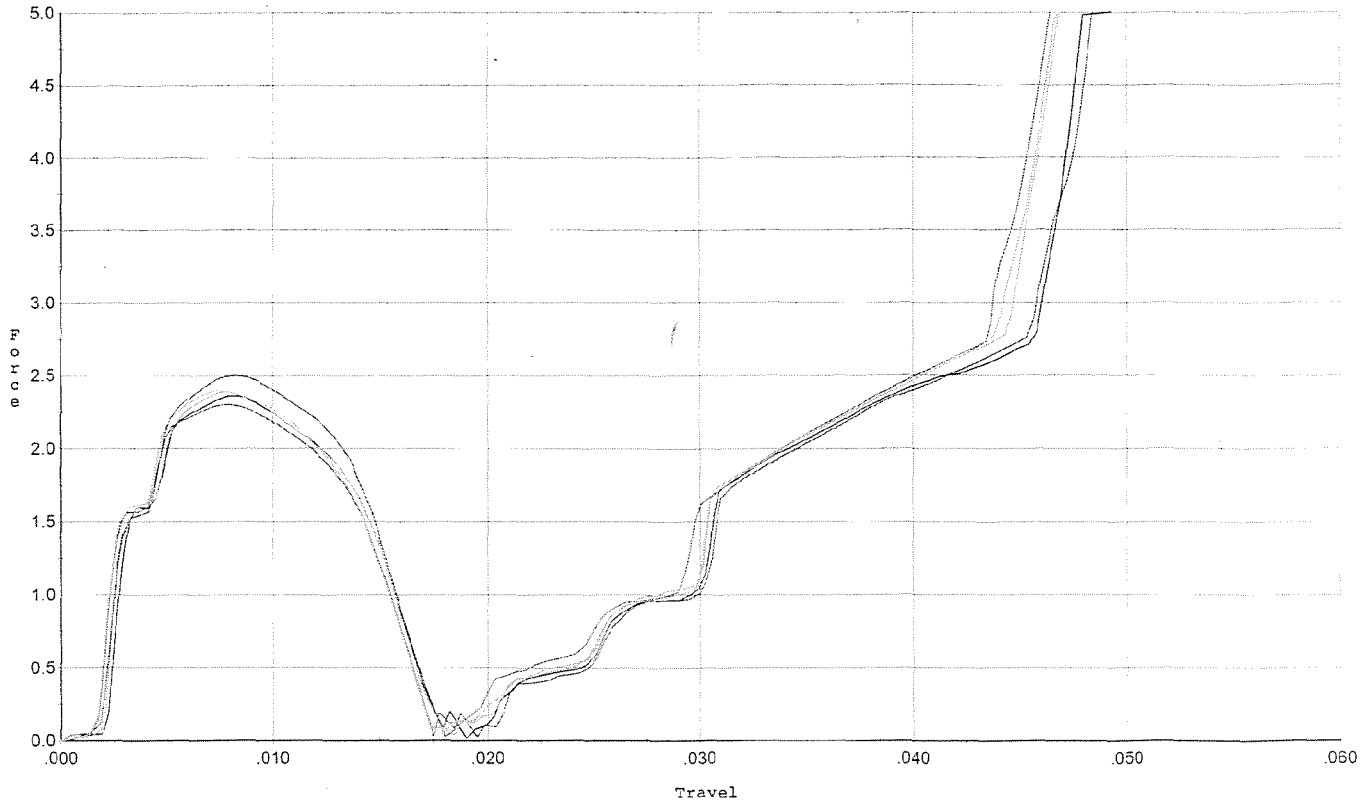
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-20-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	2-20-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	2-20-09	RN
	J) ASSEMBLE STOCK		2-19-09	RN
	K) ASSEMBLE SWIVEL STUDS		2-20-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	2-19-09	LH
650	TARGET	<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-19-09	SH
670	FINAL INSPECTION A) HEADSPACE		2-20-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.20</u> <u>2.22</u> <u>2.19</u> <u>2.14</u>	2-20-09	RN
	C) FUNCTION		2-20-09	RN
690	PACK		2/27/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



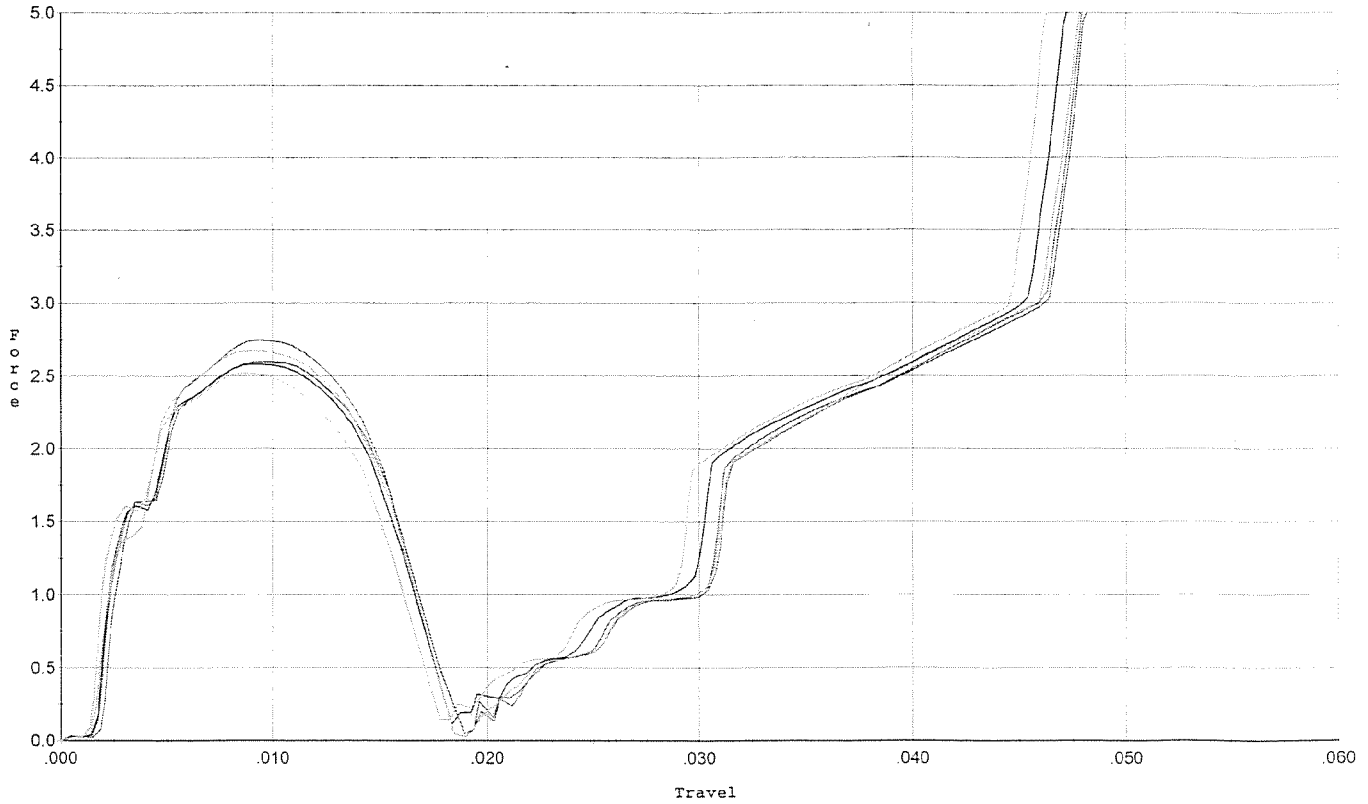
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.015	0.00	0.038	0.024		Set Trigger
2	2.358	0.015	0.00	0.038	0.023		Set Trigger
3	2.301	0.016	0.00	0.036	0.024		Set Trigger
4	2.396	0.015	0.00	0.037	0.025		Set Trigger
5	2.388	0.015	0.00	0.037	0.024		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



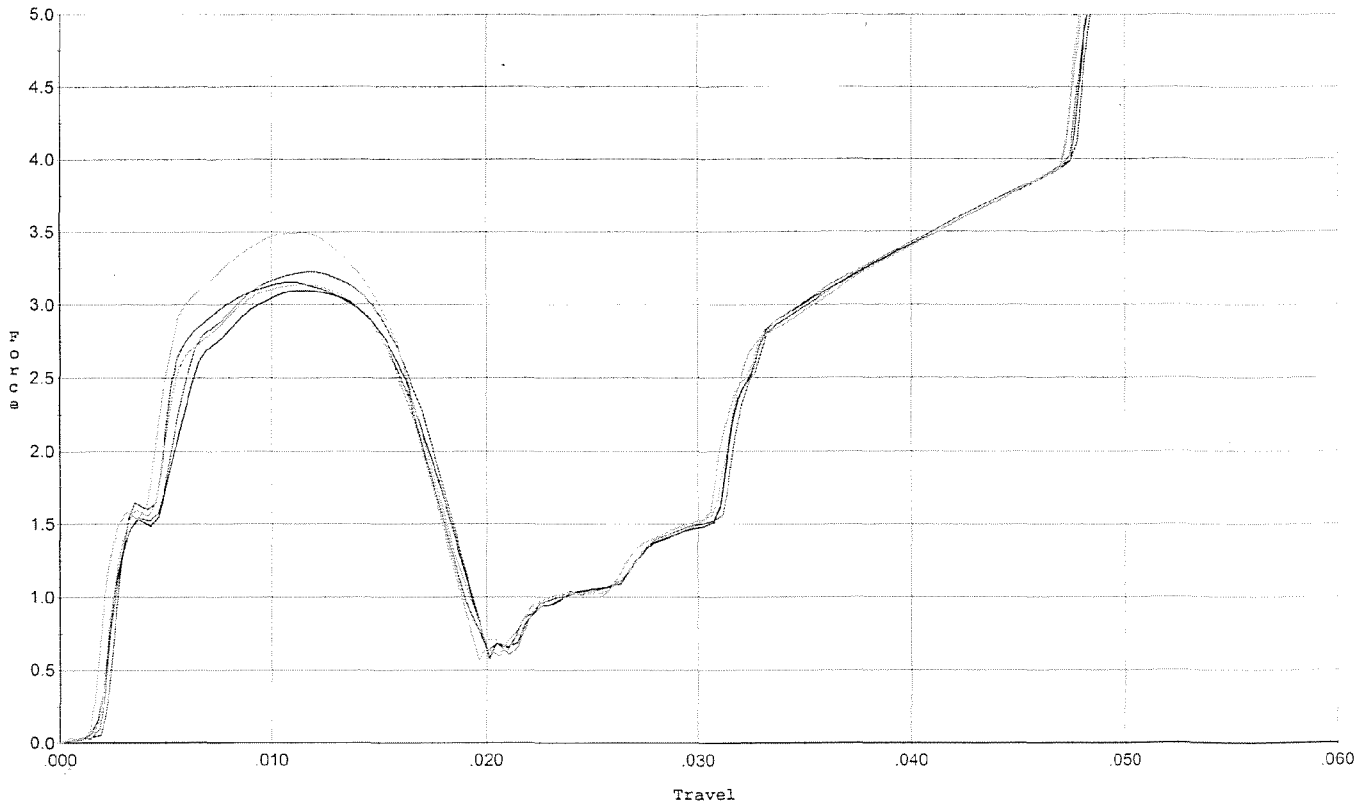
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.015	0.002	0.036	0.027		Set Trigger
2	2.581	0.016	0.00	0.035	0.028		Set Trigger
3	2.745	0.015	0.00	0.036	0.028		Set Trigger
4	2.522	0.016	0.00	0.035	0.027		Set Trigger
5	2.675	0.016	0.00	0.036	0.028		Set Trigger

A 2.62

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



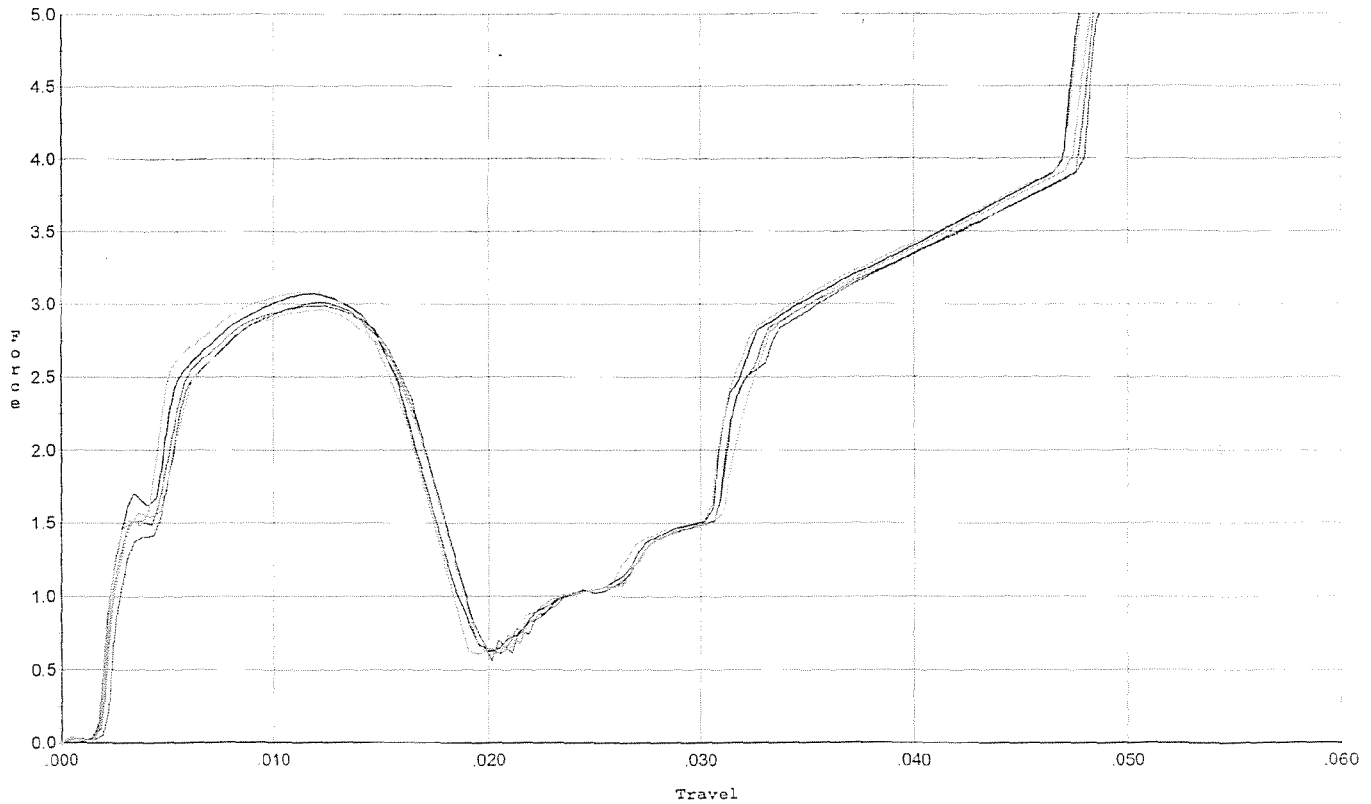
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.152	0.016	0.00	0.034	0.035		Set Trigger
2	3.096	0.018	0.00	0.033	0.036		Set Trigger
3	3.224	0.017	0.00	0.033	0.036		Set Trigger
4	3.492	0.016	0.00	0.034	0.037		Set Trigger
5	3.135	0.017	0.002	0.034	0.035		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



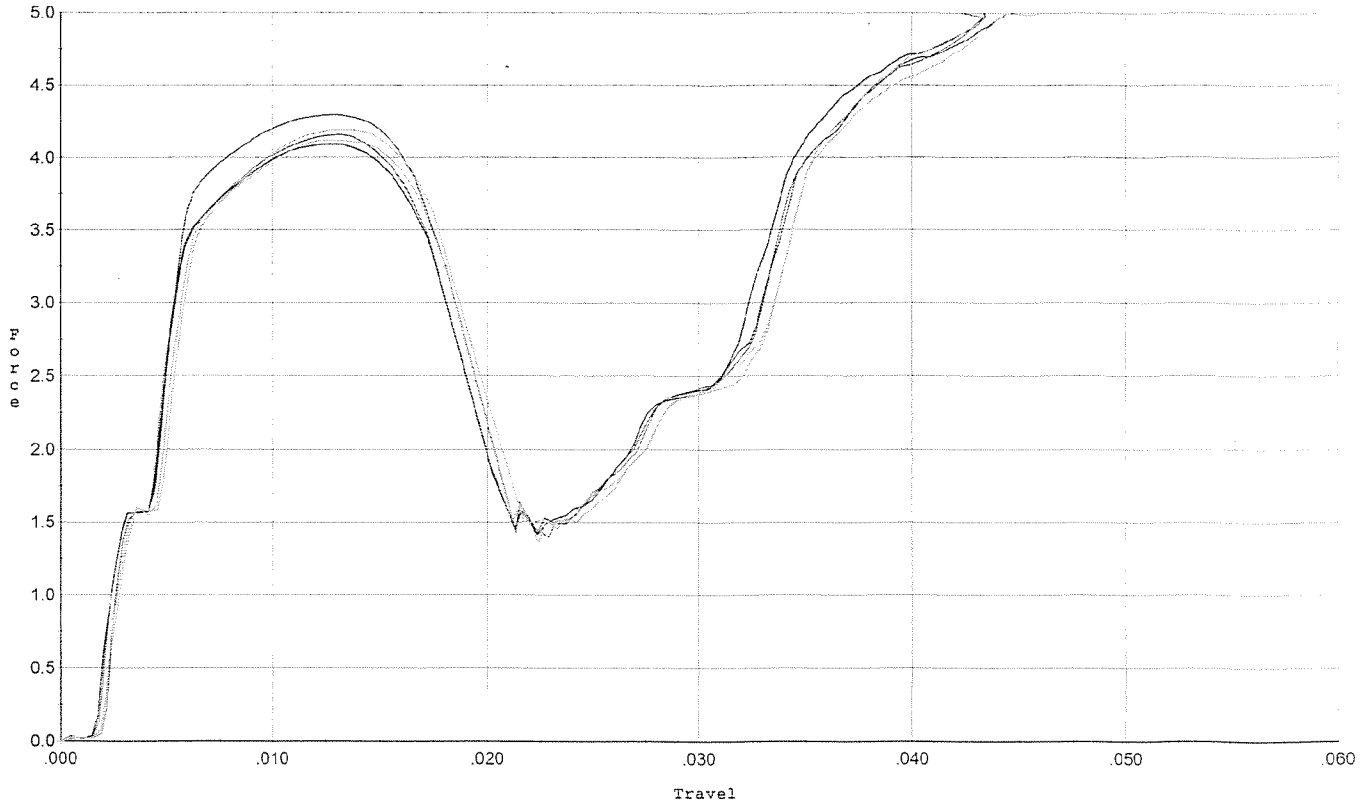
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.008	0.016	0.00	0.034	0.033		Set Trigger
2	3.072	0.016	0.00	0.034	0.033		Set Trigger
3	2.986	0.017	0.00	0.034	0.034		Set Trigger
4	2.961	0.017	0.002	0.034	0.033		Set Trigger
5	3.085	0.016	0.002	0.034	0.034		Set Trigger

A.3.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



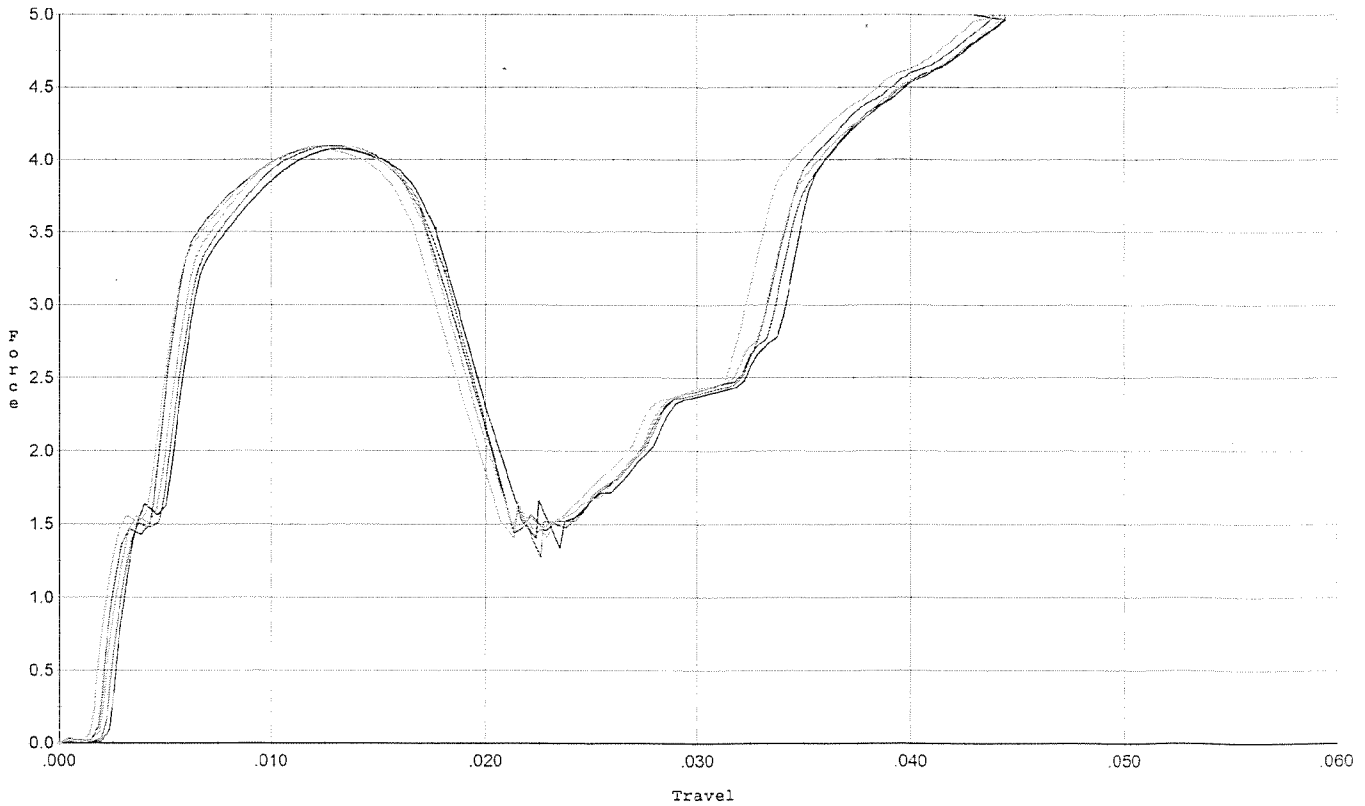
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.295	0.018	0.002	0.032	0.051		Set Trigger
2	4.091	0.017	0.00	0.032	0.047		Set Trigger
3	4.158	0.017	0.00	0.032	0.048		Set Trigger
4	4.120	0.018	0.002	0.032	0.049		Set Trigger
5	4.192	0.017	0.005	0.032	0.048		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



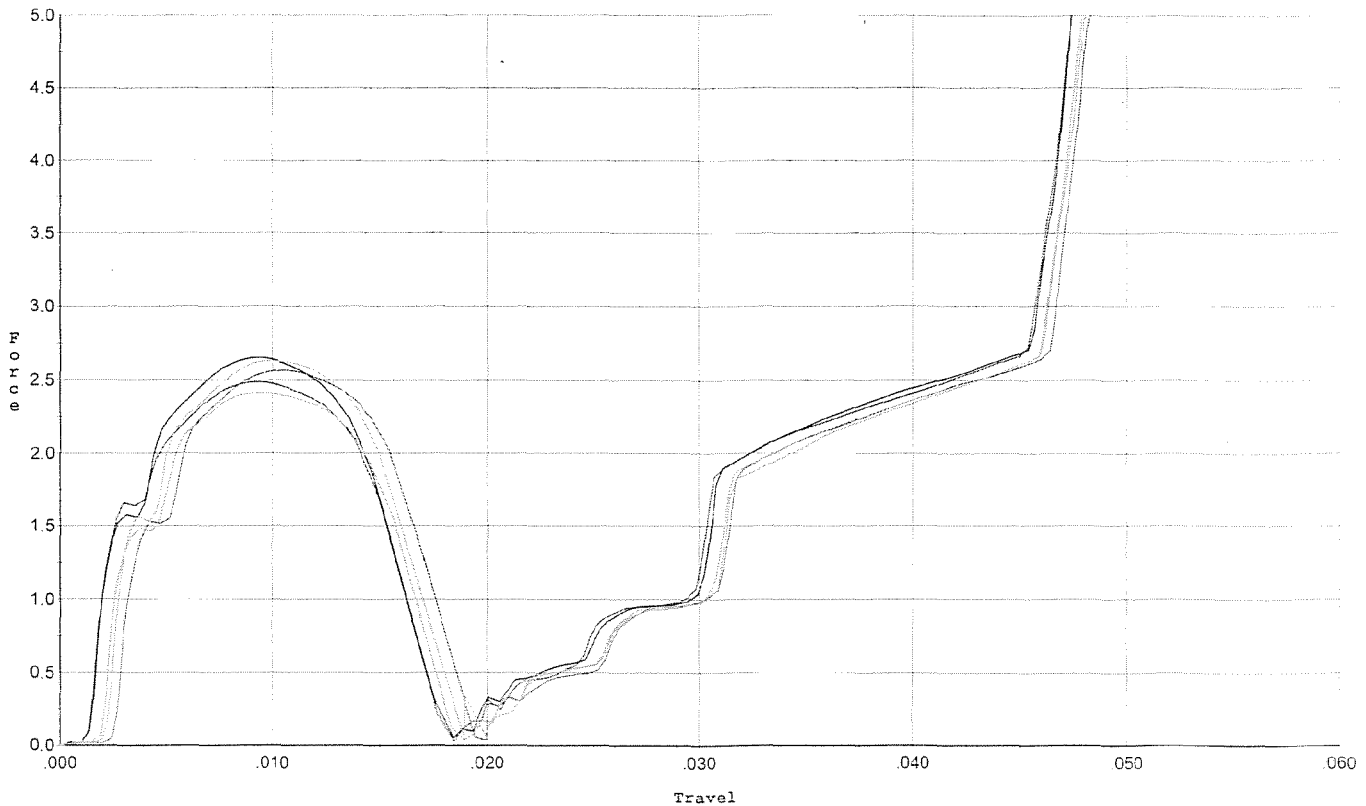
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.097	0.019	0.00	0.032	0.051		Set Trigger
2	4.074	0.018	0.002	0.032	0.046		Set Trigger
3	4.101	0.018	0.002	0.032	0.048		Set Trigger
4	4.080	0.017	0.00	0.032	0.045		Set Trigger
5	4.102	0.017	0.002	0.032	0.046		Set Trigger

A. 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



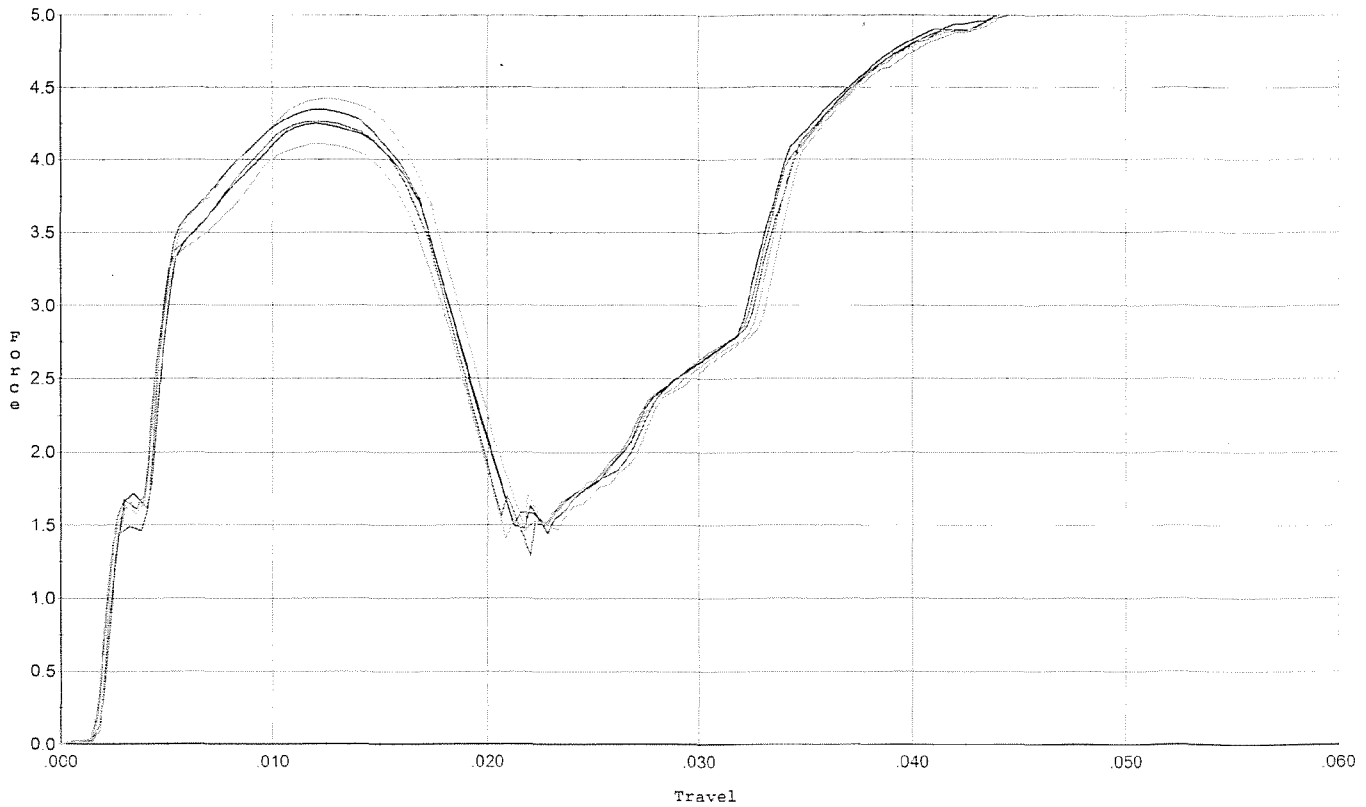
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.015	0.00	0.037	0.026		Set Trigger
2	2.653	0.015	0.00	0.037	0.027		Set Trigger
3	2.566	0.017	0.003	0.036	0.028		Set Trigger
4	2.629	0.017	0.00	0.036	0.029		Set Trigger
5	2.409	0.016	0.002	0.037	0.026		Set Trigger

A-2-54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.345	0.017	0.00	0.031	0.048		Set Trigger
2	4.249	0.017	0.002	0.031	0.047		Set Trigger
3	4.262	0.017	0.00	0.031	0.049		Set Trigger
4	4.419	0.017	0.00	0.031	0.051		Set Trigger
5	4.107	0.018	0.00	0.031	0.050		Set Trigger

A-4.27