

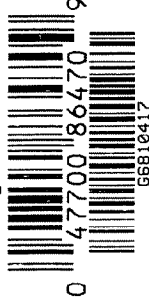
G-6810417

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO
 WITH BIPOD

proof of purchase



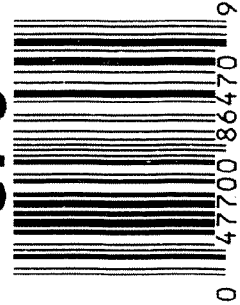
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6810417

UPC



BM FORM

GUN SERIAL #

66810417

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SPD
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SPD
460	CHECK HEADSPACE		2-5-09	SPD
470	DIS-ASSEMBLE ACTION		2-5-09	SPD
472	SERIALIZE BOLT HANDLE		2-6-09	RJZ
475	DRILL AND TAP SIGHT HOLES		2-6-09	TL
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	2/7/09	(H)
490	MAGNAFLUX BOLT		2/7/09	mk
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	SPD
542	APPLY COATINGS (BARREL ACTION)		2-11-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-11-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

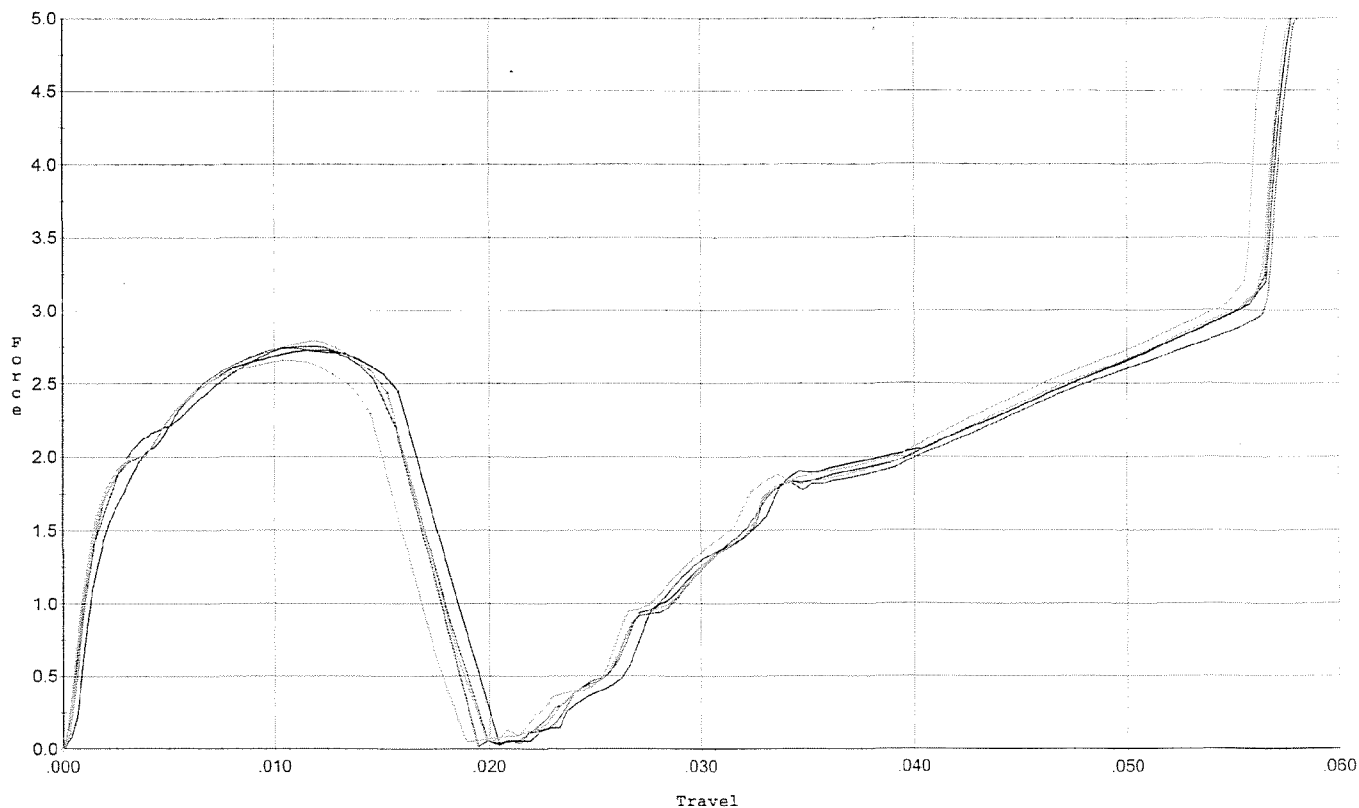
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-18-09	DN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-18-09	DN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	2-18-09	DN
	J) ASSEMBLE STOCK		2-11-09	DN
	K) ASSEMBLE SWIVEL STUDS		2-18-09	DN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-14-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-14-09	DN
670	FINAL INSPECTION A) HEADSPACE		2-18-09	DN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.39</u> <u>2.28</u> <u>2.33</u> <u>2.27</u>	2-17-09	DN
	C) FUNCTION		2-18-09	DN
690	PACK		2-19-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



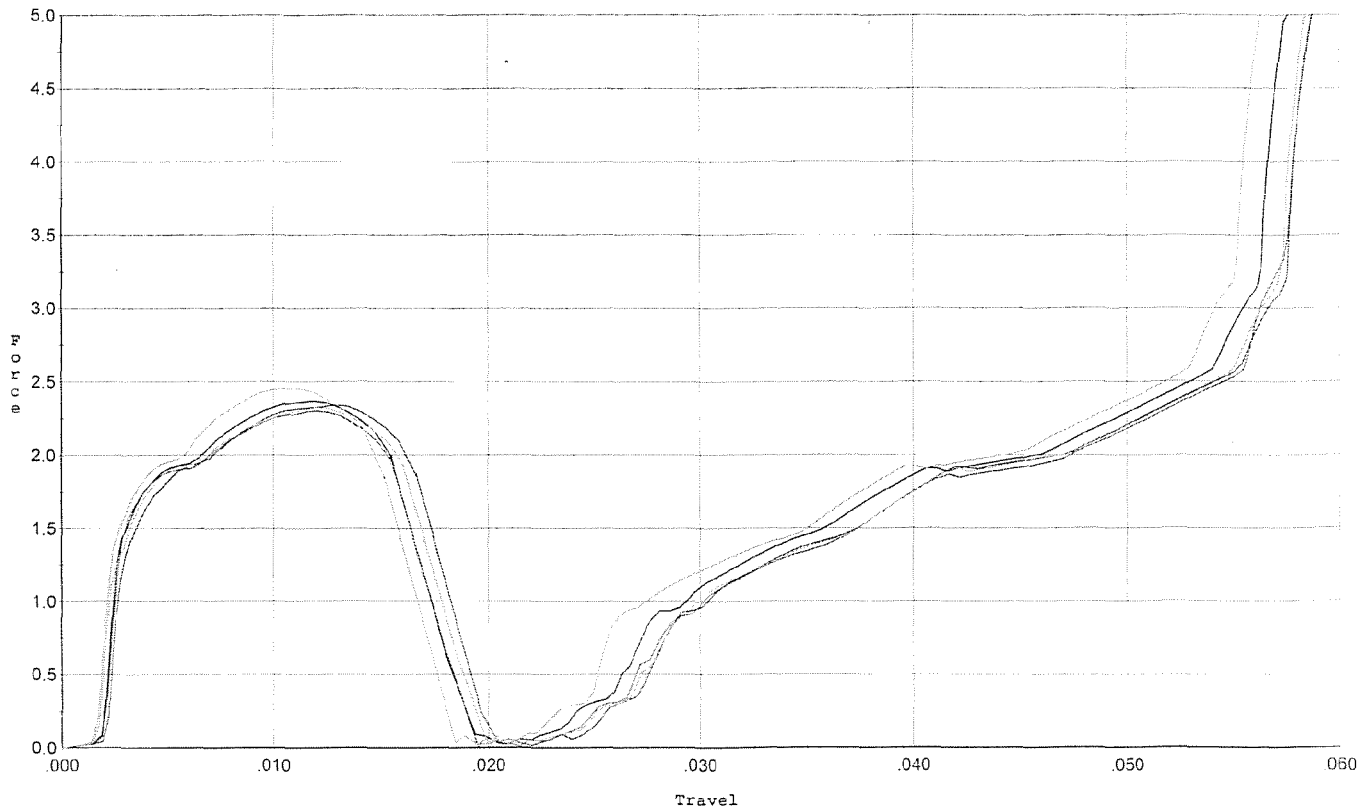
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.742	0.016	0.00	0.045	0.033		Set Trigger
2	2.726	0.016	0.00	0.045	0.033		Set Trigger
3	2.752	0.015	0.00	0.045	0.032		Set Trigger
4	2.657	0.015	0.00	0.045	0.030		Set Trigger
5	2.791	0.015	0.00	0.045	0.032		Set Trigger

A-2-73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



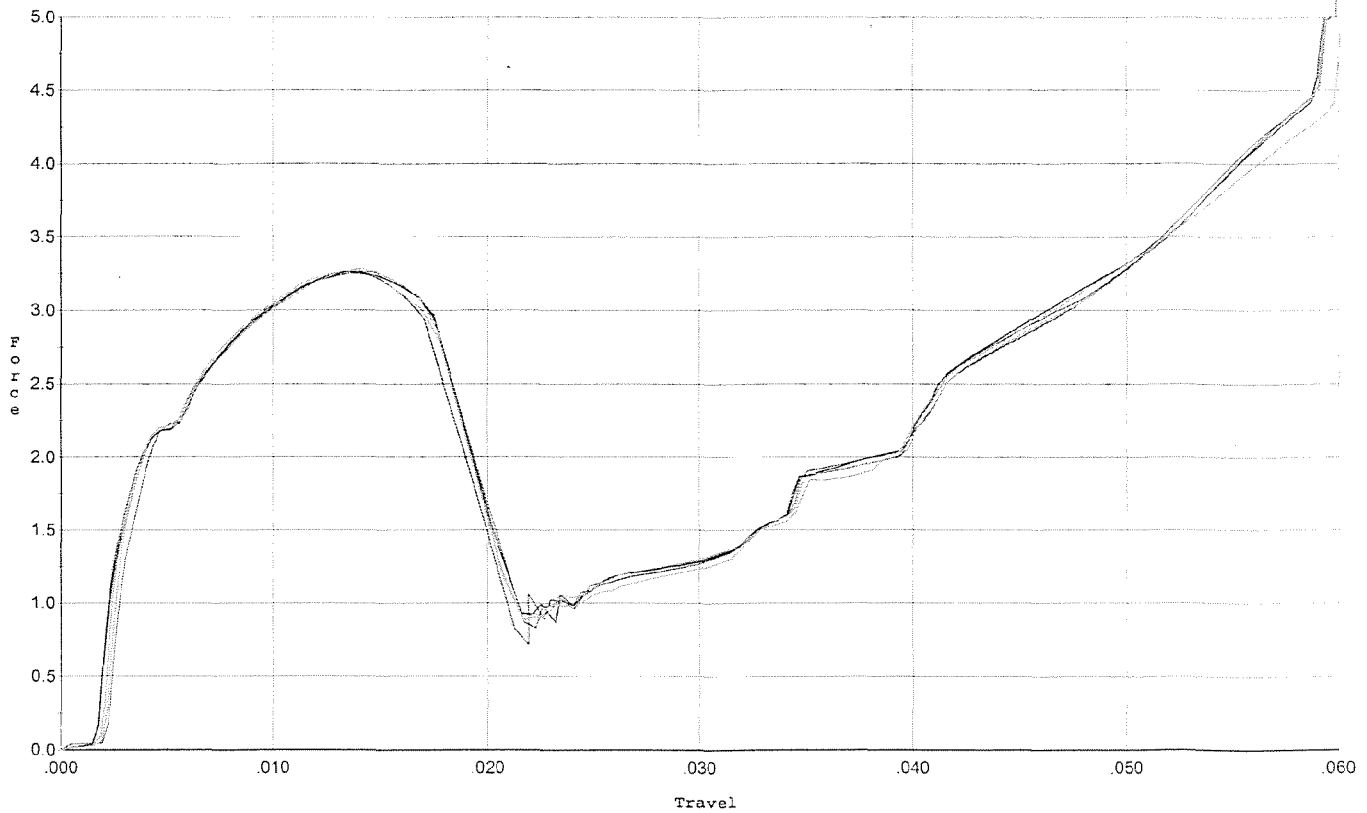
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.340	0.017	0.00	0.046	0.028		Set Trigger
2	2.369	0.015	0.00	0.046	0.026		Set Trigger
3	2.303	0.016	0.00	0.047	0.026		Set Trigger
4	2.323	0.016	0.00	0.046	0.027		Set Trigger
5	2.455	0.015	0.00	0.045	0.027		Set Trigger

A-2-35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



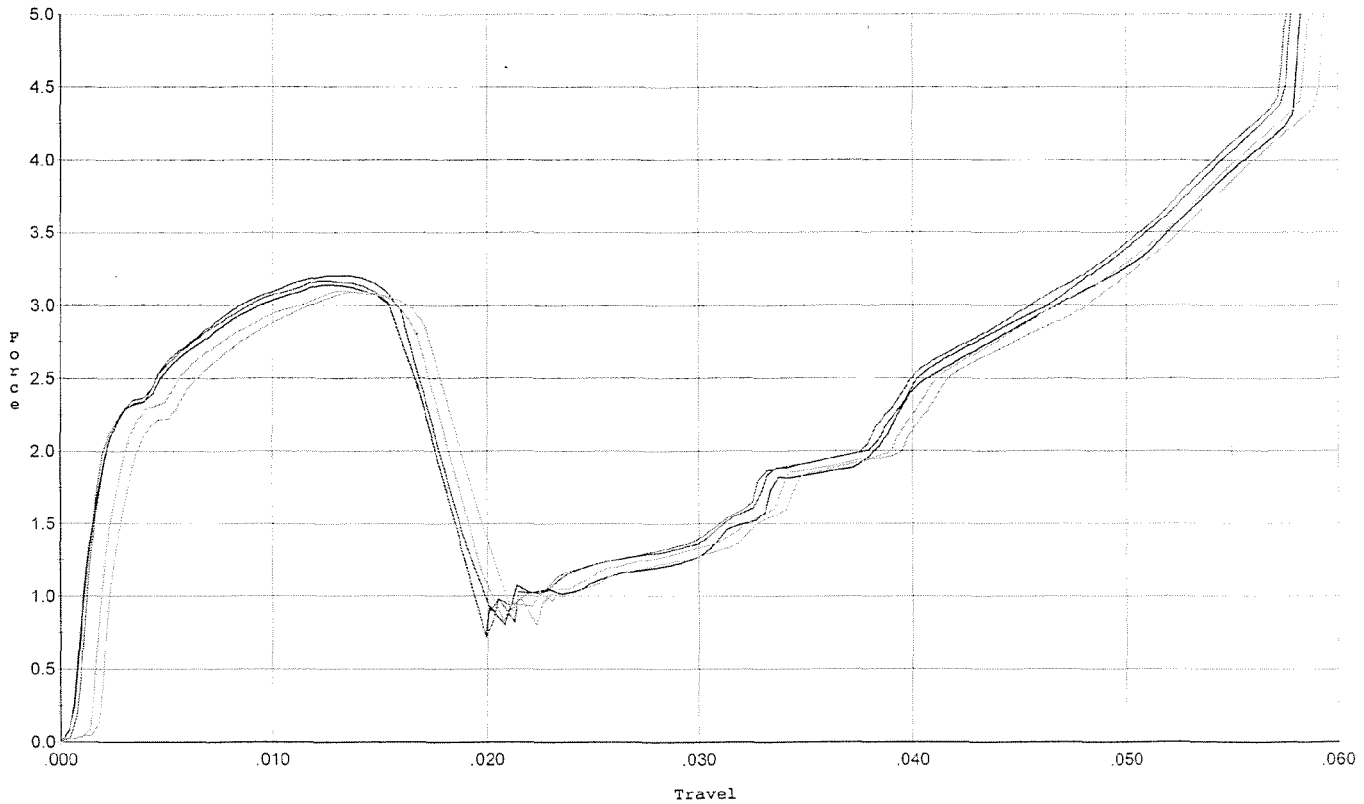
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.251	0.019	0.002	0.043	0.042		Set Trigger
2	3.262	0.018	0.00	0.043	0.040		Set Trigger
3	3.261	0.017	0.00	0.043	0.039		Set Trigger
4	3.285	0.018	0.00	0.043	0.040		Set Trigger
5	3.274	0.018	0.00	0.044	0.040		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



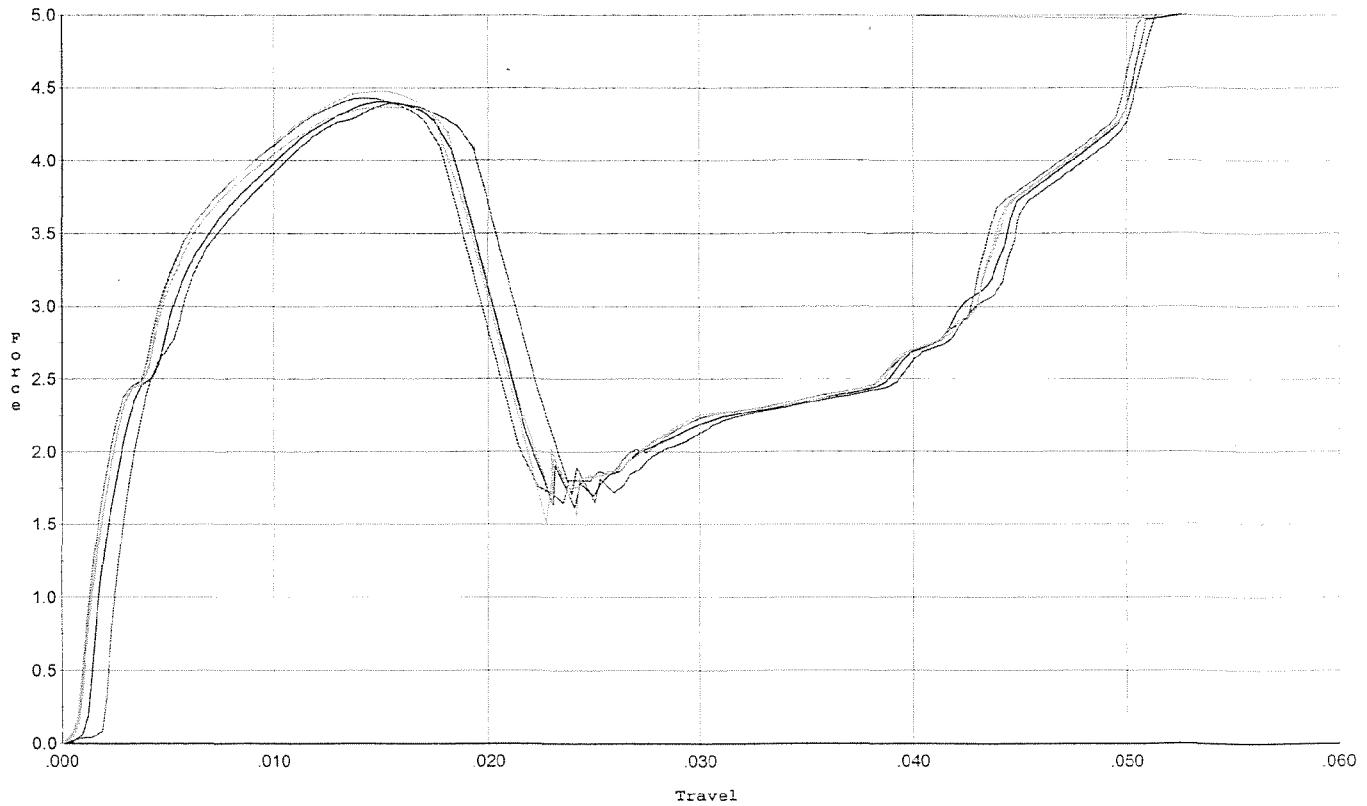
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.201	0.016	0.00	0.043	0.038		Set Trigger
2	3.137	0.017	0.00	0.044	0.040		Set Trigger
3	3.169	0.017	0.00	0.043	0.040		Set Trigger
4	3.100	0.017	0.00	0.043	0.038		Set Trigger
5	3.091	0.017	0.00	0.044	0.037		Set Trigger

A-3-14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



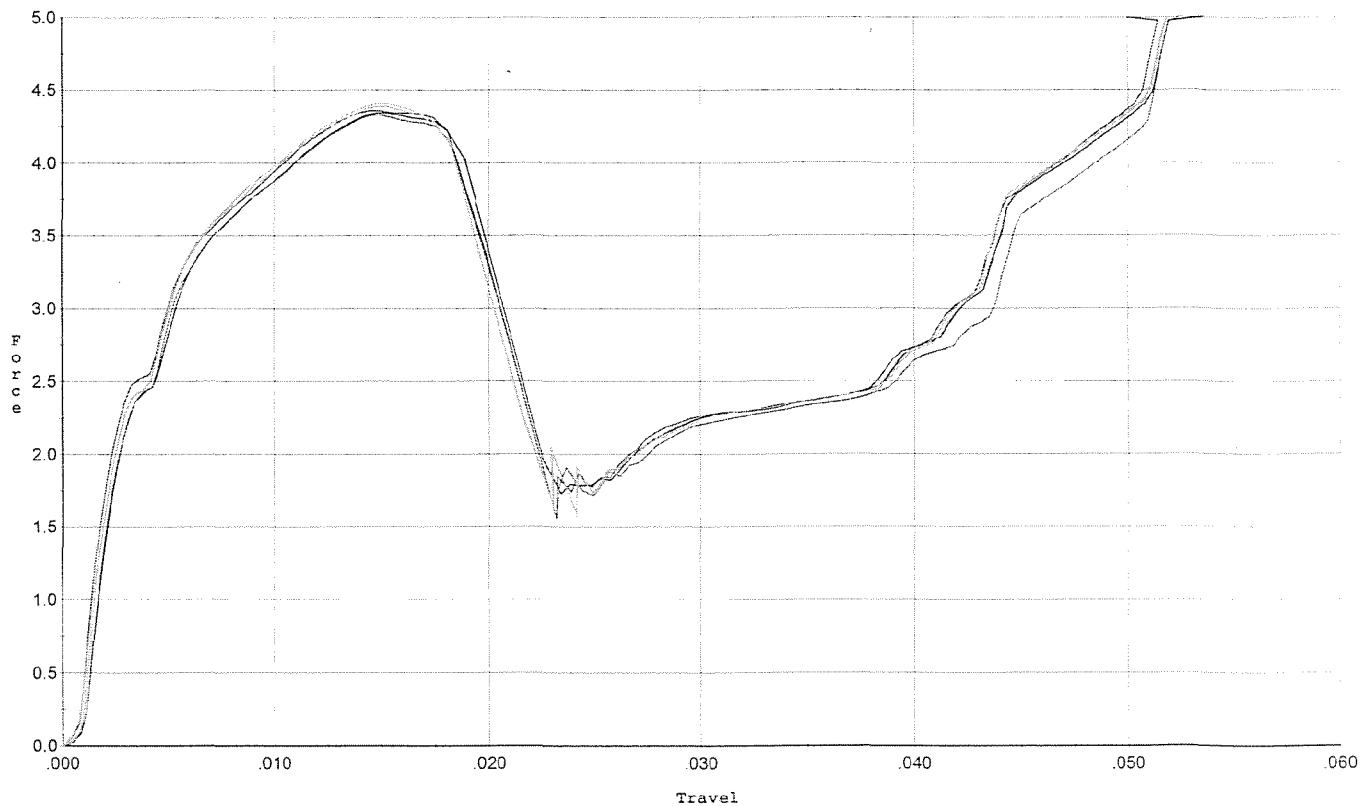
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.390	0.019	0.00	0.034	0.058		Set Trigger
2	4.400	0.018	0.00	0.034	0.056		Set Trigger
3	4.430	0.018	0.00	0.034	0.056		Set Trigger
4	4.475	0.019	0.00	0.034	0.050		Set Trigger
5	4.369	0.018	0.00	0.034	0.056		Set Trigger

A-4.41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



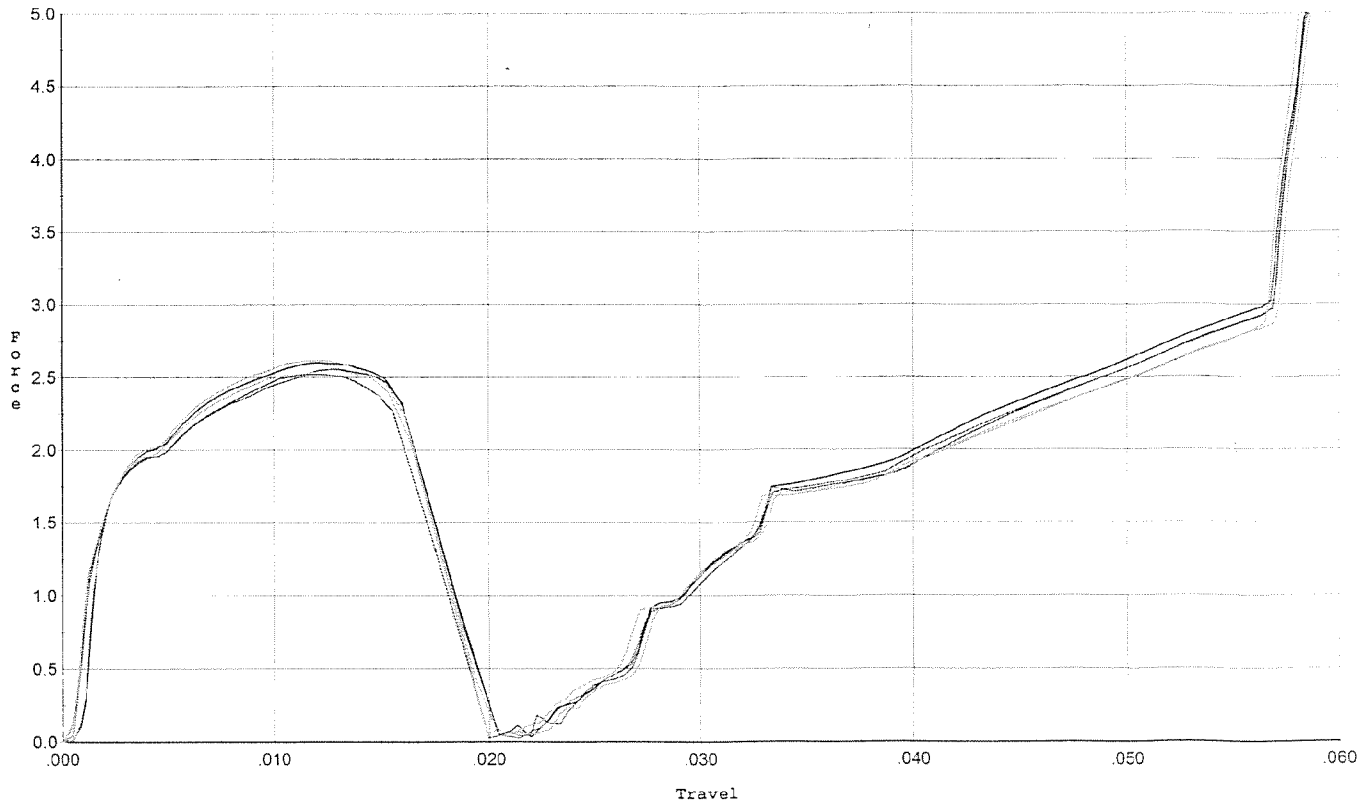
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.358	0.020	0.00	0.034	0.061		Set Trigger
2	4.345	0.019	0.00	0.034	0.057		Set Trigger
3	4.331	0.020	0.00	0.035	0.060		Set Trigger
4	4.387	0.018	0.00	0.035	0.056		Set Trigger
5	4.407	0.018	0.00	0.035	0.056		Set Trigger

A-4.36

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



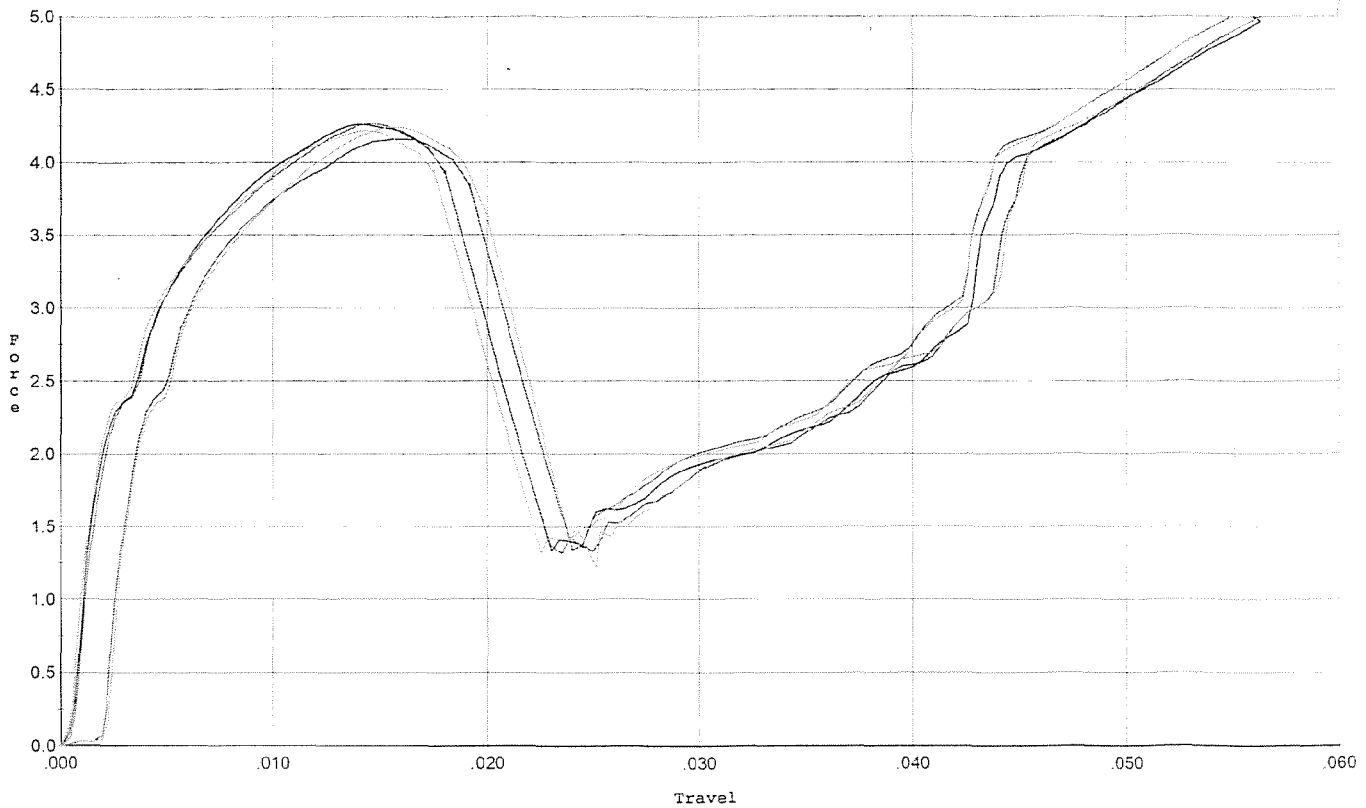
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.016	0.00	0.045	0.031		Set Trigger
2	2.600	0.016	0.00	0.045	0.031		Set Trigger
3	2.520	0.018	0.00	0.045	0.033		Set Trigger
4	2.550	0.016	0.00	0.045	0.032		Set Trigger
5	2.618	0.016	0.00	0.046	0.032		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lvs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.160	0.019	0.00	0.041	0.054		Set Trigger
2	4.263	0.018	0.00	0.041	0.055		Set Trigger
3	4.266	0.018	0.00	0.040	0.055		Set Trigger
4	4.218	0.018	0.00	0.041	0.053		Set Trigger
5	4.245	0.020	0.00	0.040	0.057		Set Trigger

A-4.23