

G-6810424

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



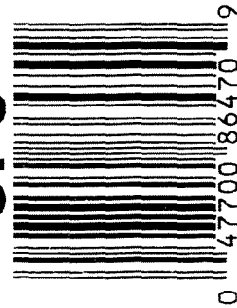
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810424

UPC



BM FORM

GUN SERIAL #

G 6810424

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-9-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	2/13/09	SP
490	MAGNAFLUX BOLT		2/13/09	SP
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-19-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

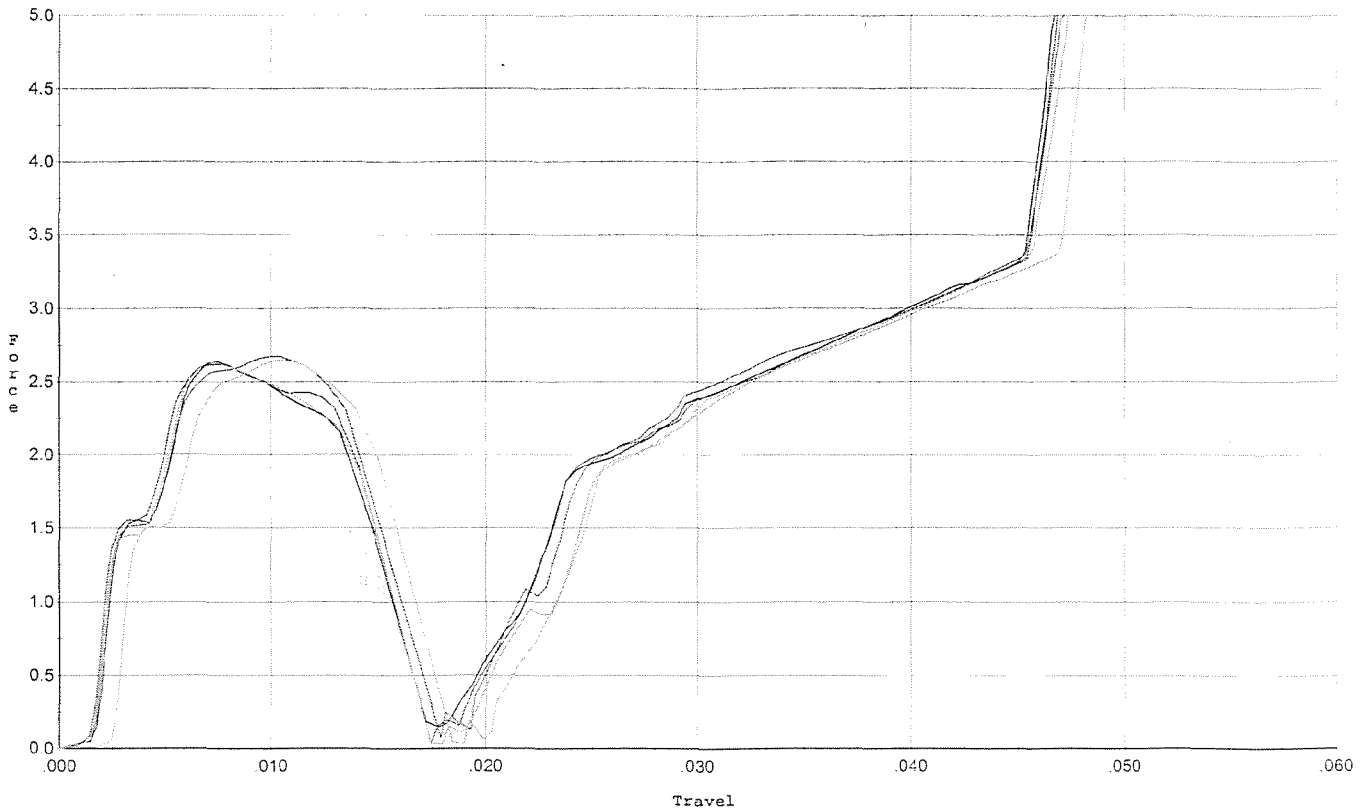
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	2-20-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	2-20-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	2-20-09	L.P.
	J) ASSEMBLE STOCK		2-19-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		2-20-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	2-19-09	L.P.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-19-09	SP
670	FINAL INSPECTION A) HEADSPACE		2-20-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u> <u>2.88</u> <u>2.72</u> <u>2.65</u> <u>2.70</u>	2-20-09	WW
	C) FUNCTION		2-20-09	L.N.
690	PACK		2-27-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lb ini +/- .50 lb



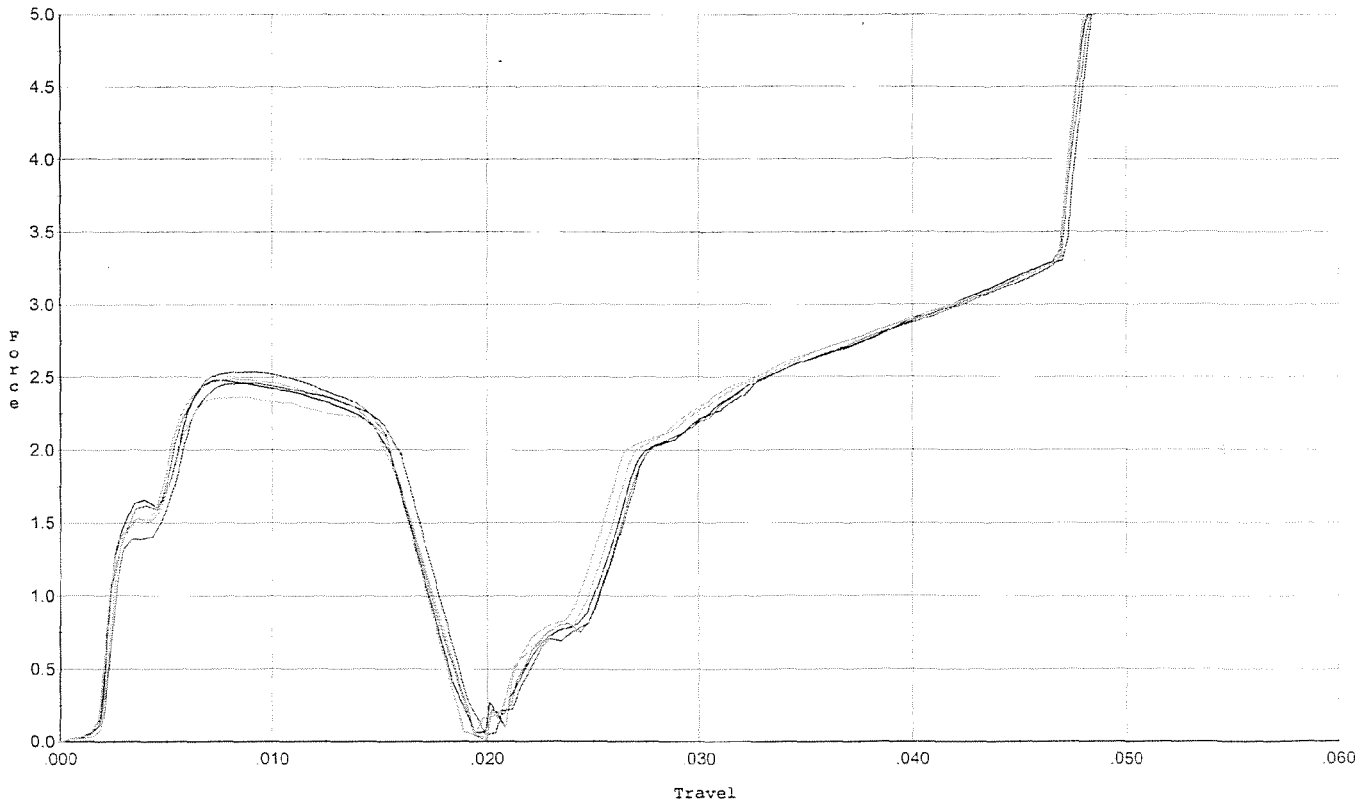
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.014	0.00	0.036	0.025		Set Trigger
2	2.637	0.015	0.00	0.035	0.025		Set Trigger
3	2.674	0.016	0.00	0.035	0.028		Set Trigger
4	2.650	0.015	0.003	0.036	0.025		Set Trigger
5	2.632	0.014	0.00	0.036	0.025		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lb after 50 cycles+/- .50 lb



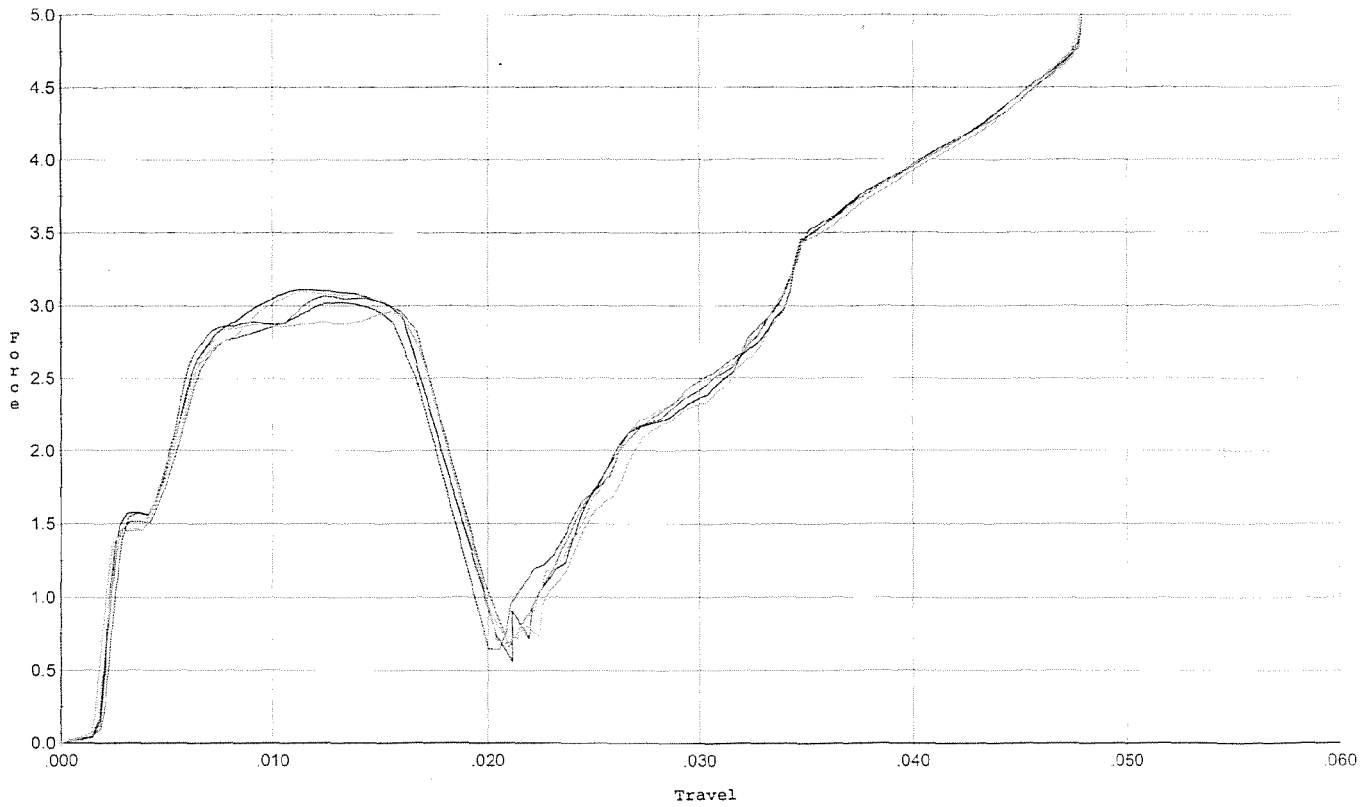
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.016	0.002	0.036	0.027		Set Trigger
2	2.475	0.015	0.00	0.036	0.027		Set Trigger
3	2.536	0.015	0.00	0.036	0.027		Set Trigger
4	2.362	0.015	0.00	0.035	0.026		Set Trigger
5	2.485	0.016	0.00	0.035	0.028		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



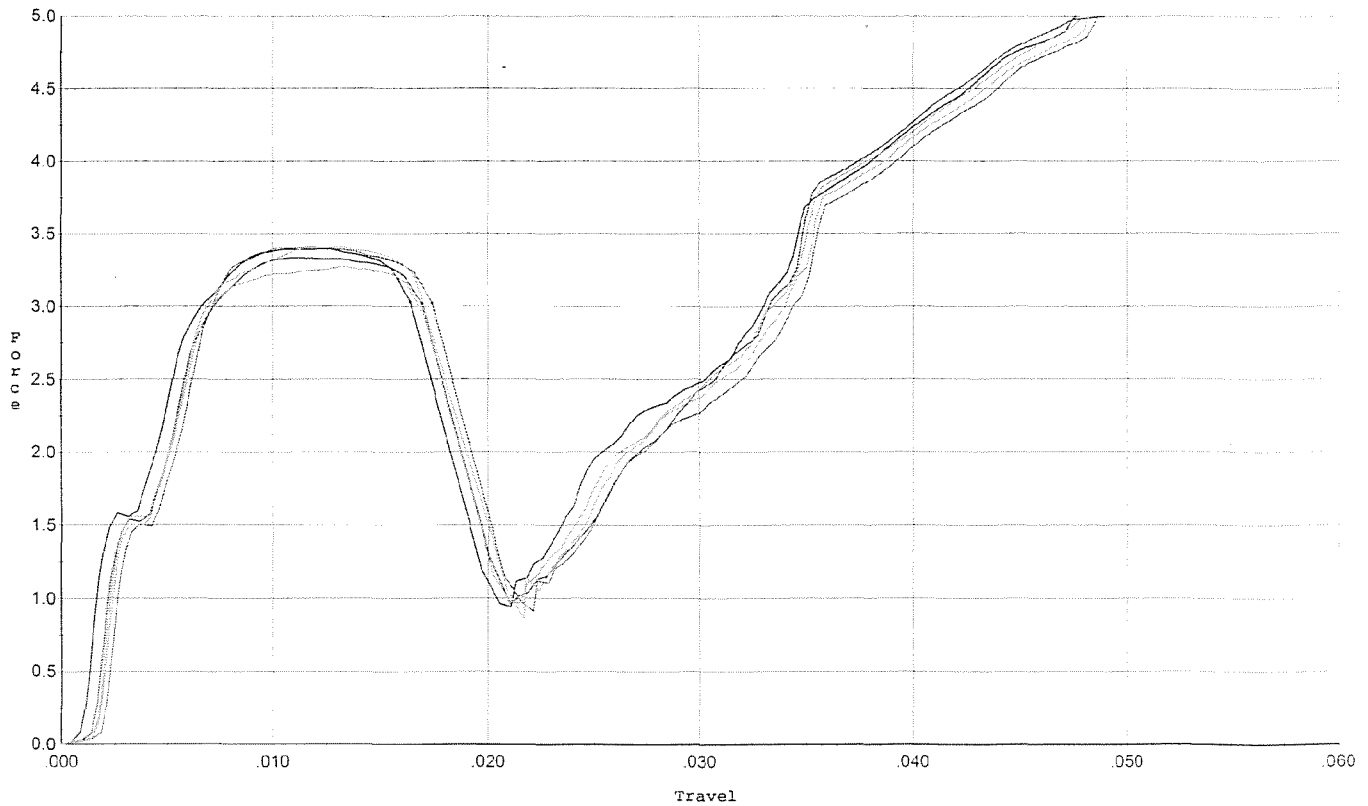
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.020	0.017	0.00	0.033	0.035		Set Trigger
2	3.113	0.016	0.004	0.033	0.034		Set Trigger
3	3.065	0.017	0.005	0.033	0.035		Set Trigger
4	3.102	0.017	0.004	0.032	0.036		Set Trigger
5	2.963	0.017	0.00	0.033	0.035		Set Trigger

A-3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



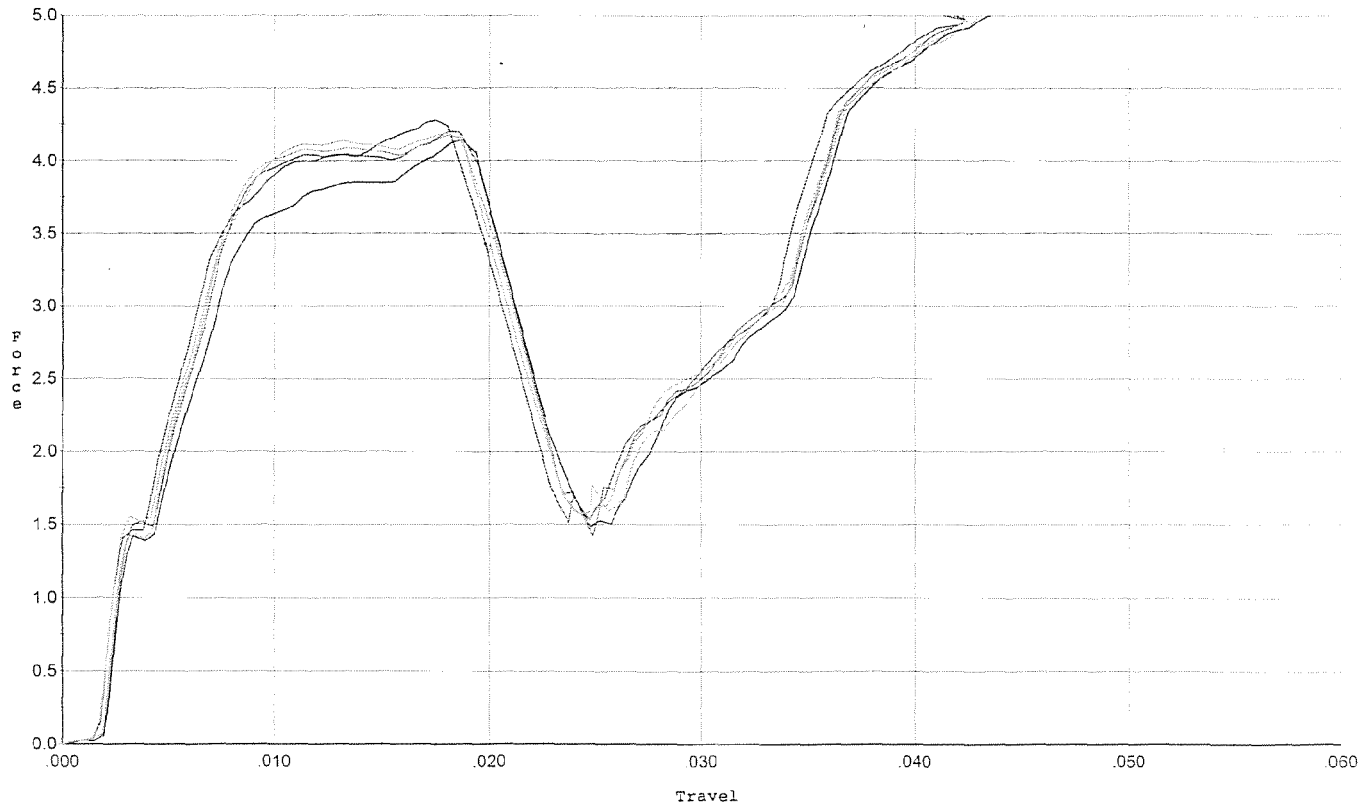
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.334	0.017	0.00	0.032	0.039		Set Trigger
2	3.395	0.016	0.00	0.032	0.039		Set Trigger
3	3.408	0.017	0.00	0.033	0.040		Set Trigger
4	3.409	0.017	0.00	0.032	0.039		Set Trigger
5	3.269	0.017	0.004	0.032	0.039		Set Trigger

A-336

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



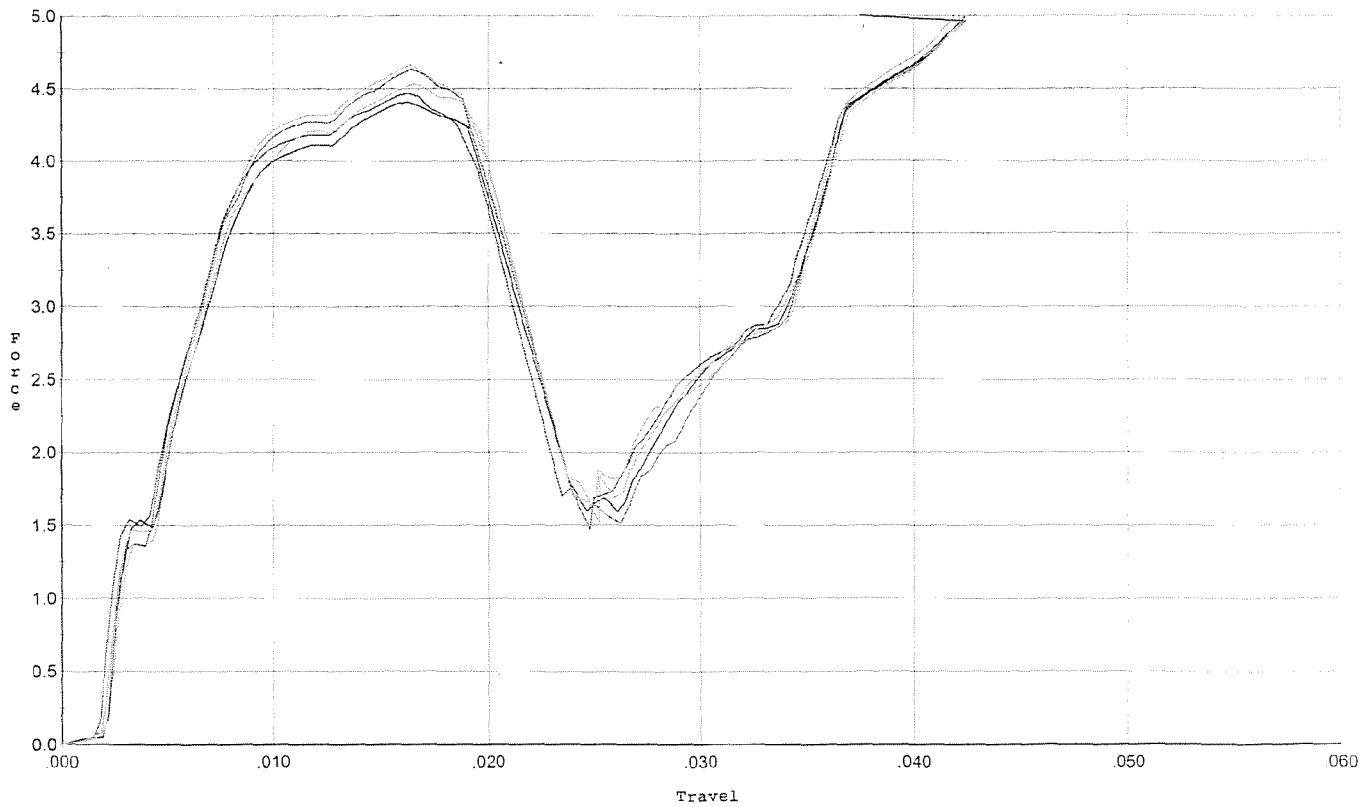
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.282	0.020	0.00	0.029	0.056		Set Trigger
2	4.147	0.019	0.00	0.029	0.052		Set Trigger
3	4.202	0.019	0.00	0.029	0.055		Set Trigger
4	4.191	0.019	0.00	0.030	0.053		Set Trigger
5	4.177	0.020	0.002	0.029	0.057		Set Trigger

A-4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



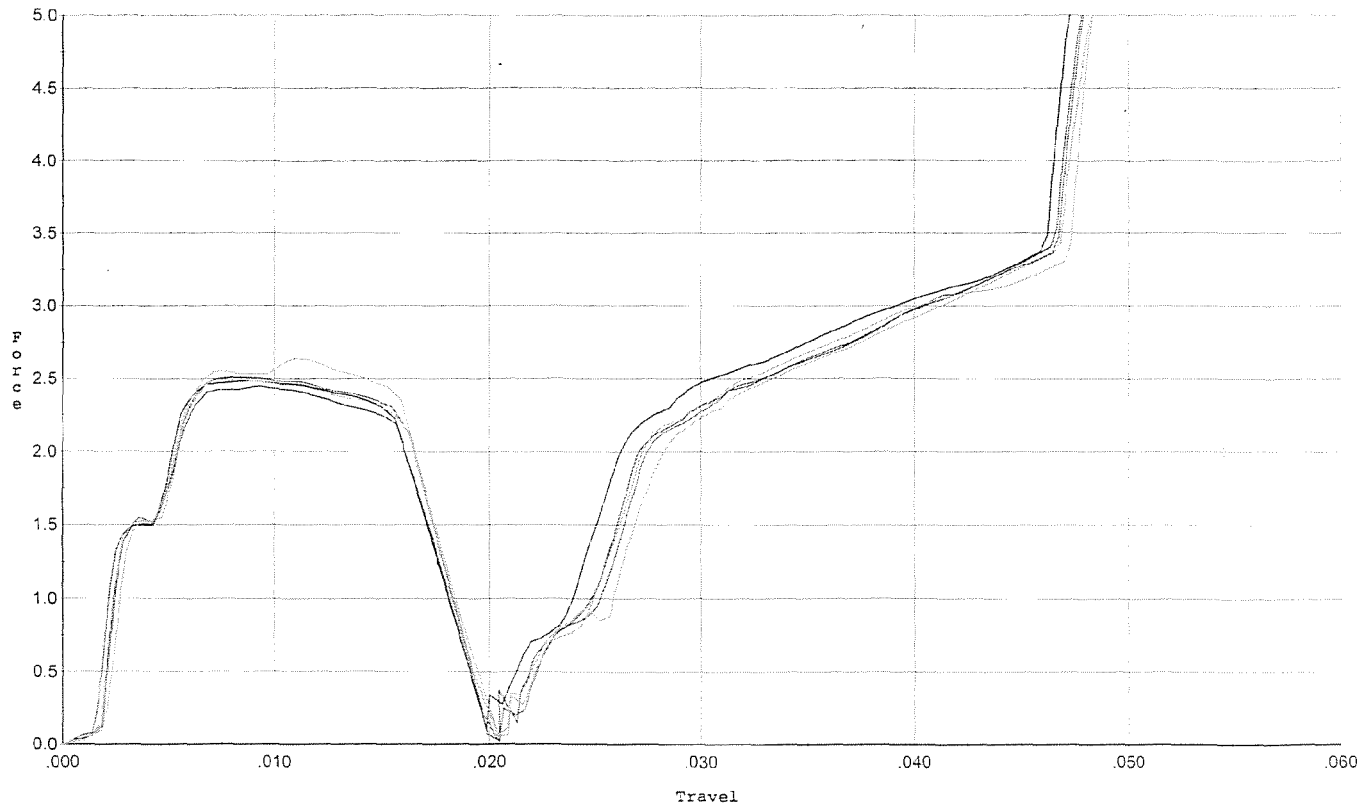
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.472	0.020	0.00	0.029	0.057		Set Trigger
2	4.412	0.019	0.00	0.029	0.055		Set Trigger
3	4.636	0.021	0.00	0.029	0.062		Set Trigger
4	4.535	0.020	0.00	0.029	0.057		Set Trigger
5	4.664	0.020	0.00	0.029	0.060		Set Trigger

A. 4.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



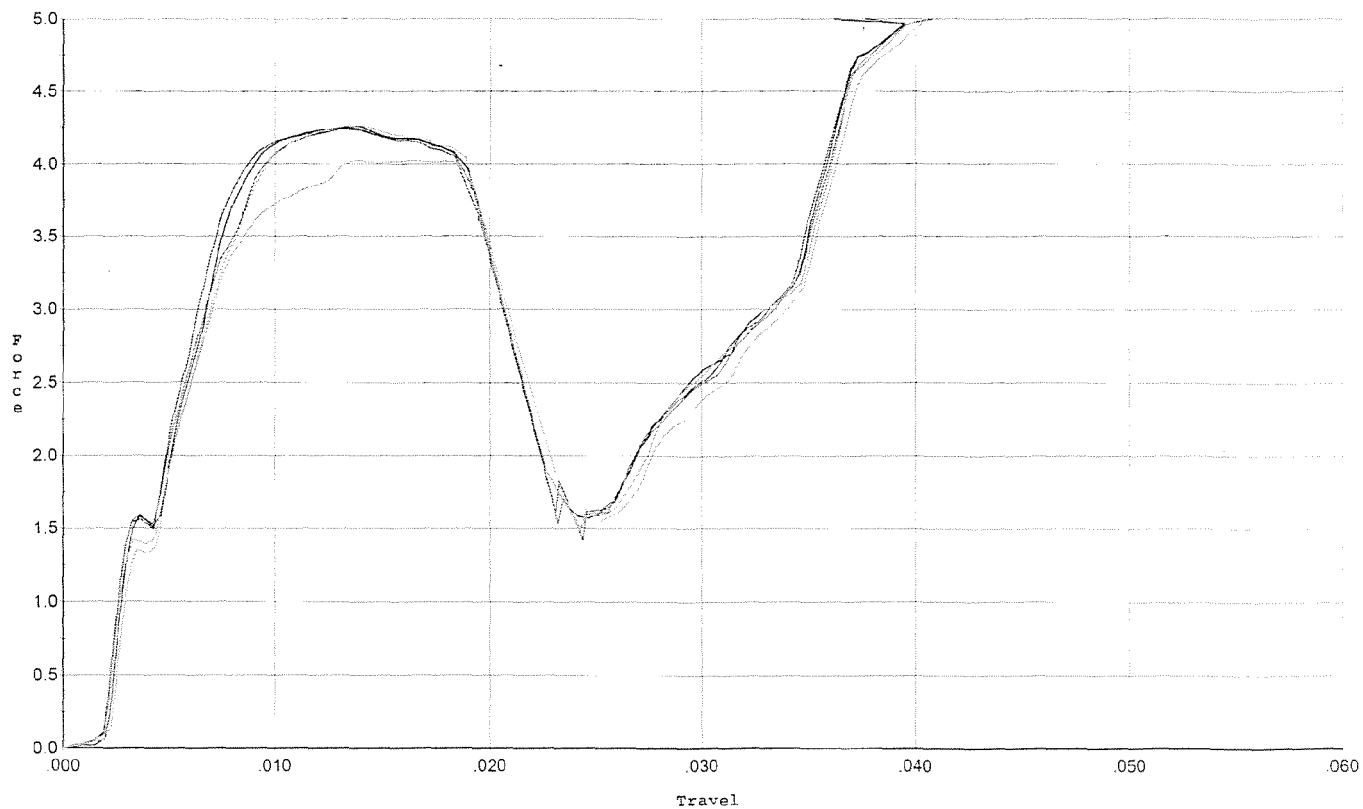
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.017	0.00	0.035	0.031		Set Trigger
2	2.479	0.018	0.00	0.033	0.031		Set Trigger
3	2.510	0.016	0.00	0.035	0.029		Set Trigger
4	2.638	0.016	0.00	0.035	0.030		Set Trigger
5	2.495	0.016	0.00	0.035	0.029		Set Trigger

A-2-51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.250	0.019	0.00	0.030	0.055		Set Trigger
2	4.260	0.019	0.00	0.030	0.054		Set Trigger
3	4.242	0.019	0.00	0.030	0.055		Set Trigger
4	4.262	0.019	0.00	0.030	0.053		Set Trigger
5	4.027	0.019	0.00	0.030	0.052		Set Trigger

A - 4.20