

G6810425

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

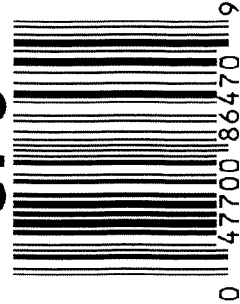
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810425

UPC



GUN SERIAL #

G 6810425

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SPD
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SPD
460	CHECK HEADSPACE		2-9-09	SPD
470	DIS-ASSEMBLE ACTION		2-9-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-10-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-19-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

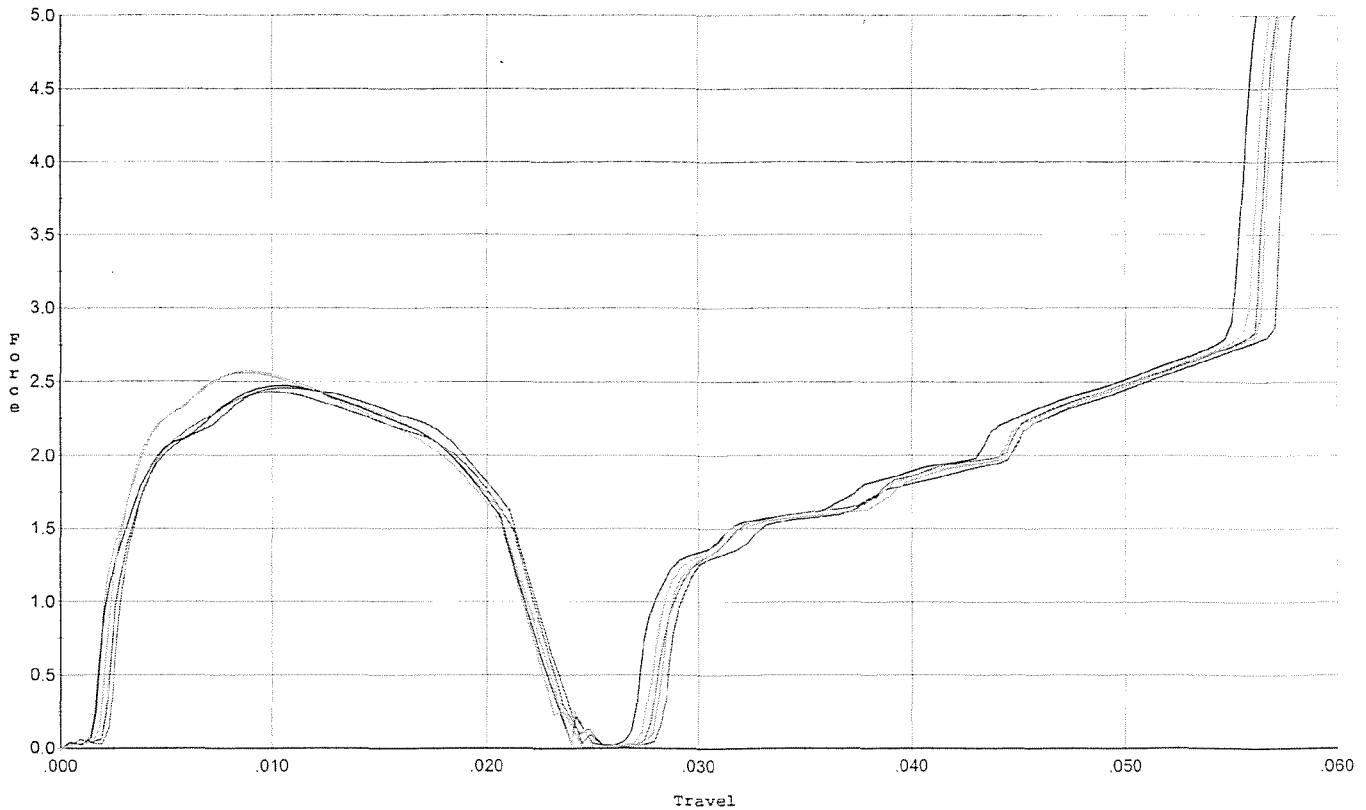
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	2-27-09	W
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>4</u> <u>3.5</u>	2-27-09	W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-27-09	W
	J) ASSEMBLE STOCK		2-27-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-27-09	W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-24-09	RPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-24-09	RP
670	FINAL INSPECTION A) HEADSPACE		2-27-09	W
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.32</u> <u>2.42</u> <u>2.53</u> <u>2.54</u>	2-25-09	W
	C) FUNCTION		2-27-09	W
690	PACK		5/27/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



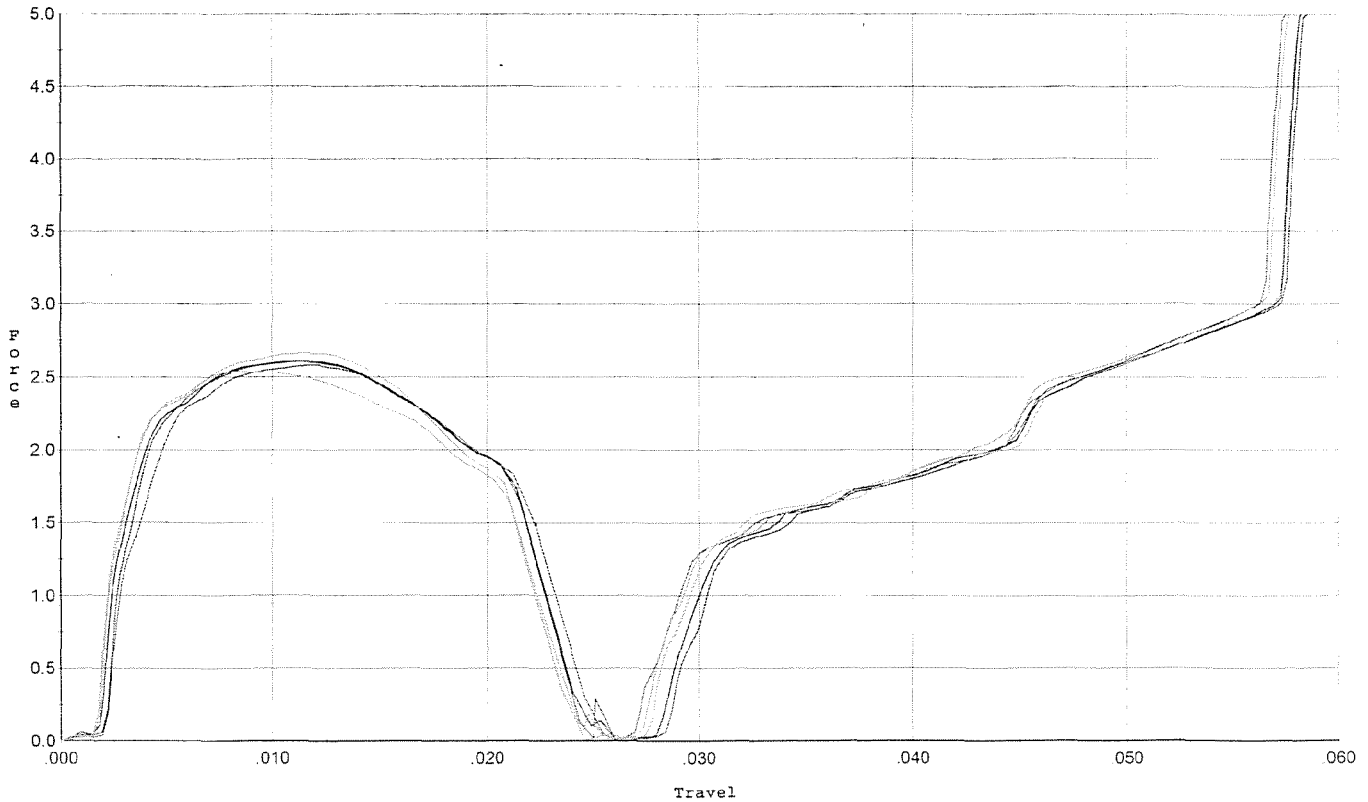
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.456	0.021	0.00	0.042	0.038		Set Trigger
2	2.474	0.021	0.00	0.041	0.038		Set Trigger
3	2.433	0.021	0.002	0.041	0.038		Set Trigger
4	2.571	0.022	0.00	0.041	0.041		Set Trigger
5	2.560	0.021	0.00	0.042	0.039		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



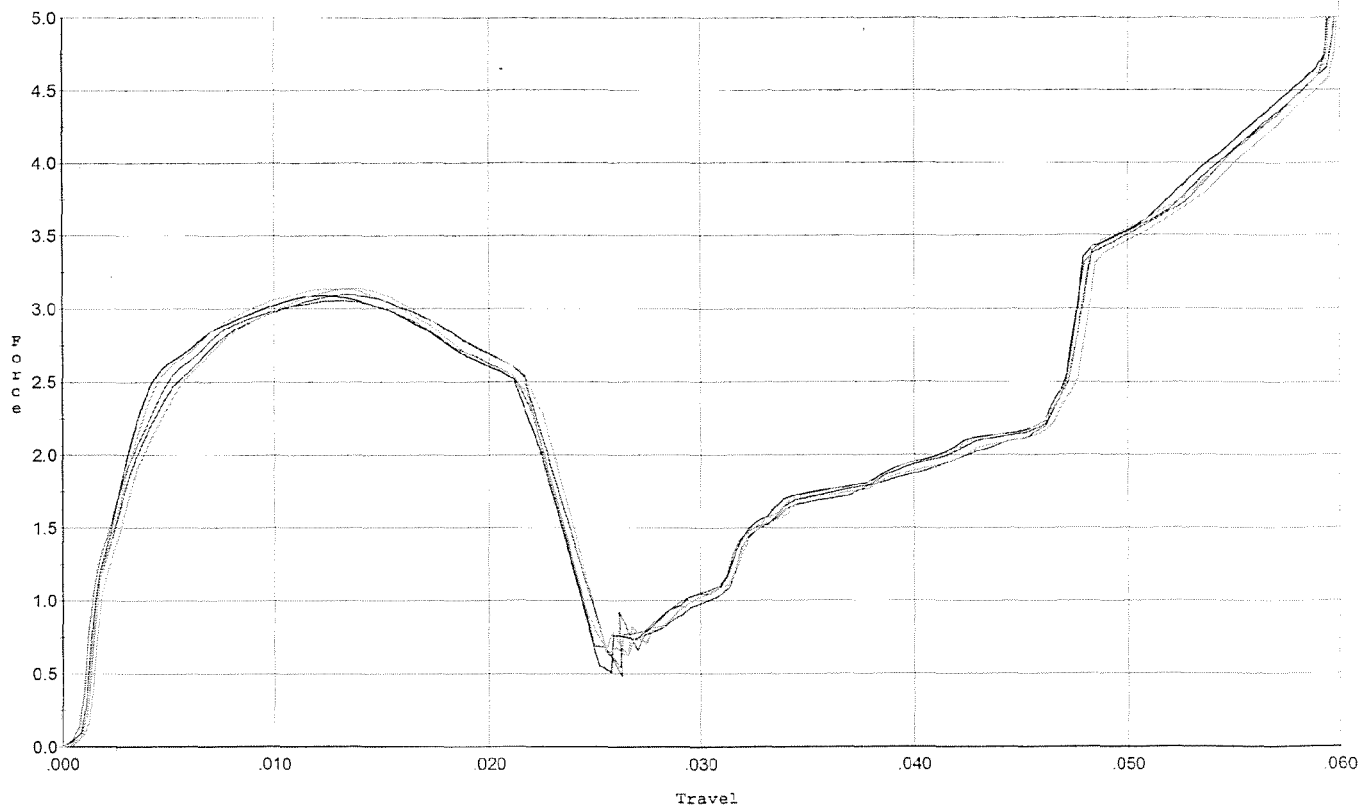
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.610	0.021	0.00	0.042	0.041		Set Trigger
2	2.605	0.021	0.00	0.042	0.041		Set Trigger
3	2.580	0.022	0.00	0.040	0.042		Set Trigger
4	2.664	0.021	0.00	0.042	0.041		Set Trigger
5	2.536	0.021	0.002	0.041	0.040		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



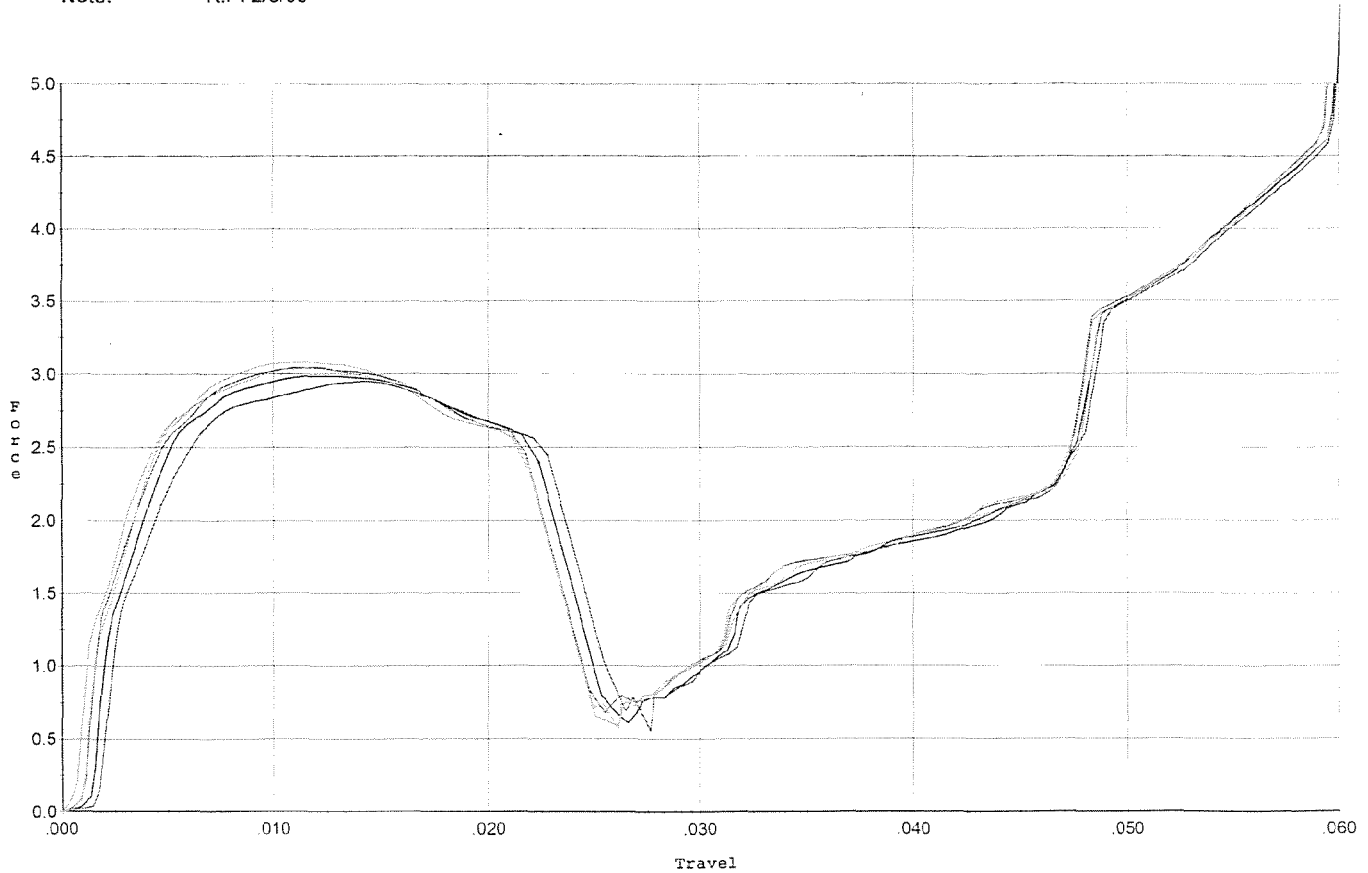
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.022	0.00	0.041	0.051		Set Trigger
2	3.089	0.022	0.00	0.041	0.053		Set Trigger
3	3.055	0.022	0.00	0.041	0.052		Set Trigger
4	3.136	0.022	0.00	0.041	0.052		Set Trigger
5	3.139	0.023	0.00	0.041	0.053		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



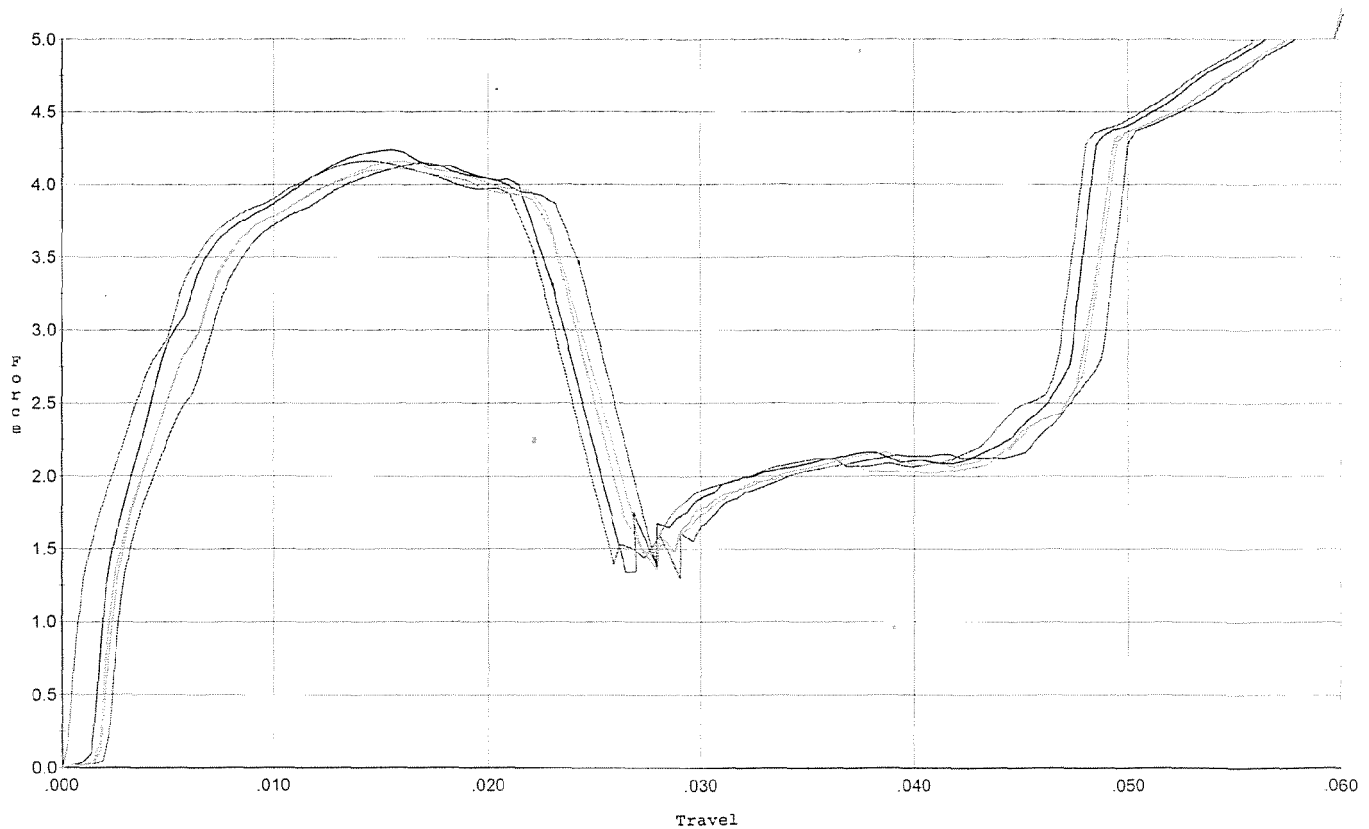
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.948	0.023	0.00	0.041	0.051		Set Trigger
2	2.986	0.022	0.00	0.041	0.051		Set Trigger
3	3.047	0.022	0.00	0.041	0.052		Set Trigger
4	3.080	0.022	0.00	0.041	0.052		Set Trigger
5	3.039	0.022	0.00	0.041	0.052		Set Trigger

Aug 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



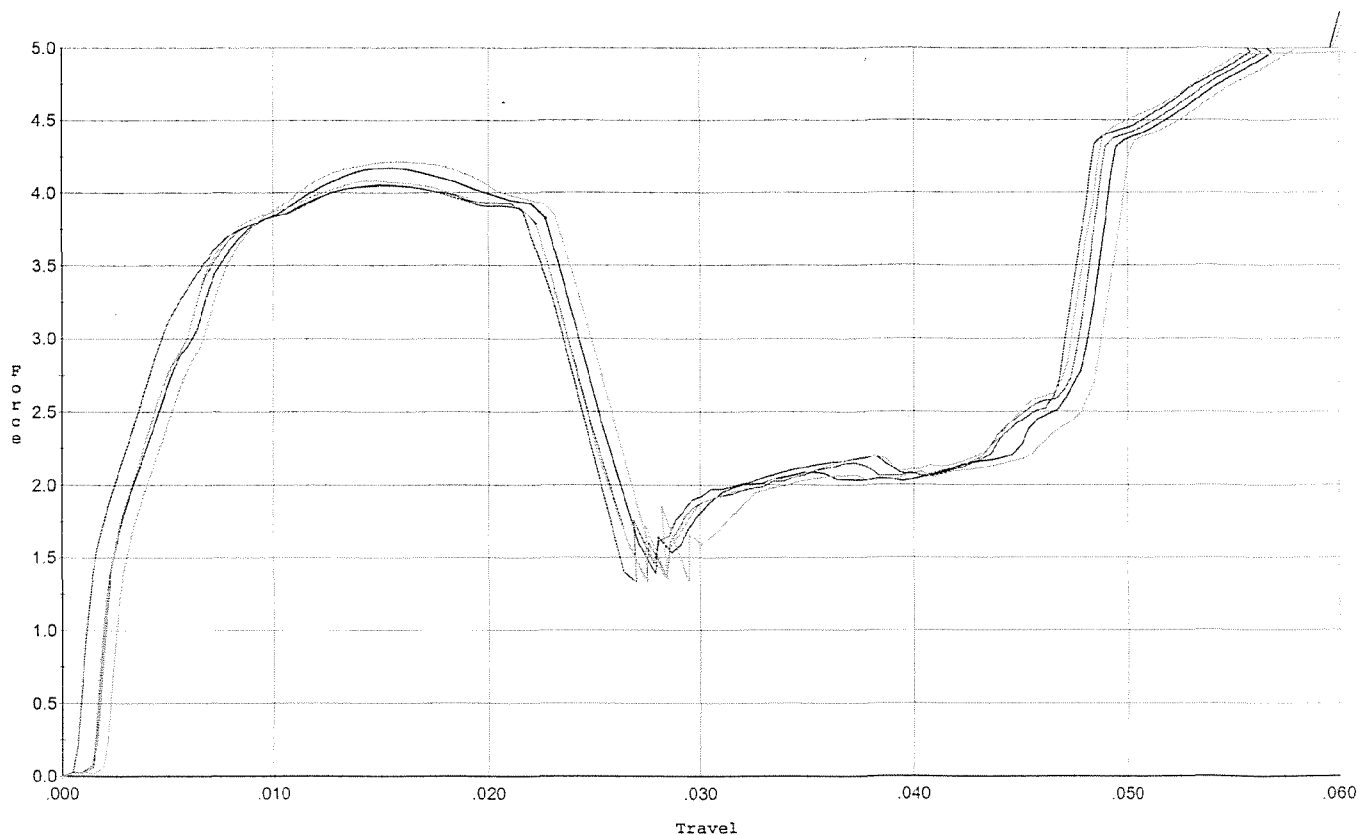
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.024	0.002	0.038	0.071		Set Trigger
2	4.239	0.023	0.00	0.038	0.071		Set Trigger
3	4.161	0.022	0.00	0.038	0.070		Set Trigger
4	4.158	0.025	0.00	0.038	0.074		Set Trigger
5	4.107	0.023	0.00	0.038	0.068		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



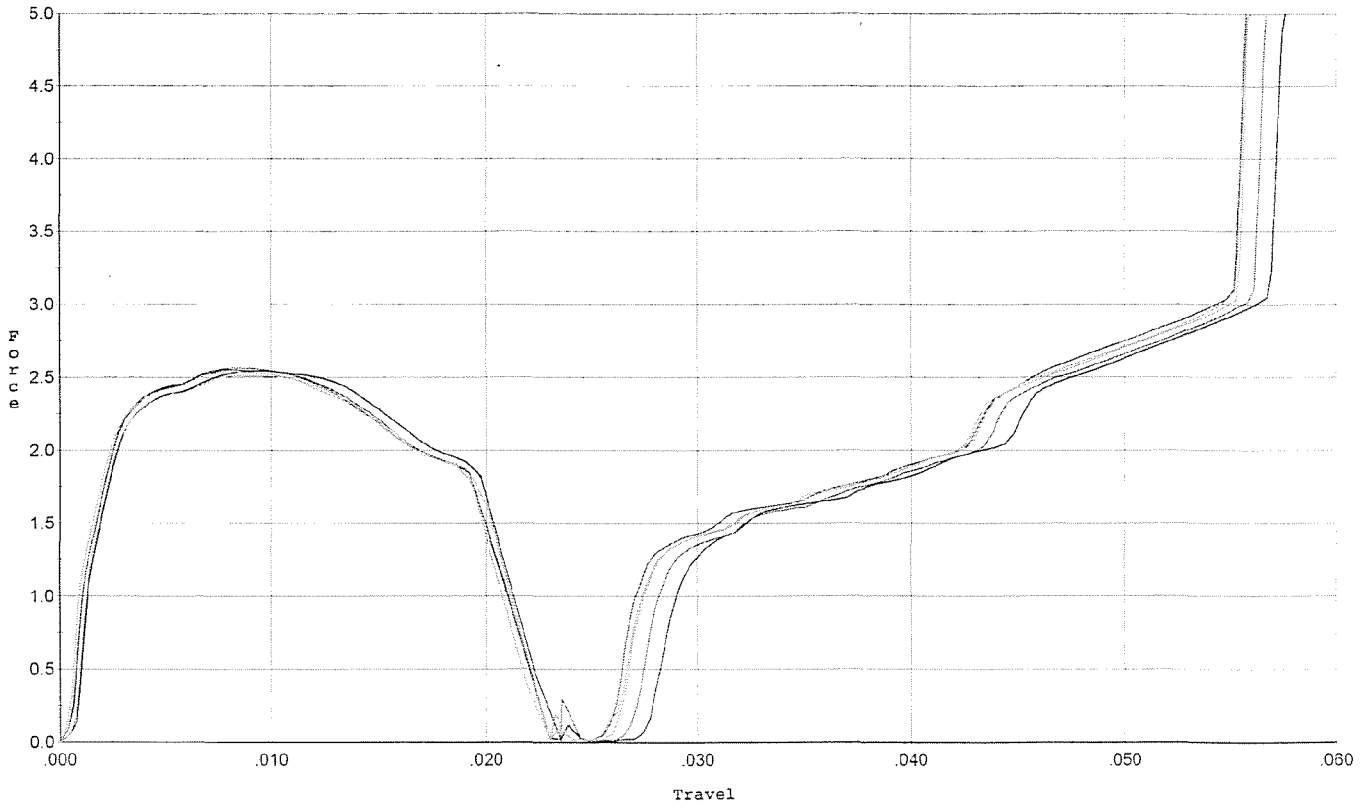
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.023	0.00	0.038	0.072		Set Trigger
2	4.170	0.023	0.00	0.038	0.069		Set Trigger
3	4.050	0.022	0.00	0.038	0.067		Set Trigger
4	4.086	0.022	0.00	0.038	0.067		Set Trigger
5	4.212	0.025	0.00	0.038	0.076		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



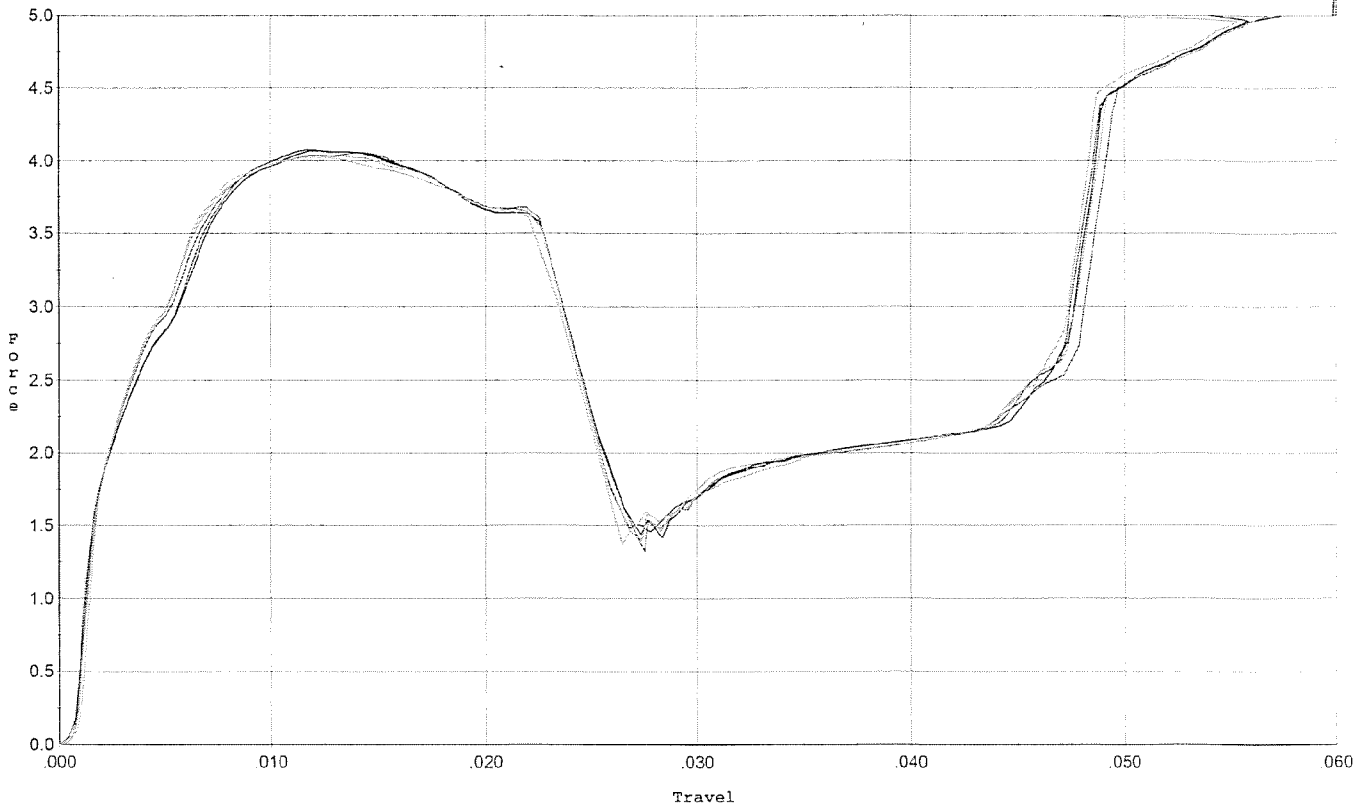
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.021	0.00	0.041	0.042		Set Trigger
2	2.544	0.020	0.00	0.042	0.039		Set Trigger
3	2.562	0.021	0.00	0.041	0.042		Set Trigger
4	2.539	0.019	0.00	0.041	0.039		Set Trigger
5	2.512	0.020	0.00	0.041	0.040		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.023	0.00	0.038	0.070		Set Trigger
2	4.067	0.023	0.00	0.038	0.069		Set Trigger
3	4.059	0.023	0.00	0.038	0.070		Set Trigger
4	4.031	0.023	0.00	0.038	0.070		Set Trigger
5	4.023	0.023	0.00	0.038	0.072		Set Trigger

Avg 4.05