

56810426

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

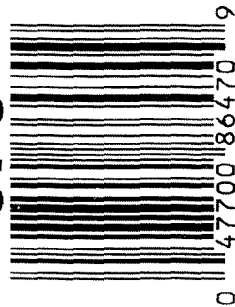
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810426

UPC



GUN SERIAL #

06810426

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SPD
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SPD
460	CHECK HEADSPACE		2-5-09	SPD
470	DIS-ASSEMBLE ACTION		2-5-09	SPD
472	SERIALIZE BOLT HANDLE		2-6-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-6-09	K
480	MAGNAFLUX BBL ACTION	GENERATOR (HS)	2/7/09	(HS)
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	SPD
542	APPLY COATINGS (BARREL ACTION)		2-11-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-11-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

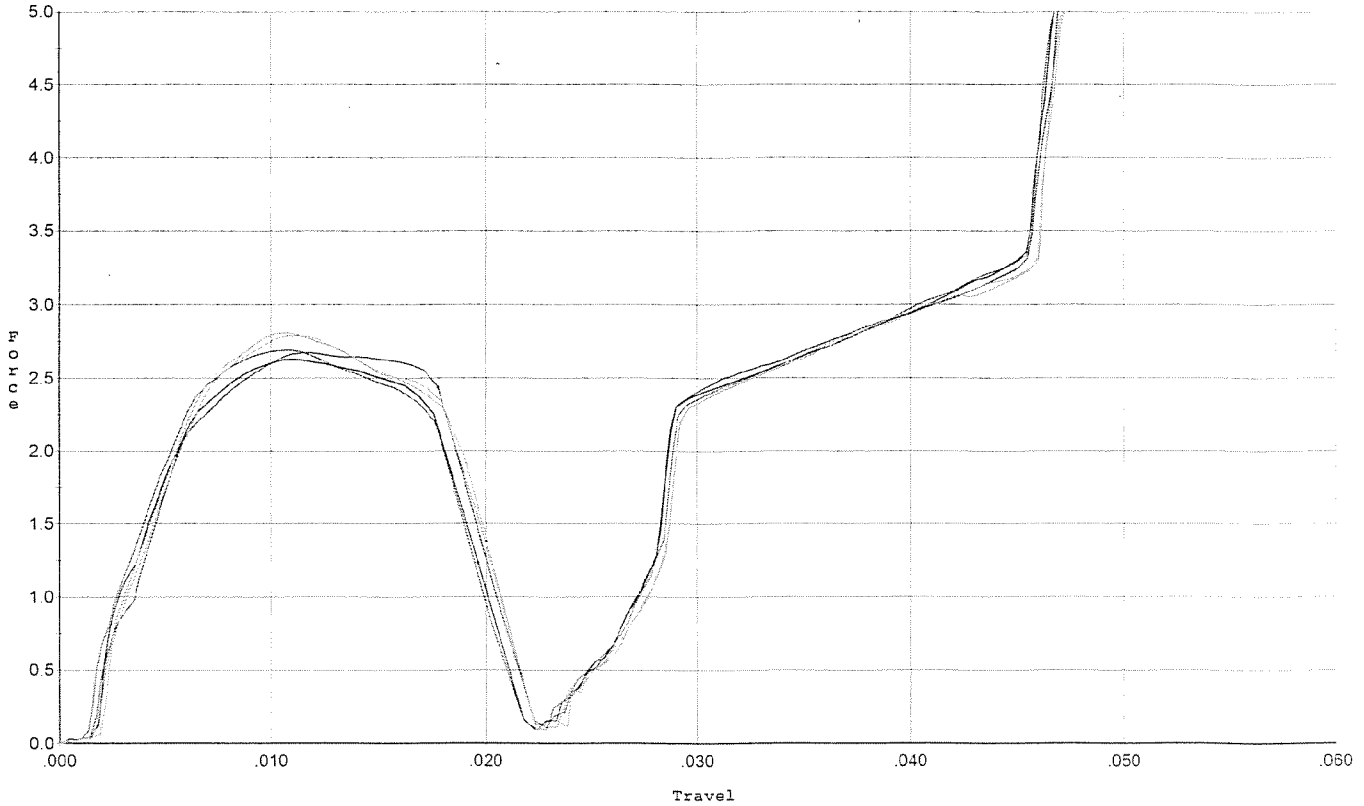
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>65</u>	2-13-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>4</u>	2-13-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	2-13-09	WV
	J) ASSEMBLE STOCK		2-11-09	SPD
	K) ASSEMBLE SWIVEL STUDS		2-13-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-12-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-12-09	WV
670	FINAL INSPECTION A) HEADSPACE		2-13-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.71</u> <u>2.67</u> <u>2.82</u> <u>2.84</u>	2-12-09	WV
	C) FUNCTION		2-13-09	WV
690	PACK		2/18/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



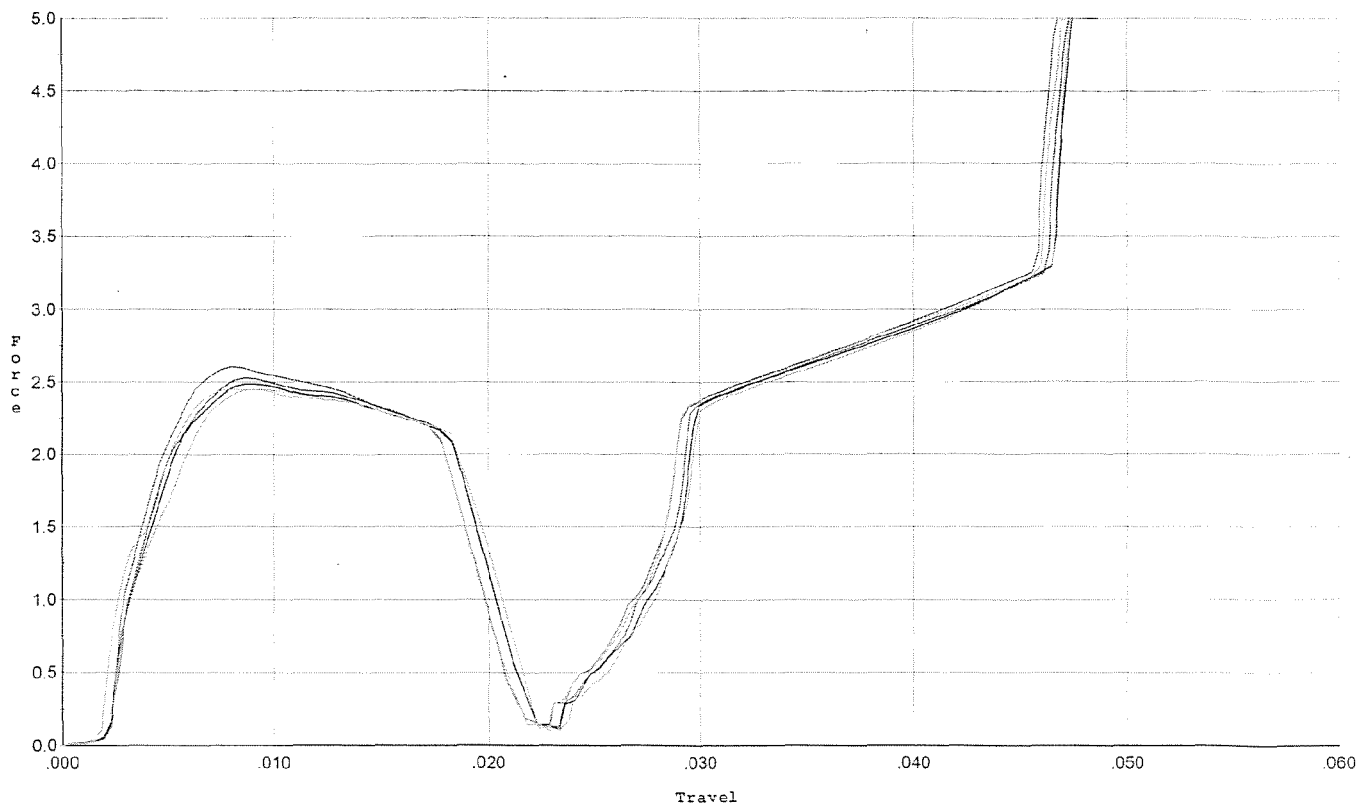
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.672	0.018	0.00	0.032	0.033		Set Trigger
2	2.629	0.020	0.00	0.032	0.036		Set Trigger
3	2.691	0.018	0.00	0.032	0.034		Set Trigger
4	2.791	0.019	0.00	0.032	0.036		Set Trigger
5	2.811	0.020	0.00	0.031	0.038		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



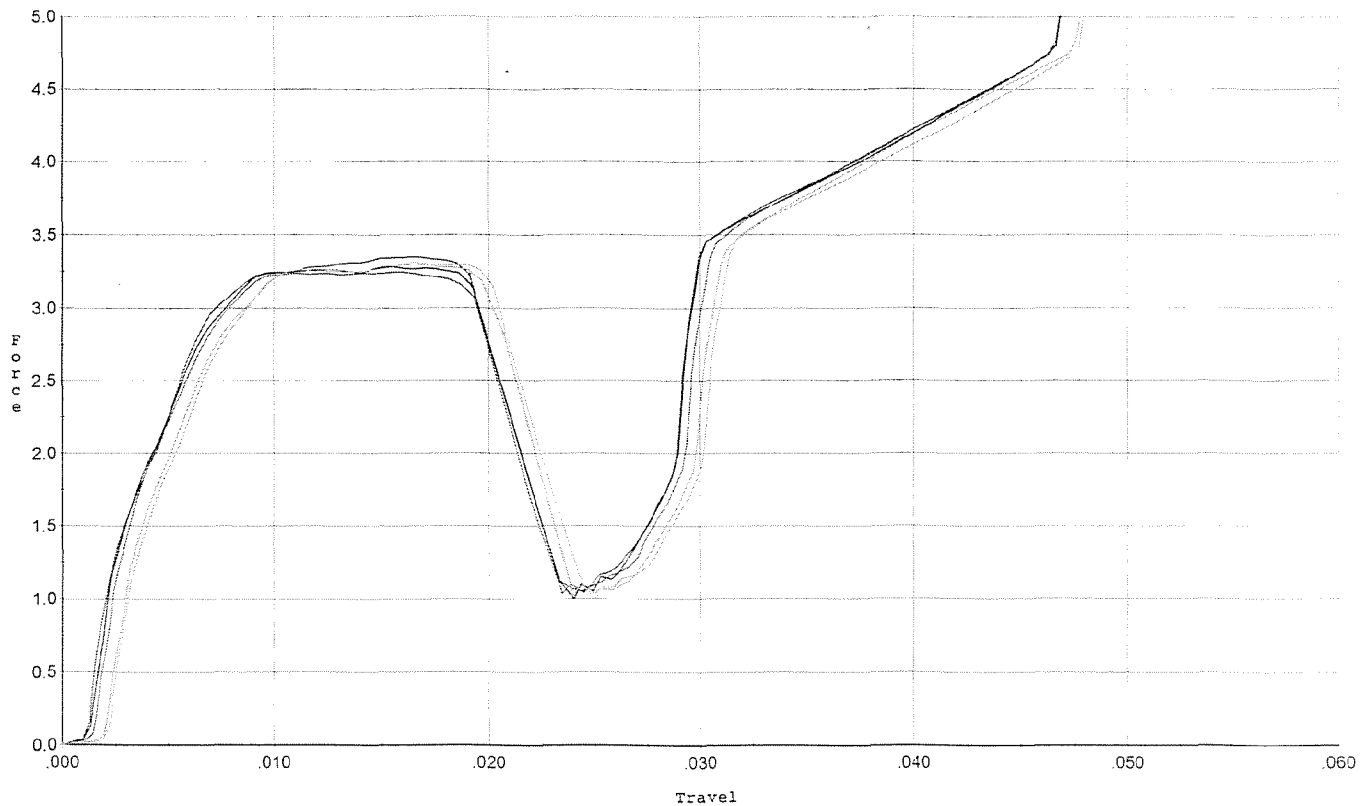
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.527	0.018	0.00	0.032	0.033		Set Trigger
2	2.486	0.018	0.00	0.032	0.033		Set Trigger
3	2.603	0.018	0.00	0.032	0.033		Set Trigger
4	2.447	0.018	0.00	0.032	0.032		Set Trigger
5	2.446	0.020	0.00	0.032	0.034		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



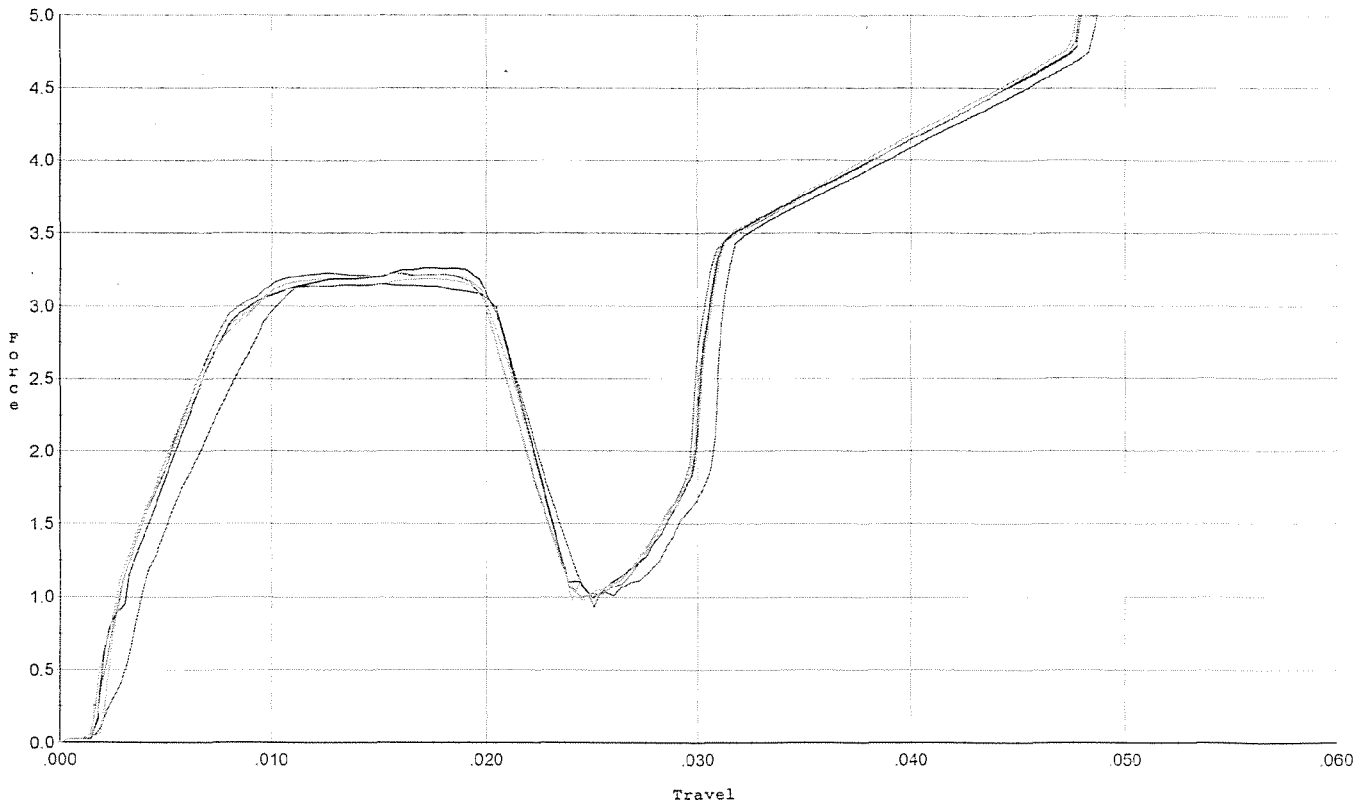
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.350	0.019	0.00	0.029	0.047		Set Trigger
2	3.283	0.019	0.00	0.029	0.047		Set Trigger
3	3.245	0.019	0.00	0.029	0.046		Set Trigger
4	3.313	0.020	0.00	0.030	0.047		Set Trigger
5	3.296	0.021	0.002	0.030	0.049		Set Trigger

A.3.29

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



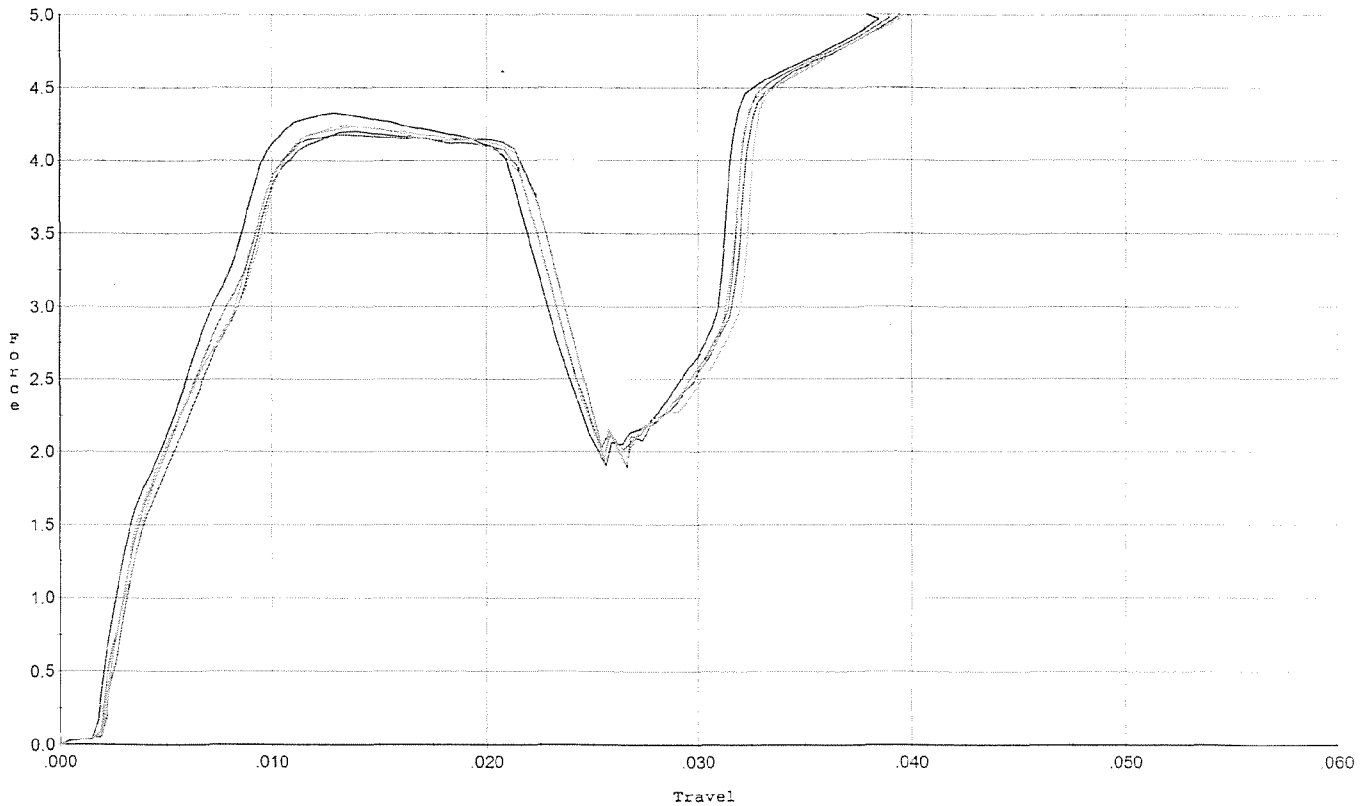
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.020	0.002	0.031	0.044		Set Trigger
2	3.260	0.021	0.00	0.030	0.048		Set Trigger
3	3.226	0.020	0.00	0.030	0.046		Set Trigger
4	3.188	0.020	0.00	0.030	0.045		Set Trigger
5	3.228	0.021	0.00	0.030	0.049		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



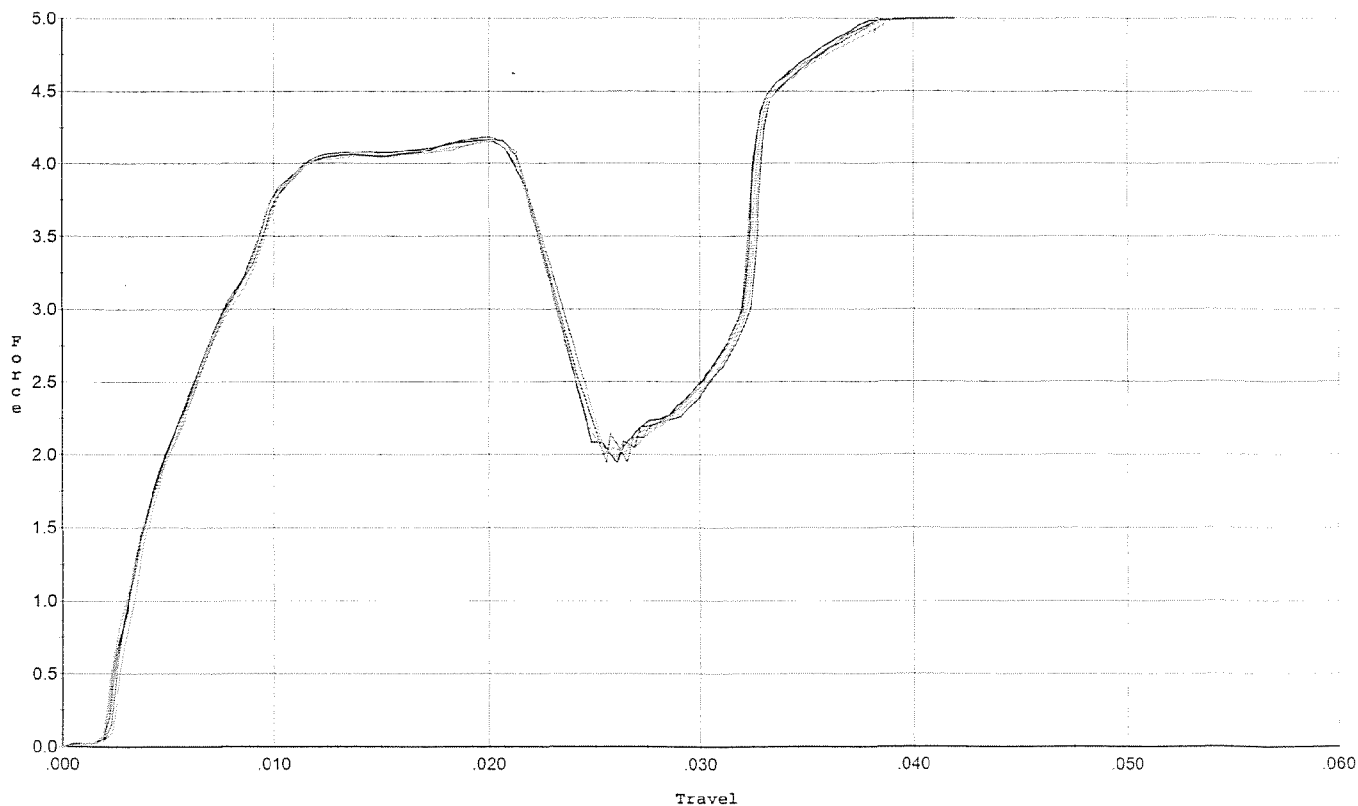
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.022	0.002	0.022	0.063		Set Trigger
2	4.325	0.021	0.00	0.026	0.061		Set Trigger
3	4.175	0.022	0.00	0.026	0.061		Set Trigger
4	4.232	0.022	0.00	0.026	0.064		Set Trigger
5	4.239	0.022	0.00	0.026	0.062		Set Trigger

A. 4.23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



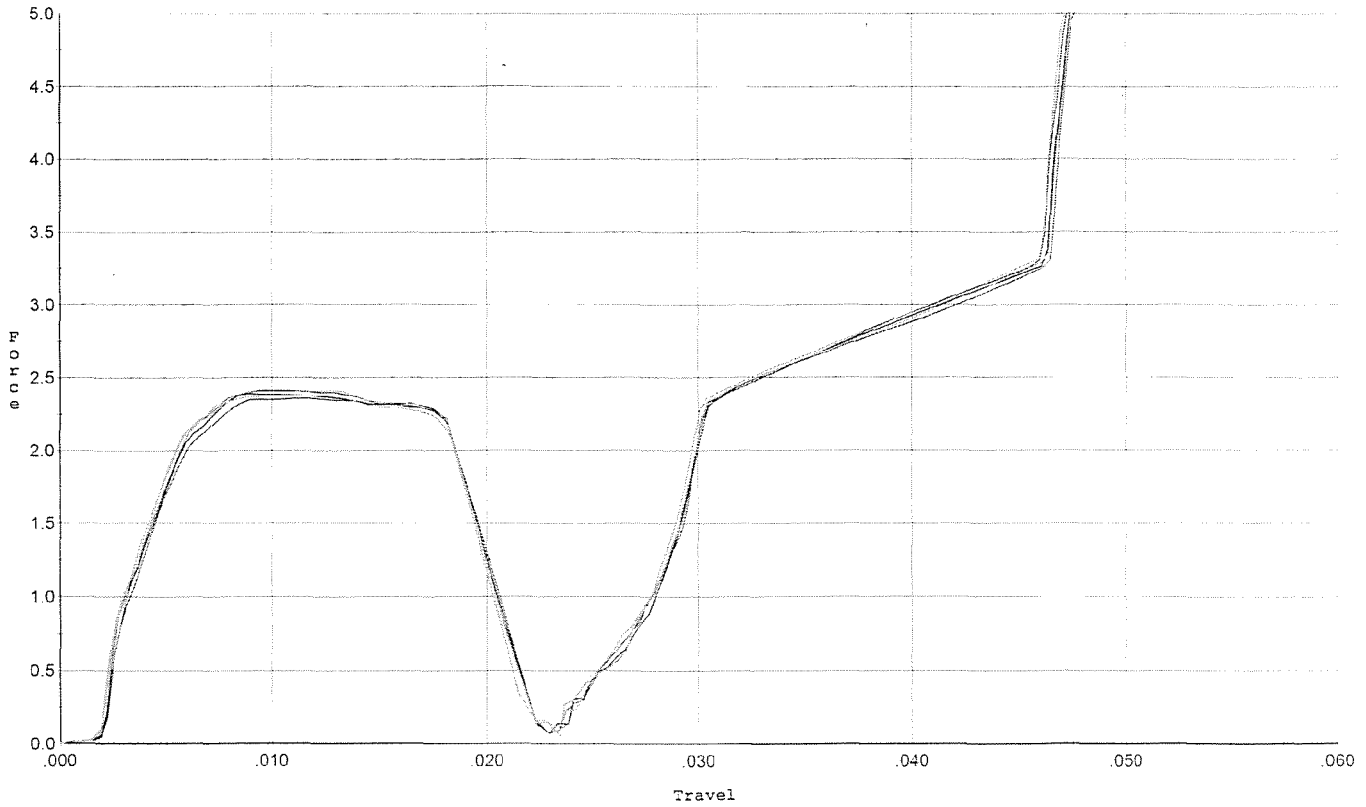
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.021	0.002	0.026	0.060		Set Trigger
2	4.161	0.022	0.002	0.025	0.061		Set Trigger
3	4.184	0.021	0.00	0.026	0.060		Set Trigger
4	4.161	0.023	0.002	0.023	0.065		Set Trigger
5	4.147	0.022	0.002	0.025	0.061		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



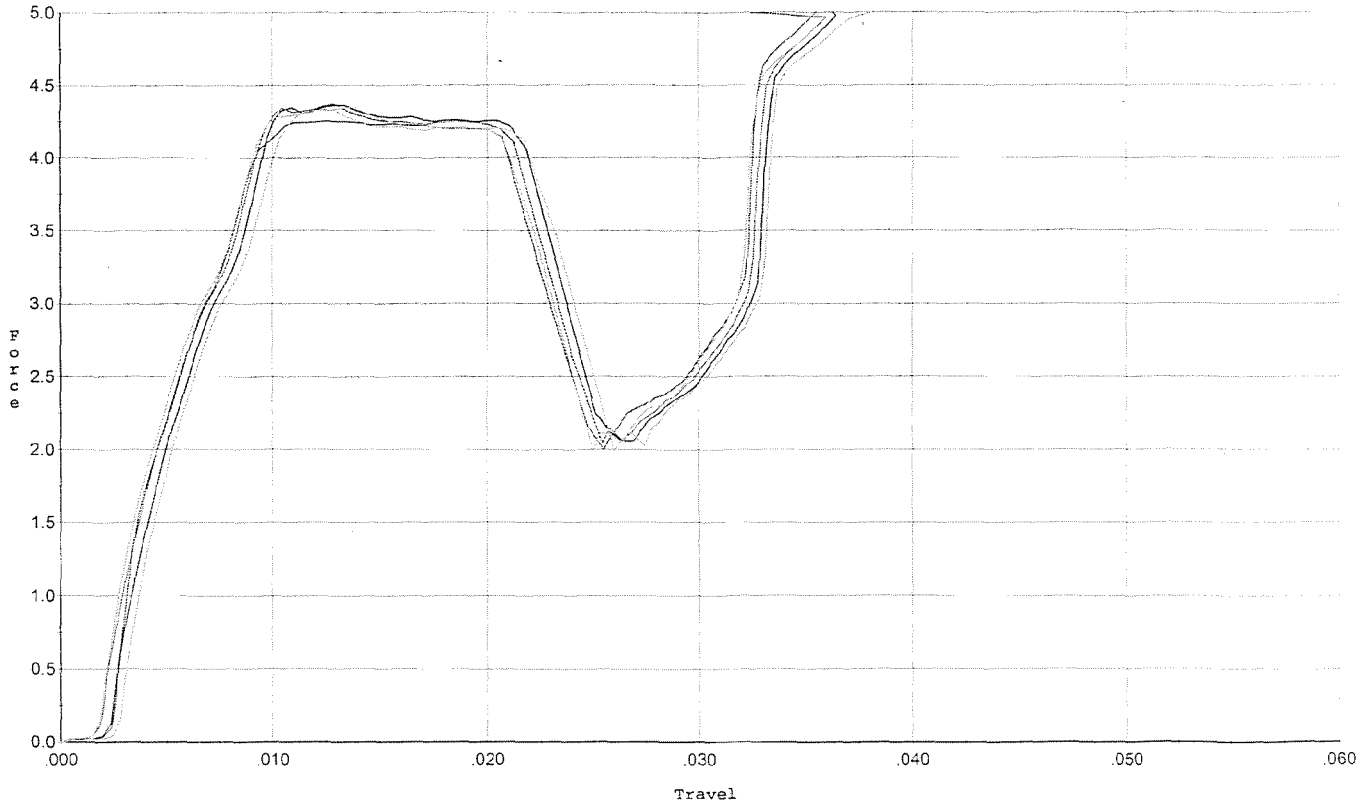
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.358	0.018	0.002	0.032	0.031		Set Trigger
2	2.390	0.018	0.00	0.032	0.032		Set Trigger
3	2.409	0.020	0.002	0.032	0.035		Set Trigger
4	2.417	0.018	0.002	0.032	0.032		Set Trigger
5	2.379	0.018	0.00	0.032	0.032		Set Trigger

A-2-39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.254	0.021	0.00	0.021	0.061		Set Trigger
2	4.359	0.022	0.00	0.020	0.065		Set Trigger
3	4.368	0.021	0.00	0.021	0.064		Set Trigger
4	4.337	0.022	0.00	0.020	0.066		Set Trigger
5	4.347	0.023	0.00	0.020	0.067		Set Trigger

A-4-33