

66810428

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



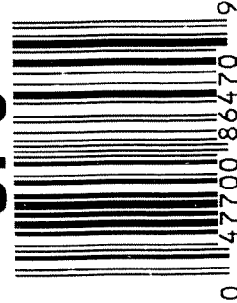
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810428

UPC



BM FORM

GUN SERIAL #

G681 0428

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	TE
480	MAGNAFLUX BBL ACTION	OPERATOR (K)	2/7/09	MR
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		2-6-09	SP
542	APPLY COATINGS (BARREL ACTION)		2/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY		2-13-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

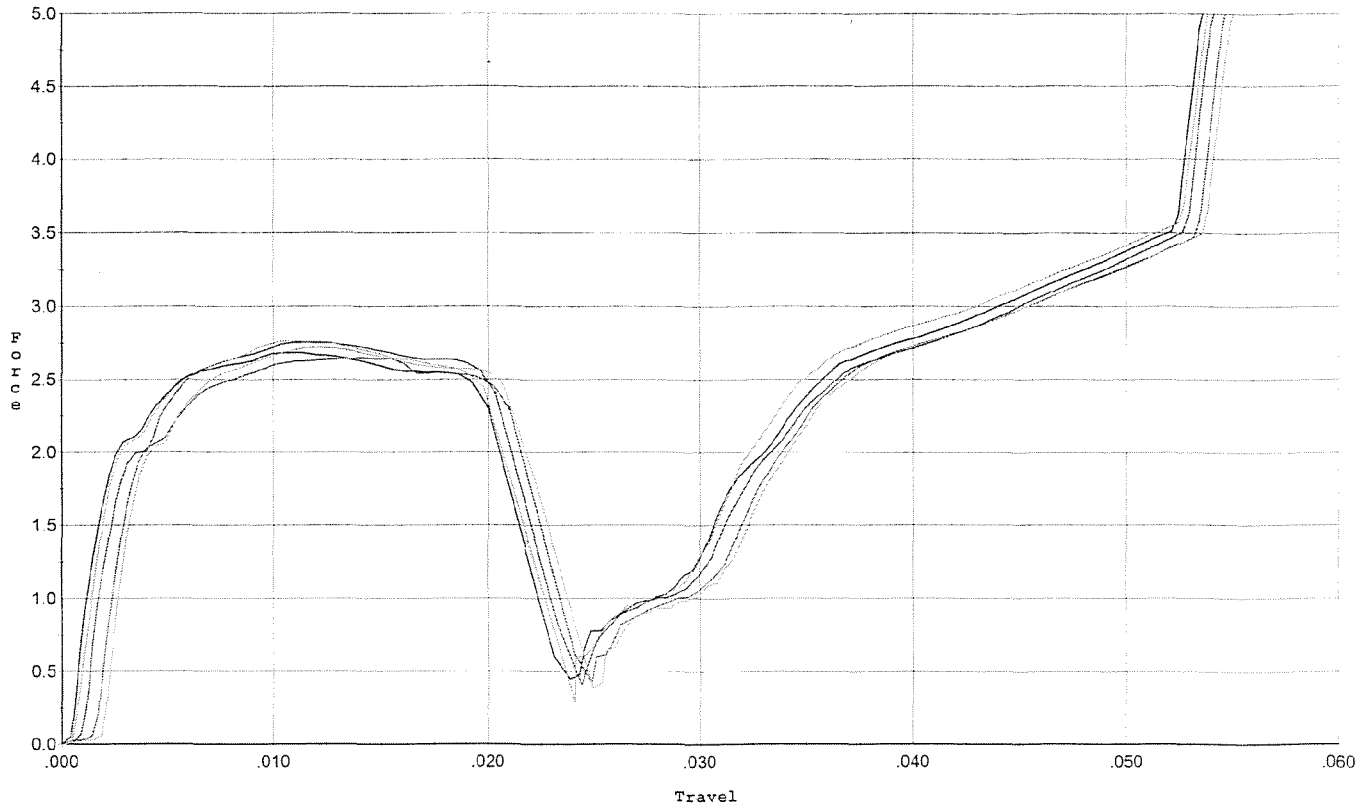
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	2-17-09	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-17-09	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-17-09	LJN
	J) ASSEMBLE STOCK		2-13-09	LJN
	K) ASSEMBLE SWIVEL STUDS		2-17-09	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-14-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-14-09	LJN
670	FINAL INSPECTION A) HEADSPACE		2-17-09	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.28</u> <u>2.34</u> <u>2.32</u> <u>2.27</u>	2-16-09	WV
	C) FUNCTION		2-17-09	LJN
690	PACK		2/25/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



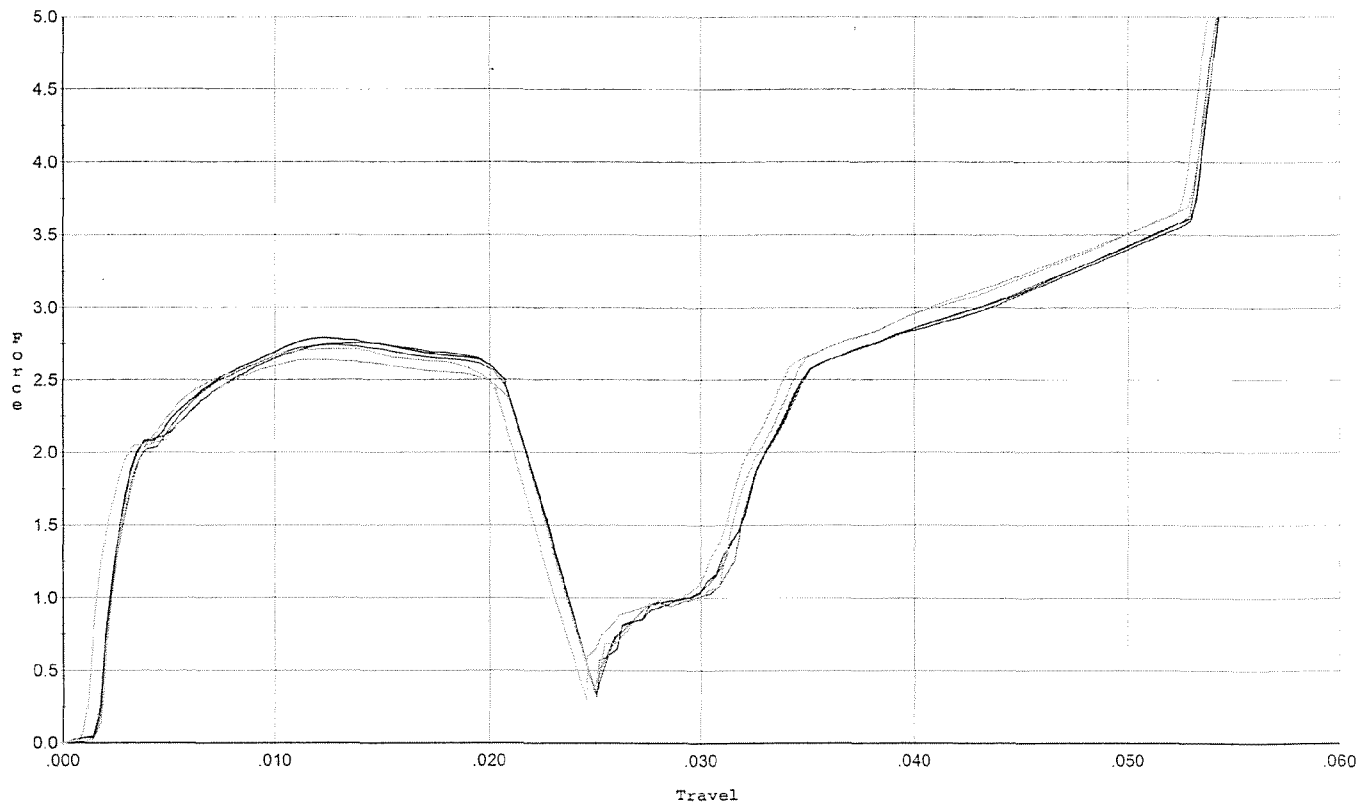
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.755	0.020	0.00	0.036	0.044		Set Trigger
2	2.684	0.020	0.00	0.036	0.044		Set Trigger
3	2.649	0.021	0.00	0.036	0.043		Set Trigger
4	2.718	0.022	0.00	0.036	0.046		Set Trigger
5	2.764	0.022	0.00	0.036	0.048		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



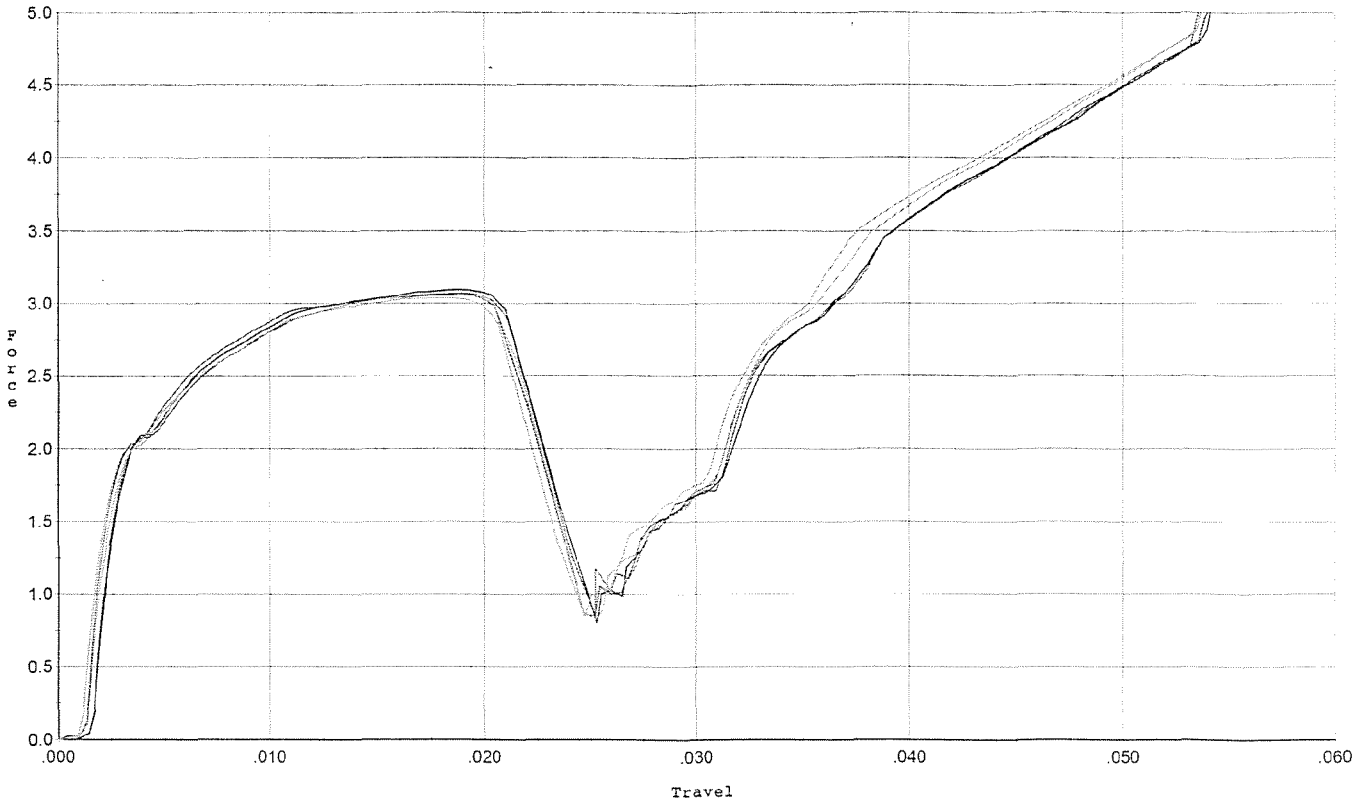
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.755	0.023	0.00	0.036	0.048		Set Trigger
2	2.793	0.023	0.00	0.036	0.048		Set Trigger
3	2.742	0.021	0.00	0.036	0.044		Set Trigger
4	2.715	0.020	0.00	0.036	0.044		Set Trigger
5	2.640	0.021	0.00	0.036	0.043		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lb ini +/- .75 lb



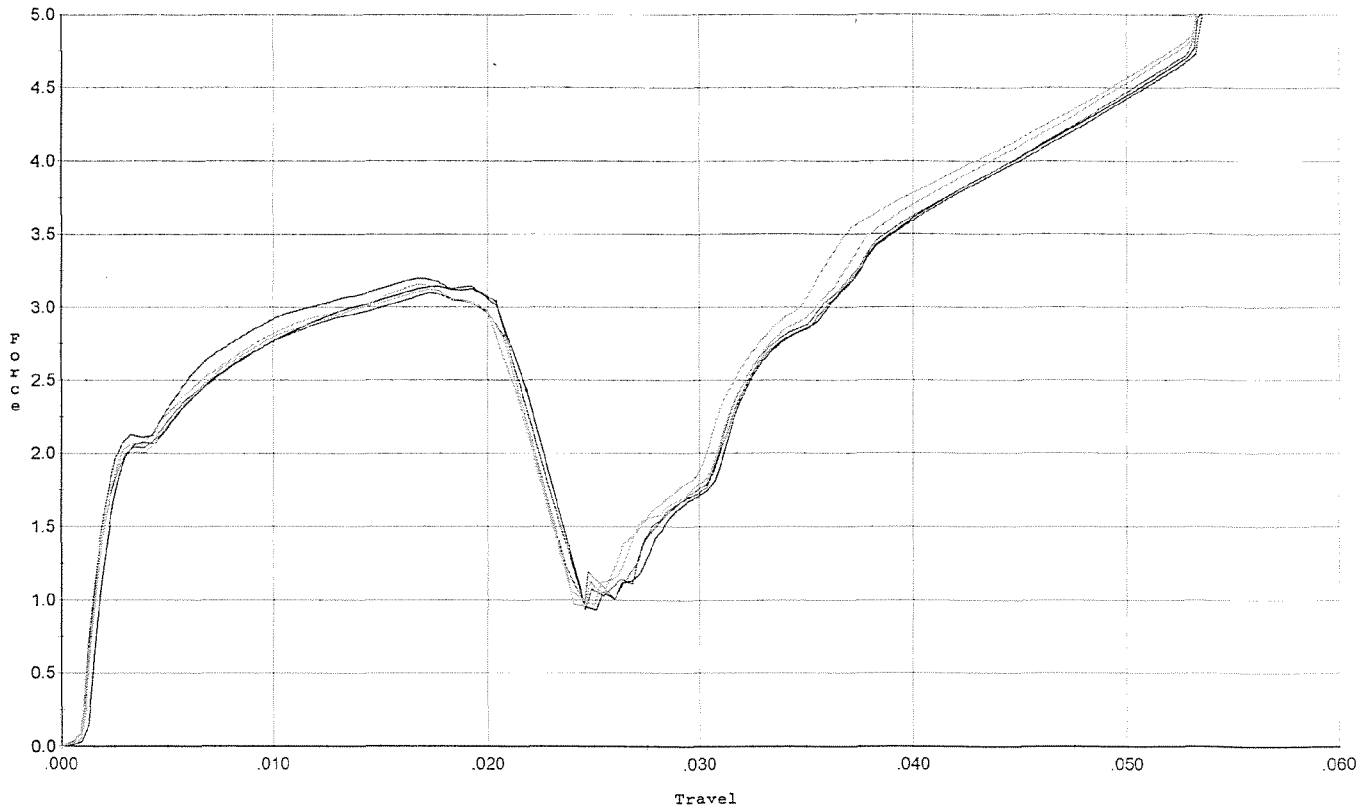
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.021	0.00	0.034	0.049		Set Trigger
2	3.096	0.021	0.00	0.034	0.049		Set Trigger
3	3.067	0.022	0.00	0.034	0.052		Set Trigger
4	3.085	0.022	0.00	0.034	0.050		Set Trigger
5	3.040	0.021	0.00	0.034	0.048		Set Trigger

A-3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lb after 20 cycles +/- .75 lb



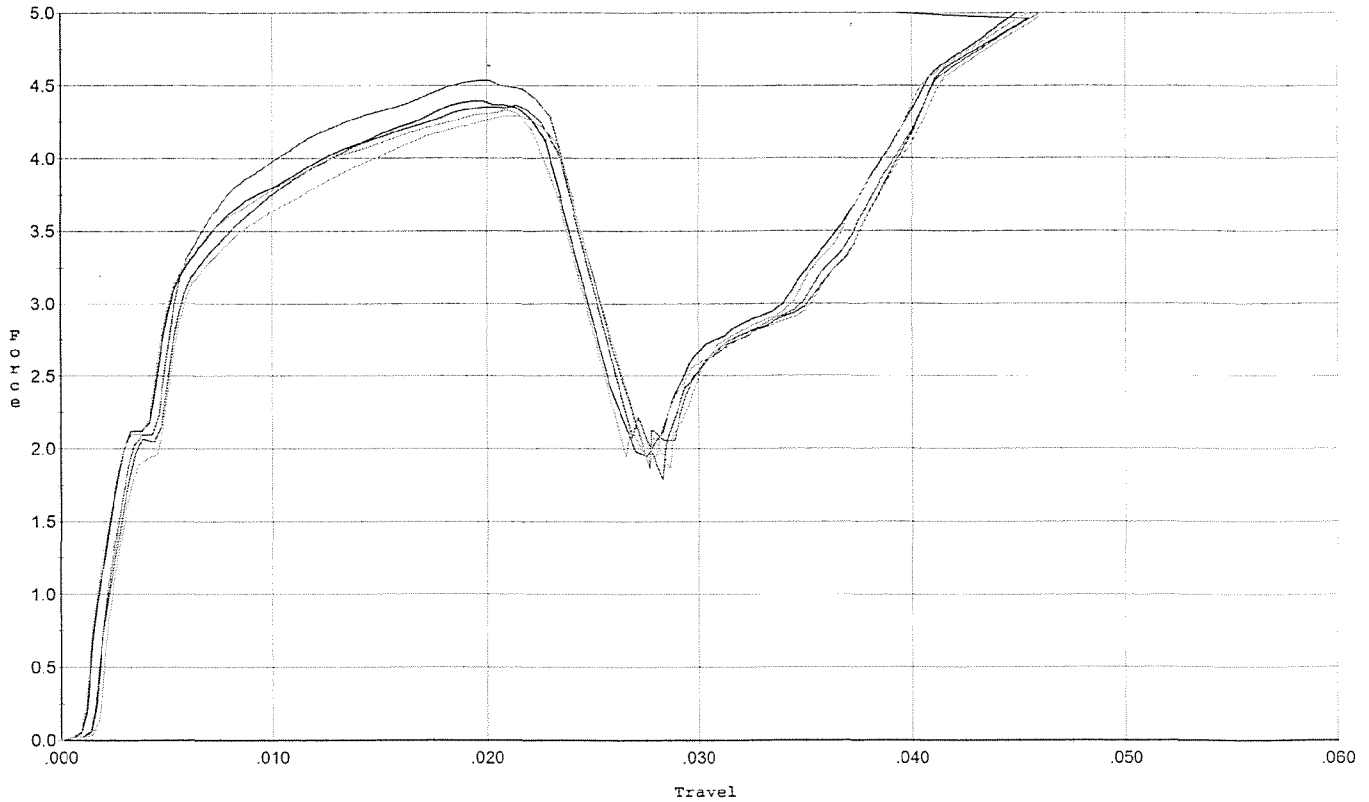
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.198	0.020	0.00	0.034	0.049		Set Trigger
2	3.142	0.022	0.00	0.034	0.051		Set Trigger
3	3.098	0.021	0.00	0.034	0.048		Set Trigger
4	3.123	0.021	0.00	0.034	0.049		Set Trigger
5	3.153	0.021	0.00	0.034	0.050		Set Trigger

A-3-14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



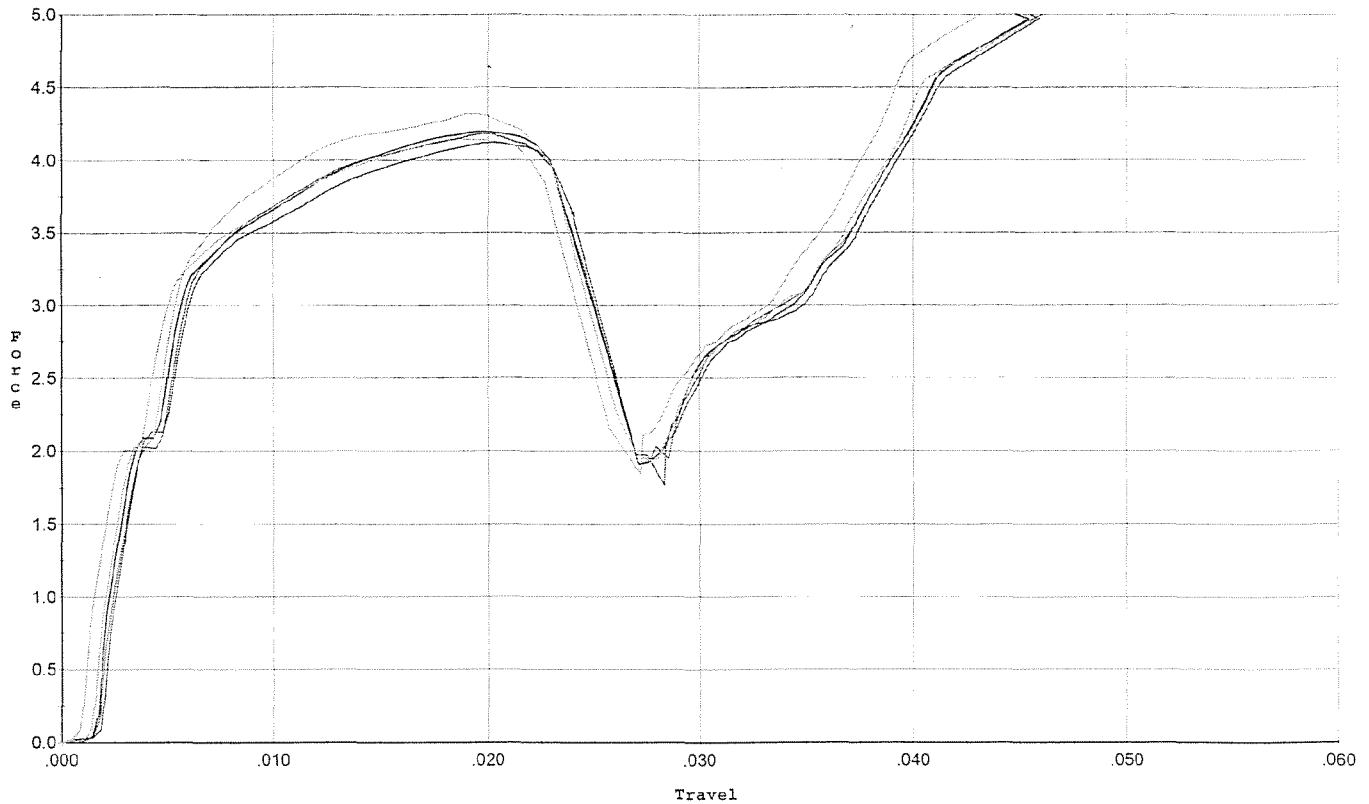
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.364	0.023	0.00	0.031	0.072		Set Trigger
2	4.393	0.023	0.00	0.031	0.072		Set Trigger
3	4.535	0.023	0.00	0.031	0.074		Set Trigger
4	4.291	0.023	0.00	0.032	0.070		Set Trigger
5	4.334	0.023	0.00	0.031	0.073		Set Trigger

A. 4-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles/- 1.0 lb



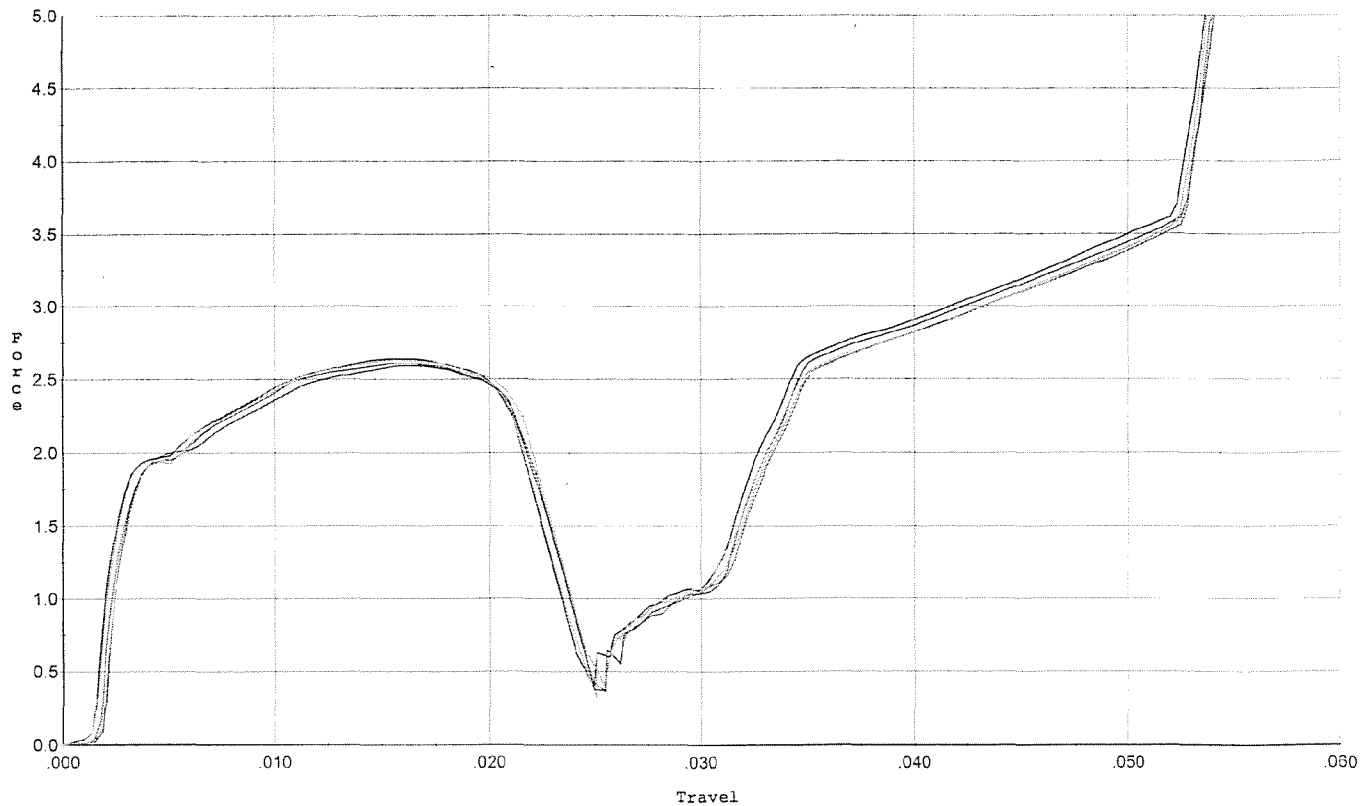
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.121	0.024	0.00	0.032	0.071		Set Trigger
2	4.196	0.025	0.00	0.031	0.075		Set Trigger
3	4.182	0.025	0.00	0.031	0.074		Set Trigger
4	4.319	0.023	0.00	0.031	0.072		Set Trigger
5	4.142	0.023	0.00	0.031	0.069		Set Trigger

A. 4.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



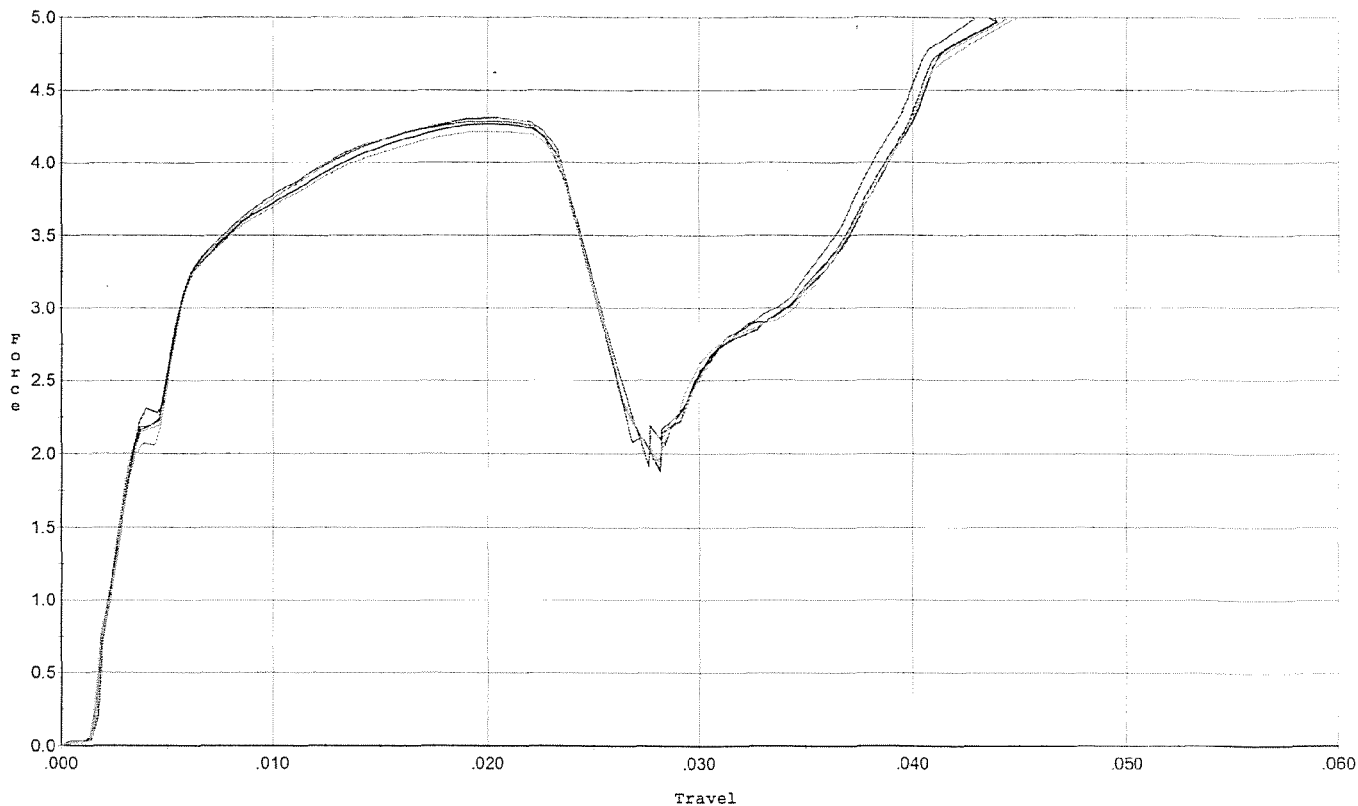
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.022	0.002	0.035	0.044		Set Trigger
2	2.640	0.021	0.00	0.035	0.043		Set Trigger
3	2.607	0.022	0.00	0.035	0.044		Set Trigger
4	2.636	0.021	0.00	0.036	0.042		Set Trigger
5	2.633	0.022	0.00	0.035	0.043		Set Trigger

A.2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.308	0.023	0.00	0.031	0.072		Set Trigger
2	4.270	0.023	0.00	0.031	0.072		Set Trigger
3	4.284	0.024	0.00	0.031	0.073		Set Trigger
4	4.314	0.023	0.00	0.031	0.072		Set Trigger
5	4.216	0.023	0.00	0.031	0.072		Set Trigger

A. 4.27