

66810431

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

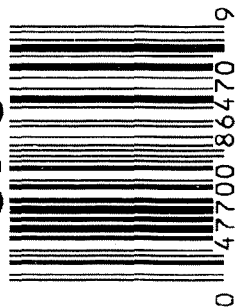
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6810431

UPC



GUN SERIAL #

G 6810431

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE		2-6-09	RIZ
475	DRILL AND TAP SIGHT HOLES		2-6-09	TC
480	MAGNAFLUX BBL ACTION	OPERATOR (S)	2/7/09	(H)
490	MAGNAFLUX BOLT		2/7/09	MT
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		2-11-09	SP
542	APPLY COATINGS (BARREL ACTION)		2-11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-11-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

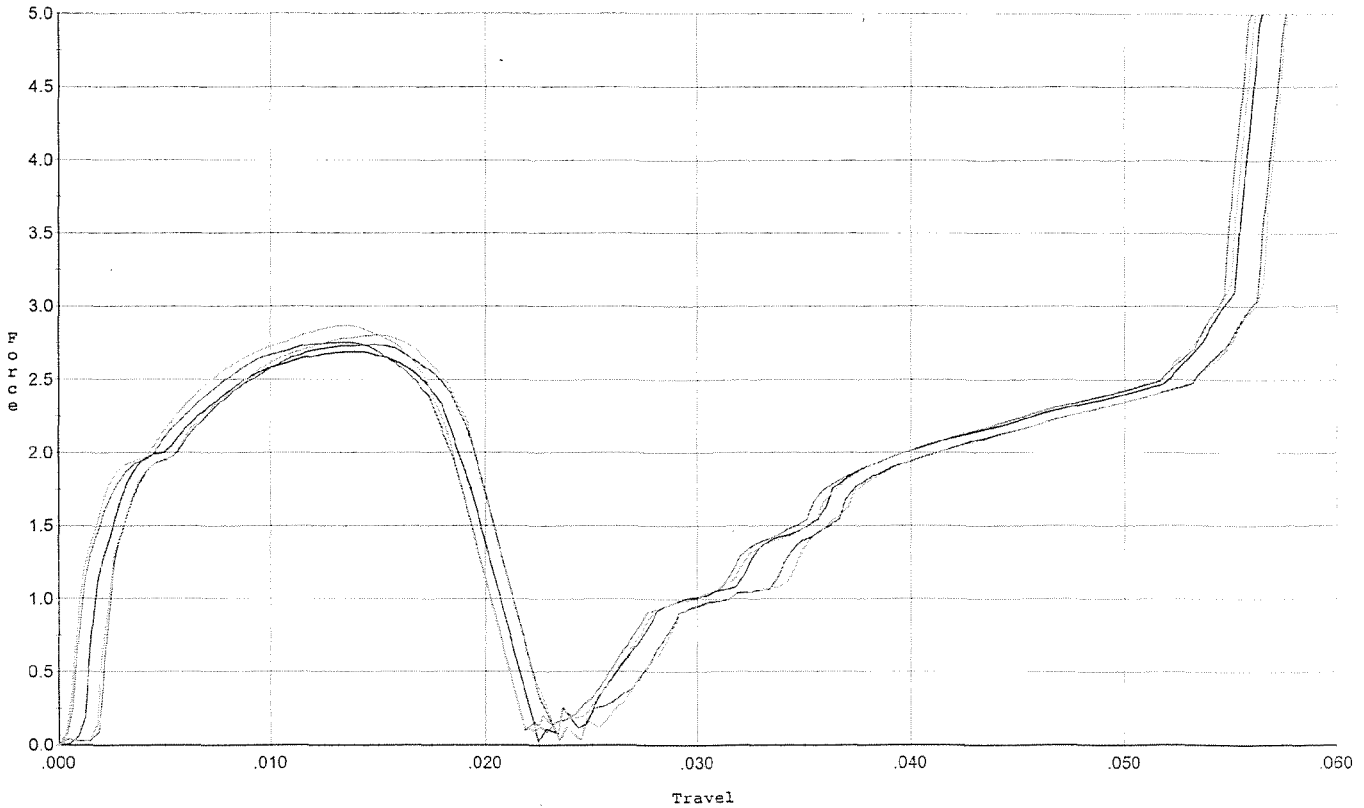
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-18-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-18-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	2-18-09	LJ
	J) ASSEMBLE STOCK		2-11-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		2-18-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-14-09	LJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-14-09	TL
670	FINAL INSPECTION A) HEADSPACE		2-18-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.24</u> <u>2.22</u> <u>2.35</u> <u>2.22</u>	2-17-09	WN
	C) FUNCTION		2-18-09	LJ
690	PACK		2/19/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



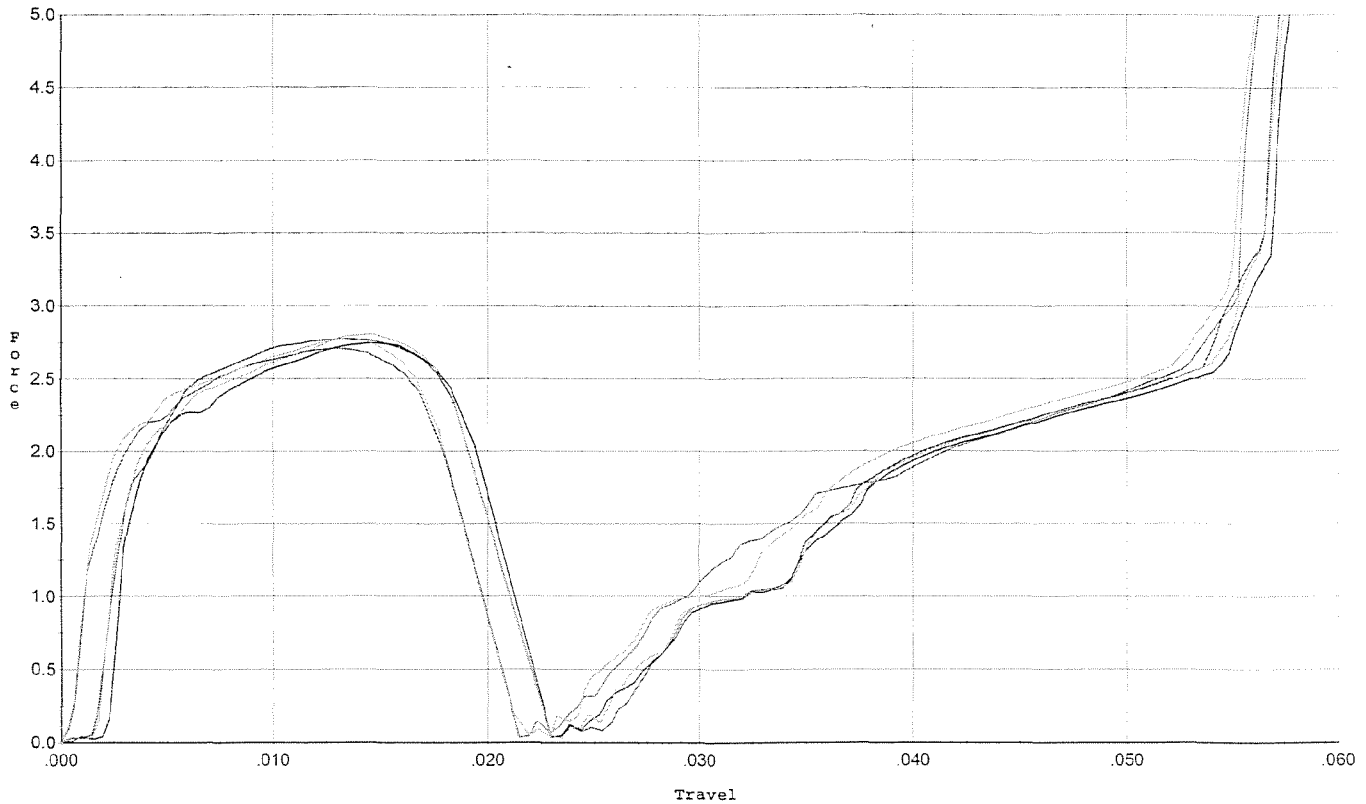
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.741	0.019	0.002	0.042	0.038		Set Trigger
2	2.690	0.019	0.00	0.041	0.039		Set Trigger
3	2.755	0.019	0.00	0.041	0.039		Set Trigger
4	2.869	0.018	0.00	0.041	0.039		Set Trigger
5	2.801	0.019	0.00	0.042	0.038		Set Trigger

A-2.77

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



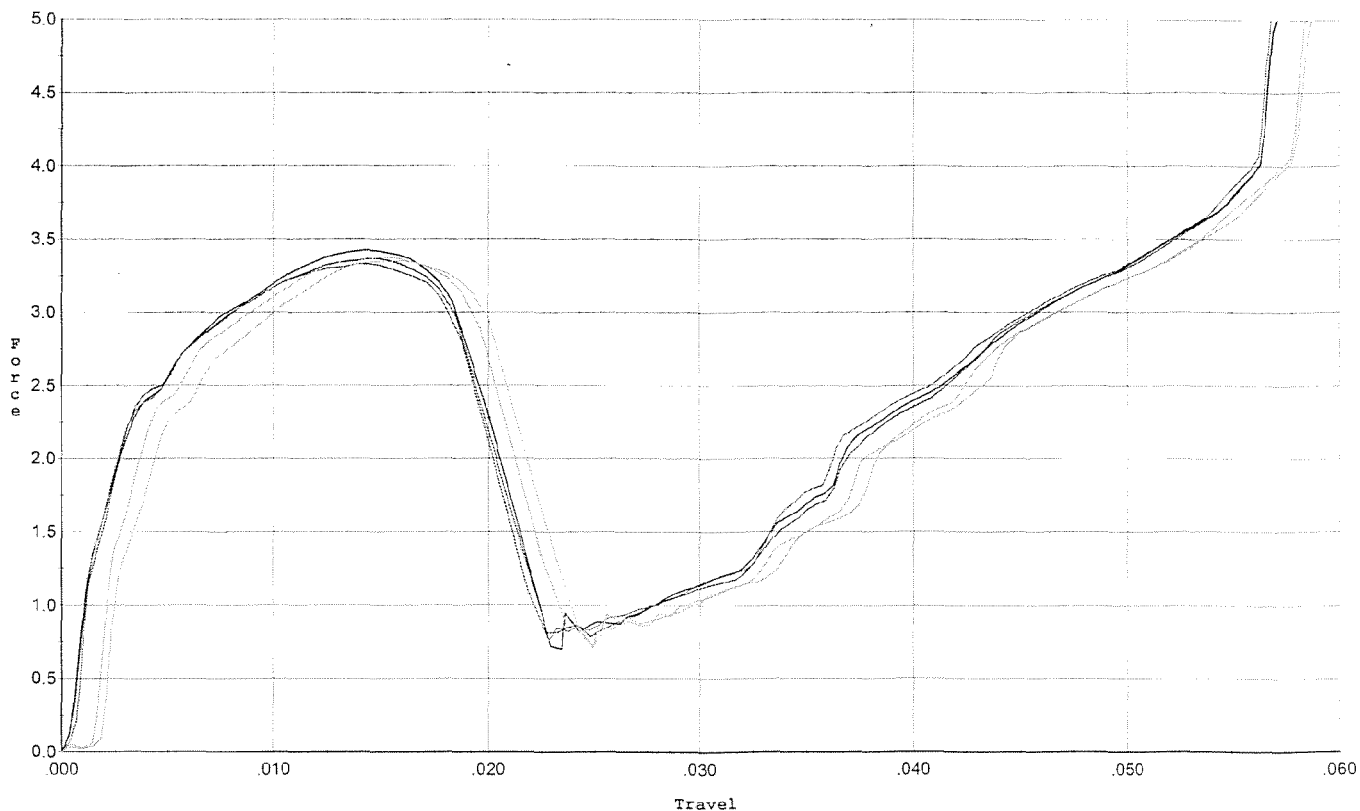
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.775	0.018	0.00	0.042	0.038		Set Trigger
2	2.747	0.019	0.00	0.042	0.038		Set Trigger
3	2.709	0.018	0.00	0.042	0.038		Set Trigger
4	2.776	0.018	0.00	0.042	0.038		Set Trigger
5	2.801	0.018	0.00	0.042	0.038		Set Trigger

A-2-76

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



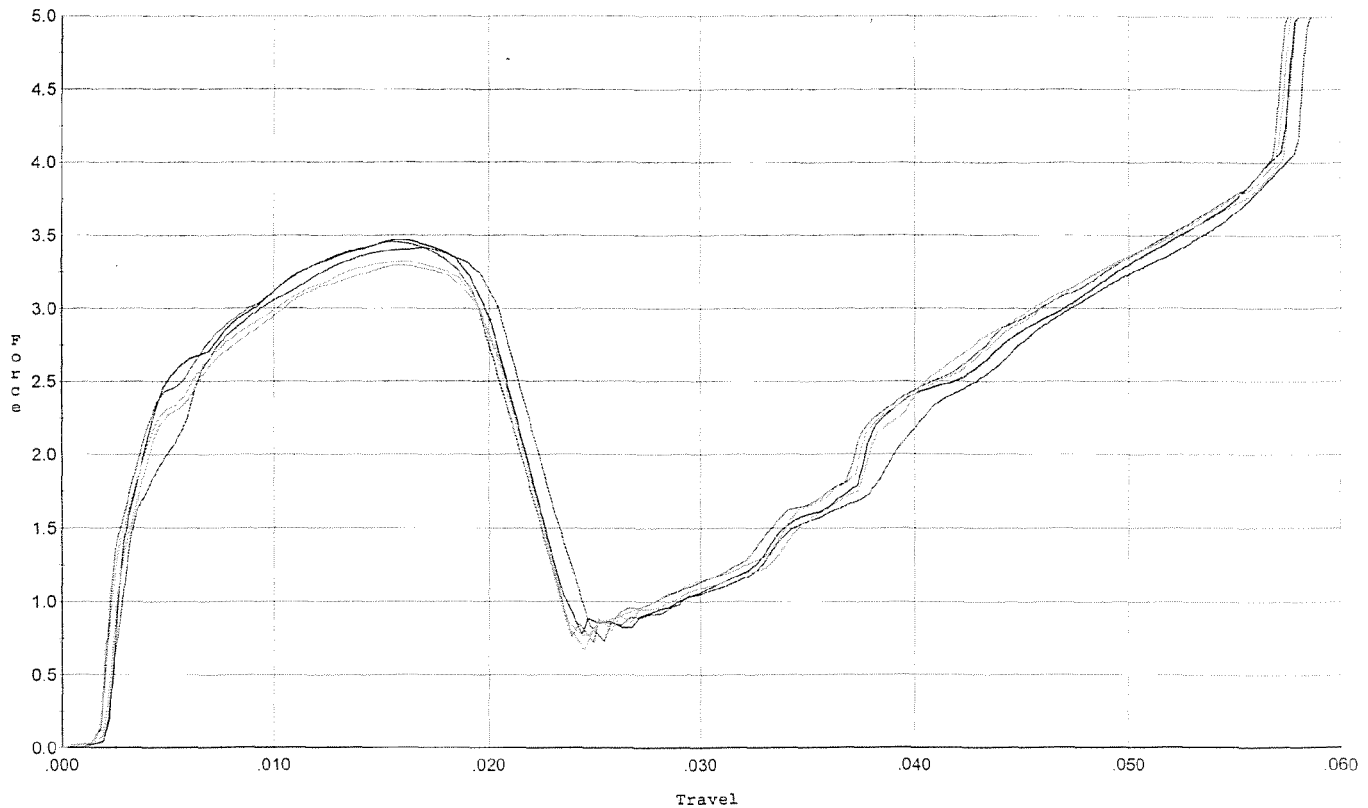
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.366	0.018	0.00	0.040	0.047		Set Trigger
2	3.424	0.020	0.00	0.040	0.051		Set Trigger
3	3.334	0.019	0.00	0.040	0.047		Set Trigger
4	3.352	0.020	0.00	0.041	0.047		Set Trigger
5	3.375	0.020	0.00	0.041	0.048		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles/- .75 lb



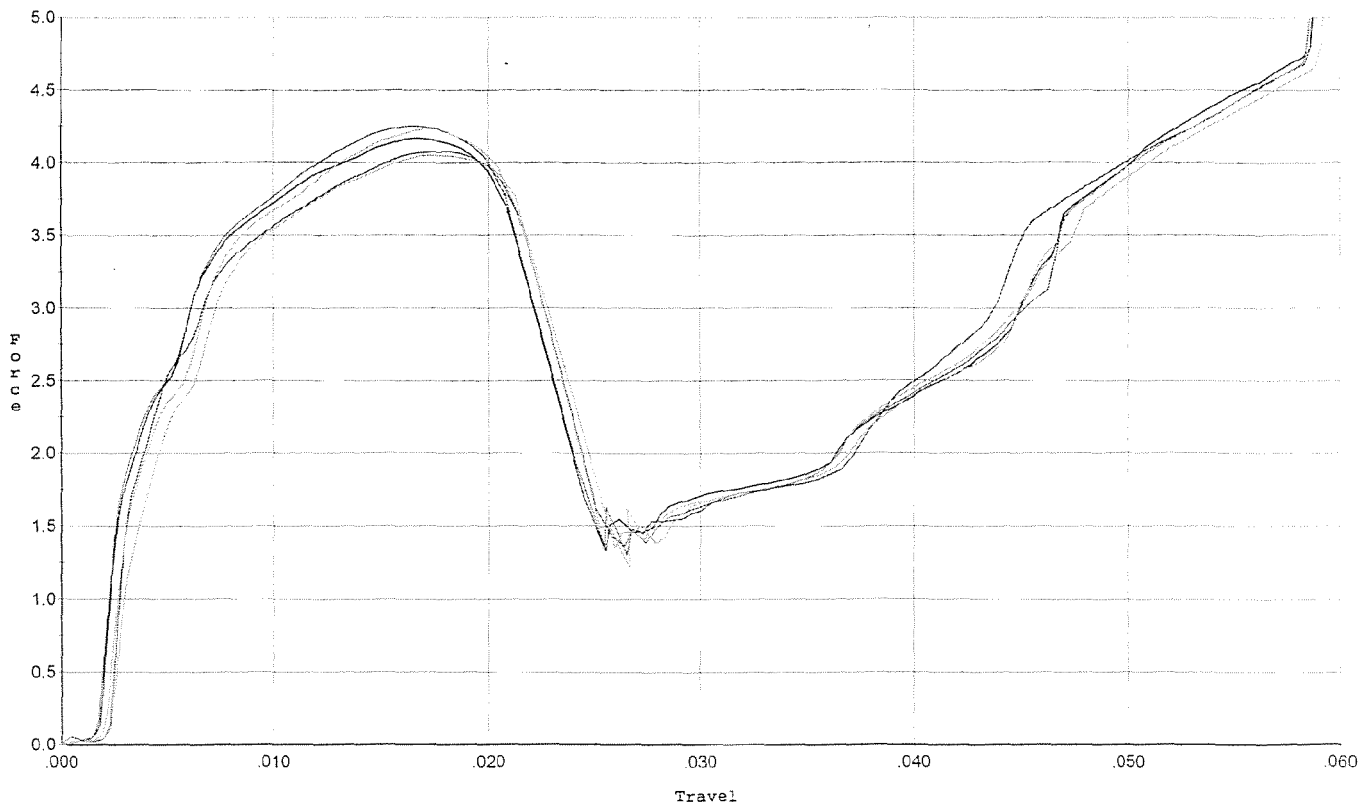
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.412	0.020	0.002	0.040	0.049		Set Trigger
2	3.469	0.020	0.00	0.040	0.049		Set Trigger
3	3.453	0.021	0.00	0.039	0.052		Set Trigger
4	3.321	0.020	0.00	0.039	0.048		Set Trigger
5	3.293	0.021	0.00	0.040	0.048		Set Trigger

A-3-39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



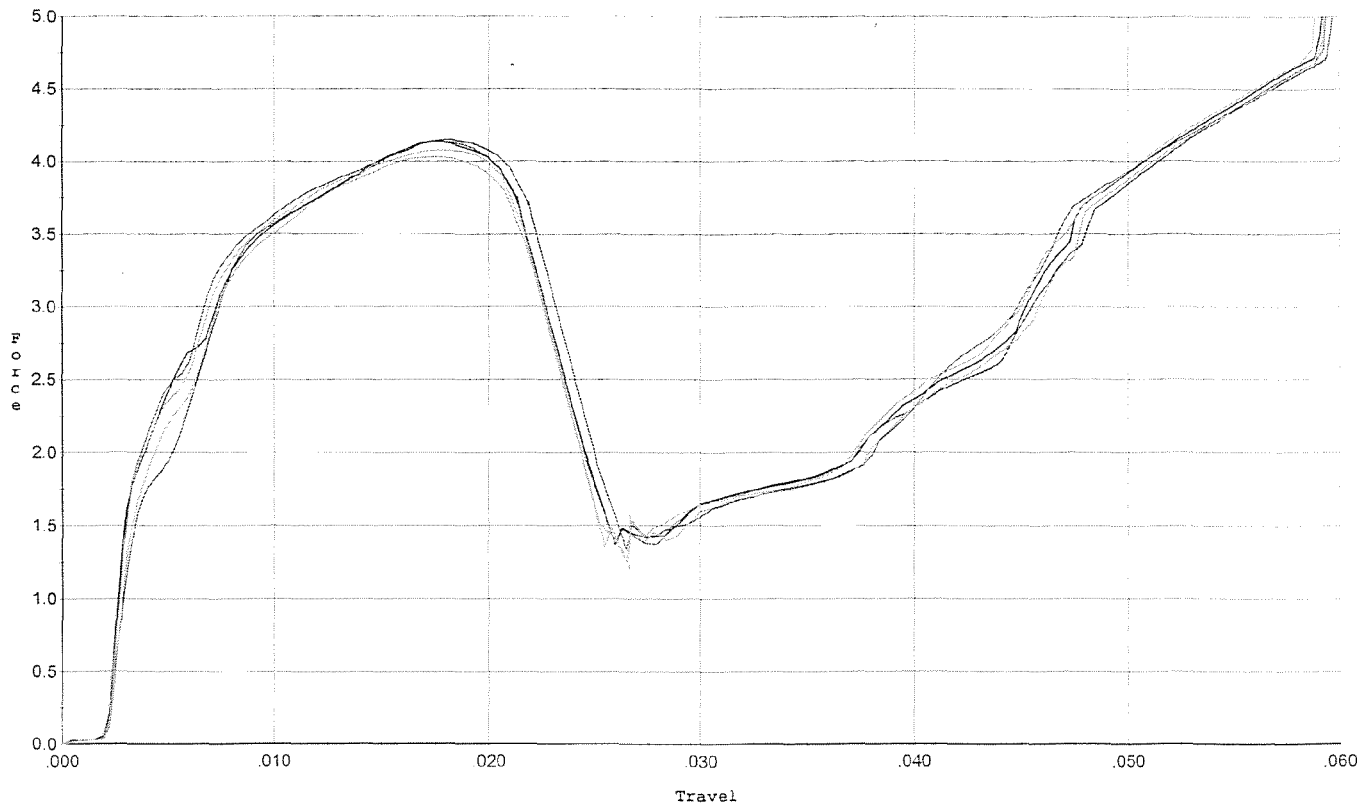
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.022	0.00	0.038	0.061		Set Trigger
2	4.166	0.021	0.00	0.039	0.061		Set Trigger
3	4.250	0.021	0.00	0.038	0.061		Set Trigger
4	4.231	0.022	0.00	0.038	0.062		Set Trigger
5	4.048	0.024	0.00	0.038	0.065		Set Trigger

A. 4.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



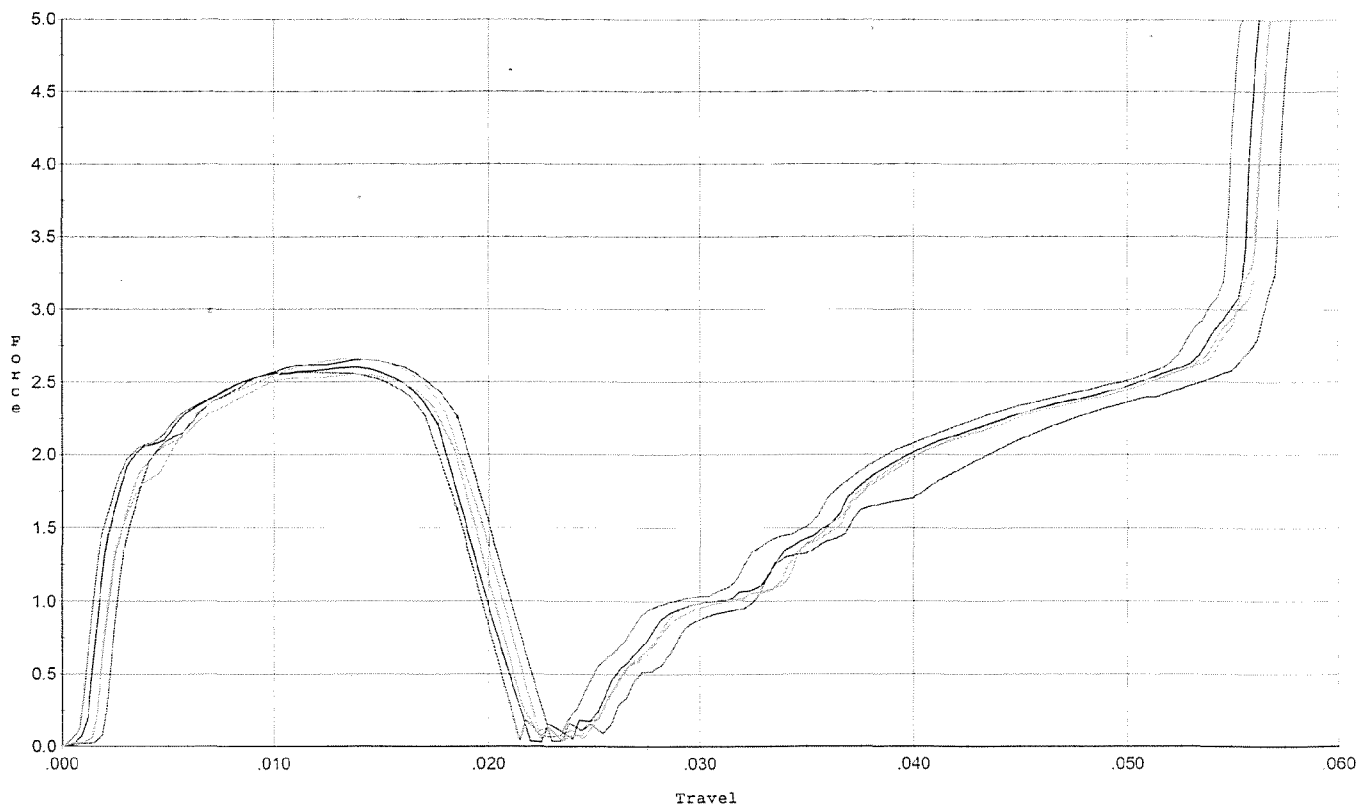
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.022	0.00	0.039	0.061		Set Trigger
2	4.138	0.021	0.00	0.039	0.060		Set Trigger
3	4.139	0.021	0.002	0.039	0.061		Set Trigger
4	4.077	0.022	0.00	0.038	0.061		Set Trigger
5	4.028	0.022	0.00	0.039	0.060		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



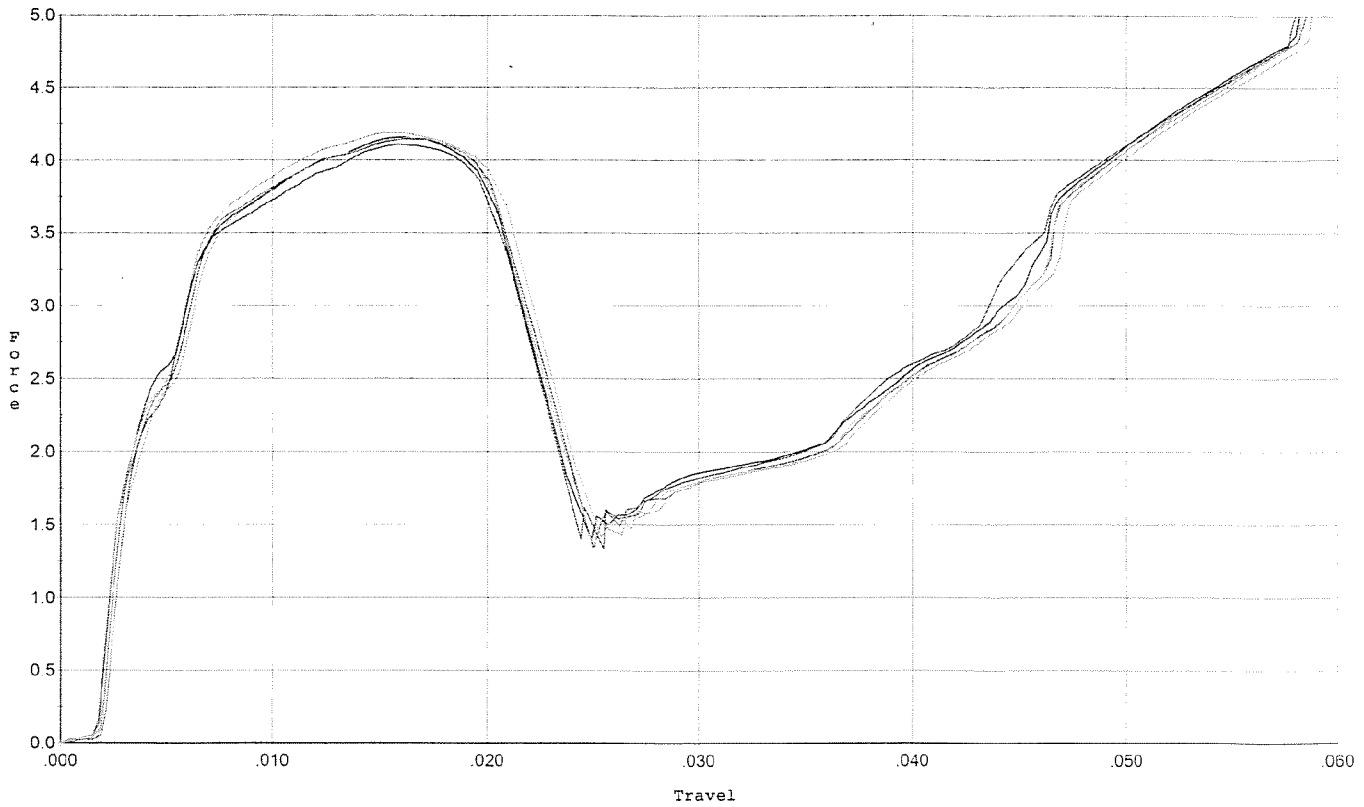
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.019	0.002	0.043	0.036		Set Trigger
2	2.599	0.018	0.00	0.042	0.035		Set Trigger
3	2.564	0.019	0.00	0.041	0.037		Set Trigger
4	2.658	0.020	0.00	0.042	0.038		Set Trigger
5	2.554	0.018	0.00	0.042	0.035		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.021	0.00	0.038	0.060		Set Trigger
2	4.154	0.020	0.00	0.038	0.060		Set Trigger
3	4.145	0.022	0.00	0.038	0.065		Set Trigger
4	4.153	0.021	0.00	0.039	0.060		Set Trigger
5	4.188	0.020	0.00	0.038	0.060		Set Trigger

A-4.14