

G6810436

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

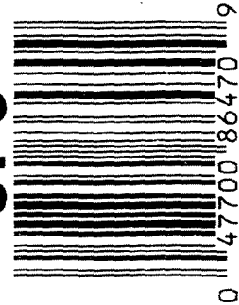
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810436

UPC



GUN SERIAL # G 6810436

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SPD
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SPD
460	CHECK HEADSPACE		2-9-09	SPD
470	DIS-ASSEMBLE ACTION		2-9-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-7-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(SP)</u>	2/13/09	(SP)
490	MAGNAFLUX BOLT		2/13/09	mk
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/18	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-19-09	L 73
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

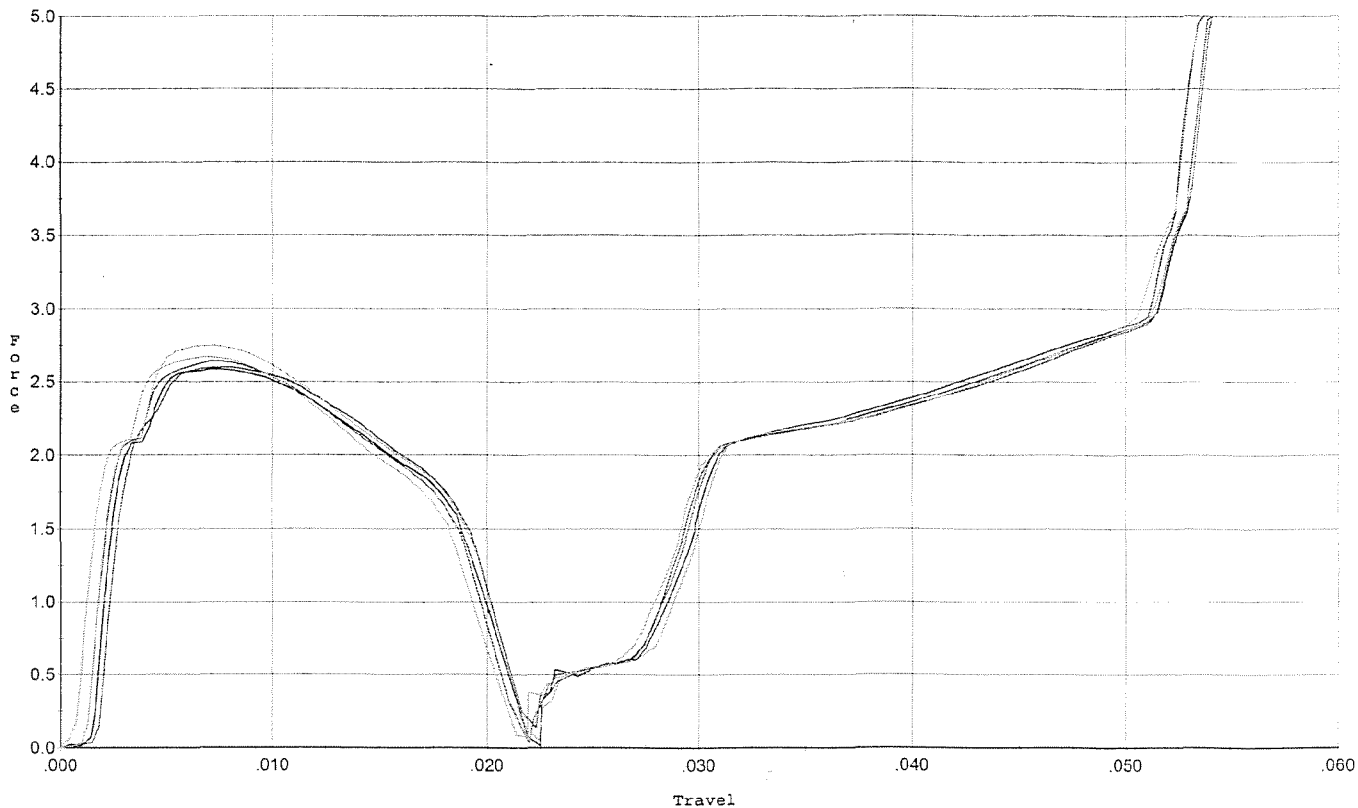
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	2-20-09	RW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-20-09	LP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.002</u> <u>.003</u> <u>.002</u>	2-20-09	LP
	J) ASSEMBLE STOCK		2-19-09	LP
	K) ASSEMBLE SWIVEL STUDS		2-20-09	LP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-19-09	LP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-19-09	SP
670	FINAL INSPECTION A) HEADSPACE		2-20-09	LP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.20</u> <u>2.19</u> <u>2.16</u> <u>2.21</u>	2-20-09	NW
	C) FUNCTION		2-20-09	LP
690	PACK		2-27-09	TK

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



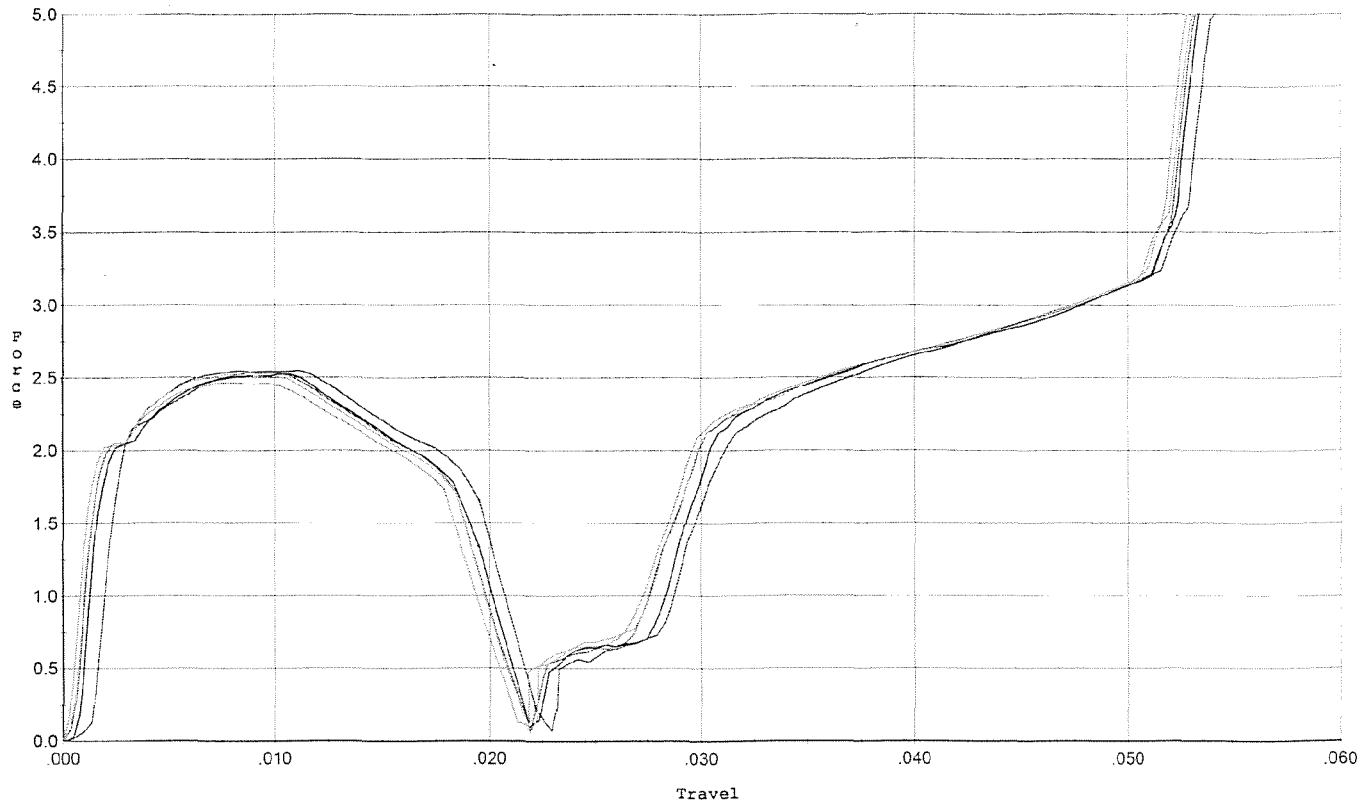
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.019	0.00	0.039	0.036		Set Trigger
2	2.587	0.020	0.00	0.039	0.037		Set Trigger
3	2.642	0.019	0.00	0.039	0.036		Set Trigger
4	2.672	0.018	0.00	0.039	0.036		Set Trigger
5	2.747	0.019	0.00	0.039	0.038		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



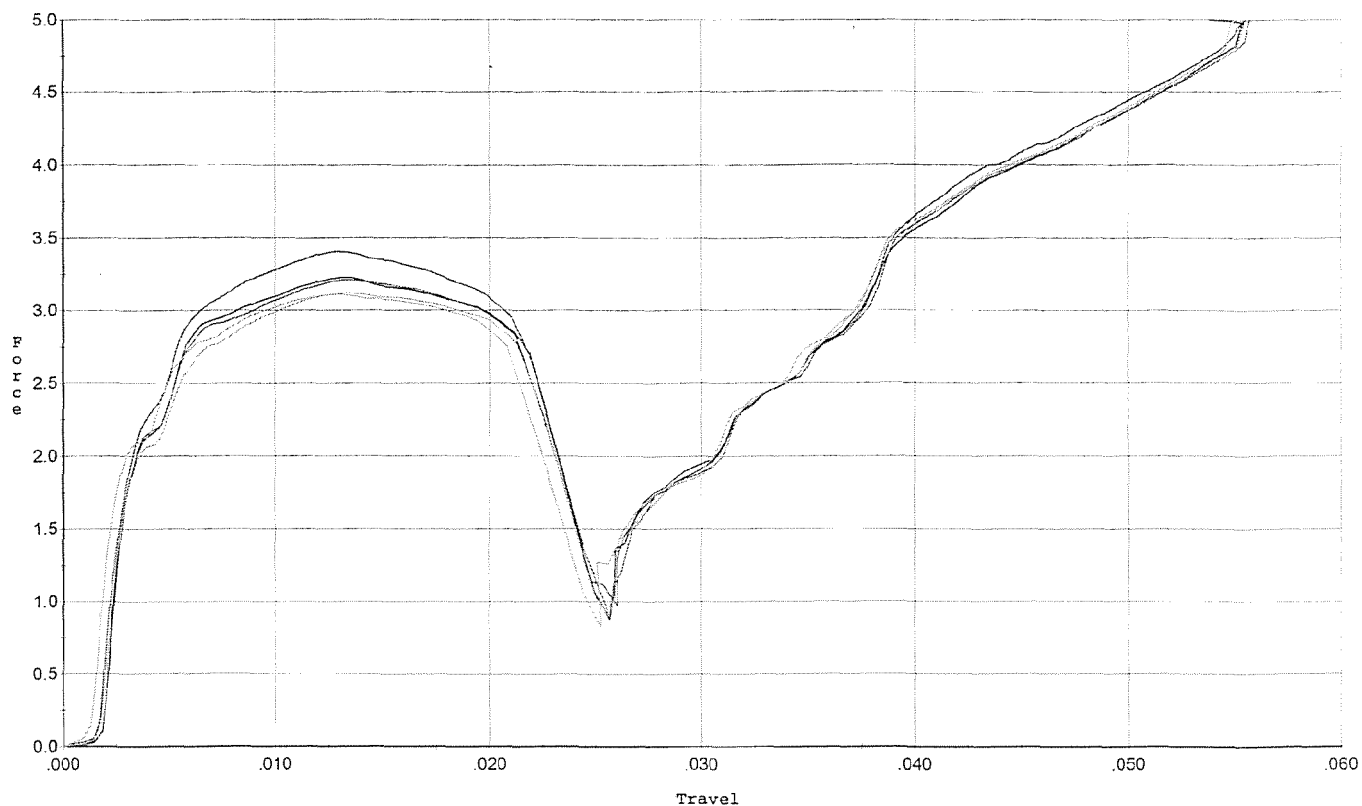
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.548	0.019	0.00	0.038	0.038		Set Trigger
2	2.526	0.019	0.00	0.038	0.038		Set Trigger
3	2.543	0.018	0.00	0.038	0.037		Set Trigger
4	2.524	0.018	0.00	0.038	0.037		Set Trigger
5	2.464	0.018	0.00	0.038	0.035		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



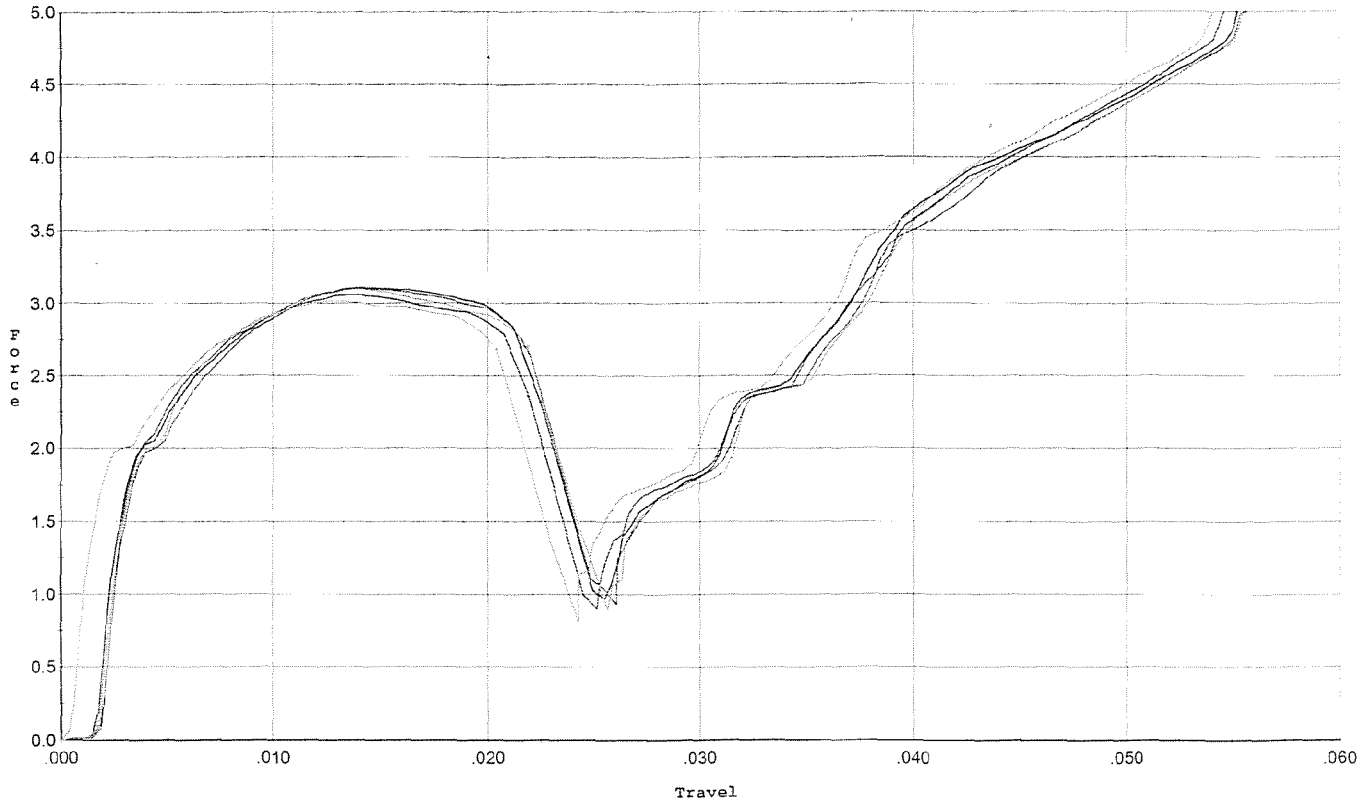
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.405	0.022	0.00	0.035	0.056		Set Trigger
2	3.225	0.023	0.00	0.035	0.055		Set Trigger
3	3.209	0.022	0.00	0.035	0.053		Set Trigger
4	3.112	0.022	0.00	0.035	0.054		Set Trigger
5	3.120	0.023	0.00	0.035	0.053		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



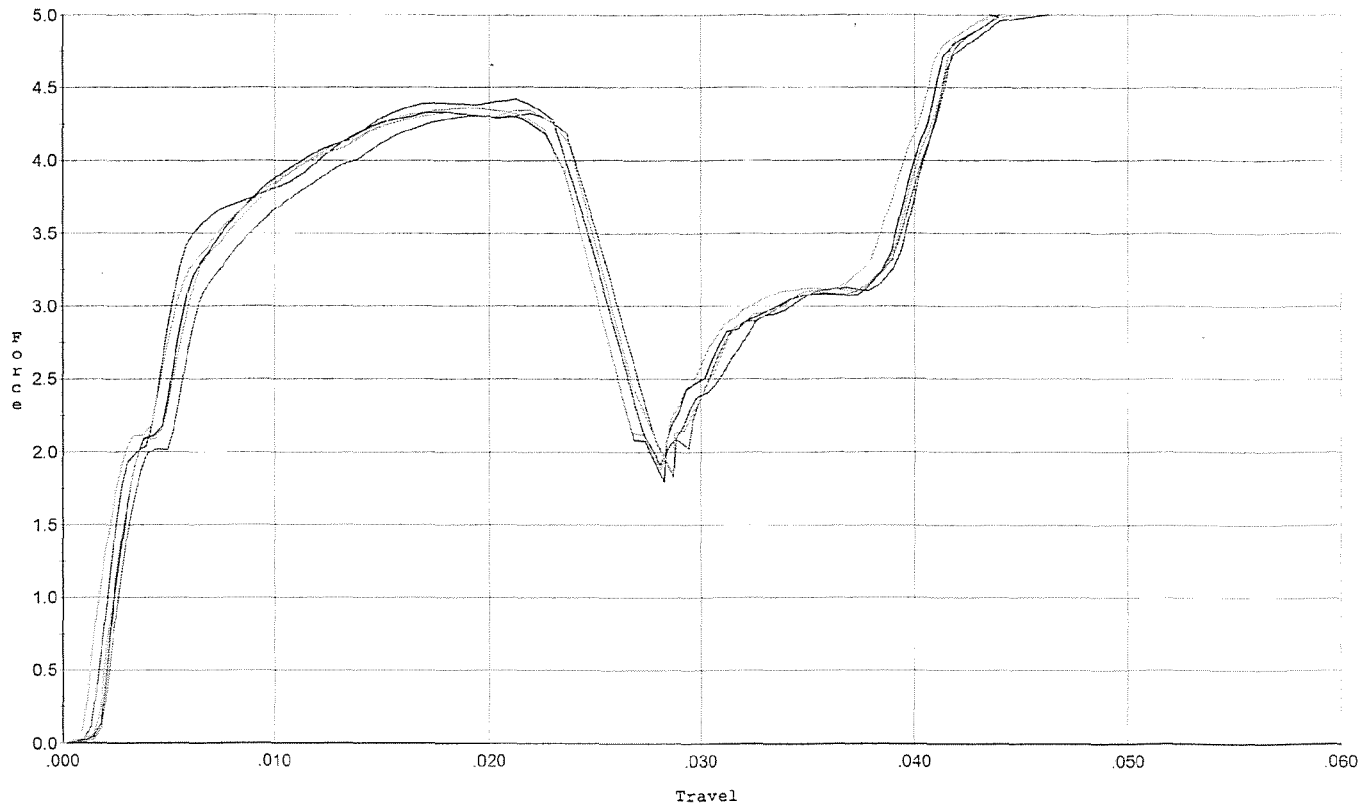
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.022	0.00	0.035	0.050		Set Trigger
2	3.105	0.022	0.00	0.035	0.052		Set Trigger
3	3.100	0.022	0.002	0.036	0.050		Set Trigger
4	3.015	0.020	0.00	0.035	0.049		Set Trigger
5	3.097	0.022	0.00	0.036	0.051		Set Trigger

A-3-07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



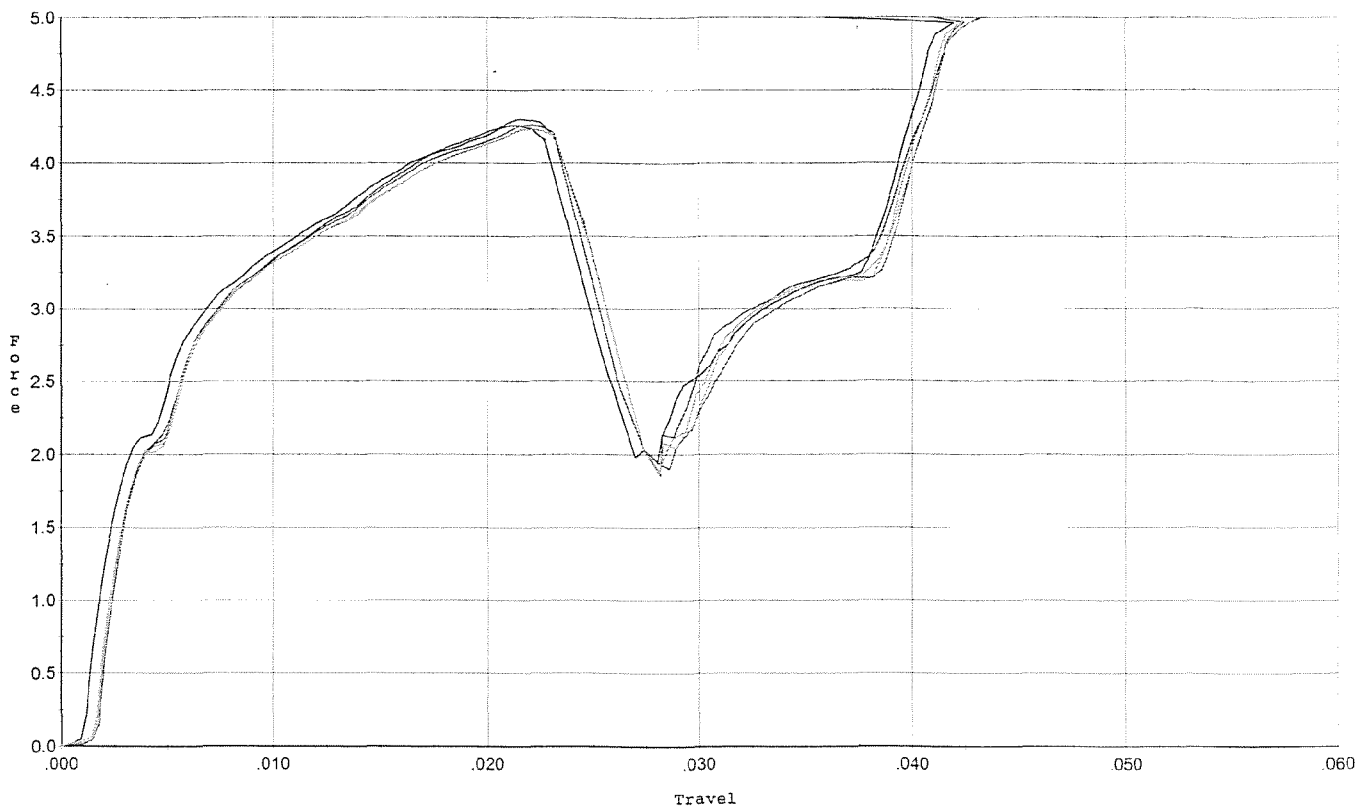
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.420	0.025	0.00	0.031	0.079		Set Trigger
2	4.329	0.024	0.00	0.032	0.073		Set Trigger
3	4.323	0.025	0.00	0.031	0.077		Set Trigger
4	4.328	0.024	0.00	0.032	0.075		Set Trigger
5	4.360	0.024	0.00	0.032	0.075		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



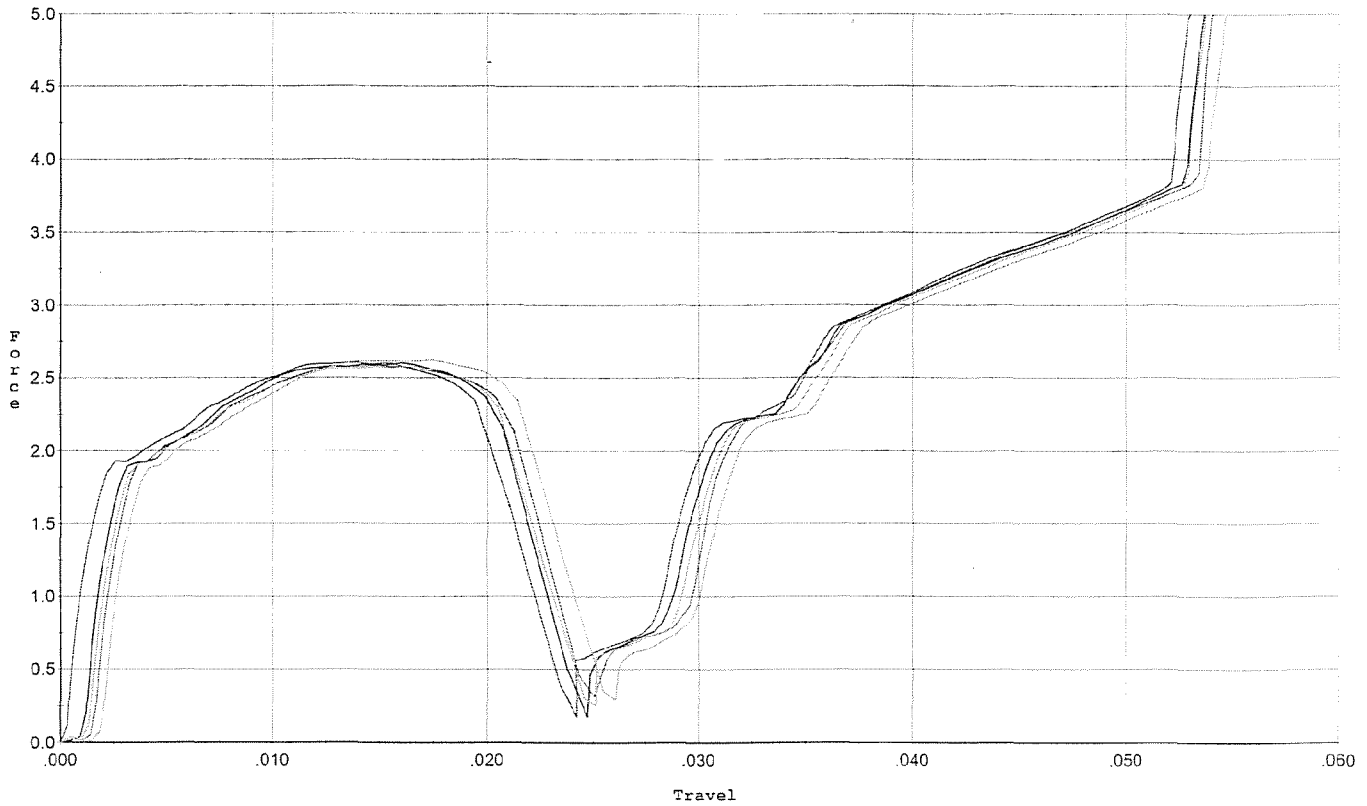
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.302	0.023	0.00	0.032	0.067		Set Trigger
2	4.257	0.023	0.00	0.031	0.067		Set Trigger
3	4.261	0.025	0.00	0.030	0.071		Set Trigger
4	4.233	0.025	0.00	0.031	0.071		Set Trigger
5	4.232	0.025	0.00	0.030	0.072		Set Trigger

A-4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



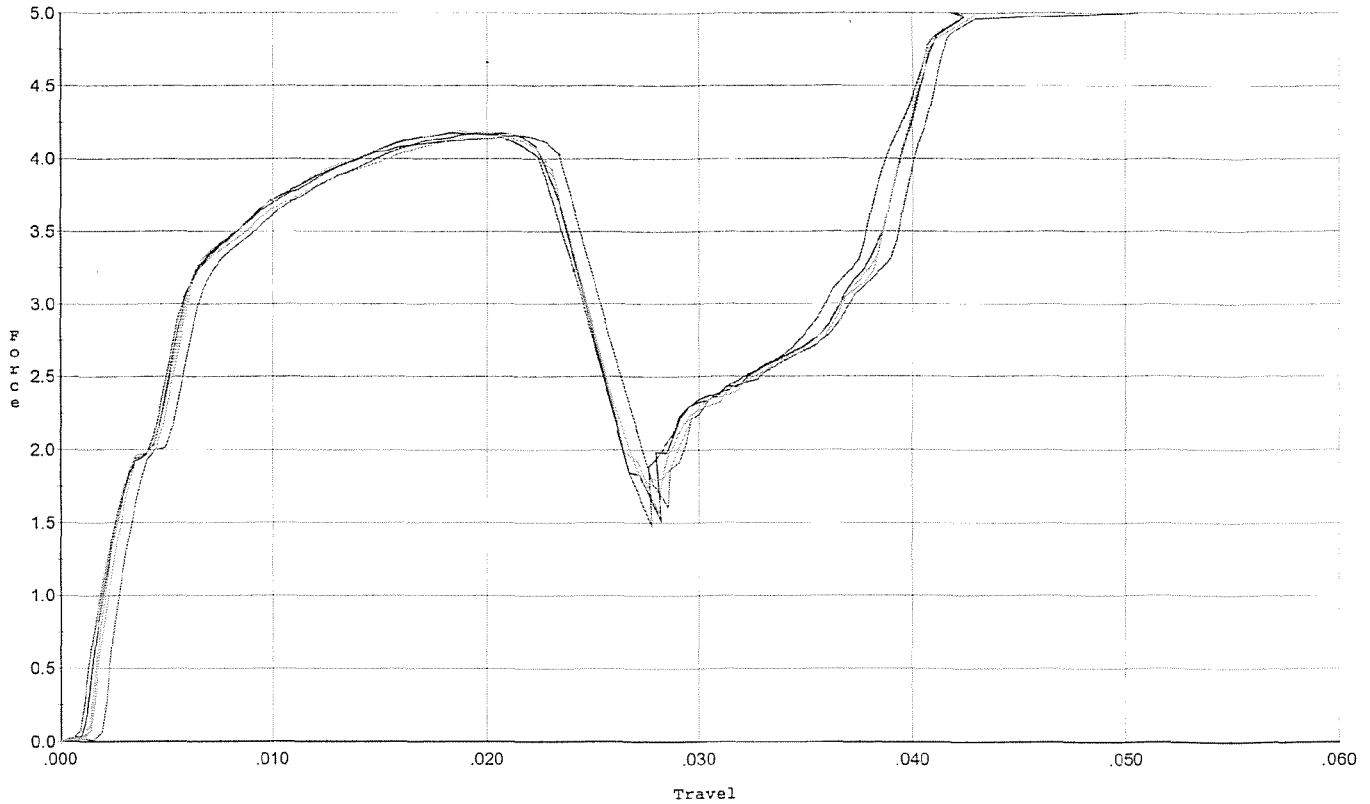
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.605	0.021	0.00	0.035	0.044		Set Trigger
2	2.601	0.021	0.00	0.036	0.042		Set Trigger
3	2.584	0.021	0.00	0.036	0.042		Set Trigger
4	2.577	0.020	0.00	0.036	0.041		Set Trigger
5	2.620	0.021	0.002	0.036	0.042		Set Trigger

A-2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.024	0.00	0.031	0.073		Set Trigger
2	4.174	0.023	0.00	0.031	0.071		Set Trigger
3	4.168	0.023	0.002	0.031	0.069		Set Trigger
4	4.145	0.023	0.00	0.031	0.069		Set Trigger
5	4.189	0.023	0.00	0.031	0.070		Set Trigger

A 4.16