

G6810439

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



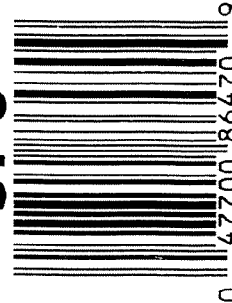
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6810439

UPC



BM FORM

GUN SERIAL #

G 6810439

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-9-09	RT
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	HS
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/18	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-19-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

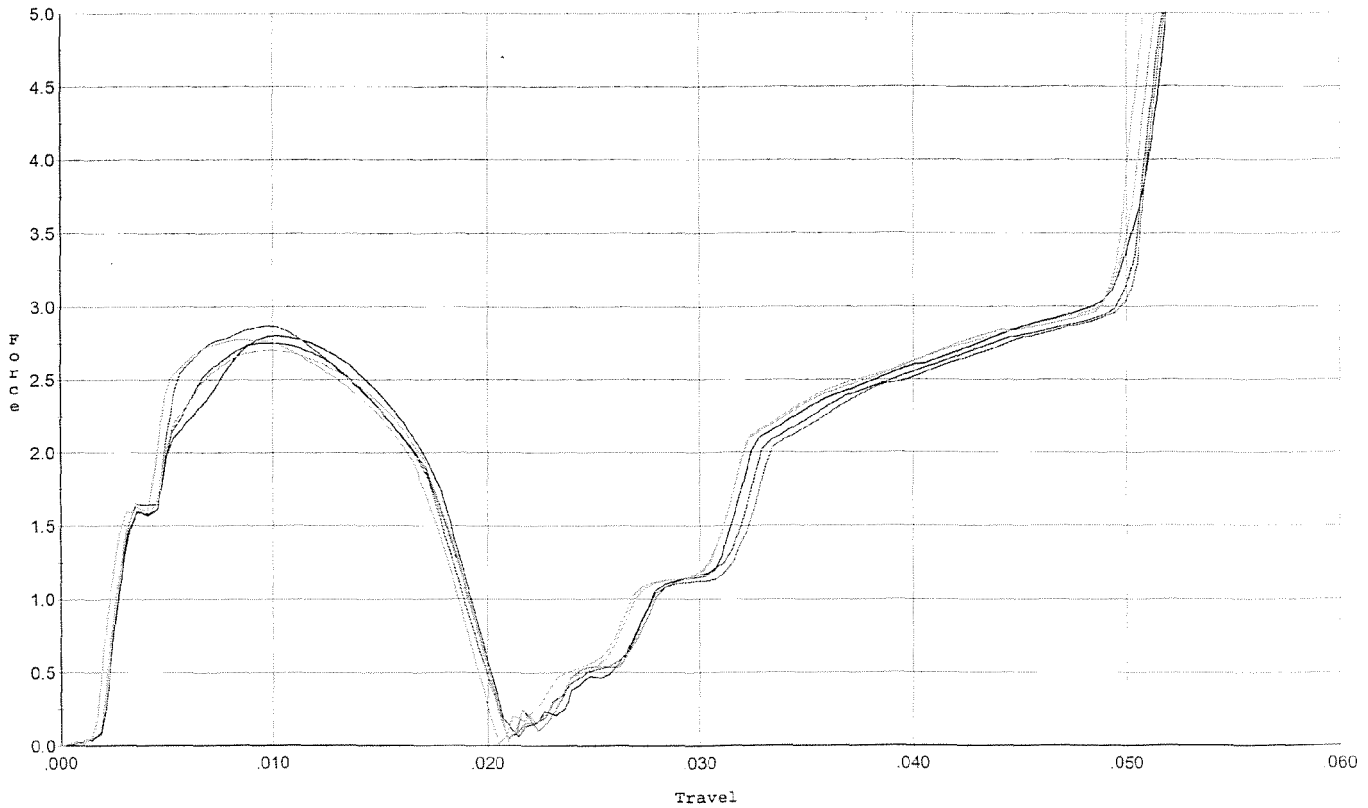
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-26-09	R N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.0</u>	2-26-09	R N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	2-26-09	R N
	J) ASSEMBLE STOCK		2-19-09	R N
	K) ASSEMBLE SWIVEL STUDS		2-26-09	R N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-19-09	R N
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-19-09	R N
670	FINAL INSPECTION A) HEADSPACE		2-26-09	R N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.51</u> <u>2.38</u> <u>2.39</u> <u>2.37</u>	2-23-09	R N
	C) FUNCTION		2-26-09	R N
690	PACK		2/3/09	F N

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



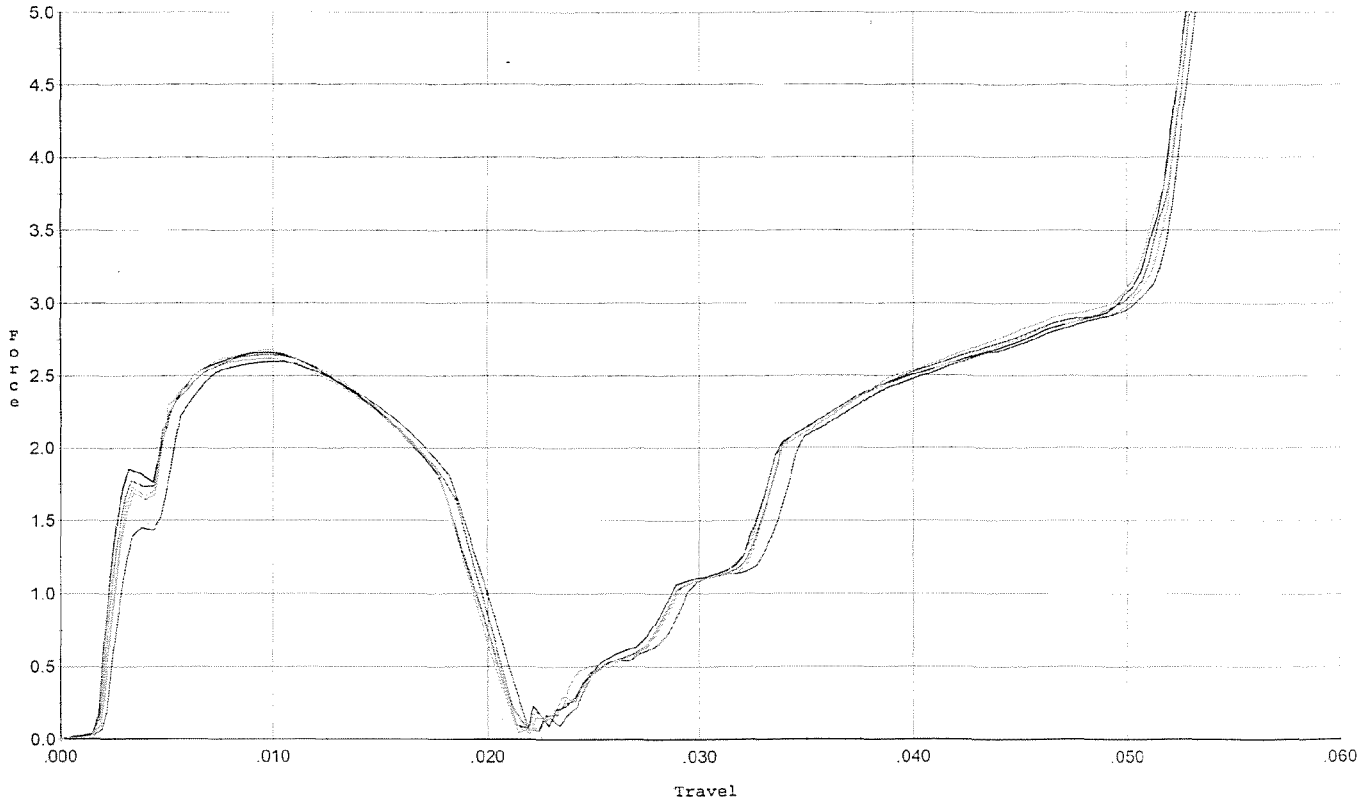
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.751	0.019	0.00	0.038	0.034		Set Trigger
2	2.804	0.018	0.00	0.038	0.034		Set Trigger
3	2.872	0.017	0.005	0.038	0.033		Set Trigger
4	2.776	0.018	0.00	0.037	0.034		Set Trigger
5	2.707	0.018	0.002	0.037	0.034		Set Trigger

1A-2-78

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



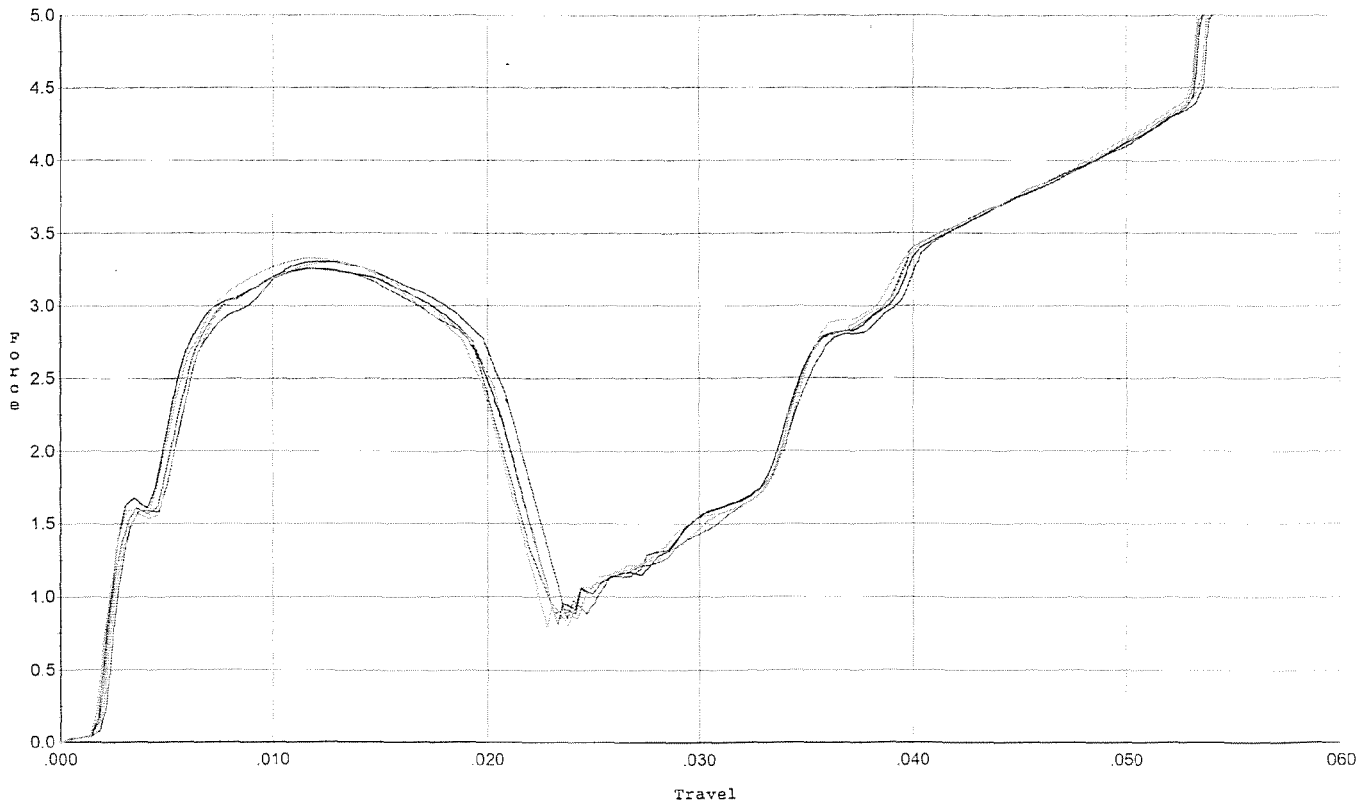
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.020	0.00	0.038	0.036		Set Trigger
2	2.661	0.018	0.00	0.039	0.034		Set Trigger
3	2.646	0.018	0.00	0.038	0.035		Set Trigger
4	2.619	0.019	0.00	0.038	0.036		Set Trigger
5	2.676	0.018	0.00	0.039	0.033		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



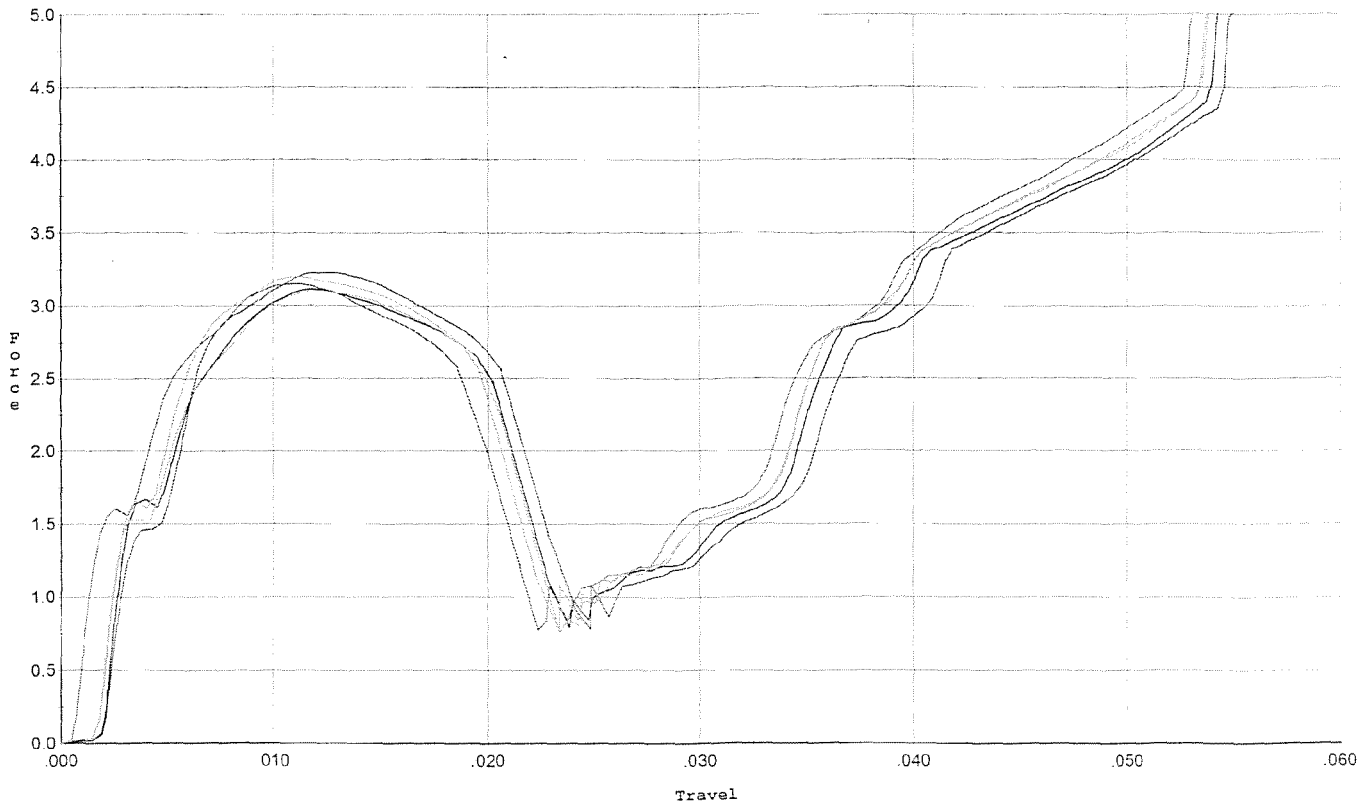
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.307	0.021	0.00	0.036	0.048		Set Trigger
2	3.253	0.021	0.00	0.035	0.048		Set Trigger
3	3.258	0.019	0.00	0.036	0.044		Set Trigger
4	3.328	0.020	0.004	0.036	0.046		Set Trigger
5	3.298	0.020	0.00	0.036	0.046		Set Trigger

A-3-28

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 2/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



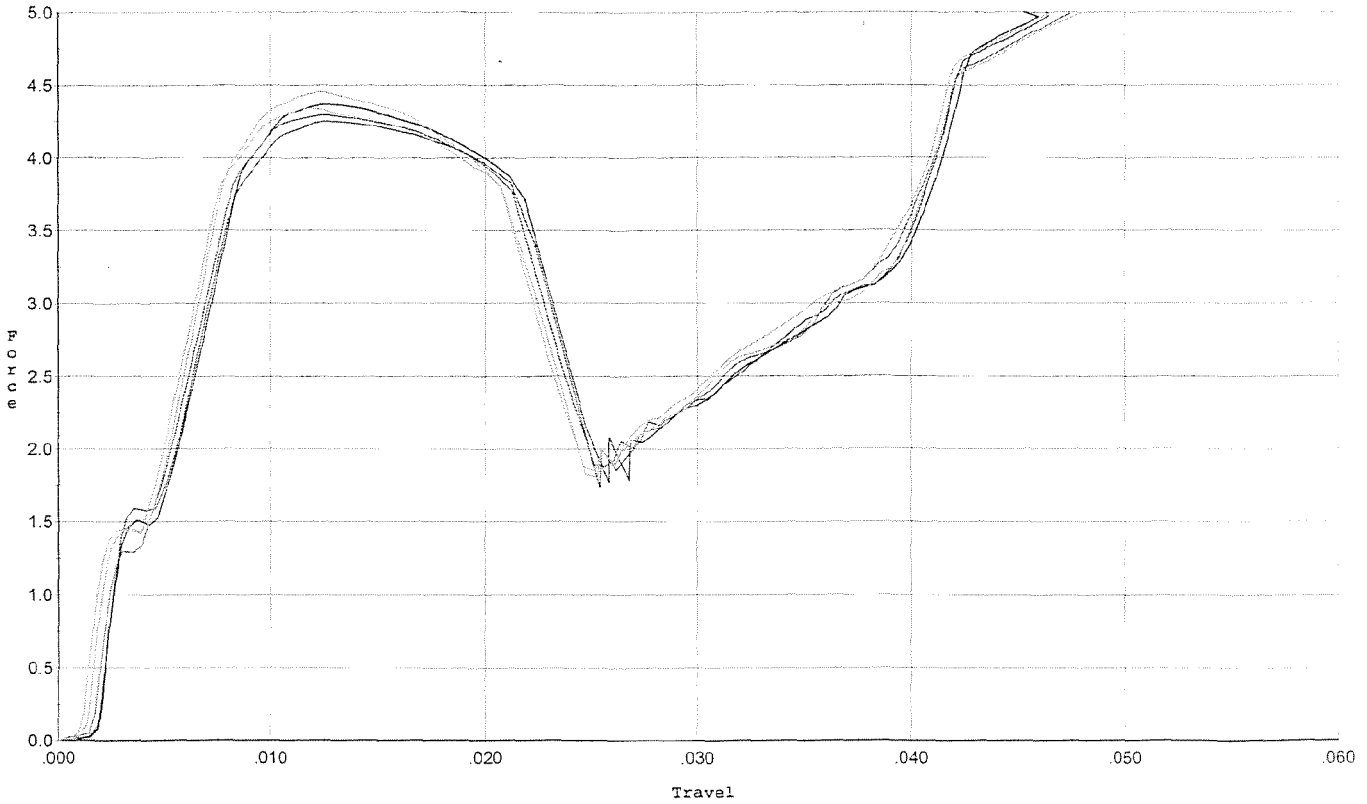
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.227	0.021	0.002	0.037	0.046		Set Trigger
2	3.115	0.020	0.002	0.036	0.044		Set Trigger
3	3.152	0.020	0.00	0.036	0.046		Set Trigger
4	3.105	0.021	0.004	0.036	0.045		Set Trigger
5	3.199	0.020	0.00	0.036	0.045		Set Trigger

1A-3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lb ini +/- 1.0 lb



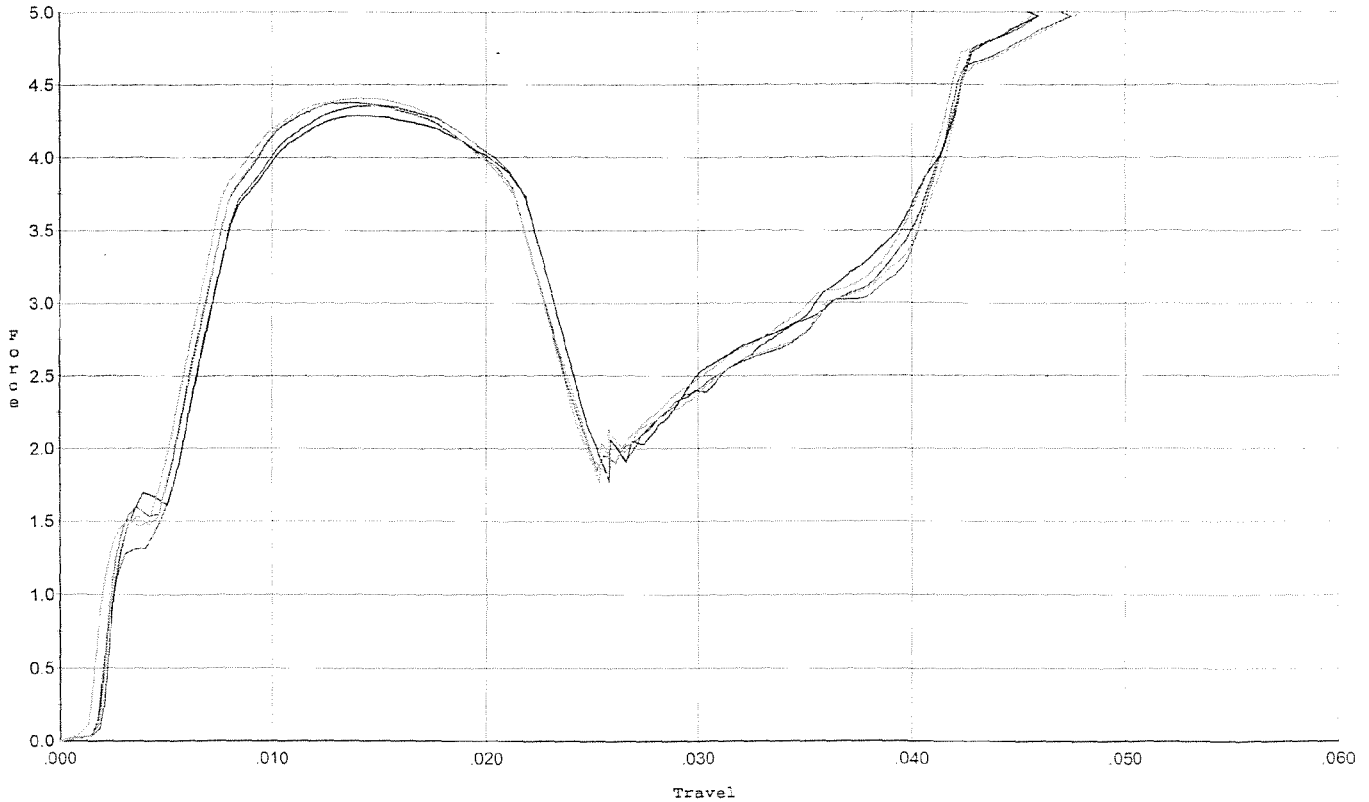
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.252	0.022	0.00	0.033	0.065		Set Trigger
2	4.370	0.022	0.00	0.033	0.064		Set Trigger
3	4.295	0.021	0.00	0.034	0.062		Set Trigger
4	4.343	0.021	0.004	0.034	0.062		Set Trigger
5	4.455	0.022	0.00	0.033	0.067		Set Trigger

A-434

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lb after 20 cycles+/- 1.0 lb



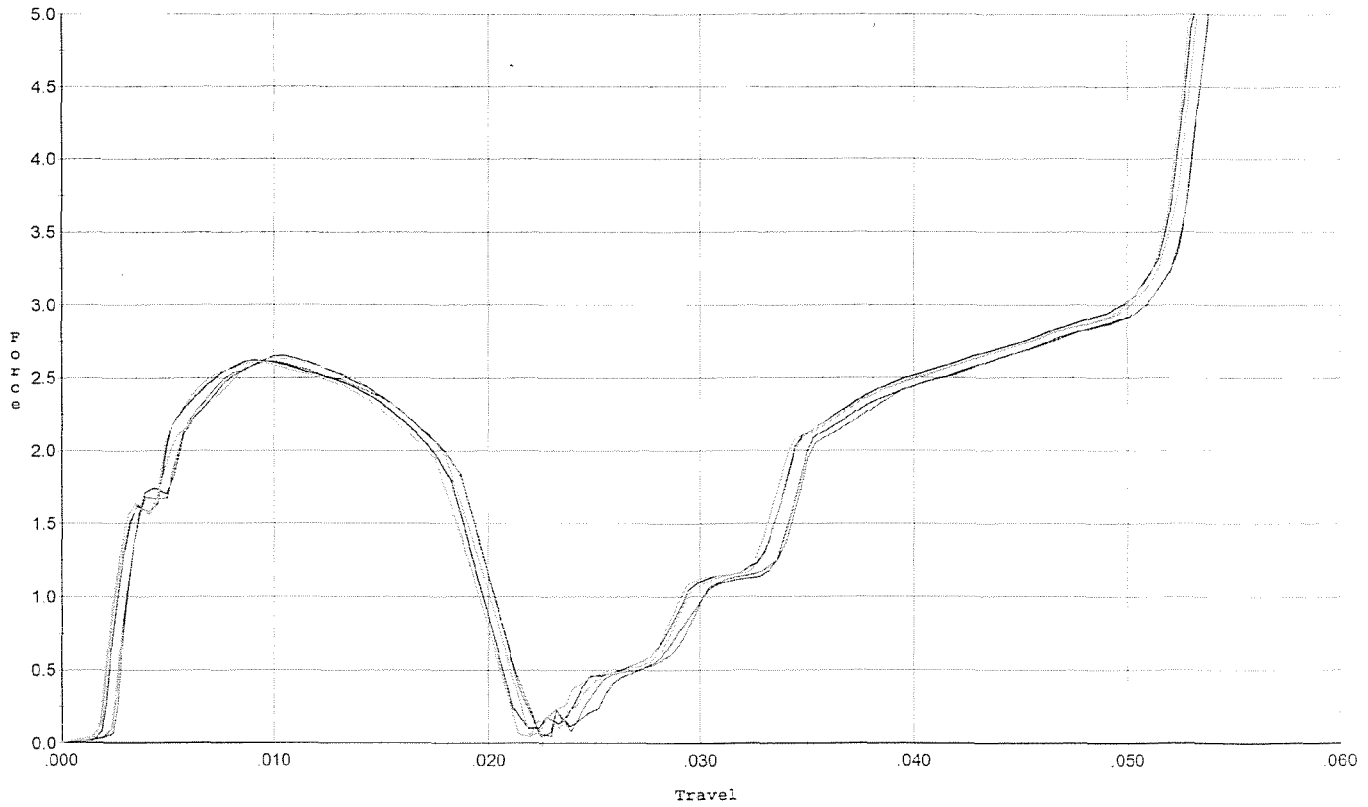
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.355	0.022	0.00	0.033	0.064		Set Trigger
2	4.286	0.022	0.005	0.033	0.063		Set Trigger
3	4.380	0.021	0.00	0.033	0.063		Set Trigger
4	4.369	0.021	0.00	0.034	0.063		Set Trigger
5	4.407	0.021	0.00	0.033	0.064		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



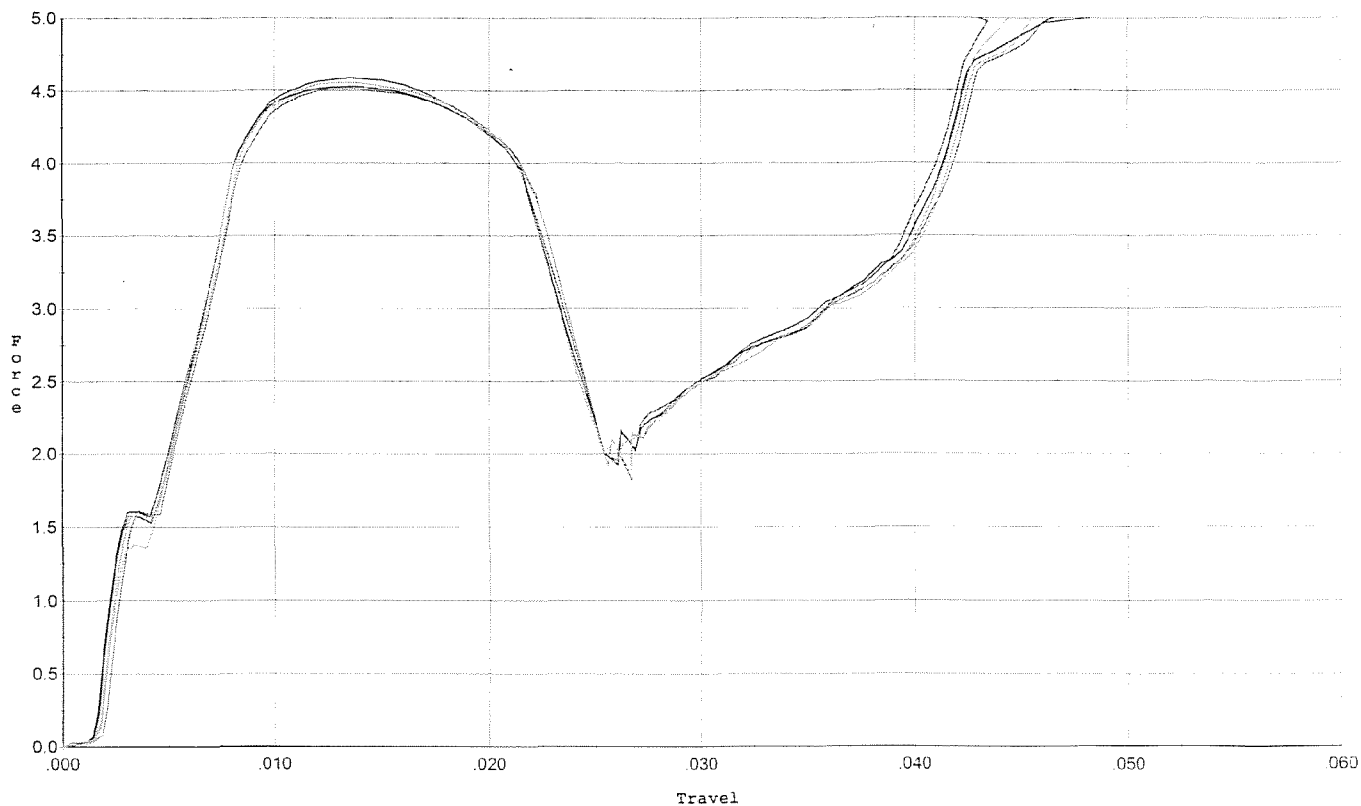
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.654	0.019	0.003	0.039	0.034		Set Trigger
2	2.623	0.018	0.002	0.038	0.034		Set Trigger
3	2.614	0.019	0.00	0.039	0.034		Set Trigger
4	2.638	0.020	0.00	0.038	0.036		Set Trigger
5	2.608	0.019	0.00	0.038	0.035		Set Trigger

A 2.62
2.62 cms

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.591	0.023	0.004	0.032	0.073		Set Trigger
2	4.528	0.021	0.004	0.033	0.067		Set Trigger
3	4.515	0.022	0.005	0.033	0.068		Set Trigger
4	4.556	0.022	0.00	0.033	0.069		Set Trigger
5	4.524	0.022	0.00	0.033	0.067		Set Trigger

A - 4.54