

G6810442

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

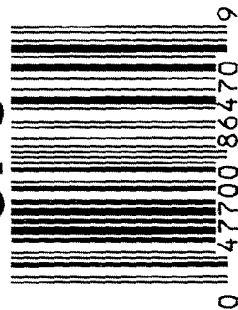
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6810442

UPC



GUN SERIAL #

G 6810442

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-9-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	2/13/09	(H)
490	MAGNAFLUX BOLT		2/13/09	mk
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-19-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

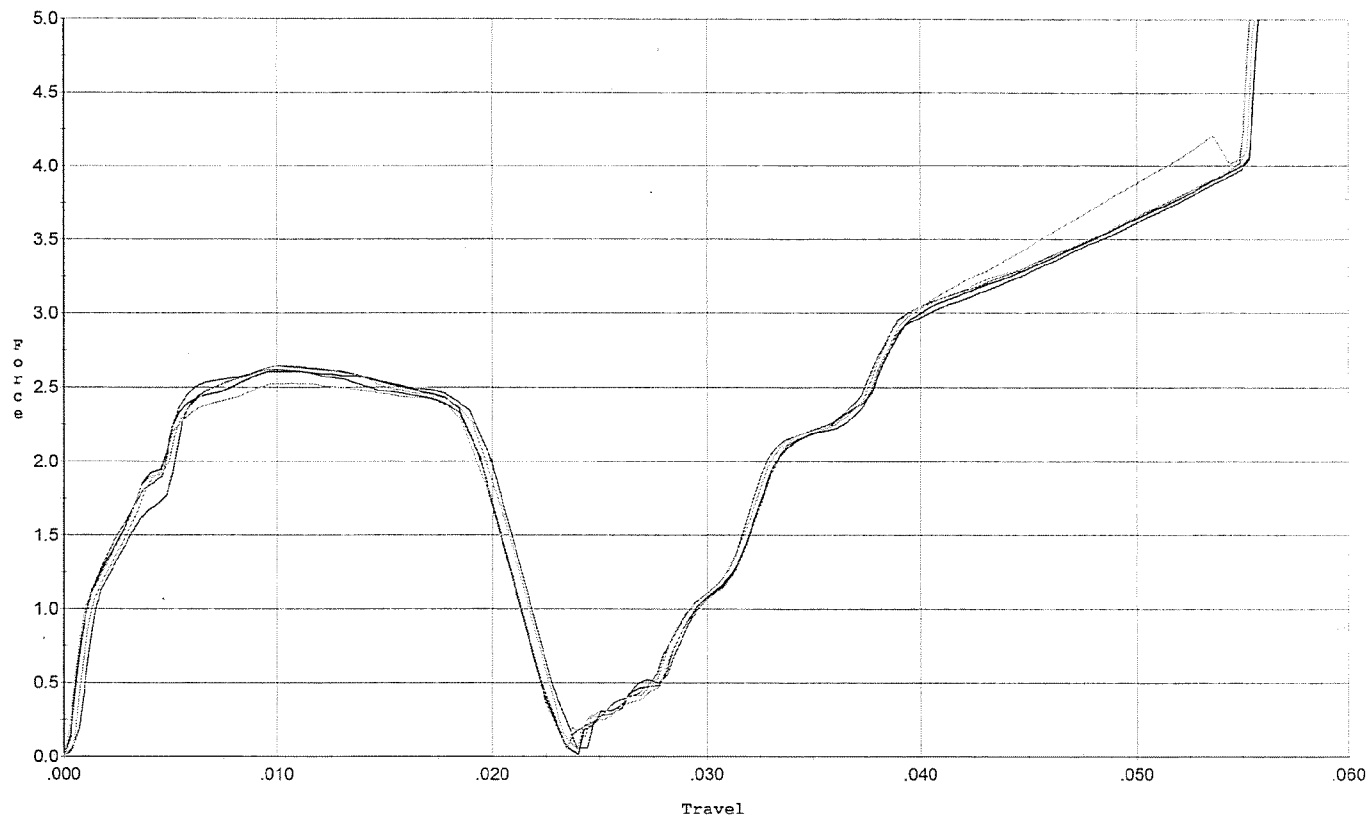
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>30</u>	2-26-09	R.D.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>40</u> <u>40</u>	2-26-09	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-26-09	L. J.
	J) ASSEMBLE STOCK		2-19-09	RP
	K) ASSEMBLE SWIVEL STUDS		2-26-09	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-24-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-24-09	RP
670	FINAL INSPECTION A) HEADSPACE		2-26-09	L.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.46</u> <u>2.44</u> <u>2.50</u> <u>2.42</u>	2-25-09	WN
	C) FUNCTION		2-26-09	R.D.
690	PACK		3/3/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini @ +/- .50 lb



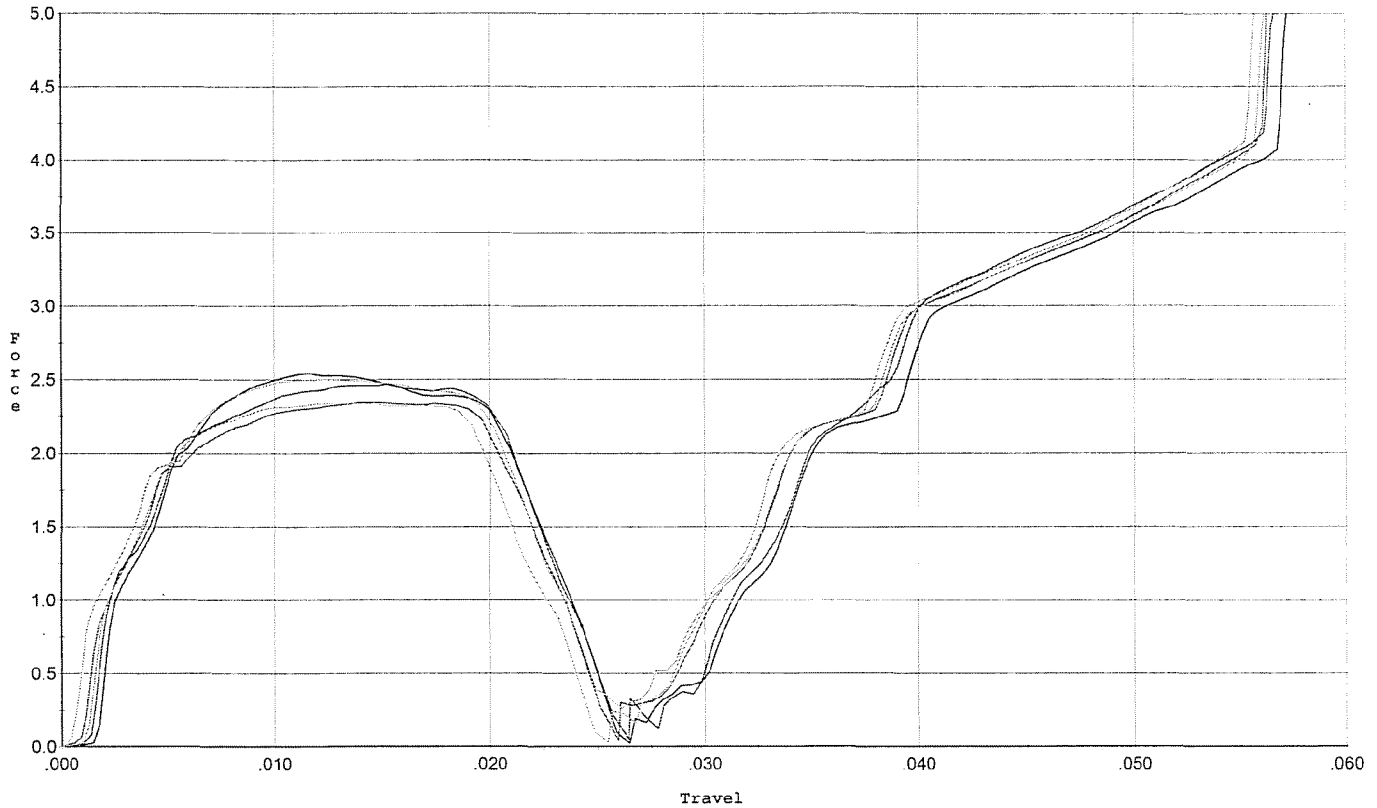
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.644	0.020	0.00	0.038	0.040		Set Trigger
2	2.606	0.019	0.00	0.039	0.040		Set Trigger
3	2.619	0.019	0.00	0.038	0.040		Set Trigger
4	2.645	0.021	0.00	0.038	0.042		Set Trigger
5	2.527	0.020	0.00	0.038	0.040		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



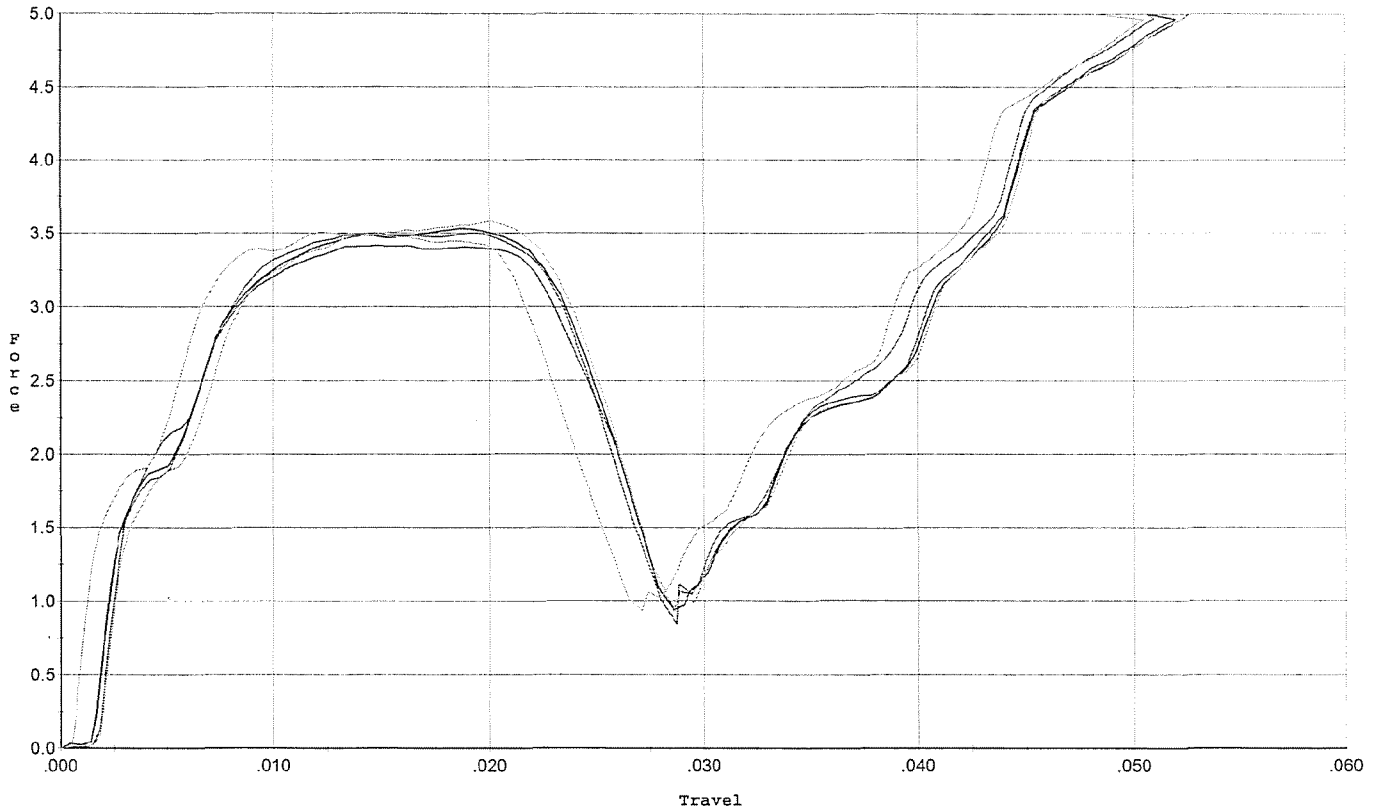
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.468	0.024	0.00	0.037	0.045		Set Trigger
2	2.543	0.024	0.00	0.038	0.045		Set Trigger
3	2.347	0.024	0.00	0.037	0.042		Set Trigger
4	2.339	0.023	0.00	0.038	0.042		Set Trigger
5	2.502	0.023	0.00	0.037	0.044		Set Trigger

A.2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



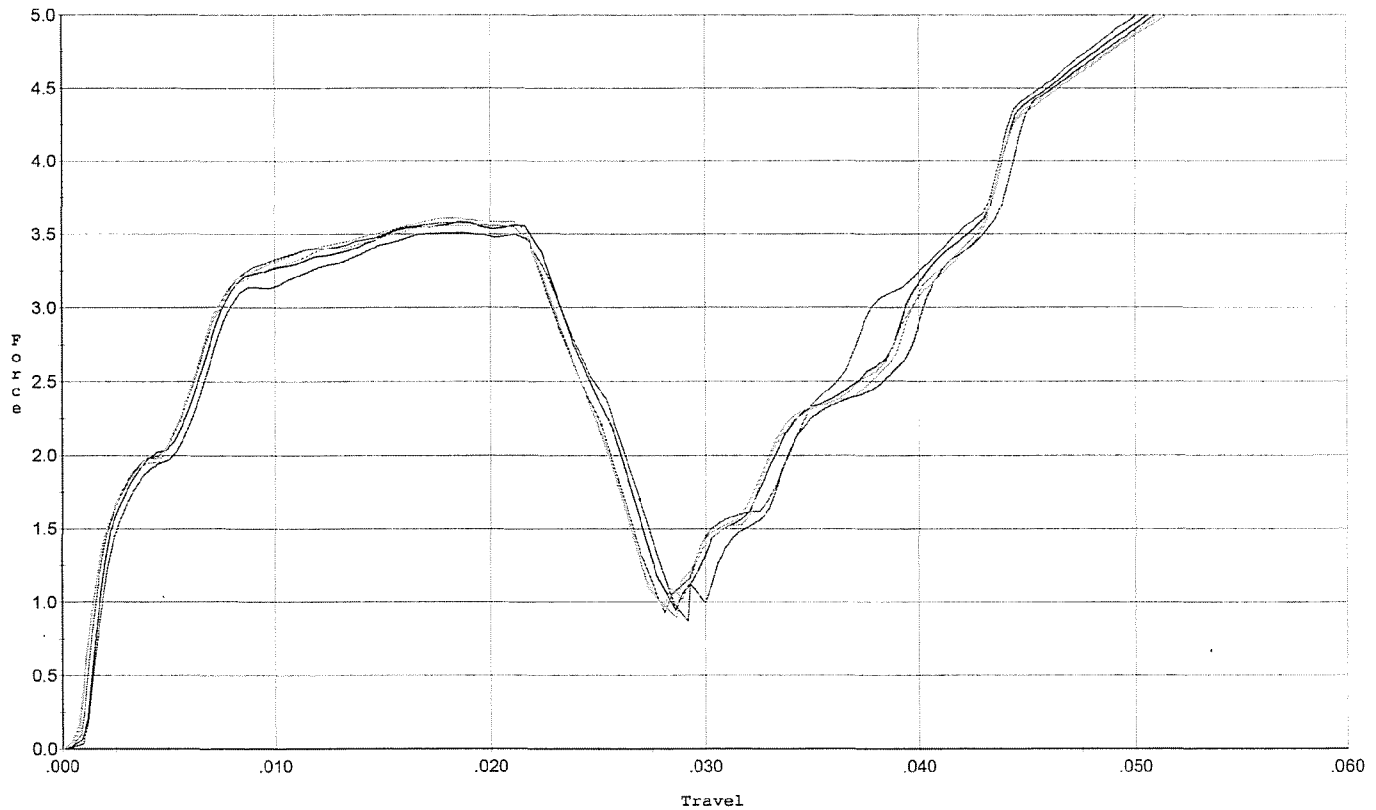
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.418	0.026	0.002	0.036	0.065		Set Trigger
2	3.532	0.026	0.00	0.036	0.066		Set Trigger
3	3.501	0.025	0.00	0.036	0.064		Set Trigger
4	3.582	0.025	0.002	0.036	0.065		Set Trigger
5	3.507	0.022	0.00	0.037	0.059		Set Trigger

A.3-50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



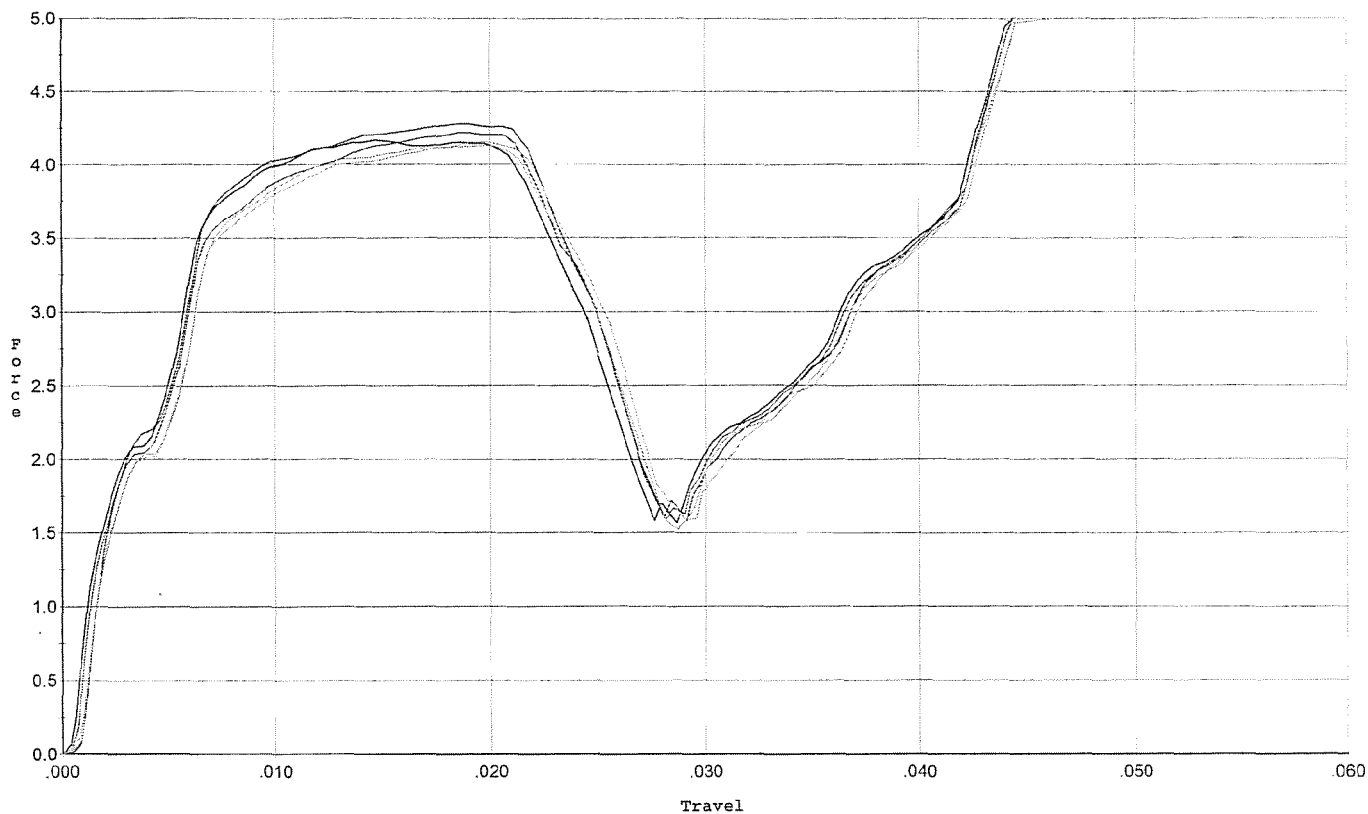
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.511	0.027	0.00	0.035	0.069		Set Trigger
2	3.581	0.026	0.00	0.035	0.068		Set Trigger
3	3.574	0.025	0.00	0.035	0.067		Set Trigger
4	3.565	0.025	0.00	0.035	0.067		Set Trigger
5	3.611	0.025	0.00	0.035	0.068		Set Trigger

A-3.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



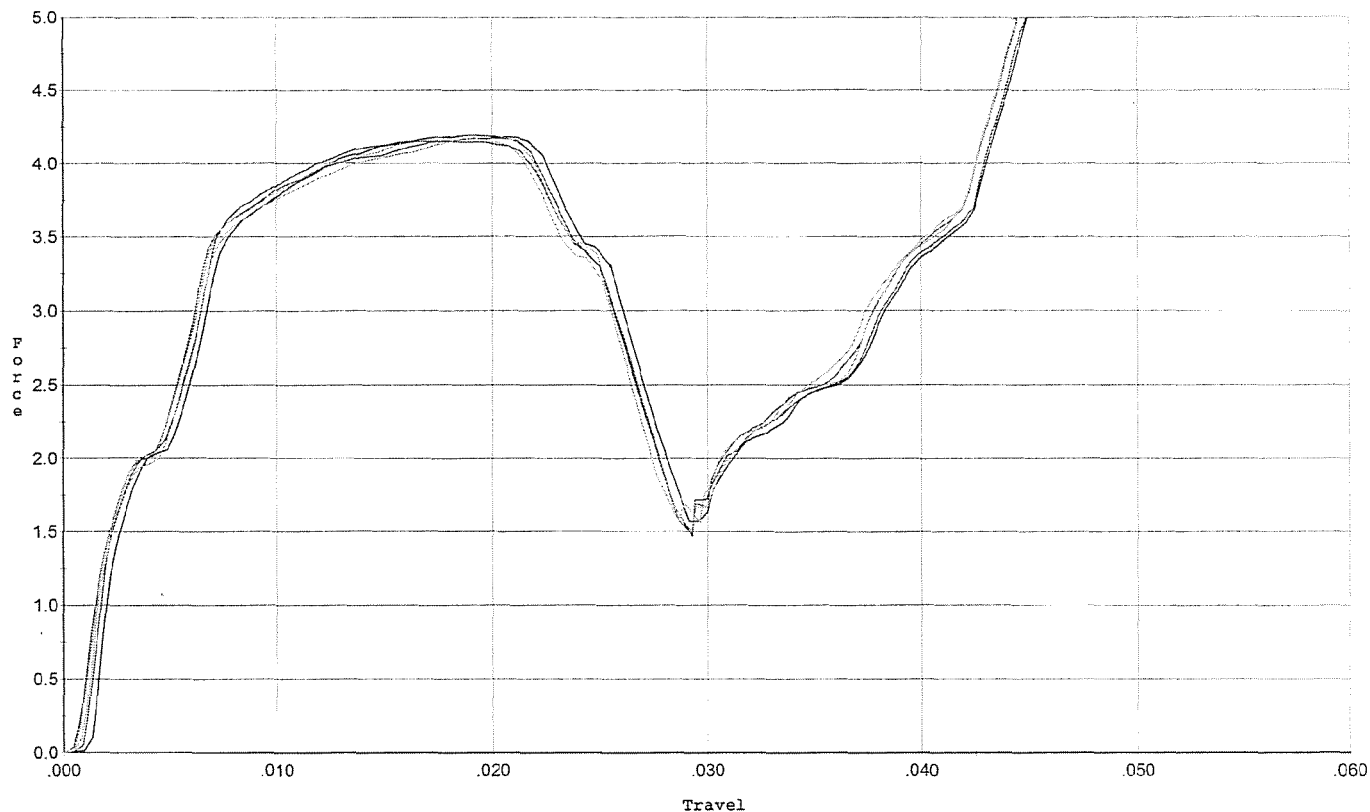
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.277	0.025	0.00	0.030	0.079		Set Trigger
2	4.167	0.025	0.00	0.030	0.077		Set Trigger
3	4.218	0.025	0.00	0.030	0.077		Set Trigger
4	4.158	0.026	0.00	0.030	0.078		Set Trigger
5	4.128	0.025	0.00	0.030	0.075		Set Trigger

A-4-19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



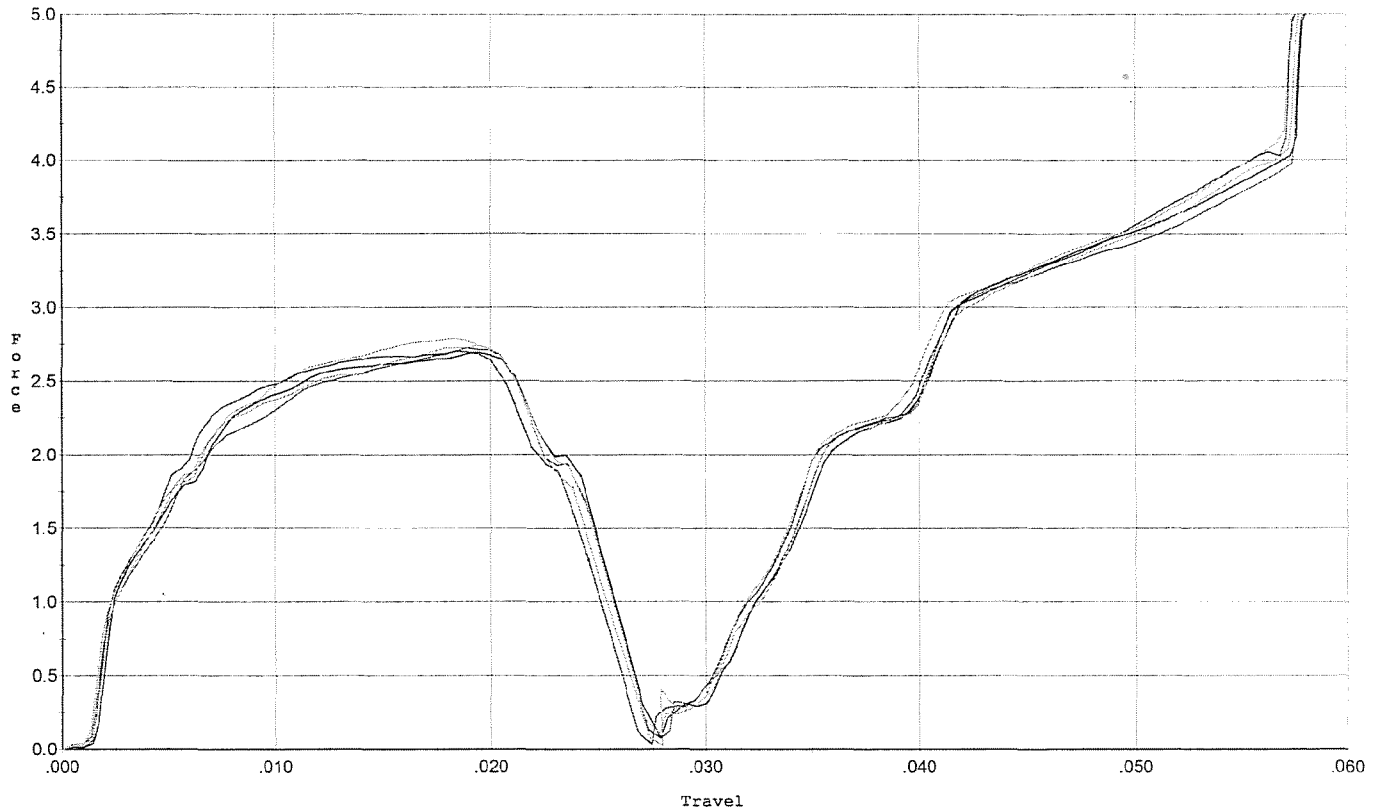
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.027	0.00	0.031	0.081		Set Trigger
2	4.191	0.025	0.00	0.031	0.077		Set Trigger
3	4.150	0.027	0.00	0.031	0.082		Set Trigger
4	4.197	0.026	0.00	0.031	0.081		Set Trigger
5	4.172	0.025	0.00	0.031	0.076		Set Trigger

A.4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



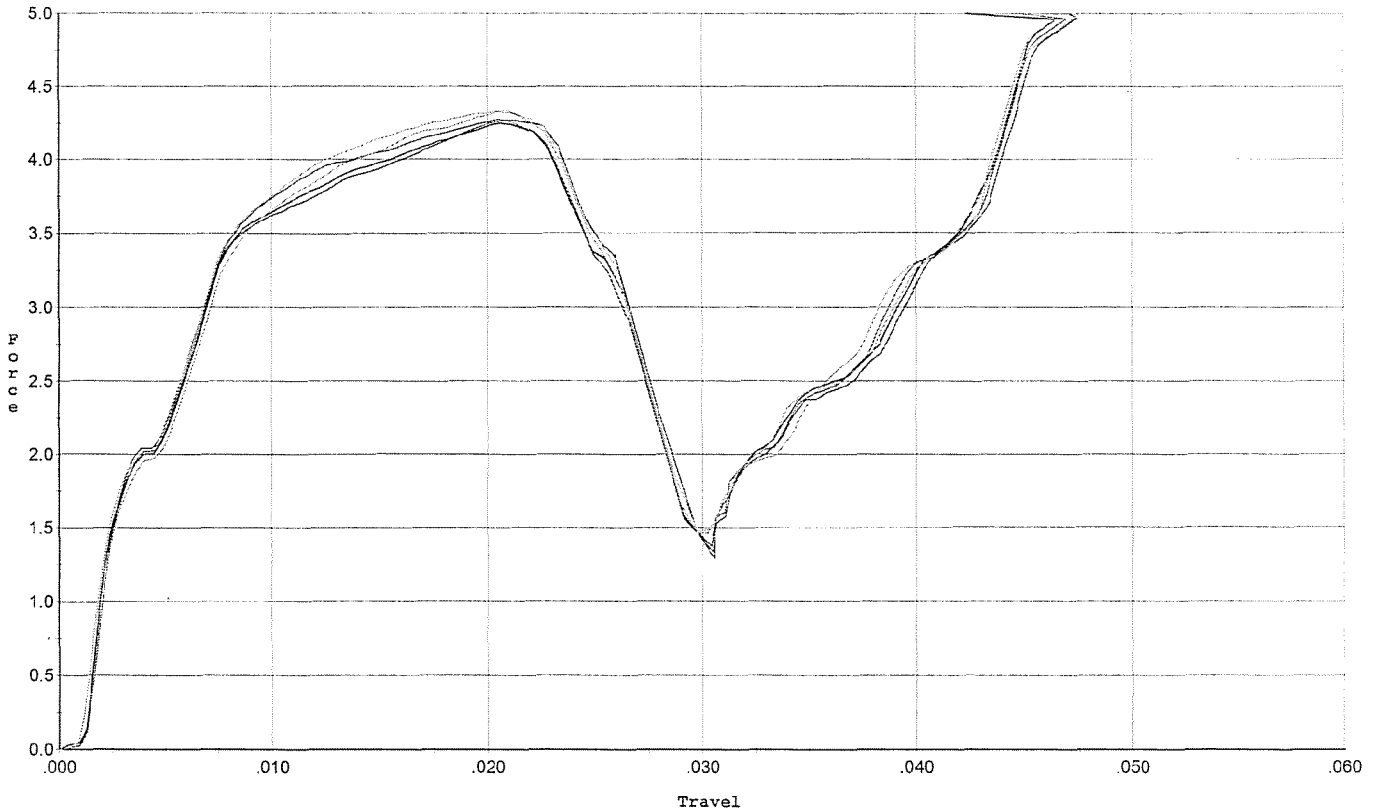
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.699	0.025	0.00	0.038	0.049		Set Trigger
2	2.693	0.024	0.00	0.038	0.047		Set Trigger
3	2.722	0.025	0.00	0.038	0.047		Set Trigger
4	2.739	0.024	0.00	0.037	0.048		Set Trigger
5	2.789	0.024	0.00	0.038	0.048		Set Trigger

A-2.72

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for tsrget & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.268	0.026	0.00	0.033	0.078		Set Trigger
2	4.247	0.026	0.00	0.033	0.079		Set Trigger
3	4.275	0.027	0.00	0.033	0.081		Set Trigger
4	4.338	0.026	0.00	0.033	0.081		Set Trigger
5	4.326	0.026	0.00	0.033	0.079		Set Trigger

A-4.29