

66810444

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

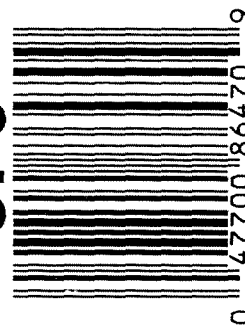


BM FORM

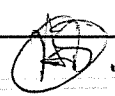
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810444**UPC**

GUN SERIAL # G6810444

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SPD
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SPD
460	CHECK HEADSPACE		2-5-09	SPD
470	DIS-ASSEMBLE ACTION		2-5-09	SPD
472	SERIALIZE BOLT HANDLE		2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/7/09	SPD
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	SPD
542	APPLY COATINGS (BARREL ACTION)		2-12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-14-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

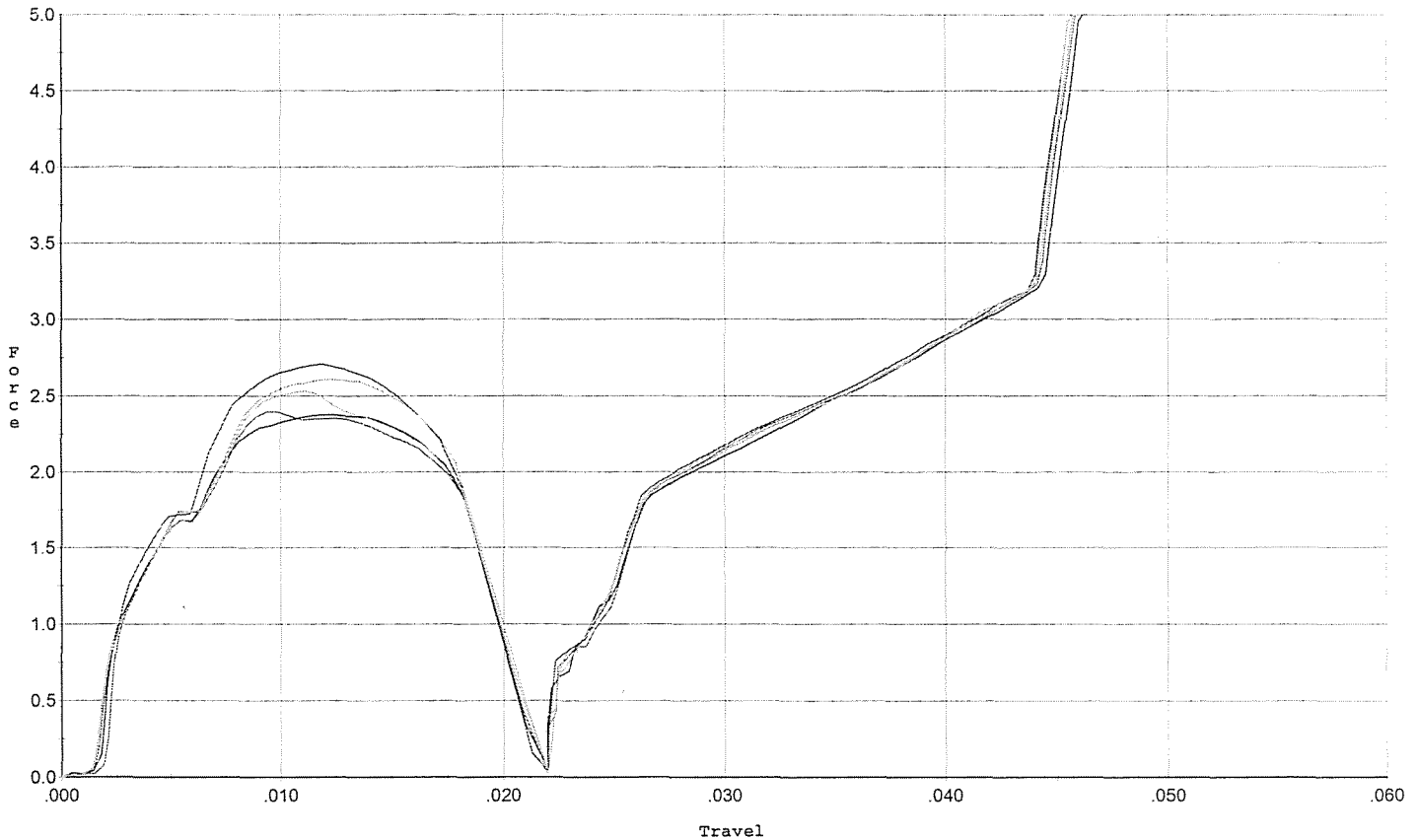
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	2-18-09	LJ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	2-18-09	LJ		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.032</u>	<u>.032</u>	<u>.032</u>	2-18-09	LJ		
	J) ASSEMBLE STOCK					2-14-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					2-18-09	LJ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		2-17-09	L.P.D.		
			PASS	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					2-17-09	SP		
670	FINAL INSPECTION A) HEADSPACE					2-18-09	LJ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u>	<u>2.25</u>	<u>2.35</u>	<u>2.21</u>	<u>2.25</u>	2-18-09	WV
	C) FUNCTION					2-18-09	RN		
690	PACK					3/4/09	Fm		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



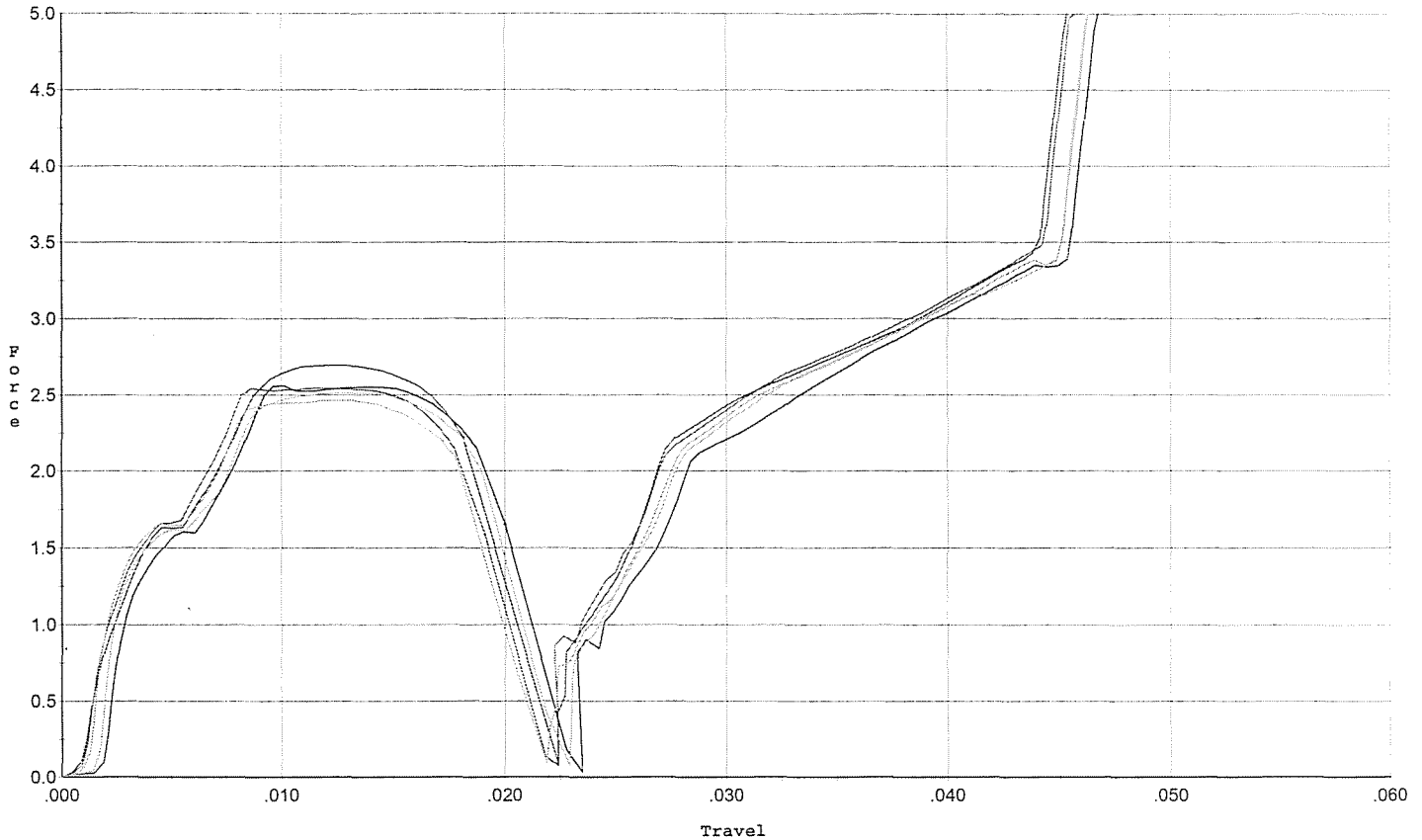
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.708	0.018	0.00	0.032	0.034		Set Trigger
2	2.376	0.018	0.00	0.032	0.031		Set Trigger
3	2.396	0.018	0.00	0.032	0.031		Set Trigger
4	2.531	0.018	0.00	0.032	0.031		Set Trigger
5	2.607	0.018	0.00	0.031	0.032		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



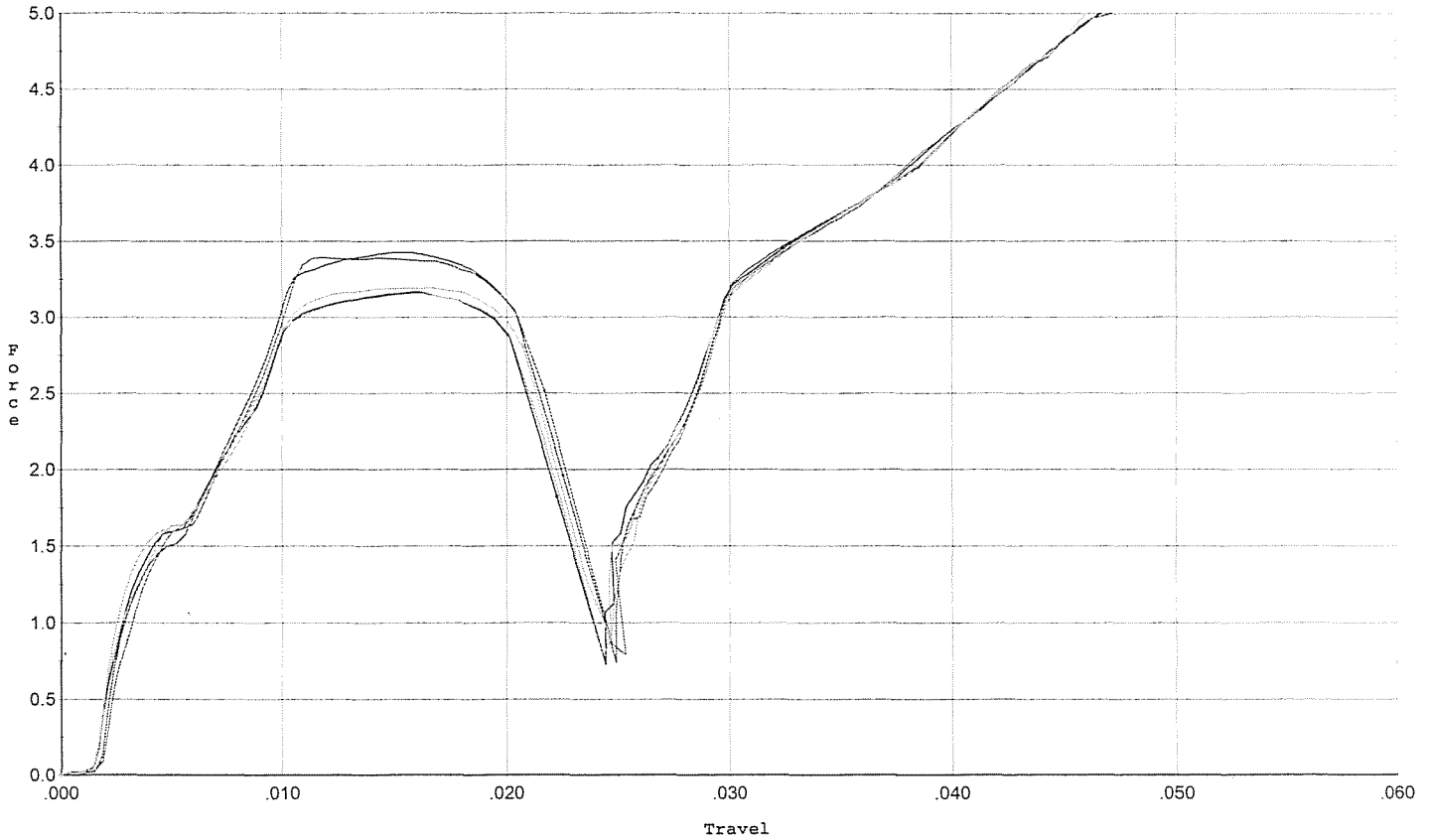
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.694	0.018	0.006	0.030	0.034		Set Trigger
2	2.561	0.020	0.002	0.031	0.036		Set Trigger
3	2.546	0.019	0.00	0.030	0.035		Set Trigger
4	2.515	0.019	0.00	0.031	0.034		Set Trigger
5	2.464	0.018	0.00	0.032	0.032		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



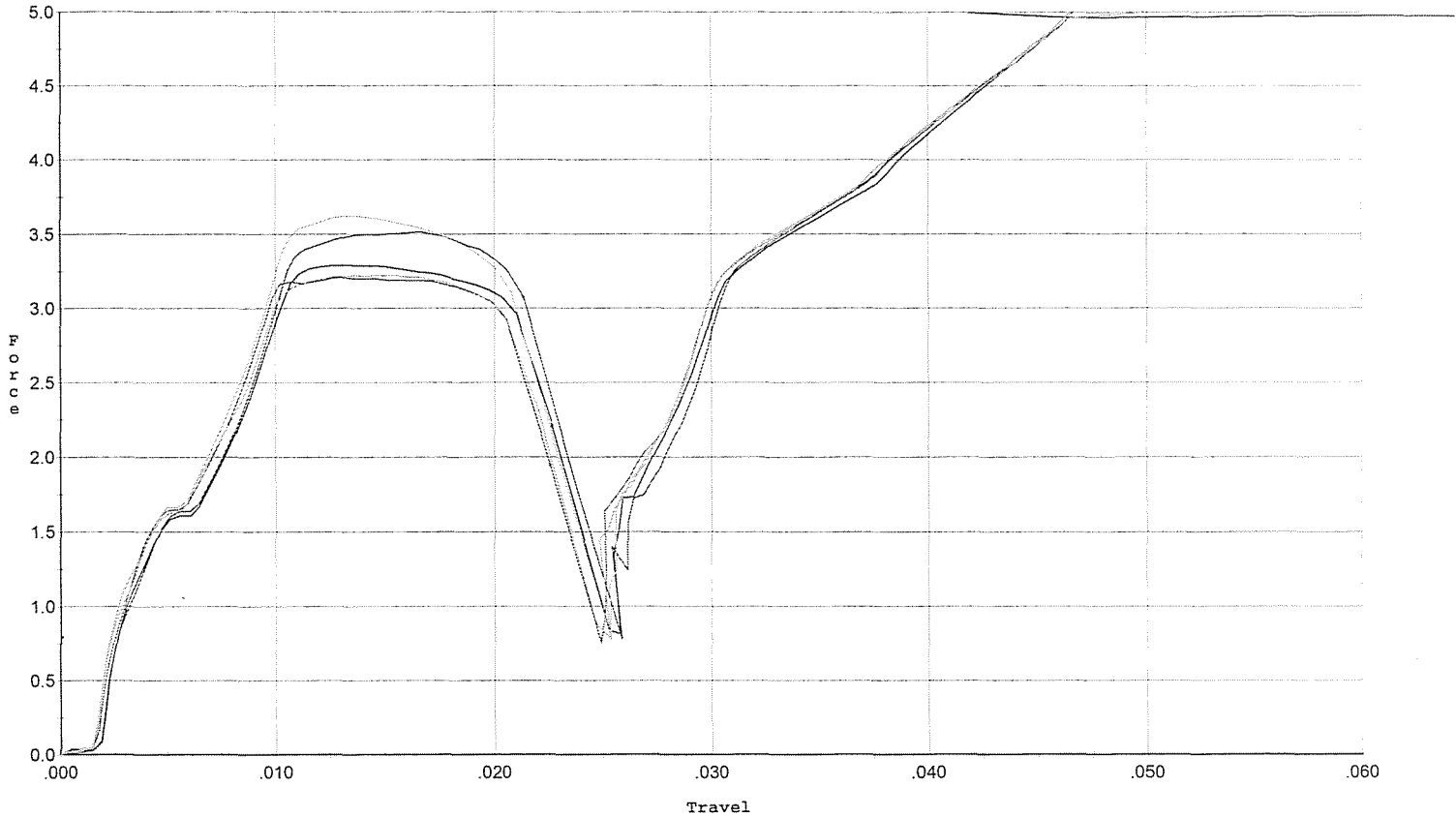
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.428	0.023	0.002	0.028	0.051		Set Trigger
2	3.163	0.022	0.00	0.028	0.048		Set Trigger
3	3.393	0.022	0.00	0.028	0.049		Set Trigger
4	3.193	0.021	0.00	0.028	0.046		Set Trigger
5	3.159	0.022	0.00	0.028	0.047		Set Trigger

A-3.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



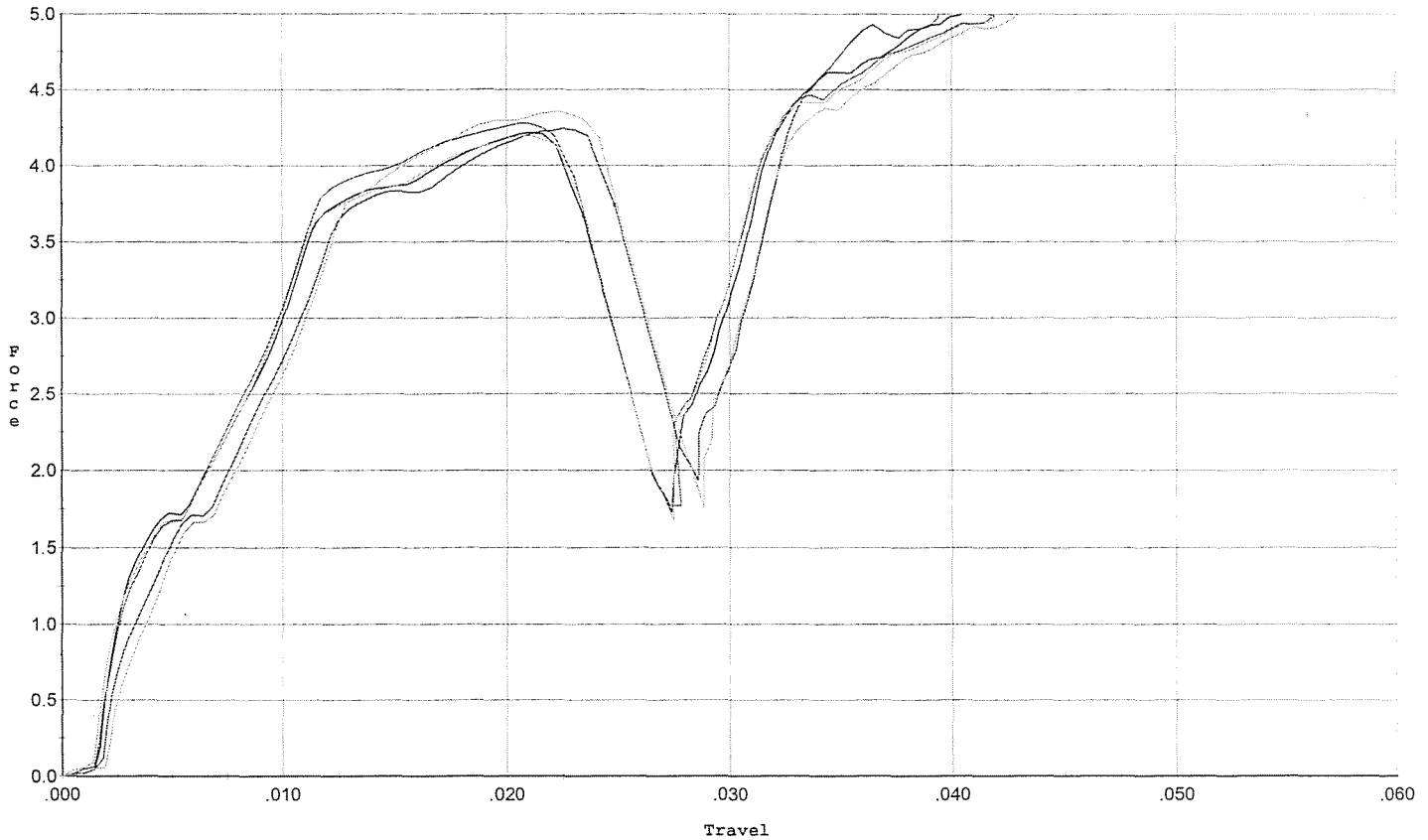
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.515	0.021	0.00	0.028	0.049		Set Trigger
2	3.290	0.023	0.002	0.028	0.050		Set Trigger
3	3.209	0.023	0.002	0.028	0.050		Set Trigger
4	3.624	0.021	0.00	0.028	0.050		Set Trigger
5	3.220	0.022	0.002	0.028	0.049		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005 1.0016 cms
 Trigger: 4.0 lbs ini +/- .50 lb for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.025	0.00	0.022	0.067		Set Trigger
2	4.217	0.023	0.00	0.023	0.064		Set Trigger
3	4.277	0.023	0.00	0.023	0.064		Set Trigger
4	4.195	0.023	0.00	0.023	0.063		Set Trigger
5	4.357	0.024	0.00	0.021	0.066		Set Trigger

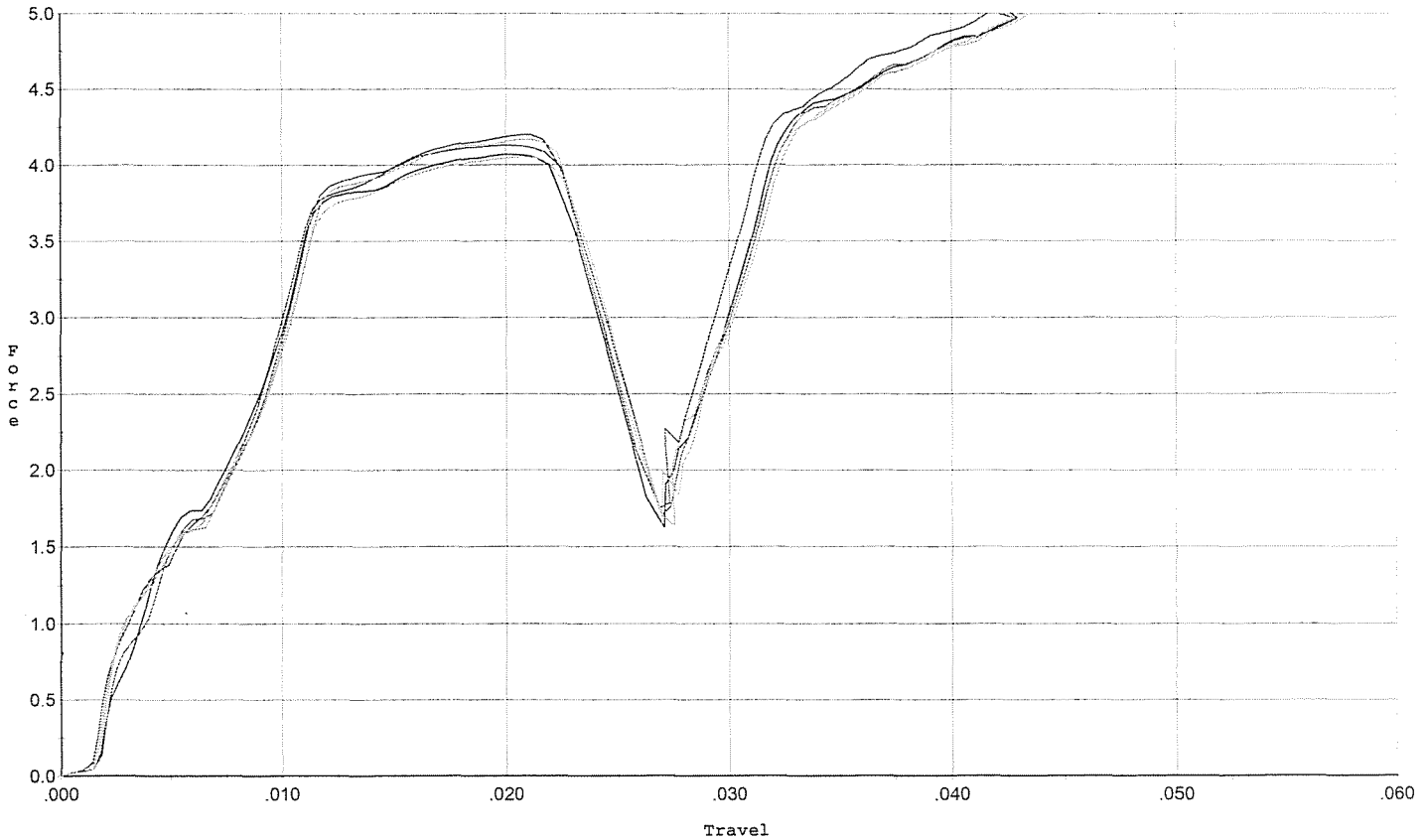
A-4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 50 lb for final test

CWS



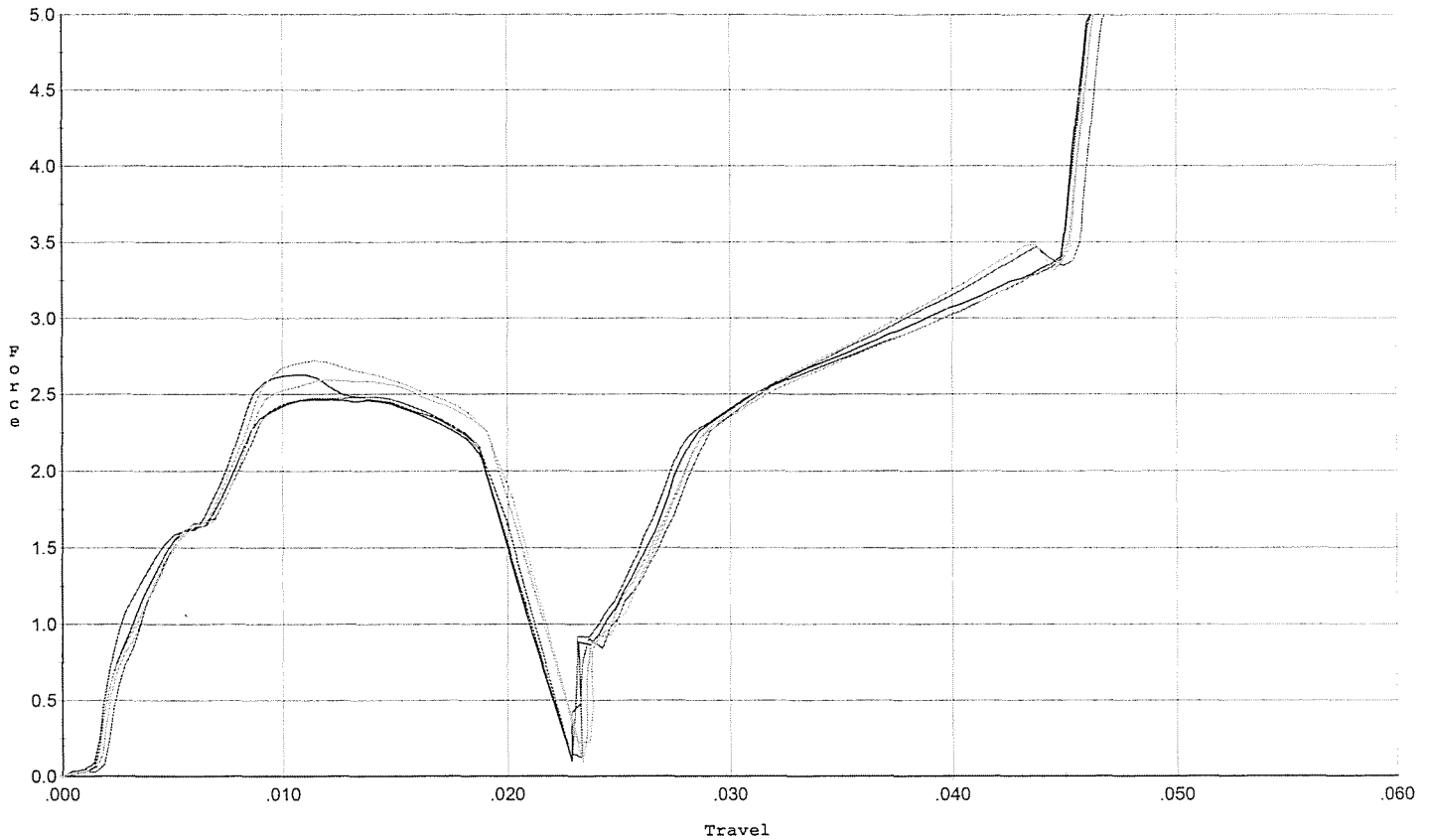
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.022	0.00	0.027	0.060		Set Trigger
2	4.067	0.023	0.00	0.027	0.061		Set Trigger
3	4.128	0.024	0.00	0.027	0.065		Set Trigger
4	4.052	0.023	0.00	0.027	0.059		Set Trigger
5	4.165	0.024	0.00	0.027	0.063		Set Trigger

A. 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



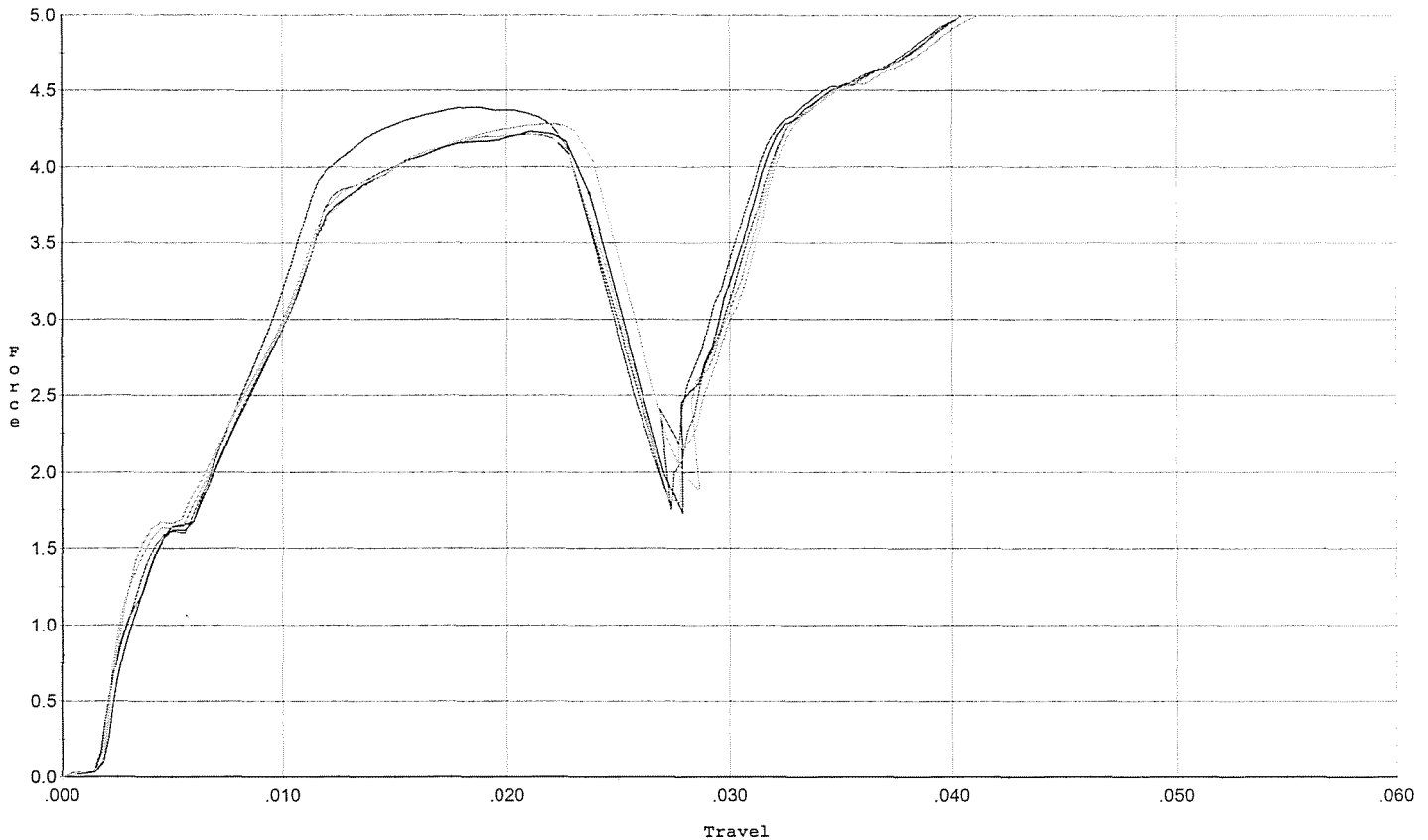
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.629	0.021	0.00	0.030	0.037		Set Trigger
2	2.466	0.019	0.00	0.030	0.033		Set Trigger
3	2.480	0.020	0.00	0.031	0.034		Set Trigger
4	2.595	0.020	0.00	0.030	0.036		Set Trigger
5	2.723	0.021	0.00	0.030	0.038		Set Trigger

A-257

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.390	0.023	0.00	0.022	0.064		Set Trigger
2	4.231	0.024	0.00	0.022	0.065		Set Trigger
3	4.212	0.025	0.00	0.022	0.068		Set Trigger
4	4.215	0.024	0.00	0.023	0.067		Set Trigger
5	4.280	0.024	0.00	0.021	0.067		Set Trigger

A - 4.26