

G6810445

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

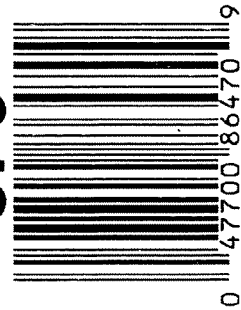
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810445

UPC



GUN SERIAL #

G 6810445

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	TR
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	2/7/09	(H)
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2/11	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-12-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

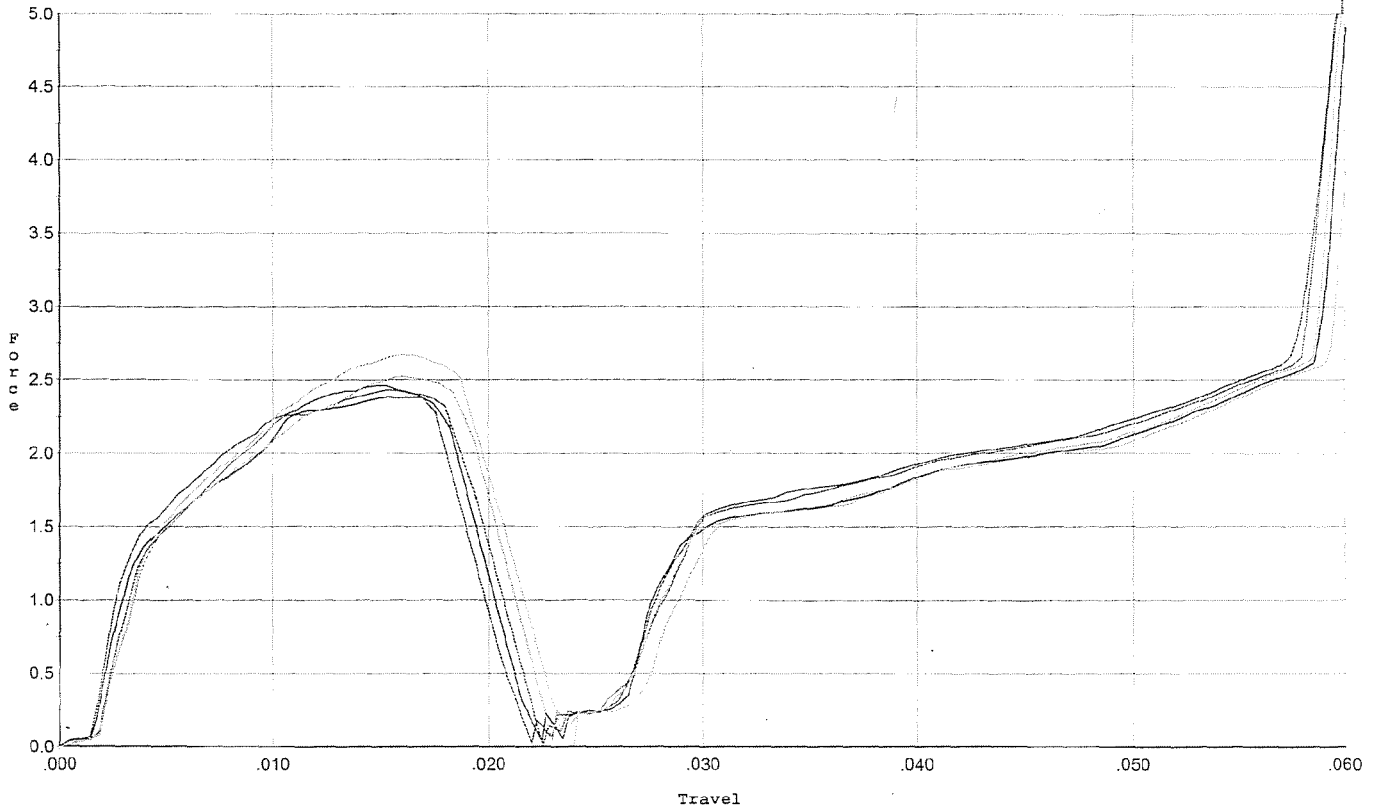
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-20-09	R.D.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-20-09	R.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	2-20-09	R.D.
	J) ASSEMBLE STOCK		2-20-09	R.D.
	K) ASSEMBLE SWIVEL STUDS		2-20-09	R.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-17-09	R.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-17-09	SP
670	FINAL INSPECTION A) HEADSPACE		2-20-09	R.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.39</u> <u>2.37</u> <u>2.52</u> <u>2.19</u>	2-18-09	N.N.
	C) FUNCTION		2-20-09	R.D.
690	PACK		2/27/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



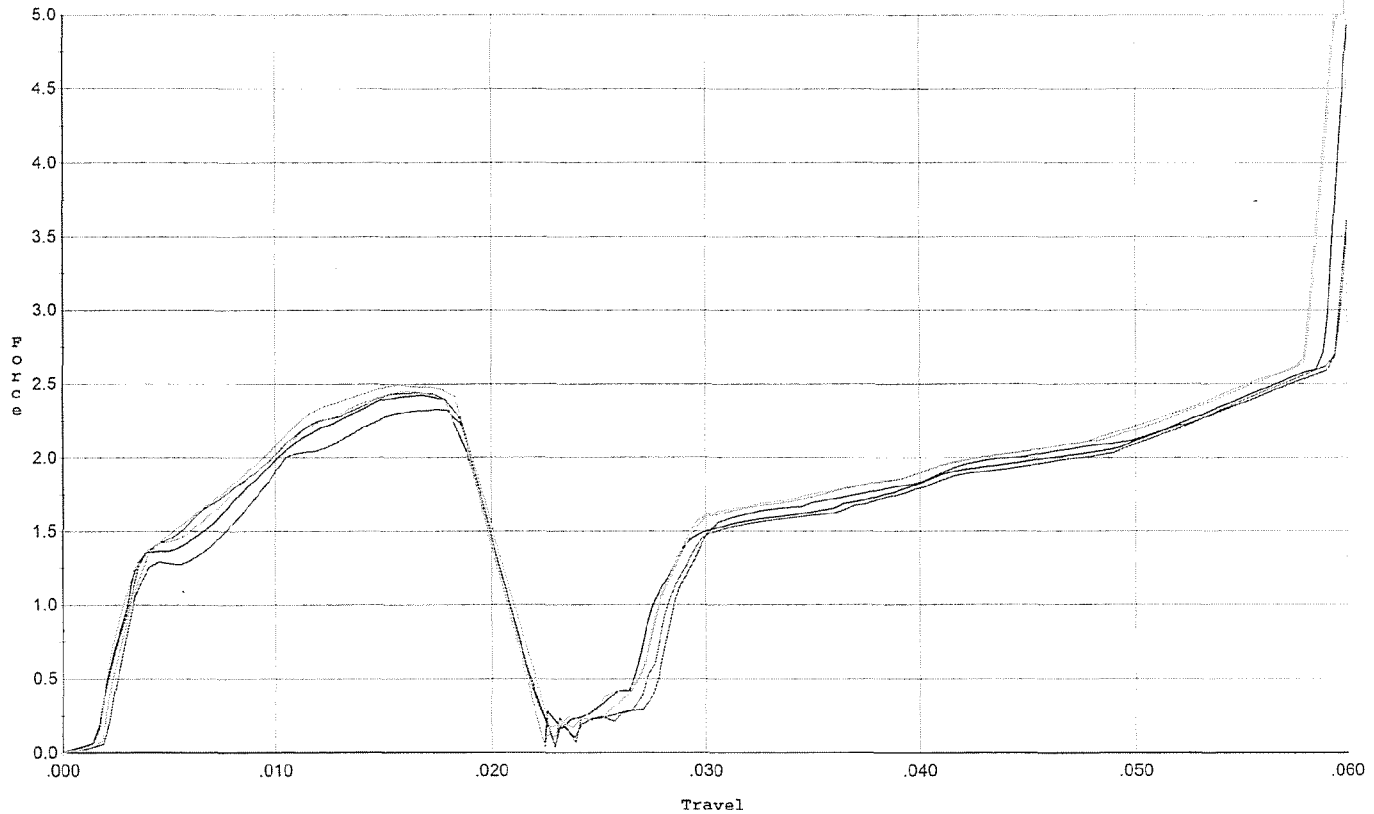
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.018	0.00	0.045	0.030		Set Trigger
2	2.383	0.018	0.00	0.045	0.030		Set Trigger
3	2.431	0.019	0.00	0.045	0.032		Set Trigger
4	2.673	0.021	0.00	0.045	0.037		Set Trigger
5	2.522	0.019	0.00	0.044	0.033		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



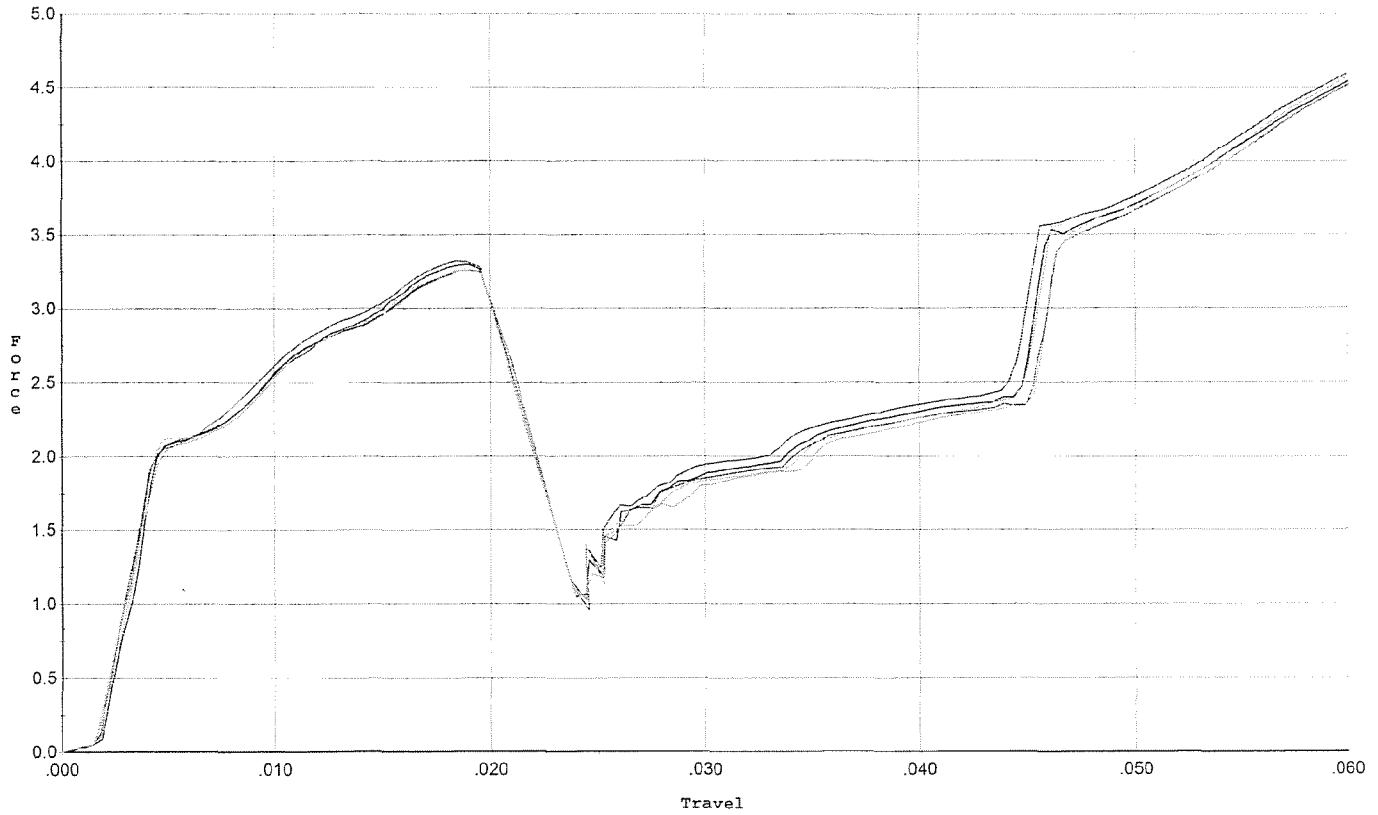
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.323	0.019	0.007	0.046	0.028		Set Trigger
2	2.426	0.019	0.00	0.045	0.031		Set Trigger
3	2.437	0.019	0.00	0.046	0.031		Set Trigger
4	2.451	0.019	0.00	0.044	0.031		Set Trigger
5	2.492	0.018	0.00	0.044	0.031		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



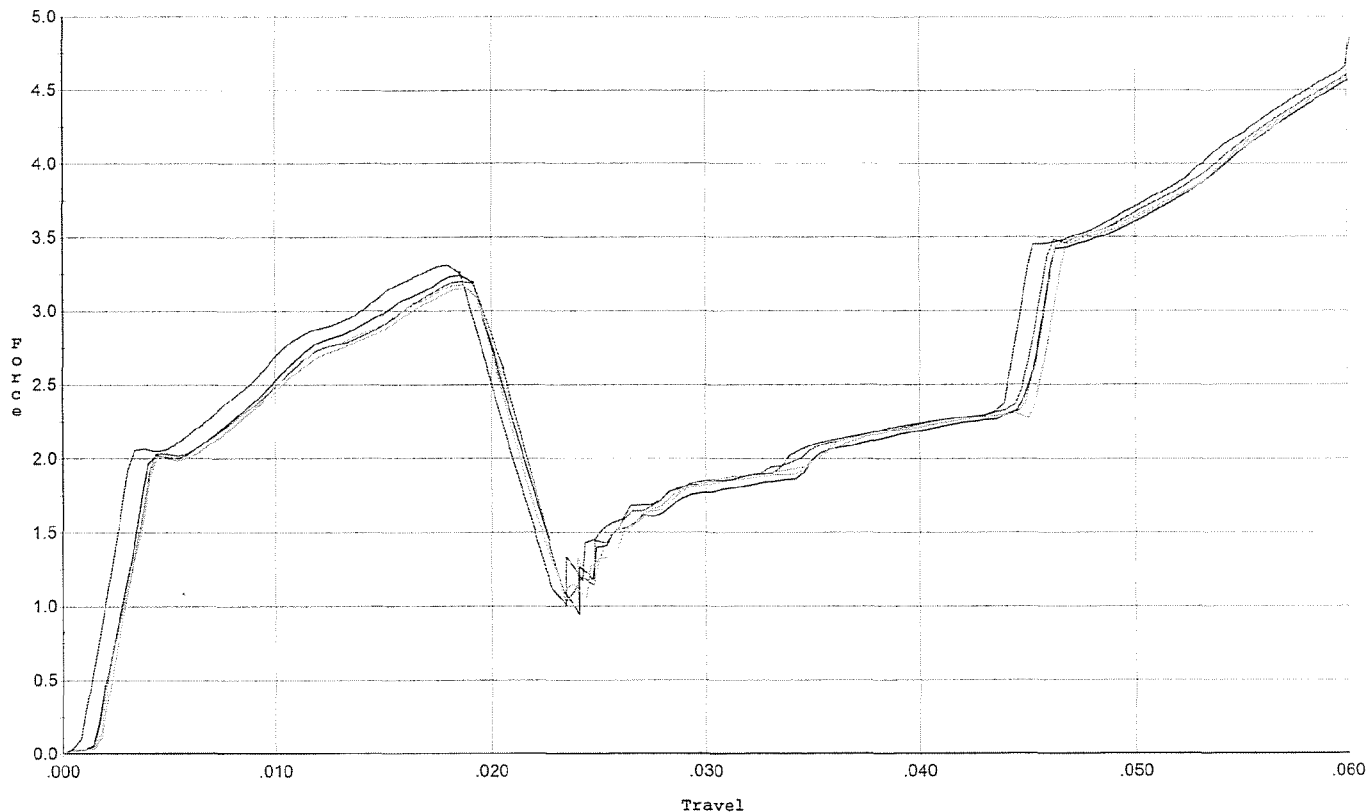
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.300	0.020	0.00	0.042	0.042		Set Trigger
2	3.258	0.021	0.00	0.042	0.045		Set Trigger
3	3.322	0.021	0.00	0.042	0.047		Set Trigger
4	3.272	0.020	0.00	0.043	0.042		Set Trigger
5	3.259	0.021	0.00	0.043	0.045		Set Trigger

A.3-28

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



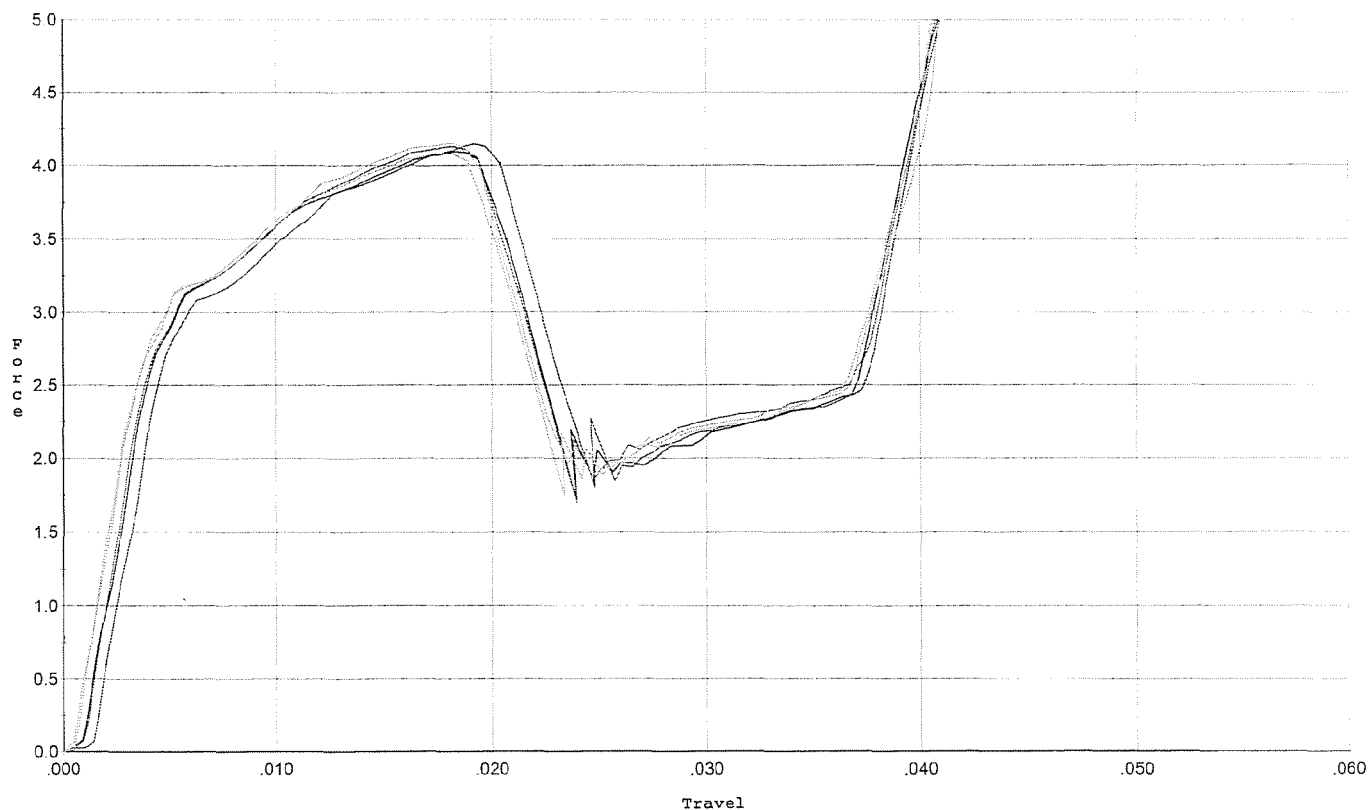
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.309	0.019	0.00	0.043	0.042		Set Trigger
2	3.241	0.019	0.00	0.044	0.041		Set Trigger
3	3.198	0.021	0.00	0.043	0.043		Set Trigger
4	3.150	0.021	0.00	0.043	0.043		Set Trigger
5	3.177	0.019	0.002	0.044	0.040		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



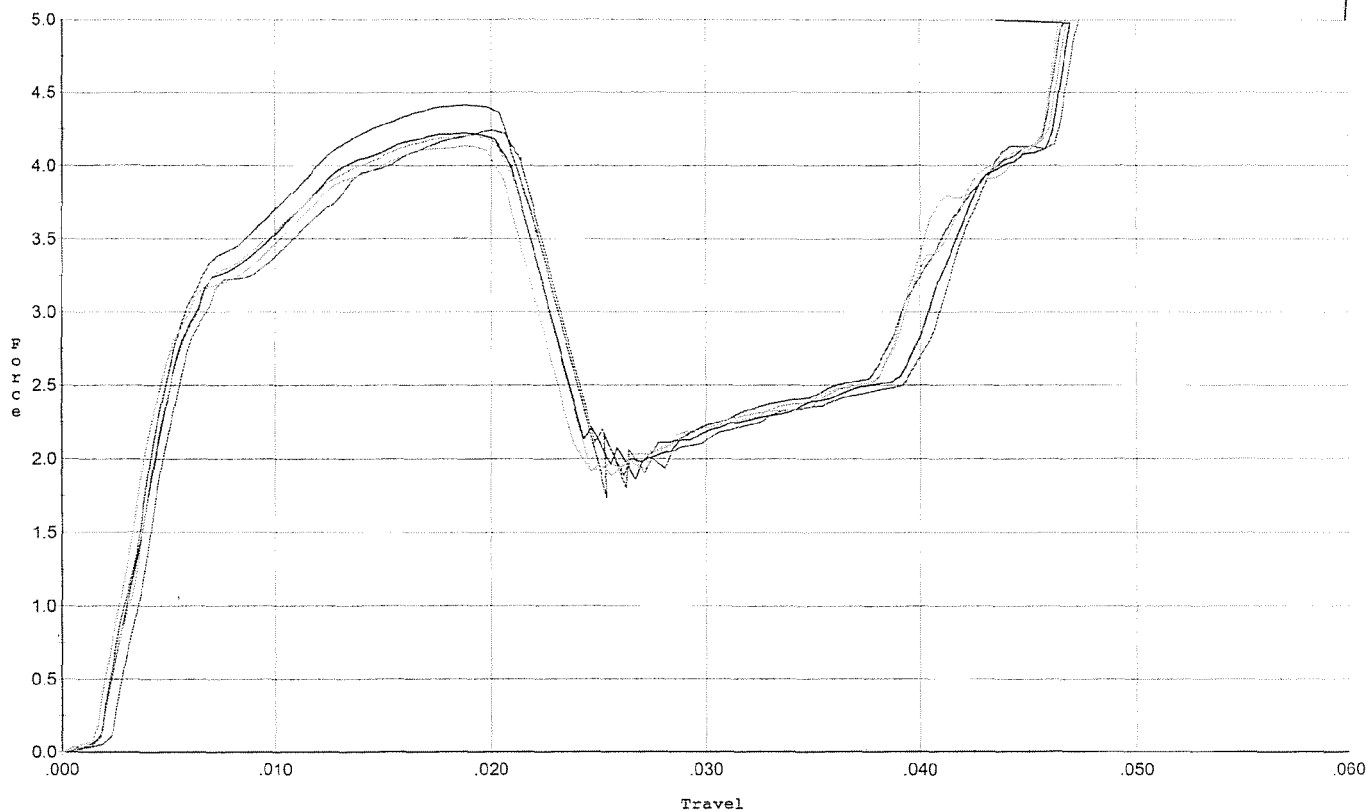
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.020	0.00	0.019	0.058		Set Trigger
2	4.092	0.021	0.00	0.019	0.060		Set Trigger
3	4.128	0.021	0.00	0.019	0.062		Set Trigger
4	4.152	0.019	0.00	0.019	0.058		Set Trigger
5	4.082	0.020	0.00	0.020	0.059		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



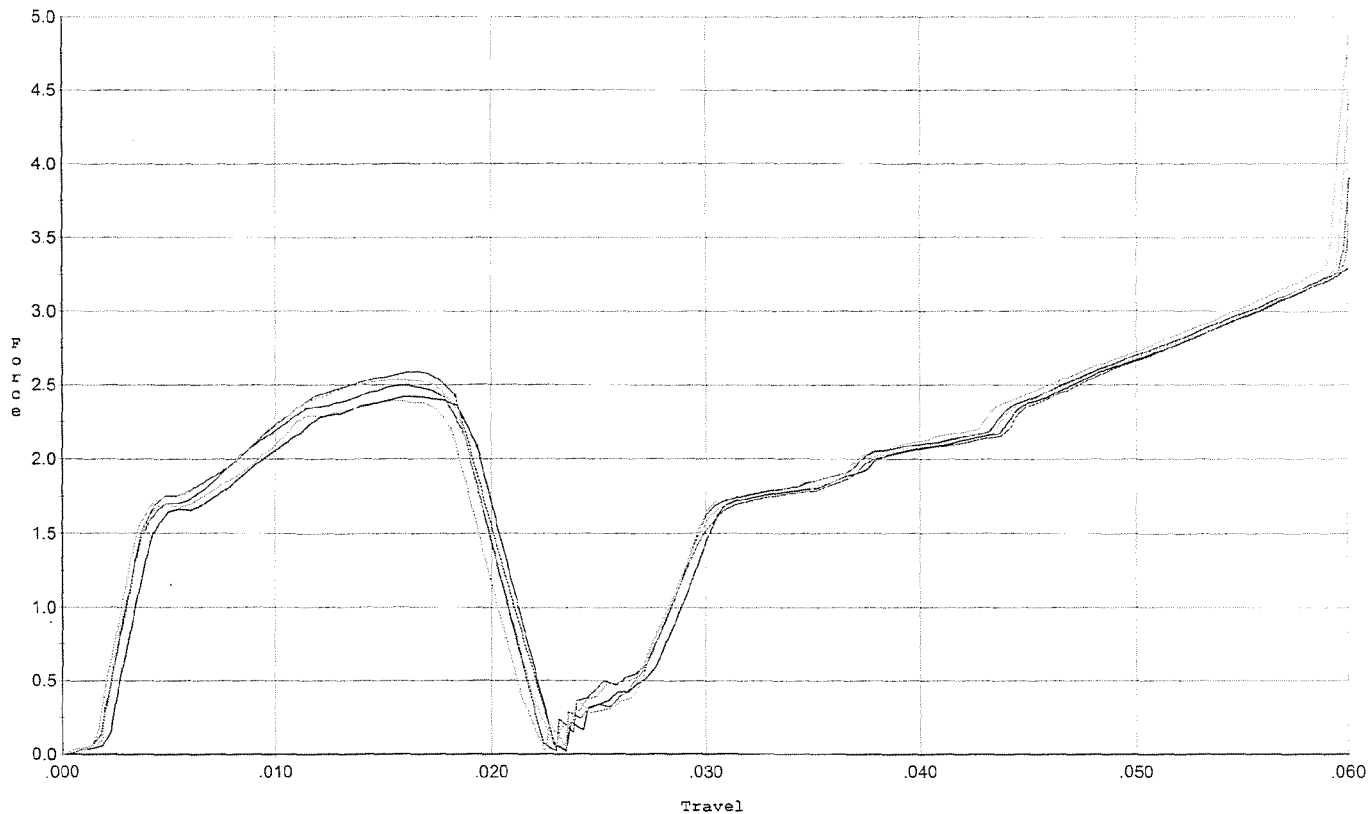
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.412	0.022	0.00	0.039	0.066		Set Trigger
2	4.218	0.021	0.00	0.040	0.060		Set Trigger
3	4.239	0.021	0.00	0.040	0.059		Set Trigger
4	4.129	0.021	0.00	0.040	0.058		Set Trigger
5	4.204	0.021	0.00	0.040	0.060		Set Trigger

A-4.24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



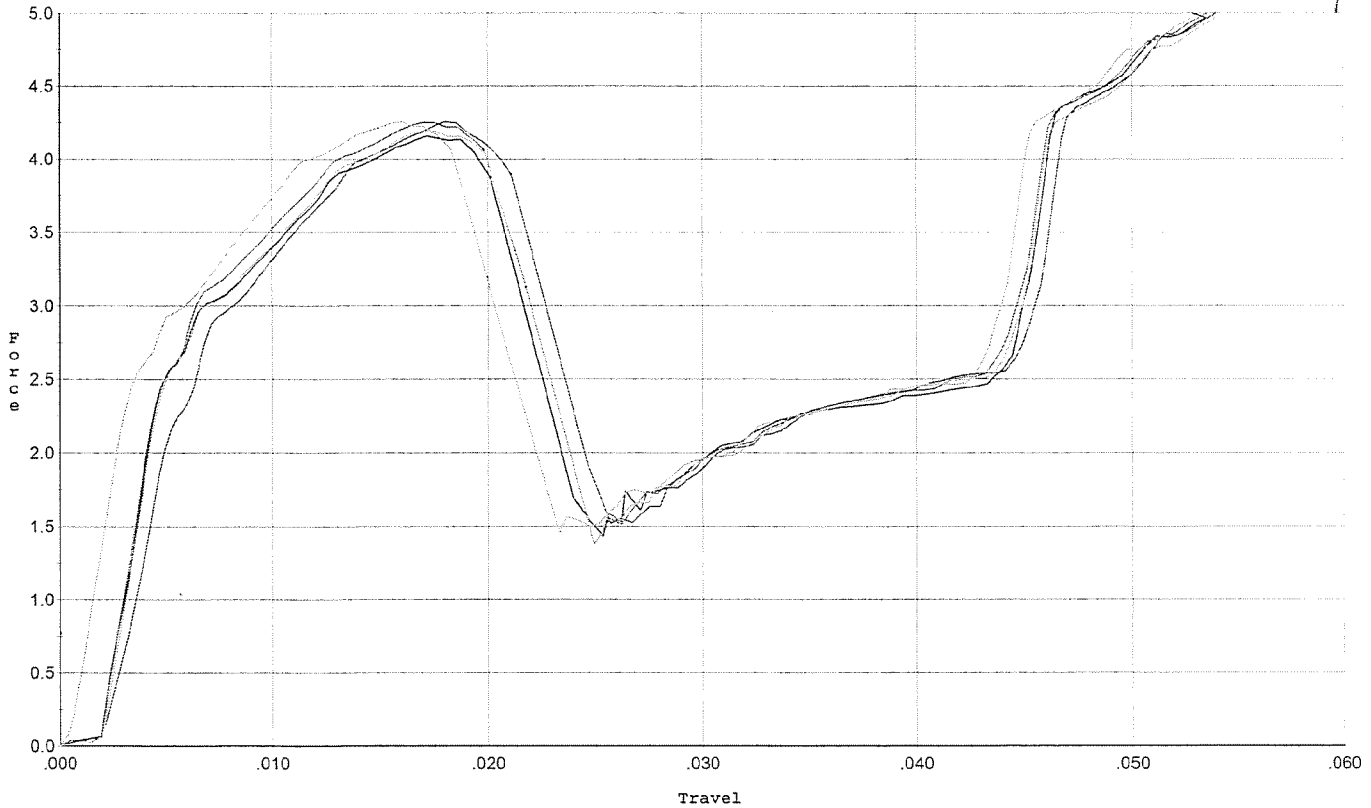
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.494	0.019	0.00	0.045	0.032		Set Trigger
2	2.420	0.019	0.00	0.045	0.032		Set Trigger
3	2.589	0.018	0.00	0.045	0.033		Set Trigger
4	2.536	0.018	0.00	0.045	0.033		Set Trigger
5	2.390	0.018	0.00	0.045	0.030		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.257	0.021	0.00	0.041	0.057		Set Trigger
2	4.158	0.020	0.00	0.041	0.055		Set Trigger
3	4.252	0.022	0.002	0.040	0.061		Set Trigger
4	4.194	0.022	0.00	0.041	0.060		Set Trigger
5	4.256	0.018	0.00	0.041	0.054		Set Trigger

A-4.22