

66810452

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

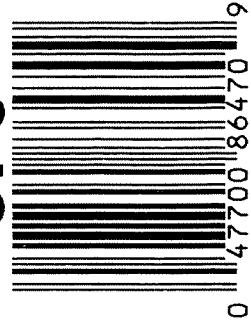


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6810452

UPC



GUN SERIAL #

66810452

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SPD
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SPD
460	CHECK HEADSPACE		2-5-09	SPD
470	DIS-ASSEMBLE ACTION		2-5-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-6-09	KTZ
475	DRILL AND TAP SIGHT HOLES		2-6-09	TK
480	MAGNAFLUX BBL ACTION	OPERATOR	2/7/09	Ⓟ
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2-12	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-13-09	R.N
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

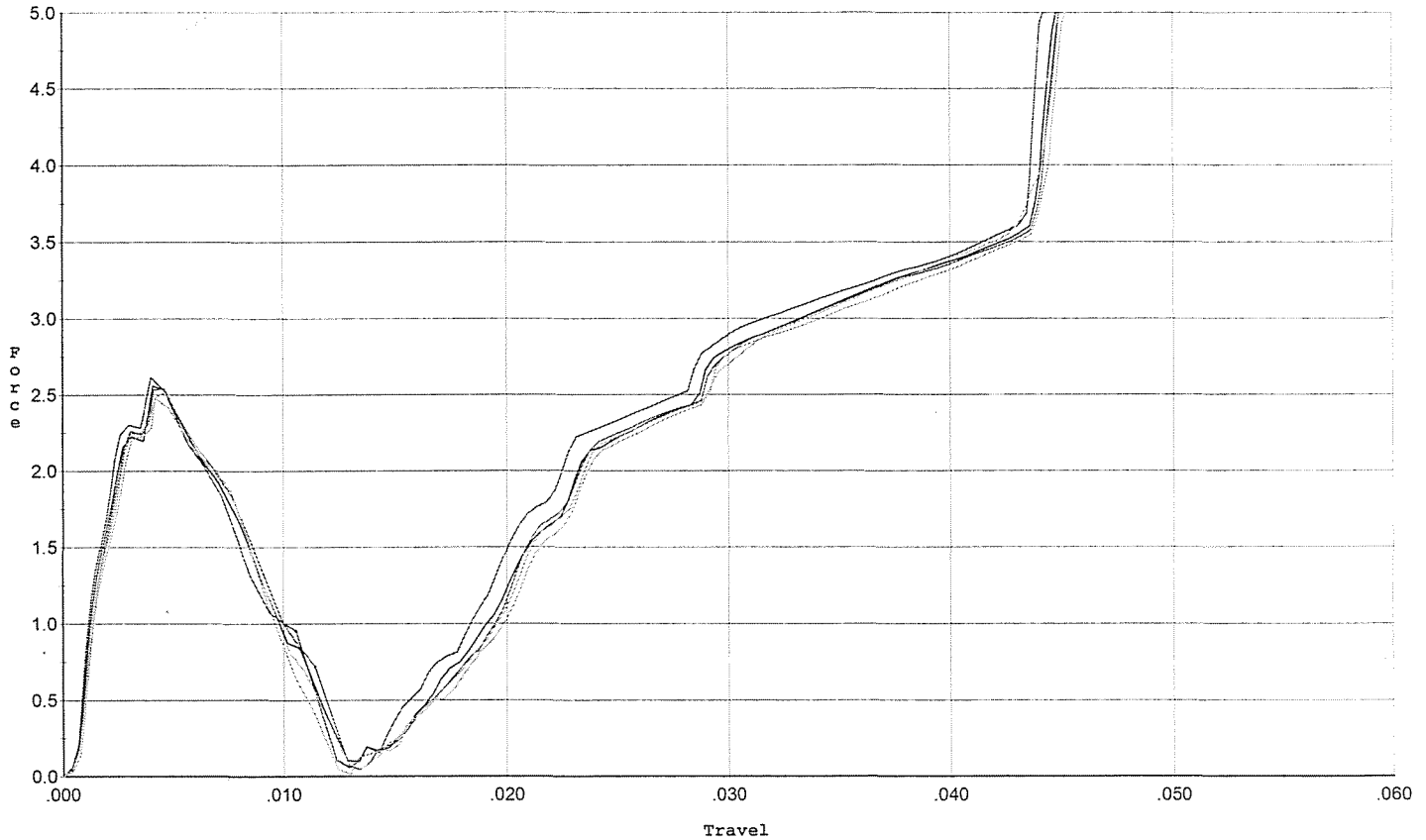
F004 REV 5/2006

BARBER - M24 0131564									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	40	40	40	2-18-09	292		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	50	50	50	2-18-09	292		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.024	.023	2-18-09	293		
	J) ASSEMBLE STOCK					2-13-09	292		
	K) ASSEMBLE SWIVEL STUDS					2-18-09	292		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS		FAIL	2-14-09	TC		
			PASS		FAIL				
	MALFUNCTION		CORRECTION			N/A			
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					2-14-09	292		
670	FINAL INSPECTION A) HEADSPACE					2-18-09	292		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.34	2.34	2.34	2.34	2.25	2-18-09	292
	C) FUNCTION					2-18-09	292		
690	PACK					2/18/09	FM		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



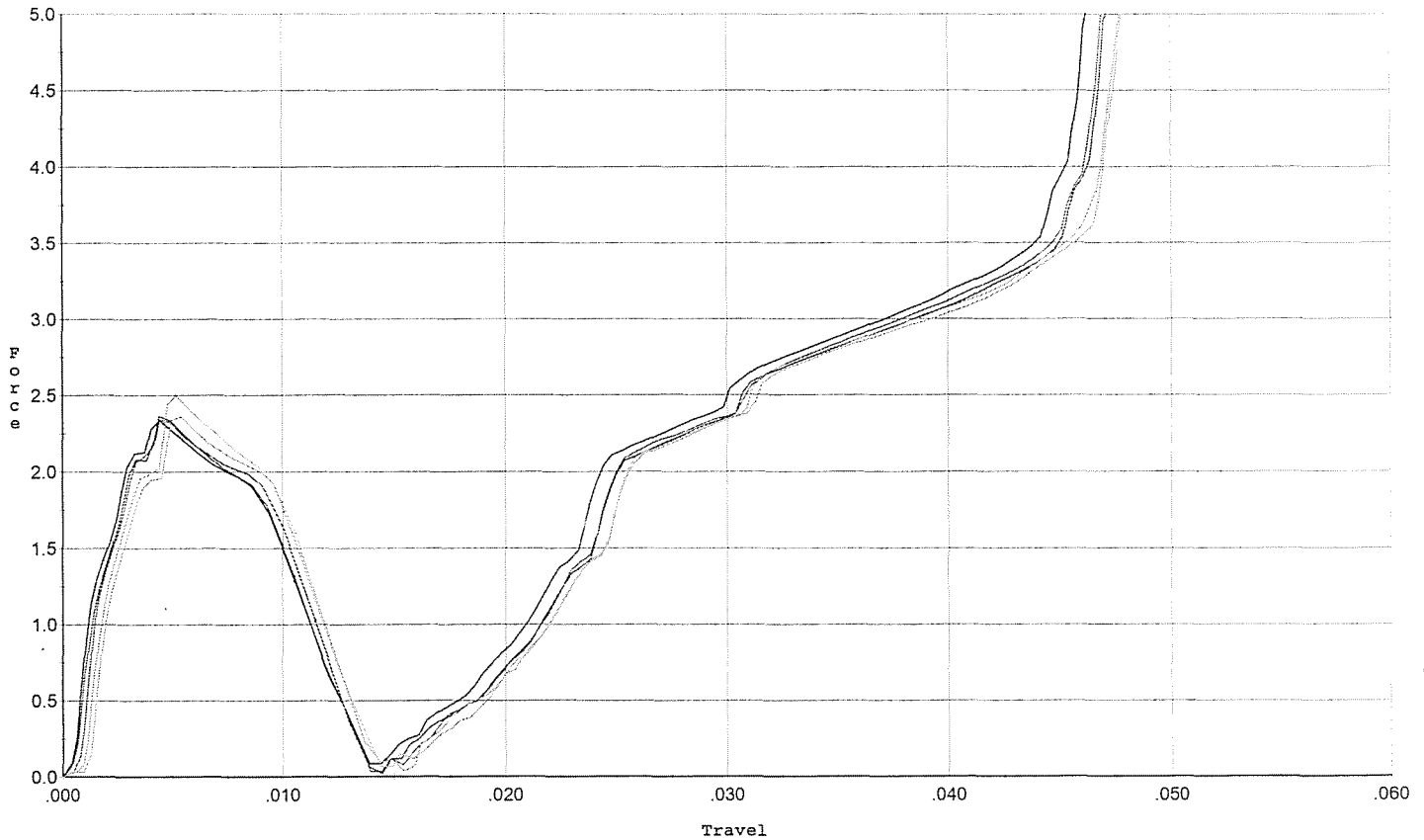
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.614	0.011	0.00	0.037	0.016		Set Trigger
2	2.559	0.011	0.00	0.038	0.016		Set Trigger
3	2.542	0.011	0.00	0.038	0.017		Set Trigger
4	2.518	0.008	0.00	0.039	0.012		Set Trigger
5	2.474	0.008	0.00	0.039	0.012		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



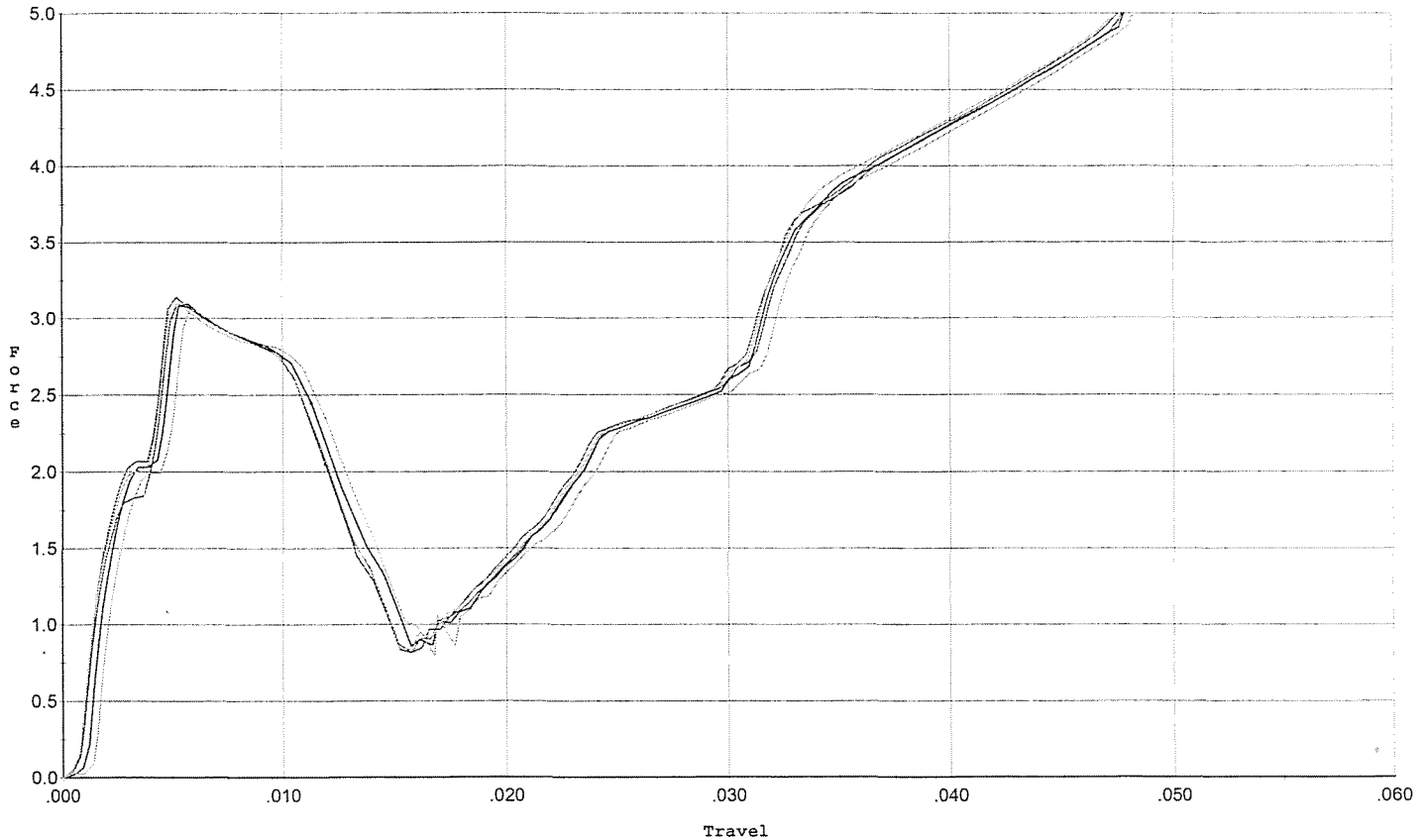
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.363	0.010	0.00	0.040	0.017		Set Trigger
2	2.335	0.011	0.00	0.039	0.017		Set Trigger
3	2.341	0.011	0.00	0.039	0.018		Set Trigger
4	2.496	0.011	0.00	0.040	0.017		Set Trigger
5	2.361	0.011	0.00	0.040	0.016		Set Trigger

A-2-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



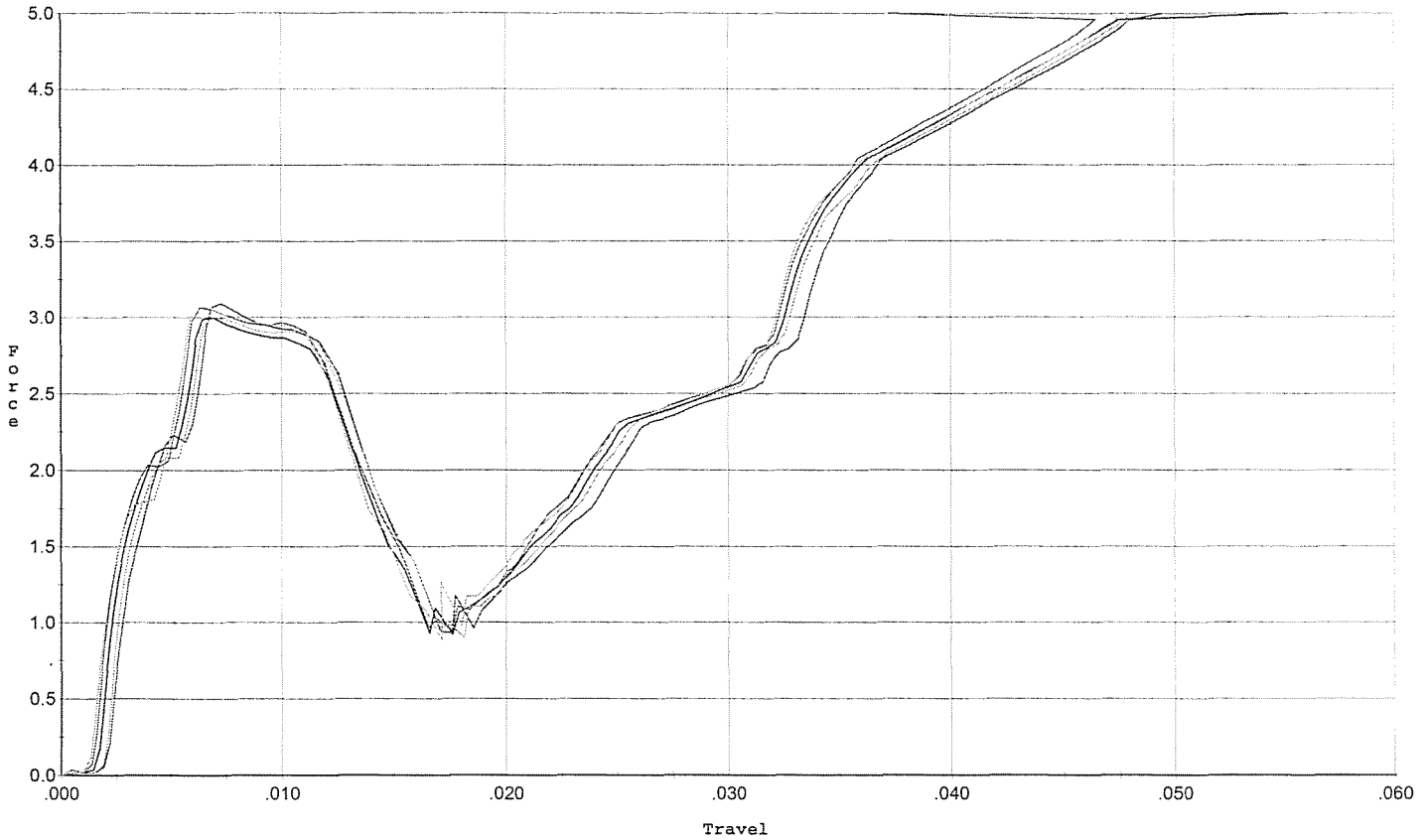
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.095	0.012	0.00	0.036	0.024		Set Trigger
2	3.095	0.011	0.00	0.036	0.022		Set Trigger
3	3.139	0.012	0.00	0.036	0.024		Set Trigger
4	3.094	0.012	0.00	0.036	0.024		Set Trigger
5	3.056	0.012	0.00	0.036	0.023		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



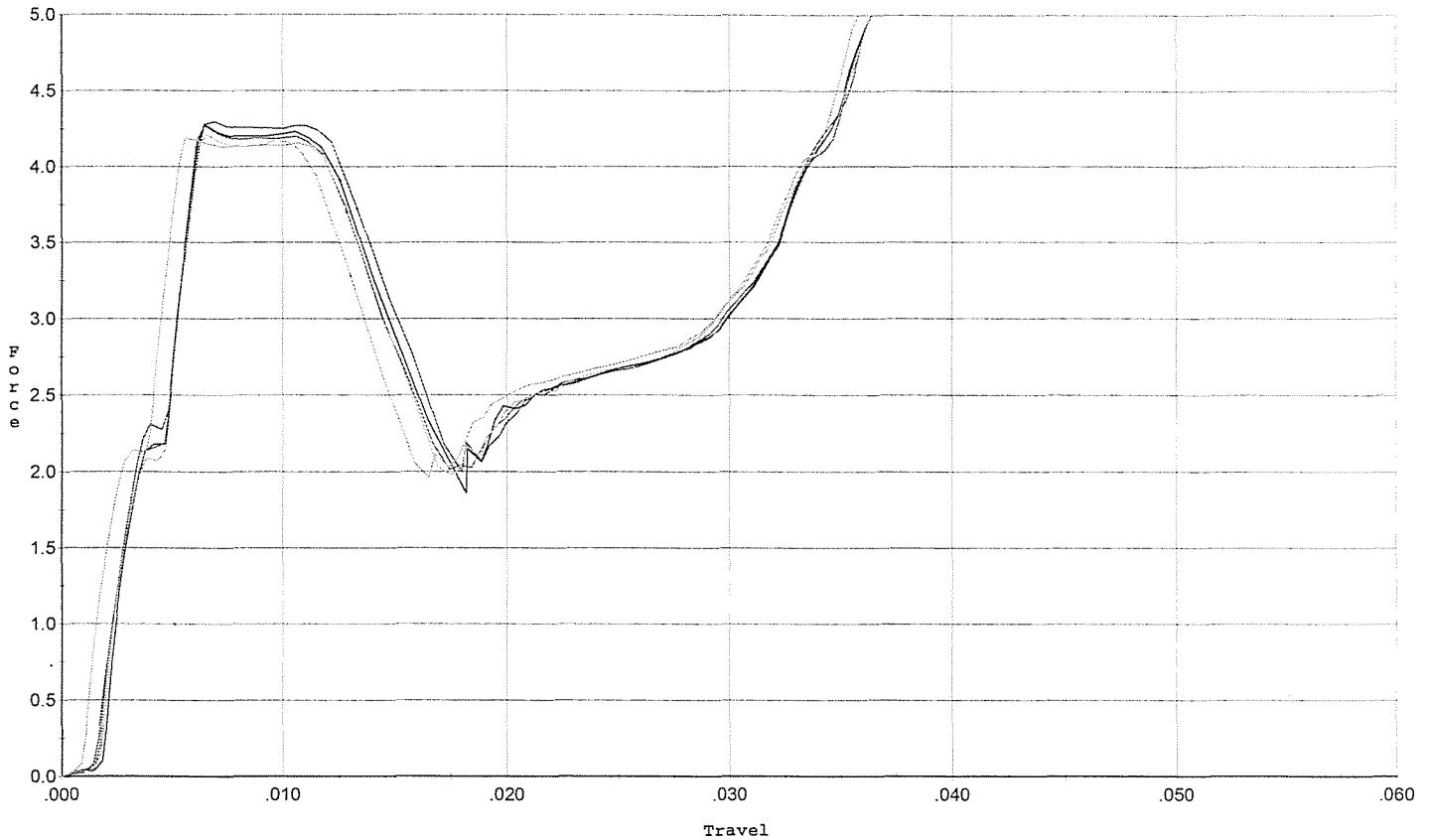
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.012	0.002	0.036	0.024		Set Trigger
2	2.999	0.012	0.00	0.036	0.023		Set Trigger
3	3.064	0.012	0.00	0.036	0.024		Set Trigger
4	3.073	0.012	0.00	0.036	0.024		Set Trigger
5	3.001	0.013	0.002	0.036	0.024		Set Trigger

A 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



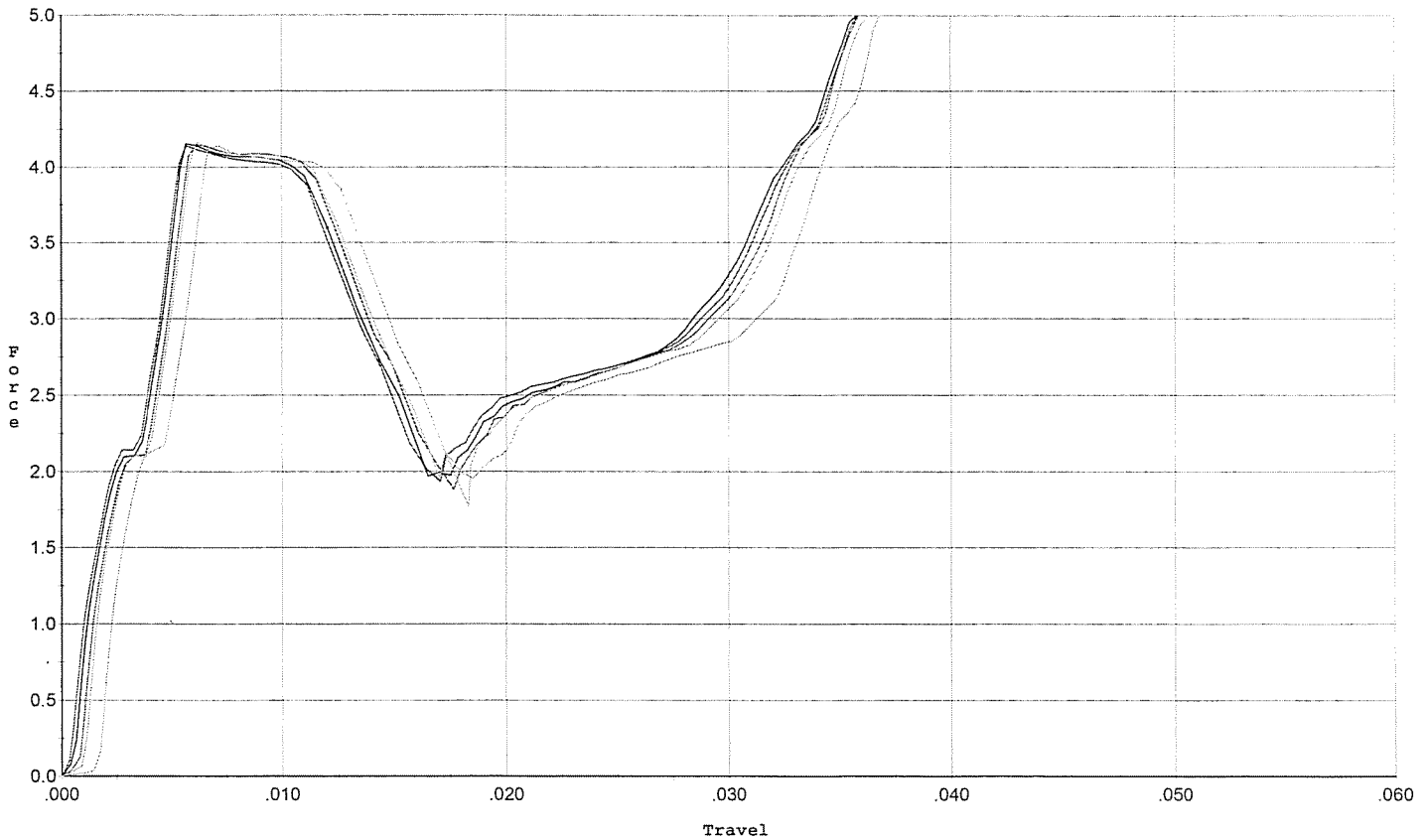
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.013	0.00	0.029	0.036		Set Trigger
2	4.281	0.013	0.00	0.029	0.033		Set Trigger
3	4.273	0.013	0.00	0.029	0.034		Set Trigger
4	4.215	0.013	0.00	0.029	0.033		Set Trigger
5	4.193	0.013	0.00	0.029	0.036		Set Trigger

A-4-25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



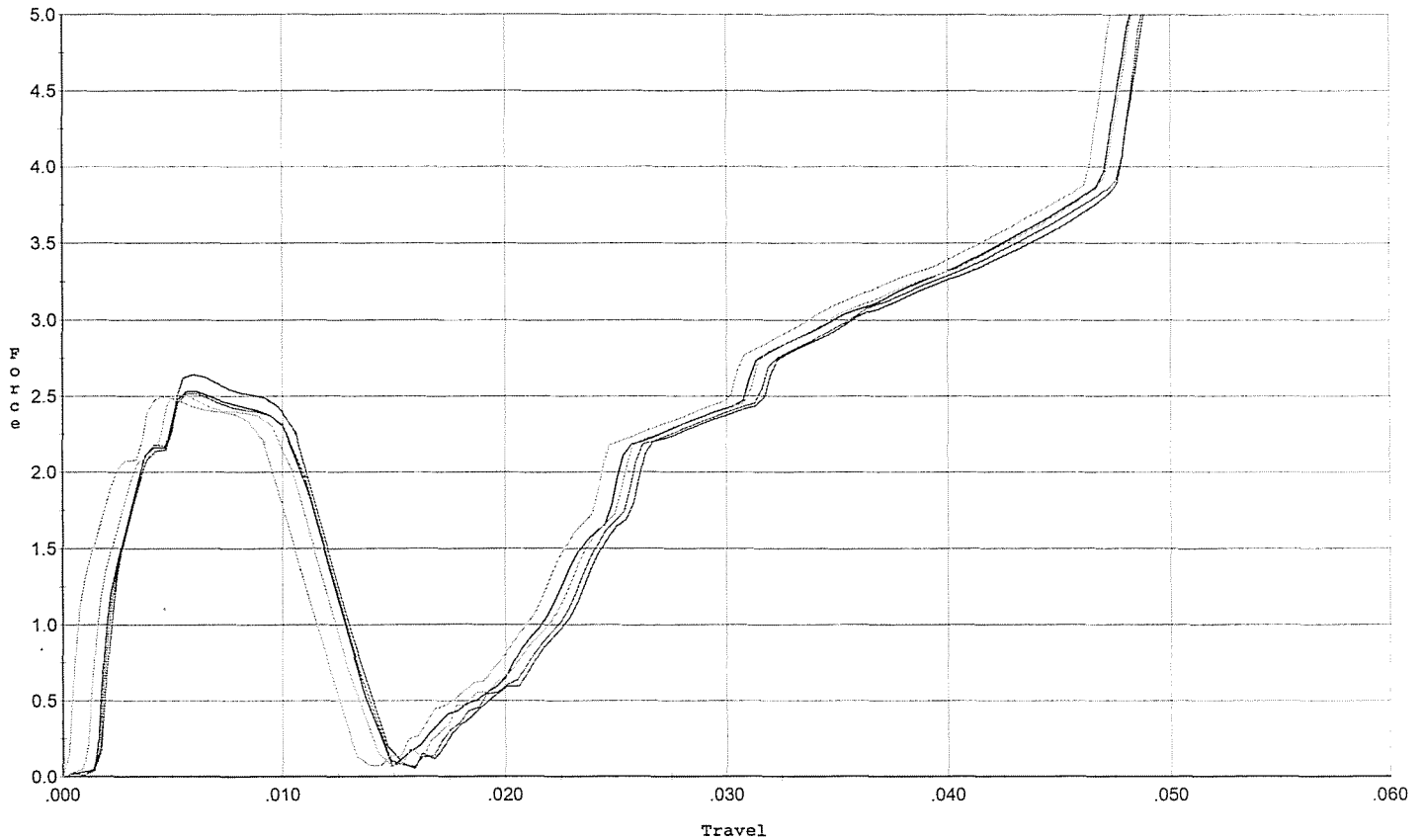
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.011	0.00	0.030	0.030		Set Trigger
2	4.153	0.012	0.00	0.029	0.033		Set Trigger
3	4.150	0.013	0.00	0.029	0.034		Set Trigger
4	4.168	0.013	0.00	0.029	0.033		Set Trigger
5	4.137	0.013	0.00	0.029	0.032		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



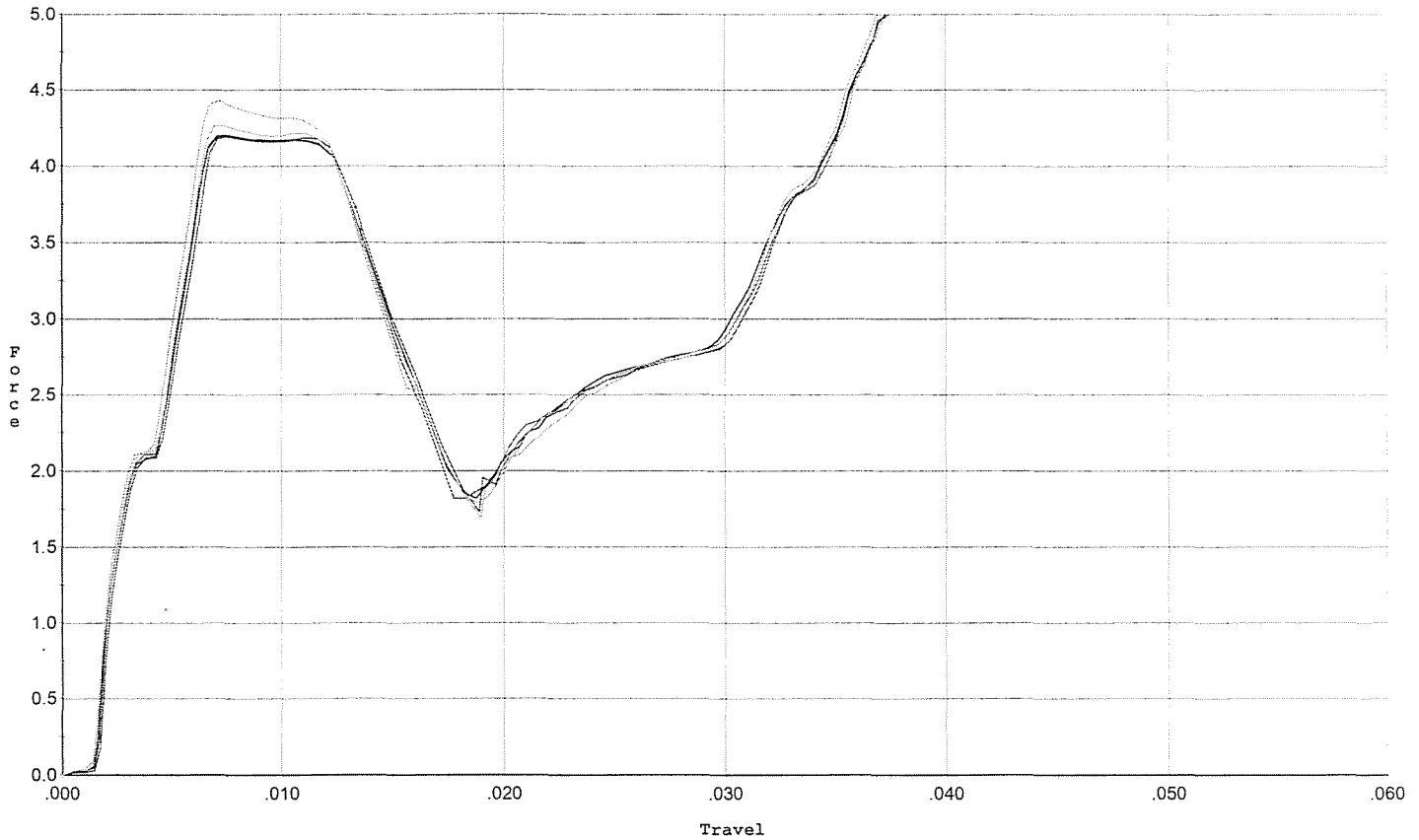
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.011	0.00	0.040	0.018		Set Trigger
2	2.530	0.011	0.00	0.039	0.019		Set Trigger
3	2.516	0.011	0.00	0.040	0.018		Set Trigger
4	2.507	0.010	0.00	0.039	0.018		Set Trigger
5	2.499	0.009	0.00	0.040	0.017		Set Trigger

A-2-S3

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.198	0.013	0.00	0.033	0.035		Set Trigger
2	4.202	0.014	0.00	0.032	0.036		Set Trigger
3	4.192	0.014	0.00	0.032	0.036		Set Trigger
4	4.265	0.014	0.00	0.032	0.037		Set Trigger
5	4.431	0.012	0.00	0.033	0.033		Set Trigger

A-4.25