

66810455-

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

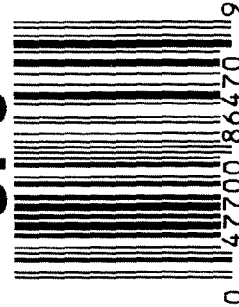
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810455

UPC



GUN SERIAL #

G 6810455

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-10-09	RT
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	IS
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		16 Feb 09	SP
542	APPLY COATINGS (BARREL ACTION)		2/27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-3-09	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

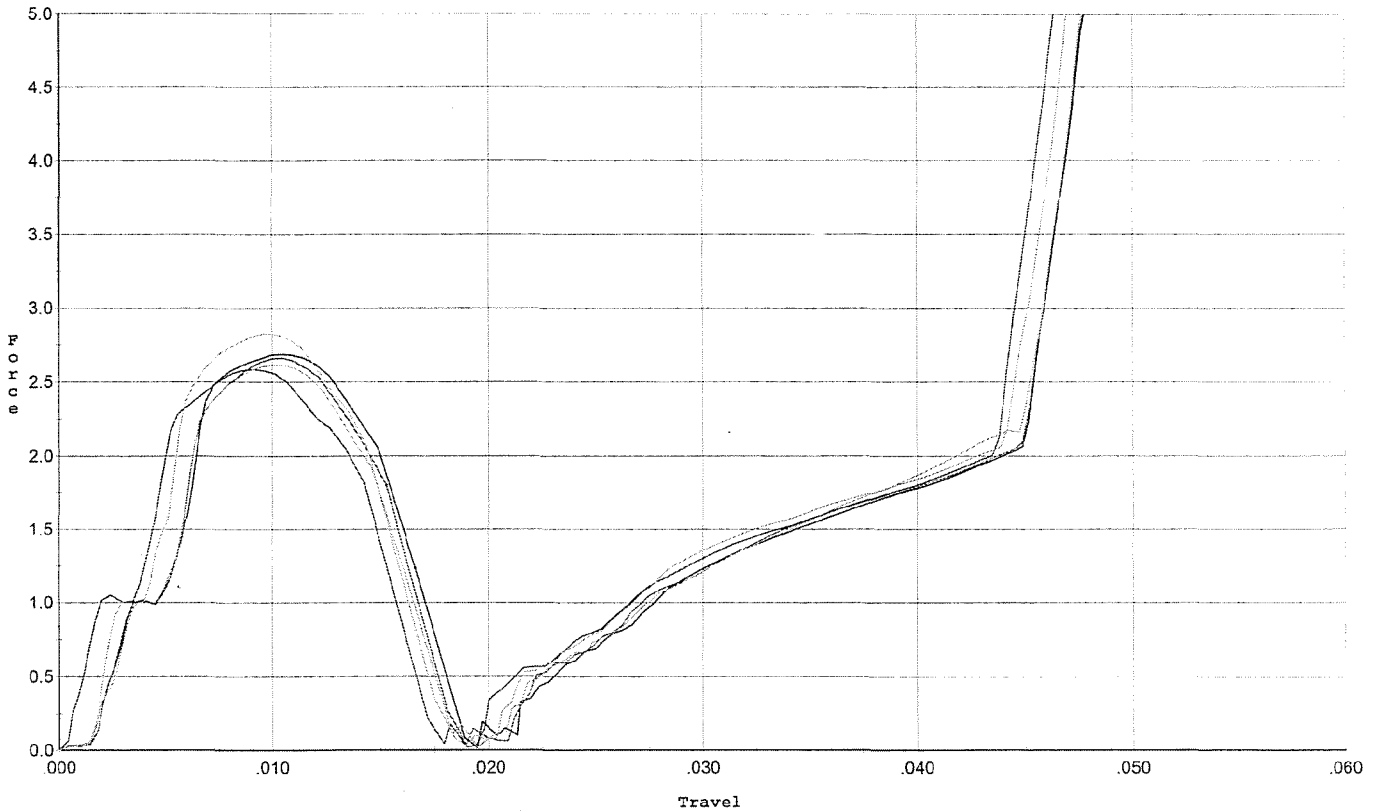
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	3-5-09	WN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3.5</u> <u>4</u>	3-5-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	3-5-09	WN
	J) ASSEMBLE STOCK		3-3-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		3-5-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-4-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-4-09	WN
670	FINAL INSPECTION A) HEADSPACE		3-5-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.22</u> <u>2.25</u> <u>2.24</u> <u>2.25</u>	3-4-09	WN
	C) FUNCTION		3-5-09	WN
690	PACK		3/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



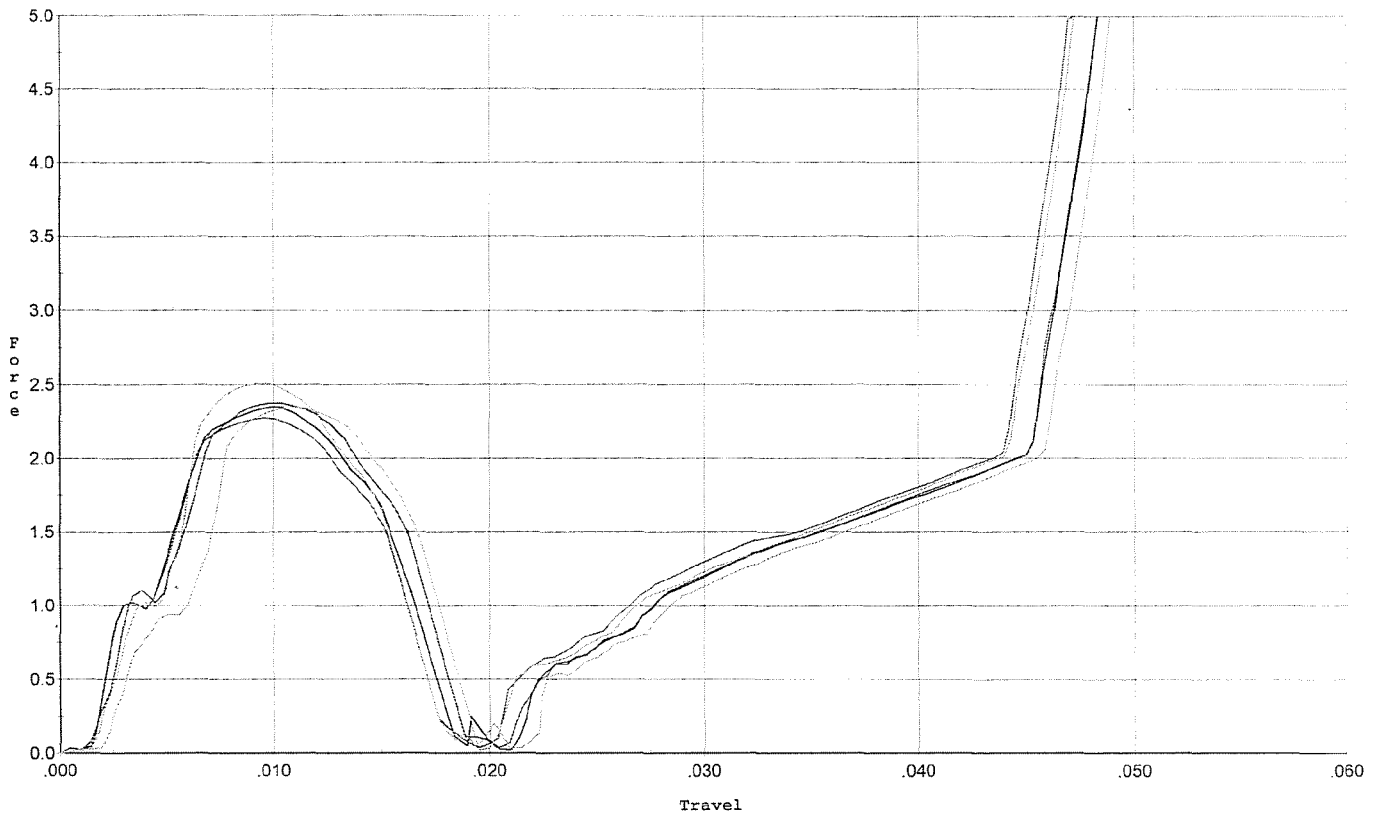
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.014	0.004	0.036	0.025		Set Trigger
2	2.688	0.017	0.00	0.037	0.027		Set Trigger
3	2.662	0.015	0.00	0.037	0.025		Set Trigger
4	2.828	0.014	0.004	0.037	0.025		Set Trigger
5	2.614	0.016	0.00	0.037	0.026		Set Trigger

A-2.67

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



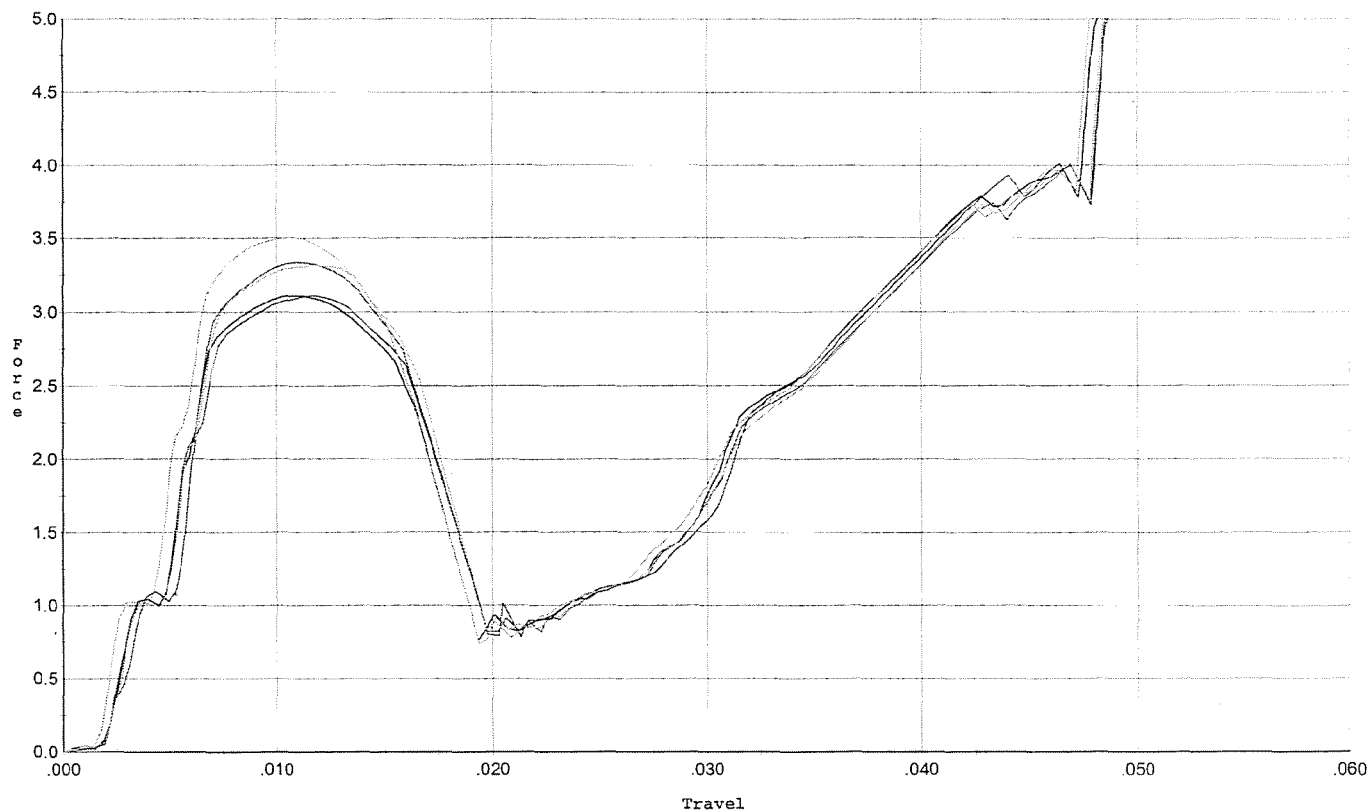
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.376	0.016	0.00	0.037	0.024		Set Trigger
2	2.350	0.016	0.00	0.038	0.024		Set Trigger
3	2.276	0.015	0.00	0.037	0.022		Set Trigger
4	2.350	0.017	0.00	0.037	0.023		Set Trigger
5	2.509	0.015	0.00	0.037	0.023		Set Trigger

A-2-37

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ni +/- .75 lb



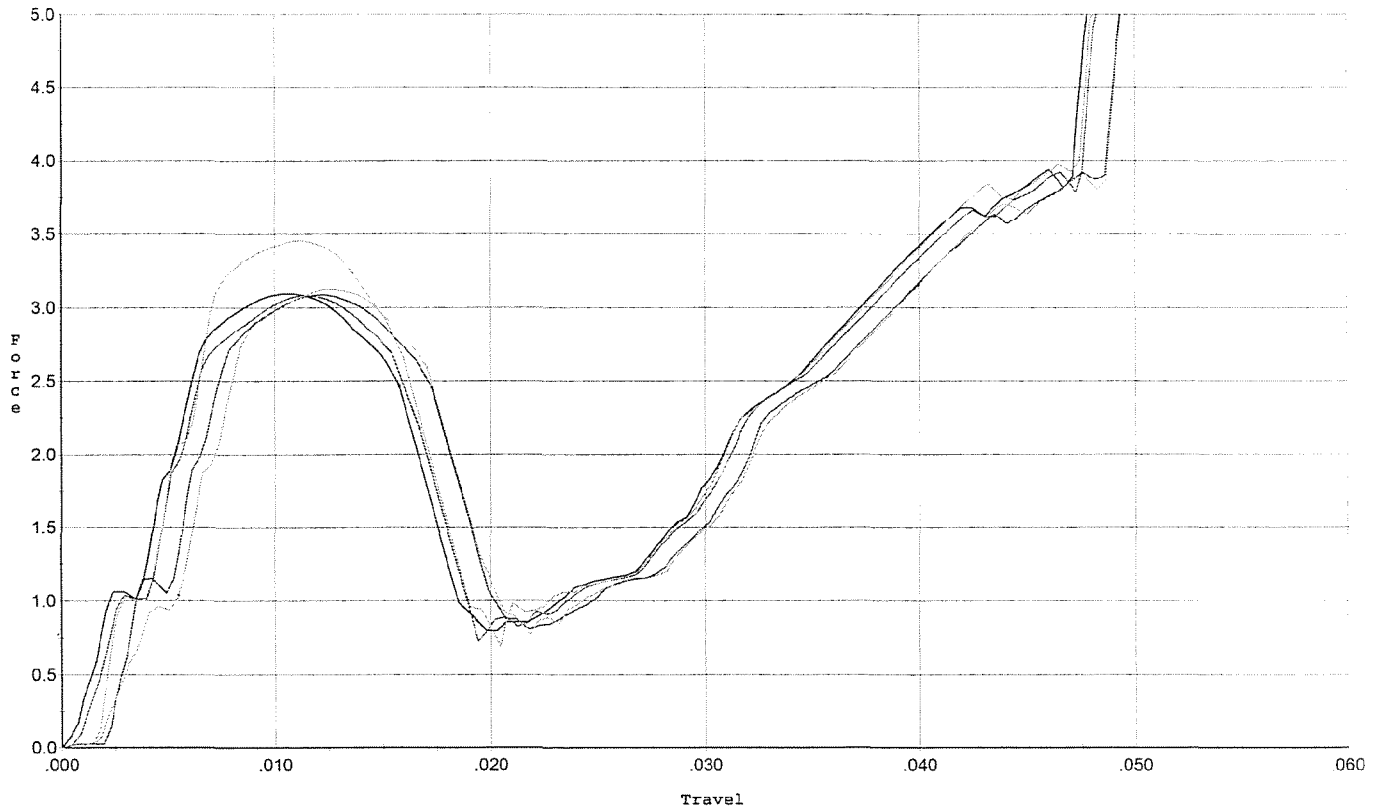
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.110	0.018	0.00	0.034	0.034		Set Trigger
2	3.111	0.016	0.002	0.034	0.032		Set Trigger
3	3.331	0.018	0.005	0.034	0.036		Set Trigger
4	3.311	0.017	0.00	0.034	0.034		Set Trigger
5	3.504	0.016	0.004	0.034	0.036		Set Trigger

A-3-27

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



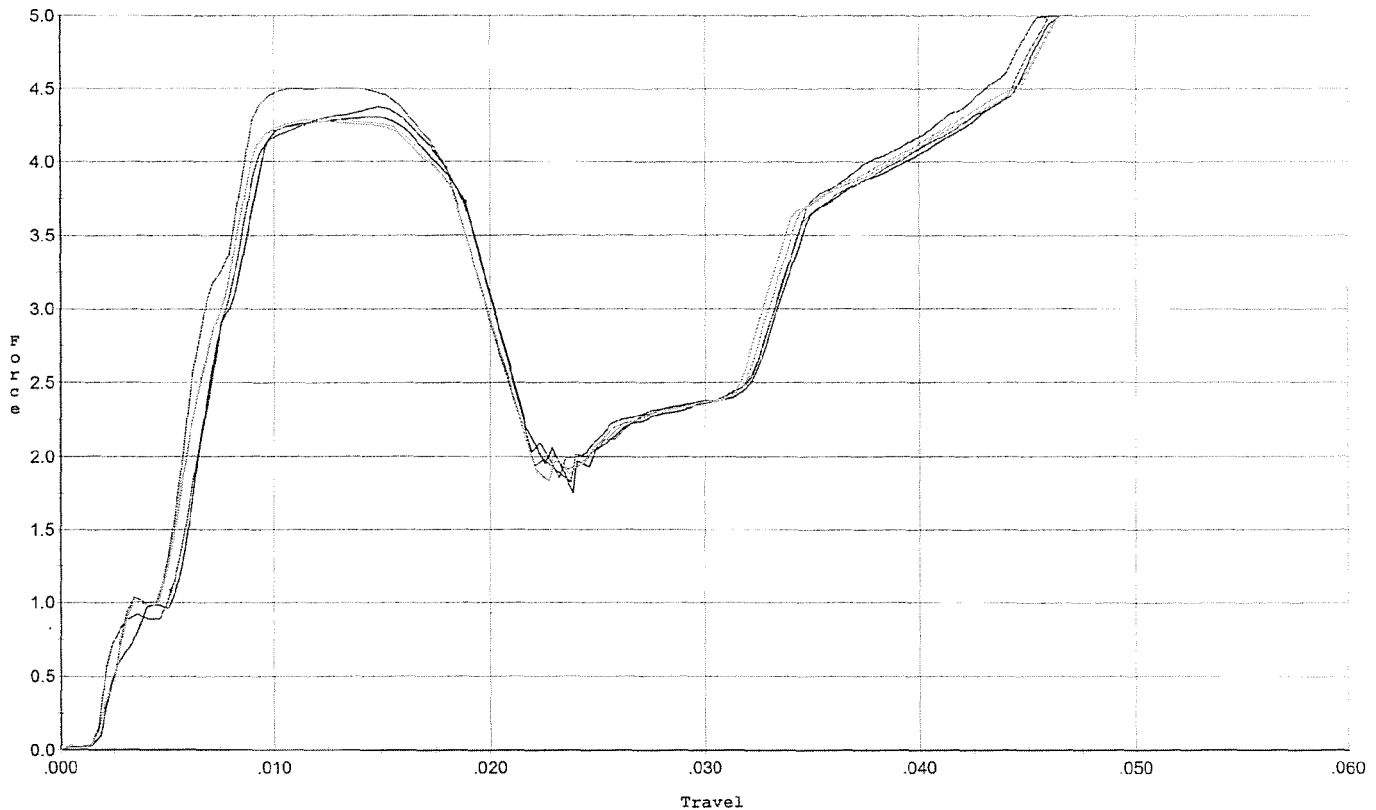
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.087	0.017	0.002	0.034	0.033		Set Trigger
2	3.095	0.016	0.004	0.034	0.032		Set Trigger
3	3.082	0.017	0.004	0.034	0.033		Set Trigger
4	3.123	0.017	0.002	0.034	0.032		Set Trigger
5	3.458	0.016	0.004	0.034	0.034		Set Trigger

A.3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



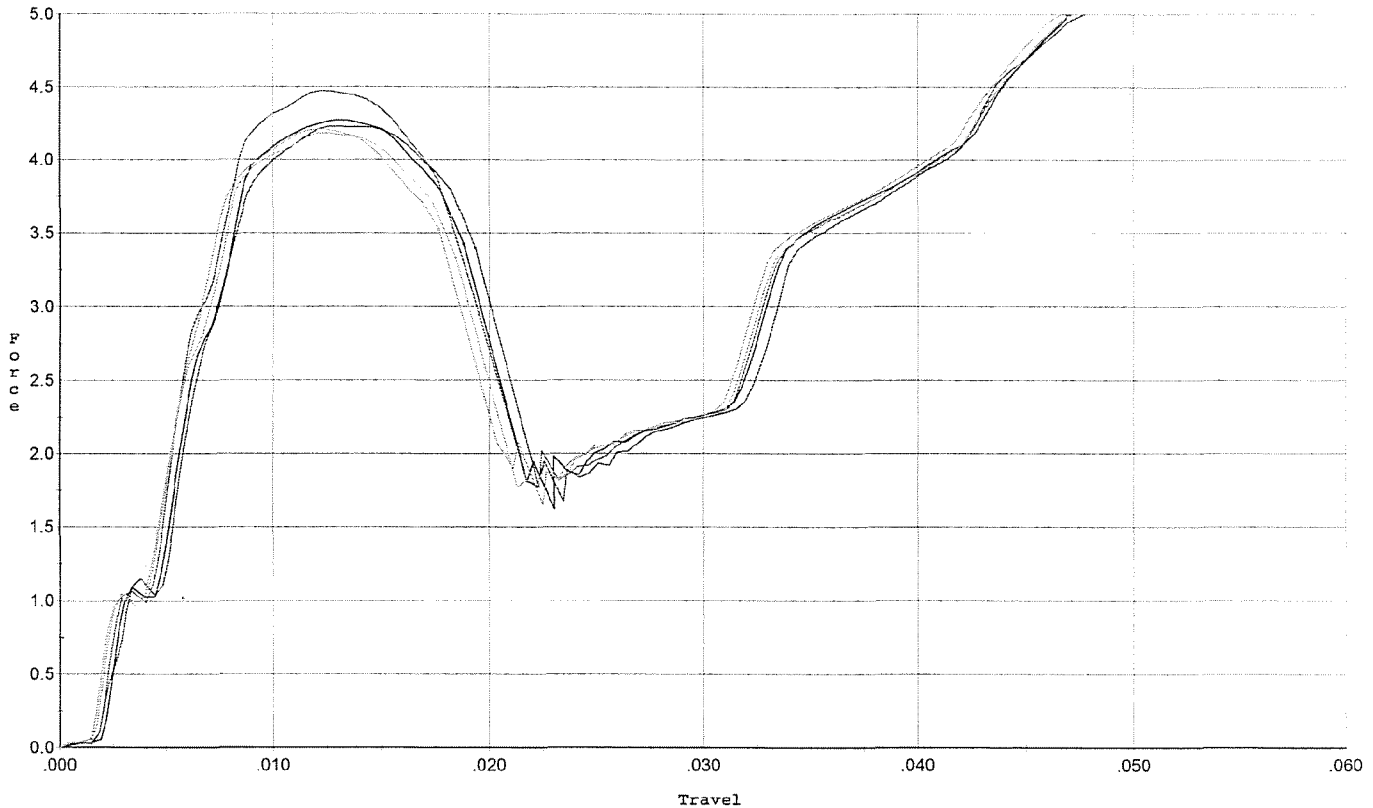
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.375	0.019	0.005	0.031	0.050		Set Trigger
2	4.304	0.019	0.00	0.031	0.049		Set Trigger
3	4.504	0.018	0.005	0.031	0.050		Set Trigger
4	4.292	0.020	0.005	0.031	0.054		Set Trigger
5	4.277	0.018	0.005	0.031	0.048		Set Trigger

A-4-35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



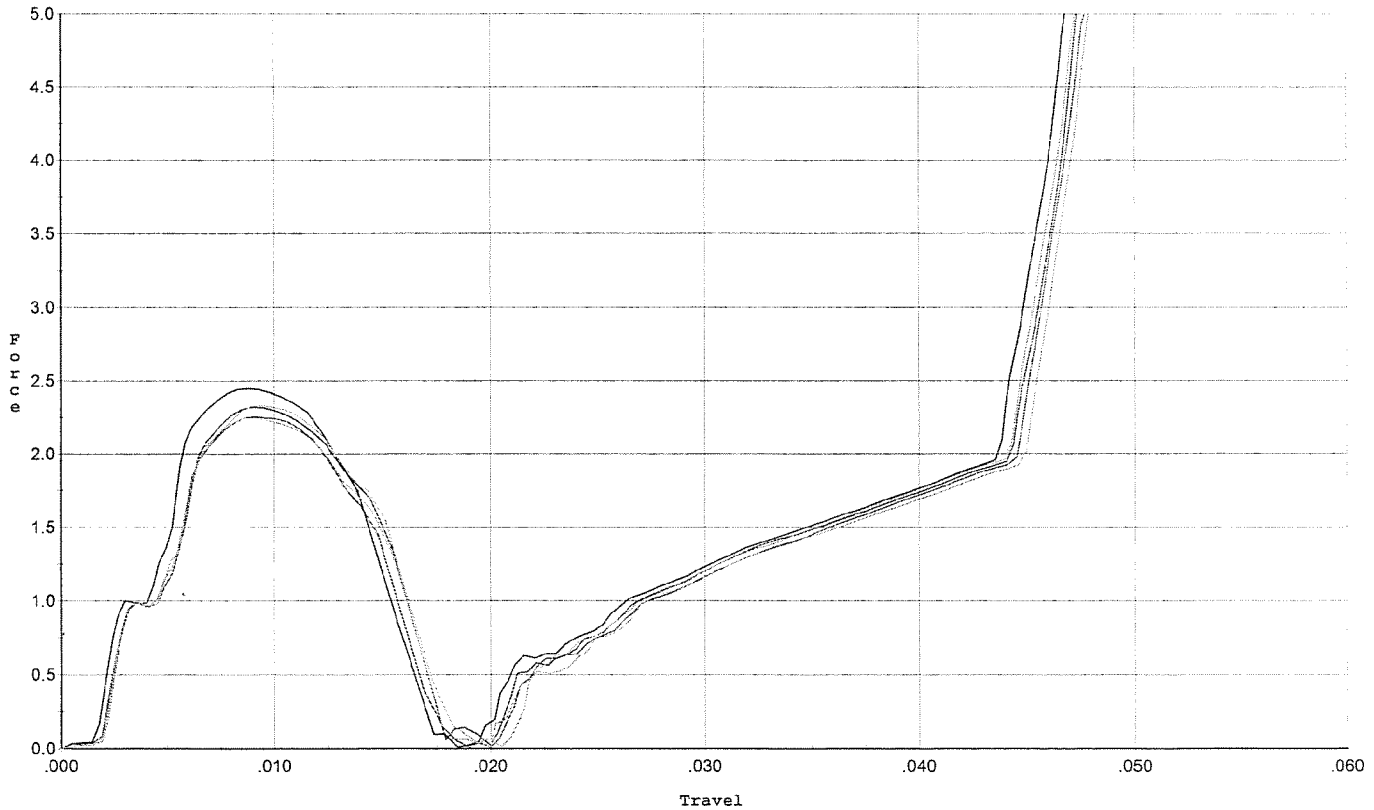
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.019	0.002	0.031	0.051		Set Trigger
2	4.274	0.019	0.005	0.031	0.050		Set Trigger
3	4.473	0.020	0.00	0.031	0.054		Set Trigger
4	4.183	0.018	0.00	0.031	0.049		Set Trigger
5	4.210	0.018	0.00	0.031	0.047		Set Trigger

A-4.27

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs ini +/- .50 lb for final test



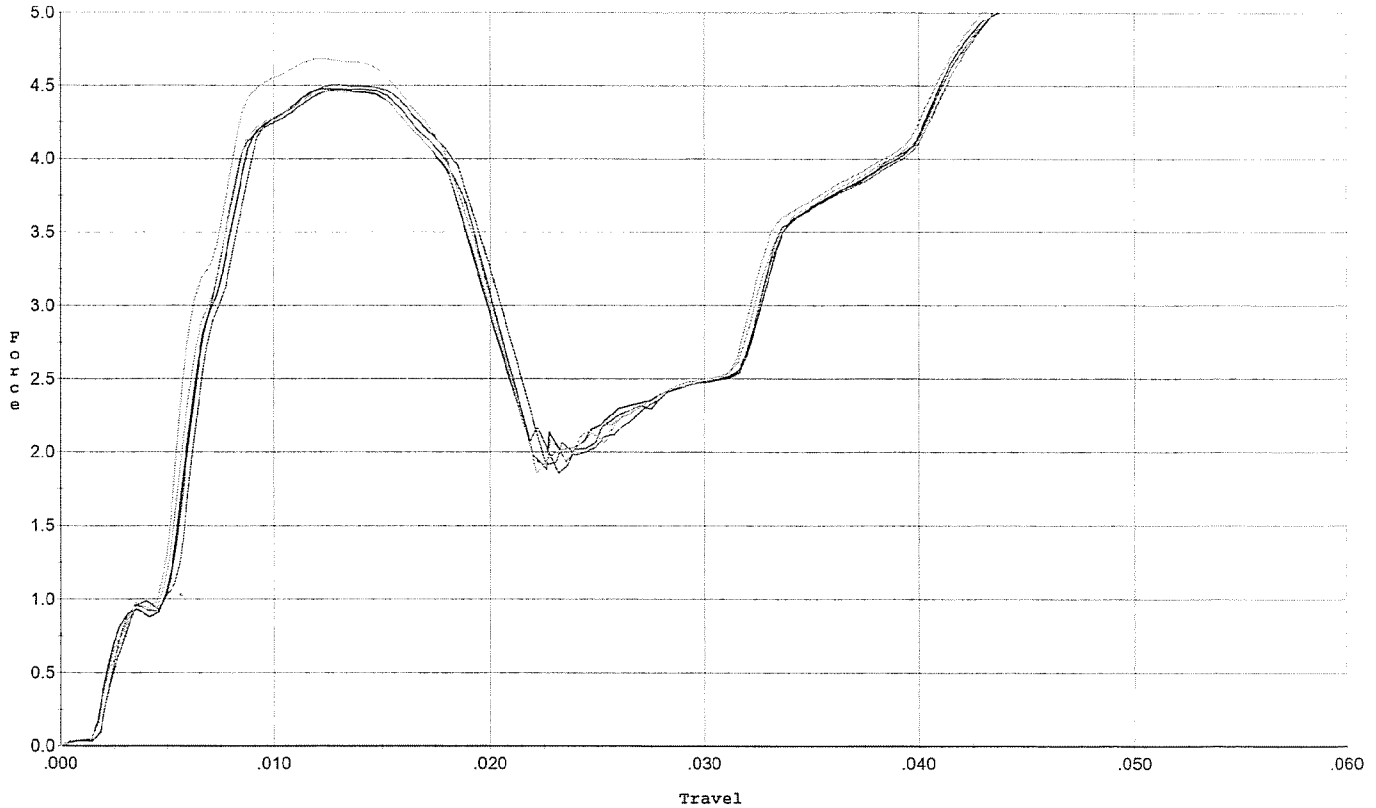
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.320	0.015	0.002	0.037	0.022		Set Trigger
2	2.448	0.014	0.004	0.038	0.021		Set Trigger
3	2.256	0.015	0.002	0.038	0.021		Set Trigger
4	2.331	0.015	0.00	0.038	0.022		Set Trigger
5	2.247	0.016	0.002	0.037	0.022		Set Trigger

A-2.32

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.475	0.019	0.00	0.030	0.052		Set Trigger
2	4.479	0.018	0.00	0.031	0.049		Set Trigger
3	4.503	0.020	0.002	0.030	0.055		Set Trigger
4	4.464	0.020	0.00	0.030	0.055		Set Trigger
5	4.683	0.019	0.00	0.030	0.056		Set Trigger

A.4.52