

1897 4681
G681 4681

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



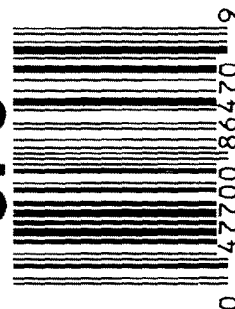
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6814681

UPC



BM FORM

GUN SERIAL # G 6814681

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	A-F.	2-10-09	RT
475	DRILL AND TAP SIGHT HOLES	18 1000	2-11-09	TL
480	MAGNAFLUX BBL ACTION	FR JR (1)	2/13/09	(1)
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DL
542	APPLY COATINGS (BARREL ACTION)		2/21	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

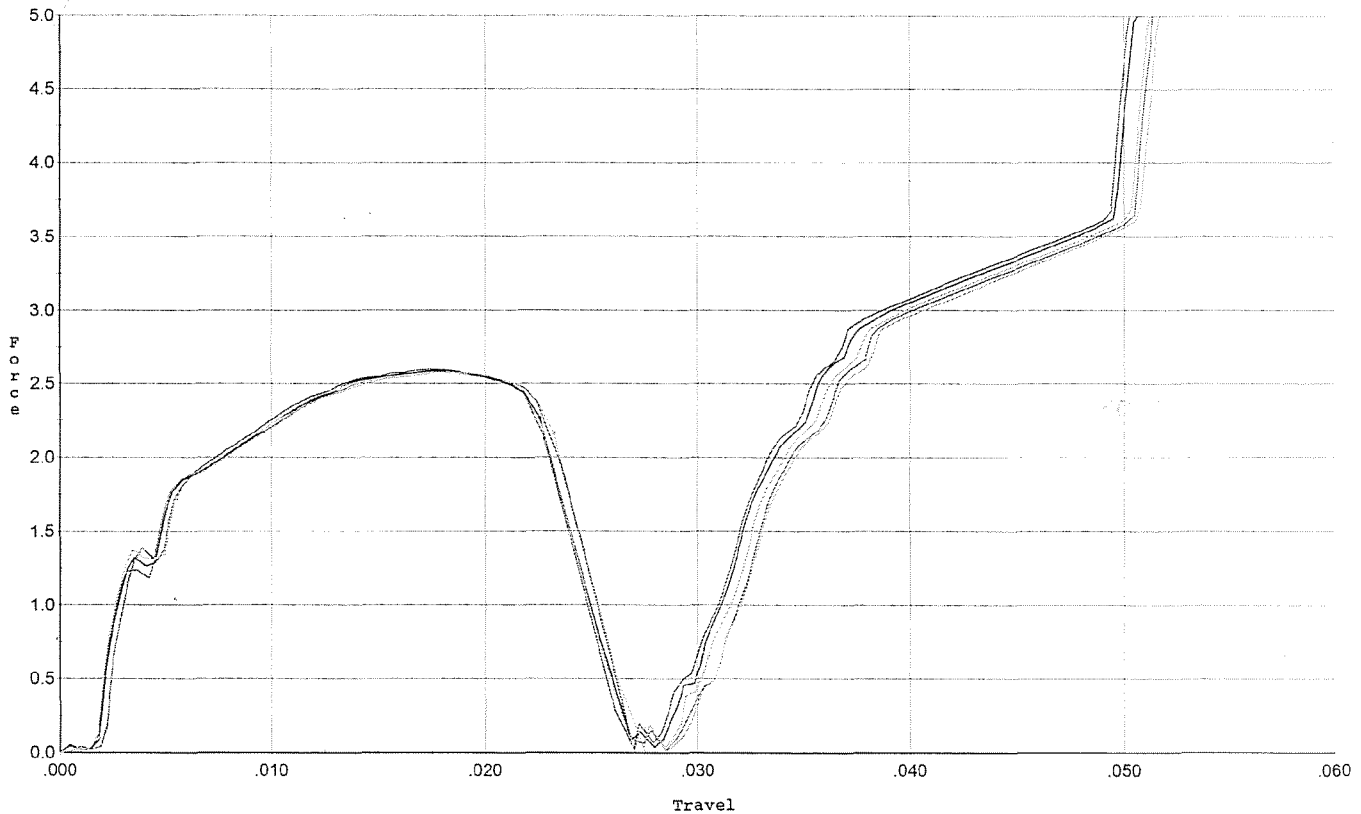
560	BARBER M24-0131828 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	40	40	40	2-26-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	50	50	50	2-26-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.022	.023	.023	2-26-09	RP		
	J) ASSEMBLE STOCK					2-24-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					2-26-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		2-25-09	RP		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					2-25-09	RP		
670	FINAL INSPECTION A) HEADSPACE					2-26-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.34	2.38	2.37	2.40	2.55	2-27-09	N/V
	C) FUNCTION					2-26-09	RP		
690	PACK					3/4/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



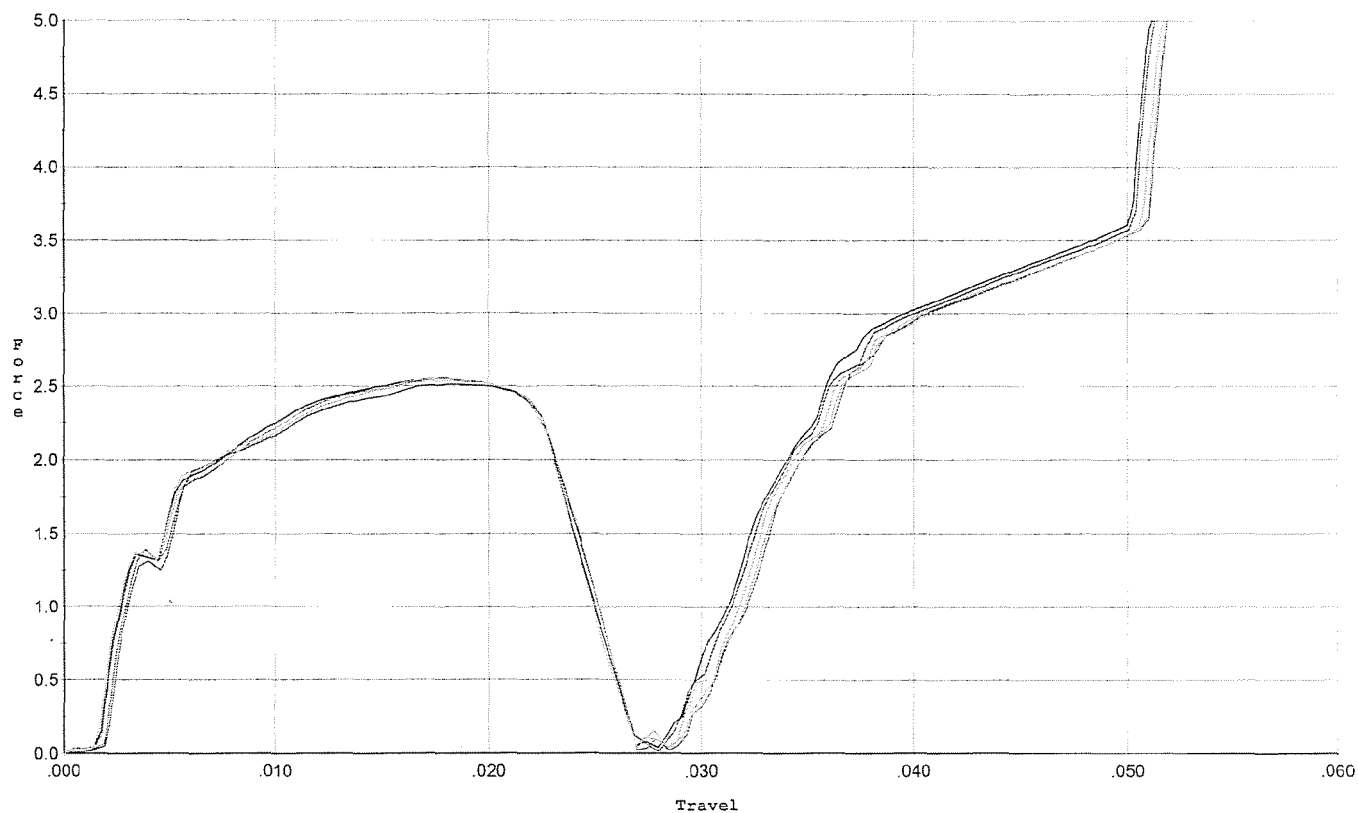
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.023	0.00	0.032	0.043		Set Trigger
2	2.588	0.023	0.00	0.032	0.043		Set Trigger
3	2.582	0.024	0.00	0.033	0.044		Set Trigger
4	2.577	0.023	0.005	0.033	0.043		Set Trigger
5	2.581	0.023	0.00	0.033	0.043		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



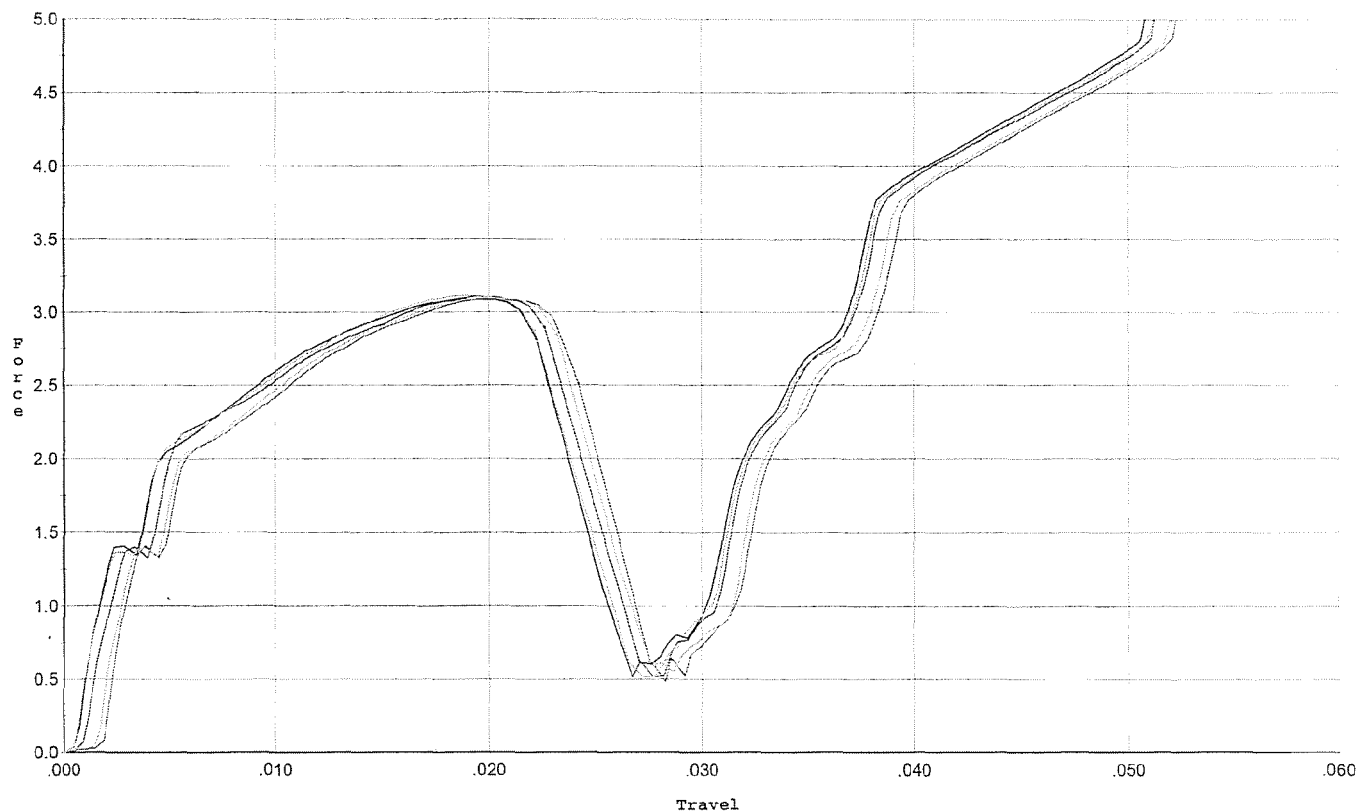
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.024	0.00	0.032	0.045		Set Trigger
2	2.555	0.023	0.005	0.033	0.043		Set Trigger
3	2.552	0.024	0.00	0.033	0.045		Set Trigger
4	2.555	0.023	0.005	0.033	0.043		Set Trigger
5	2.539	0.024	0.002	0.033	0.045		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



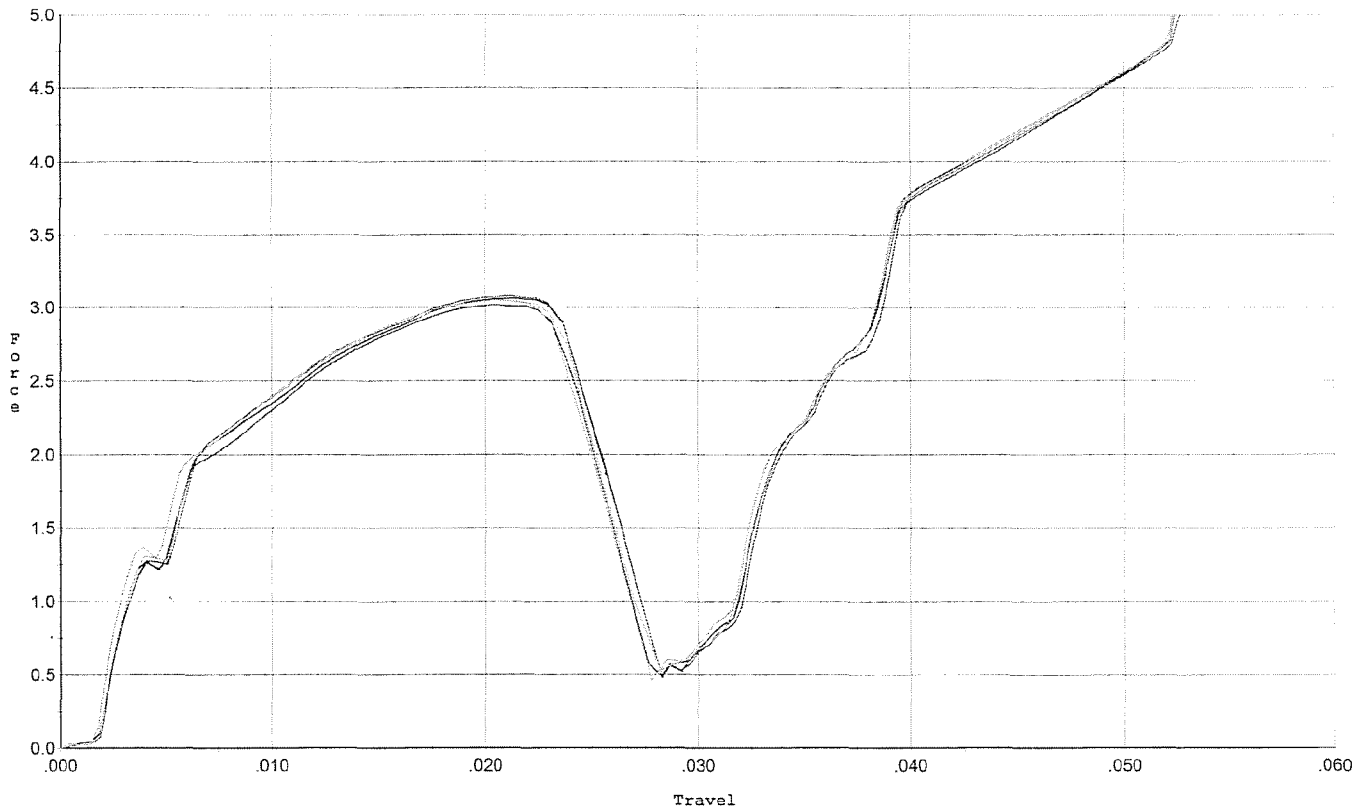
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.105	0.023	0.00	0.032	0.050		Set Trigger
2	3.089	0.022	0.00	0.031	0.050		Set Trigger
3	3.090	0.024	0.00	0.032	0.052		Set Trigger
4	3.097	0.023	0.00	0.032	0.050		Set Trigger
5	3.113	0.022	0.004	0.032	0.050		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



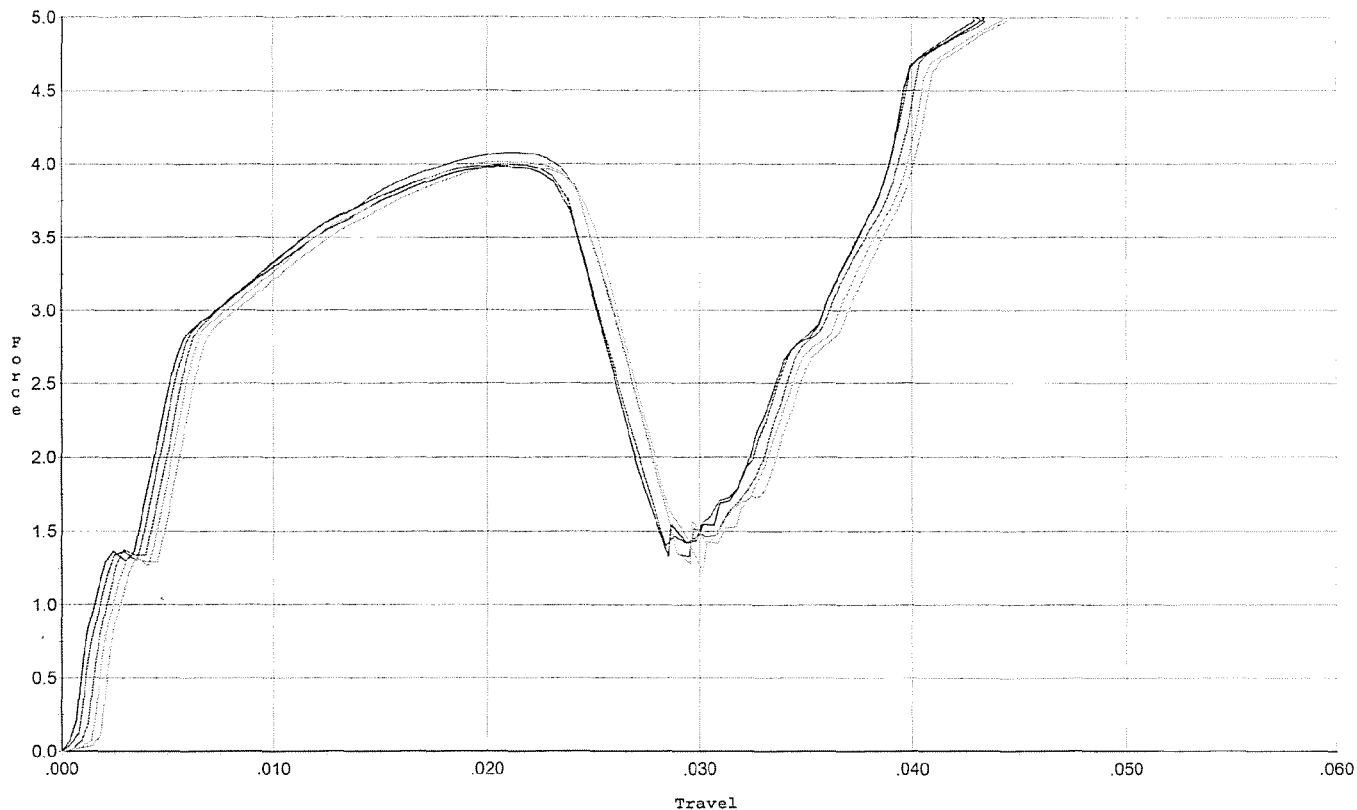
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.016	0.024	0.00	0.032	0.050		Set Trigger
2	3.061	0.026	0.00	0.032	0.054		Set Trigger
3	3.076	0.026	0.005	0.032	0.054		Set Trigger
4	3.050	0.024	0.005	0.032	0.050		Set Trigger
5	3.047	0.025	0.00	0.032	0.053		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



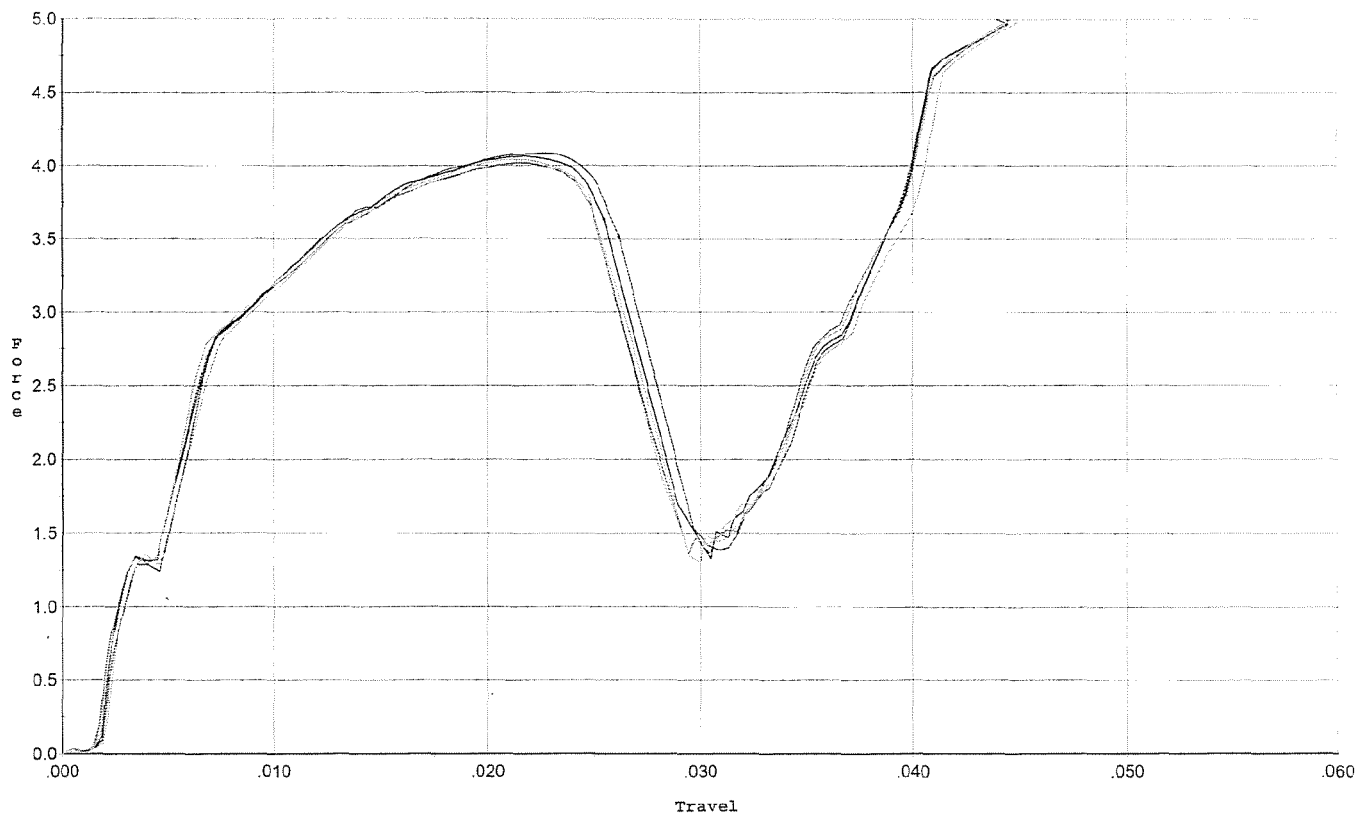
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.997	0.024	0.00	0.030	0.068		Set Trigger
2	3.983	0.024	0.00	0.030	0.069		Set Trigger
3	4.078	0.026	0.004	0.029	0.075		Set Trigger
4	4.015	0.026	0.00	0.030	0.073		Set Trigger
5	3.982	0.025	0.005	0.030	0.069		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



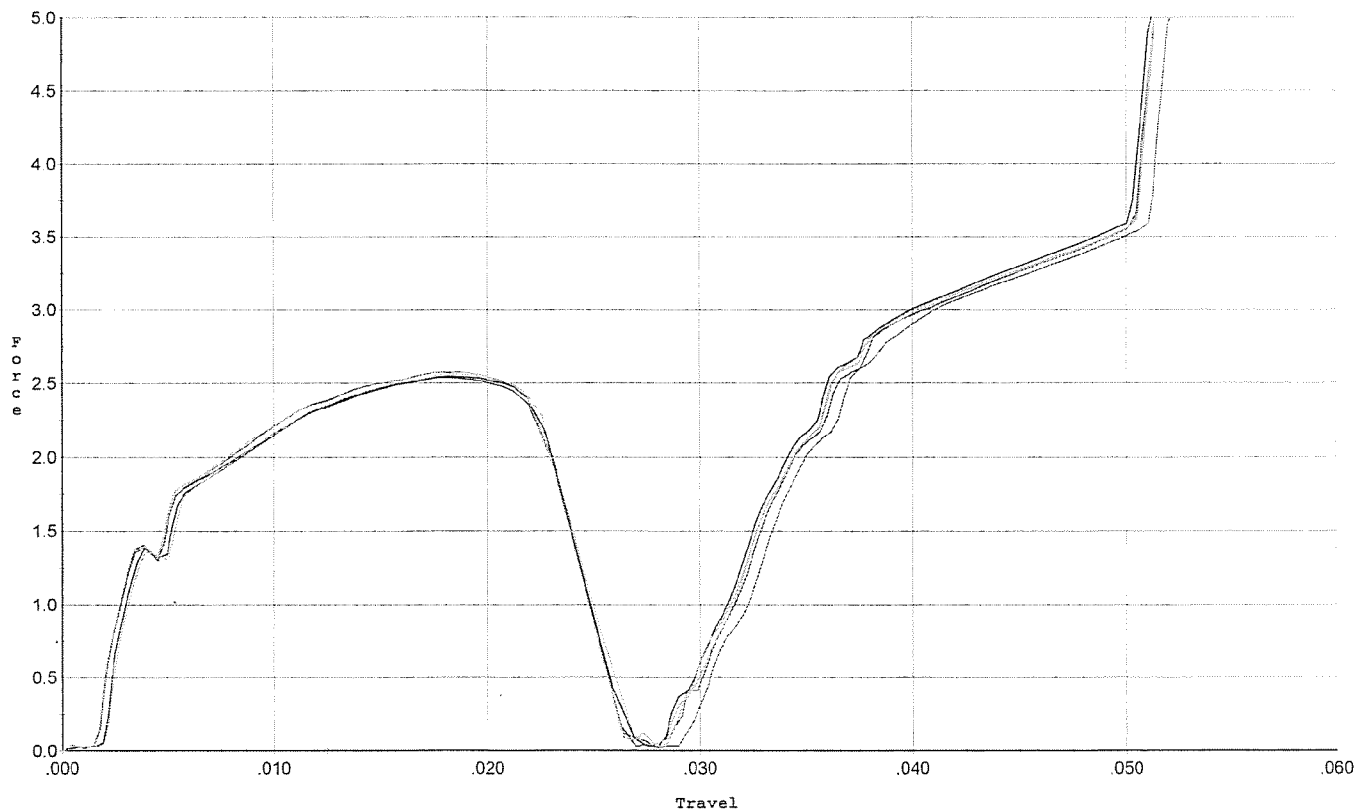
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.026	0.005	0.026	0.073		Set Trigger
2	4.066	0.025	0.005	0.029	0.071		Set Trigger
3	4.020	0.025	0.00	0.030	0.069		Set Trigger
4	4.009	0.027	0.00	0.030	0.073		Set Trigger
5	4.040	0.025	0.005	0.030	0.069		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



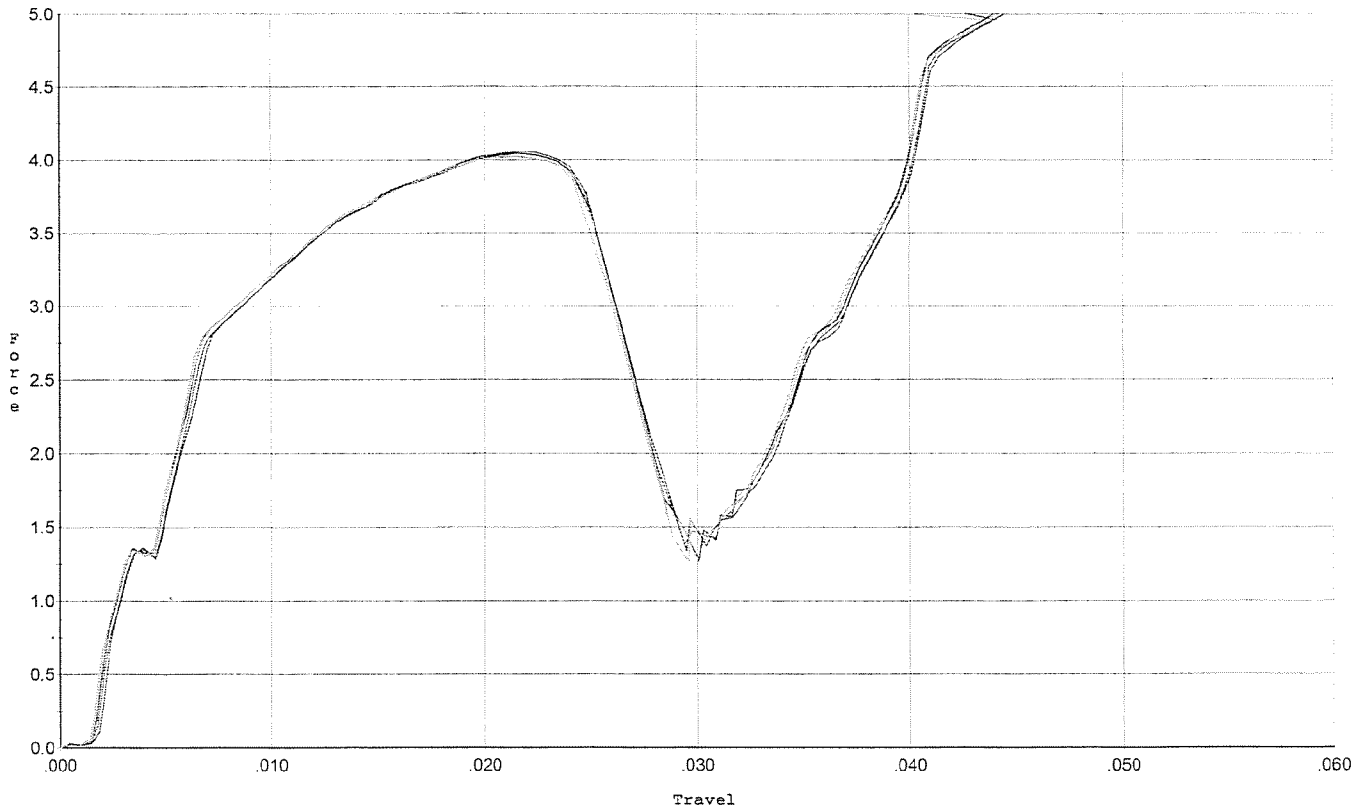
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.023	0.00	0.033	0.043		Set Trigger
2	2.546	0.023	0.00	0.033	0.042		Set Trigger
3	2.575	0.023	0.00	0.034	0.043		Set Trigger
4	2.564	0.023	0.005	0.033	0.041		Set Trigger
5	2.577	0.023	0.00	0.033	0.043		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.056	0.025	0.00	0.030	0.069		Set Trigger
2	4.042	0.025	0.005	0.030	0.070		Set Trigger
3	4.025	0.025	0.00	0.030	0.069		Set Trigger
4	4.028	0.026	0.00	0.030	0.072		Set Trigger
5	4.020	0.025	0.00	0.030	0.070		Set Trigger

Avg 4.03