

G-6814686

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



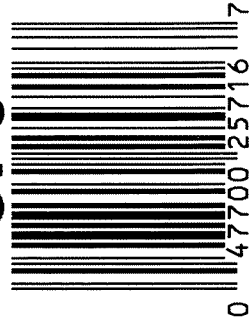
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6814686

UPC



M-24
BARBER - M24 0131887 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6814686

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-24-09	RTZ
430	ASSEMBLE TO STOCK			
440	PROOF		3-24-09	TL
460	CHECK HEADSPACE		3-24-09	TL
470	DIS-ASSEMBLE ACTION			
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX		
475	DRILL AND TAP SIGHT HOLES		3-25-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (21)	3/27/09	(21)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/27/09	RT
520	GOFF BLAST BBL / REC		3-27	BH
542	APPLY COATINGS (BARREL ACTION)		3-29	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-22-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0131887 131926

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-6-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>5.0</u> <u>5.0</u>	5-6-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	5-6-09	LJ
	J) ASSEMBLE STOCK		4-22-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		5-6-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-24-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-24-09	SP
670	FINAL INSPECTION A) HEADSPACE		5-6-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.65</u> <u>2.64</u> <u>2.67</u> <u>2.54</u>	4-28-09	WJ
	C) FUNCTION		5-6-09	LJ
690	PACK		5-29-09	WJ

F004 REV 5/2006

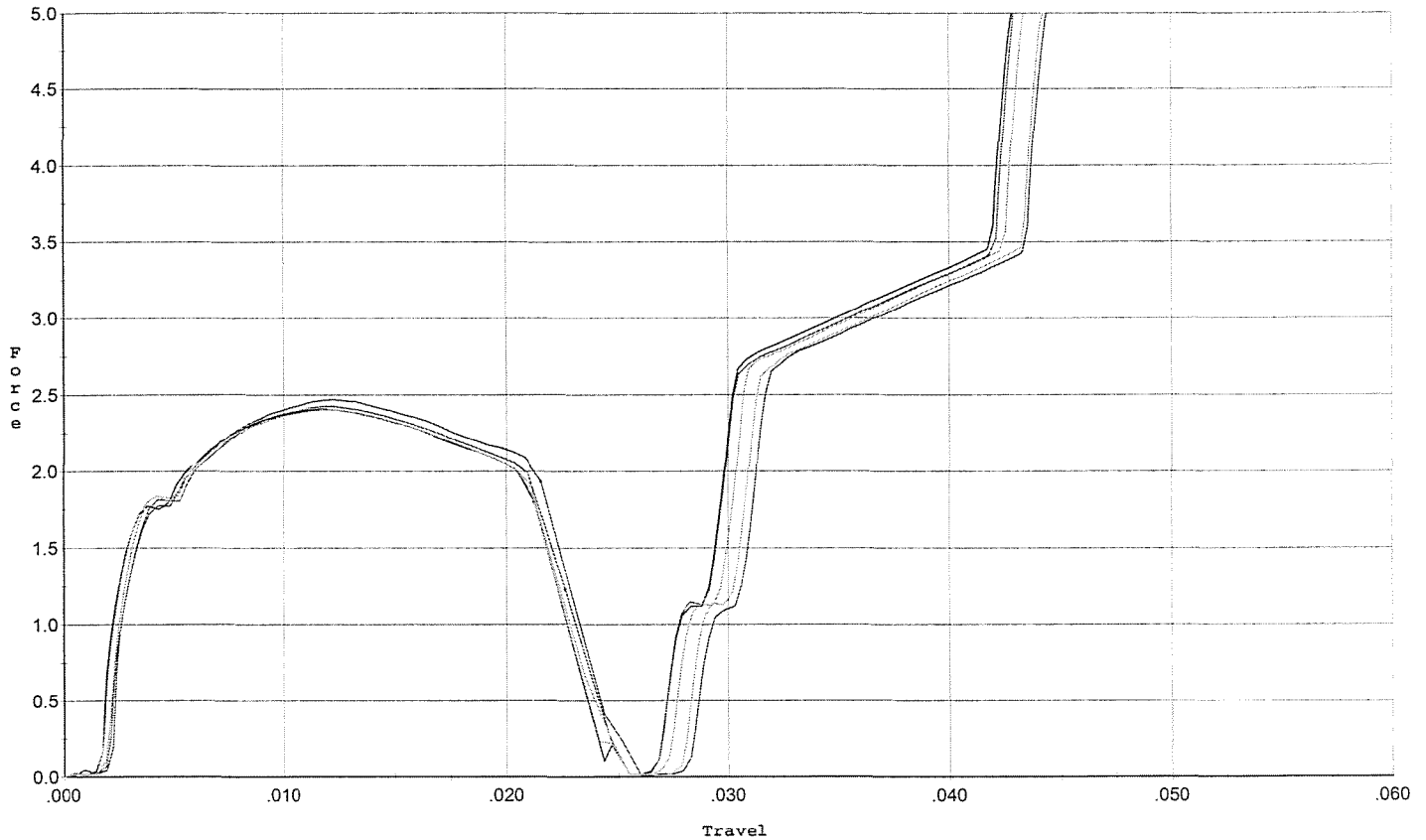
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0131888~~ 0131927

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



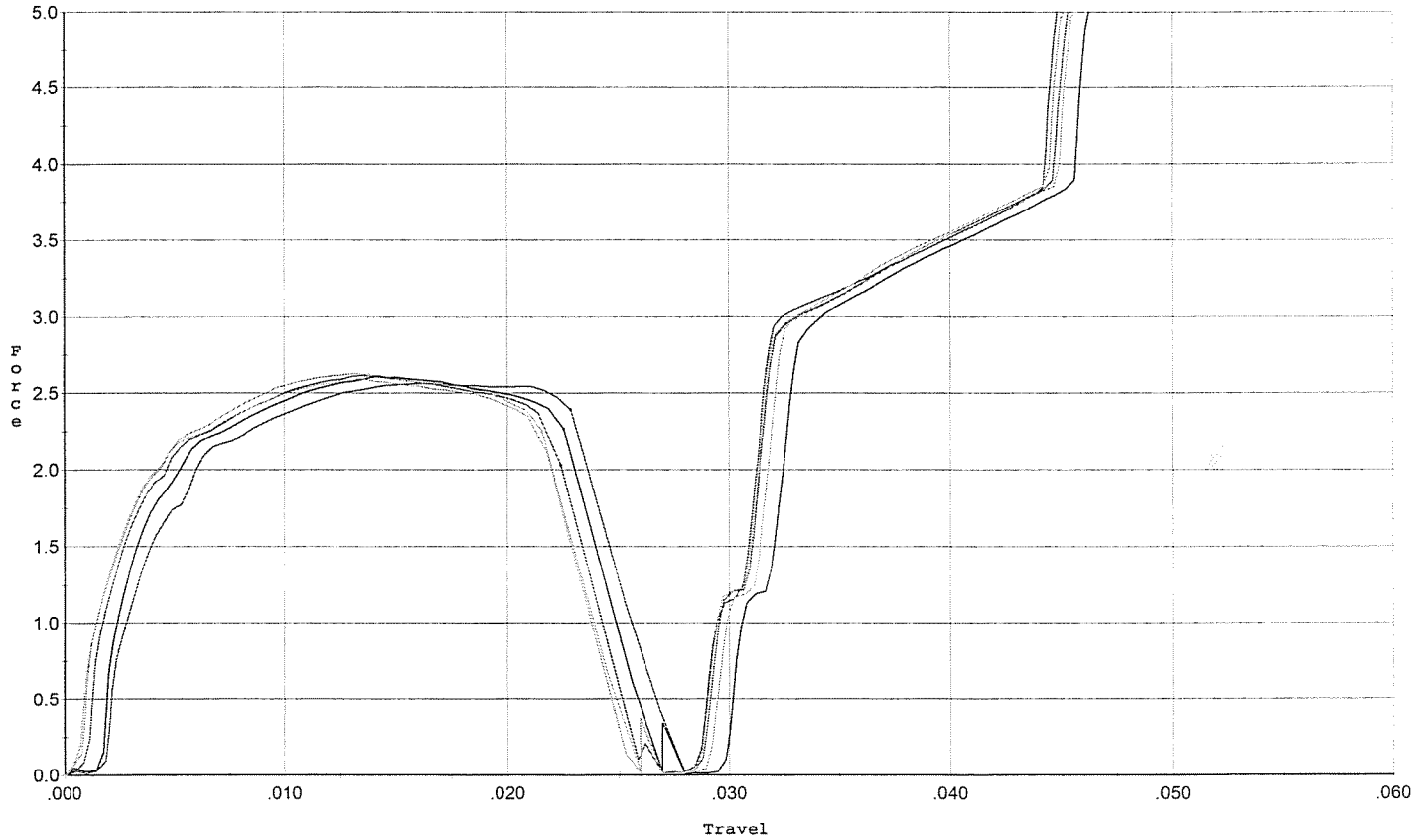
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.022	0.00	0.029	0.040		Set Trigger
2	2.411	0.021	0.00	0.028	0.039		Set Trigger
3	2.425	0.023	0.00	0.027	0.041		Set Trigger
4	2.414	0.021	0.00	0.029	0.039		Set Trigger
5	2.401	0.021	0.002	0.028	0.038		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



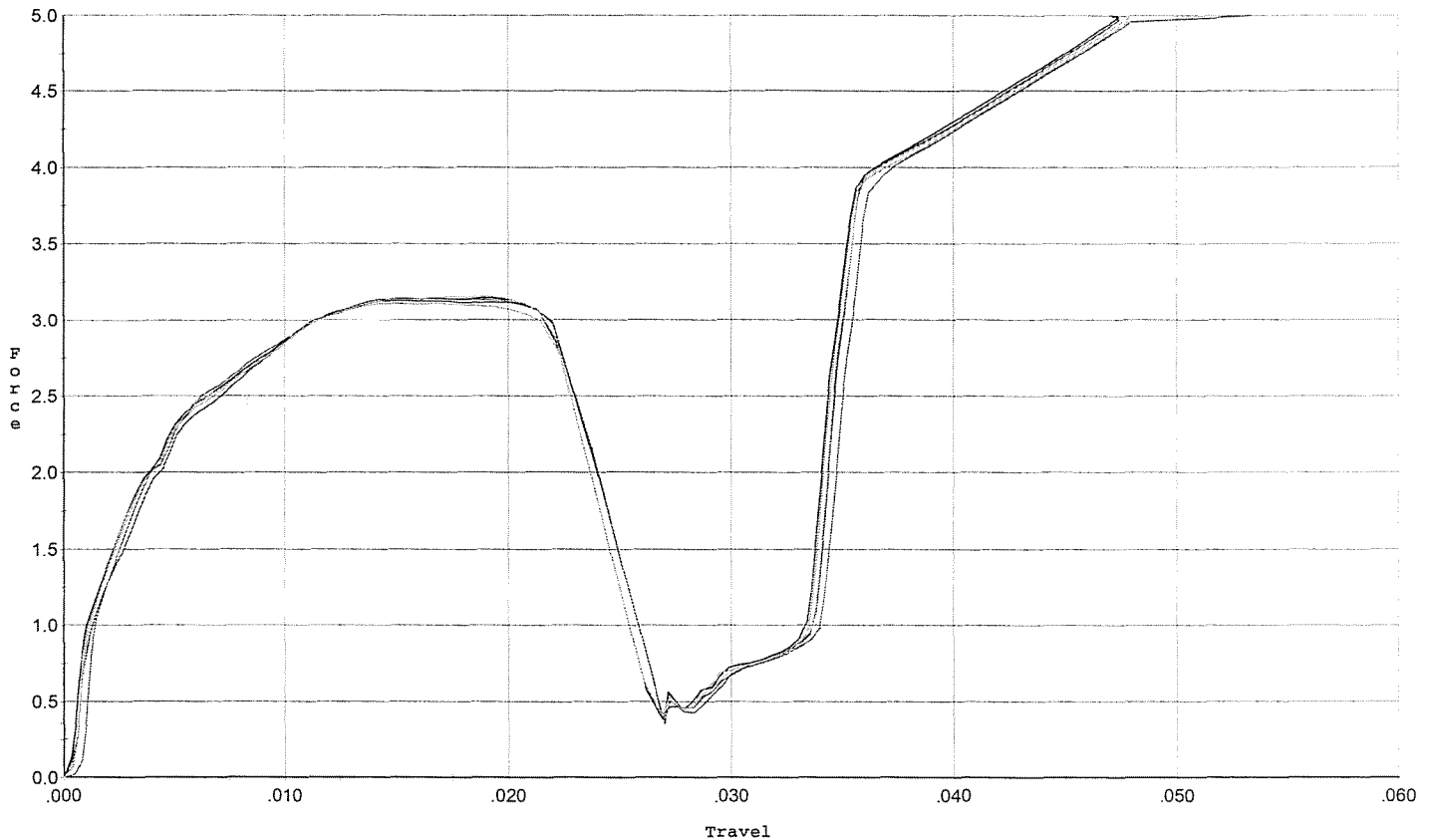
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.023	0.00	0.028	0.045		Set Trigger
2	2.604	0.023	0.00	0.030	0.045		Set Trigger
3	2.615	0.022	0.00	0.029	0.046		Set Trigger
4	2.591	0.022	0.00	0.030	0.045		Set Trigger
5	2.626	0.022	0.00	0.029	0.045		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



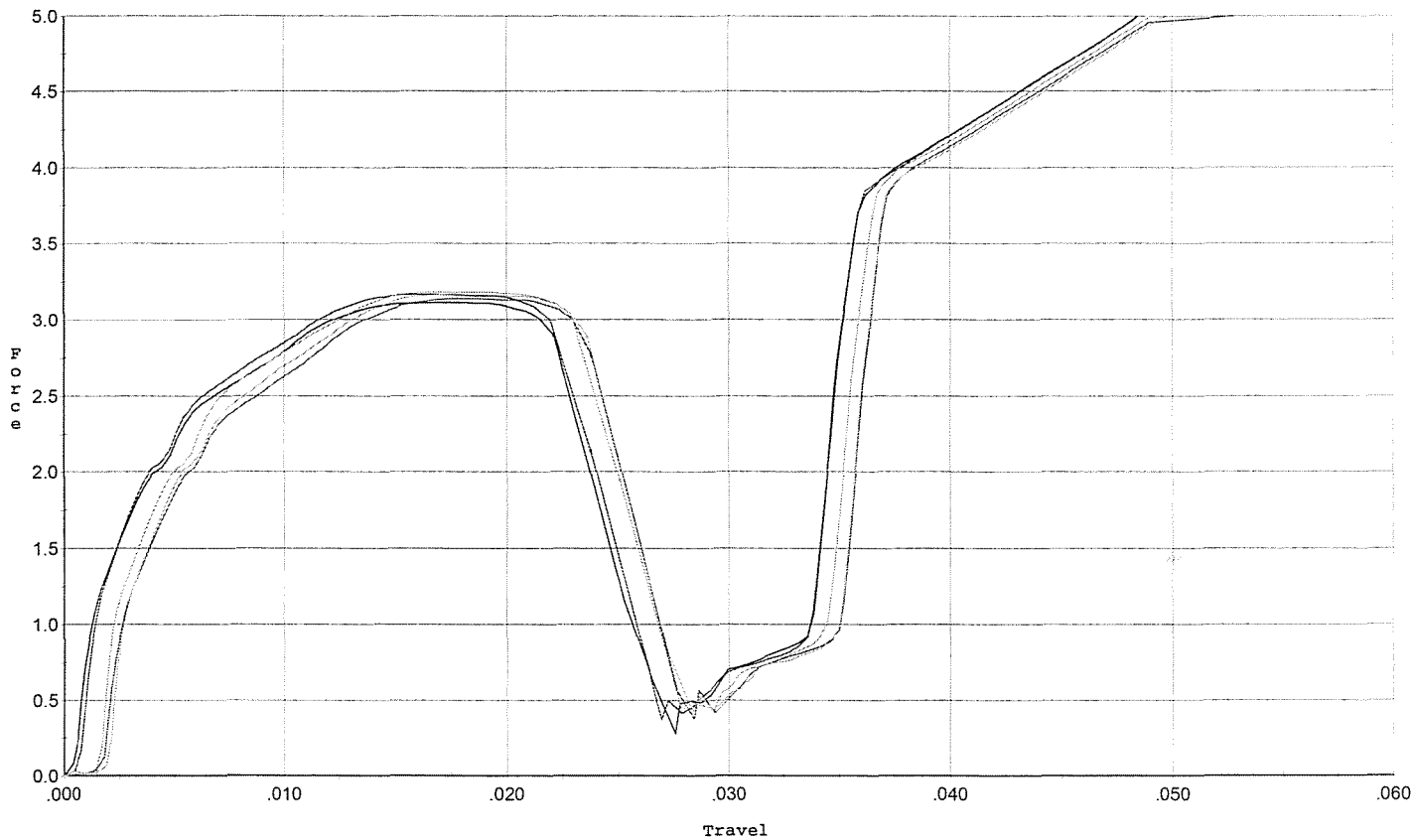
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.024	0.00	0.030	0.058		Set Trigger
2	3.147	0.022	0.00	0.030	0.054		Set Trigger
3	3.143	0.024	0.00	0.031	0.057		Set Trigger
4	3.112	0.022	0.00	0.031	0.054		Set Trigger
5	3.158	0.022	0.00	0.031	0.054		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



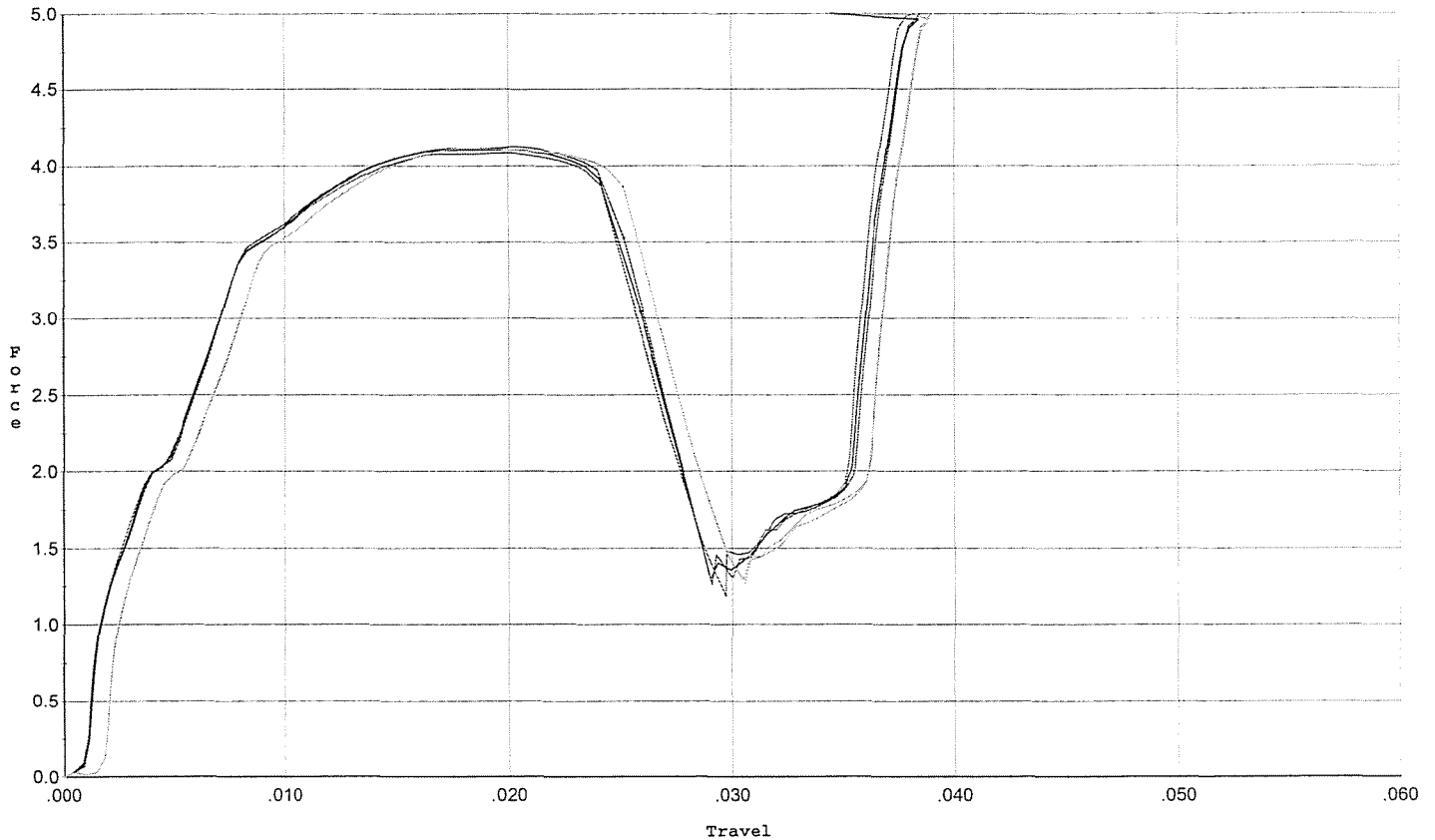
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.167	0.024	0.00	0.030	0.058		Set Trigger
2	3.115	0.022	0.00	0.031	0.053		Set Trigger
3	3.140	0.024	0.00	0.031	0.054		Set Trigger
4	3.172	0.024	0.002	0.031	0.054		Set Trigger
5	3.184	0.025	0.00	0.030	0.059		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



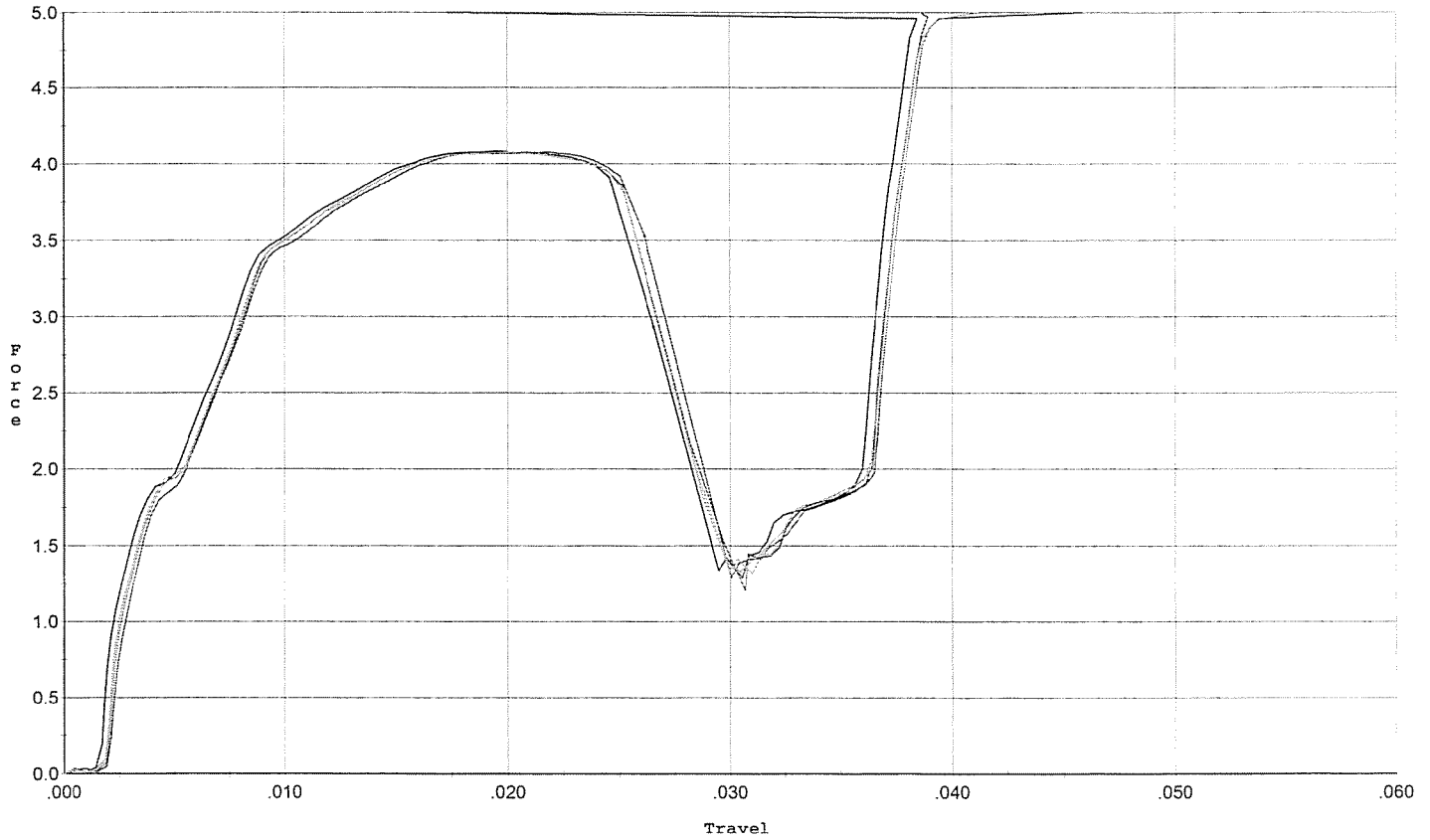
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.124	0.025	0.00	0.022	0.076		Set Trigger
2	4.104	0.026	0.00	0.022	0.078		Set Trigger
3	4.083	0.024	0.00	0.023	0.072		Set Trigger
4	4.110	0.025	0.00	0.023	0.074		Set Trigger
5	4.113	0.025	0.00	0.023	0.074		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



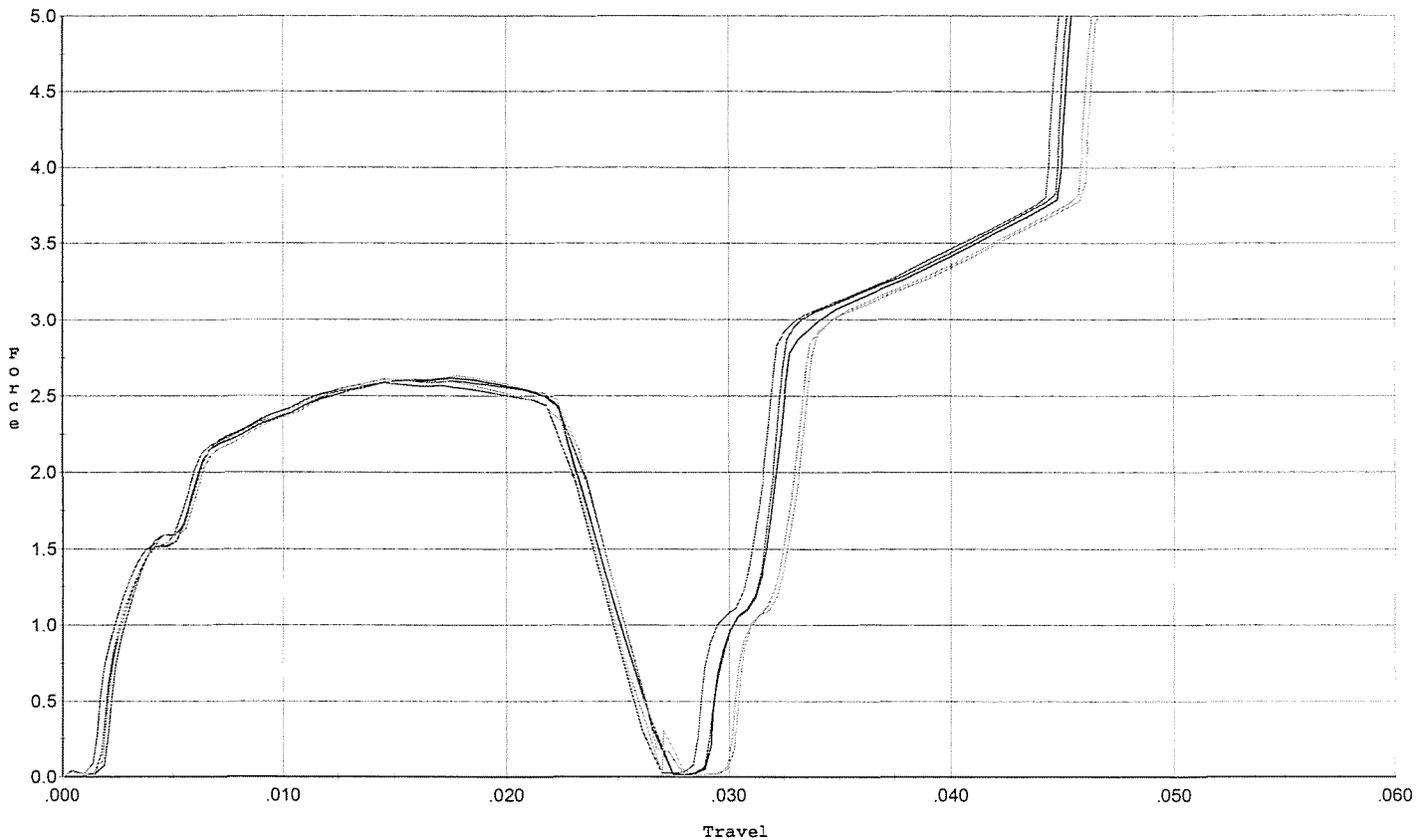
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.026	0.00	0.023	0.076		Set Trigger
2	4.082	0.027	0.00	0.022	0.078		Set Trigger
3	4.078	0.025	0.002	0.023	0.073		Set Trigger
4	4.076	0.025	0.00	0.023	0.073		Set Trigger
5	4.072	0.025	0.00	0.023	0.073		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



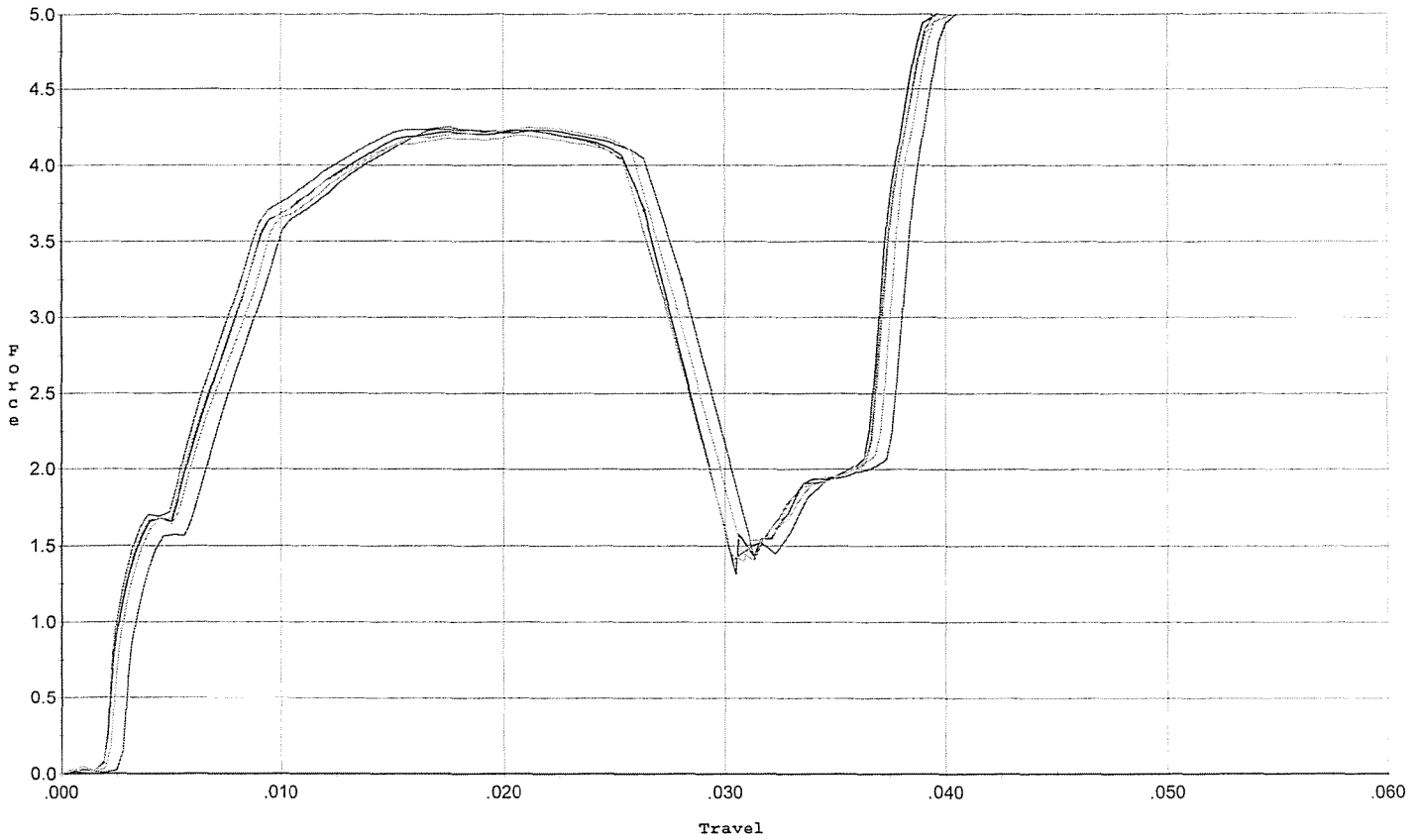
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.608	0.024	0.00	0.028	0.046		Set Trigger
2	2.616	0.022	0.00	0.029	0.044		Set Trigger
3	2.582	0.023	0.00	0.028	0.045		Set Trigger
4	2.610	0.022	0.00	0.030	0.044		Set Trigger
5	2.628	0.023	0.002	0.030	0.045		Set Trigger

AVG 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/14/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.235	0.028	0.003	0.021	0.082		Set Trigger
2	4.226	0.026	0.00	0.021	0.079		Set Trigger
3	4.249	0.027	0.002	0.021	0.083		Set Trigger
4	4.196	0.027	0.005	0.021	0.082		Set Trigger
5	4.245	0.028	0.00	0.021	0.083		Set Trigger

Avg 4.23