

68971894

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



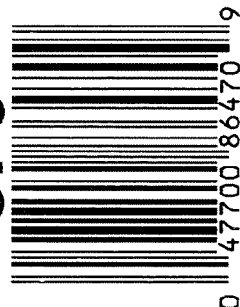
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6814689

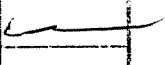
UPC



BM FORM

GUN SERIAL #

G 6814689

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	2-11-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-20-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-20-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-20-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-23-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

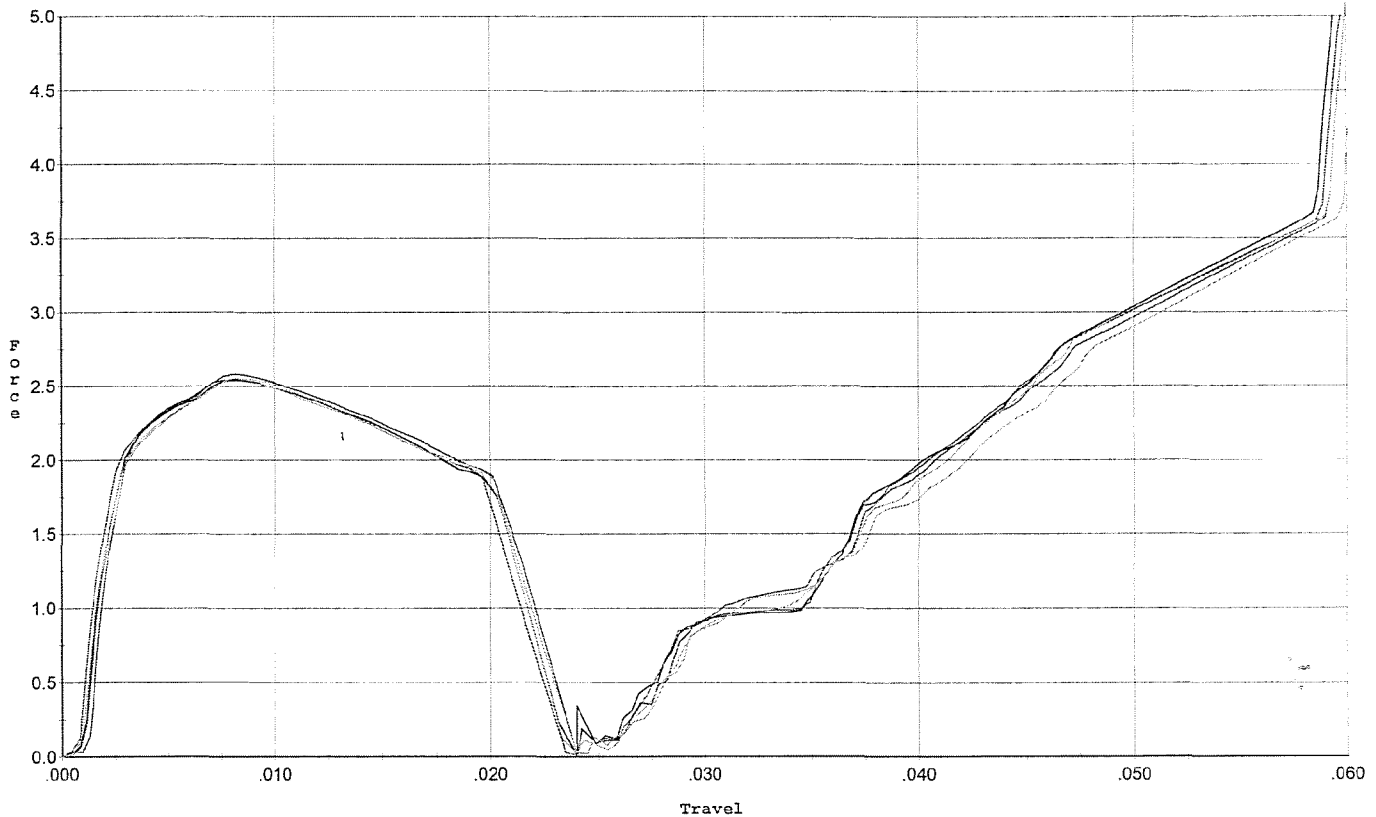
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	2-26-09	R.P.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	2-26-09	R.P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-26-09	R.P.
	J) ASSEMBLE STOCK		2-23-09	RT
	K) ASSEMBLE SWIVEL STUDS		2-26-09	R.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-24-09	R.P.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-24-09	R.P.
670	FINAL INSPECTION A) HEADSPACE		2-26-09	R.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.55</u> <u>2.75</u> <u>2.77</u> <u>2.73</u>	2-25-09	W.N.
	C) FUNCTION		2-26-09	R.P.
690	PACK		3/3/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



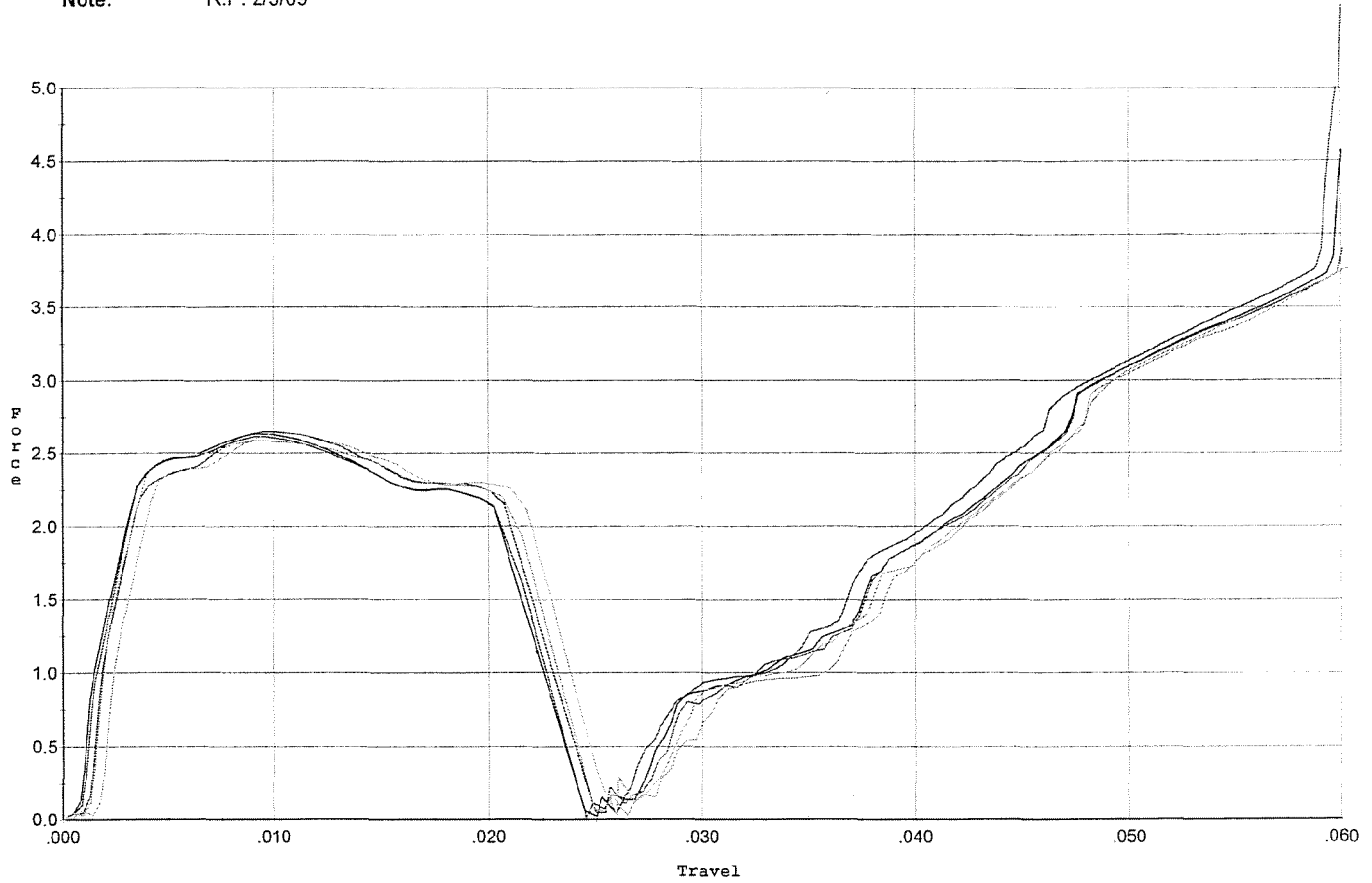
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.022	0.00	0.043	0.042		Set Trigger
2	2.540	0.020	0.00	0.043	0.040		Set Trigger
3	2.537	0.020	0.00	0.044	0.039		Set Trigger
4	2.531	0.020	0.00	0.044	0.039		Set Trigger
5	2.549	0.020	0.00	0.044	0.039		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



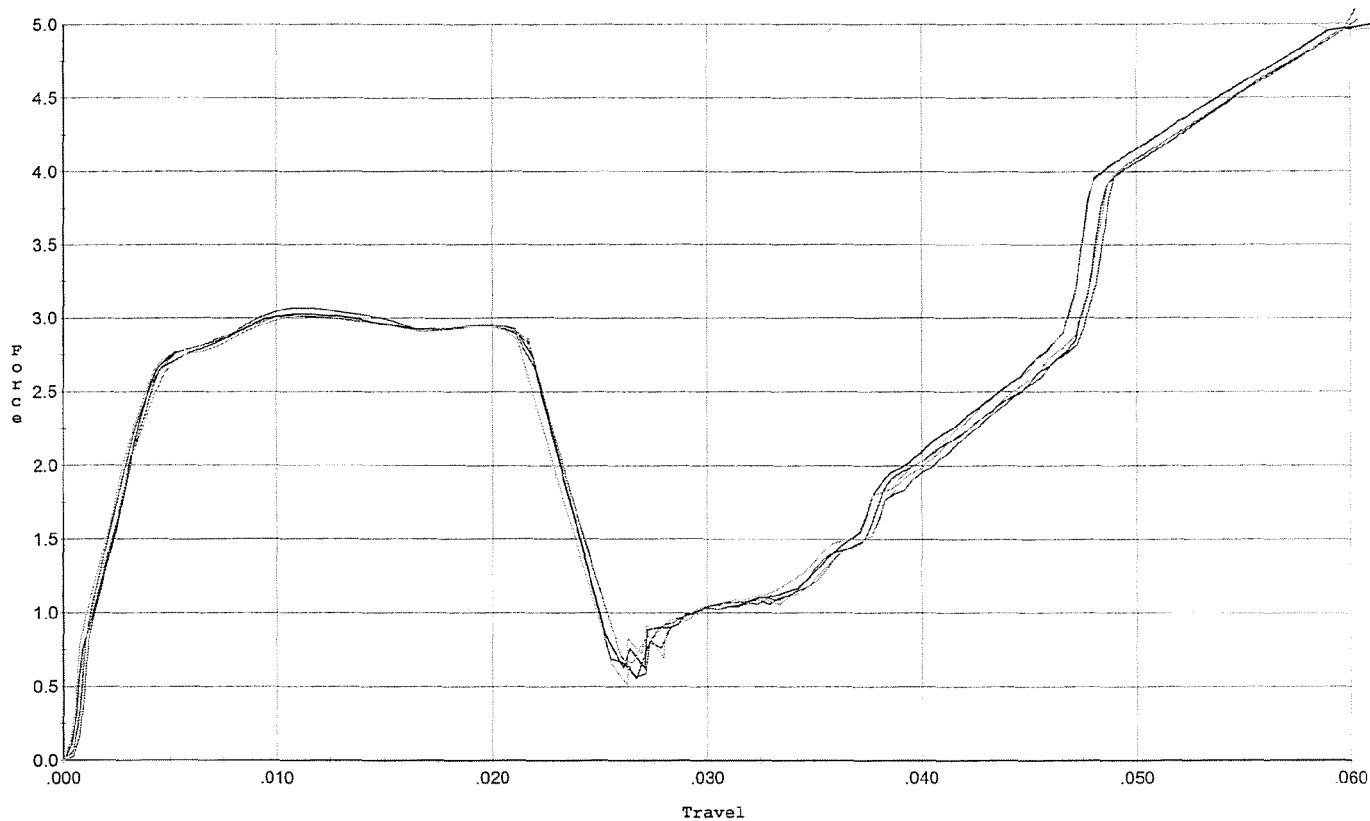
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.022	0.00	0.042	0.044		Set Trigger
2	2.638	0.022	0.00	0.043	0.045		Set Trigger
3	2.653	0.021	0.00	0.043	0.042		Set Trigger
4	2.644	0.022	0.00	0.043	0.044		Set Trigger
5	2.587	0.022	0.00	0.044	0.044		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 2/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



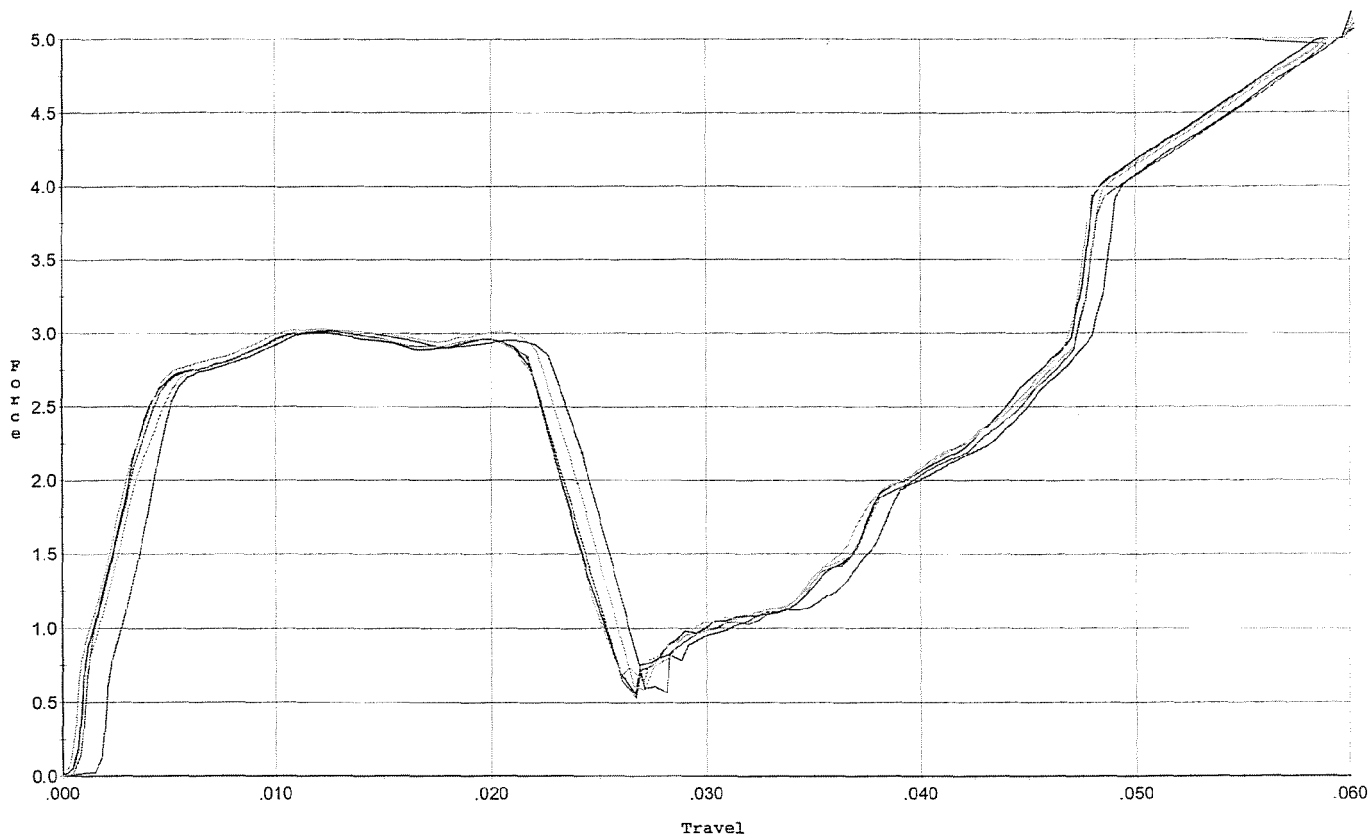
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.018	0.022	0.00	0.041	0.054		Set Trigger
2	3.024	0.022	0.00	0.041	0.053		Set Trigger
3	3.069	0.022	0.00	0.042	0.053		Set Trigger
4	3.017	0.021	0.00	0.042	0.052		Set Trigger
5	3.018	0.022	0.00	0.042	0.053		Set Trigger

Aug 302

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



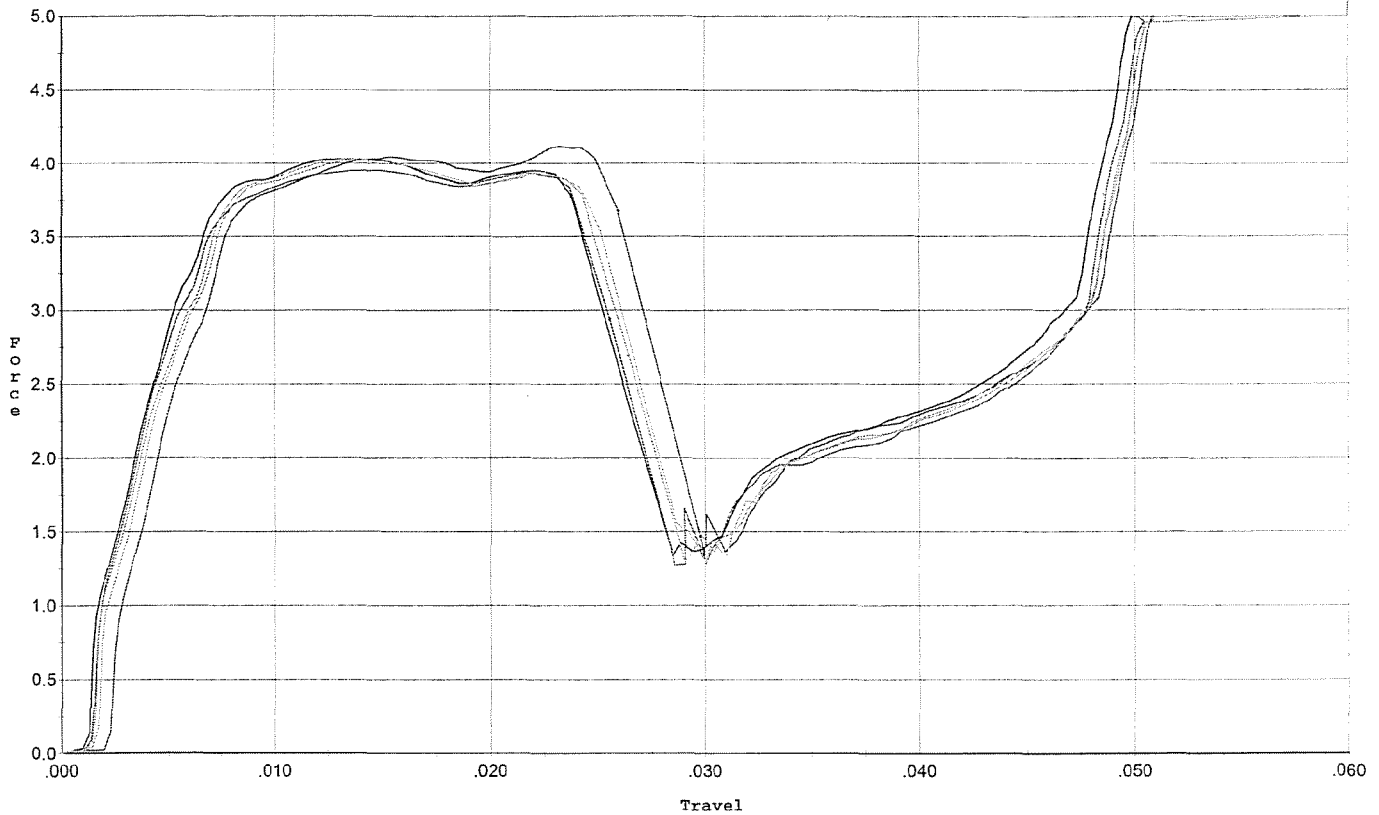
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.017	0.024	0.002	0.041	0.056		Set Trigger
2	3.002	0.022	0.00	0.041	0.053		Set Trigger
3	3.012	0.022	0.00	0.041	0.052		Set Trigger
4	3.024	0.024	0.00	0.040	0.058		Set Trigger
5	3.029	0.022	0.00	0.041	0.054		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



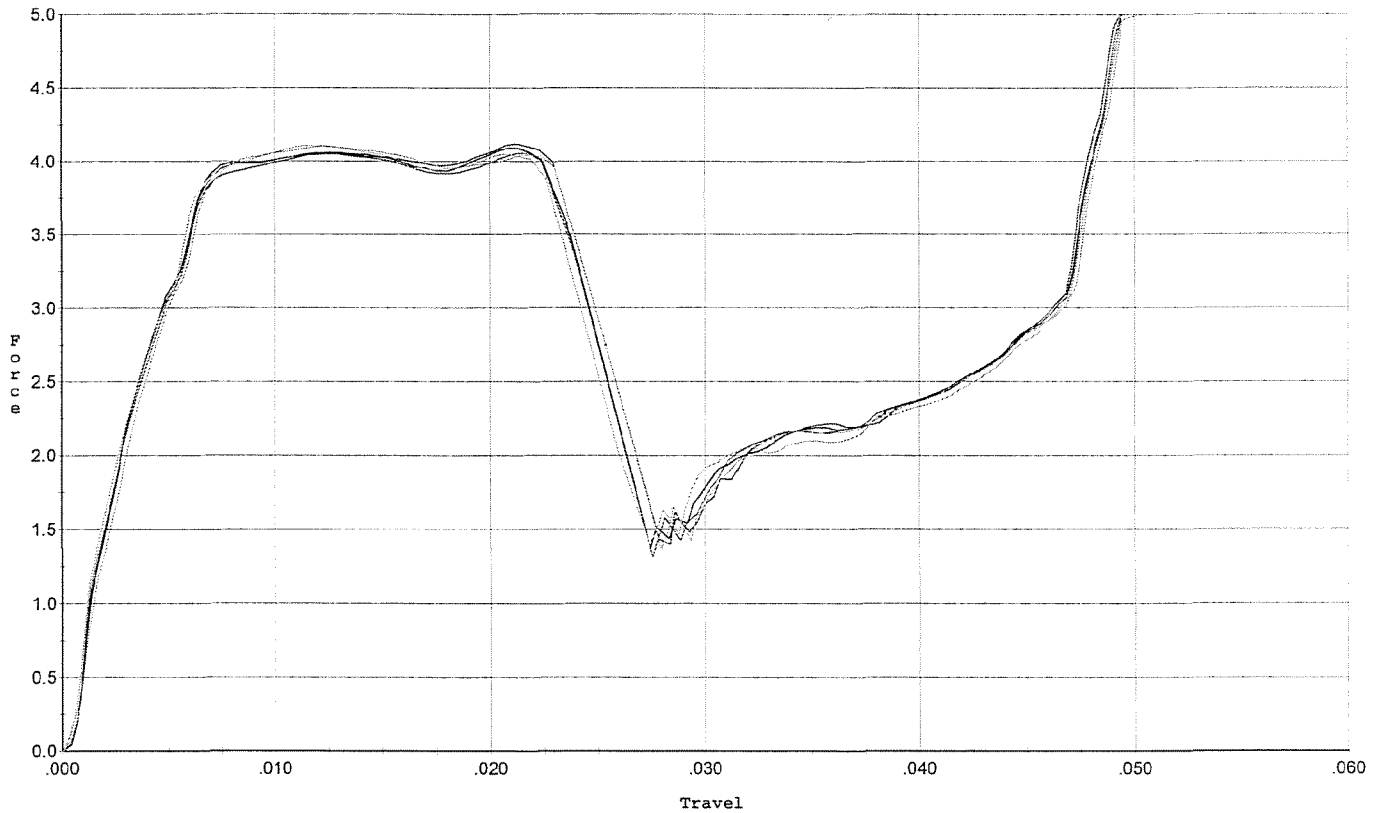
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.116	0.026	0.002	0.036	0.078		Set Trigger
2	4.028	0.024	0.00	0.037	0.073		Set Trigger
3	3.953	0.026	0.00	0.037	0.077		Set Trigger
4	4.029	0.025	0.00	0.037	0.076		Set Trigger
5	4.031	0.026	0.00	0.037	0.080		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



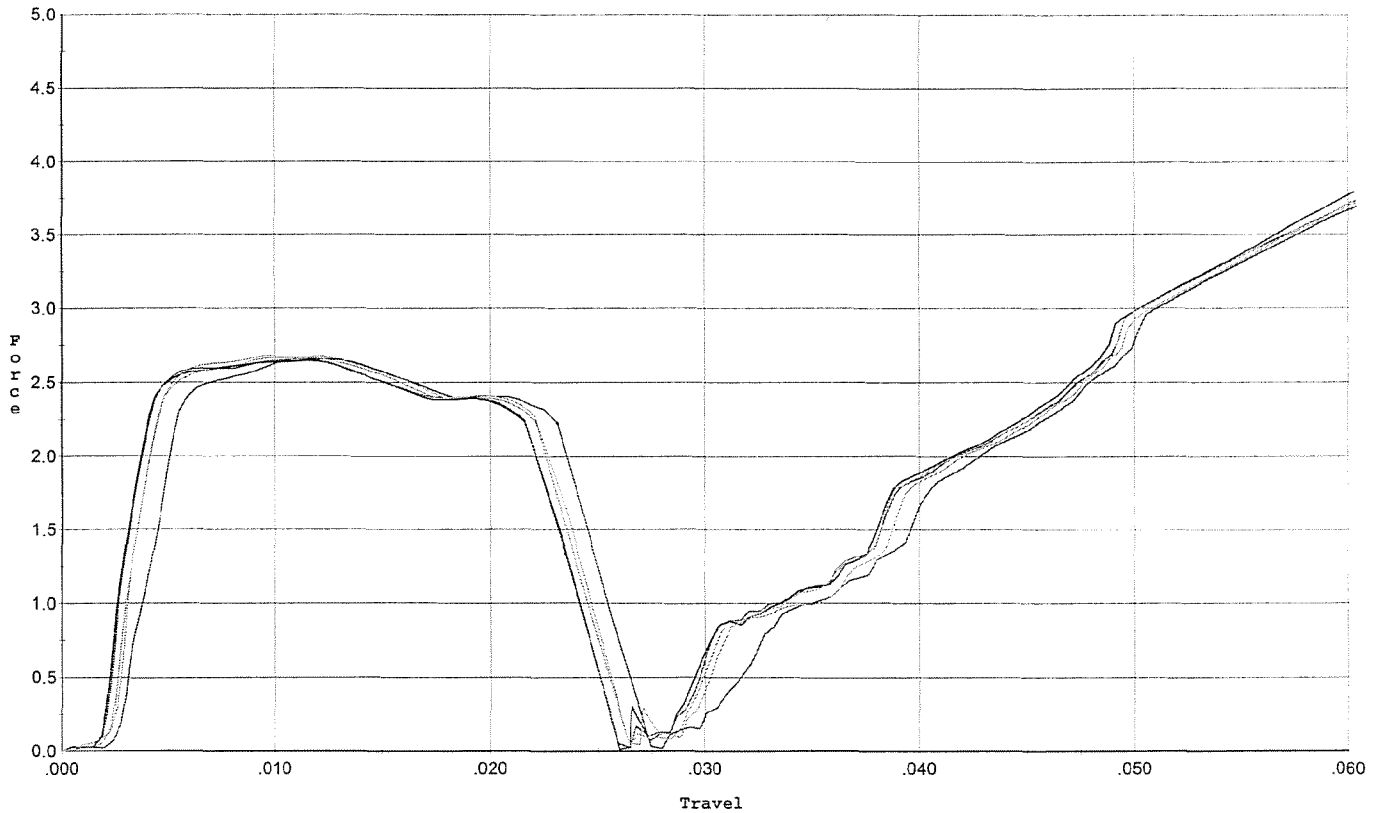
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.119	0.025	0.00	0.036	0.081		Set Trigger
2	4.089	0.024	0.00	0.037	0.075		Set Trigger
3	4.056	0.024	0.00	0.037	0.076		Set Trigger
4	4.106	0.023	0.00	0.037	0.072		Set Trigger
5	4.102	0.025	0.00	0.036	0.080		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



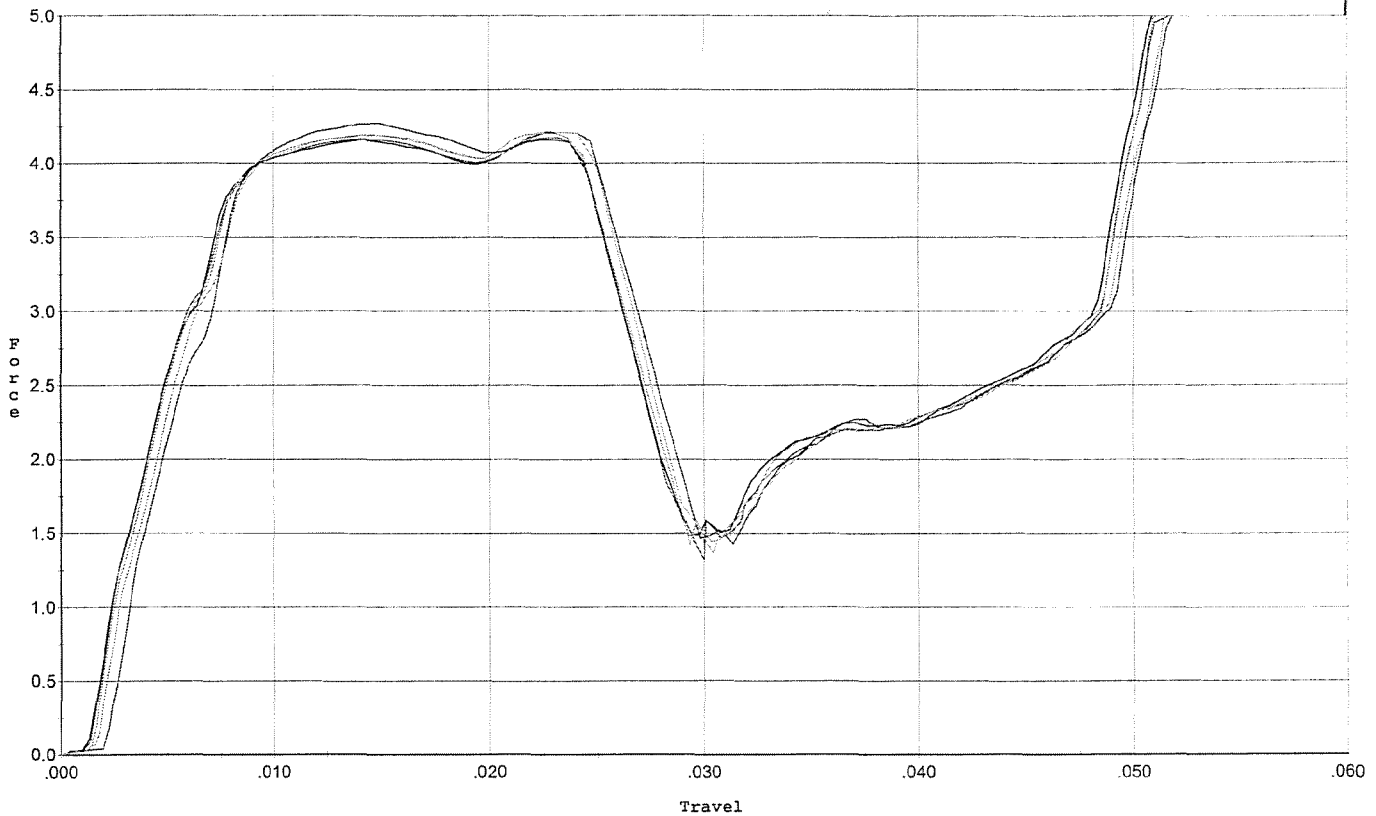
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.658	0.023	0.003	0.043	0.045		Set Trigger
2	2.648	0.023	0.002	0.042	0.048		Set Trigger
3	2.655	0.023	0.00	0.043	0.048		Set Trigger
4	2.680	0.023	0.00	0.042	0.048		Set Trigger
5	2.666	0.022	0.00	0.043	0.045		Set Trigger

Aug 2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.272	0.027	0.002	0.036	0.084		Set Trigger
2	4.161	0.024	0.00	0.036	0.076		Set Trigger
3	4.173	0.025	0.00	0.037	0.076		Set Trigger
4	4.216	0.025	0.00	0.036	0.077		Set Trigger
5	4.201	0.024	0.00	0.037	0.076		Set Trigger

Avg 4.20