

G6814690

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

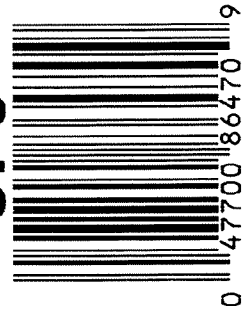
ORDER NO. **86470**

BARREL LENGTH 24"

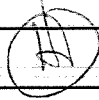
CAPACITY 6

G6814690

UPC



GUN SERIAL # G 6814696

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD.
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD.
460	CHECK HEADSPACE		2-26-09	SPD.
470	DIS-ASSEMBLE ACTION		2-26-09	SPD.
472	SERIALIZE BOLT HANDLE		2-27-09	RT
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	3/2/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	TG
542	APPLY COATINGS (BARREL ACTION)		3/6	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	SPD.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

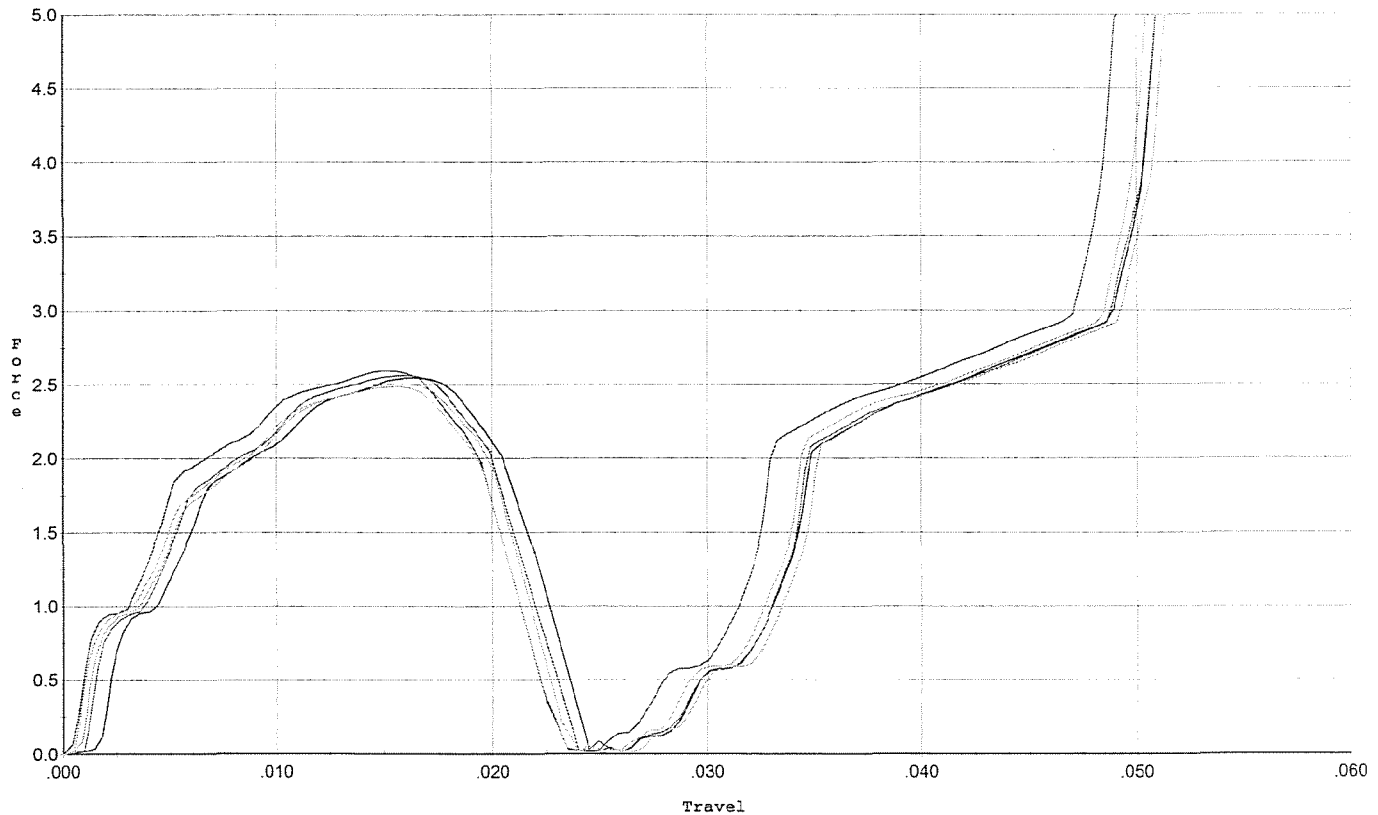
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>6.5</u> <u>4.5</u>	3-12-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-12-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	3-12-09	WV
	J) ASSEMBLE STOCK		3-9-09	WV
	K) ASSEMBLE SWIVEL STUDS		3-12-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-11-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-11-09	WV
670	FINAL INSPECTION A) HEADSPACE		3-12-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.47</u> <u>2.45</u> <u>2.49</u> <u>2.51</u>	3-12-09	WV
	C) FUNCTION		3-12-09	WV
690	PACK		5-28-09	WV

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



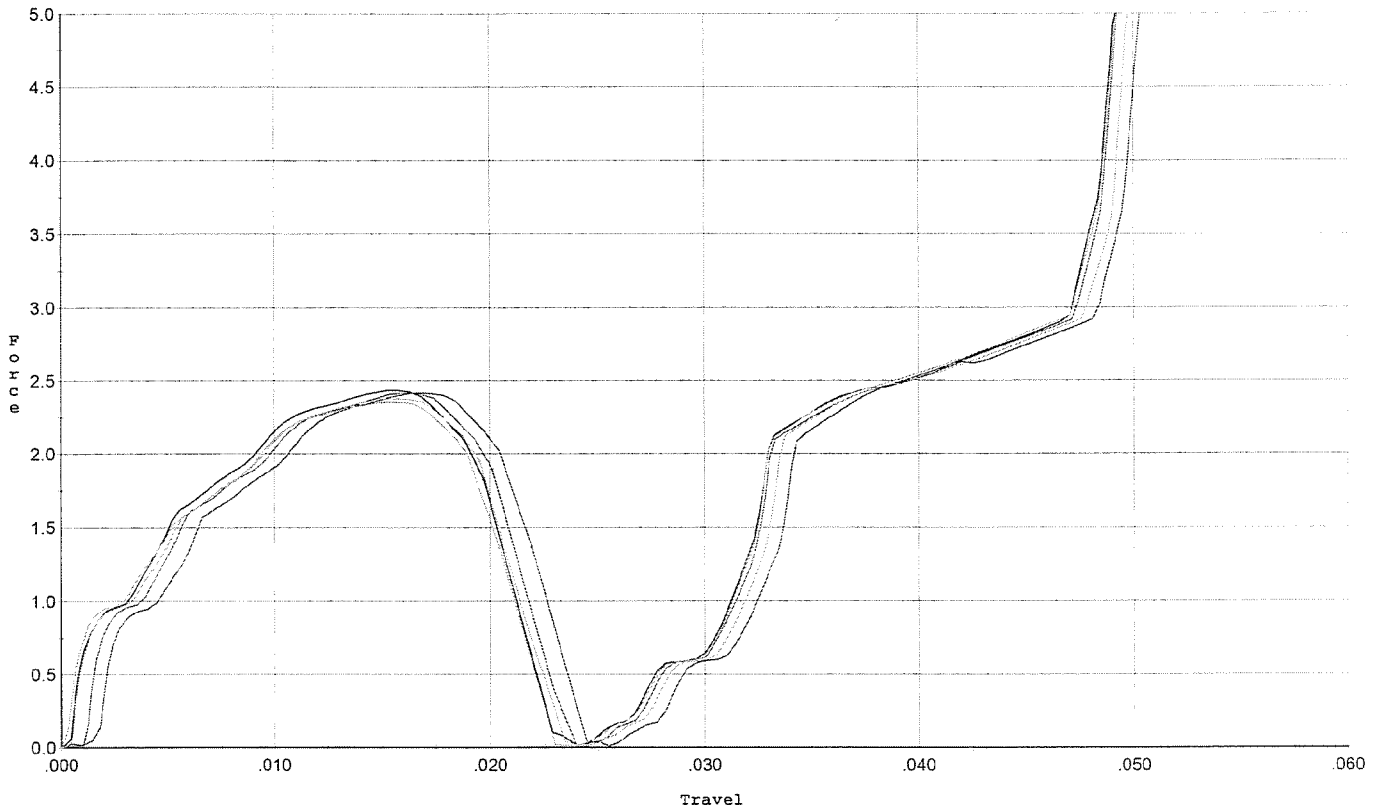
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.020	0.00	0.033	0.036		Set Trigger
2	2.546	0.022	0.00	0.034	0.037		Set Trigger
3	2.561	0.020	0.00	0.035	0.035		Set Trigger
4	2.487	0.020	0.00	0.035	0.034		Set Trigger
5	2.504	0.020	0.00	0.035	0.035		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 20 cycles +/- .50 lbs.



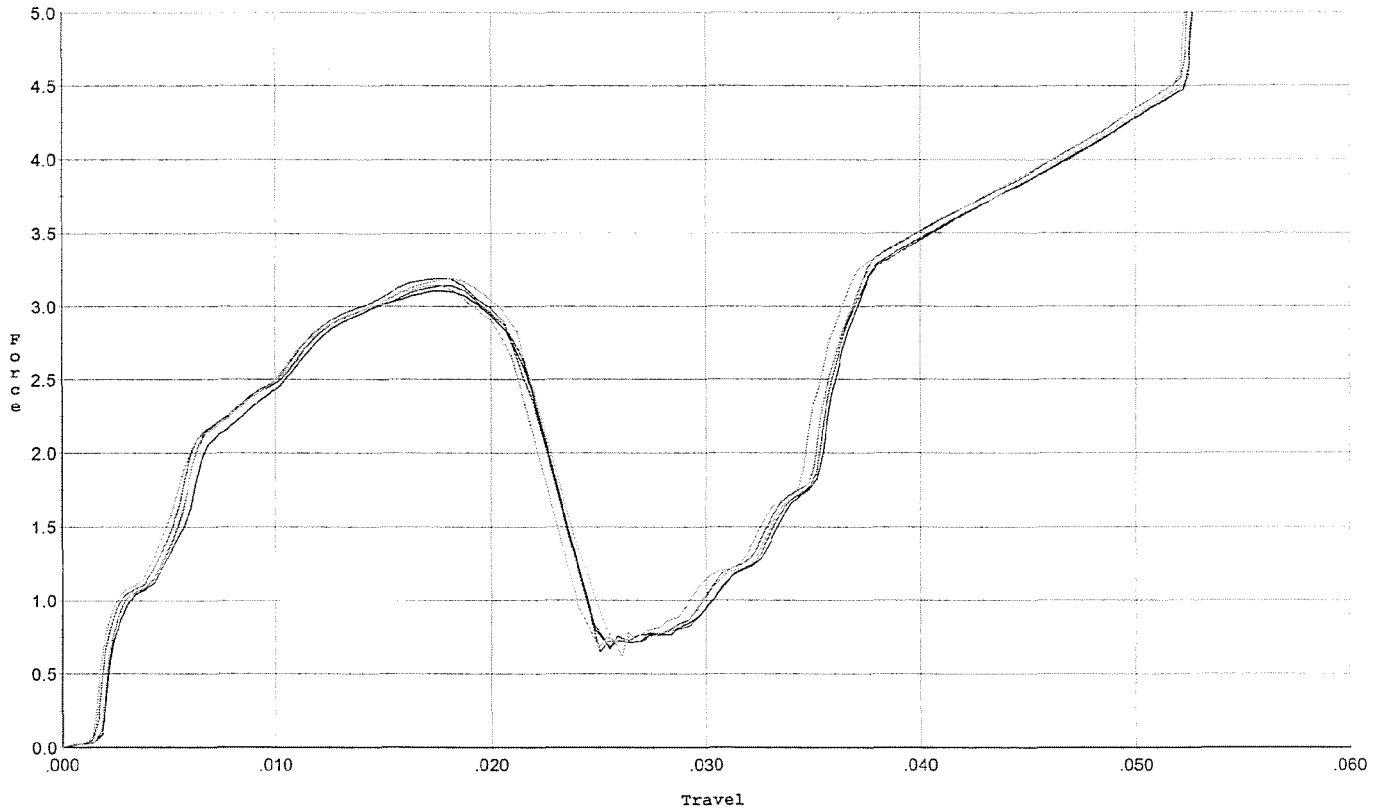
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.416	0.022	0.00	0.034	0.035		Set Trigger
2	2.434	0.020	0.00	0.033	0.034		Set Trigger
3	2.417	0.020	0.00	0.033	0.034		Set Trigger
4	2.376	0.020	0.00	0.034	0.033		Set Trigger
5	2.353	0.020	0.00	0.033	0.034		Set Trigger

Aug 2, 39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



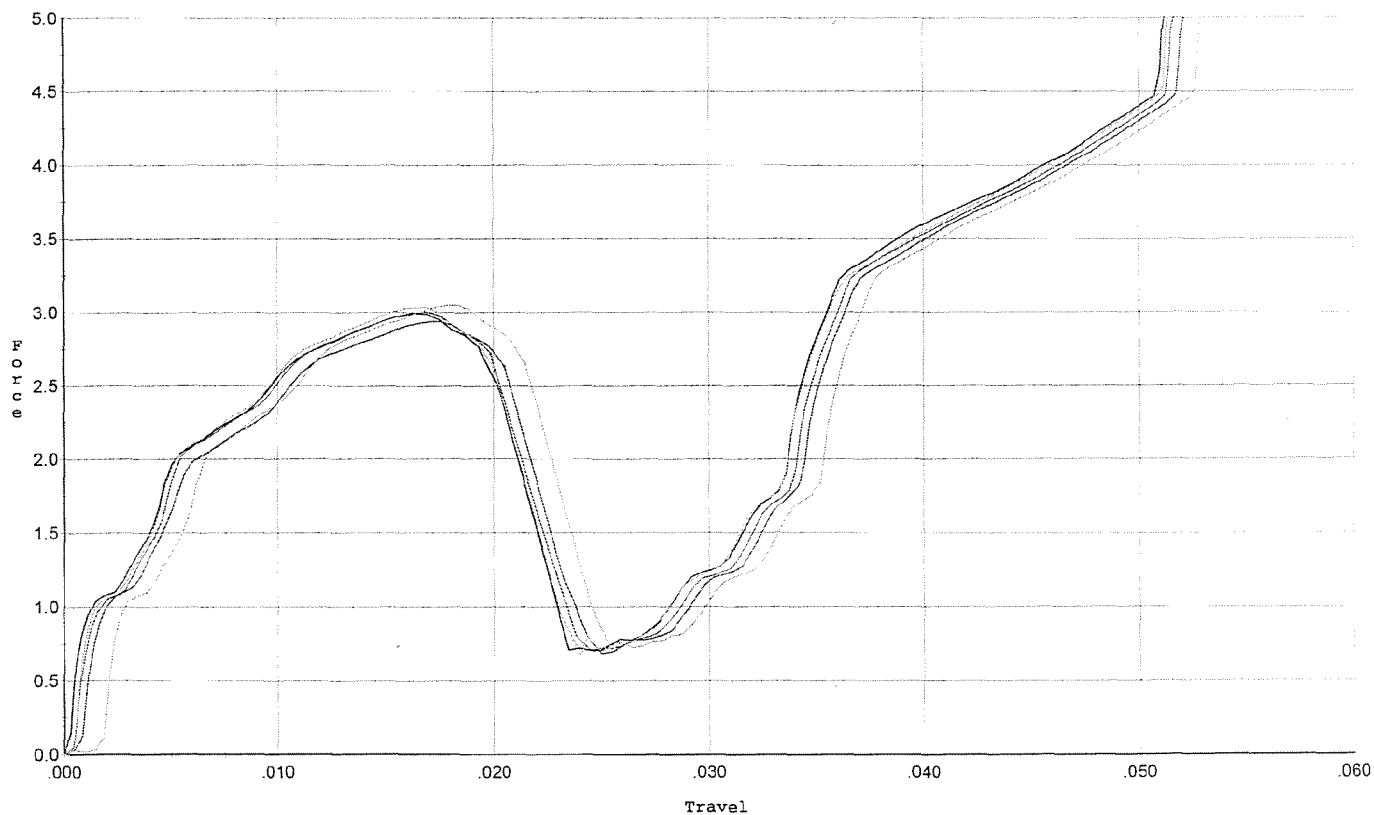
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.143	0.021	0.00	0.034	0.045		Set Trigger
2	3.104	0.022	0.00	0.034	0.044		Set Trigger
3	3.192	0.022	0.00	0.034	0.047		Set Trigger
4	3.193	0.021	0.00	0.034	0.045		Set Trigger
5	3.146	0.021	0.00	0.034	0.044		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



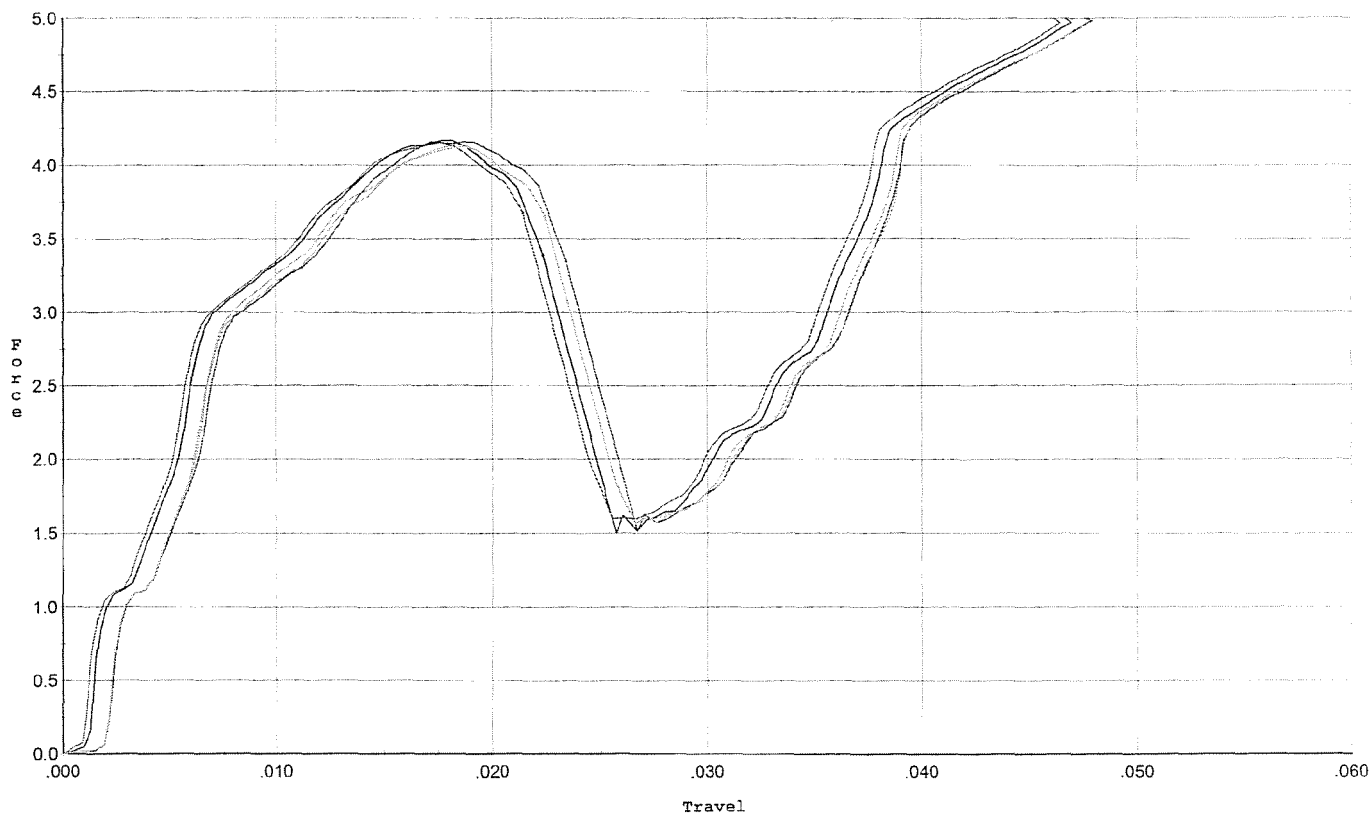
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.940	0.020	0.00	0.034	0.042		Set Trigger
2	2.992	0.020	0.00	0.034	0.043		Set Trigger
3	3.001	0.020	0.00	0.034	0.042		Set Trigger
4	3.034	0.020	0.00	0.034	0.043		Set Trigger
5	3.047	0.021	0.00	0.034	0.044		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



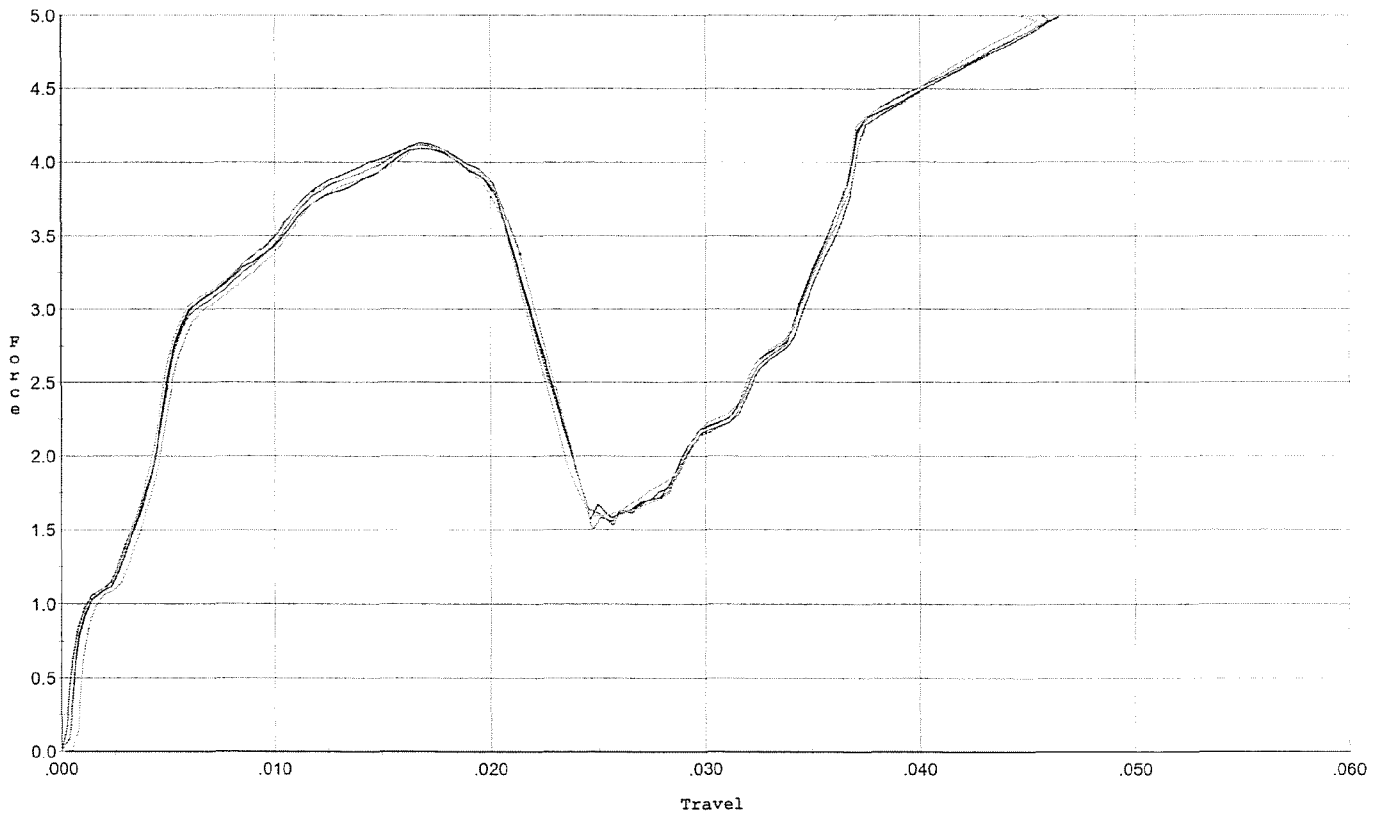
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.160	0.023	0.002	0.031	0.063		Set Trigger
2	4.168	0.022	0.00	0.031	0.062		Set Trigger
3	4.154	0.021	0.00	0.031	0.060		Set Trigger
4	4.126	0.022	0.00	0.032	0.060		Set Trigger
5	4.137	0.022	0.002	0.031	0.060		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



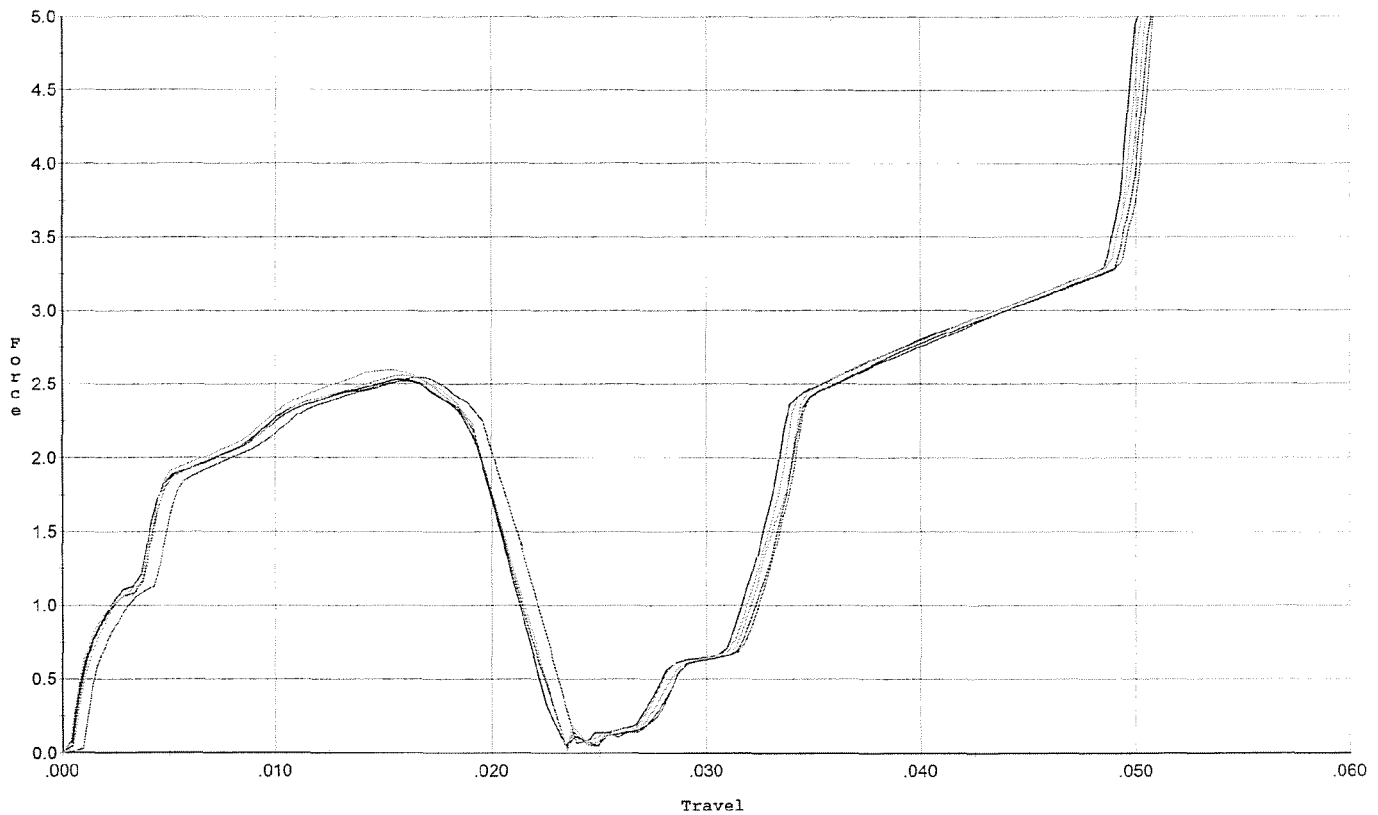
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.021	0.00	0.031	0.061		Set Trigger
2	4.092	0.022	0.00	0.031	0.063		Set Trigger
3	4.118	0.020	0.00	0.032	0.058		Set Trigger
4	4.118	0.020	0.00	0.031	0.058		Set Trigger
5	4.097	0.021	0.00	0.031	0.060		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



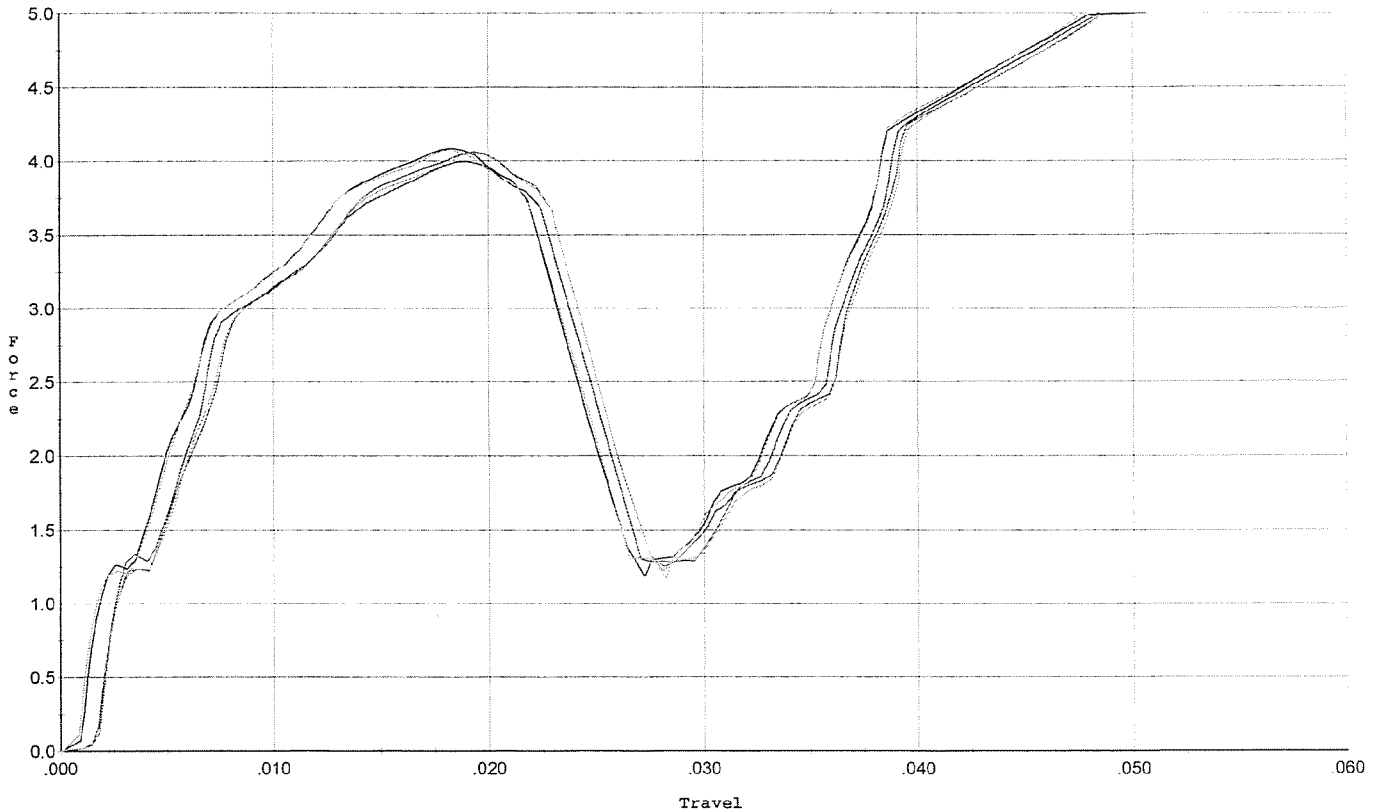
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.019	0.00	0.034	0.035		Set Trigger
2	2.531	0.019	0.00	0.034	0.036		Set Trigger
3	2.547	0.021	0.00	0.034	0.038		Set Trigger
4	2.558	0.019	0.00	0.034	0.035		Set Trigger
5	2.594	0.019	0.00	0.034	0.036		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.996	0.025	0.00	0.032	0.065		Set Trigger
2	4.085	0.022	0.00	0.032	0.060		Set Trigger
3	4.061	0.023	0.00	0.032	0.061		Set Trigger
4	4.050	0.023	0.00	0.032	0.061		Set Trigger
5	4.072	0.024	0.00	0.031	0.066		Set Trigger

Aug 4.05