

G6814692

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

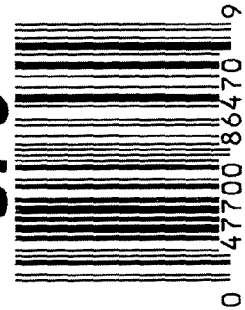
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6814692

UPC



GUN SERIAL # G 6814692

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	2-10-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT		2/13/09	MLC
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/20	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-20-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-20-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-20-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-23-09	RR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

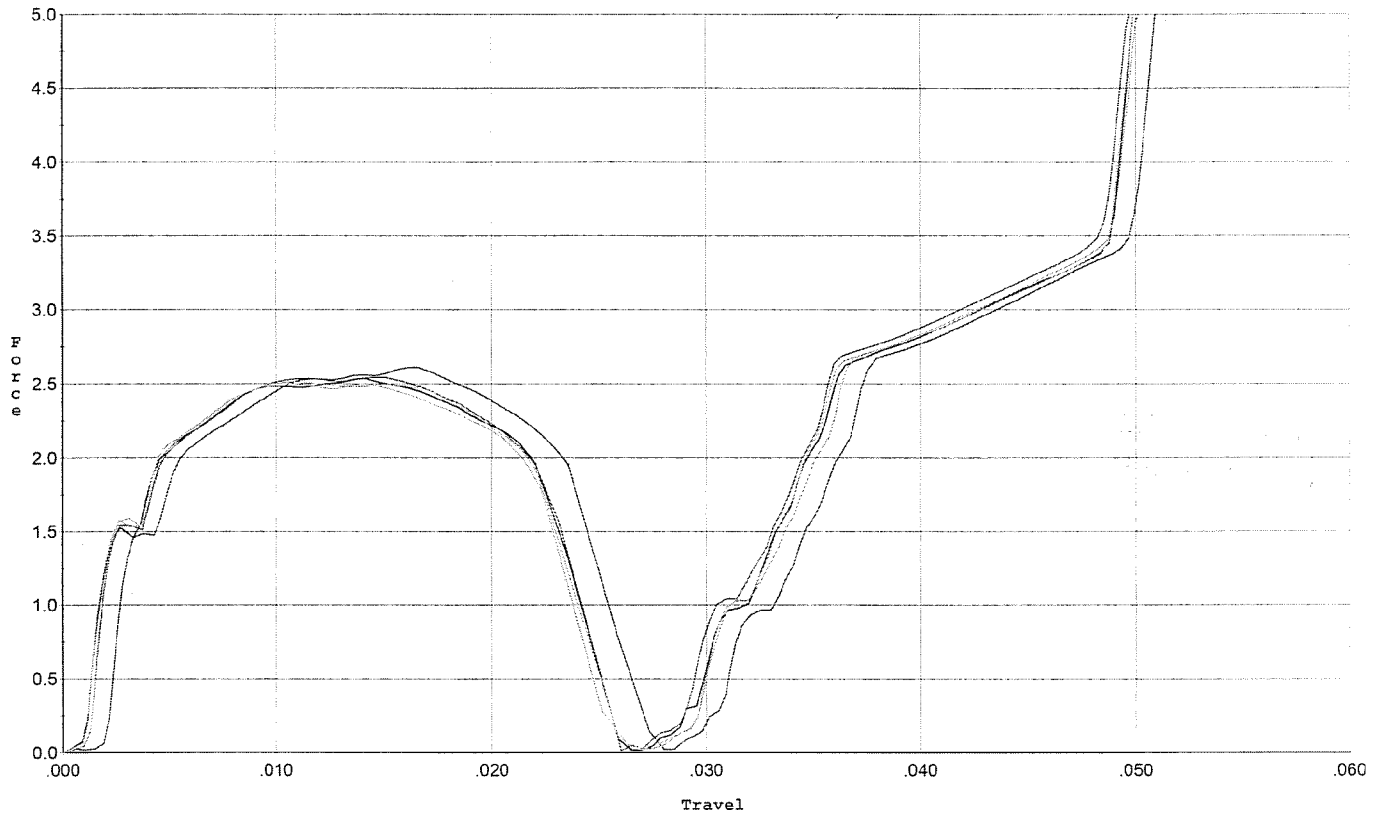
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-25-09	XJD
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-25-09	XJD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-25-09	XJD
	J) ASSEMBLE STOCK		2-23-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-25-09	XJD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-23-09	XJD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-23-09	RP
670	FINAL INSPECTION A) HEADSPACE		2-25-09	XJD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.87</u> <u>2.81</u> <u>2.82</u> <u>2.77</u>	2-24-09	WR
	C) FUNCTION		2-25-09	XJD
690	PACK		2/25/09	Fon

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



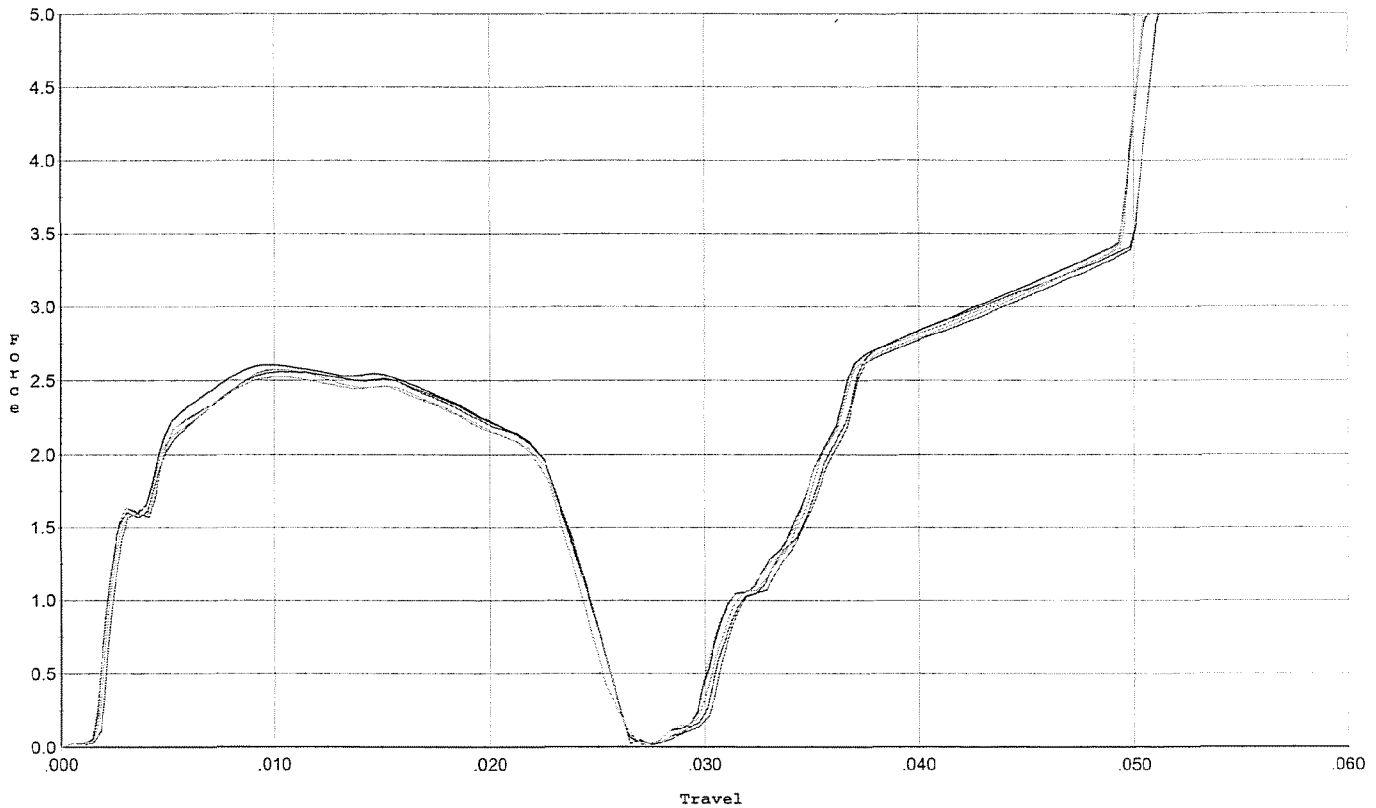
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.024	0.002	0.033	0.046		Set Trigger
2	2.537	0.023	0.00	0.033	0.046		Set Trigger
3	2.545	0.023	0.00	0.032	0.046		Set Trigger
4	2.502	0.022	0.00	0.033	0.044		Set Trigger
5	2.516	0.022	0.00	0.033	0.044		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



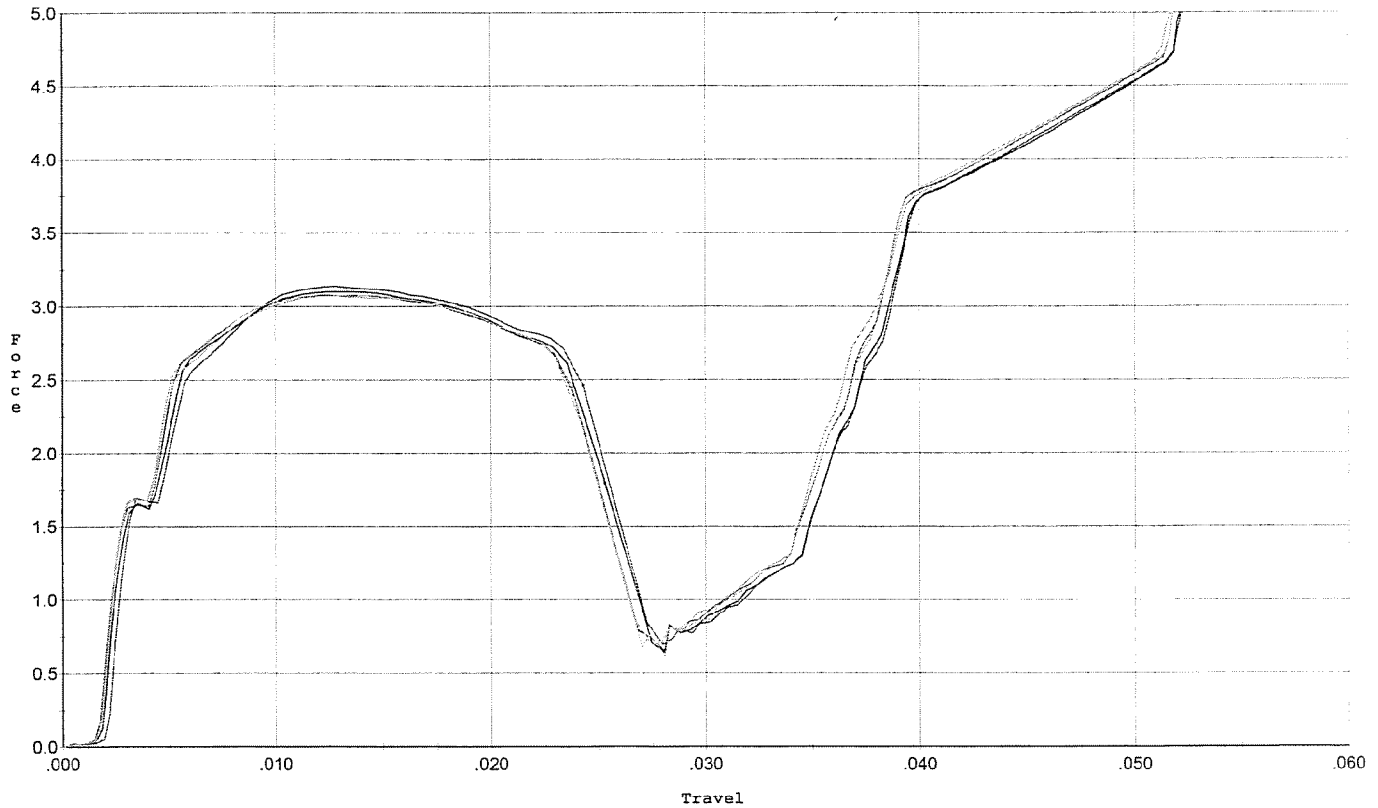
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.024	0.00	0.033	0.047		Set Trigger
2	2.604	0.024	0.00	0.033	0.048		Set Trigger
3	2.572	0.024	0.00	0.033	0.046		Set Trigger
4	2.571	0.024	0.00	0.033	0.047		Set Trigger
5	2.524	0.023	0.00	0.033	0.044		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



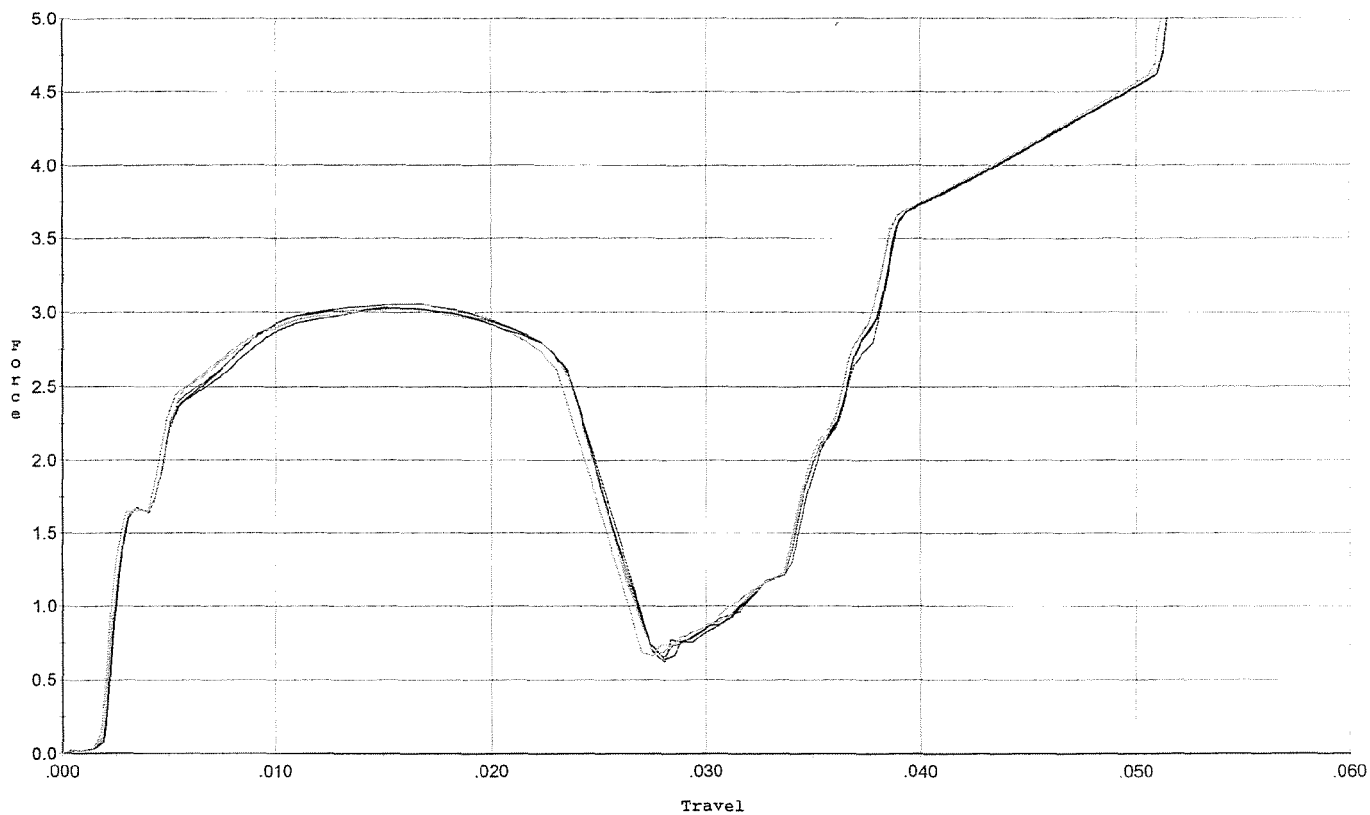
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.024	0.002	0.032	0.057		Set Trigger
2	3.099	0.025	0.00	0.032	0.059		Set Trigger
3	3.077	0.024	0.00	0.032	0.056		Set Trigger
4	3.072	0.024	0.00	0.032	0.056		Set Trigger
5	3.072	0.024	0.00	0.032	0.057		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



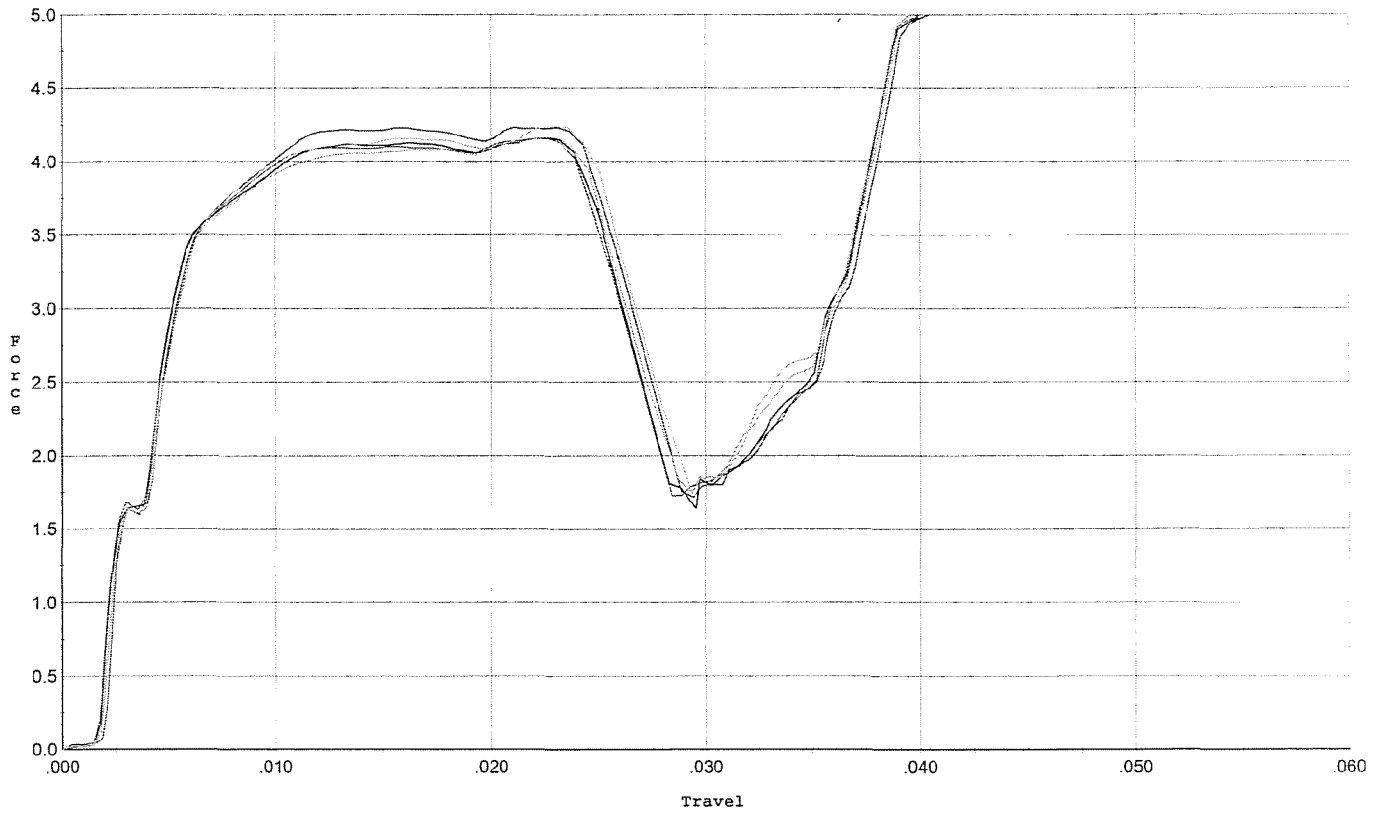
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.025	0.025	0.00	0.032	0.058		Set Trigger
2	3.031	0.024	0.00	0.032	0.054		Set Trigger
3	3.059	0.024	0.00	0.032	0.055		Set Trigger
4	3.053	0.024	0.00	0.032	0.055		Set Trigger
5	3.020	0.025	0.004	0.032	0.057		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



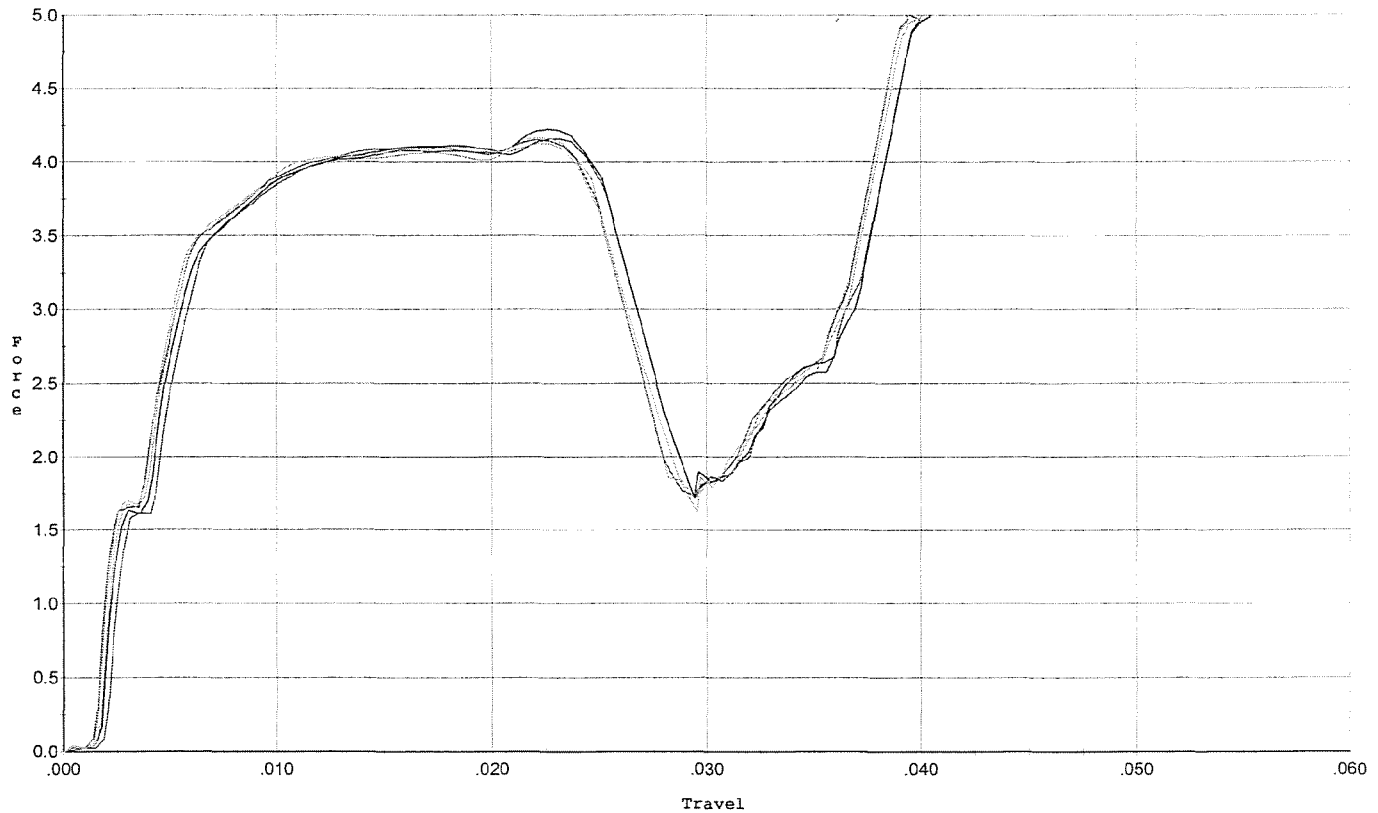
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.026	0.00	0.024	0.082		Set Trigger
2	4.164	0.025	0.00	0.025	0.078		Set Trigger
3	4.159	0.025	0.00	0.024	0.080		Set Trigger
4	4.241	0.025	0.00	0.024	0.079		Set Trigger
5	4.167	0.025	0.00	0.025	0.076		Set Trigger

Aug 4.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



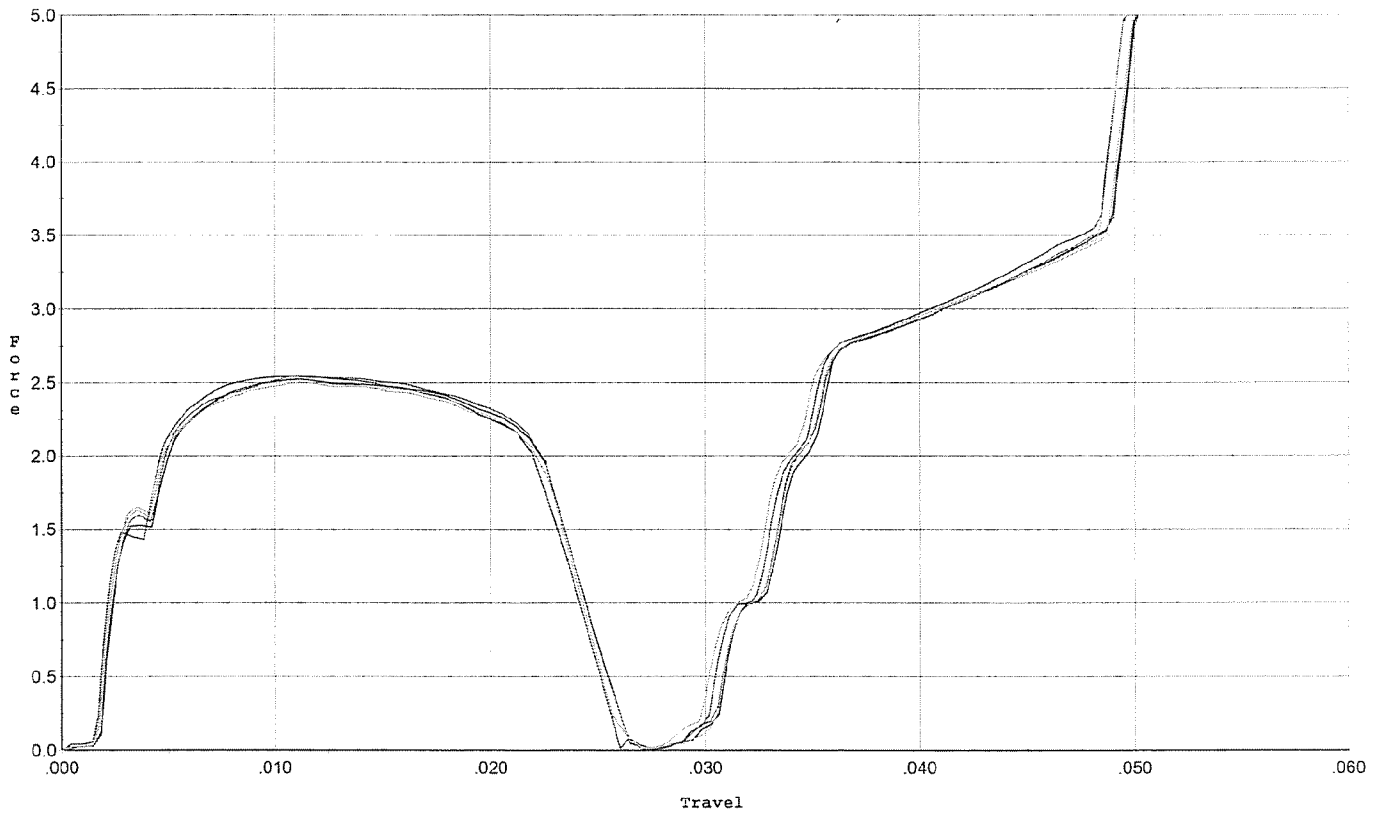
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.156	0.025	0.00	0.024	0.077		Set Trigger
2	4.223	0.025	0.00	0.024	0.078		Set Trigger
3	4.150	0.025	0.00	0.024	0.078		Set Trigger
4	4.164	0.025	0.00	0.025	0.077		Set Trigger
5	4.125	0.025	0.00	0.025	0.078		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



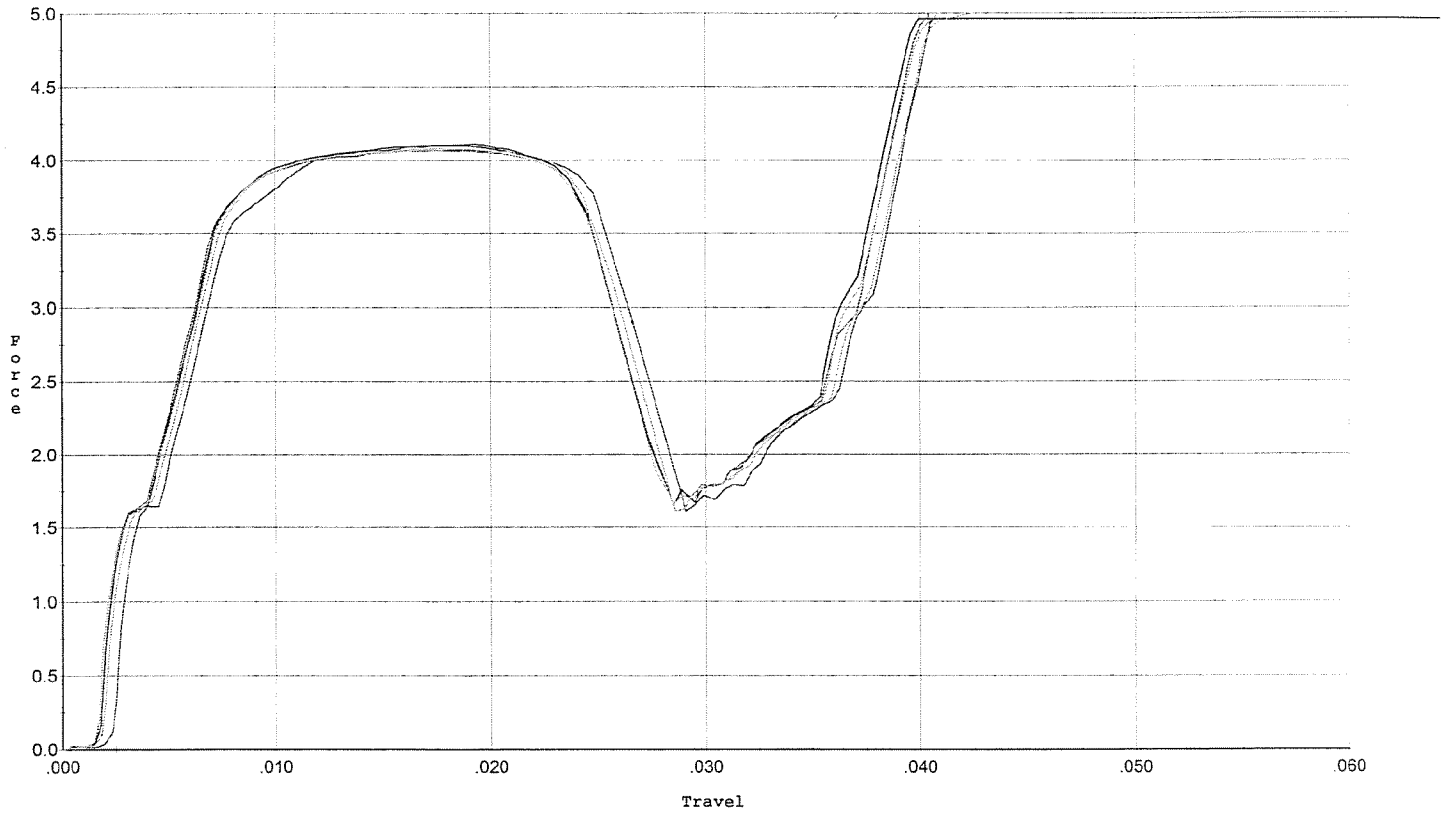
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.540	0.024	0.004	0.032	0.046		Set Trigger
2	2.523	0.023	0.00	0.033	0.044		Set Trigger
3	2.547	0.023	0.00	0.033	0.044		Set Trigger
4	2.504	0.023	0.00	0.033	0.044		Set Trigger
5	2.502	0.023	0.00	0.032	0.044		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.027	0.002	0.029	0.079		Set Trigger
2	4.103	0.024	0.00	0.029	0.074		Set Trigger
3	4.070	0.025	0.00	0.029	0.075		Set Trigger
4	4.072	0.025	0.00	0.029	0.074		Set Trigger
5	4.083	0.026	0.002	0.029	0.078		Set Trigger

Avg 4.08