

G6814695

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



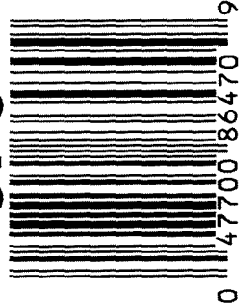
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6814695

UPC



BM FORM

GUN SERIAL #

G 681 4695

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD
460	CHECK HEADSPACE		2-26-09	SPD
470	DIS-ASSEMBLE ACTION		2-26-09	SPD
472	SERIALIZE BOLT HANDLE		2-27-09	RT
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	3/2/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DC
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-11-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

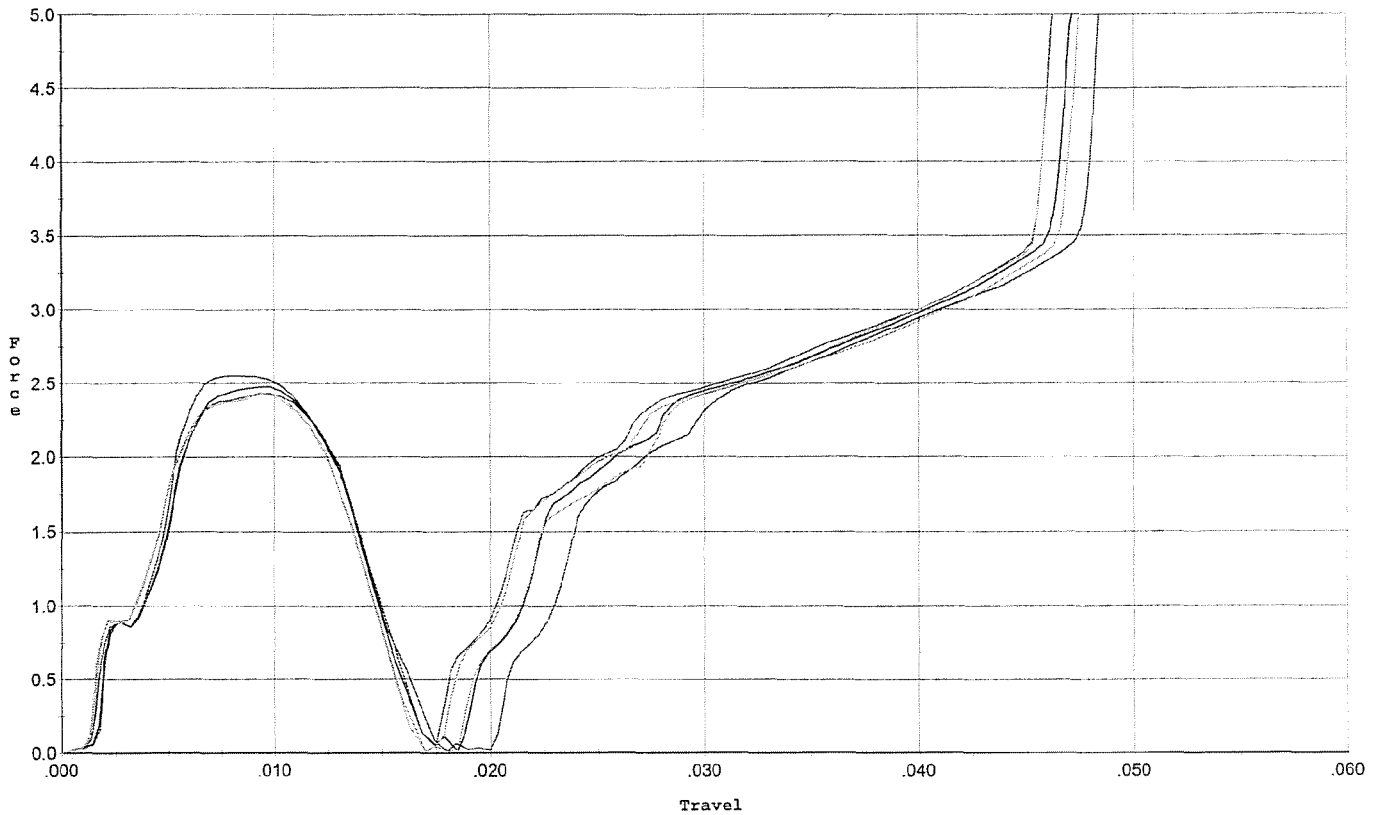
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	3-24-09	WN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-24-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.021</u> <u>.022</u>	3-24-09	WN
	J) ASSEMBLE STOCK		3-11-09	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		3-24-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-16-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-16-09	WN
670	FINAL INSPECTION A) HEADSPACE		3-24-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.22</u> <u>2.27</u> <u>2.24</u> <u>2.26</u> <u>2.22</u>	3-18-09	TC
	C) FUNCTION		3-24-09	WN
690	PACK		3/27/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



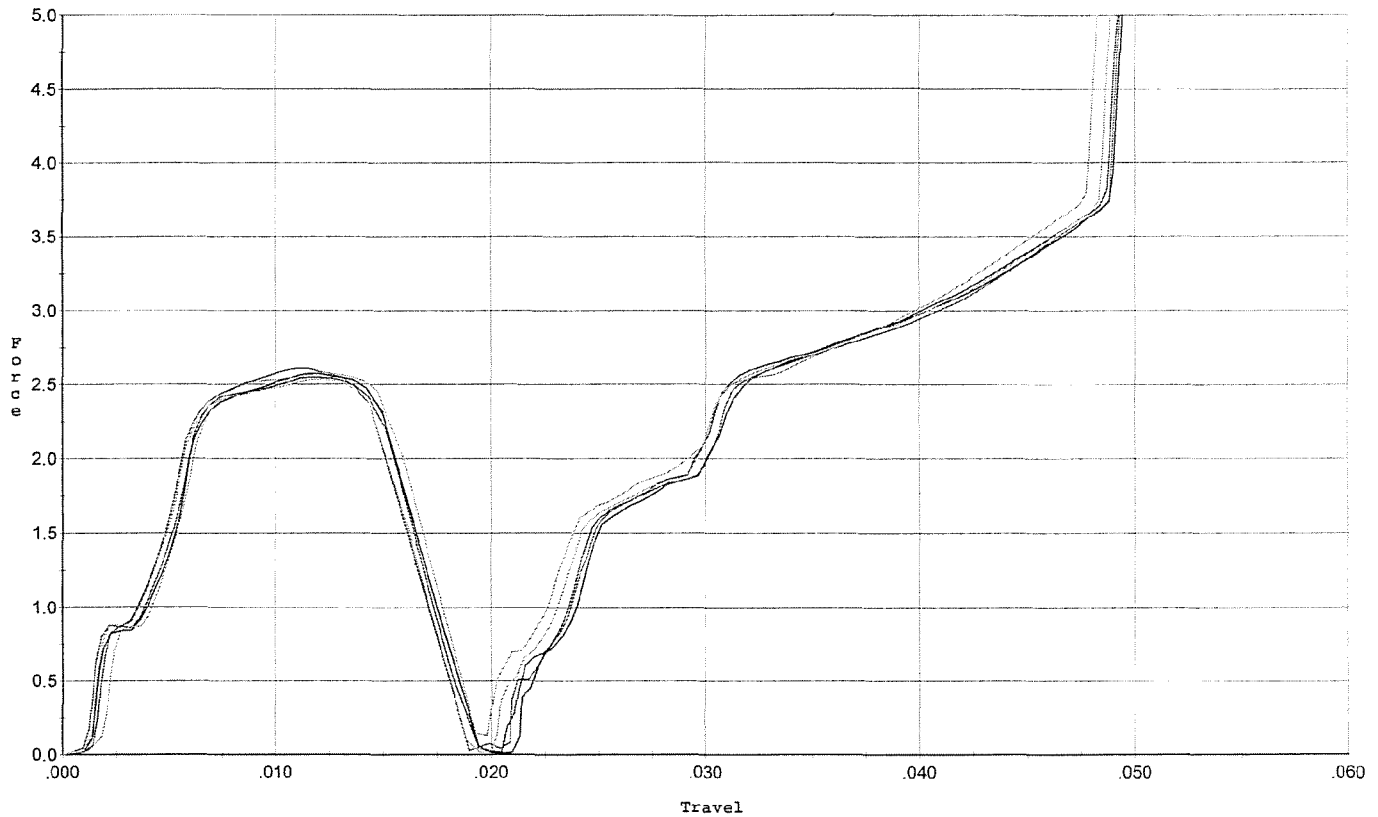
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.013	0.00	0.038	0.021		Set Trigger
2	2.477	0.013	0.00	0.037	0.020		Set Trigger
3	2.426	0.013	0.00	0.036	0.020		Set Trigger
4	2.429	0.014	0.00	0.037	0.022		Set Trigger
5	2.438	0.014	0.00	0.036	0.022		Set Trigger

A.2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



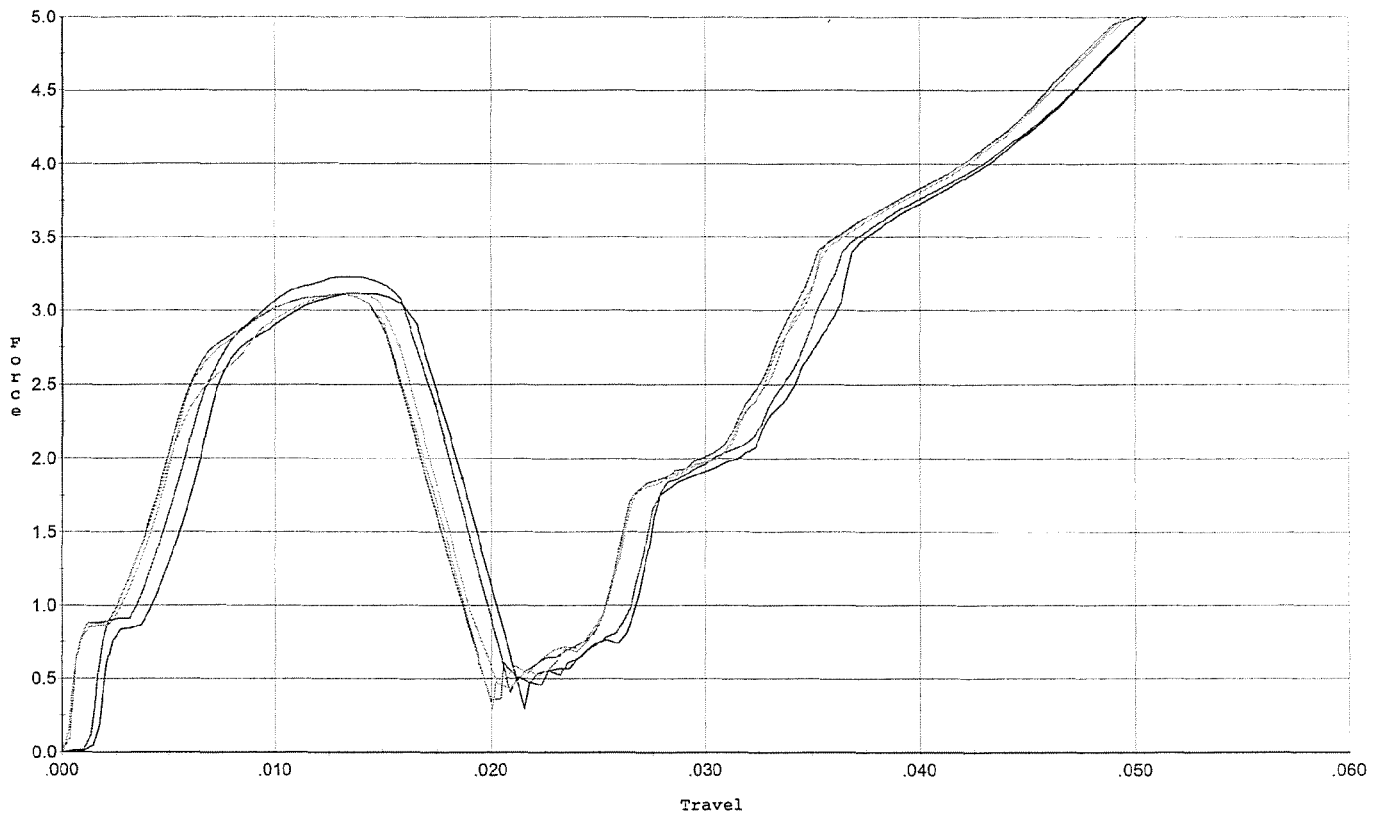
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.548	0.015	0.00	0.036	0.026		Set Trigger
2	2.572	0.015	0.00	0.036	0.026		Set Trigger
3	2.609	0.017	0.00	0.036	0.029		Set Trigger
4	2.536	0.016	0.00	0.036	0.028		Set Trigger
5	2.580	0.016	0.00	0.035	0.027		Set Trigger

A.256

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



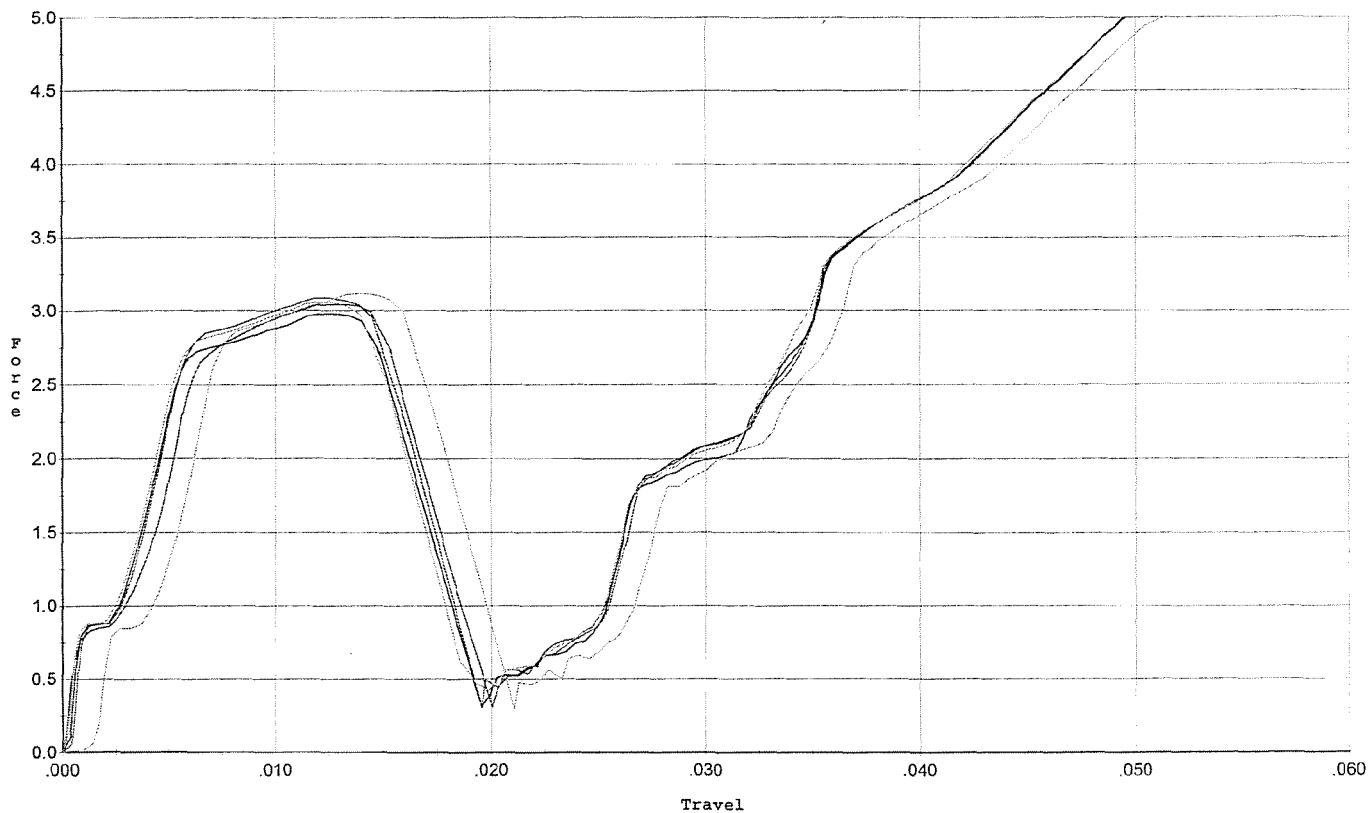
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.228	0.017	0.00	0.036	0.037		Set Trigger
2	3.113	0.019	0.00	0.036	0.037		Set Trigger
3	3.103	0.015	0.00	0.036	0.032		Set Trigger
4	3.112	0.016	0.00	0.035	0.033		Set Trigger
5	3.108	0.017	0.00	0.035	0.036		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



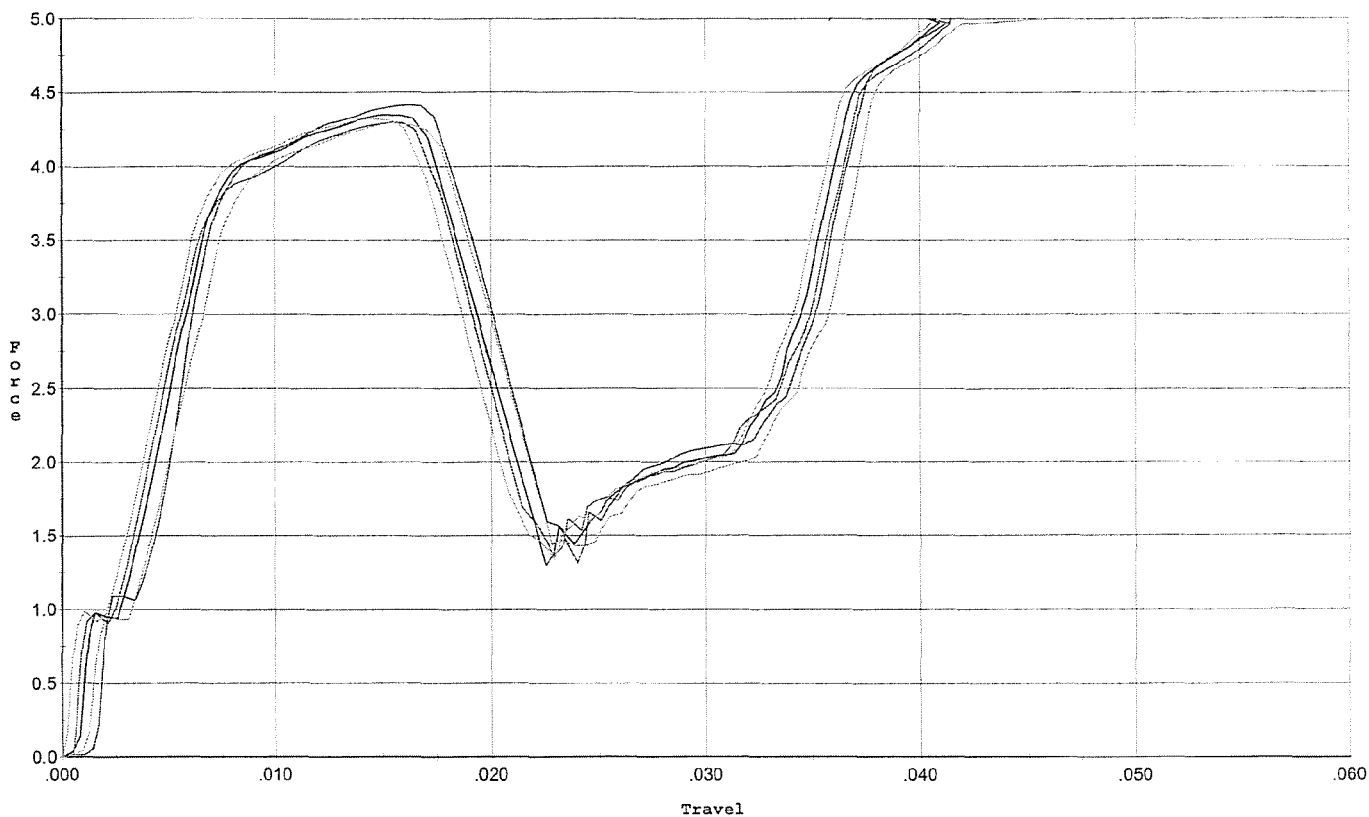
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.041	0.015	0.00	0.036	0.032		Set Trigger
2	2.979	0.015	0.00	0.036	0.031		Set Trigger
3	3.085	0.016	0.00	0.036	0.035		Set Trigger
4	3.058	0.015	0.00	0.036	0.033		Set Trigger
5	3.118	0.018	0.00	0.036	0.036		Set Trigger

A.3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



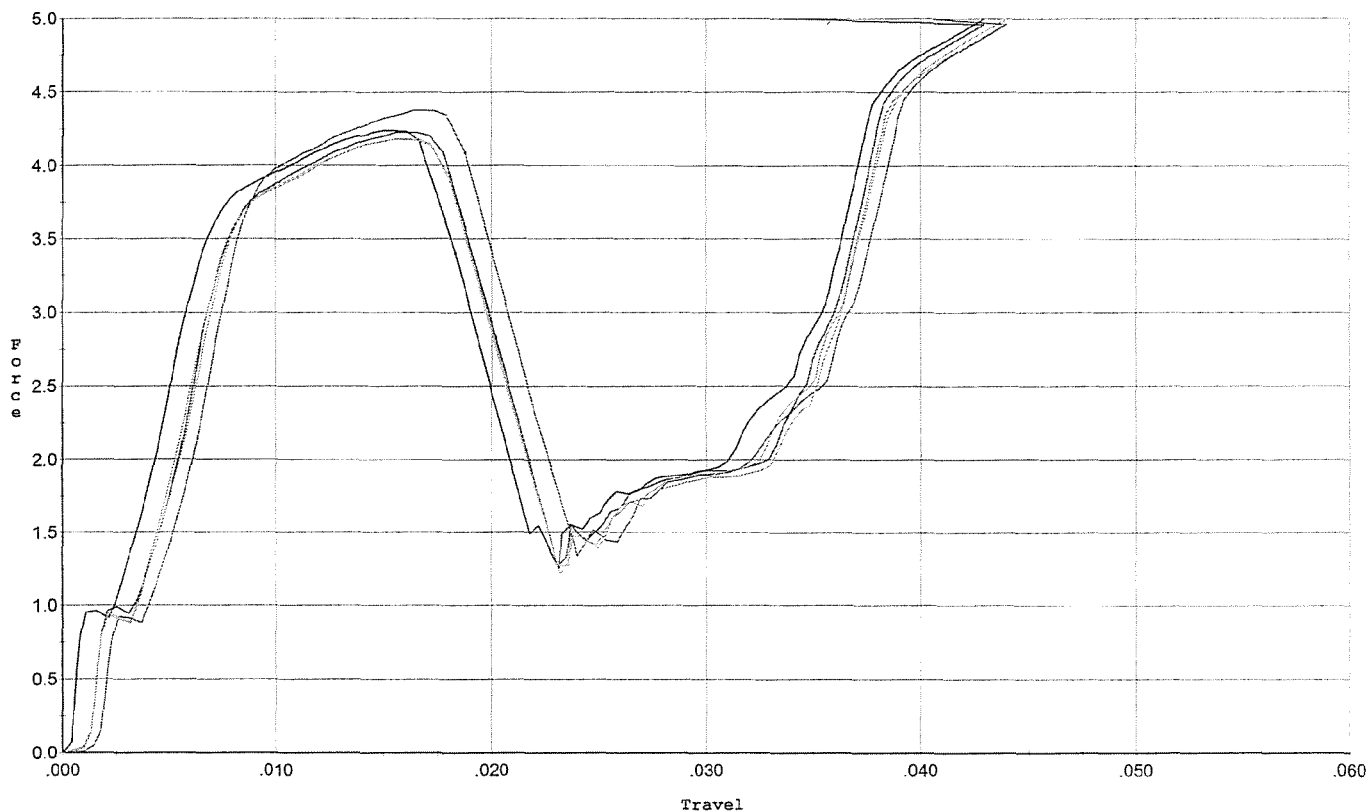
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.415	0.019	0.004	0.033	0.055		Set Trigger
2	4.347	0.020	0.003	0.032	0.058		Set Trigger
3	4.300	0.018	0.00	0.033	0.052		Set Trigger
4	4.324	0.017	0.00	0.032	0.051		Set Trigger
5	4.294	0.020	0.003	0.033	0.056		Set Trigger

A-4-33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



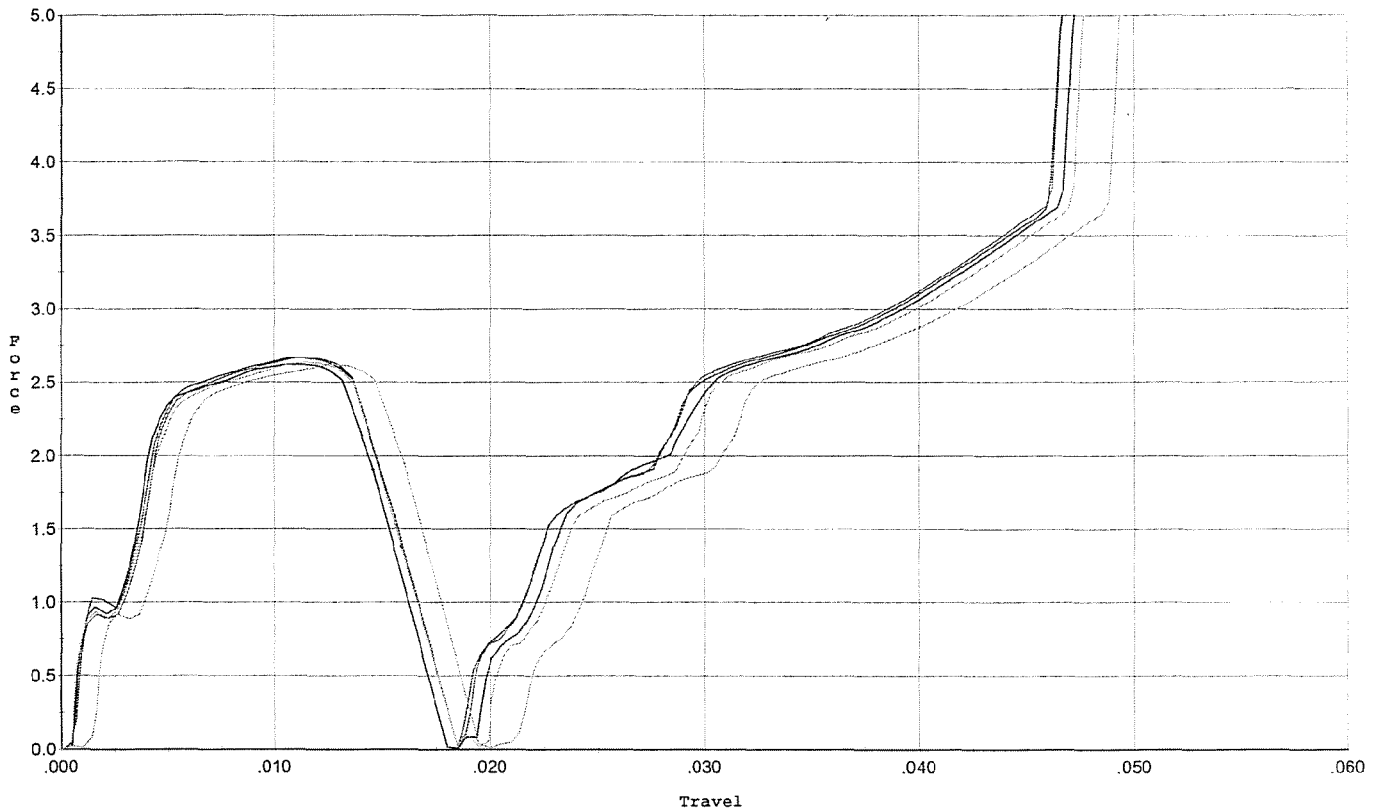
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.020	0.00	0.034	0.055		Set Trigger
2	4.240	0.018	0.00	0.034	0.052		Set Trigger
3	4.375	0.019	0.004	0.034	0.051		Set Trigger
4	4.183	0.018	0.003	0.035	0.049		Set Trigger
5	4.179	0.020	0.003	0.034	0.056		Set Trigger

A-4-24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



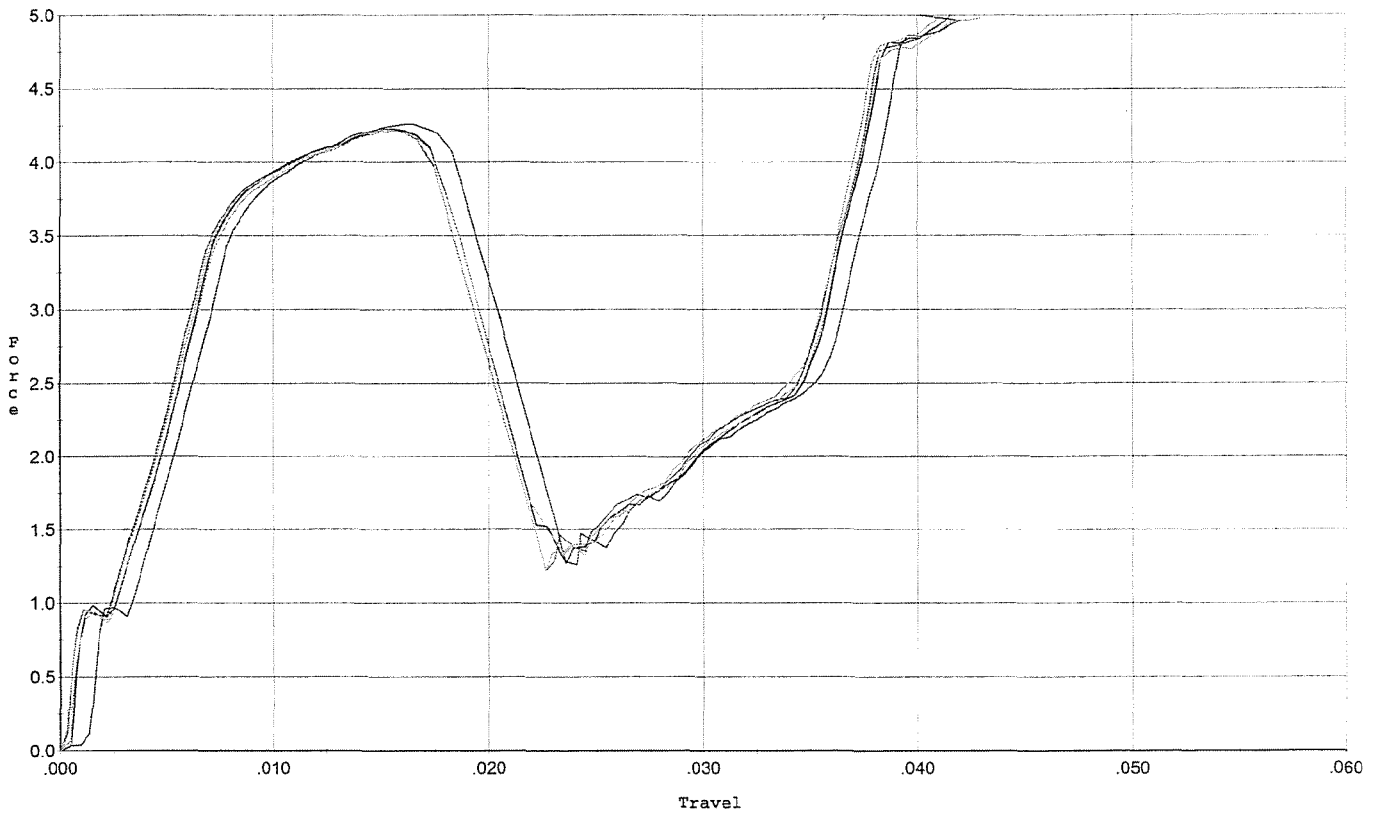
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.667	0.016	0.003	0.034	0.030		Set Trigger
2	2.622	0.015	0.00	0.035	0.028		Set Trigger
3	2.667	0.016	0.00	0.034	0.029		Set Trigger
4	2.634	0.016	0.00	0.035	0.030		Set Trigger
5	2.621	0.016	0.00	0.036	0.028		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.021	0.00	0.034	0.057		Set Trigger
2	4.226	0.019	0.00	0.034	0.053		Set Trigger
3	4.228	0.020	0.002	0.034	0.057		Set Trigger
4	4.222	0.020	0.002	0.034	0.057		Set Trigger
5	4.214	0.019	0.00	0.034	0.053		Set Trigger

A-4.23