

G6814709

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

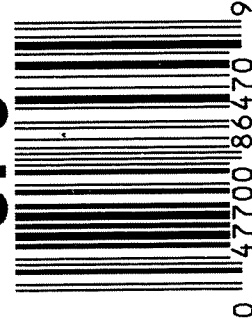


owner registration sticker



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6814709**UPC**

GUN SERIAL # G 6814709

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	TZ
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	2/13/09	(H)
490	MAGNAFLUX BOLT		2/13/09	mr
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DTG
542	APPLY COATINGS (BARREL ACTION)		2/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	TZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

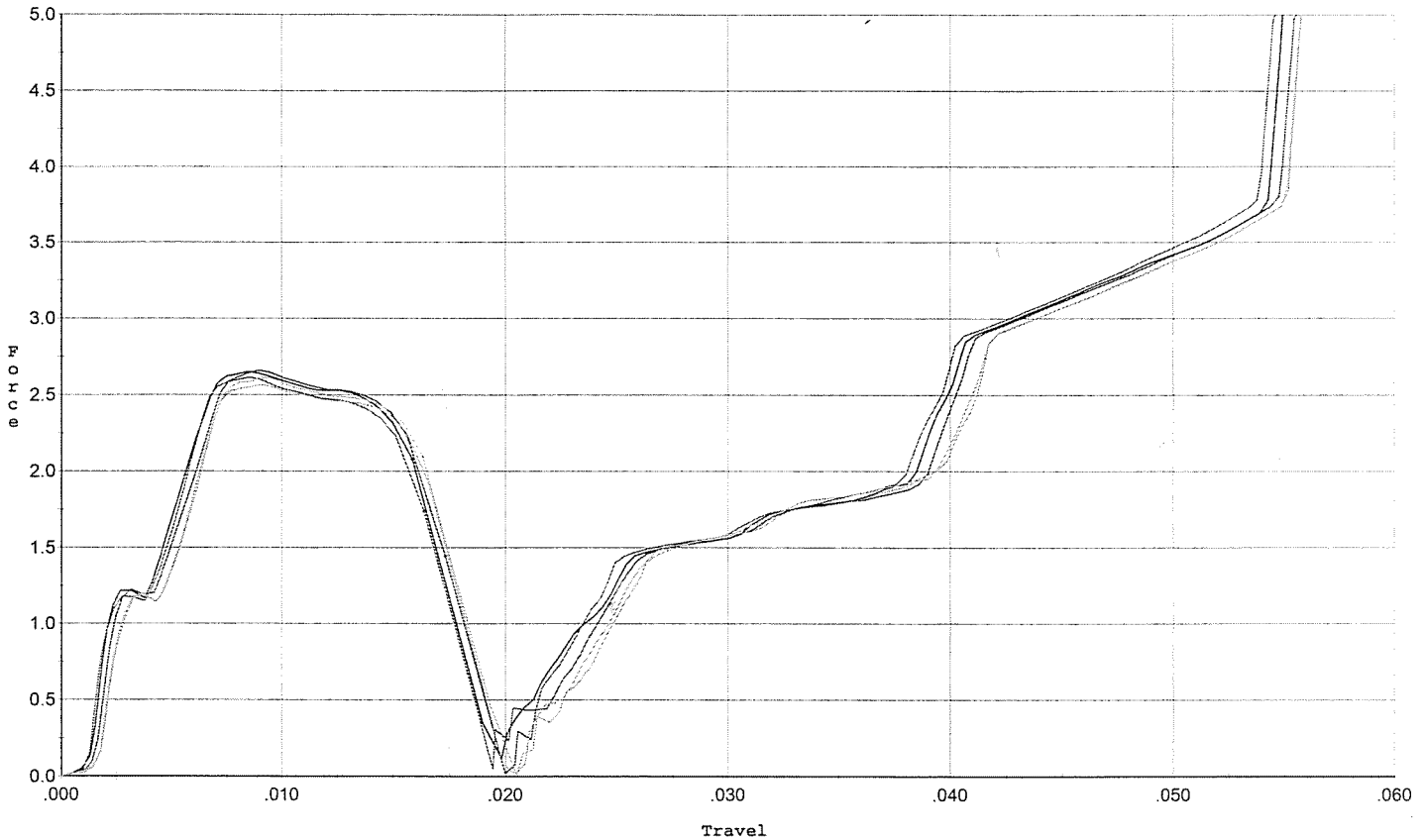
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	2-26-09	LJL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	2-26-09	LJL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.032</u>	2-26-09	LJL		
	J) ASSEMBLE STOCK					2-24-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					2-26-09	LJL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		2-24-09	LJL		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					2-24-09	RP		
670	FINAL INSPECTION A) HEADSPACE					2-26-09	LJL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u>	<u>2.22</u>	<u>2.24</u>	<u>2.24</u>	<u>2.19</u>	2-25-09	WJ
	C) FUNCTION					2-26-09	LJL		
690	PACK					2/28/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



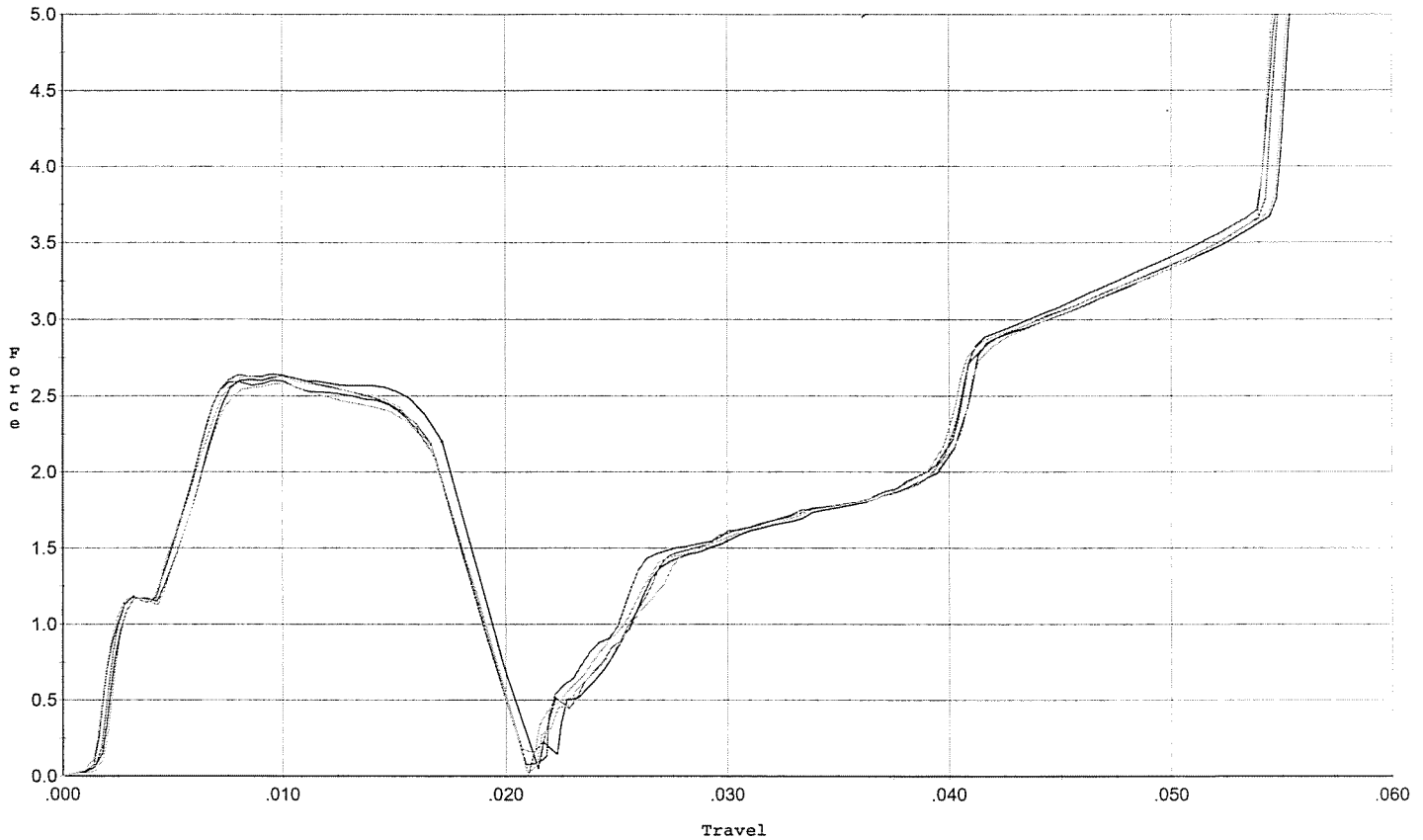
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.661	0.017	0.00	0.041	0.031		Set Trigger
2	2.652	0.016	0.004	0.041	0.029		Set Trigger
3	2.614	0.016	0.004	0.041	0.029		Set Trigger
4	2.612	0.016	0.00	0.042	0.028		Set Trigger
5	2.566	0.017	0.00	0.042	0.029		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



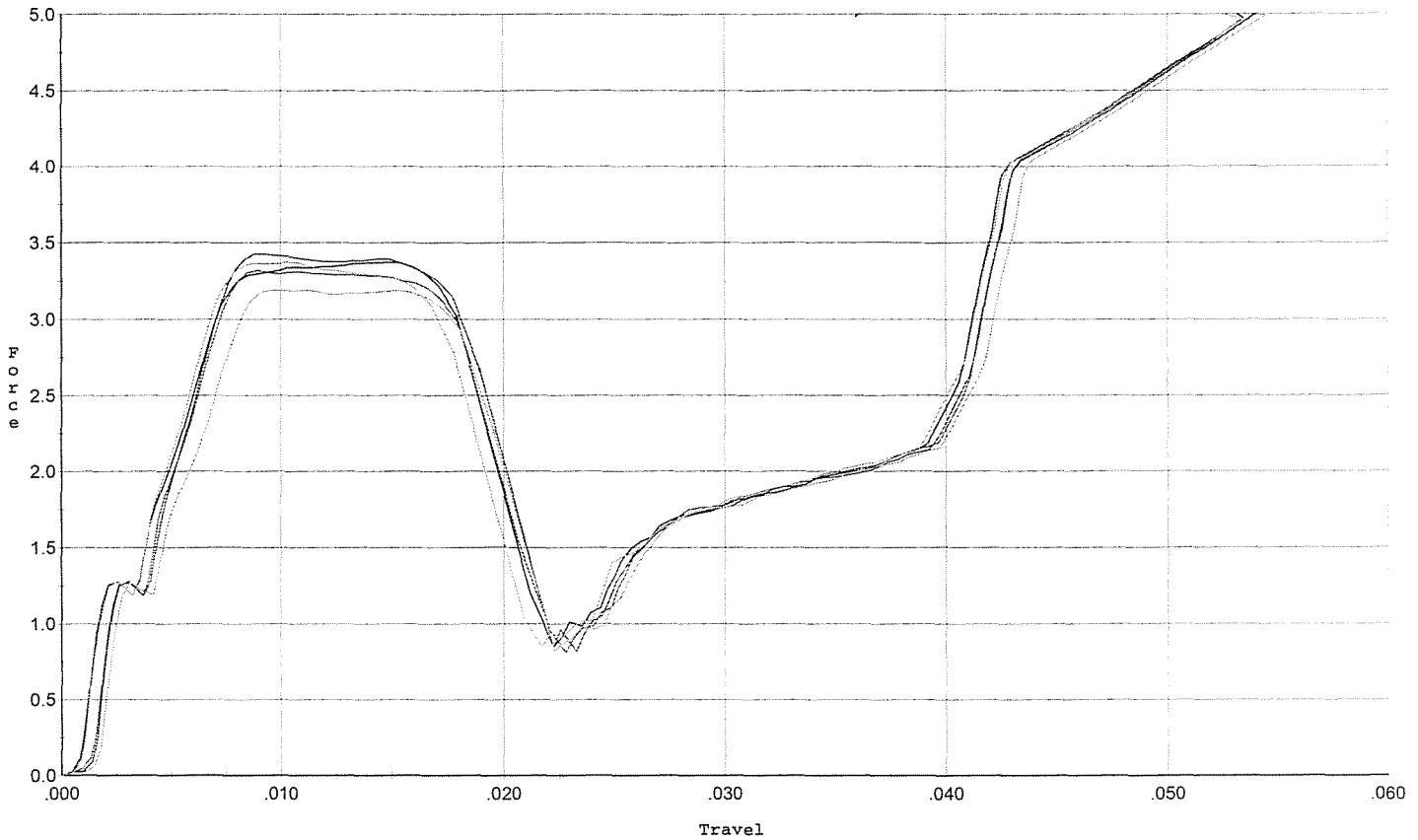
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.602	0.017	0.00	0.041	0.030		Set Trigger
2	2.632	0.017	0.005	0.041	0.031		Set Trigger
3	2.642	0.019	0.00	0.040	0.034		Set Trigger
4	2.628	0.019	0.00	0.041	0.034		Set Trigger
5	2.585	0.019	0.005	0.040	0.032		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



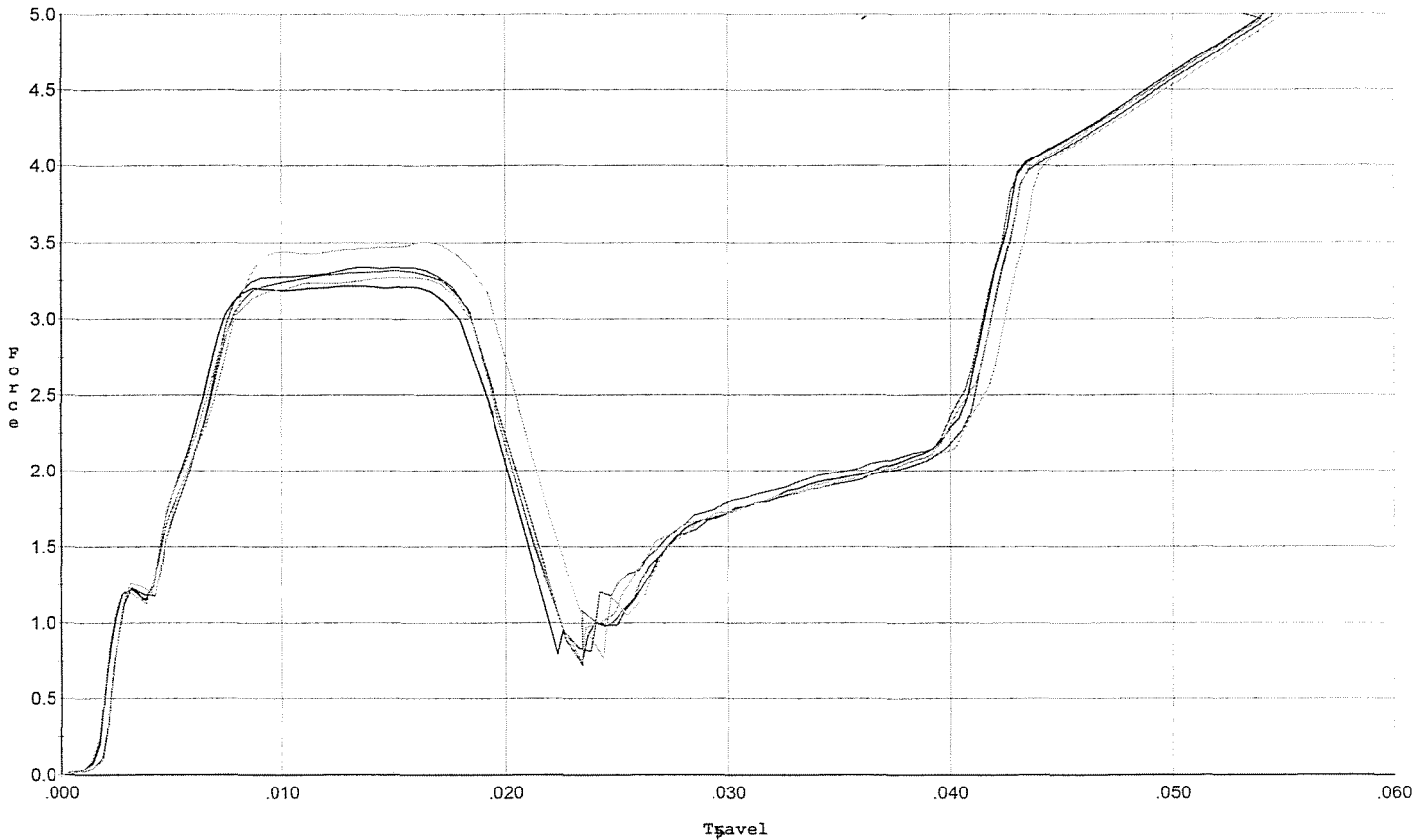
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.426	0.019	0.00	0.039	0.045		Set Trigger
2	3.372	0.018	0.00	0.040	0.043		Set Trigger
3	3.318	0.018	0.00	0.040	0.042		Set Trigger
4	3.374	0.018	0.00	0.040	0.042		Set Trigger
5	3.193	0.020	0.004	0.040	0.043		Set Trigger

A-333

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



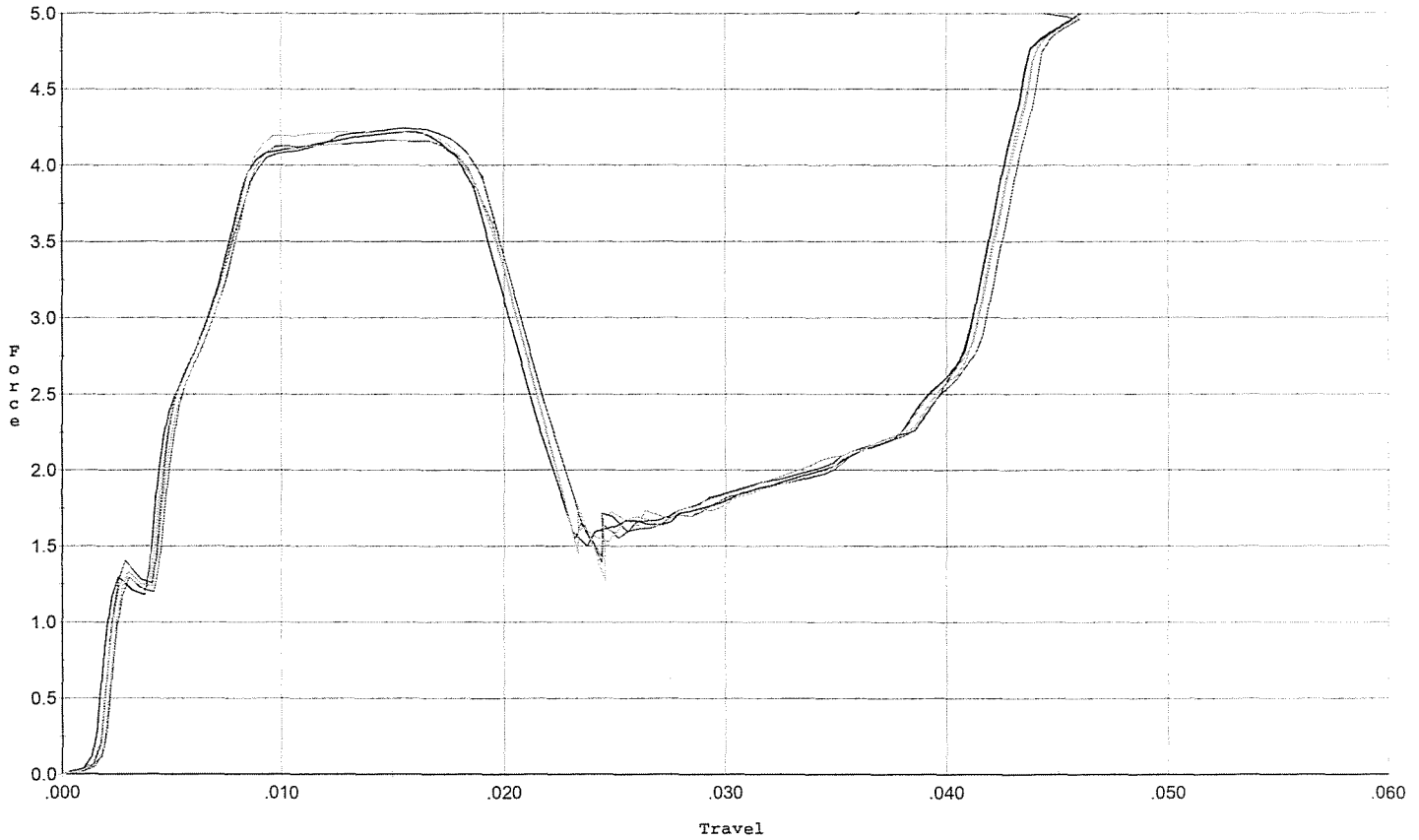
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.336	0.018	0.004	0.039	0.042		Set Trigger
2	3.215	0.019	0.00	0.039	0.044		Set Trigger
3	3.315	0.020	0.00	0.039	0.047		Set Trigger
4	3.504	0.019	0.004	0.039	0.046		Set Trigger
5	3.270	0.018	0.004	0.040	0.042		Set Trigger

A-3.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



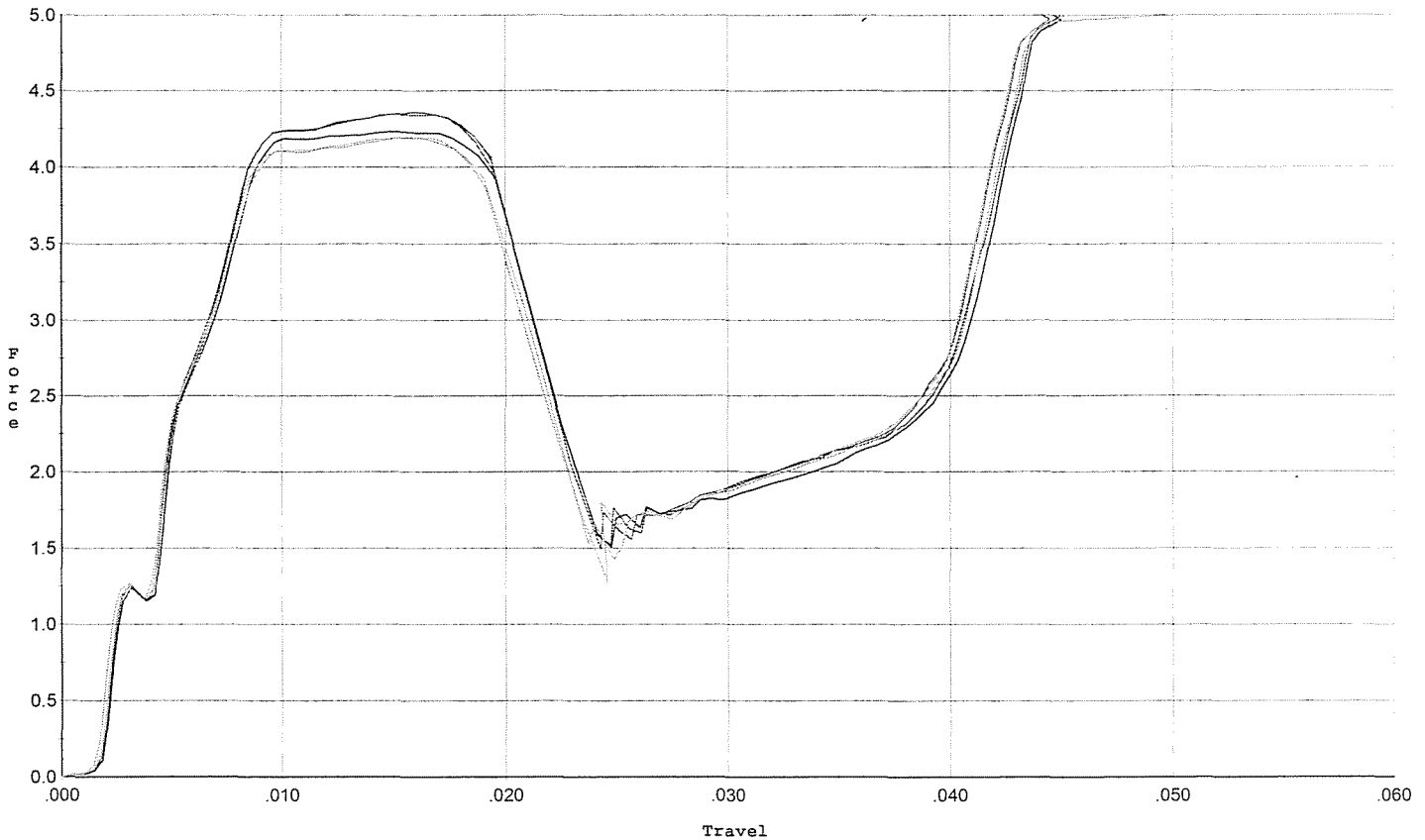
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.019	0.004	0.038	0.054		Set Trigger
2	4.217	0.019	0.004	0.038	0.053		Set Trigger
3	4.164	0.020	0.004	0.038	0.055		Set Trigger
4	4.220	0.020	0.00	0.038	0.057		Set Trigger
5	4.158	0.019	0.004	0.038	0.055		Set Trigger

A-4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



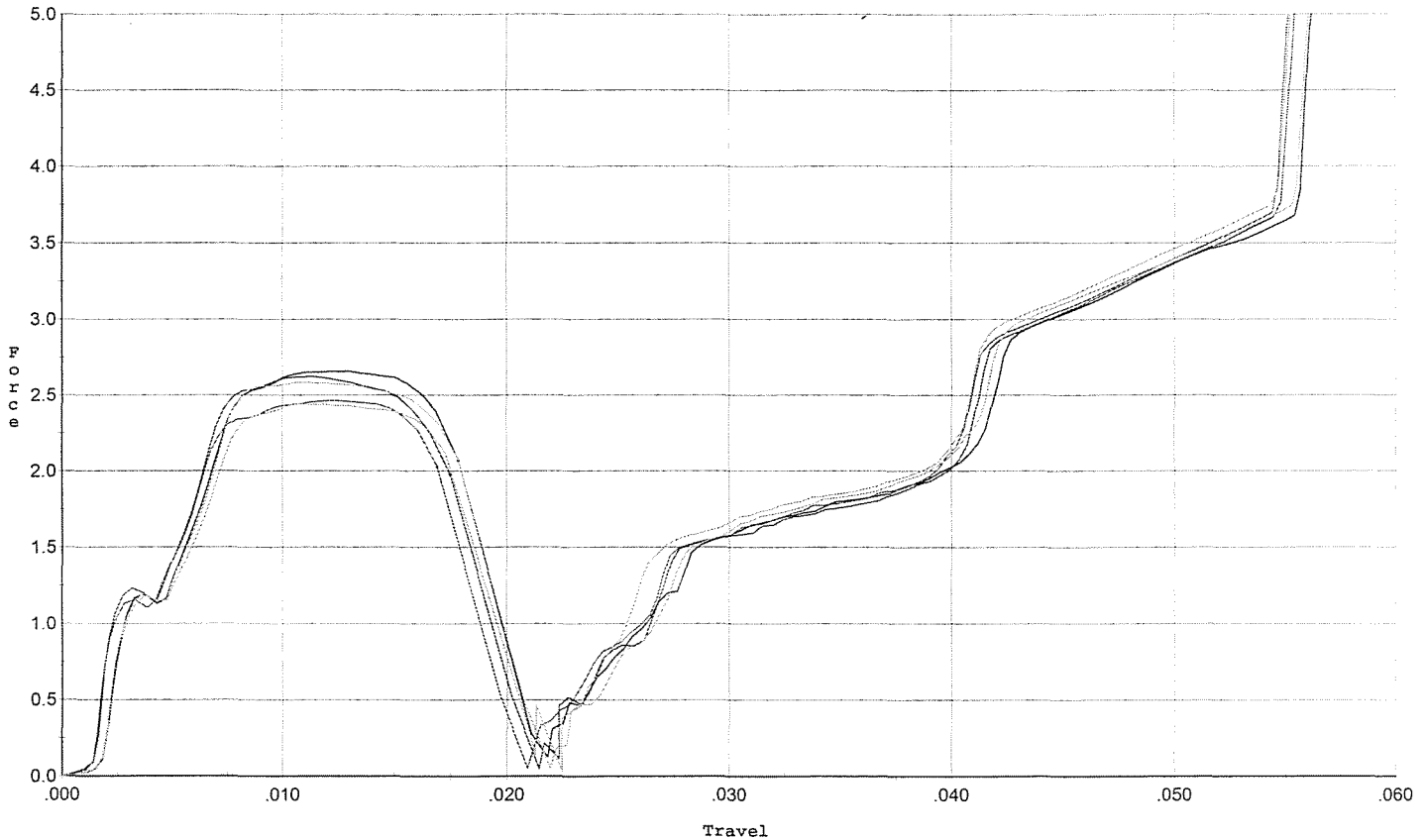
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.358	0.019	0.00	0.036	0.056		Set Trigger
2	4.231	0.020	0.00	0.036	0.056		Set Trigger
3	4.345	0.019	0.00	0.036	0.057		Set Trigger
4	4.191	0.021	0.00	0.036	0.059		Set Trigger
5	4.194	0.019	0.00	0.036	0.054		Set Trigger

A-4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 2.5 lbs +/- .50 lb for final test



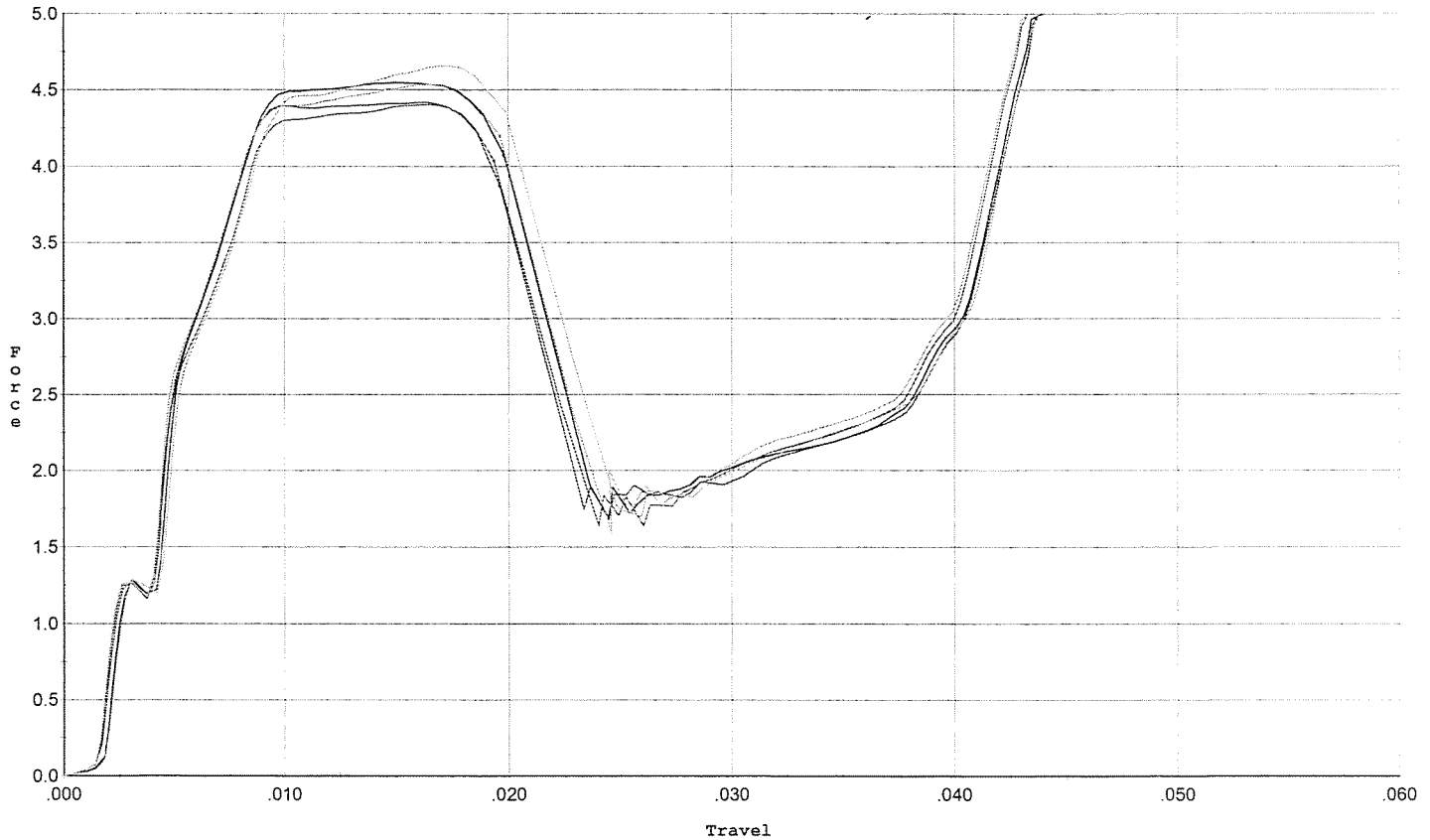
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.017	0.005	0.041	0.032		Set Trigger
2	2.658	0.018	0.00	0.042	0.032		Set Trigger
3	2.465	0.017	0.00	0.041	0.029		Set Trigger
4	2.586	0.018	0.00	0.041	0.032		Set Trigger
5	2.444	0.019	0.005	0.041	0.032		Set Trigger

A-2-SS

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.418	0.020	0.00	0.033	0.059		Set Trigger
2	4.547	0.020	0.00	0.033	0.061		Set Trigger
3	4.404	0.019	0.00	0.033	0.058		Set Trigger
4	4.654	0.020	0.004	0.033	0.061		Set Trigger
5	4.536	0.020	0.004	0.032	0.061		Set Trigger

A. 4.51